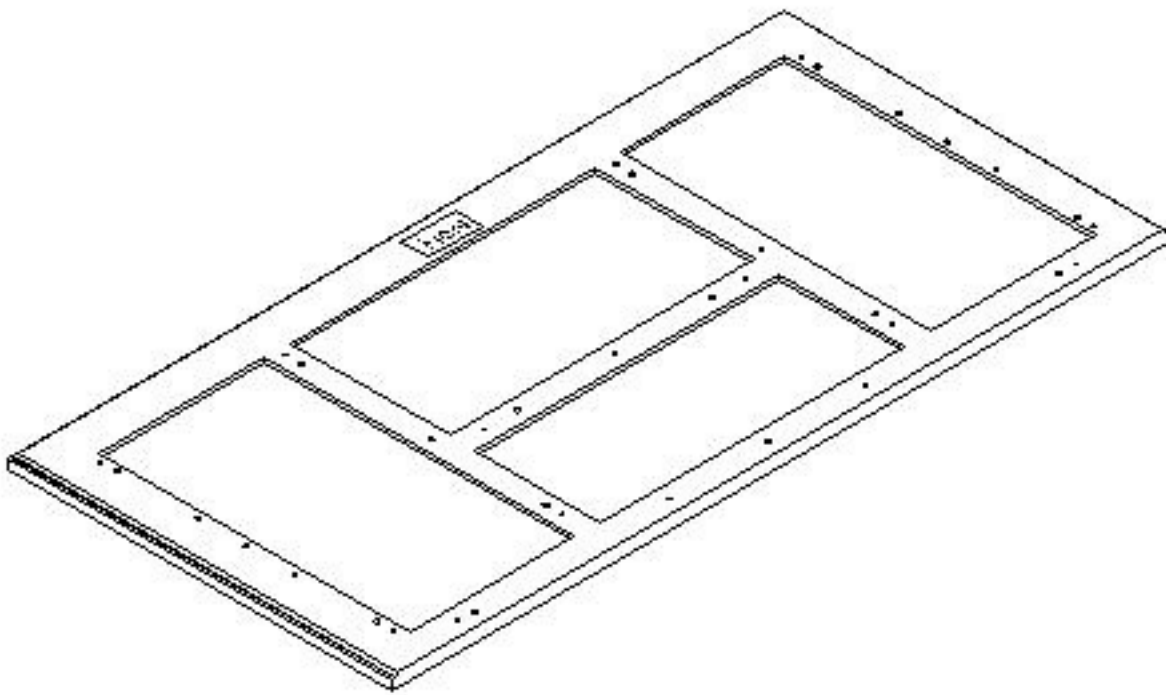
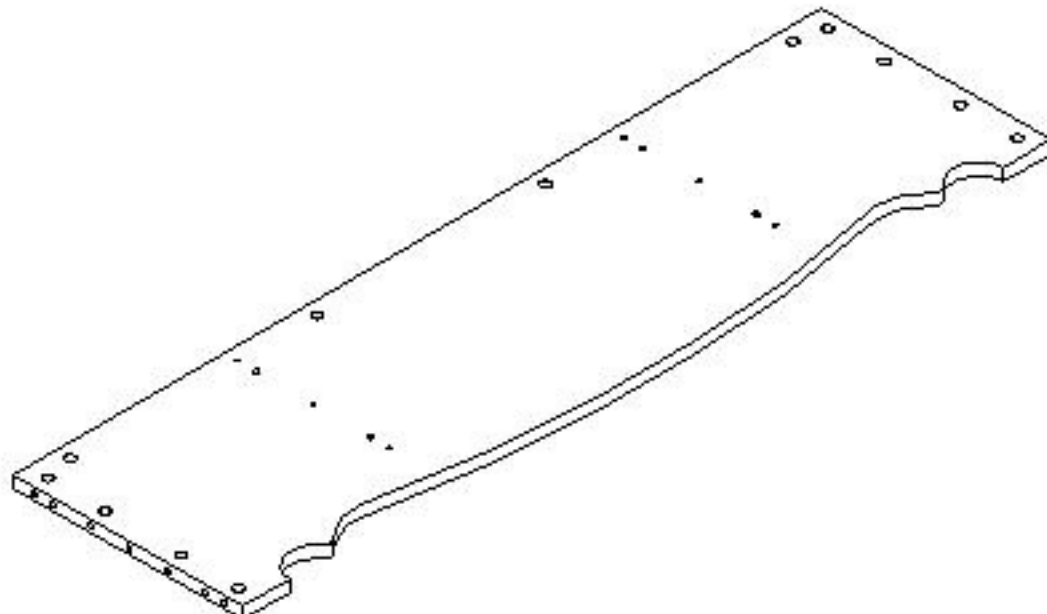
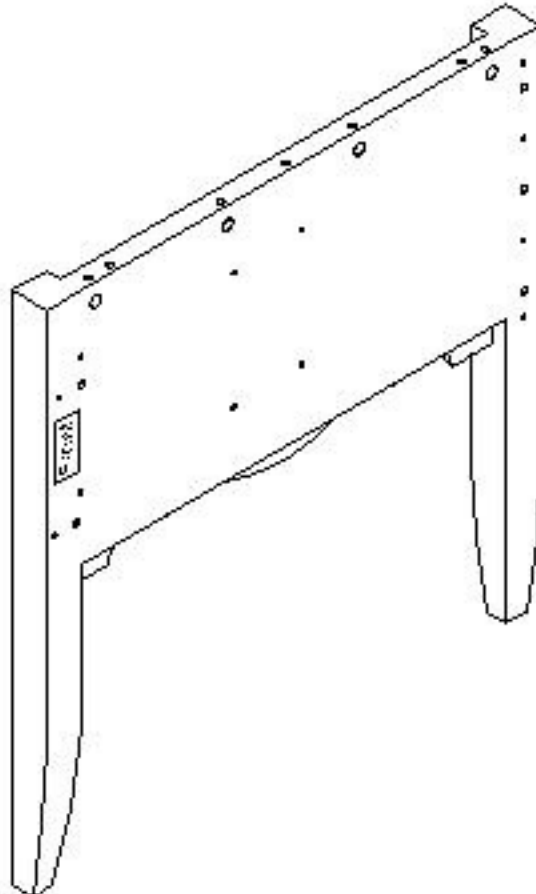
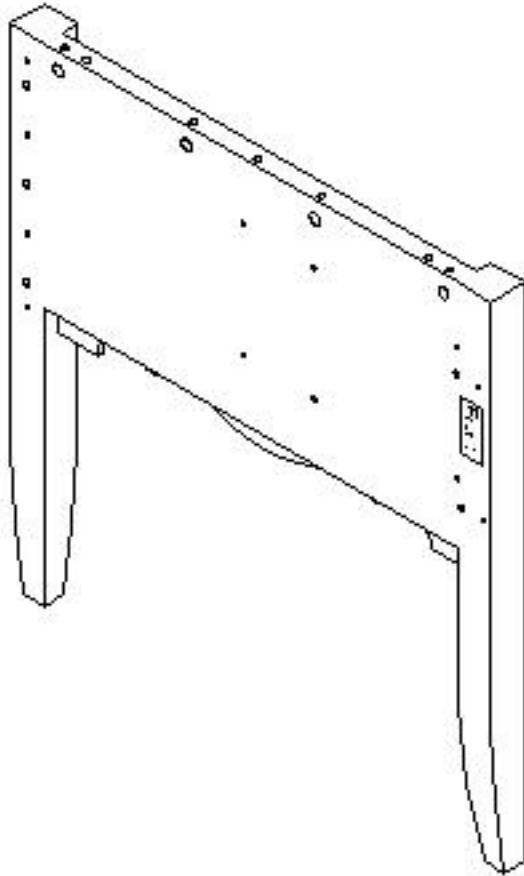
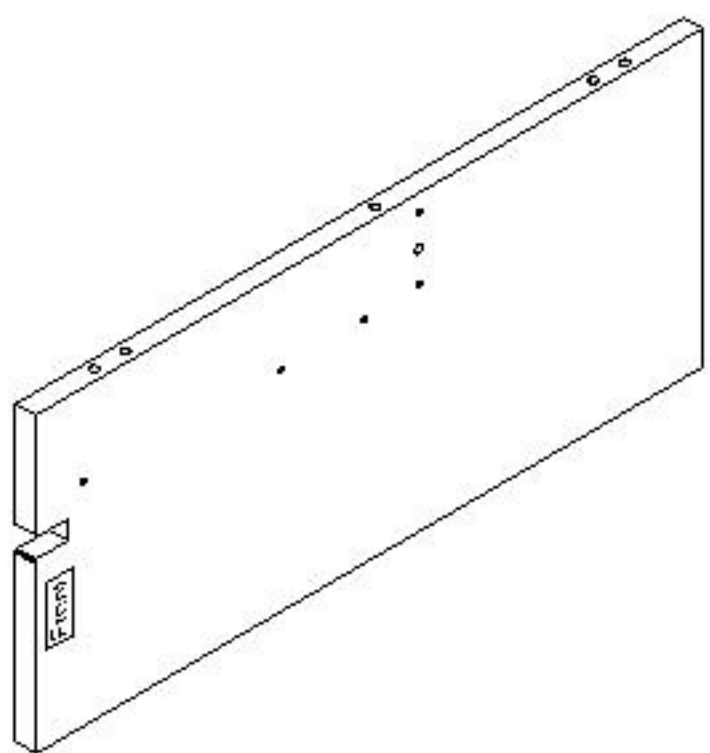
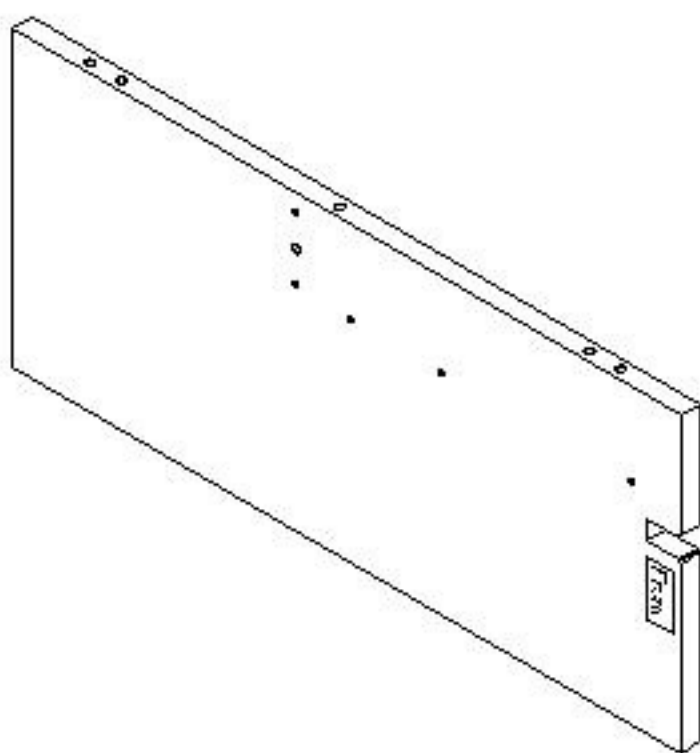
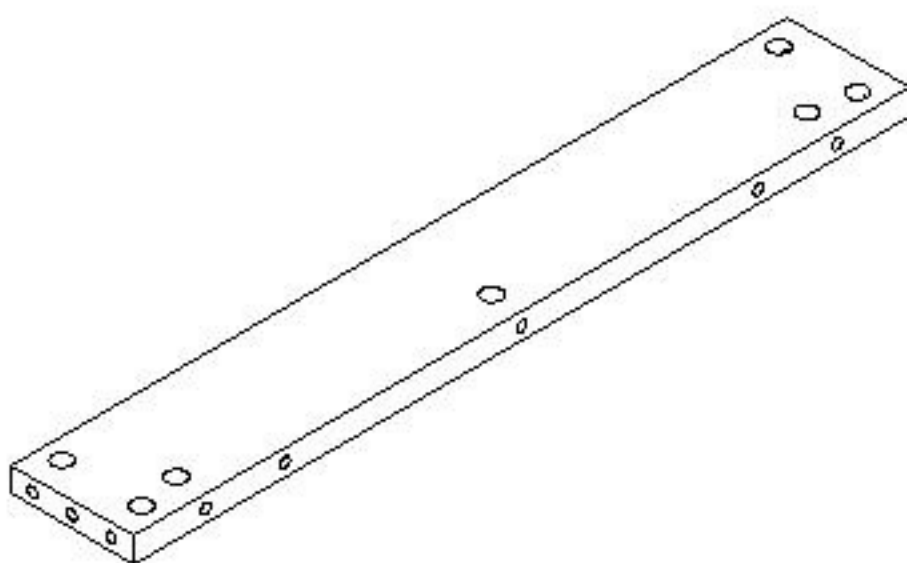
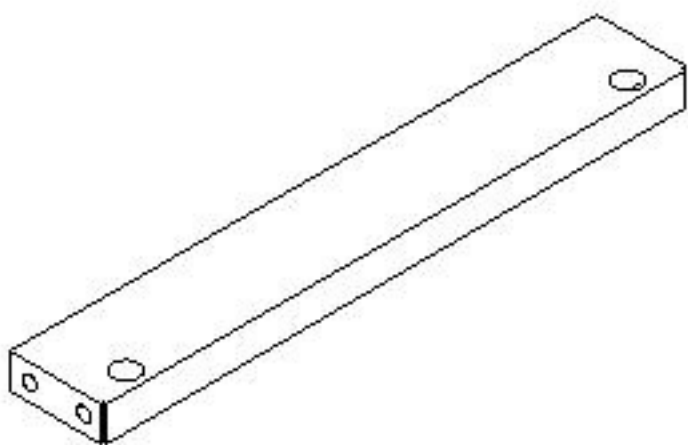
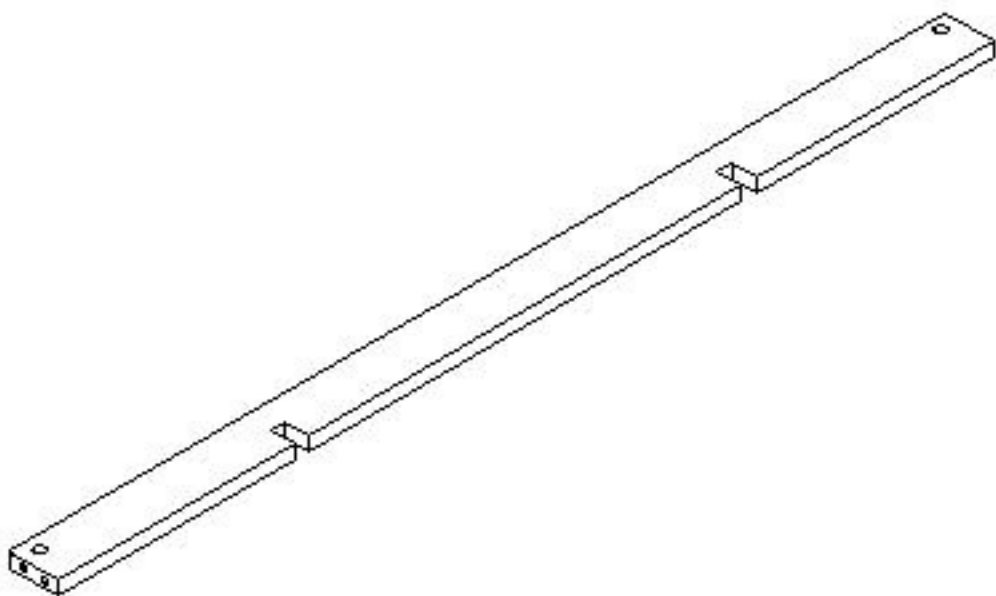
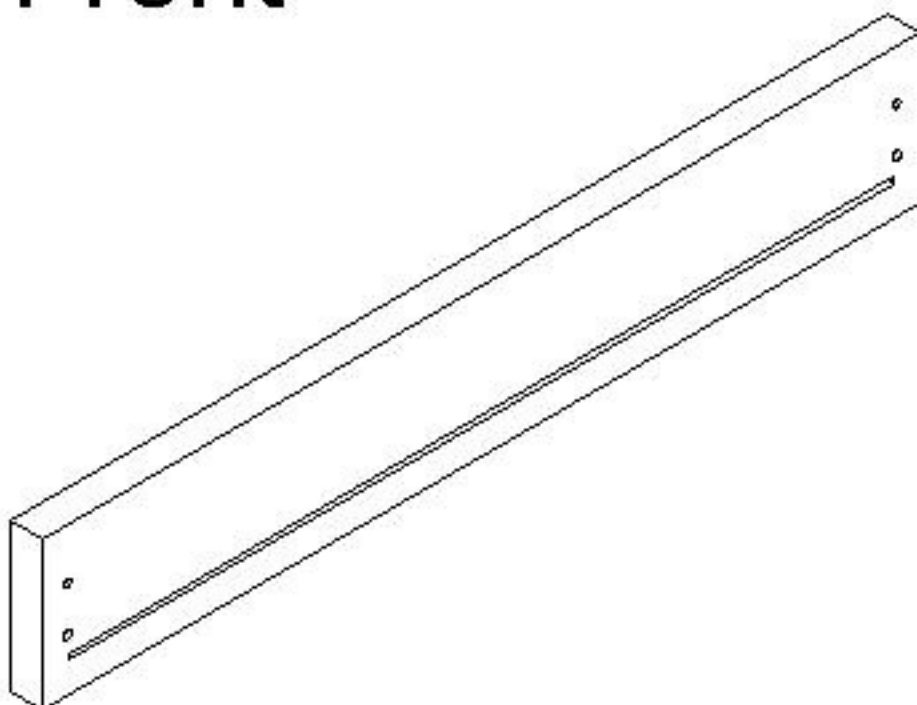
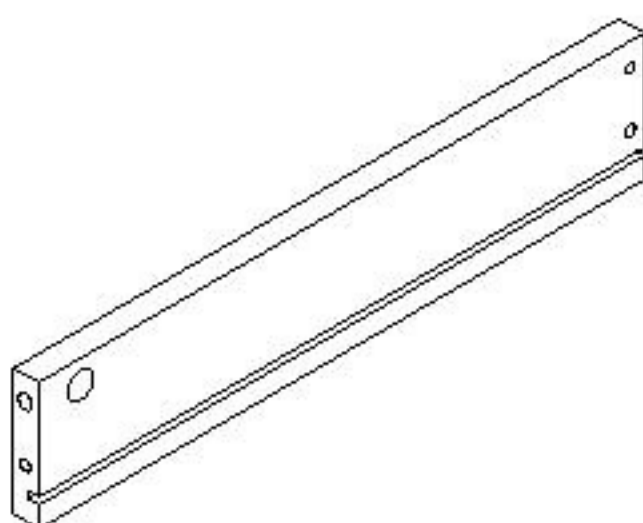
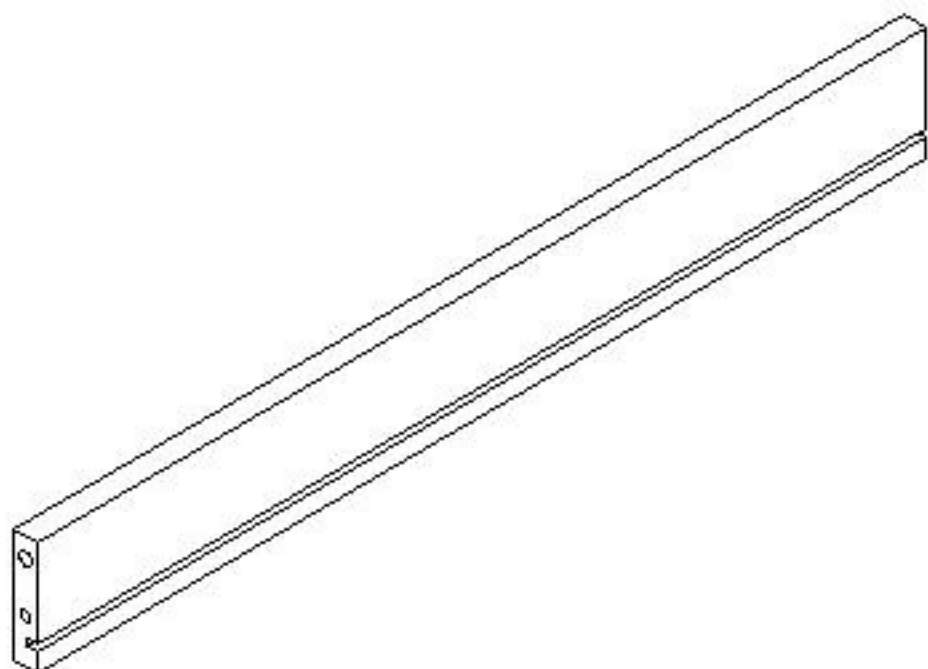
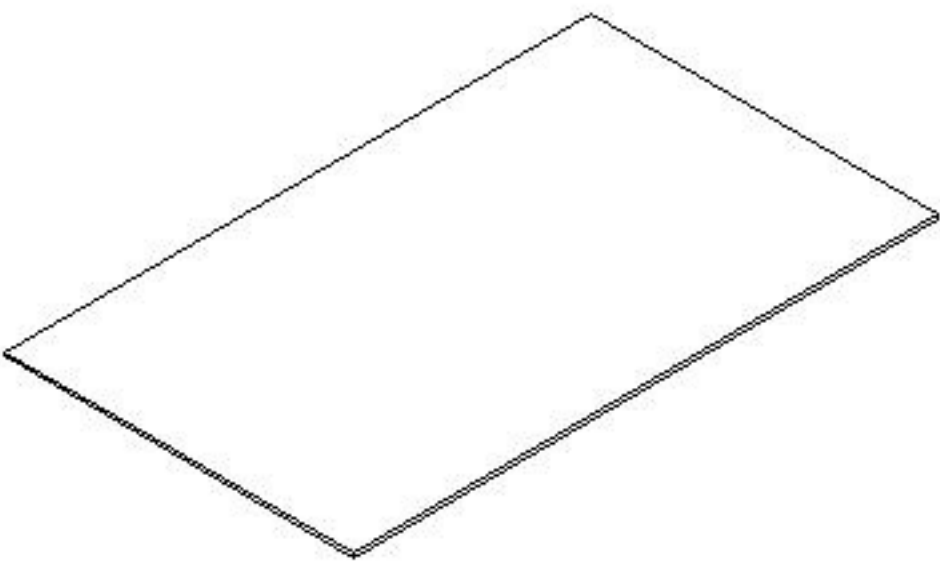
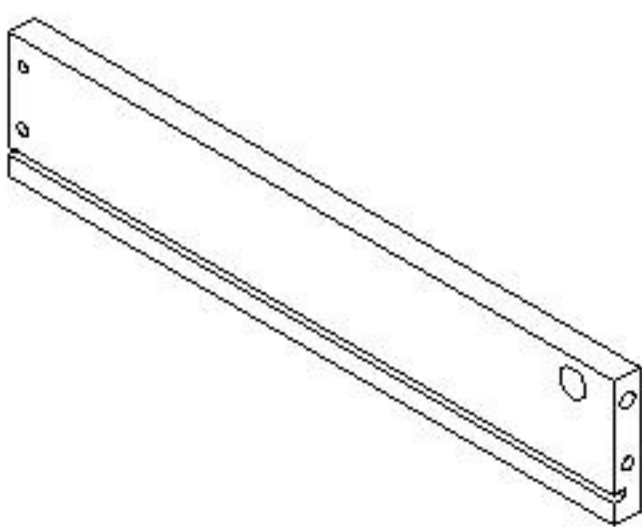
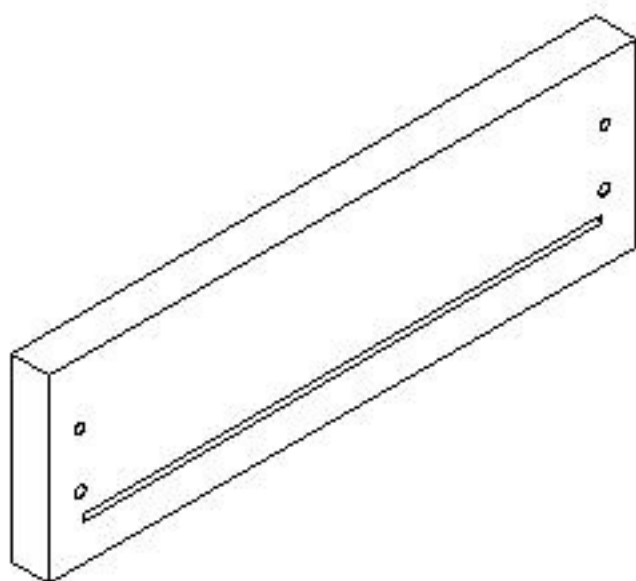
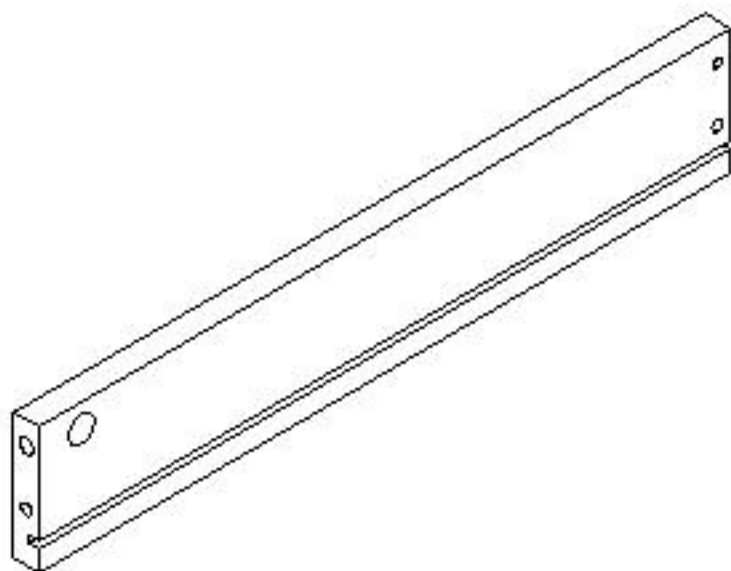
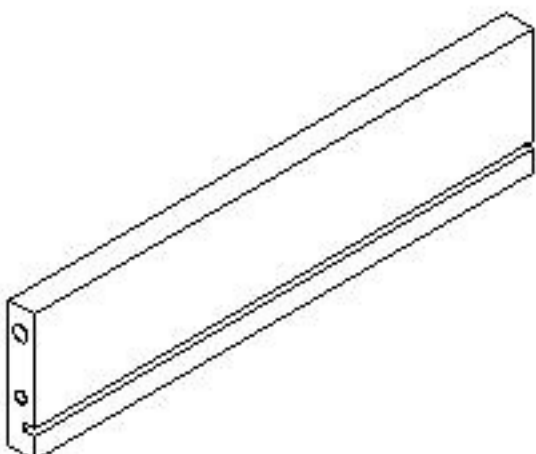
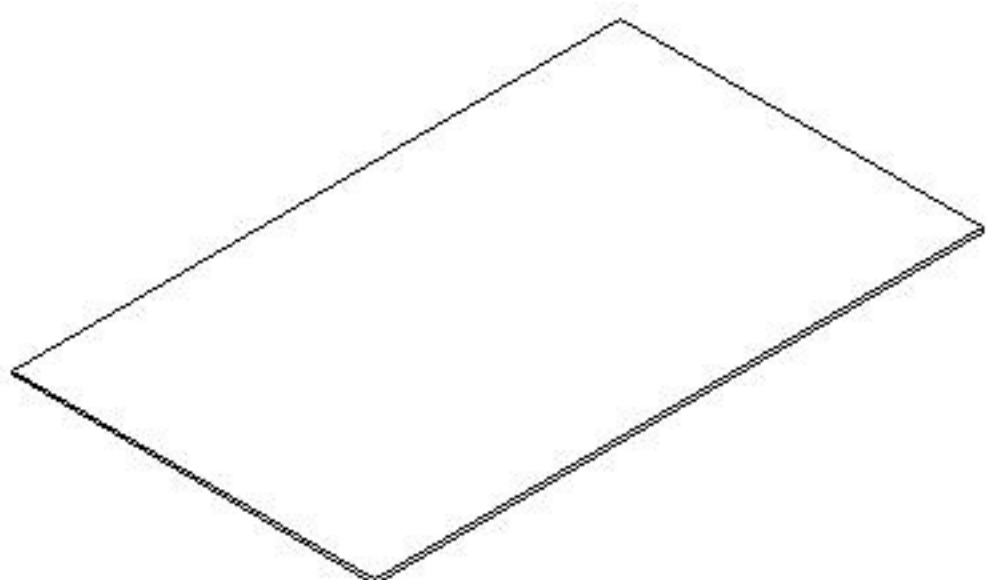
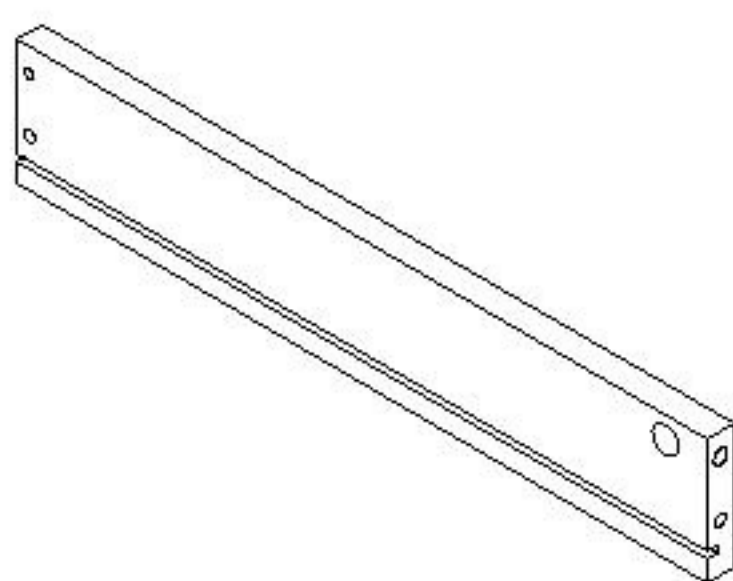
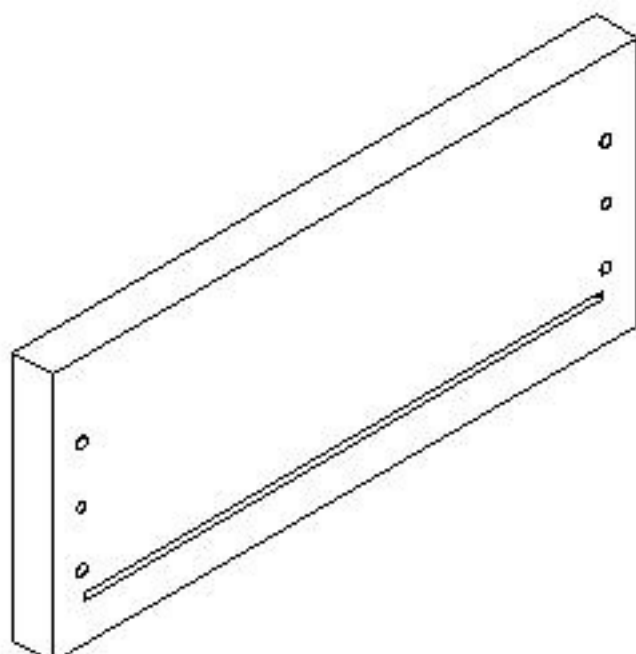


