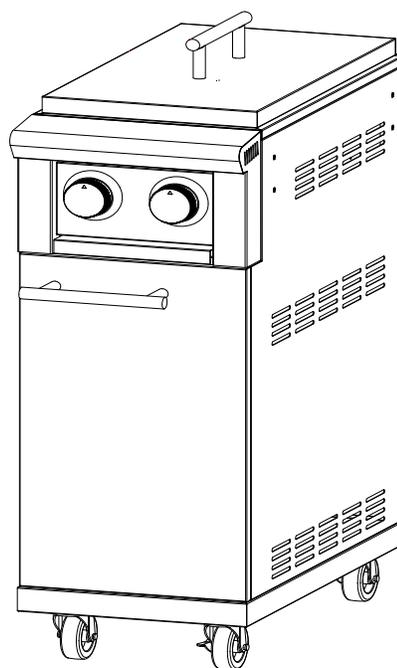


# XO PERFORMANCE SIDE BURNER CART ASSEMBLY INSTRUCTIONS

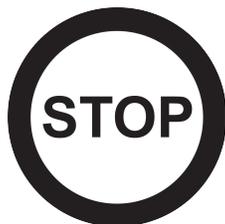
## XO PERFORMANCE GRILL CARTS

MODEL:  
XOGSBCARTXLT



### Warning: Heavy Weight Hazard!

Use two or more people to move, assemble, or install the grill to avoid back injury. Never leave children unattended near the grill or cabinets.



### ATTENTION:

Need help or spare parts? For fastest service, contact XO at (973) 403-8900 or [www.xoappliance.com](http://www.xoappliance.com) Do not return to the retailer.

THIS INSTRUCTION MANUAL CONTAINS IMPORTANT INFORMATION NECESSARY FOR THE PROPER ASSEMBLY AND SAFE USE OF THE APPLIANCE. PLEASE READ AND FOLLOW ALL WARNINGS AND INSTRUCTIONS THAT ACCOMPANY BOTH THIS CART AND THE GRILL BEFORE ASSEMBLING AND USING THE APPLIANCE. THIS PRODUCT IS DESIGNED FOR OUTDOOR USE ONLY. DO NOT OPERATE IN ANY ENCLOSED SPACE.

FAILURE TO FOLLOW ALL SAFETY INSTRUCTIONS MAY RESULT IN **PROPERTY DAMAGE, INJURY OR DEATH.**

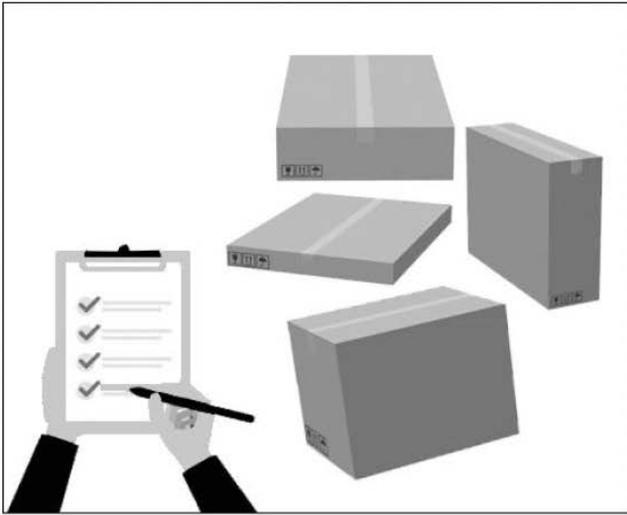
# Unpacking

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- Begin by placing the package on a covered flat surface.
- Remove all cardboard, foam packaging material and nylon bags.
- Dispose / recycle all packaging materials.
- Verify all the contents in the box and gather the required tools. See “Tools Needed” in the list on next pages.

## Product Inspection

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- Check to see all parts are received as per the order placed.
- Contact [xoappliance.com](http://xoappliance.com) Products at 1-800-966-8300 for any missing parts.
- Inspect the products for any damages before starting the installation.
- Go through the installation instructions carefully before starting the installation.

### **VISIBLE LOSS OR DAMAGE**

Be certain any visible damage to the carton is noted on freight bill or express receipt and signed by the person making delivery.

**FILE CLAIM FOR DAMAGES IMMEDIATELY,** regardless of extent of damage.

### **CONCEALED LOSS OR DAMAGE**

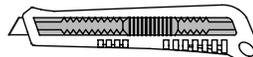
If damage is unnoticed until the grill is unpacked, notify the transportation company or carrier immediately and file a “concealed damage” claim with them. This should be done within (5) days of the date delivery is made to you. Be sure to hold on to the container for inspection. We cannot assume responsibility for damage or loss incurred in transit.

