STANDARD TEXTILE

Processing Procedure
Perval Sheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 min.	High	100°F	--
2.	Break	15 min.	Low	160°F	8 oz. Nonionic detergent 12 oz. Alkali
3.	Suds	10 min.	Low	160°F	½ Break Supplies
4.	Bleach	8 min.	Low	150°F	2 qt. 1% Sodium Hypochlorite
5.	Rinse	3 min.	High	135°F	--
6.	Rinse	3 min.	High	120°F	--
7.	Rinse	3 min.	High	105°F	--
8.	Rinse	3 min.	High	90°F	--
9.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

DRYING/IRONING

For the best appearance ironing is recommended. For flatwork ironers, the temperature should be set between 290°F and 310°F with a rate/speed of 90 to 110 ft./min. If conventional drying without ironing is necessary, tumble dry at 160°F with an appropriate cool down cycle and fold immediately to minimize wrinkling.