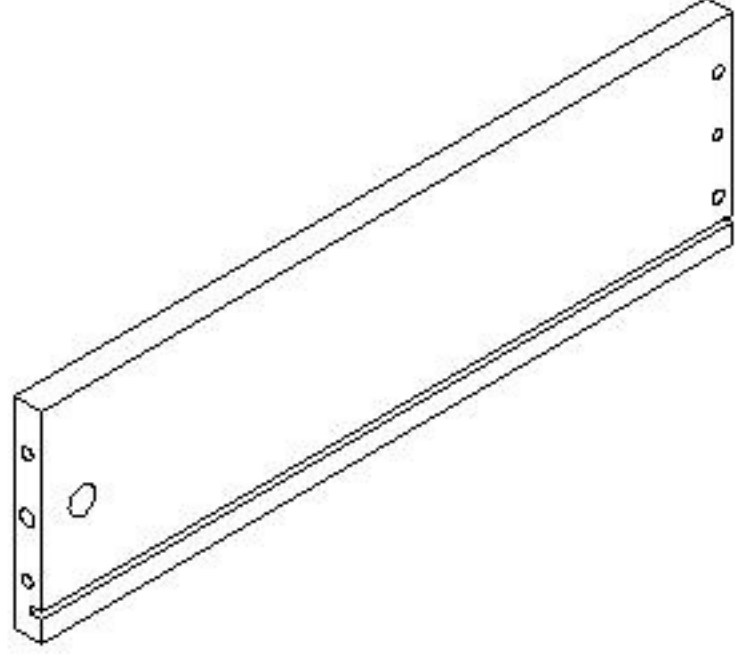
# ASSEMBLY INSTRUCTION

## WRITING DESK

<b>A</b> Top Panel	<b>B</b> Back Panel	<b>C</b> Left Side Panel	<b>D</b> Right Side Panel
			
1pc	1pc	1pc	1pc
<b>E</b> Left Partition	<b>F</b> Right Partition	<b>G</b> Center Support Bar	<b>H</b> Bottom Bar
			
1pc	1pc	1pc	2pcs
<b>I</b> Center Bar	<b>J</b> Center Drawer Front	<b>K</b> Left Center Drawer Side	<b>L</b> Center Drawer Back
			
1pc	1pc	1pc	1pc
<b>M</b> Center Drawer Base	<b>N</b> Right Center Drawer Side	<b>O</b> Small Drawer Front	<b>P</b> Left Small Drawer Side
			
1pc	1pc	2pcs	2pcs
<b>Q</b> Small Drawer Back	<b>R</b> Side Drawer Base	<b>S</b> Right Small Drawer Side	<b>T</b> Big Drawer Front
			
