



TRIUMPH

54" CORNER KICK SOCCER TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: 45-6795W/F

Date Code: 2 - 45-6795W/F- - HL

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

***Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.***

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- The table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into its final location.
- This table shall only be used for its intended purpose.
- This table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- Damaged or worn parts may be dangerous for players as well as the integrity of the table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- Please keep the soccer balls and any other small parts out of the reach of children and pets.
- This product is not a toy. Adult supervision is recommended when being used by children.
- Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFULL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

HARDWARE IDENTIFIER (To Scale)



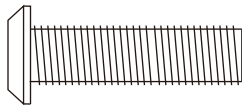
H1 - 4 mm x 40 mm
Phillips Round
Head Screw
(8 pcs)



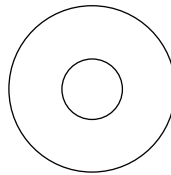
H2 - 3.5 mm x 33 mm
Phillips Round
Head Screw
(16 pcs)



H3 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(8 pcs)



H4 - 8 mm x 28 mm
Allen Head Bolt
(16 pcs)



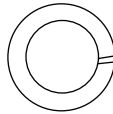
H5 - 8.5 mm x 22 mm
Flat Washer
(16 pcs)



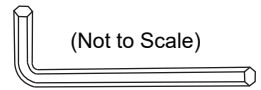
H6 - 3.5 mm x 14 mm
Phillips Round
Head Screw
(4 pcs)



H7 - 3.5 mm x 12 mm
Phillips Flat
Head Screw
(4 pcs)



H8 - M8 Lock Washer
(16 pcs)



(Not to Scale)
T1 - Allen Wrench
(1 pc)

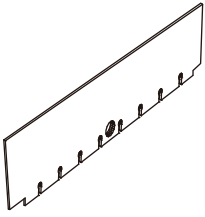
ACCESSORIES IDENTIFIER (Not to Scale)



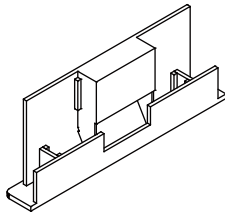
A1- Soccer Ball (4 pcs)

PARTS IDENTIFIER

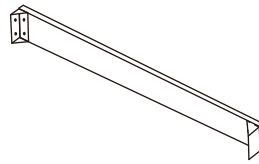
(Not to Scale)



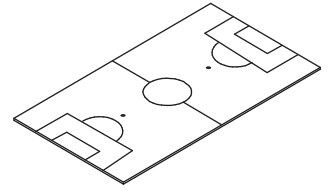
**P1 - Side Apron
(2 pcs)**



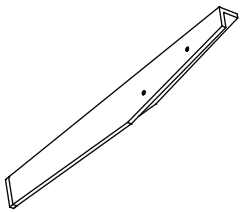
**P2 - End Apron
(2 pcs)**



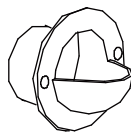
**P3 - Playfield Support
Brace (2 pcs)**



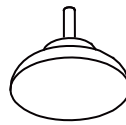
P4 - Playfield (1 pc)



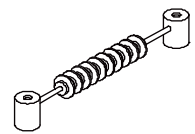
P5 - Leg (4 pcs)



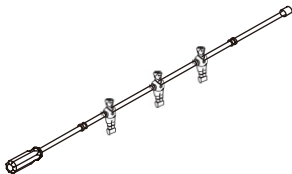
**P6 - Ball Entry
Cup (2 pcs)**



**P7 - Leg Leveler
(4 pcs)**

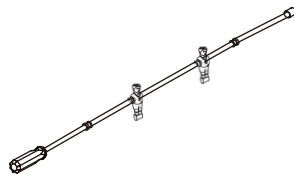


**P8 - Manual
Scorer (2 pcs)**



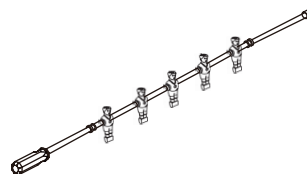
**P9 - 3-White Shirt /
Black Shorts Player
Rod Assembly
(2 pcs)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P10 - 2-White Shirt /
Black Shorts Player
Rod Assembly
(1 pc)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P11 - 5-White Shirt /
Black Shorts Player
Rod Assembly
(1 pc)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P12 - 3-Red Shirt /
Black Shorts Player
Rod Assembly
(2 pcs)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P13 - 2-Red Shirt /
Black Shorts Player
Rod Assembly
(1 pc)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P14 - 5-Red Shirt /
Black Shorts Player
Rod Assembly
(1 pc)**

