



Congratulations on the purchase of your new DMI Sports soccer table. Our products are designed and manufactured to give you years of game playing enjoyment.

☒ *KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

☒ *ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

☒ *If you have any problems with your new product,*

PLEASE DO NOT RETURN IT TO THE STORE.

Please contact us:

1.800.399.4402

FAX: 215.283.9573

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

375 Commerce Drive

Fort Washington PA, 19034

Please visit our web site at:

www.dmisports.com

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number FT240, FT240MAP, FT240WAL

Your model number is also located on the original carton. These instructions are also available online at: www.dmisports.com.

IMPORTANT!

Please Keep Your Instructions! (You will need your Model number should you need to contact us.) Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this game. Please refer to the Parts Identifier on the following page and be sure that all parts have been included. Although we at DMI Sports are dedicated to giving our customers the highest quality products, occasionally a part may be missing. If you are missing a part, or if you have any questions, please call our customer service department at 1.800.399.4402 between the hours of 9:00am and 5:00pm E.S.T; or you can reach us at: www.dmisports.com.

Do not return the game to the store. Please contact us first at: 1.800.399.4402 or on our website at: www.dmisports.com.

TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE

Make sure you understand the following tips before you begin to assemble your soccer table.

1. When installing parts that have more than one bolt, start ALL the bolts in that part by hand before tightening anything.
2. When the table is complete the Goalie Rod should be on your left when standing on either side of the table. The assembly is done with the table up-side-down. This means everything is opposite until the table is turned right-side-up.
3. Make sure the rods are correct and you are installing the handle on the correct end of the rod.
4. Do not tighten hardware until the instructions indicate to do so.
5. Be careful not to overtighten hardware, as you could damage the finish on the table.
6. Some drawings or images in this manual may not look exactly like your product.
7. Spray furniture polish is the best lubricant for the rods and bearings.
Oil is not recommended.

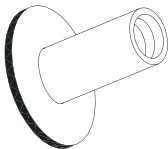
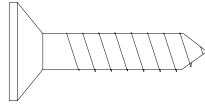
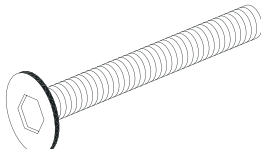
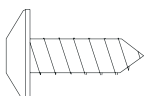
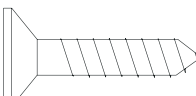
TOOLS REQUIRED FOR ASSEMBLY:

- Phillips Head Screwdriver (or Electric Screwdriver) **Not Included**
- Allen Wrench- Included
- Level (Recommended) **Not Included**

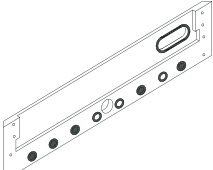
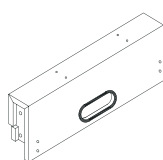
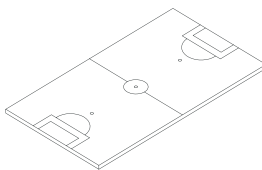
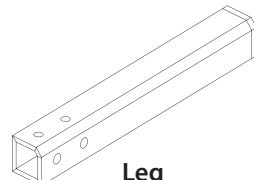
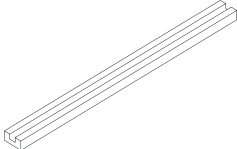
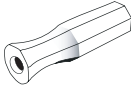
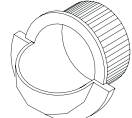
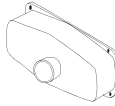
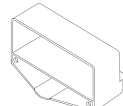
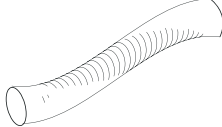
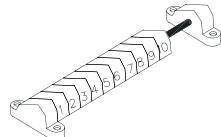
PARTS IDENTIFIER