## Tools Supplied or needed

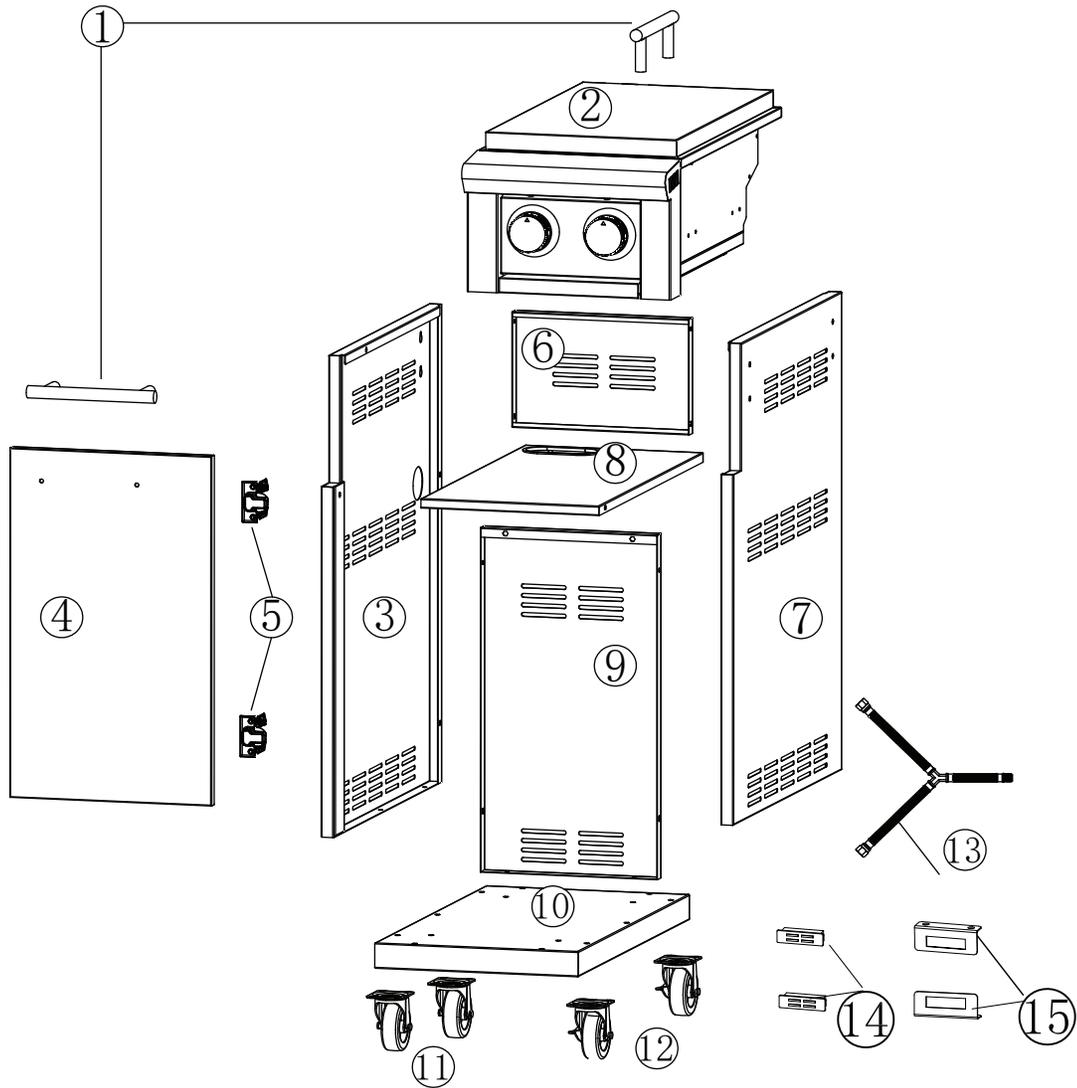
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**1 x #2 Phillips head  
screwdriver**



**1 x Box Cutter**

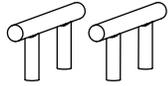


## Spare Parts List

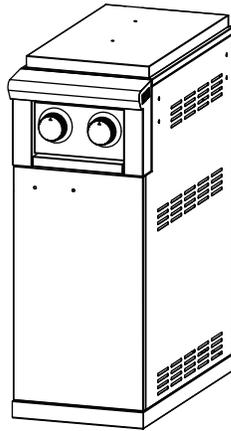
No.	Part Number	Description	Qty
1.	XOPG64974	Handle	2
2.	XOPG64975	Double Side Burner	1
3.	XOPG64978	Left side panel	1
4.	XOPG64976	Door	1
5.	XOPG64980	Door Hinge	2
6.		Rear top panel	1
7.	XOPG64977	Right side panel	1
8.	XOPG64979	Top panel	1
9.	XOPG64980	Rear lower panel	1
10.	XOPG64995	Bottom / Base panel	1
11.	XOPG64996	Casters Non-Locking	2
12.	XOPG64997	Casters Locking	2
13.	XOPG64981	Gas Y connection	1

# What Comes In The Box

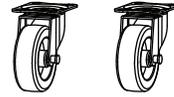
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Handles  
(2 PCS)



SIDE BURNER  
CART ASSEMBLY



Casters  
(2 PCS)



Locking Casters  
(2 PCS)



Gas Connection Wye  
(1 PC)  
Electrical Connector  
Not Shown  
(1 PC)

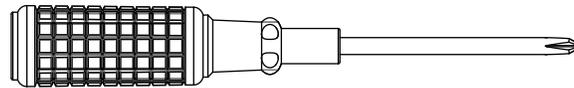
## Hardware



M6x12 Bolt  
(16 PCS)