2pcs	4pcs	2pcs	2pcs

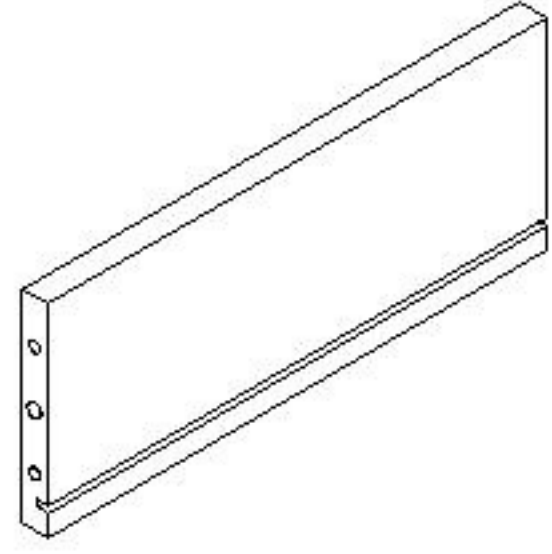


**U** Left Big Drawer  
Side



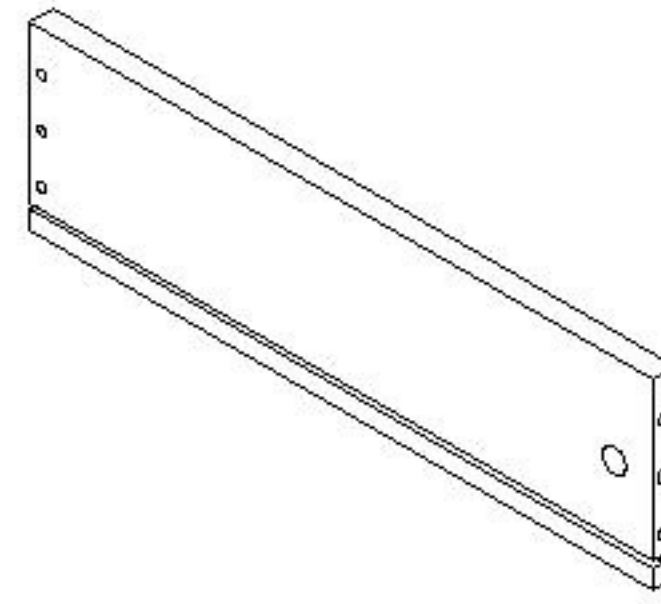
2pcs

**V** Big Drawer Back



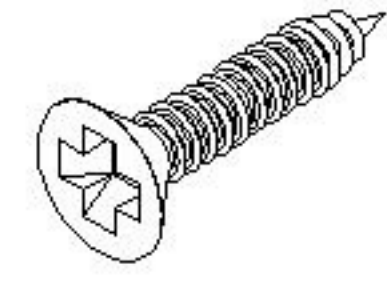
2pcs

**W** Right Big Drawer  
Side



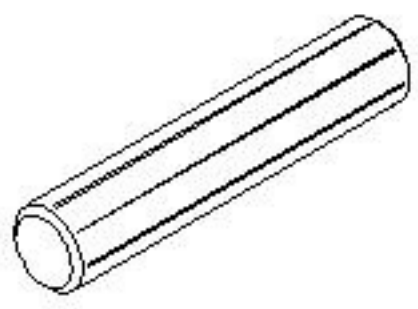
2pcs

**X** Screw  
M3\*16mm

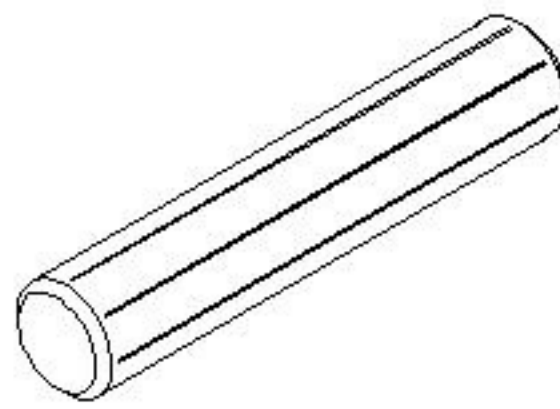


60pcs

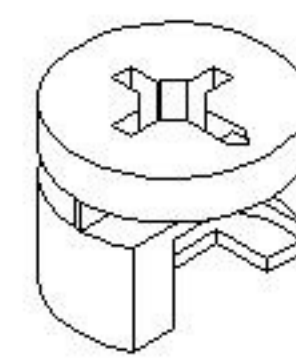
**Y** Dowel  
M6\*30mm



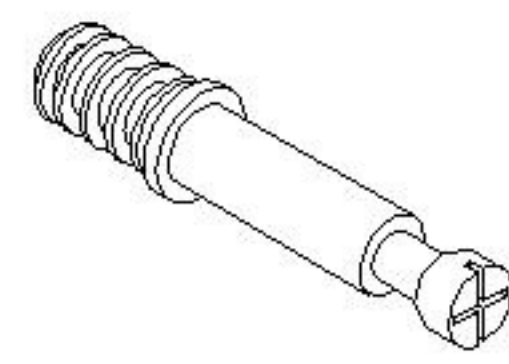
**Z** Dowel  
M8\*35mm



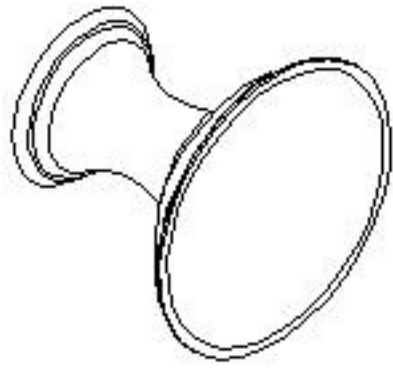
**AA** Cam Lock  
15\*12mm



**AB** Cam Bolt  
5\*25mm



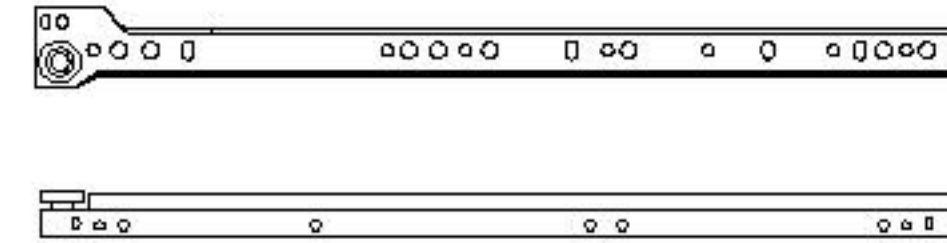
**AC** Handle  
28pcs



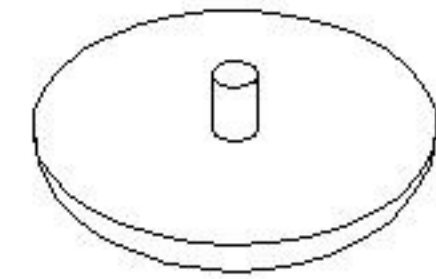
**AD** Runner  
350mm  
35pcs



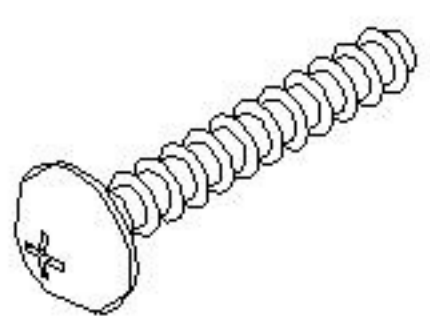
**AE** Runner  
400mm  
65pcs



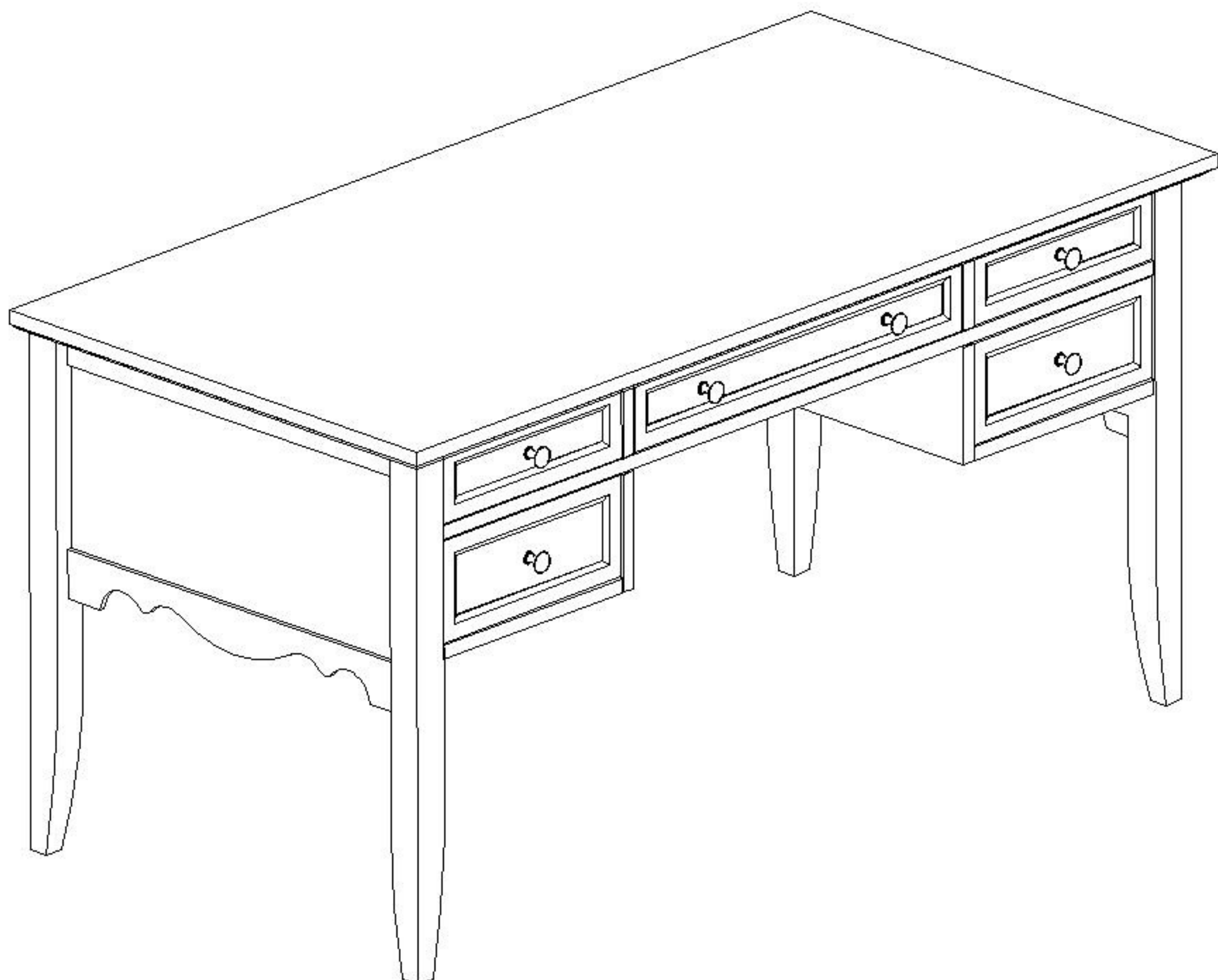
**AF** Cam Lock Cover  
17\*5mm  
65pcs



**AG** Panhead Screw  
M4\*22mm  
6pcs



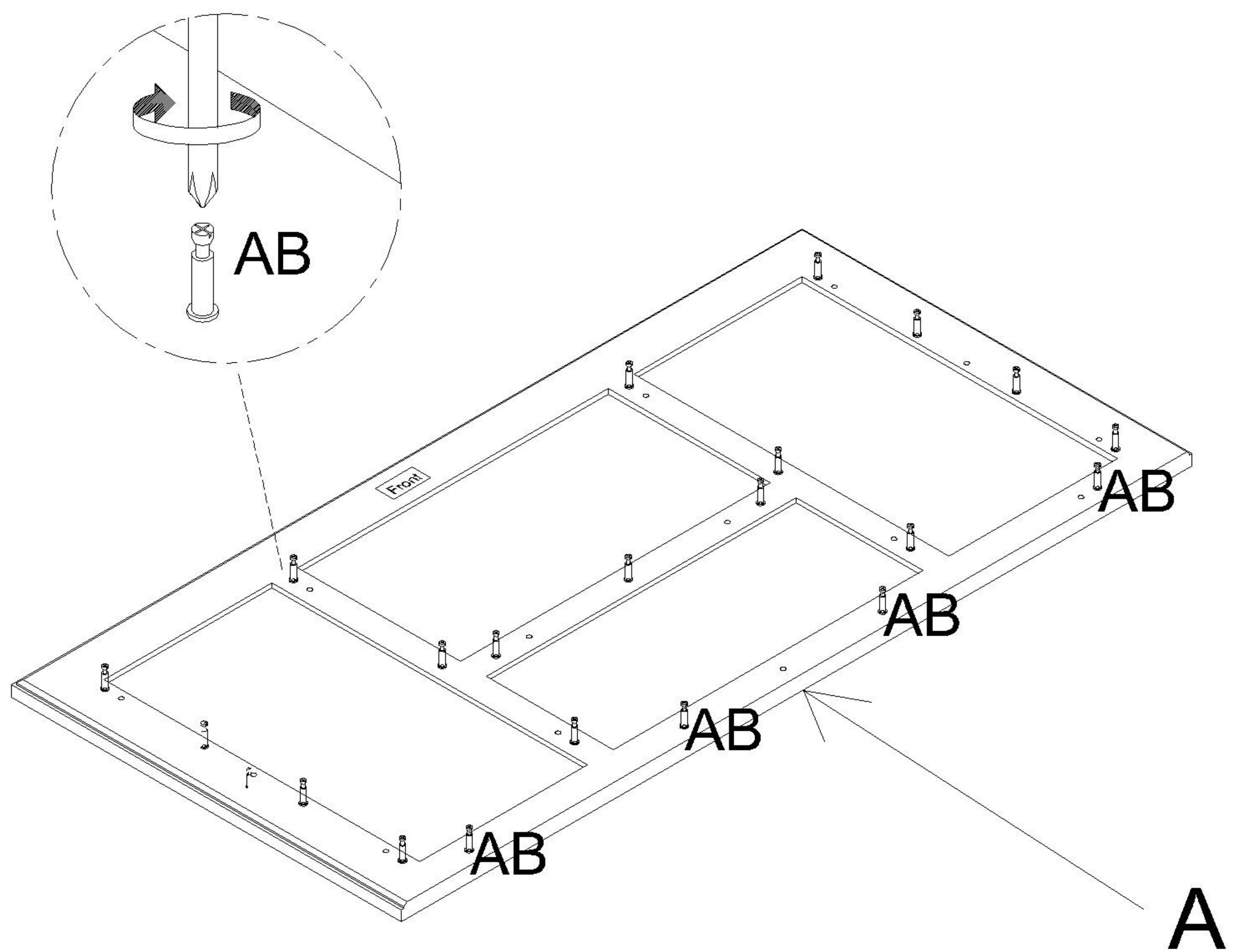
6pcs



These pages list all the contents included in the box. Please take the time to identify the hardware as well as the individual components to this product. As you unpack and prepare for assembly, place the contents on a carpeted or padded area to protect them from damage.

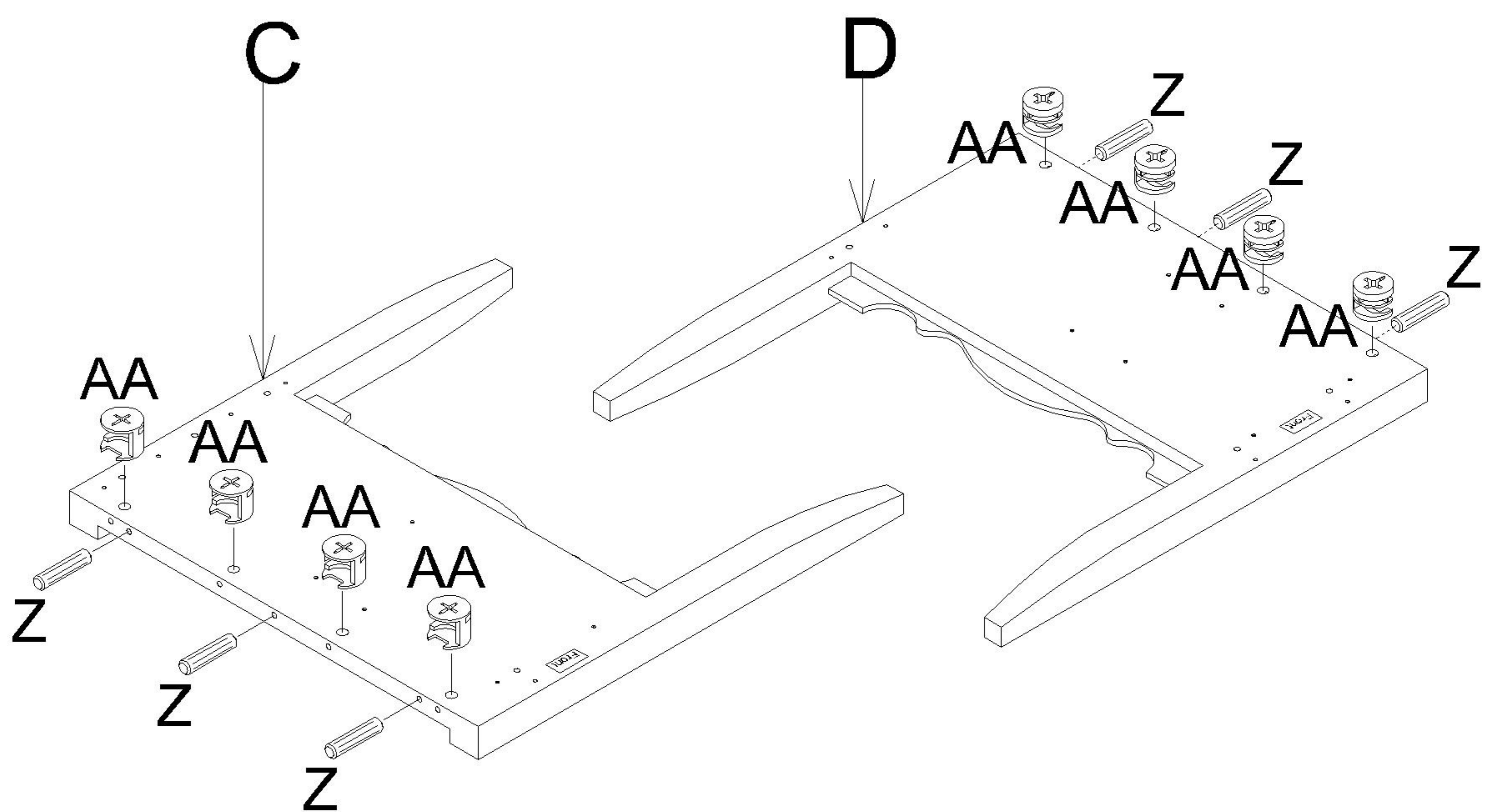


**1** Attach Cam Bolt (AB) to Top Panel (A).



**2** Attach Dowel (Z) to Left & Right Side Panel (C & D). Attach Cam Lock (AA) to Left & Right Side Panel (C & D).

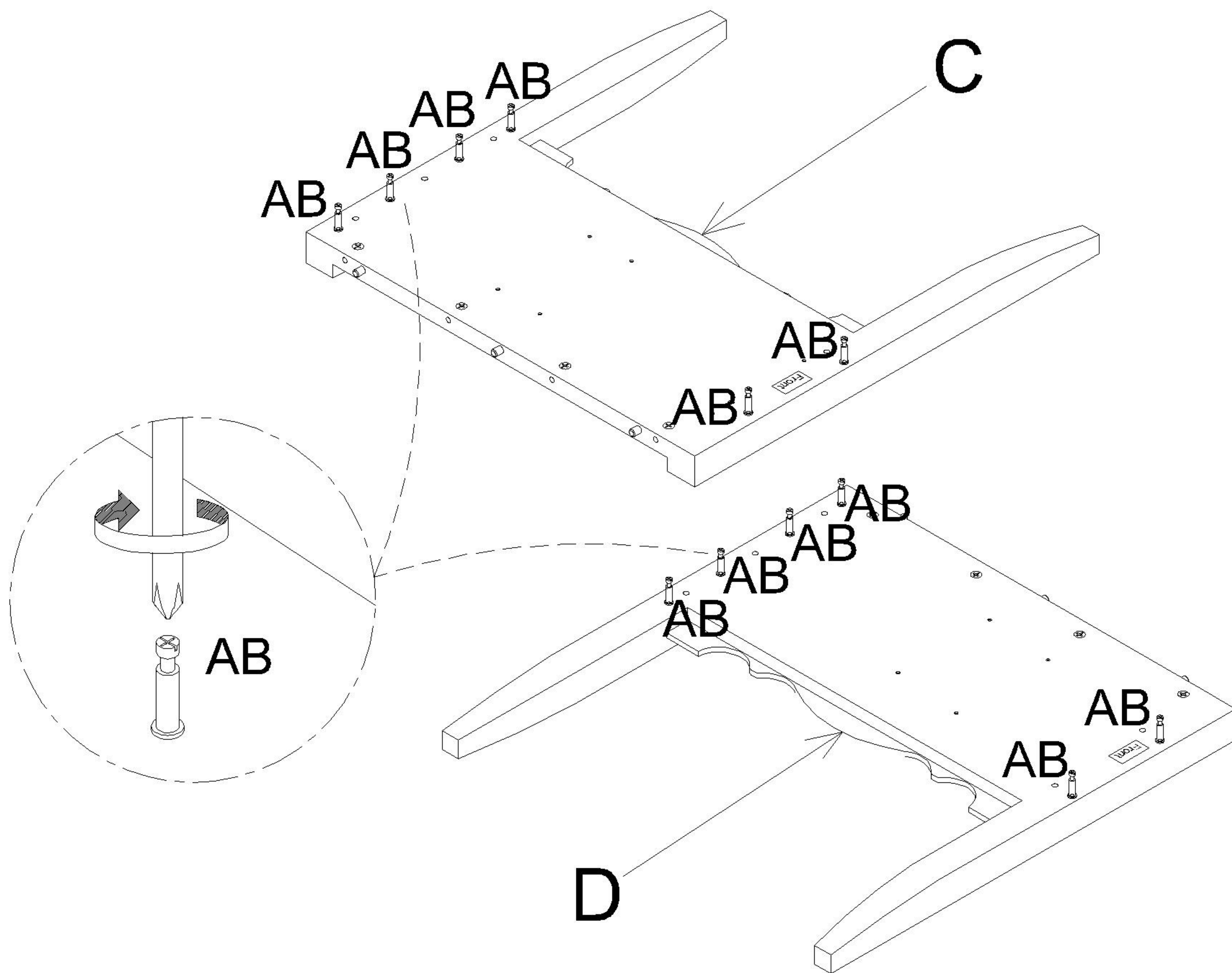
NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.





3

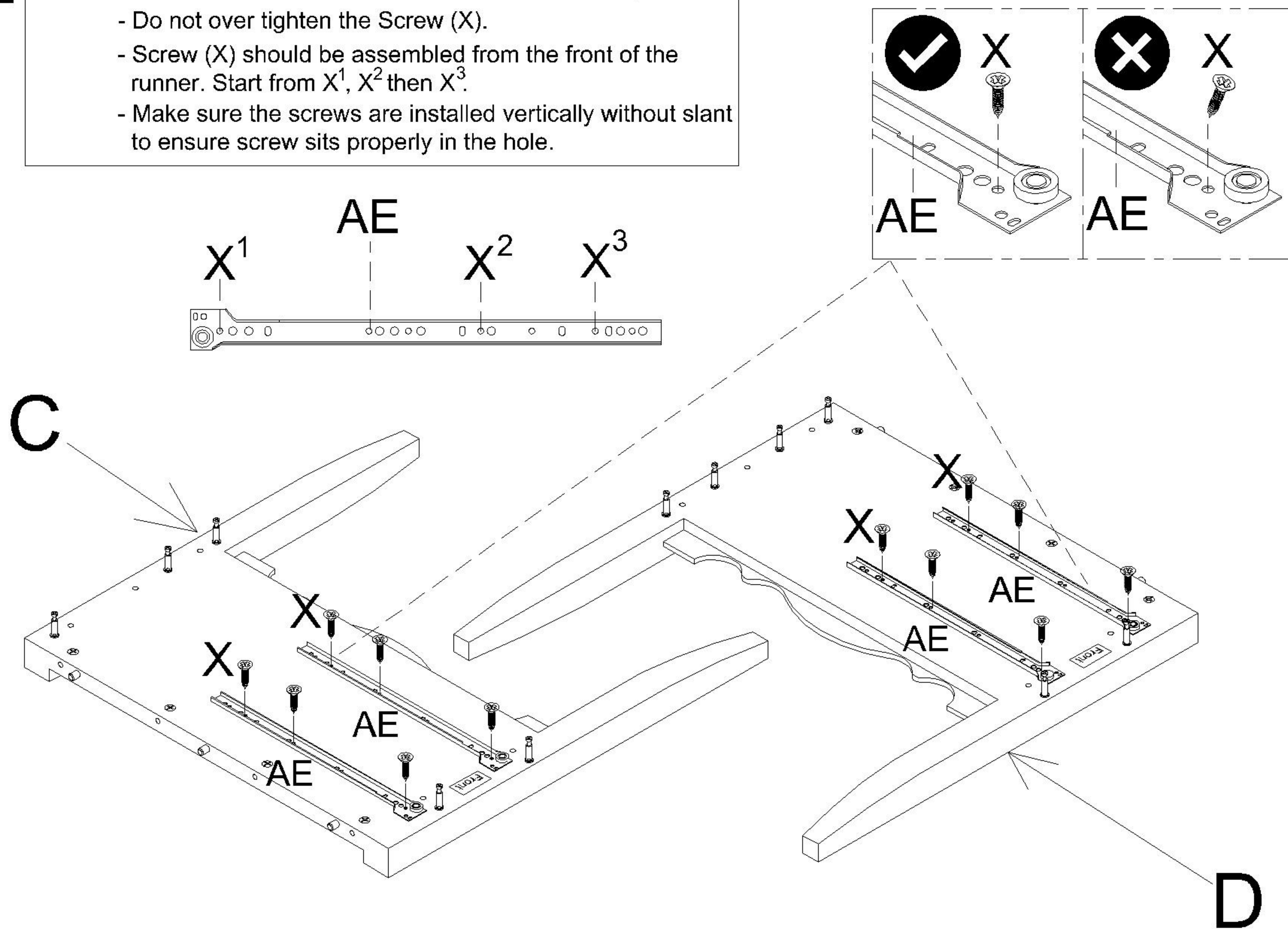
Attach Cam Bolt (AB) to Left & Right Side Panel (C & D).