**** With Rod Washers Rod
Bumpers,Rod End
Cap & Rod Handle ****



**P15 - Quick Connect
Bushing - male plug
(16 pcs)**

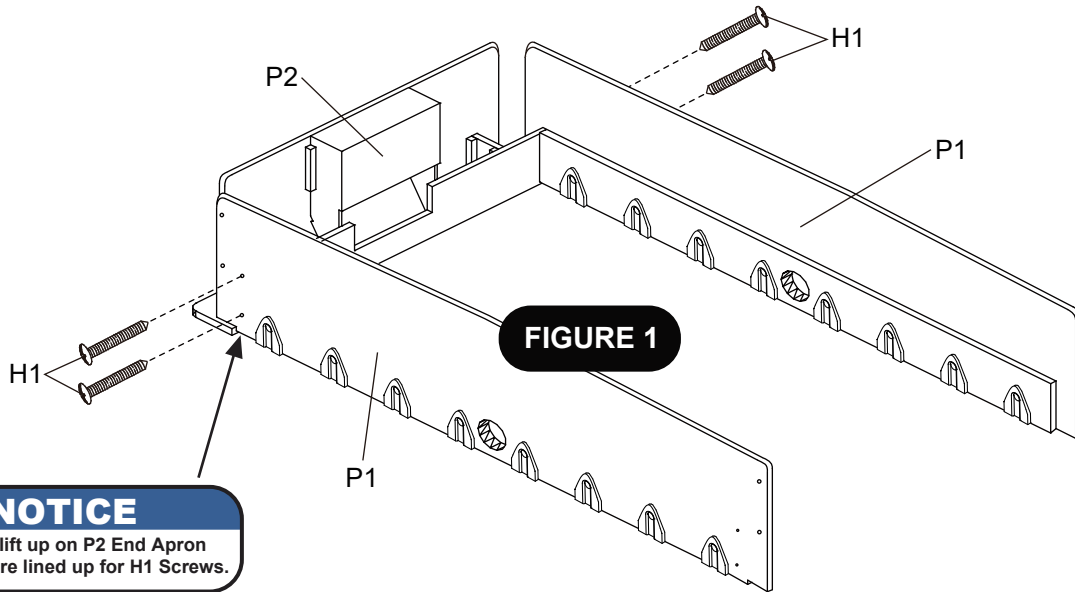
PARTS REQUIRED:

- 4 pcs - **H1** Phillips Round Head Screw
- 2 pcs - **P1** Side Apron
- 1 pc - **P2** End Apron

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly. It is very important to assemble table on a level and flat surface.

Attach **P1** Side Aprons onto **P2** End Apron using **H1** Screws as shown in **FIGURE 1**. **Tighten, but do not strip out H1 Screws.**