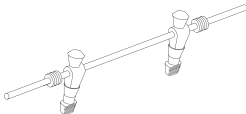
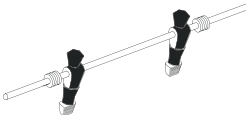
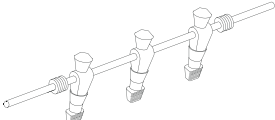
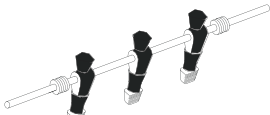
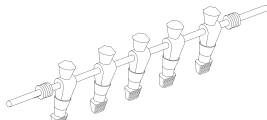
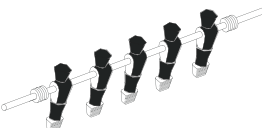
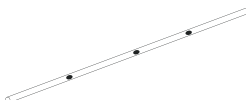
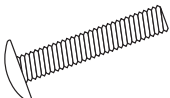
HARDWARE PARTS

H1	Qty. 3	H2	Qty. 24	H3	Qty. 6	H4	Qty. 4
							
Support Rod RPFT240-SUPP		Washer, 5/16" Black Flat RPFT240-5/16WASH		Nut, 1/4" x 1/2" RPFT240-1/4NUT		Screw, 1 3/4" Flat Head Phillips screw RPFT240-1-3/4SC	
H5	Qty. 24	H6	Qty. 18	H7	Qty. 8	H8	Qty. 4
							
Bolt, 5/16" x 1 3/4" RPFT240-5/16BLT		Screw, M4 x 1/2" Round Head Phillips RPFT-M4SCREW		Screw, 1" Flat Head Phillips screw RPFT240-1"SCREW		Leg Leveler RPFT240-LEV	

ASSEMBLY PARTS

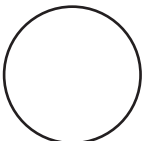
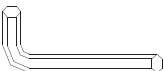
P1	Qty. 2	P2	Qty. 2	P3	Qty. 1	P4	Qty. 4
							
Side Panel, Maple RPFT240-SIDEP		End Panel, Maple RPFT240-ENDP		Playing Field RPFT240-PFIELD		Leg RPFT240-LEG	
P5	Qty. 3	P6	Qty. 8	P7	Qty. 8	P8	Qty. 2
							
Playfield Support Brace RPFT240-SUPPBR		Handle, Rod RPFT240-HANDLE		Rod End Cap RPFT-RODCAP		Ball Entry Cup RPFT240-ENTRY	
P9	Qty. 2	P10	Qty. 2	P11	Qty. 2	P12	Qty. 2
							
Ball Catcher RPFT240-CATCH		Goal RPFT240-GOAL		Ball Runner RPFT240-RUNNER		Slide Scorer RPFT240-SCORER	

PARTS IDENTIFIER

R1		R2		R3		R4	
							
2 Home Players Rod RPFT240		2 Away Players Rod RPFT240		3 Home Players Rod RPFT240		3 Away Players Rod RPFT240	
R5		R6		C1	Qty. 2	C2	Qty. 4
							
5 Home Players Rod RPFT240		5 Away Players Rod RPFT240		5 Player Rod RPFT240-5ROD		3 Player Rod RPFT240-3ROD	
C3	Qty. 2	C4	Qty. 16	C5	Qty. 16	C6	Qty. 26
							
2 Player Rod RPFT240-2ROD		Rubber Rod Bumper RPFT-BUMPER		Plastic Rod Washers RPFT-PLWASHER		Bolt, 5/32" x 1-1/8" (Used to install men) RPFT-5/32BOLT	
C7	Qty. 26	C8	Qty. 13	C9	Qty. 13	C10	Qty. 32
							
Locking Nut, 5/32" (Used to install men) RPFT-5/32NUT		Away Men RPFT240-AWAY		Home Men RPFT240-HOME		Rod Bushing RPFT240-BUSHING	

R1 thru R6 appear fully assembled in this manual.
 Assembly required using Refs C1 thru C10 as shown
 in Figure 1A. on page 3.
 Rod Bearings C10 come pre-installed in Side Panels P1.

