STANDARD
TEXTILE

# Processing Procedure
# Elevations™ Terry

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

| OPERATION | TIME | WATER LEVEL | TEMP. | SUPPLIES |
|---|---|---|---|---|
| 1. Flush | 2 min. | High | 100°F | --- |
| 2. Break | 8 min. | Low | 160°F | Nonionic Detergent & Alkali pH Target of 10.5 |
| 3. Suds | 8 min. | Low | 160°F | ½ Break Supplies |
| 4. Bleach | 6 min. | Low | 150°F | 1% Sodium Hypochlorite (pH Target of 10.2) |
| 5. Rinse | 2 min. | High | 135°F | --- |
| 6. Rinse | 2 min. | High | 120°F | --- |
| 7. Rinse | 2 min. | High | 105°F | --- |
| 8. Sour/ *Softeners | 5 min. | Low | 90°F | Sour to pH of 5.5 - 6.5 |

DRYING

Tumble dry at 160°F until dry and use an appropriate cool down cycle.
Do not over dry; hems should be “slightly” damp at the end of the drying cycle.
Do not overload as the product should float freely in the dryer.

*Softeners are recommended to maintain a soft hand, avoid overuse as they can have a negative affect on the absorbency performance.

Please contact the Technical Affairs Department of Standard Textile for any additional information at 1-800-999-0400.