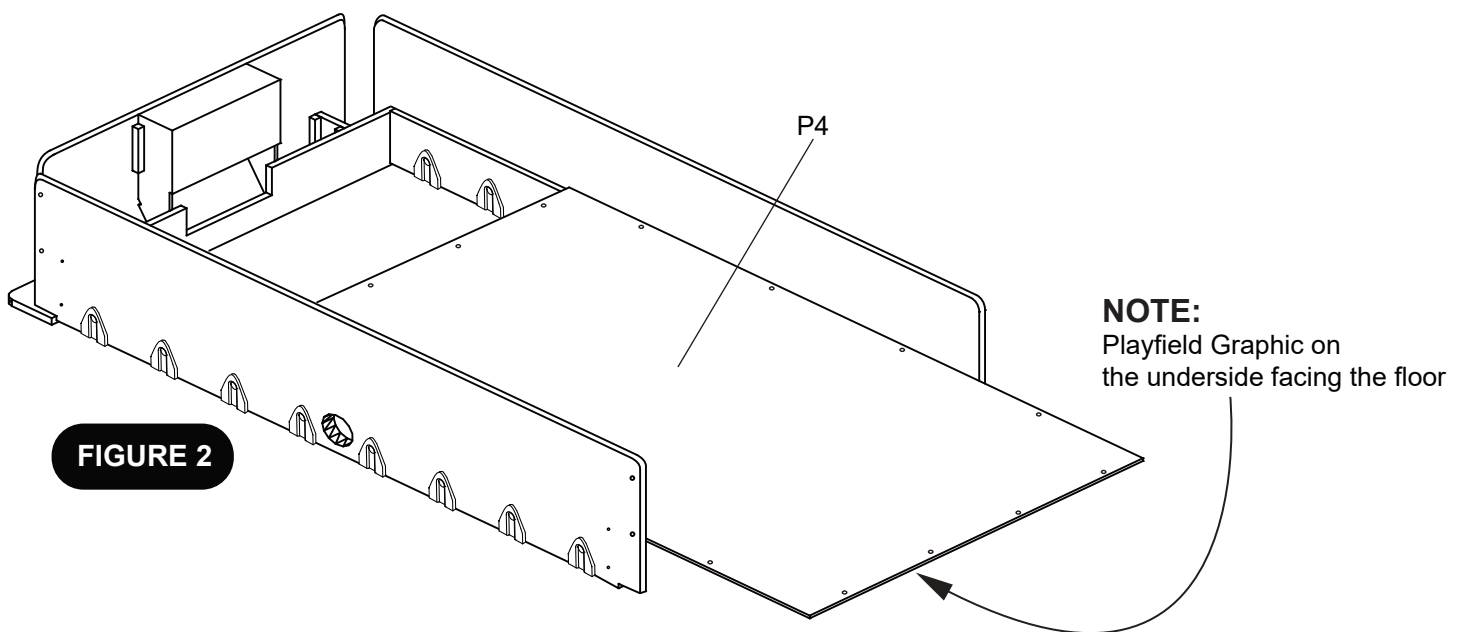


PARTS REQUIRED:

- 1 pc - **P4** Playfield

STEP 2:

Slide **P4** Playfield with the graphic facing down into the cabinet as shown in **FIGURE 2**.

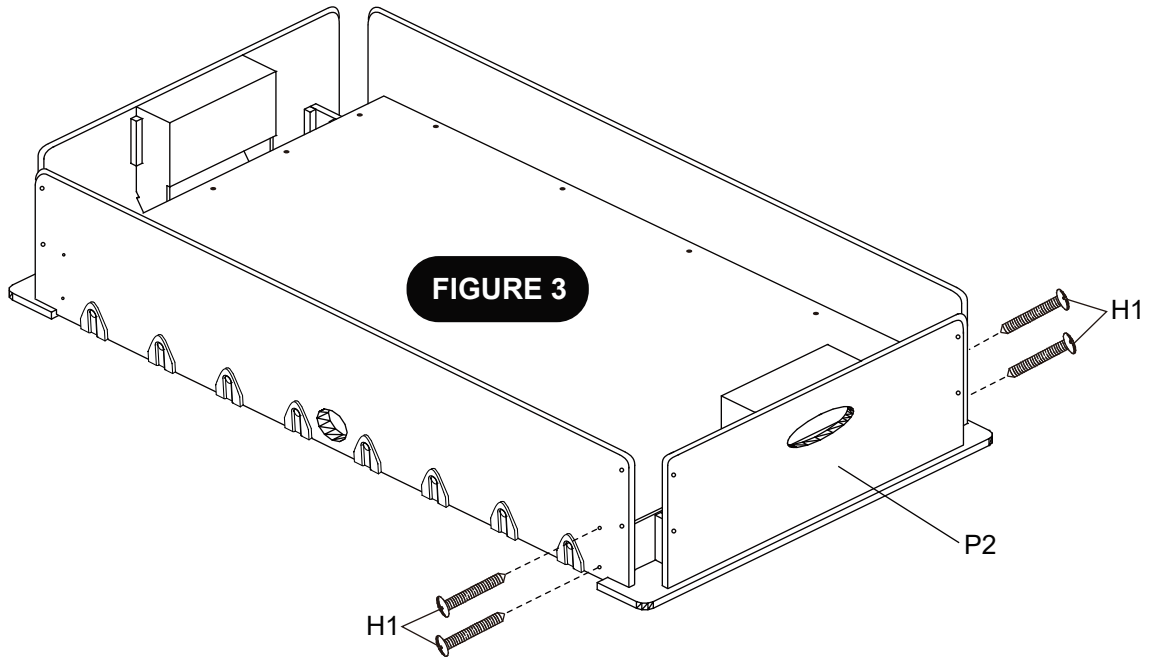


PARTS REQUIRED:

4 pcs - **H1** Phillips Round Head Screw
1 pc - **P2** End Apron

STEP 3:

Attach **P2** End Apron using **H1** Screws as shown in **FIGURE 3**. Tighten, but do not strip out **H1** Screws.