ACCESSORIES

A1	Qty. 2	A2	Qty. 2
			
Sand-Blasted Soccer Ball RPFT-BALL		Tool, 5mm Allen Wrench RPFT-5MMTOOL	

ASSEMBLY INSTRUCTIONS

IMPORTANT!

Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this game.

Remember:

You are working up-side-down. All of the home team must face one direction and the away the other direction. All home team handles will go on one side, all the away team handles will go on the other side. The handle ends are the ends with the holes approximately 1/2" from the end of the rod.

Insert the Rods through the sides of the players as shown here in Figure 1A. Apply Washers C5 between the Bushings C4 and the men as shown here. (Note: Figure 1A. shows Rod C2 with three home players being applied using Bolt C6 and Locking Nut C7. Head of Bolt C6 should be facing defending goal.)

Note: Washer C5 has a rounded side and a flat side. The flat side faces the Bushing C4 while the rounded side faces the men.

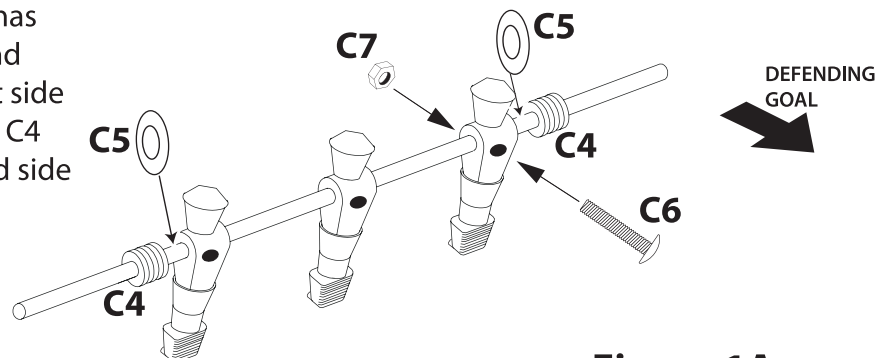


Figure 1A.

1. Find a clean, level place to begin the assembly of your game table. We recommend building the table on the box top to protect the parts during assembly.

2. Place one side panel P1 up-side-down with the finished side facing out as shown in Figure 1. The ball entry hole will be closest to the floor. To ease assembly, push the rubber bushings on the rods up against the men. Insert the rods through the rod bushing in one side as shown here in Figure 1.

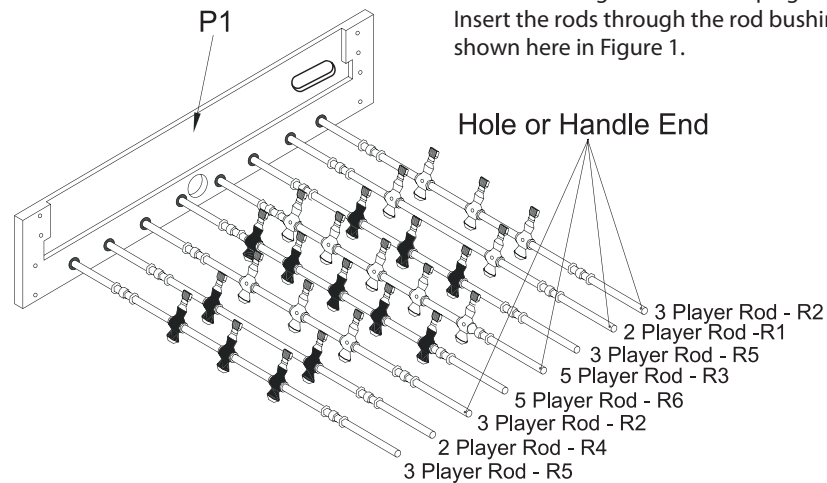


Figure 1

3. Align the rods as shown in **FIGURE 1**. Choose one team to be color # 1 and one team to be color # 2. The handle end of the rod has a hole close to the end of the rod. There will be four handles (one team) on each side of the table. Remember, the goalie rod is always in your left hand when the table is in the upright position and you are working upside down so it will be opposite during assembly.