M5x10 Bolt  
(6 PCS)



Screwdriver  
(1PC)

# Assembly Instructions

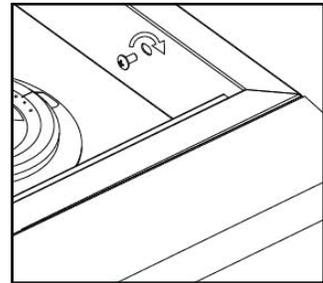
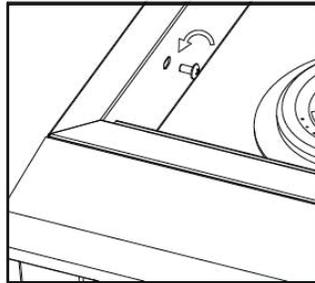
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The primary cart cabinet is pre-assembled at the factory. You will still need to do some assembly to attach the handles and casters in addition to mounting the unit to the side of the grill cart.

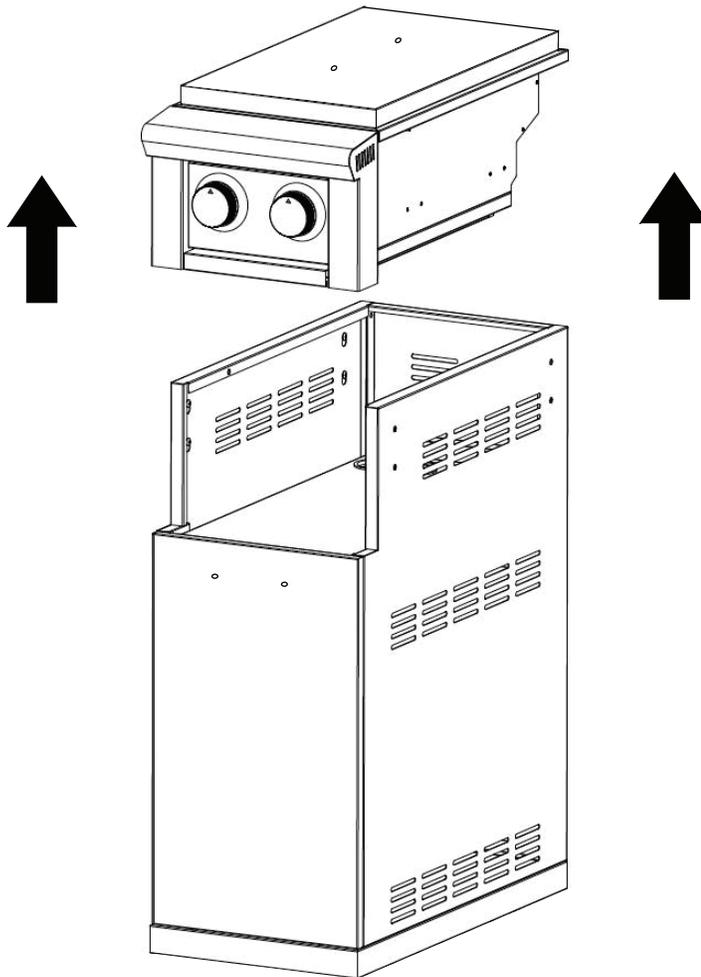
Begin by removing the side burner from the cart. This is accomplished by first lifting off the cooking grate.

You will see an attachment M5x10 bolt on either side that extends out from the interior of the burner into the side walls of the cart.

Remove these two bolts.

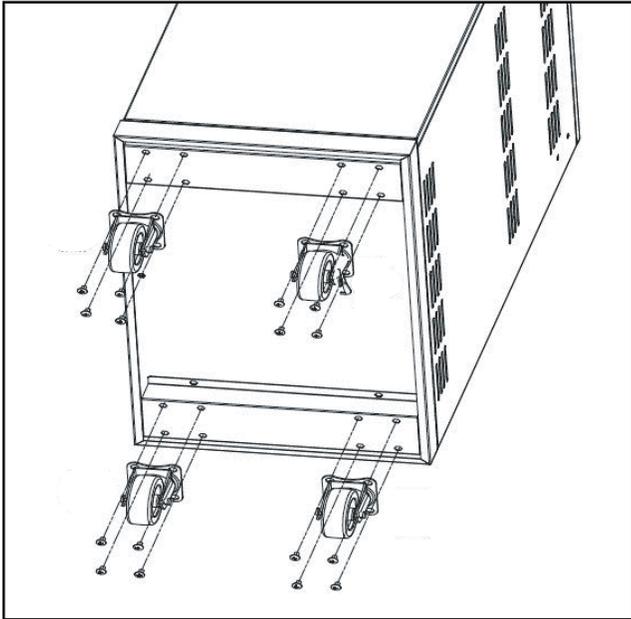


And lift the side burner up and out from the cart.