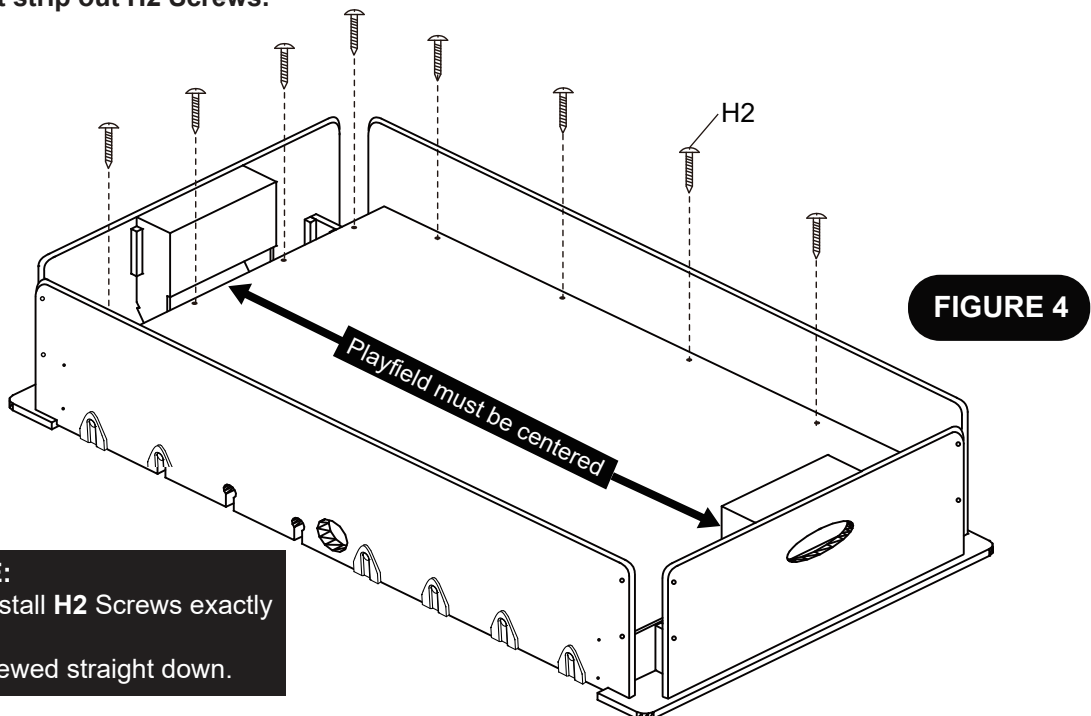


PARTS REQUIRED:

16 pcs - **H2** Phillips Round Head Screw

STEP 4:

Center and attach **P4** Playfield in the cabinet using pre-drilled pilot holes with **H2** Screws as shown in **FIGURE 4**. Tighten, but do not strip out **H2** Screws.



IMPORTANT NOTE:

Please be sure to install **H2** Screws exactly as per **FIGURE 4**. Screws must be screwed straight down.

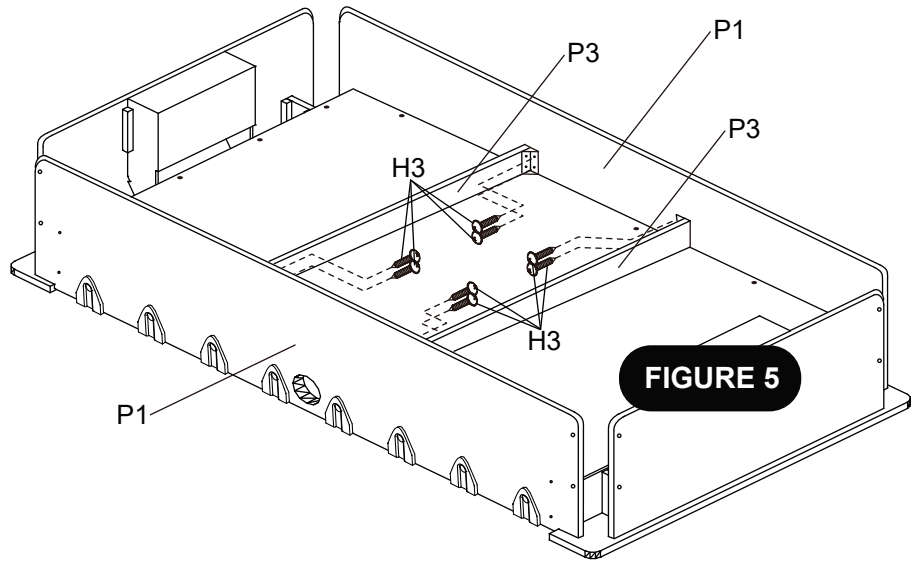
PARTS REQUIRED:

- 8 pcs - **H3** Phillips Round Head Screw
- 2 pcs - **P3** Playfield Support Brace

STEP 5:

Attach **P3** Playfield Support Braces onto **P1** Side Aprons using pre-drilled pilot holes with **H3** Screws as shown in **FIGURE 5**.

Tighten, but do not strip out **H3** Screws.