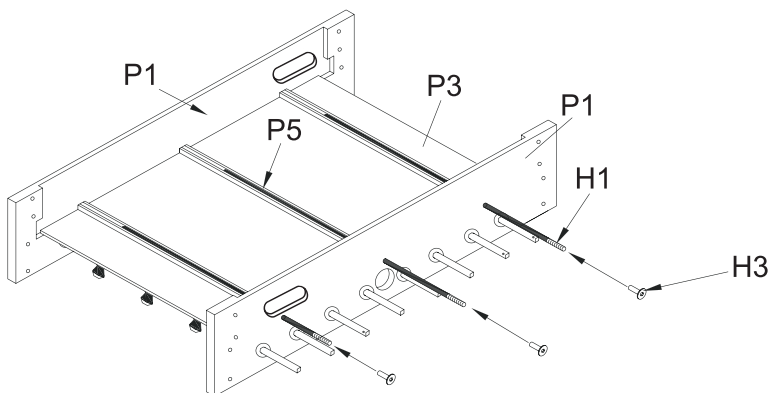


Figure 2

4. Once you are sure you have the players set up correctly, slide the other side panel **P1** on the other end of the rods as shown.
5. Set the playfield **P3** onto the assembly with the graphics facing down. Insert the playfield into the groves on the side panels.
6. Place the playfield support braces **P5** on the bottom of the playfield as shown in **FIGURE 2**. Slide the playfield support rods **H1** through the side panel and the grove in the support braces. Secure with finishing nut **H3**.

DO NOT TIGHTEN AT THIS TIME!