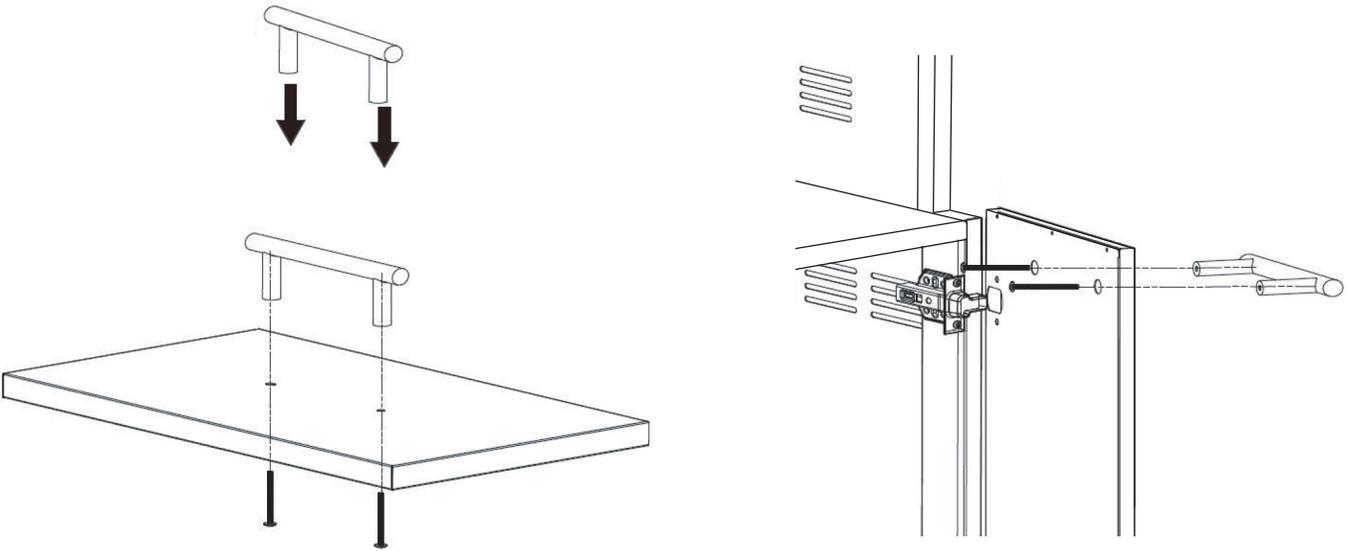


Lay the empty cart on it's back. Use the cardboard packaging as a working surface to prevent scratching. Using (16) M6x12 bolts (4 per caster) attach the caster to each of the corners of the base as shown.

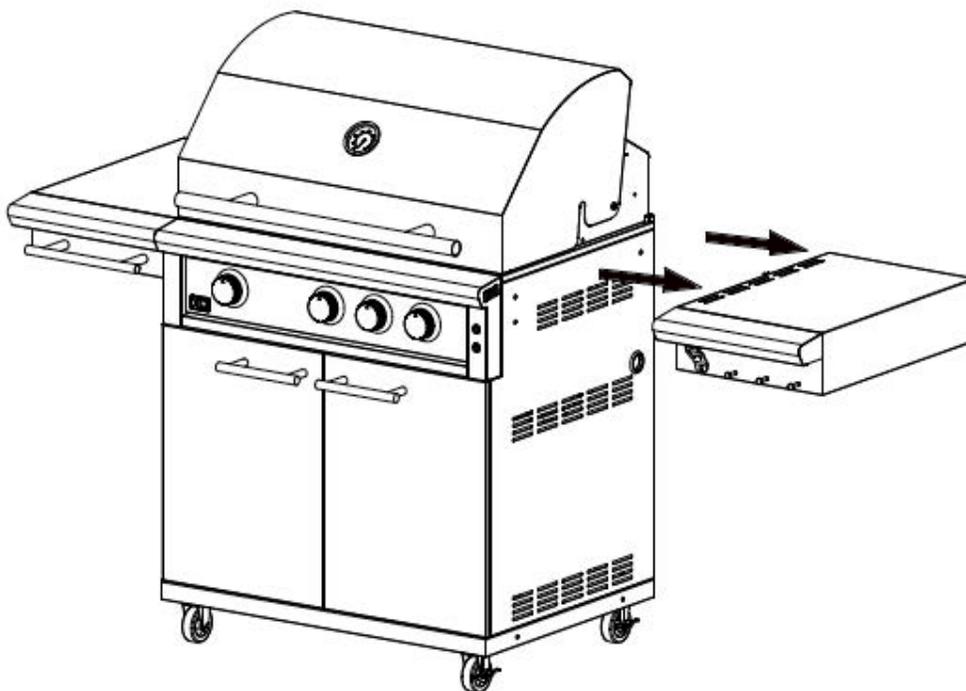
The locking casters must be installed on the right hand side - the non-locking casters must be installed on the left.