4

Attach Runner (AE) to Left & Right Side Panel (C & D) and secure with Screw (X).

- NOTE : - Runner roller should be towards the front of the panel.  
 - Do not over tighten the Screw (X).  
 - Screw (X) should be assembled from the front of the runner. Start from X<sup>1</sup>, X<sup>2</sup> then X<sup>3</sup>.  
 - Make sure the screws are installed vertically without slant to ensure screw sits properly in the hole.

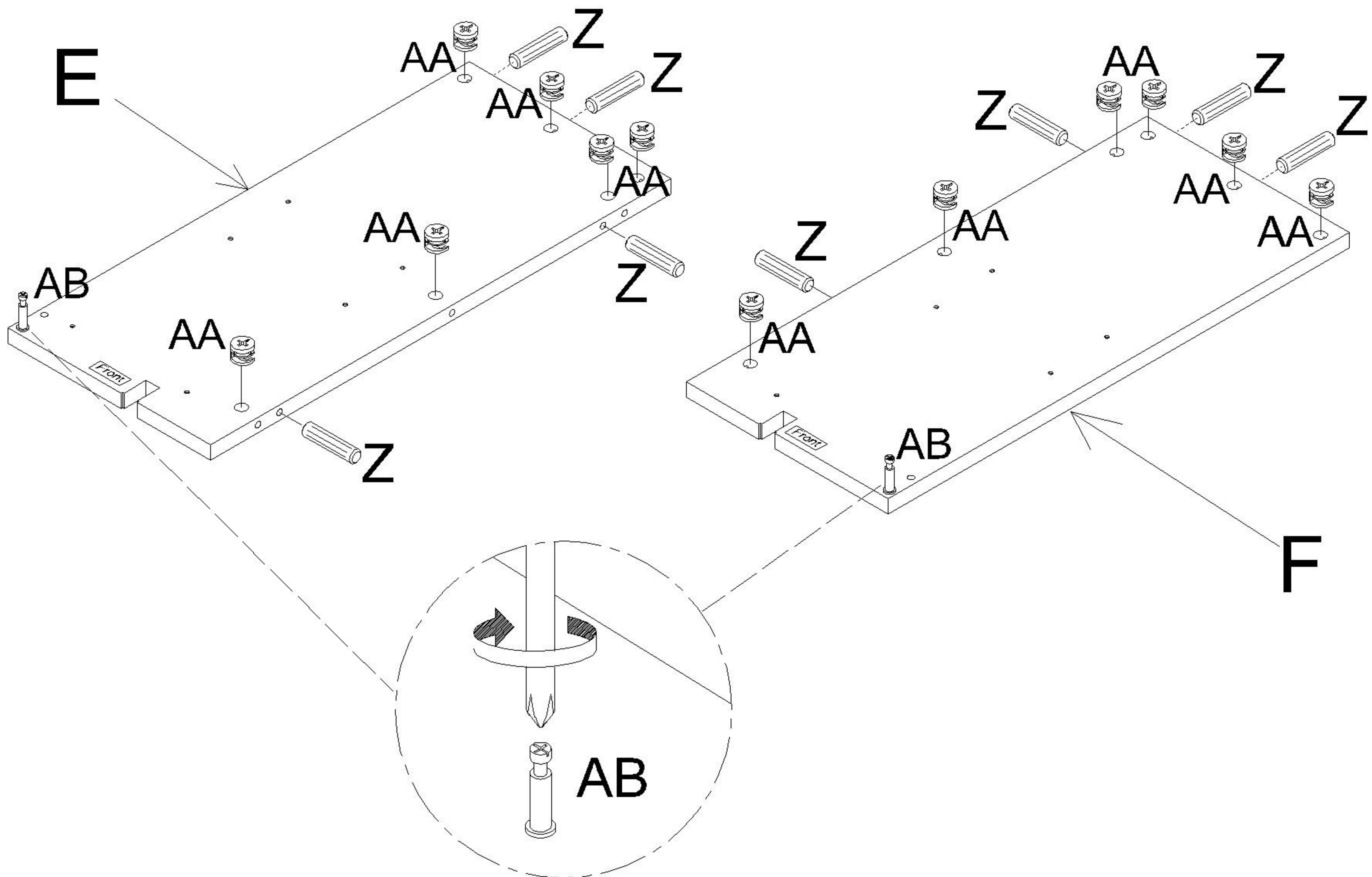




5

Insert Dowel (Z) to Left & Right Partition (E & F). Attach Cam Lock (AA) to Left & Right Partition (E & F). Attach Cam Bolt (AB) to Left & Right Partition (E & F).

NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.

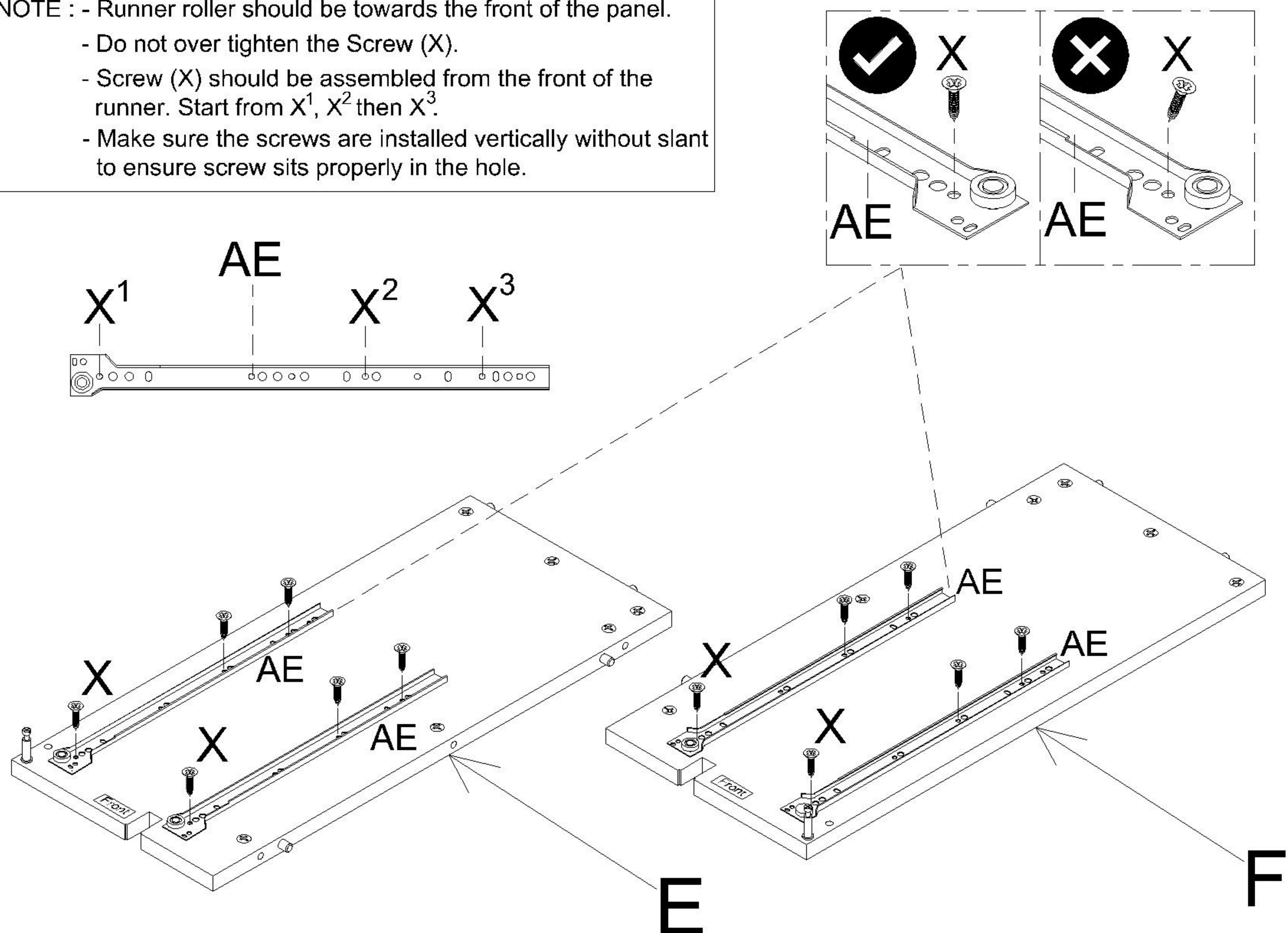


6

Attach Runner (AE) to Left & Right Partition (E & F) and secure with Screw (X).

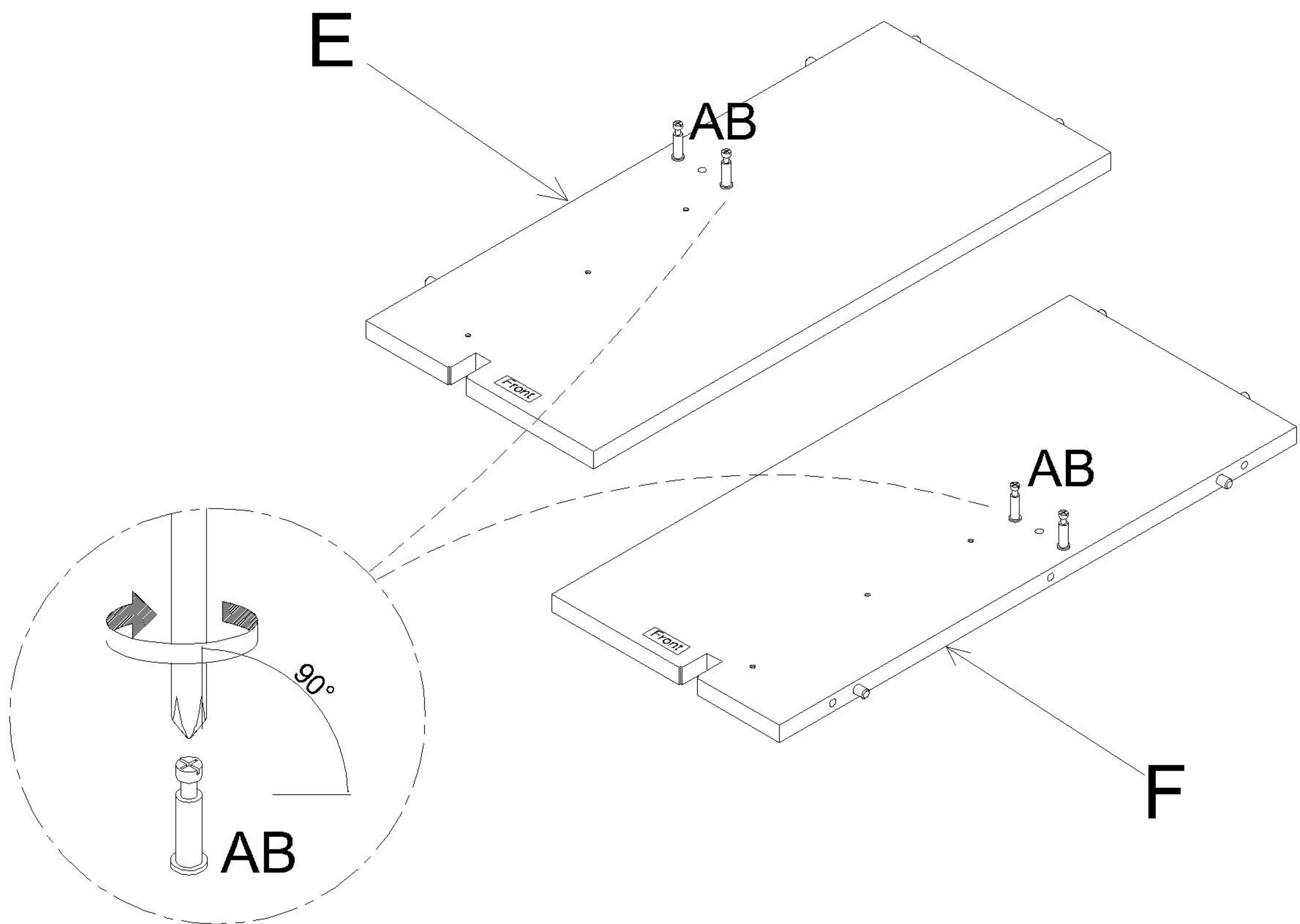
NOTE : - Runner roller should be towards the front of the panel.

- Do not over tighten the Screw (X).
- Screw (X) should be assembled from the front of the runner. Start from X<sup>1</sup>, X<sup>2</sup> then X<sup>3</sup>.
- Make sure the screws are installed vertically without slant to ensure screw sits properly in the hole.



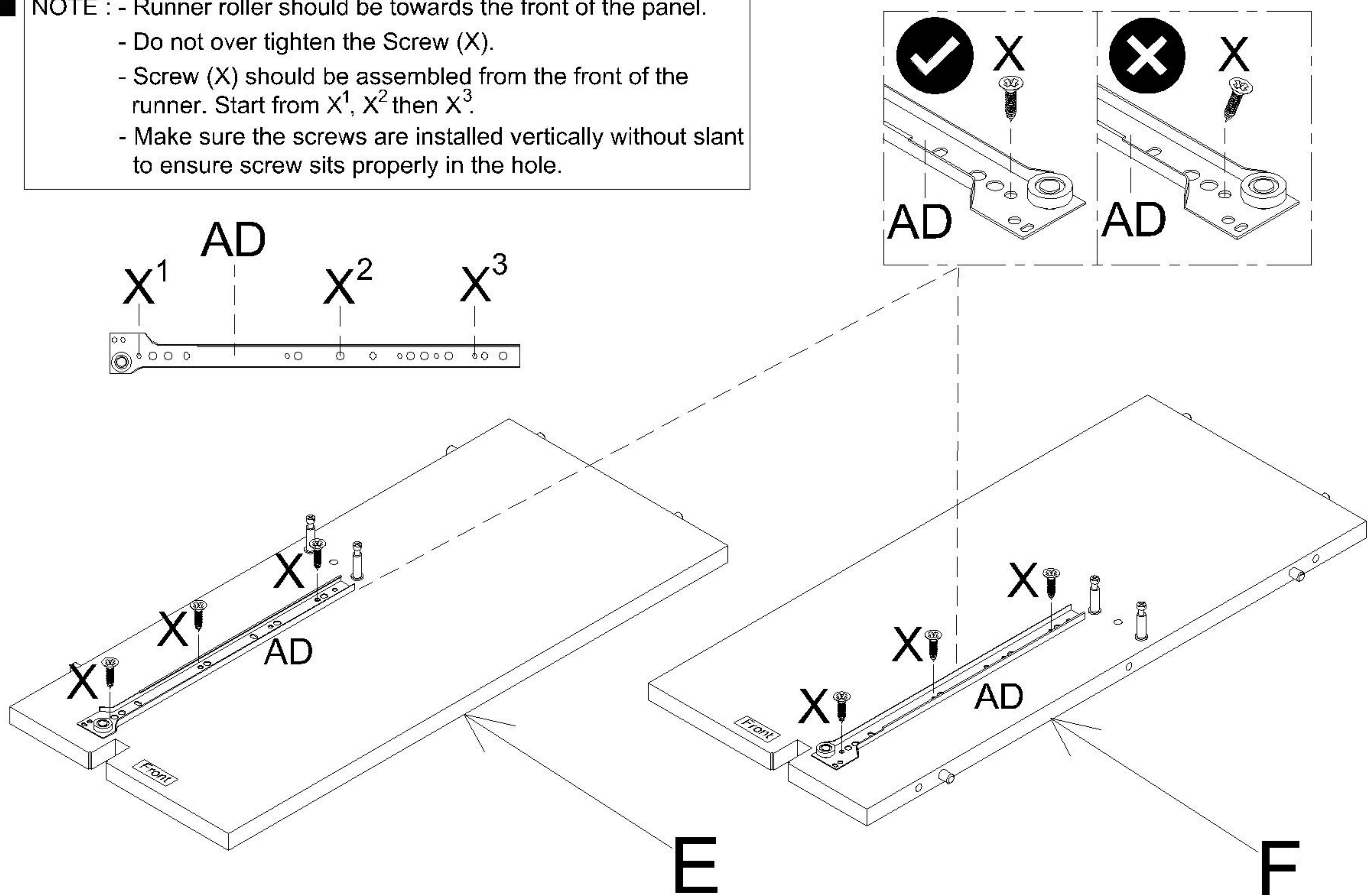


**7** Turn over Left & Right Partition (E & F) and attach Cam Bolt (AB).



**8** Attach Runner (AD) to Left & Right Partition (E & F) and secure with Screw (X).

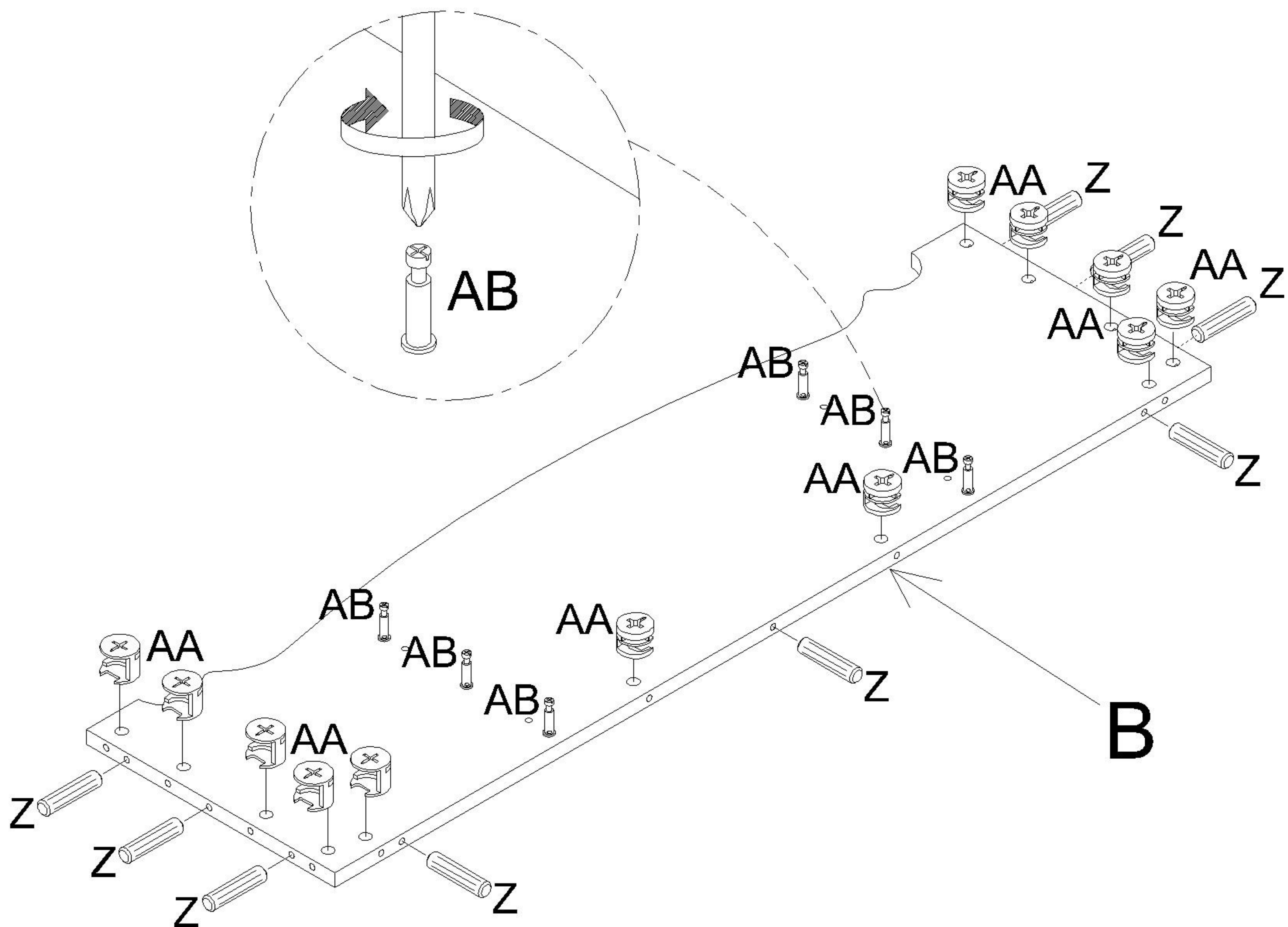
NOTE : - Runner roller should be towards the front of the panel.  
- Do not over tighten the Screw (X).  
- Screw (X) should be assembled from the front of the runner. Start from X<sup>1</sup>, X<sup>2</sup> then X<sup>3</sup>.  
- Make sure the screws are installed vertically without slant to ensure screw sits properly in the hole.