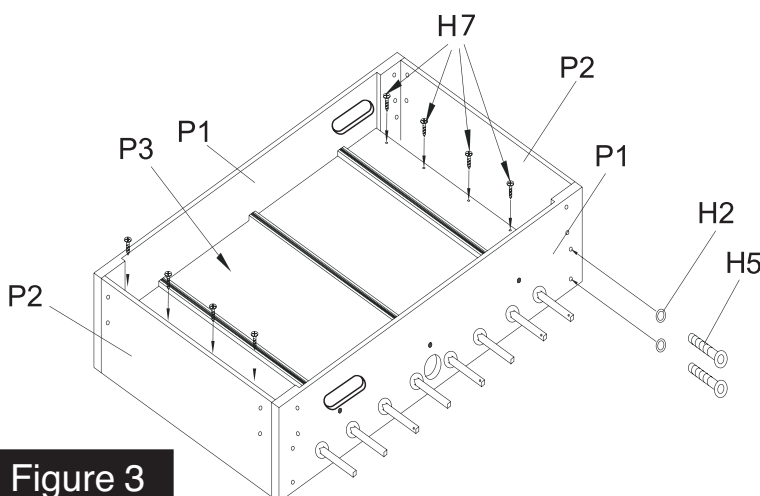


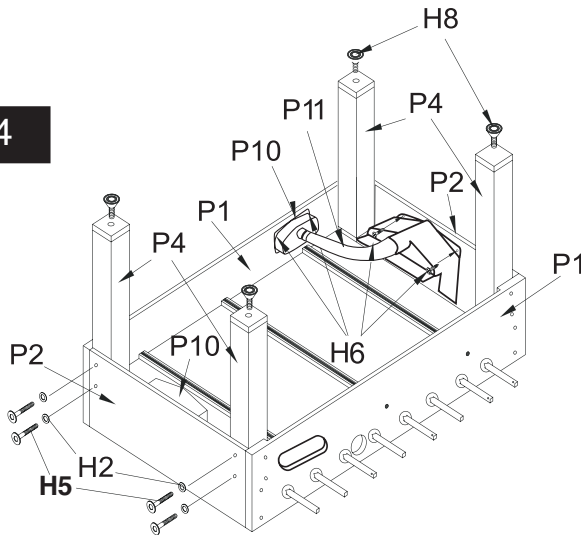
Figure 3

7. Attach the two end panels **P2** as shown in **FIGURE 3** using bolts **H5** and washers **H2**. Remember to start all bolts by hand first before you tighten anything.

**MAKING SURE END PANELS ARE STRAIGHT
TIGHTEN ALL HARDWARE AT THIS TIME.
DO NOT OVER TIGHTEN.**

8. Center the playfield and secure to the end panels using screws **H7**.

Figure 4



9. Attach legs as shown in **FIGURE 4** using bolts **H5** and washers **H2**. Remember to start ALL bolts by hand before you tighten the legs.

TIGHTEN ALL LEG HARDWARE AT THIS TIME. DO NOT OVER TIGHTEN.

10. Attach the goal catchers **P10** to the end panels with screws **H6**. Center the box over the opening in the end panel **P2** as shown in **FIGURE 4**.
11. Attach Ball runner **P11** ends to goals and ball catchers.
12. Screw one leg leveler **H8** into the bottom of each leg.

WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

Very carefully turn the table over and set it on its legs.
Be careful, the table is very heavy and the rods will slide.
Do not lift the table by holding onto the rods.

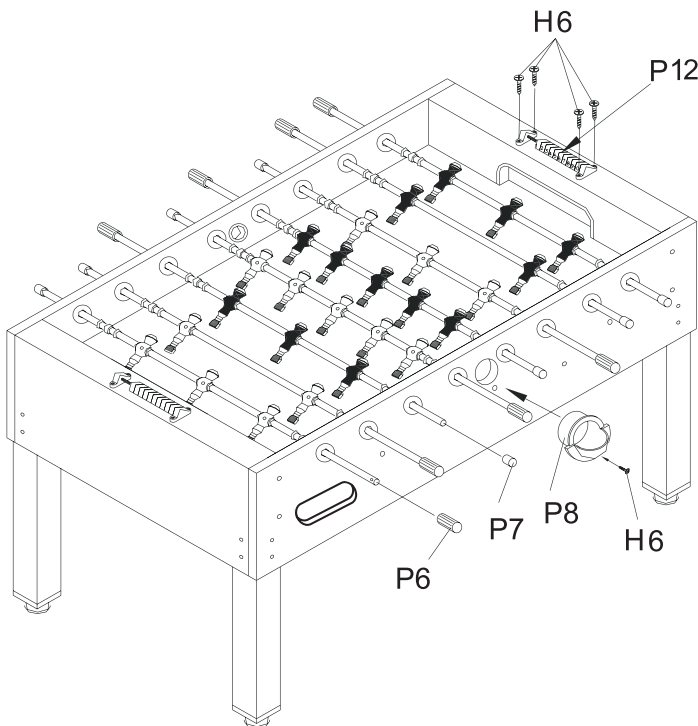
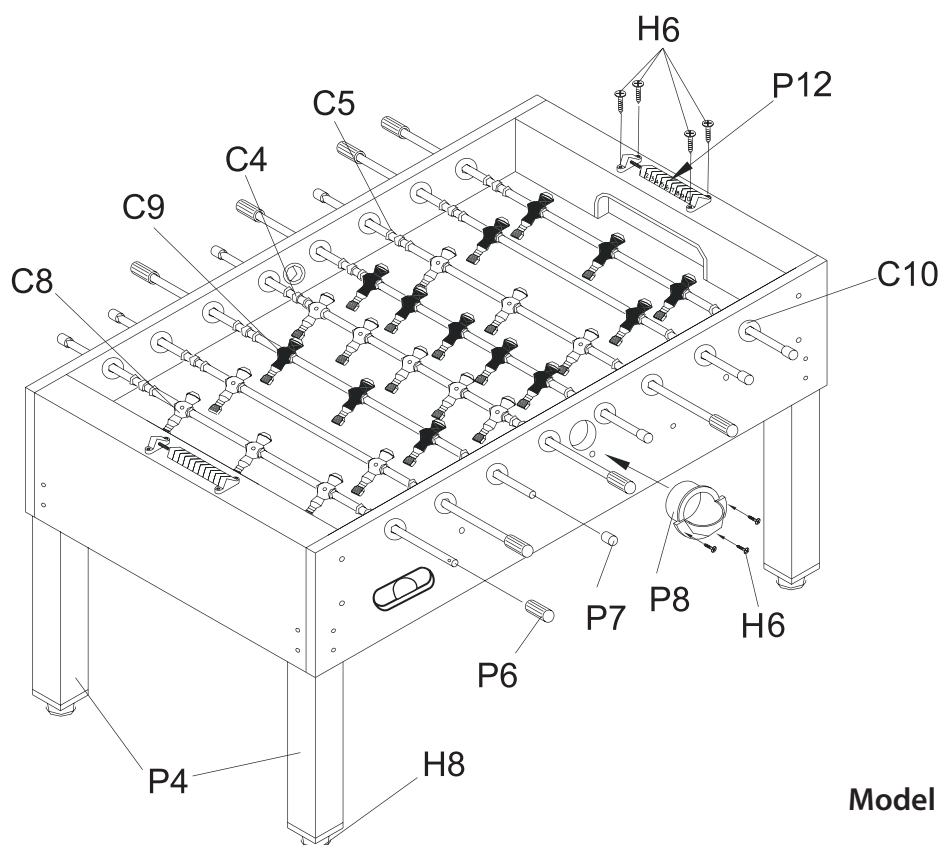