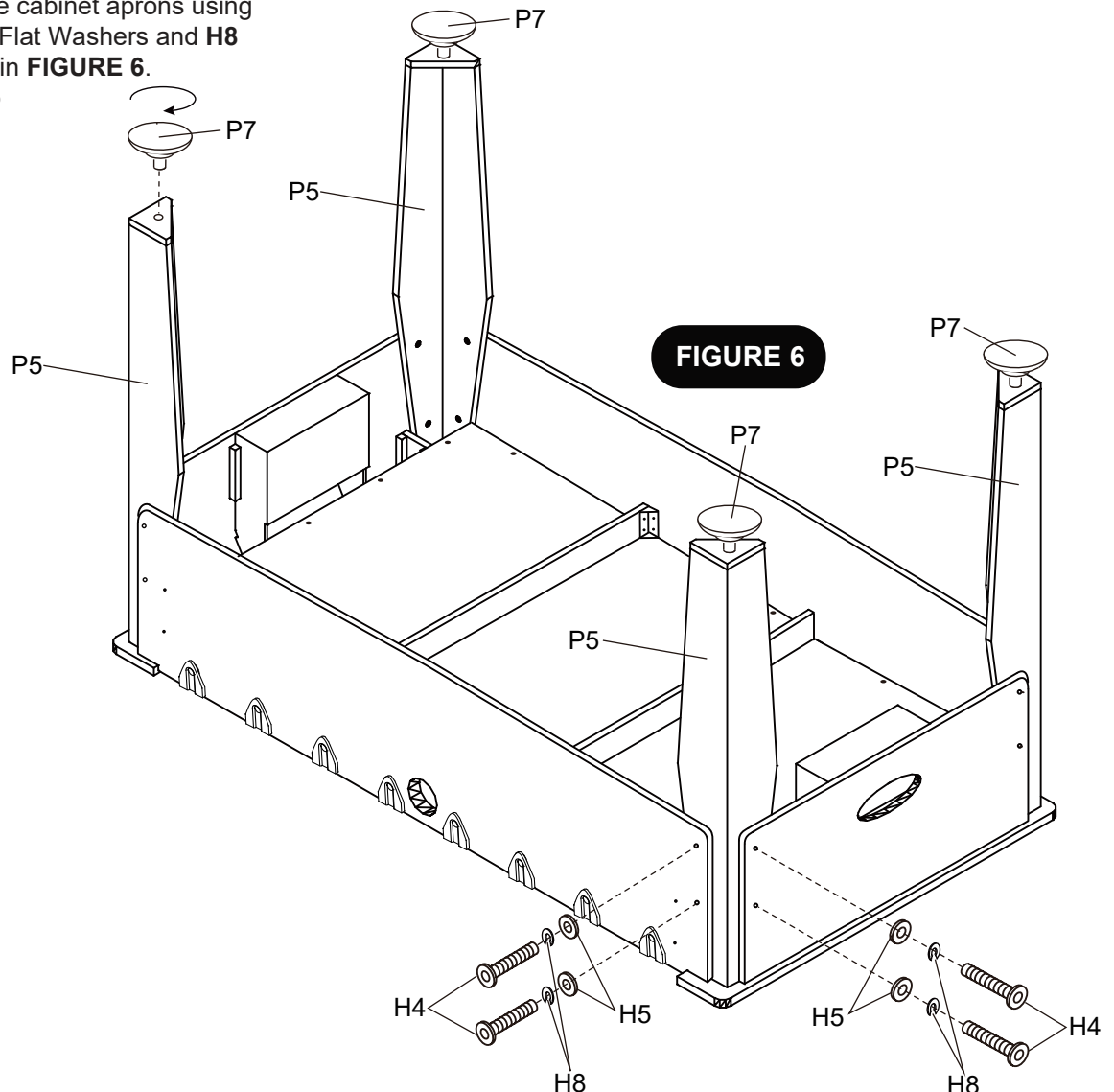
PARTS REQUIRED:

- | | |
|------------------------------------|--------------------------------|
| 16 pcs - H4 Allen Head Bolt | 4 pcs - P5 Leg |
| 16 pcs - H5 Flat Washer | 4 pcs - P7 Leg Leveler |
| 1 pc - T1 Allen Wrench | 16 pcs - H8 Lock Washer |

STEP 6:

Attach **P5** Leg to the table cabinet aprons using **H4** Allen Head Bolts, **H5** Flat Washers and **H8** Lock Washers as shown in **FIGURE 6**.
Use T1 Allen Wrench to tighten all H4 Bolts.

Thread **P7** Leg Levelers onto each Leg as shown in **FIGURE 6**.