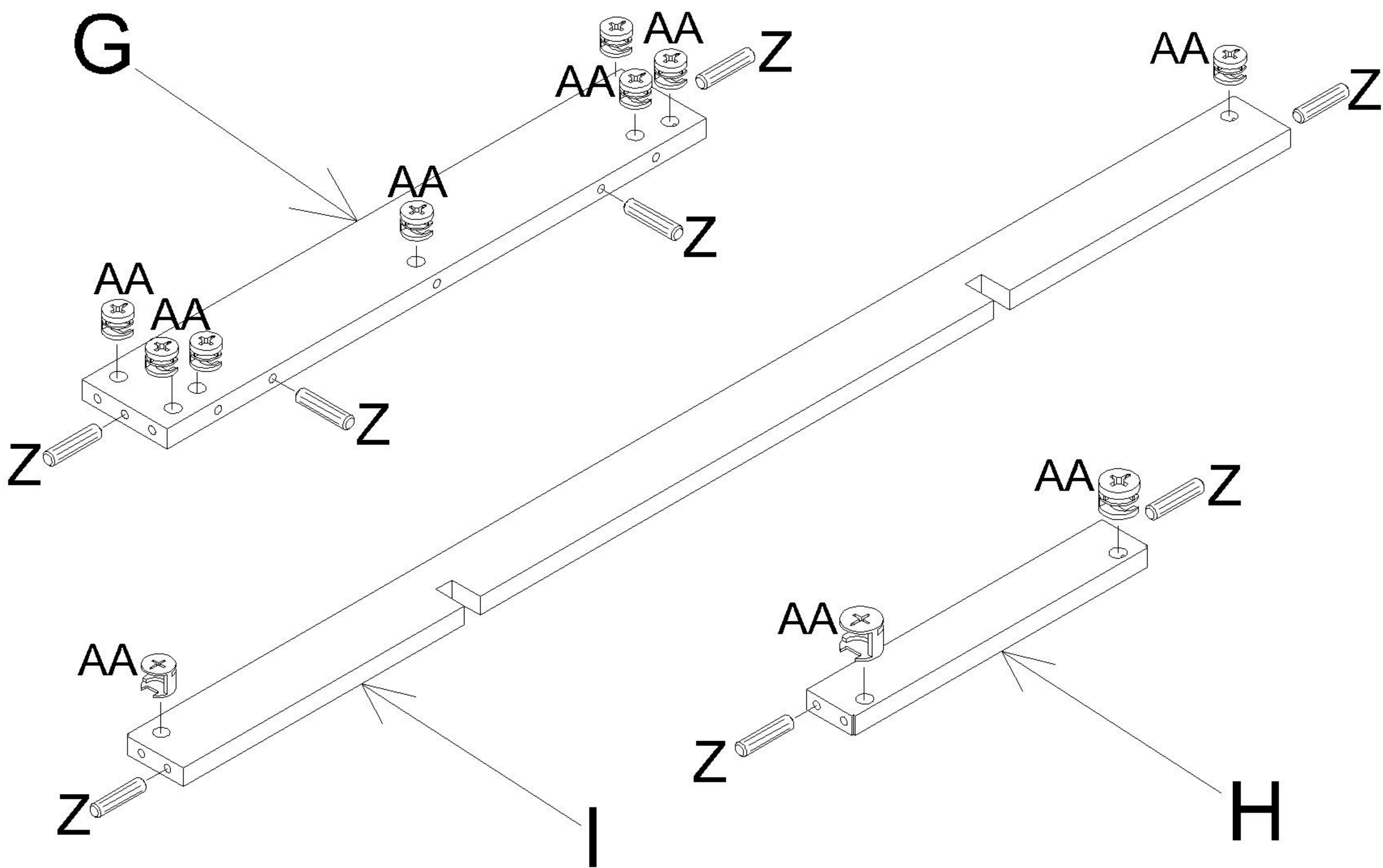
**9** Attach Dowel (Z) to Back Panel (B). Attach Cam Lock (AA) to Back Panel (B). Attach Cam Bolt (AB) to Back Panel (B).

NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.



**10** Insert Dowel (Z) to Center Support Bar (G), Bottom Bar (H) and Center Bar (I). Attach Cam Lock (AA) to Center Support Bar (G), Bottom Bar (H) and Center Bar (I).

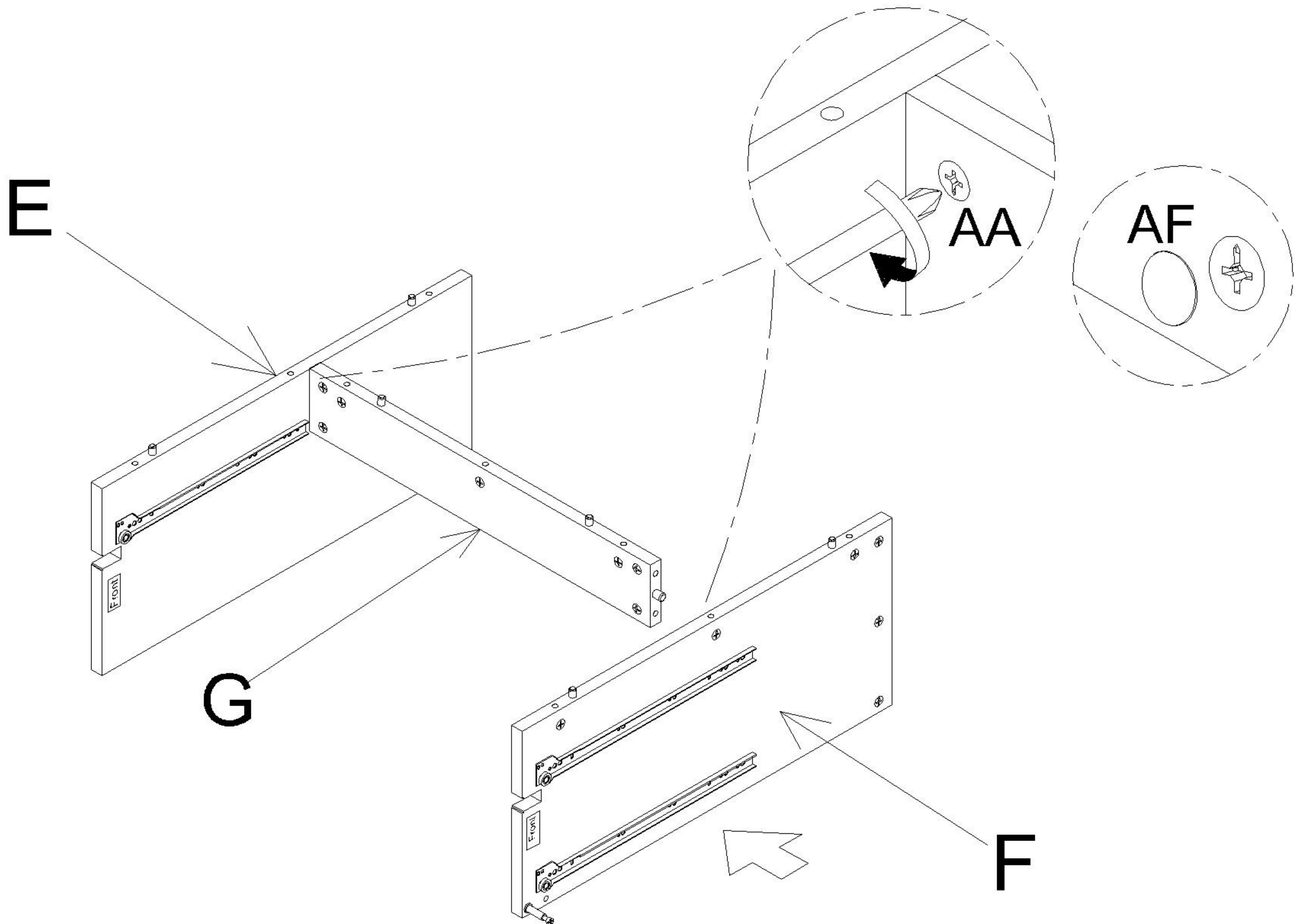
NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.





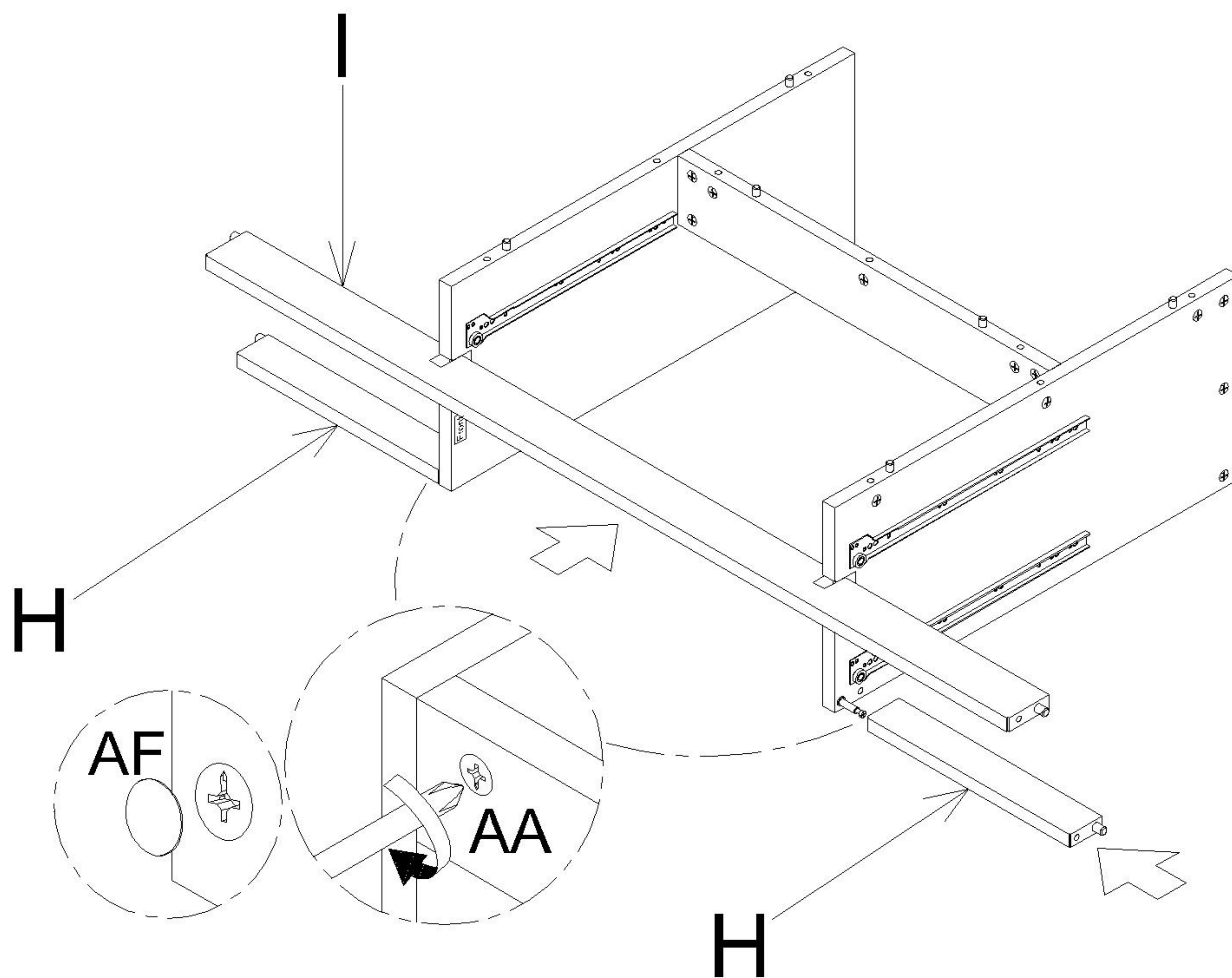
**11** Attach Left & Right Partition (E & F) to Center Support Bar (G) and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

NOTE : - Do not over tighten the Cam Lock (AA).



**12** Slot in Center Bar (I) to assembled unit. Attach Bottom Bar (H) to assembled unit and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

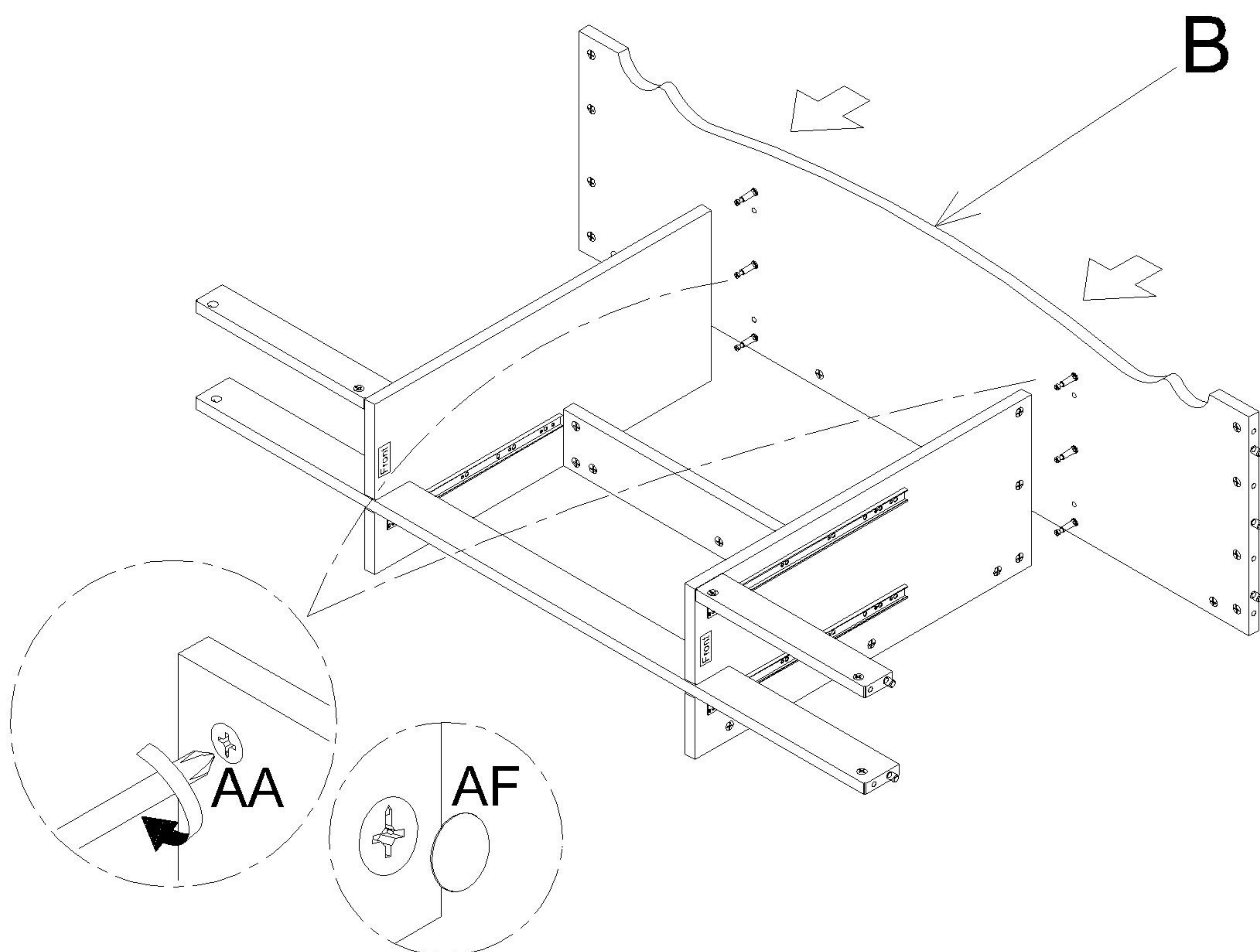
NOTE : - Do not over tighten the Cam Lock (AA).





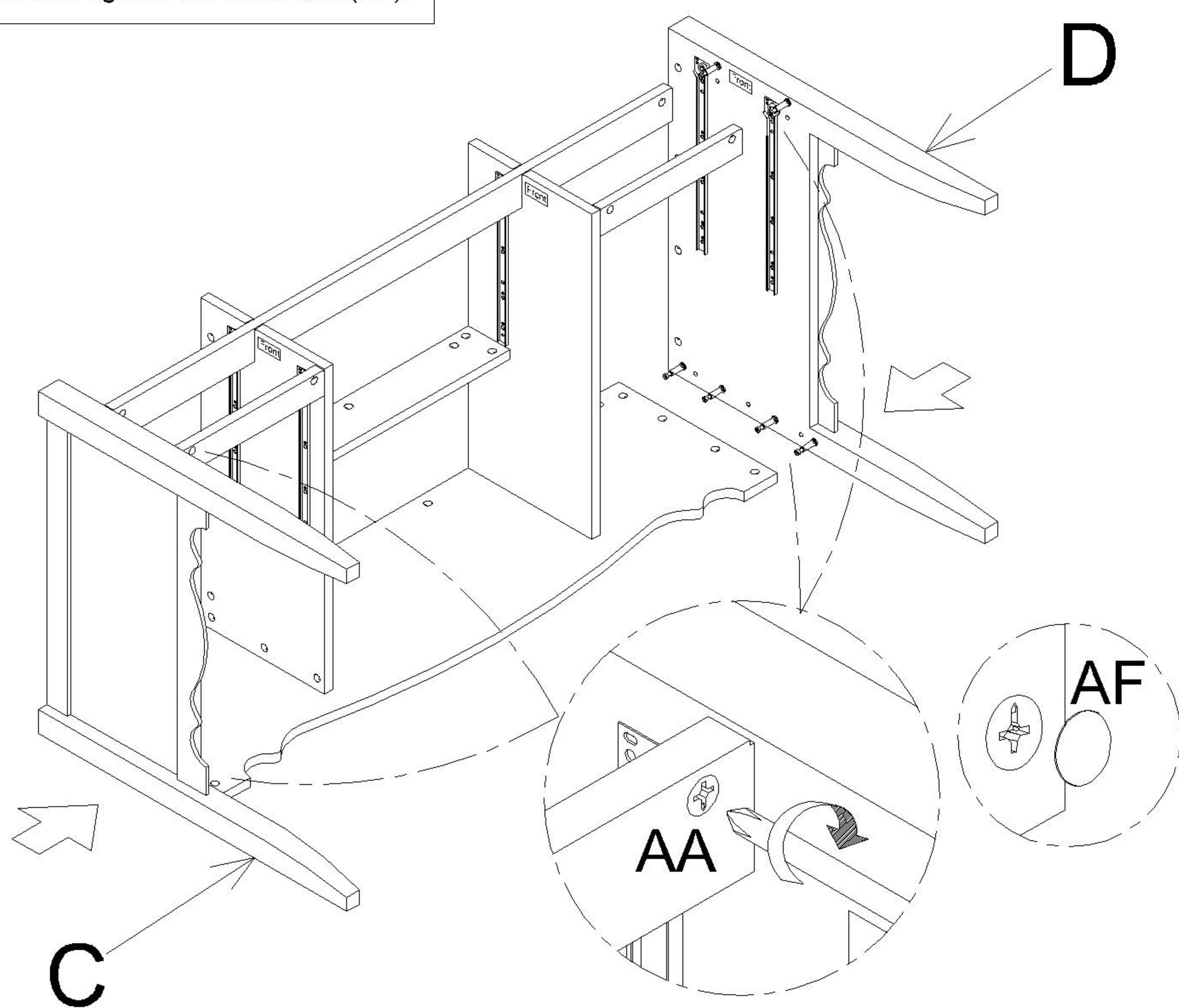
- 13** Turn over the assembled unit, attach to Back Panel (B) and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

NOTE : - Do not over tighten the Cam Lock (AA).