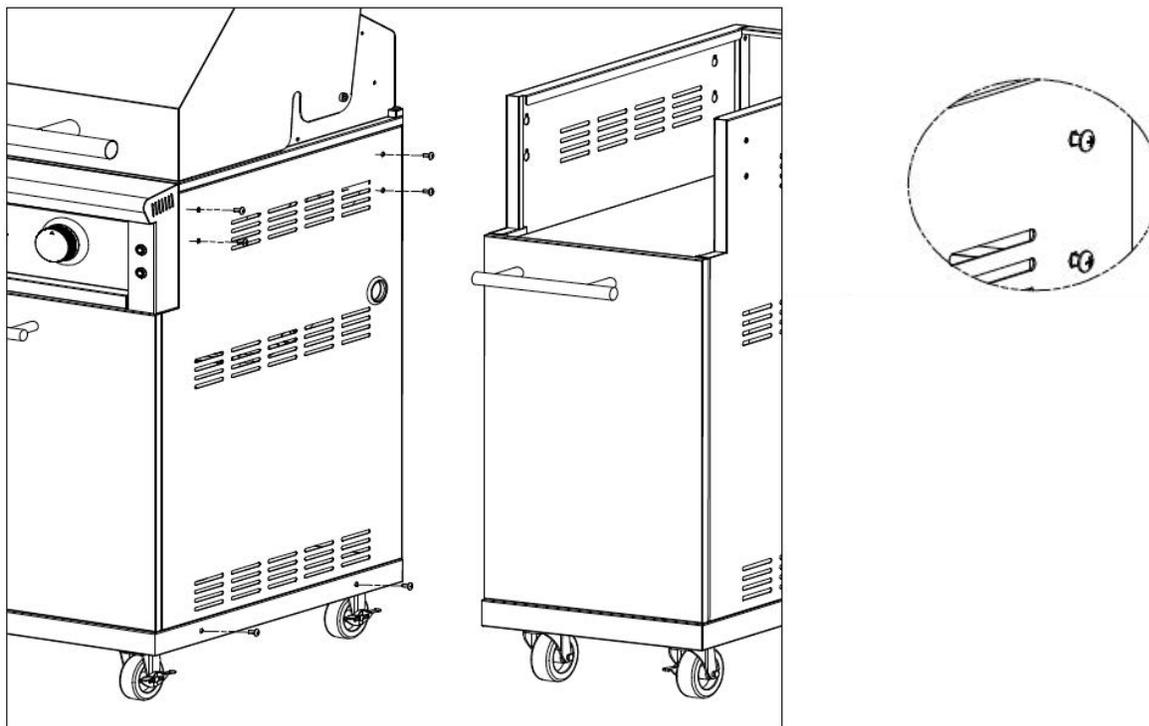
Remove the (2) handle assemblies from the bag. Remove the M6x60 bolts and use them to attach one handle to the lid and the other handle to the door as shown.



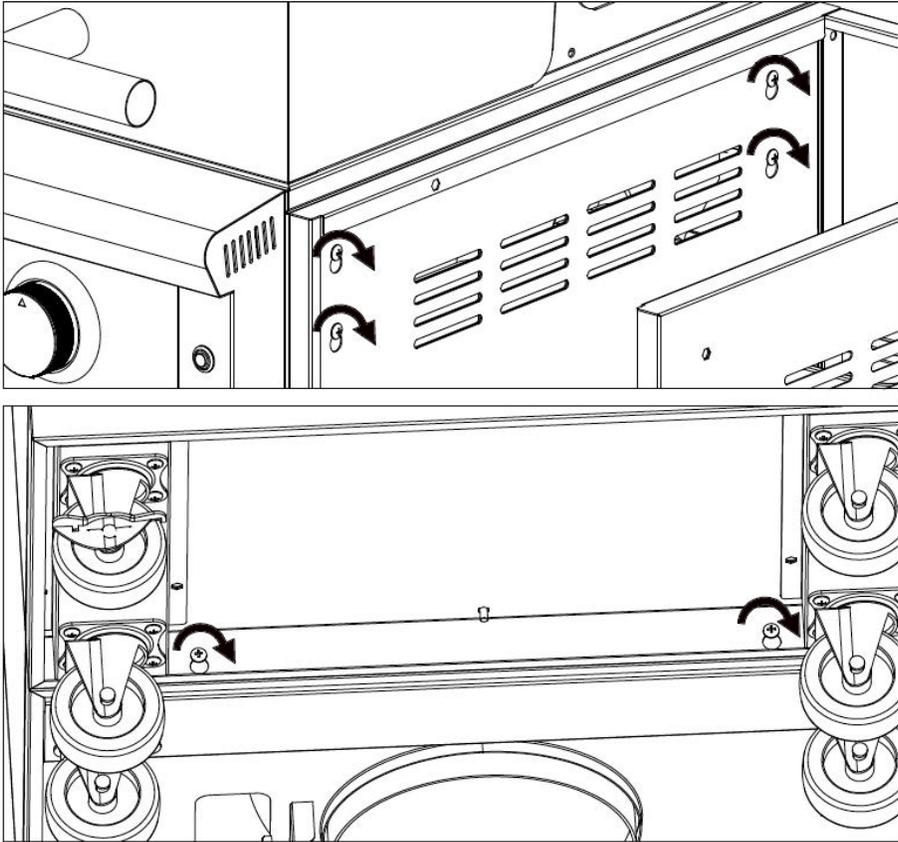
**Remove the right side shelf from the cart and place in a safe place for installation to side burner cart. Remove the right side shelf brackets for installation on the Side Burner Cart.**