LIFT + ROTATE THE TABLE

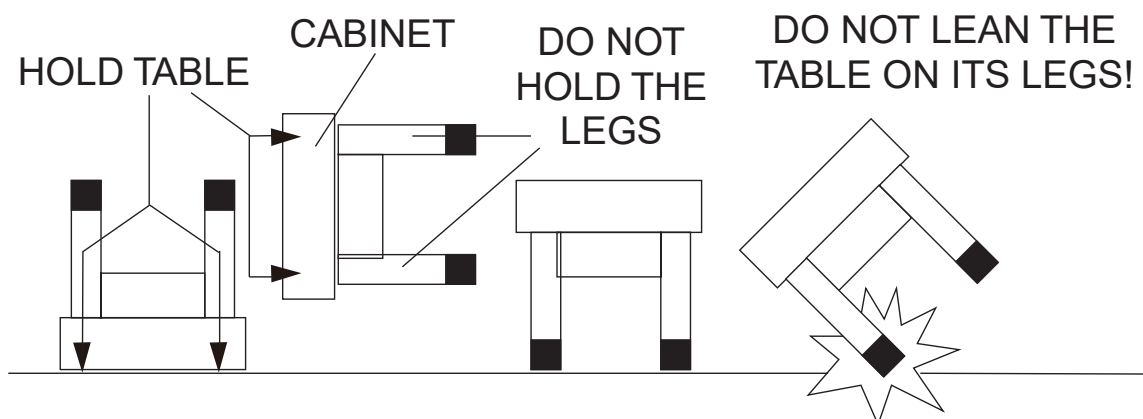
Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED:

4 pcs - **H6** Phillips Flat Head Screw
 4 pcs - **H7** Phillips Flat Head Screw
 2 pcs - **P6** Ball Entry Cup
 2 pcs - **P8** Manual Scorer
 2 pcs - **P9** 3-White Shirt / Black Shorts Player Rod Assembly
 1 pc - **P10** 2-White Shirt / Black Shorts Player Rod Assembly

1 pc - **P11** 5-White Shirt / Black Shorts Player Rod Assembly
 2 pcs - **P12** 3-Red Shirt / Black Shorts Player Rod Assembly
 1 pc - **P13** 2-Red Shirt / Black Shorts Player Rod Assembly
 1 pc - **P14** 5-Red Shirt / Black Shorts Player Rod Assembly
 16 pcs - **P15** - Quick Connect Bushing - male plug

FOR "EASE OF ASSEMBLY", YOU WILL NOW EXPERIENCE THE TECHNOLOGY OF THE "QUICK CONNECT ROD ASSEMBLY".

STEP 7:

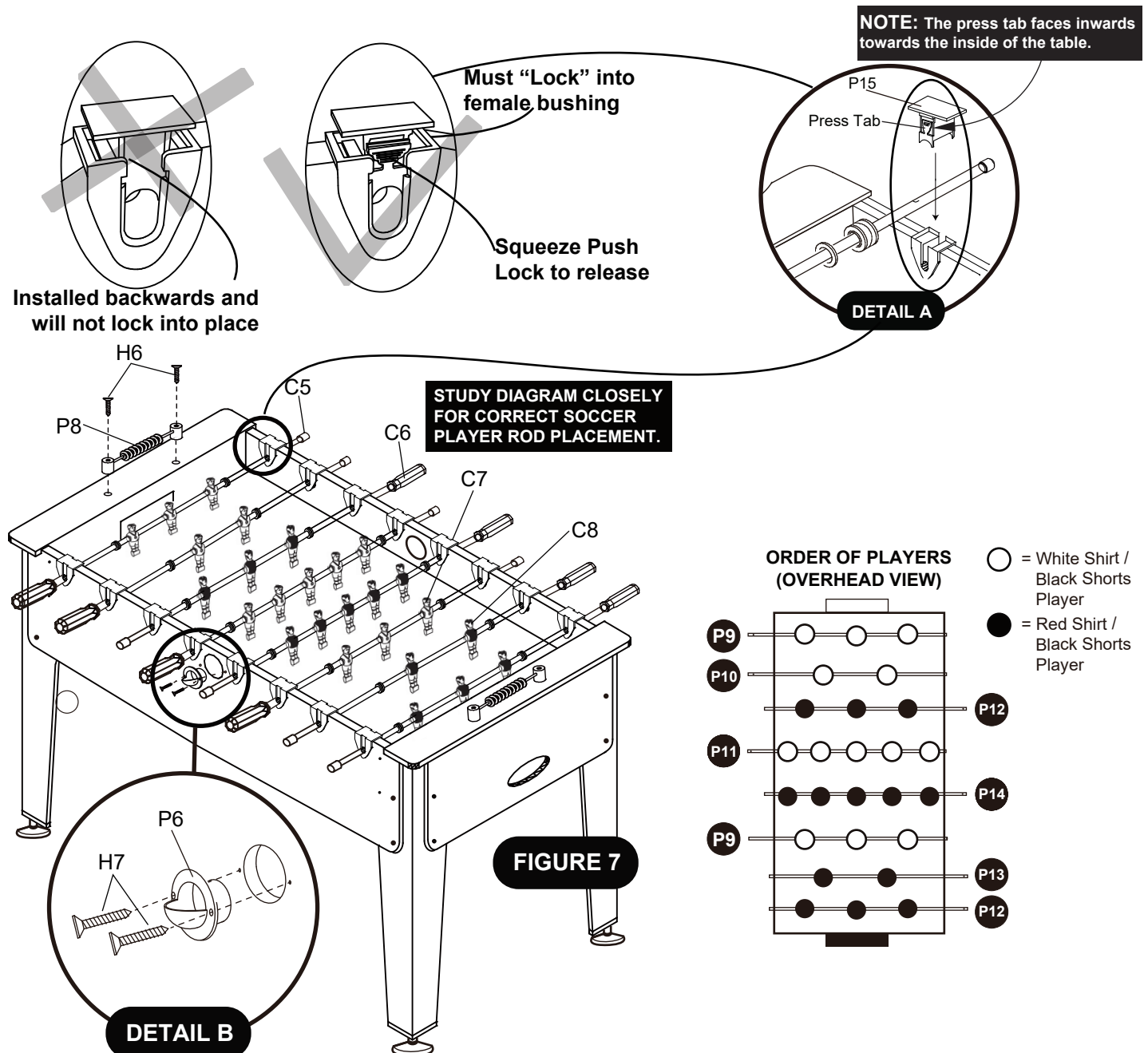
Place the Player Rods into the cabinet bushings as per the player placement diagram below. Snap Quick Connect Bushing - male plugs **P15** into the female bushing as shown in **FIGURE 7 & DETAIL A**.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