- 14** Attach Left & Right Side Panel (C & D) to assembled unit and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

NOTE : - Do not over tighten the Cam Lock (AA).

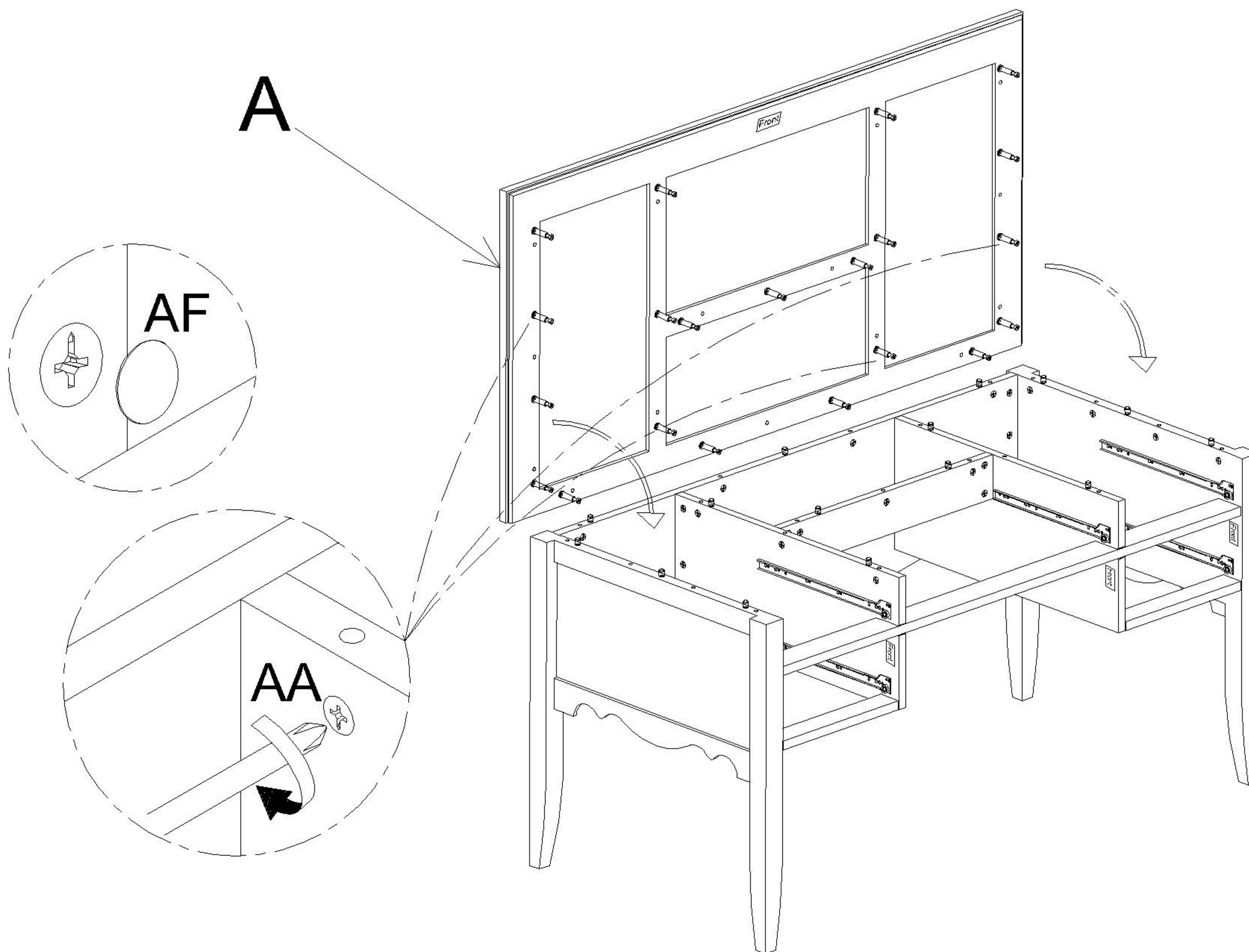




15

Attach Top Panel (A) to assembled unit and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

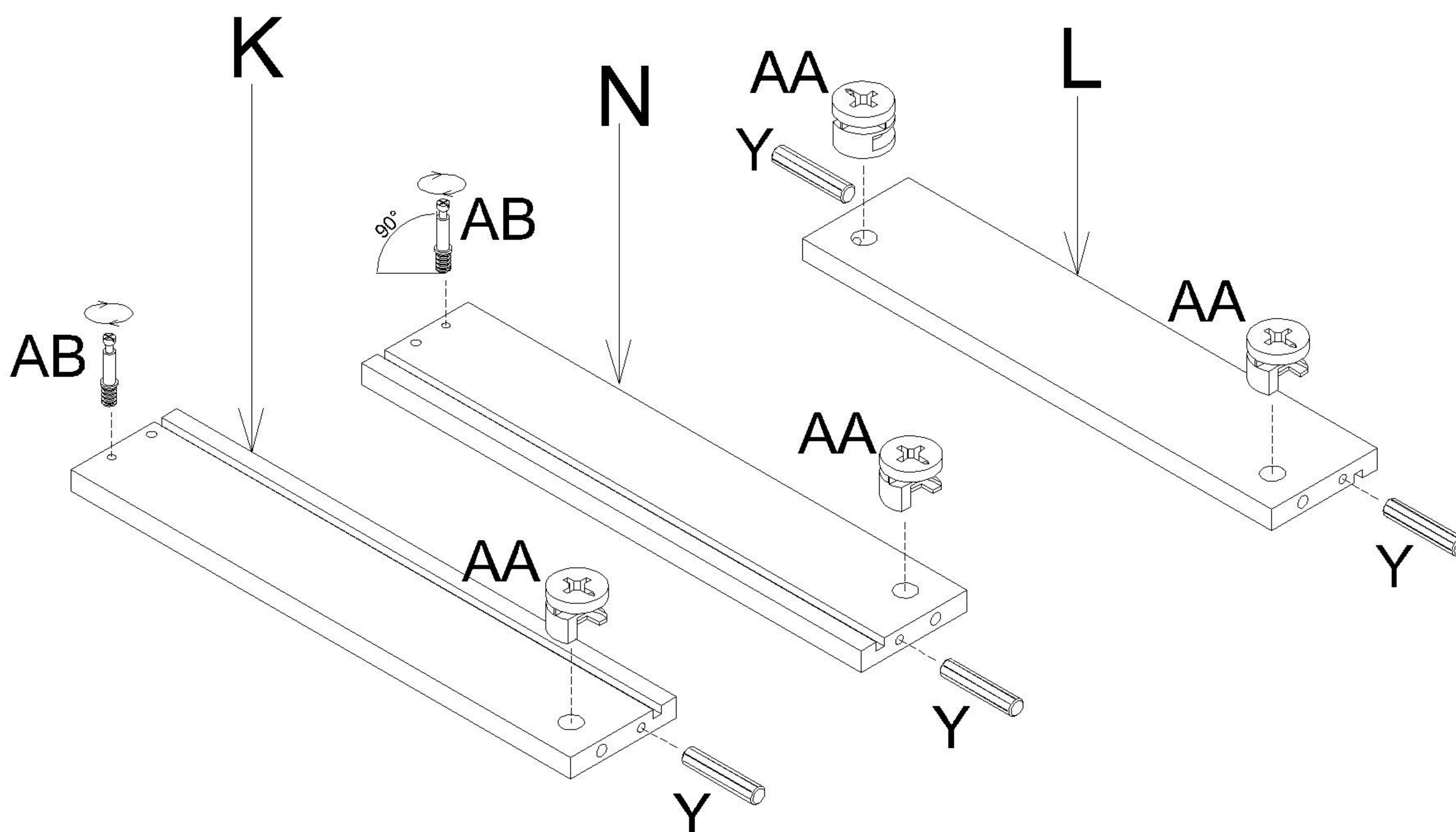
NOTE : - Do not over tighten the Cam Lock (AA).



16

Insert Dowel (Y) to Left & Right Center Drawer Side (K & N) and Center Drawer Back (L). Attach Cam Lock (AA) to Left & Right Center Drawer Side (K & N) and Center Drawer Back (L). Attach Cam Bolt (AB) to Left & Right Center Drawer Side (K & N).

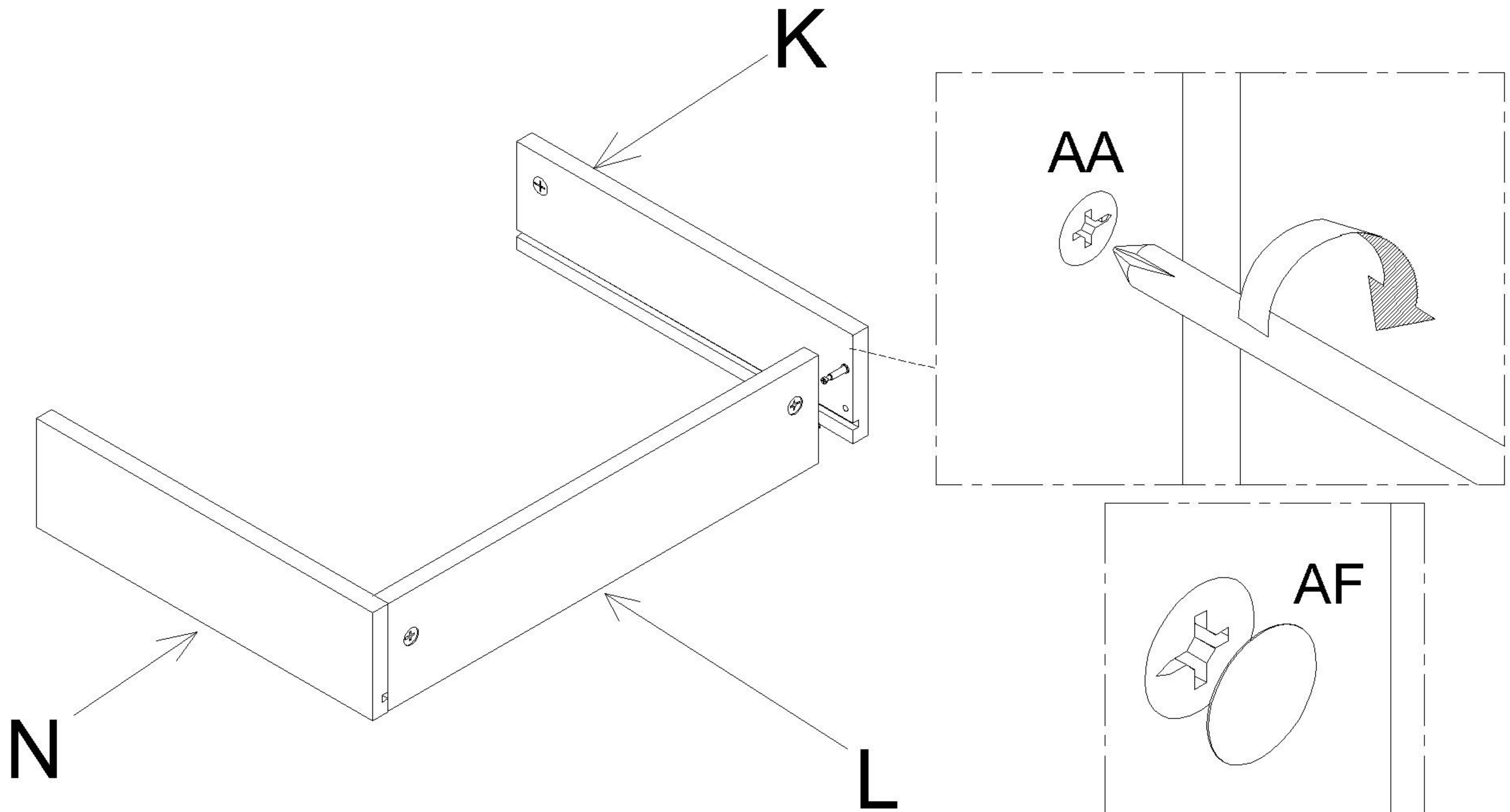
NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.





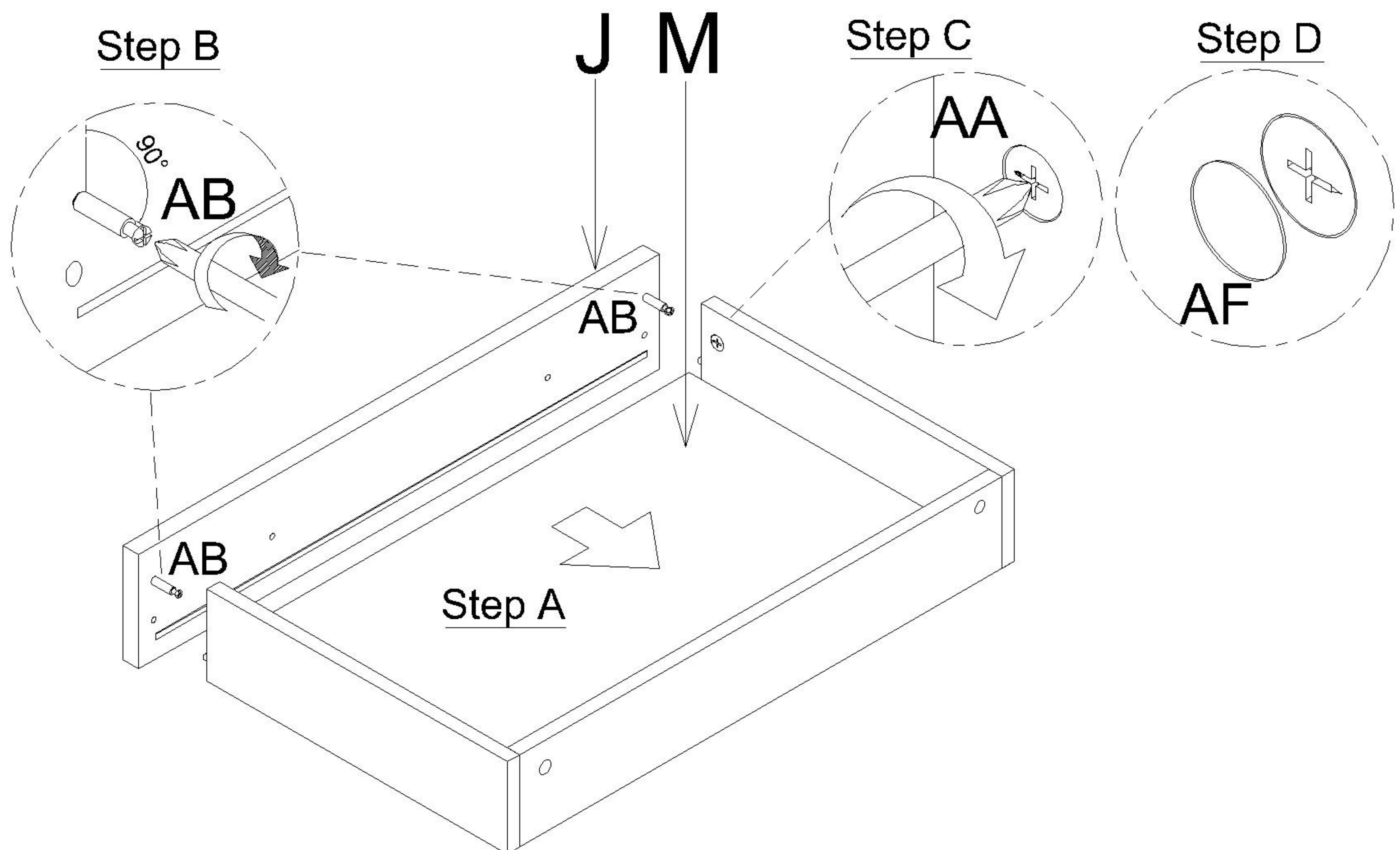
**17** Attach Left & Right Center Drawer Side (K & N) to Center Drawer Back (L) and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

NOTE : - Do not over tighten the Cam Lock (AA).



**18** Slot in Center Drawer Base (M) in corresponding grooves. Attach Cam Bolt (AB) to Center Drawer Front (J). Attach Center Drawer Front (J) to Drawer Box and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

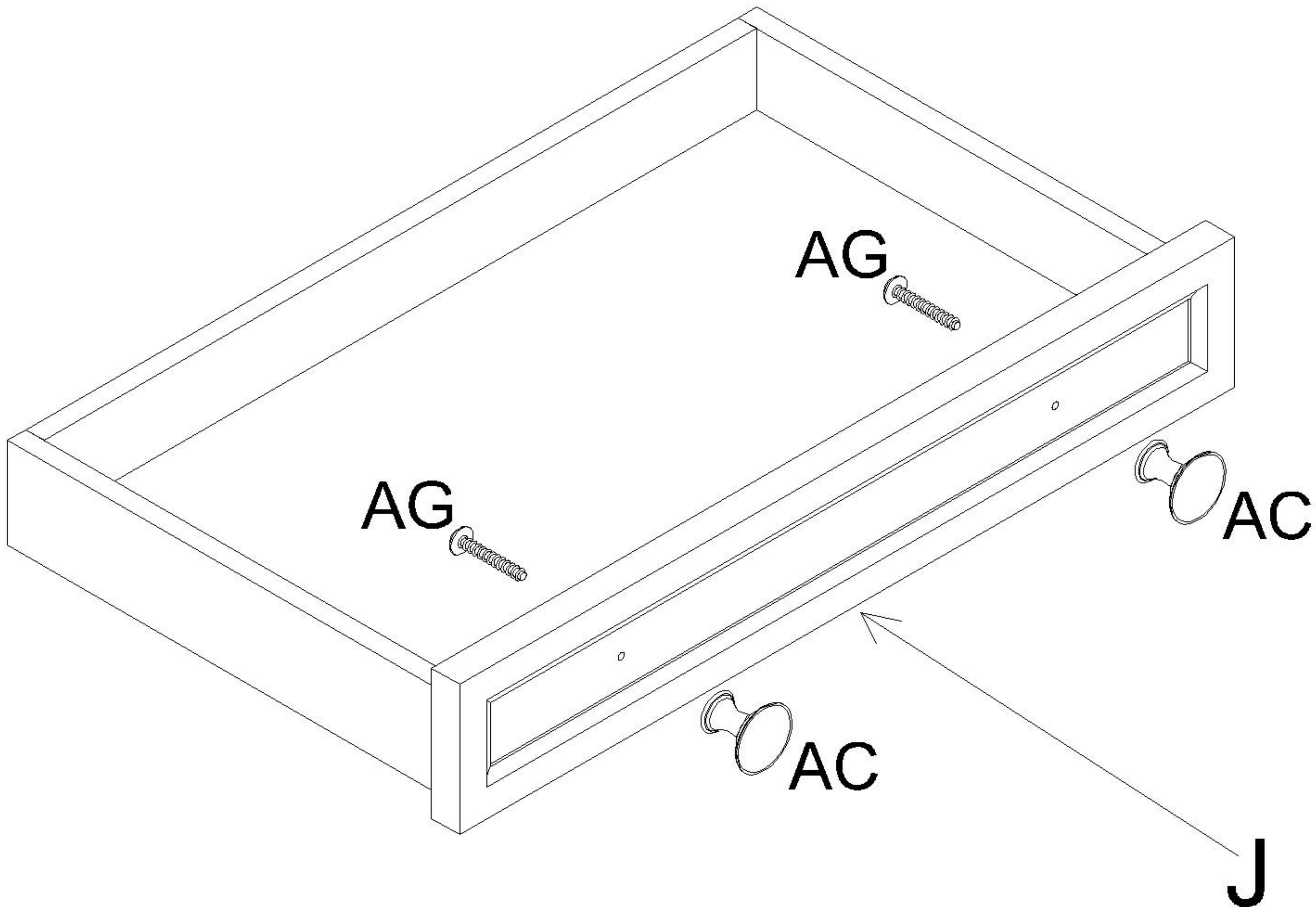
NOTE : - Do not over tighten the Cam Lock (AA).