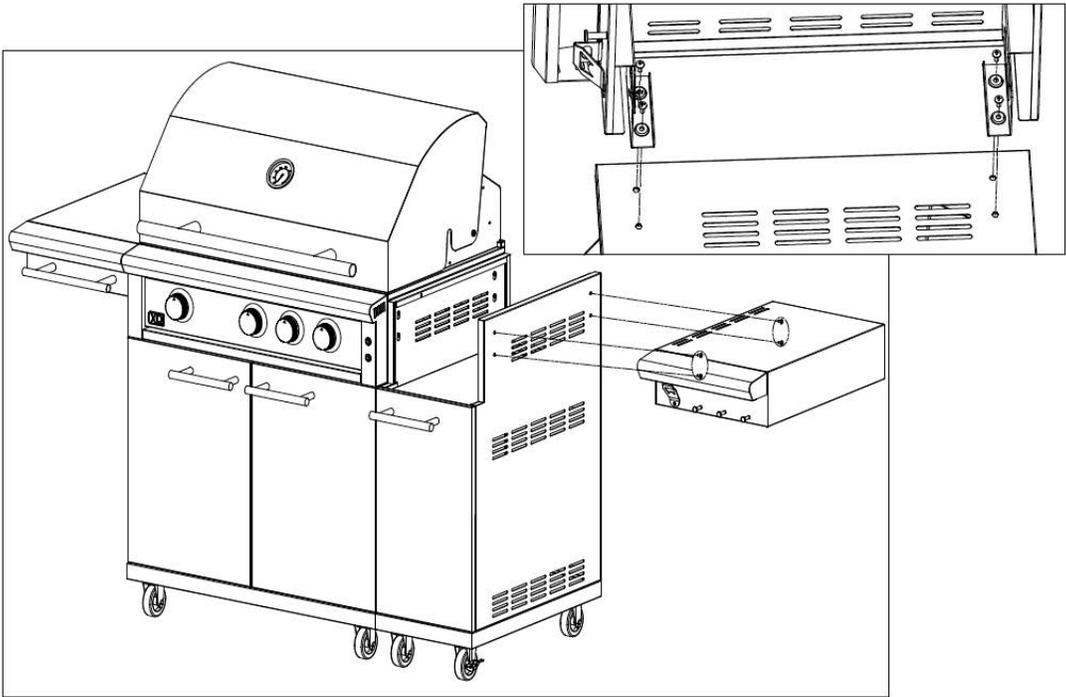
**Screw into the right side panel and base 6 - M5x10 bolts 2/3 of the way in as shown below.**



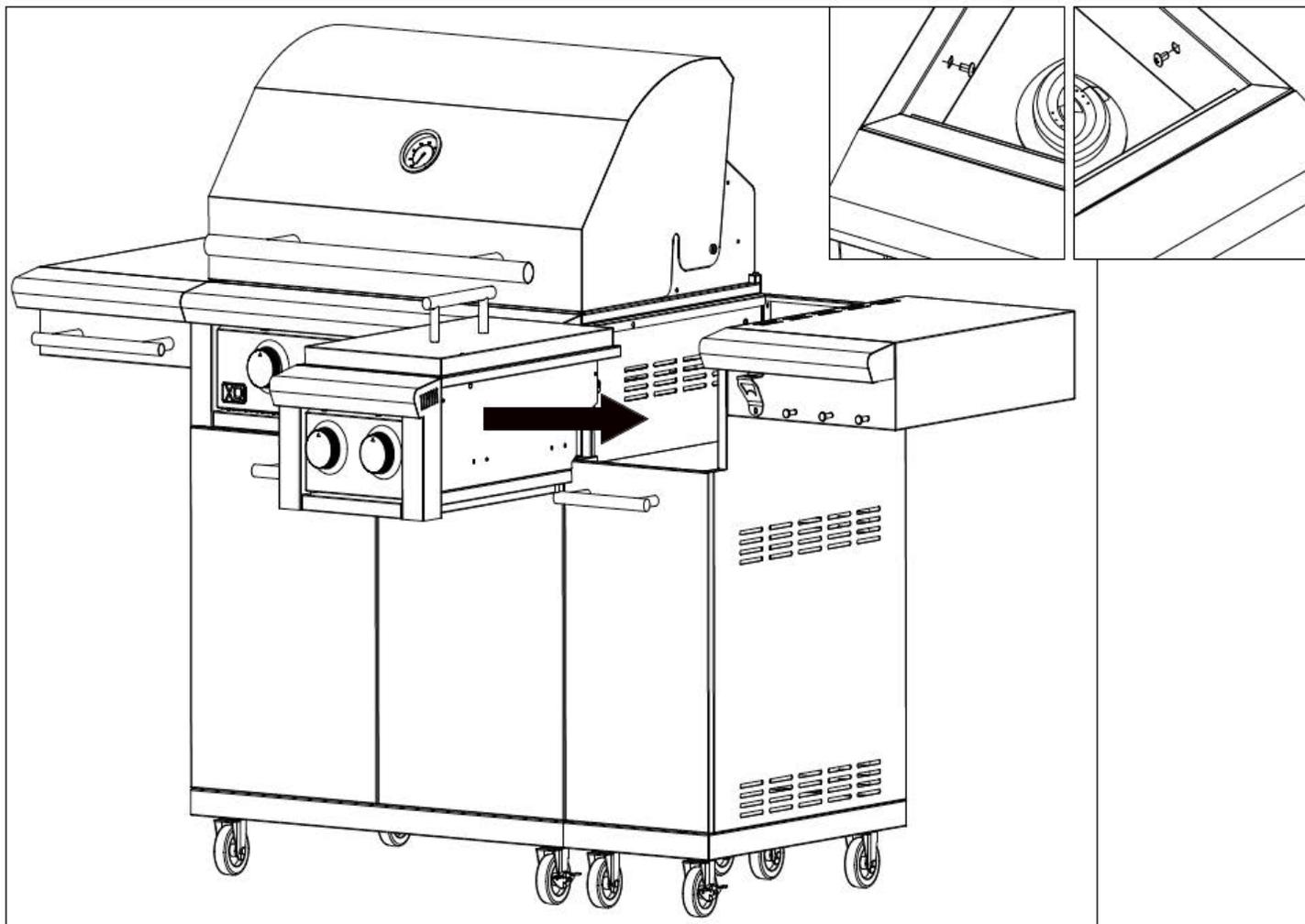
**Slide the side burner cart to the main cart and allow the 4 screws on the top and the two screws on the bottom to slide over the M5 x 10 bolts. Once in place tighten them with the supplied screw driver.**