Attach Manual Scorers **P8** to End Aprons **P2** using **H6** Phillips Flat Head Screws as shown in **FIGURE 7**.

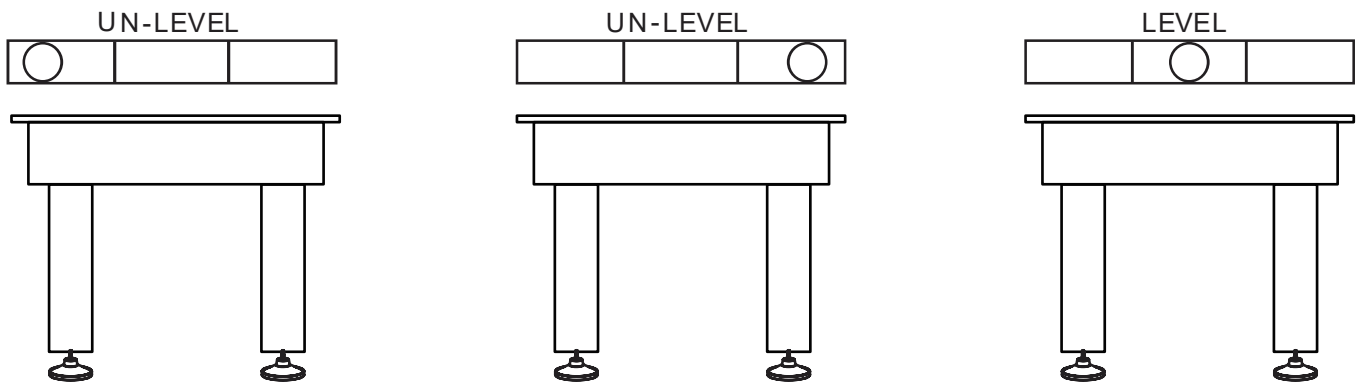
Attach Ball Entry Cups **P6** to Side Aprons **P1** using **H7** Phillips Round Head Screws as shown in **FIGURE 7 & DETAIL B**.

Tighten, but Do Not strip out screws.



INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is carefully placed on the playing surface, not the rails.
- Level the ends Place the level on the playing surface and adjust the height by adjusting the leg leveler opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corners.
- Next, level the length of the table. Place the level next to the side and adjust the height to position the bubble in the middle of the level, adjusting the leg leveler beneath leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the game table sits, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure your spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. **DO NOT** sit, climb or lean on the table.

NOTICE

REFER TO [CONTAINER] FOR SAFETY
INSTRUCTIONS WHEN USING
CLEANING PRODUCTS.