Figure 5

12. Attach the ball entry cups **P8** to the side panels with screws **H6** as shown in **FIGURE 5**.
13. Slide the handles **P6** onto the end of the rod with the hole close to the end. A drop of liquid soap will help the handles go on easier. Slide the rubber end caps **P7** on the other ends of the rods.
14. Attach the manual scorers **P12** to the top of the end panels with screws **H6** as shown in **FIGURE 5**.
15. Leg leveler bolts are 1-1/4" long, which allows the table to safely be raised or lowered 1/2". With levelers screwed in completely, make one full revolution to each leg leveler, then make final leveling adjustments from there.
16. (Optional) With a level resting on the play surface, and parallel to bars, check both ends of the table play surface and make adjustments to leg levelers as needed. Repeat process with leveler in perpendicular direction to bars.



Model #FT240

PRODUCT PARTS LIST

Part #	Description	Qty.	Part#	Description	Qty.
H1	1/4 X 28-1/2 Support Rod	3	A1	Sand-Blasted Soccer Ball	4
H2	5/16 Flat Washer	24	A2	Tool, 5mm Allen Wrench	1
H3	1/4 Finishing Nut	6	C1	5 Player Rod Only	2
H4	1 3/4" Flat Head Screw	4	C2	3 Player Rod Only	4
H5	5/16" x 1 3/4" Bolt	24	C3	2 Player Rod Only	2
H6	M4 x 1/2" Round Head Screw	18	C4	Rubber Bushing	16
H7	1" Flat Head Screw	8	C5	Plastic Rod Washer	16
H8	Leg Leveler	4	C6	5/32" x 1 1/8" Player Bolt	26
P1	Side Panel	2	C7	5/32" Player Locknut	26
P2	End Panel	2	C8	Away Player	13
P3	Playfield	1	C9	Home Player	13
P4	Leg	4	C10	Rod Bearing	32
P5	Playfield Support Brace	3	<i>(Rod Bearings C10 are pre-installed in Side Panels P1)</i>		
P6	Rod Handle	8			
P7	Rod End Cap	8			
P8	Ball Entry Cup	2			
P9	Ball Catcher	2			
P10	Goal	2			
P11	Ball Runner	2			
P12	Slide Scorer	2			

