

Processing Procedure Polyester Decorative Fabrics

PROCESSING REQUIREMENTS

Polyester Decorative Fabrics should be laundered separate from other linen to minimize lint accumulation from other products and to maximize the economics of the synthetic fabric.

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER		SUPPLIES PER 100 LB. LOAD
			LEVEL	TEMP.	
1.	Flush	3 min.	High	100°F	--
2.	Break/Suds	8 min.	Low	140°F	6 oz. nonionic detergent & 6 oz. alkali
3.	Rinse	2 min.	High	140°F	--
4.	Rinse	2 min.	High	130°F	--
5.	Rinse	2 min.	High	115°F	--
6.	Sour	4 min.	Low	100°F	Sour to pH of 5.5-6.5

Do not overload the washer. Fabric should float freely. Use nonionic (synthetic) detergent. Do not use bleach on colored items (bleach is acceptable for white items).

SPIN EXTRACT ONLY – Fabric requires no more than 2 to 4 minutes of spin extracting, depending on the size of the load. REMOVE IMMEDIATELY.

DRYING CYCLE – Do not overload dryer. Fabric should float freely. Tumble dry for 3 to 5 minutes on synthetic cycle; no more than 140°F. As with all polyester, excessive heat will detract from the permanent press characteristics of the fabric.

DO NOT PROCESS WITH FLATWORK IRONER!

DO NOT HAND IRON!

FOLD/LAYOUT IMMEDIATELY!