**Attach the side shelf using the M5 x 10 Bolts.**

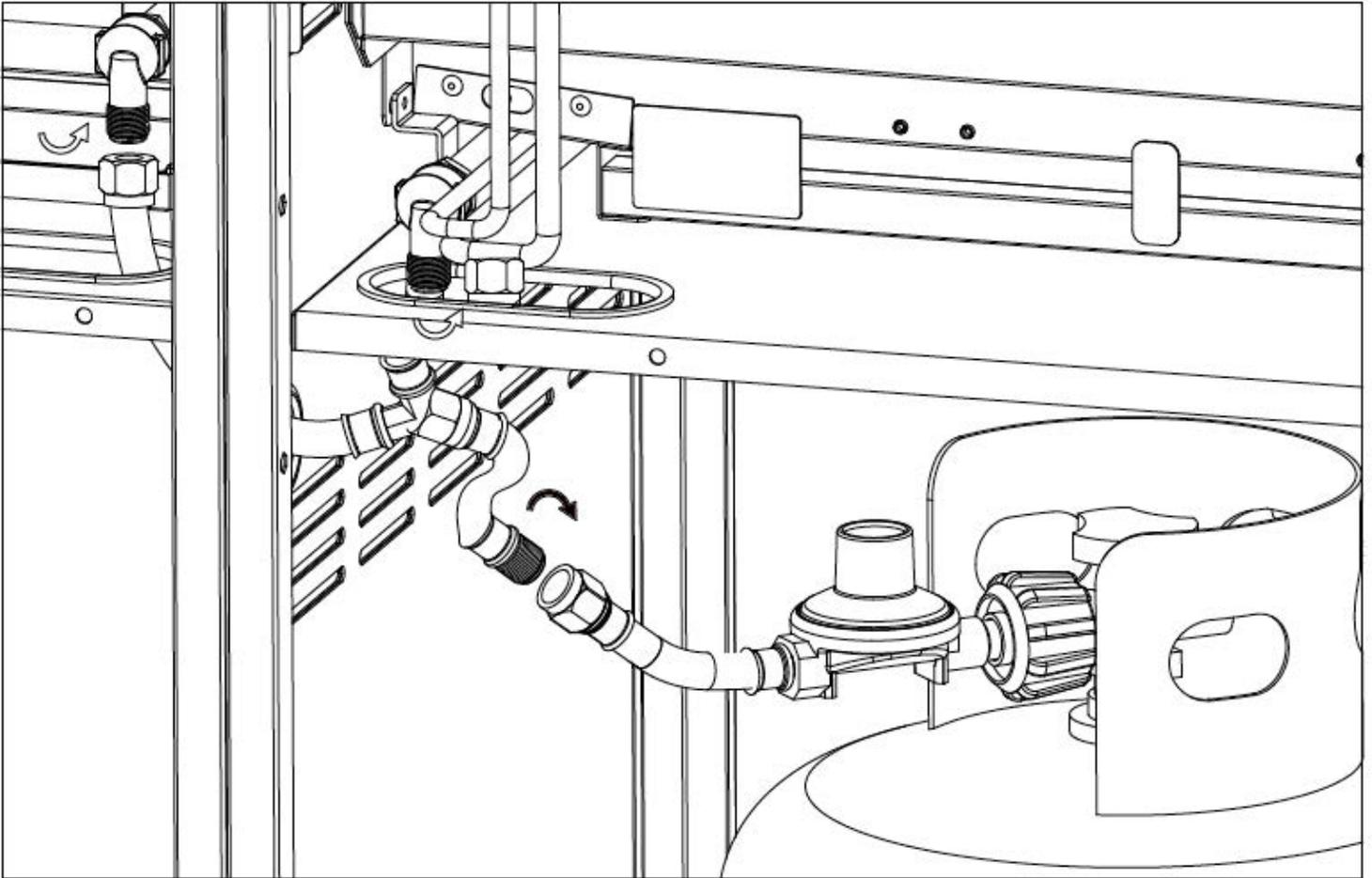


**Reinstall the side burner into the cart using the removed M5x10 bolts.**



# Gas Connections

Use the supplied three-way gas hose to connect the side burner to the gas grills and supplied hose and regulator. All of the gas fittings are compression fittings and require **NO** Teflon tape or plumbers putty. Once they are tightened check for gas leaks using soapy water and look for bubbles.



