



IMPORTANT:

Before you begin, make sure you familiarize yourself with all the parts and fully read the instructions.

CUSTOMER SERVICE:

Toll-free customer help line available weekdays between 7:00am and 6:00pm Central Time at 800-463-0660.

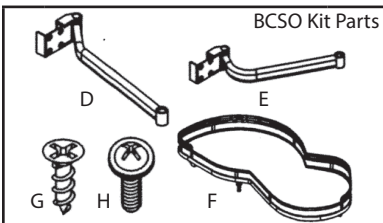
TOOLS NECESSARY:



Screw Gun Phillips Screwdriver Tape Measure

NOTE: If screw gun has a clutch, set to lowest setting so as not to over tighten and/or strip screws.

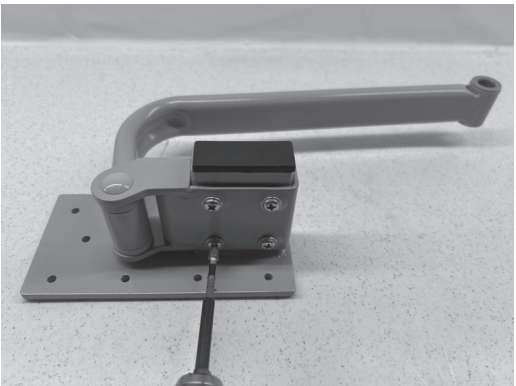
PARTS IDENTIFICATION:



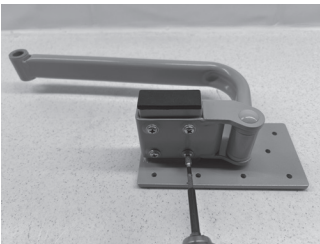
D	Corner Support Arm	2X
E	Center Support Arm	2X
F	Swingout Tray	2X
G	#6 x 3/4" Flat Head Phillips Wood Screw	20X
H	#10 x 5/8" Washer Head Phillips Machine Screw	16X

Mounting Kit Parts		
G	#6 x 3/4" Flat Head Phillips Wood Screw (additional)	20X
J	Center Support Bracket	2X
K	Corner Support Bracket	2X

1

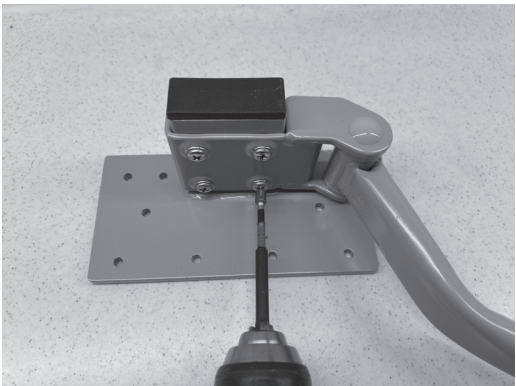


Install center support arm to center support bracket as shown using (4) #10 x 5/8" washer head machine screws. Repeat on second center support.

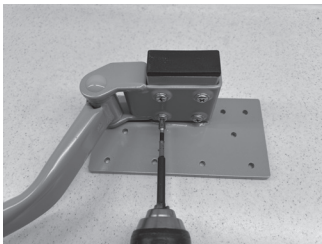


LH install

2

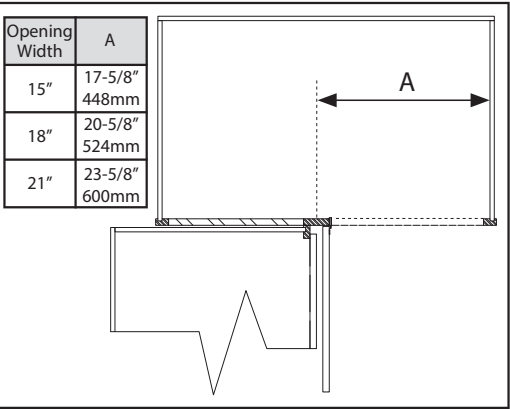


Install corner support arm to corner support bracket as shown above with (4) #10 x 5/8" washer head machine screws. Repeat on second corner support.