19

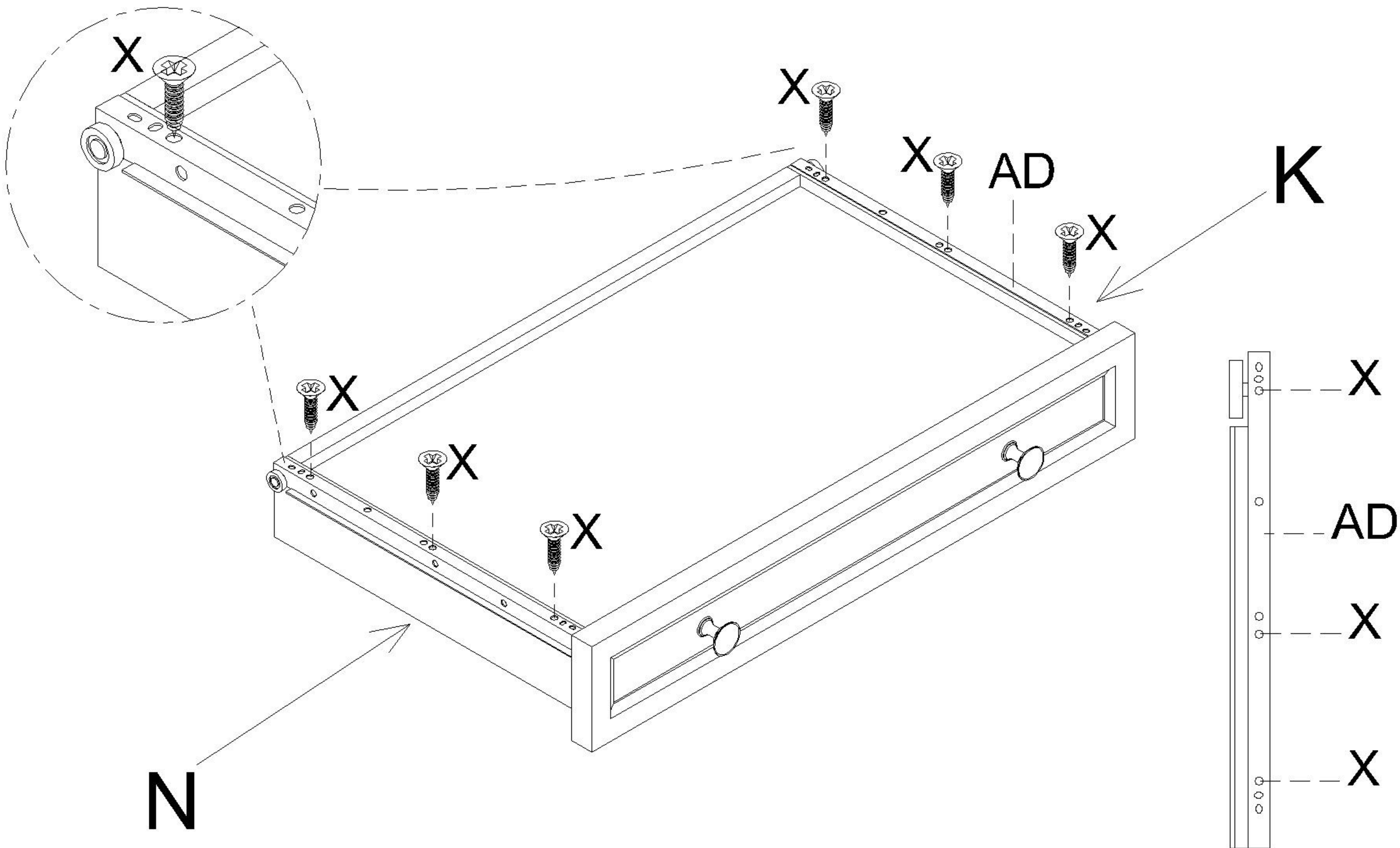
Attach Handle (AC) to Center Drawer Front (J) and secure with Panhead Screw (AG).



20

Turn over the Drawer Box, attach Runner (AD) to Center Drawer Side (K & N) and use Screw (X) to secure.

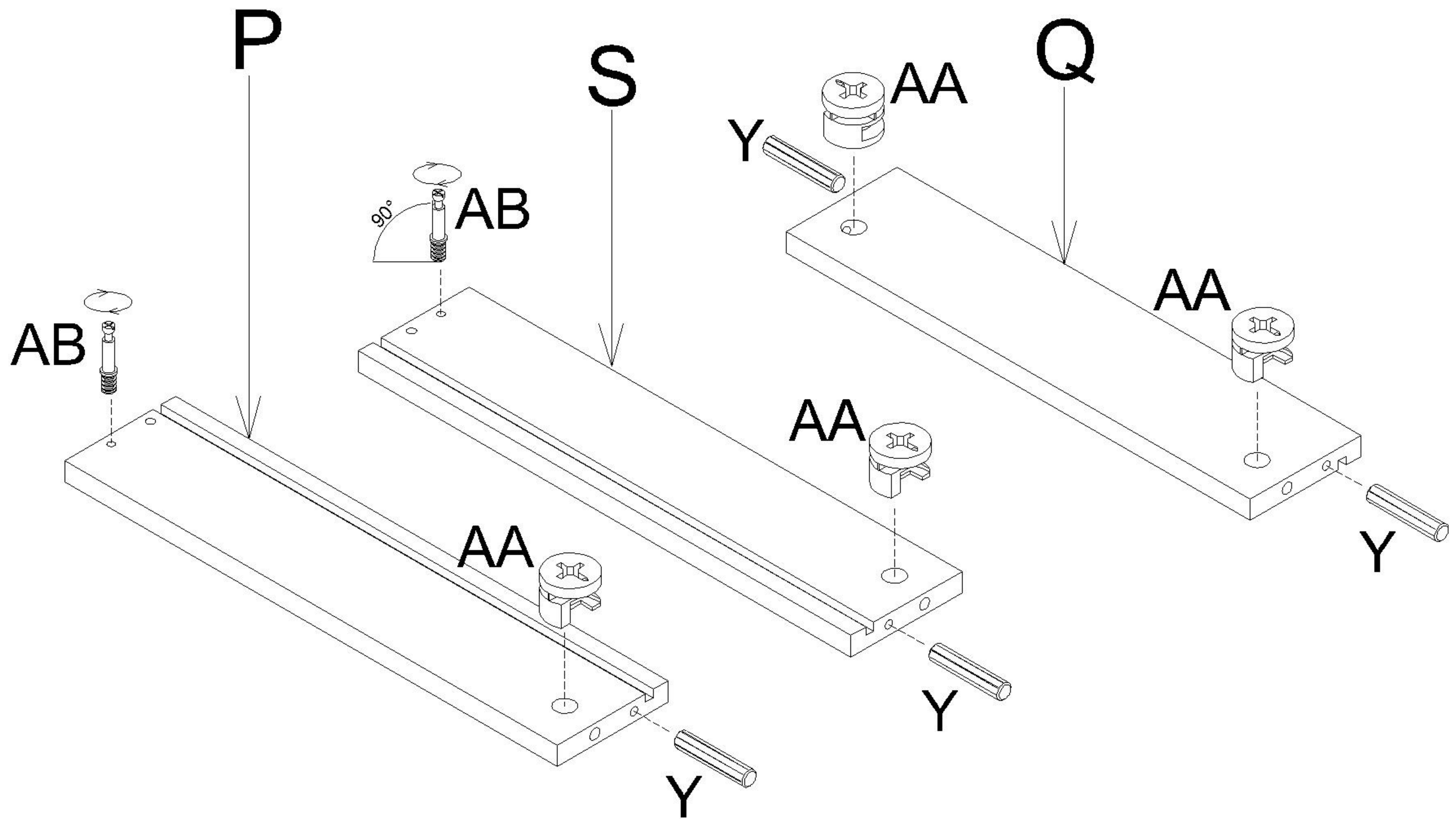
NOTE : - Runner roller should be flush and toward the back of the Drawer Box.





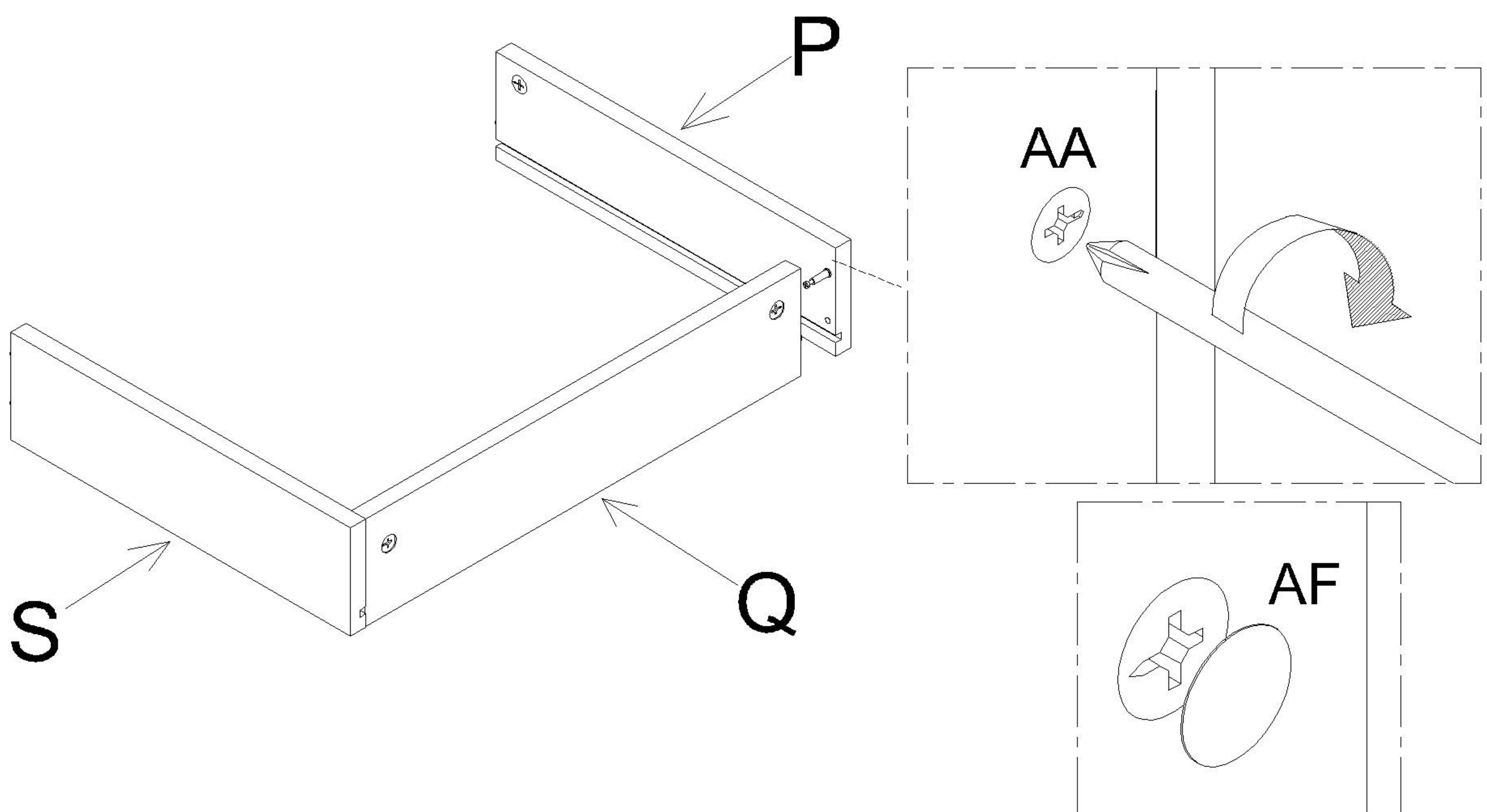
**21** Insert Dowel (Y) to Left & Right Small Drawer Side (P & S) and Small Drawer Back (Q). Attach Cam Lock (AA) to Left & Right Small Drawer Side (P & S) and Small Drawer Back (Q). Attach Cam Bolt (AB) to Left & Right Small Drawer Side (P & S).

NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.



**22** Attach Left & Right Small Drawer Side (P & S) to Small Drawer Back (Q) and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

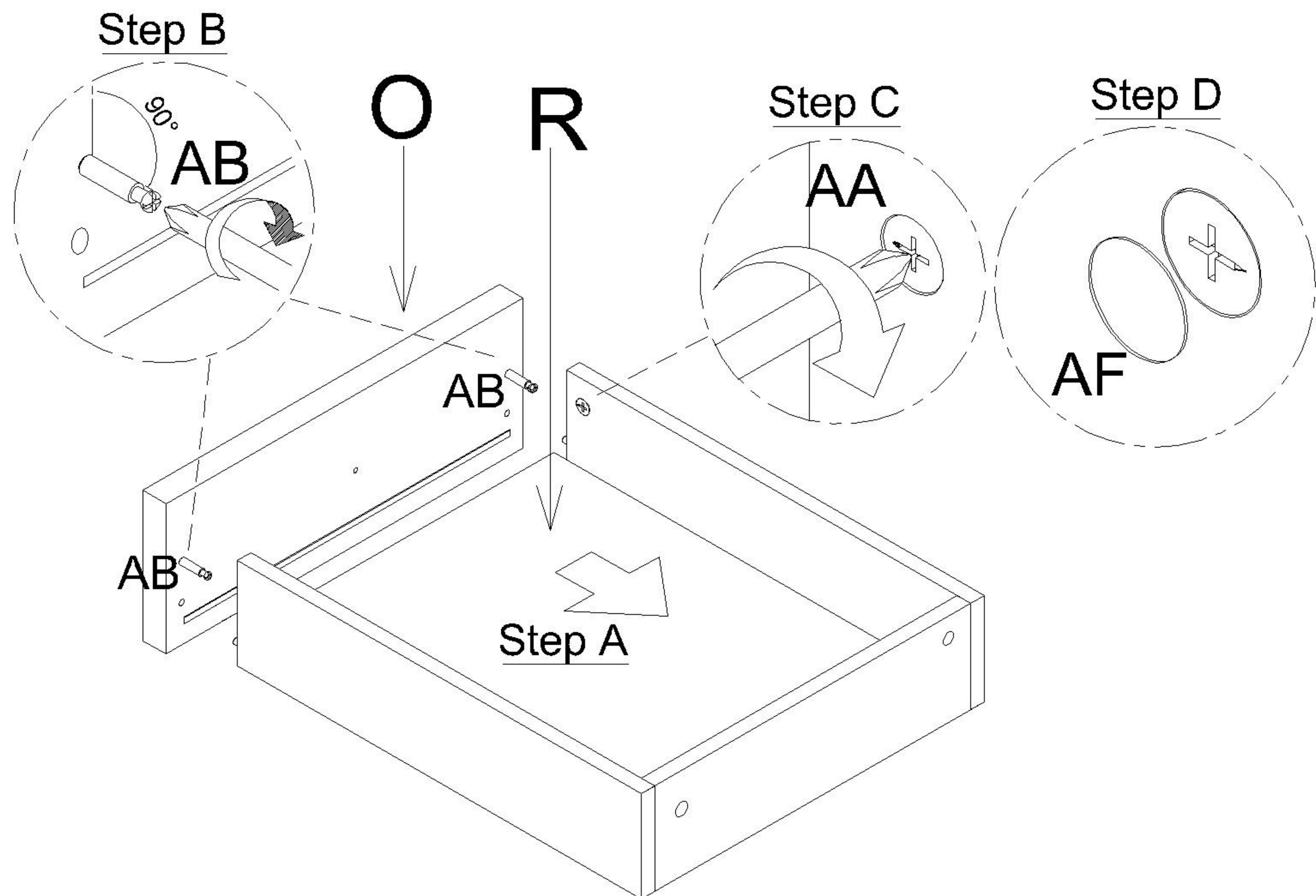
NOTE : - Do not over tighten the Cam Lock (AA).



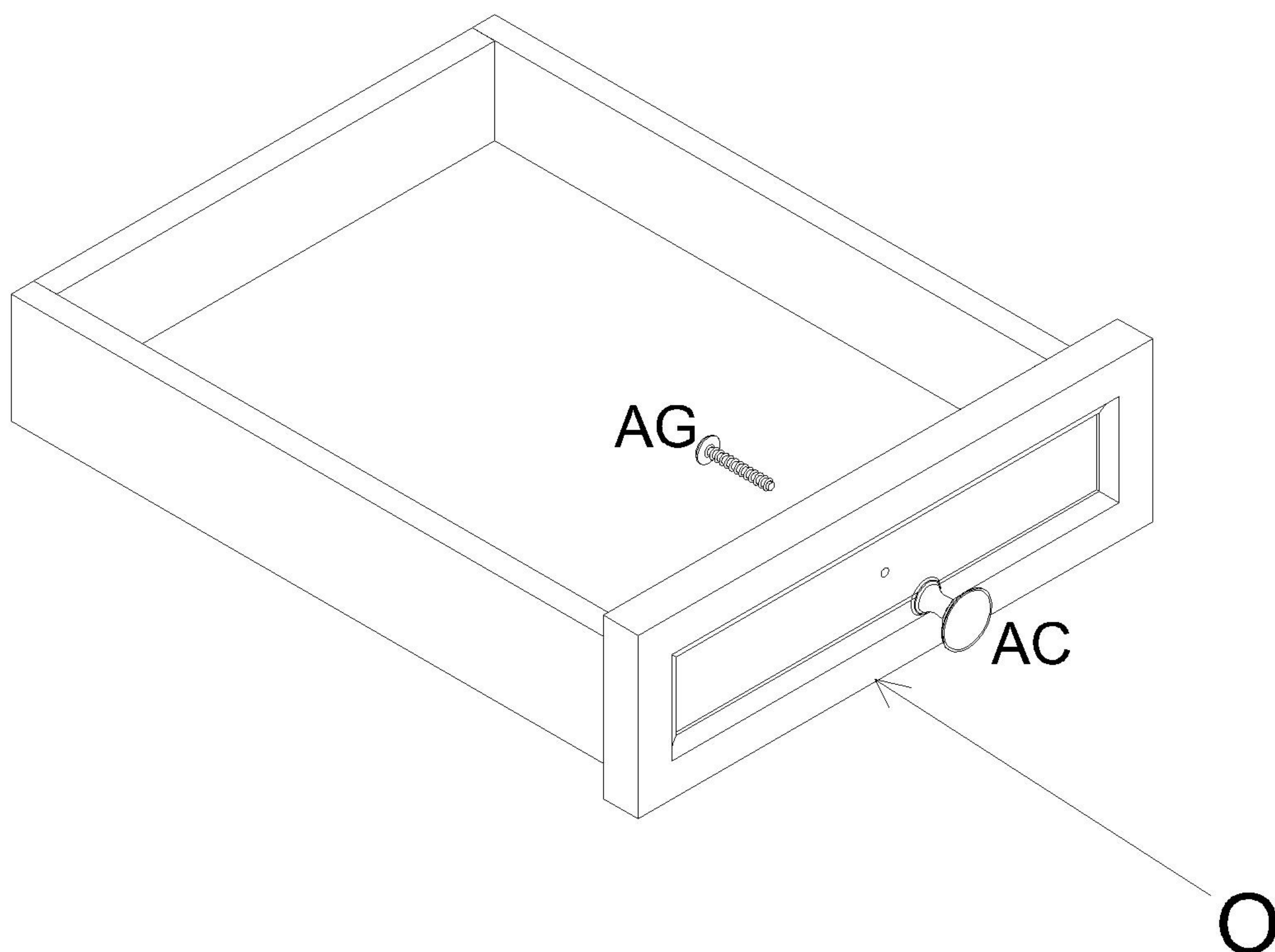


**23** Slot in Side Drawer Base (R) in corresponding grooves. Attach Cam Bolt (AB) to Small Drawer Front (O). Attach Small Drawer Front (O) to Drawer Box and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

NOTE : - Do not over tighten the Cam Lock (AA).