**DANGER**

## IF YOU SMELL GAS:

1. Shut off gas to the appliance.
2. Extinguish any open flame.
3. Open the lid and doors to the cart or island.
4. If odor continues, keep away from the appliance and immediately call your gas provider or your local fire department.



# Leak Testing Instructions

## Fixing a Gas Leak

- Shut off the gas supply.
- Turn all grill controls to the "ON" position to purge the grill of any gas build-up, then turn the controls back "OFF".
- Wash off the soapy solution with cold water and dry.
- Tighten the loose joint, or replace the faulty part with manufacturer-recommended replacement parts.
- Repeat the leak test to ensure that no leaks are present.
- If the leak cannot be stopped, immediately shut off the gas supply, disconnect it, and have the grill inspected by a licensed gas professional. Do not use the grill until the leak has been corrected.

## Propane Gas Installation

**NOTE: Place gas tank under BBQ and NOT IN THE SMALL CART.**

### Propane gas Cylinder Connections

Dust Cap - Place dust cap on cylinder valve outlet whenever the cylinder is not in use. Only install the type of dust cap on the cylinder valve outlet that is provided with the cylinder valve. Other types of caps or plugs may result in leakage of propane.

Propane cylinder must include a collar to protect the cylinder valve

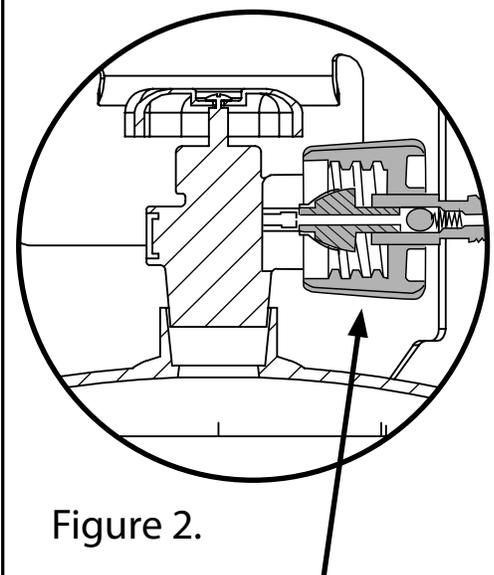
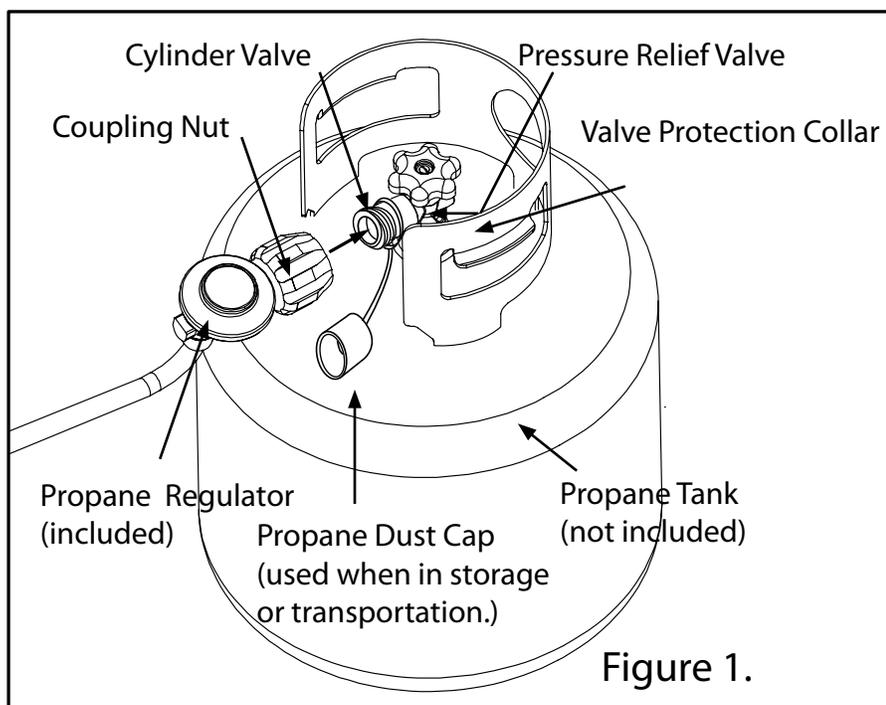


Figure 2.

Hand tighten to ensure proper seal for correct gas flow.

# **IMPORTANT**

**REFER TO YOUR GRILL OPERATING MANUAL  
FOR INFORMATION REGARDING THE GAS  
CONNECTION TO YOUR GRILL.  
FAILURE TO FOLLOW ALL SAFETY GUIDELINES  
MAY RESULT IN PROPERTY DAMAGE, INJURY OR DEATH.**

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