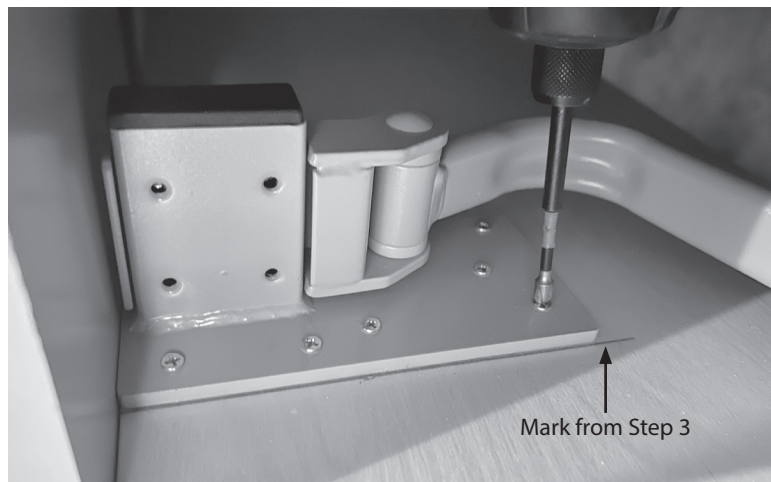
LH install

3



Using the chart and diagram, measure and mark mounting location inside the cabinet for the appropriate tray size ordered.

4



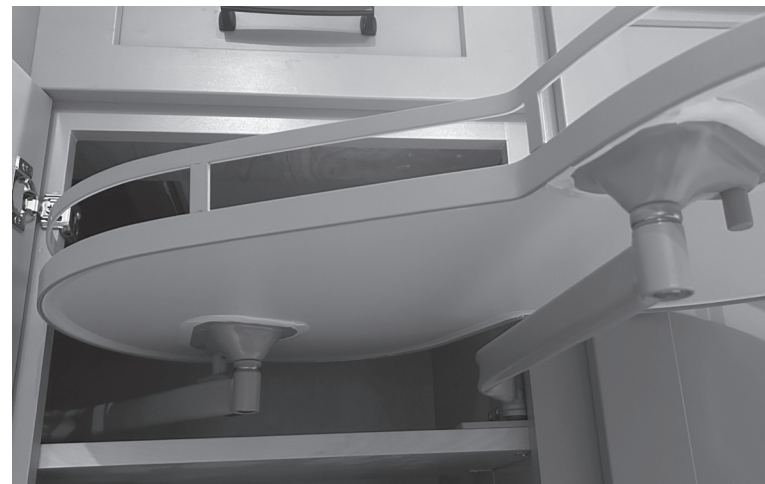
Align center support with mark from step 3, and secure using (9) #6 x 3/4" flat head Philips wood screws.

5

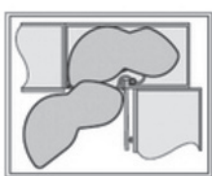
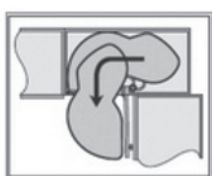
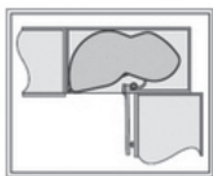


Align corner support against cabinet side wall and tight against the face frame. Secure using (8) #6 x 3/4" flat head Philips wood screws.

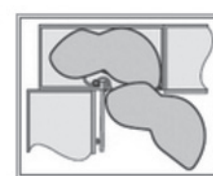
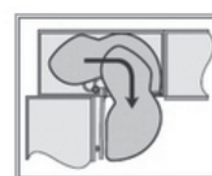
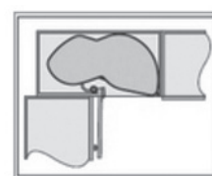
6



Position the lower swing arms outside the cabinet and install tray into pivots in each arm as shown above. Repeat steps 3-6 for remaining shelf position.



Left Swing



Right Swing