Send this form along with your
check or money order payable to:

PARTS RE-ORDER FORM

FT240-Soccer Table

DMI SPORTS

375 Commerce Drive
Fort Washington, PA 19034
www.dmisports.com

DATE: _____

NAME: _____

ADDRESS: _____

PHONE: _____

CITY: _____ STATE: _____ ZIP CODE: _____

REF	QUANTITY ORDERED	PART #	DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
H1		RPFT240-SUPP	Support Rod (ea.)	8.00	
H2		RPFT240-5/16WASH	Washer, 5/16" Black Flat (ea.)	.25	
H3		RPFT240-1/4NUT	Nut, 1/4" x 1/2" (ea.)	.75	
H4		RPFT240-1-3/4SC	Screw, 1 3/4" Flat Head Phillips Screw (ea.)	.25	
H5		RPFT240-5/16BLT	Bolt, 5/16" x 1 3/4" (ea.)	.50	
H6		RPFT240-M4SCREW	Screw, M4 x 1/2" Round Head Phillips (ea.)	.25	
H7		RPFT240-1"SCREW	Screw, 1" Flat Head Phillips Screw (ea.)	.25	
H8		RPFT240-LEV	Leg Leveler (ea.)	5.00	
P1		RPFT240-SIDEP	Side Panel, Maple (ea.)	40.00	
P2		RPFT240-ENDP	End Panel, Maple (ea.)	30.00	
P3		RPFT240-PFIELD	Playing Field (ea.)	25.00	
P4		RPFT240-LEG	Leg (ea.)	10.00	
P5		RPFT240-SUPPBR	Playfield Support Brace (ea.)	5.00	
P6		RPFT240-HANDLE	Handle, Rod (ea.)	1.00	
P7		RPFT-RODCAP	Rod End Cap (ea.)	.50	
P8		RPFT240-ENTRY	Ball Entry Cup (ea.)	3.00	
P9		RPFT240-CATCH	Ball Catcher (ea.)	9.00	
P10		RPFT240-GOAL	Goal (ea.)	9.00	
P11		RPFT240-RUNNER	Ball Runner (ea.)	4.00	
P12		RPFT240-SCORER	Slide Scorer (ea.)	7.00	
C1		RPFT240-5ROD	5 Player Rod (ea.)	11.00	
C2		RPFT240-3ROD	3 Player Rod (ea.)	11.00	
C3		RPFT240-2ROD	2 Player Rod (ea.)	11.00	
C4		RPFT-BUMPER	Rubber Rod Bumper (ea.)	.50	
C5		RPFT-PLWASHER	Plastic Rod Washers (ea.)	.50	
C6		RPFT-5/32BOLT	Bolt, 5/32" x 1 1/8" (ea.)	.25	
C7		RPFT-5/32NUT	Locking Nut, 5/32" (ea.)	.25	
C8		RPFT240-AWAY	Away Men (ea.)	.50	
C9		RPFT240-HOME	Home Men (ea.)	.50	
C10		RPFT240-BUSHING	Rod Bushing (ea.)	2.00	
A1		RPFT-BALL	Sand-Blasted Soccer Ball (ea.)	1.00	
A2		RPFT-5MMTOOL	Tool, 5mm Allen Wrench (ea.)	1.00	
		RPFT240-HARDWARE	Complete Hardware Kit (H2-H7)	16.00	
Subtotal:					
PA Residents Add 6% State Sales Tax:					
Shipping and Handling Charges:					
TOTAL:					