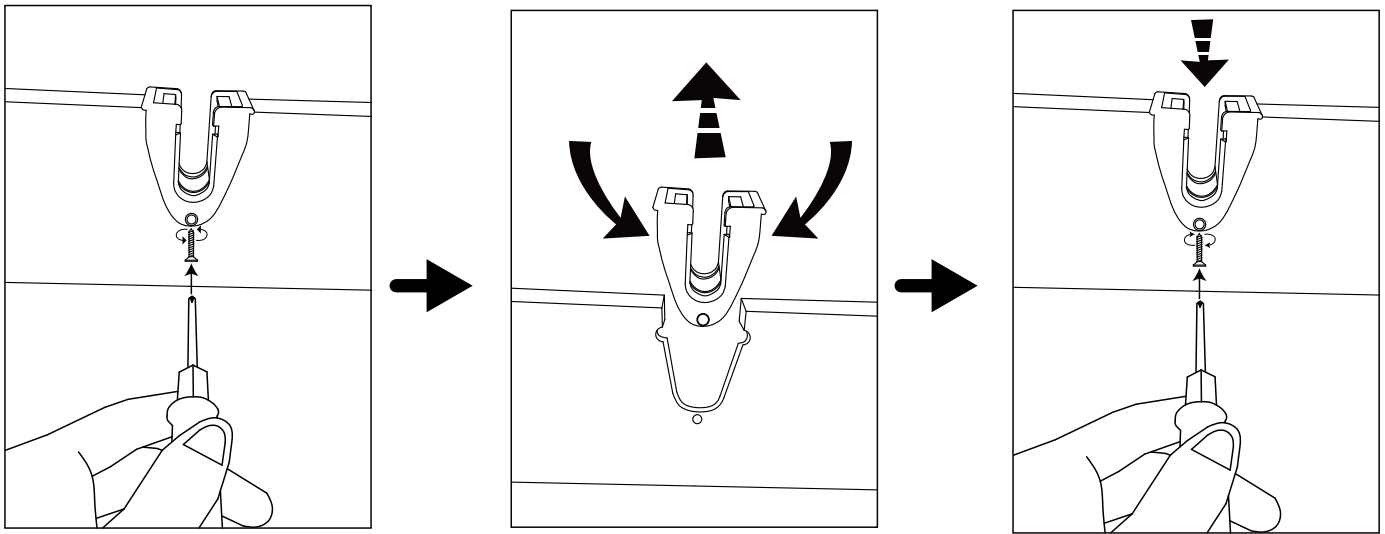
PRODUCT PARTS LIST FOR MODEL # 45-6795W/F

Key #	Part #	Description	Qty.
H1	45-6795HLH1	4 mm x 40 mm Phillips Round Head Screw	8
H2	45-6795HLH2	3.5 mm x 33 mm Phillips Round Head Screw	16
H3	45-6795HLH3	3.5 mm x 12 mm Phillips Round Head Screw	8
H4	45-6795HLH4	8 mm x 28 mm Allen Head Bolt	16
H5	45-6795HLH5	8.5 mm x 22 mm Flat Washer	16
H6	45-6795HLH6	3.5 mm x 14 mm Phillips Round Head Screw	4
H7	45-6795HLH7	3.5 mm x 12 mm Phillips Flat Head Screw	4
H8	45-6795HLH8	M8 Lock Washer	16
H9	45-6795HLH9	4 mm x 25 mm Phillips Round Head Bolt (Pre-Installed)	26
H10	45-6795HLH10	4 mm Lock Nut (Pre-Installed)	26
T1	45-6795HLT1	Allen Wrench	1
A1	45-6795HLA1	Soccer Ball	4
P1	45-6795HLP1	Side Apron	2
P2	45-6795HLP2	End Apron	2
P3	45-6795HLP3	Playfield Support Brace	2
P4	45-6795HLP4	Playfield	1
P5	45-6795HLP5	Leg	4
P6	45-6795HLP6	Ball Entry Cup	2
P7	45-6795HLP7	Leg Leveler	4
P8	45-6795HLP8	Manual Scorer	2
P9	45-6795HLP9	3-White Shirt / Black Shorts Player Rod Assembly	2
P10	45-6795HLP10	2-White Shirt / Black Shorts Player Rod Assembly	1
P11	45-6795HLP11	5-White Shirt / Black Shorts Player Rod Assembly	1
P12	45-6795HLP12	3-Red Shirt / Black Shorts Player Rod Assembly	2
P13	45-6795HLP13	2-Red Shirt / Black Shorts Player Rod Assembly	1
P14	45-6795HLP14	5-Red Shirt / Black Shorts Player Rod Assembly	1
P15	45-6795HLP15	Quick Connect Bushing - Male Plug	16
C2	45-6795HLC2	Removable Bushing -female part (factory installed)	16
C3	45-6795HLC3	Rod Bumper (Pre-Installed)	16
C4	45-6795HLC4	Rod Washer (Pre-Installed)	16
C5	45-6795HLC5	Rod End Cap (Pre-Installed)	8
C6	45-6795HLC6	Rod Handle (Pre-Installed)	8
C7	45-6795HLC7	White Shirt / Black Shorts Player (Pre-Installed)	13
C8	45-6795HLC8	Red Shirt / Black Shorts Player (Pre-Installed)	13
K1	45-6795HLK1	Hardware Kit	1
M1	45-6795HLM1	Owner's Manual	1

Female Bushing Replacement

In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.