**24** Attach Handle (AC) to Small Drawer Front (O) and secure with Panhead Screw (AG).

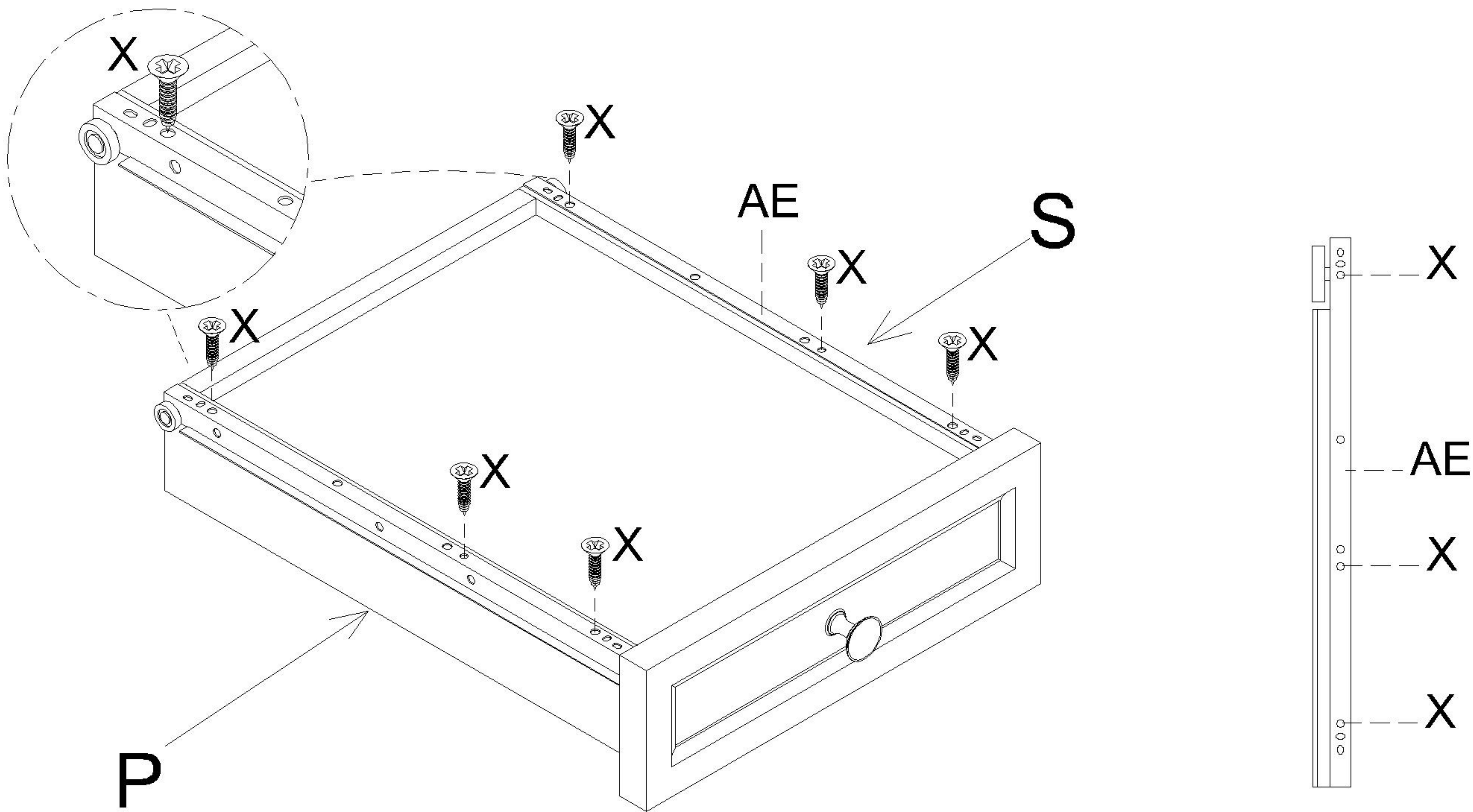




25

Turn over the Drawer Box, attach Runner (AE) to Left & Right Small Drawer Side (P & S) and use Screw (X) to secure.

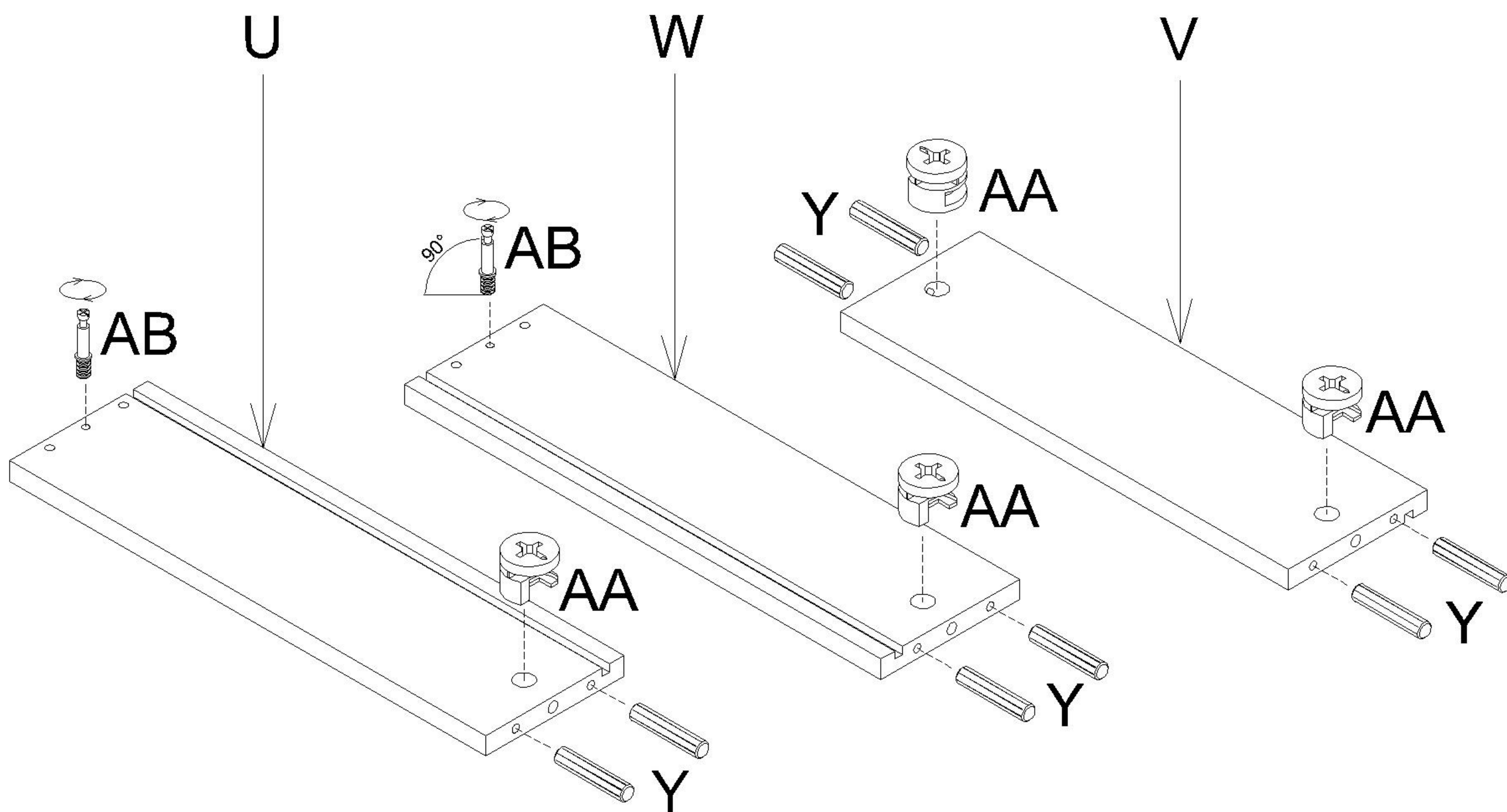
NOTE : - Runner roller should be flush and toward the back of the Drawer Box.



26

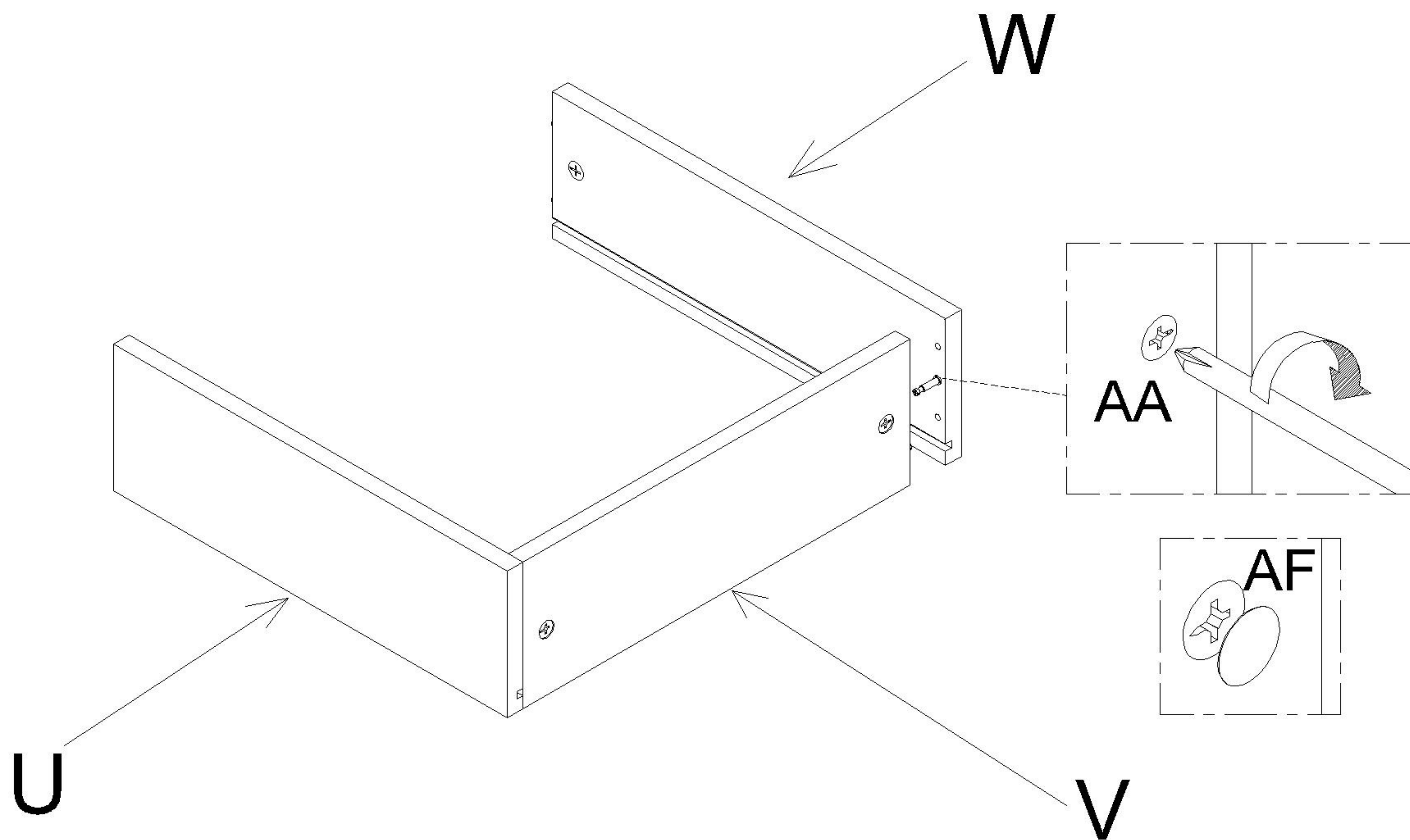
Insert Dowel (Y) to Left & Right Big Drawer Side (U & W) and Big Drawer Back (V). Attach Cam Lock (AA) to Left & Right Big Drawer Side (U & W) and Big Drawer Back (V). Attach Cam Bolt (AB) to Left & Right Big Drawer Side (U & W).

NOTE : - Make sure arrows on each Cam Lock (AA) points towards nearest edge with holes.



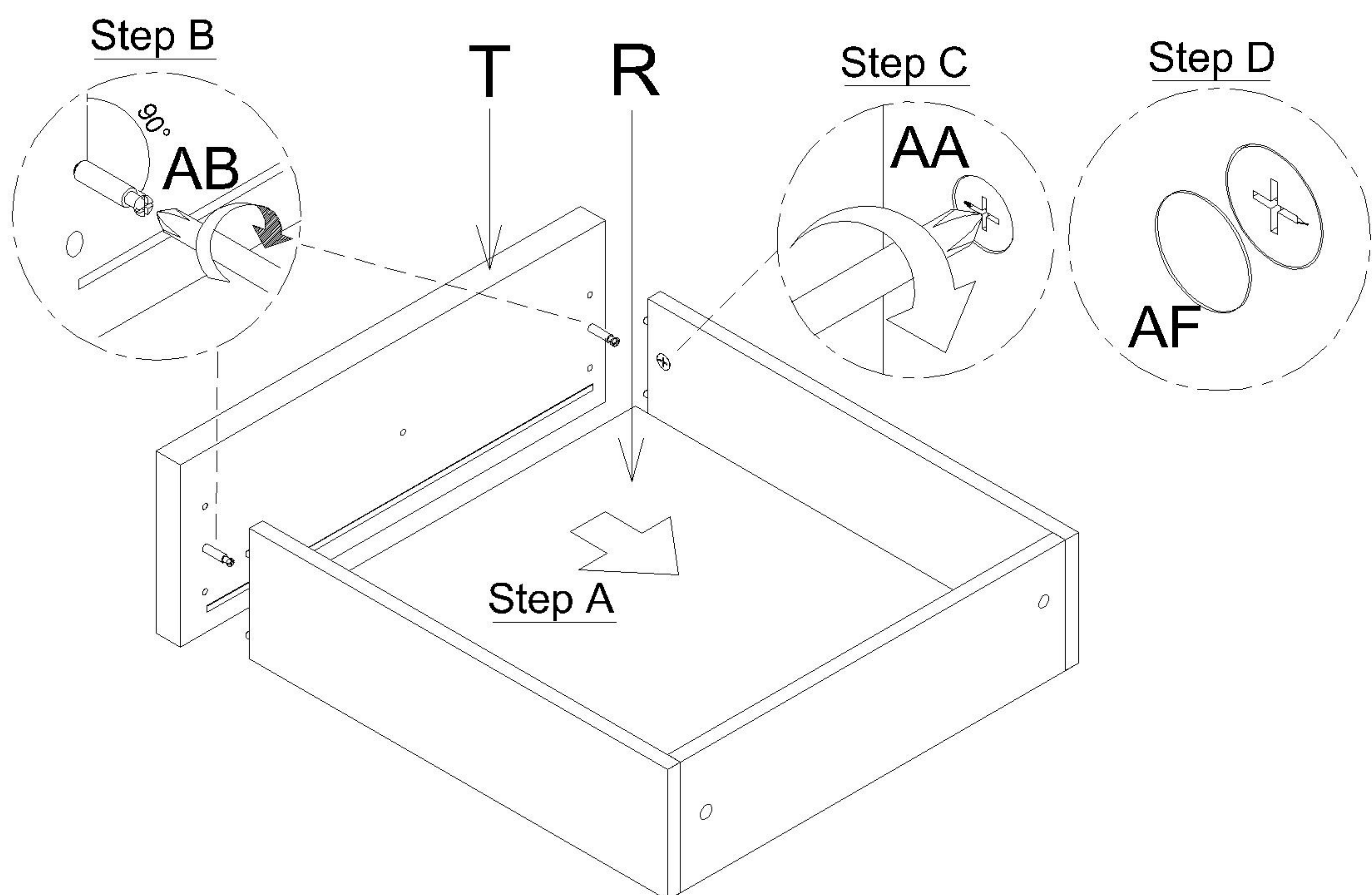


**27** Attach Left & Right Big Drawer Side (U & W) to Big Drawer Back (V) and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).



**28** Slot in Side Drawer Base (R) in corresponding grooves. Attach Cam Bolt (AB) to Big Drawer Front (T). Attach Big Drawer Front (T) to Drawer Box and secure with Cam Lock (AA). Use Cam Lock Cover (AF) to cover Cam Lock (AA).

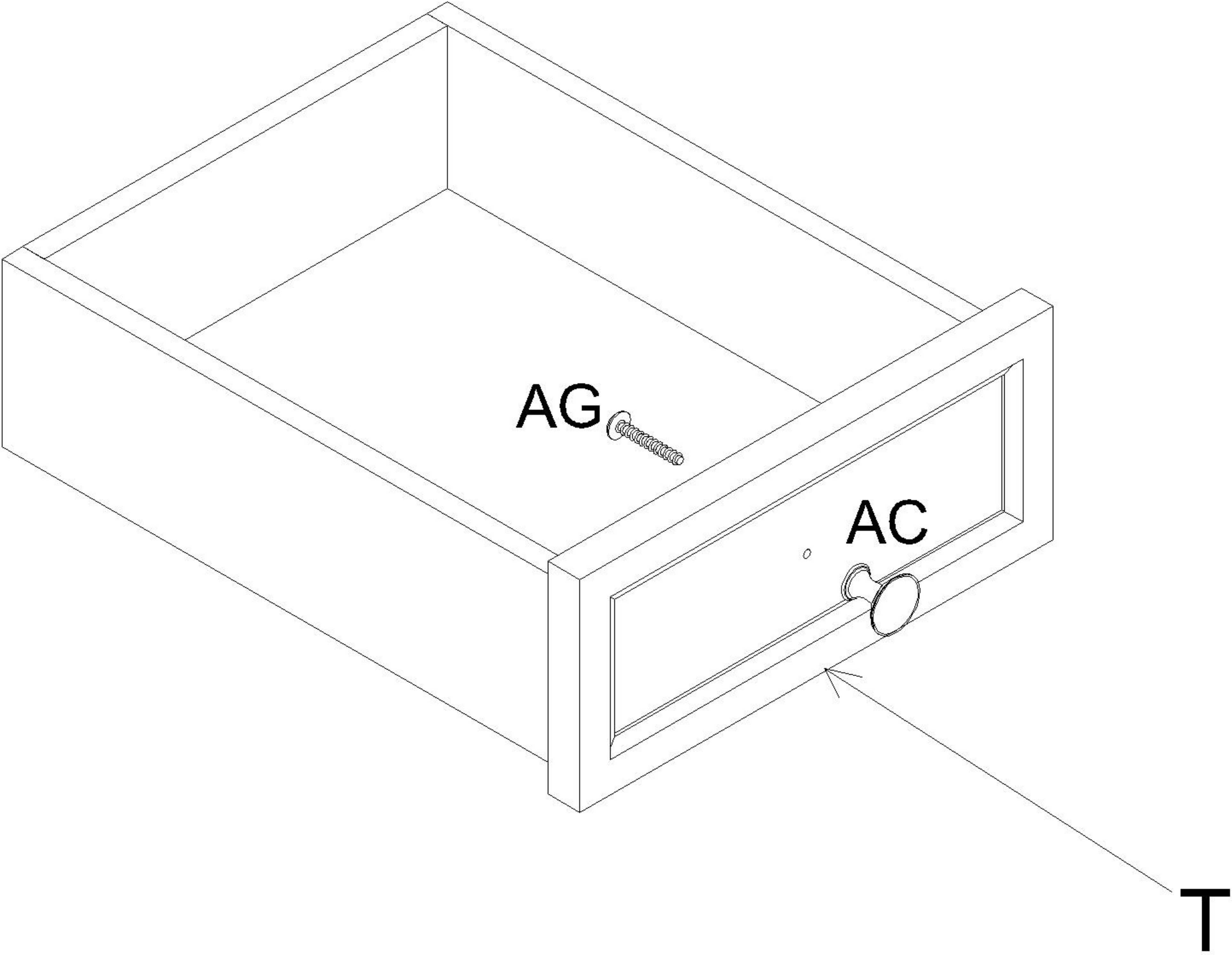
NOTE : - Do not over tighten the Cam Lock (AA).





29

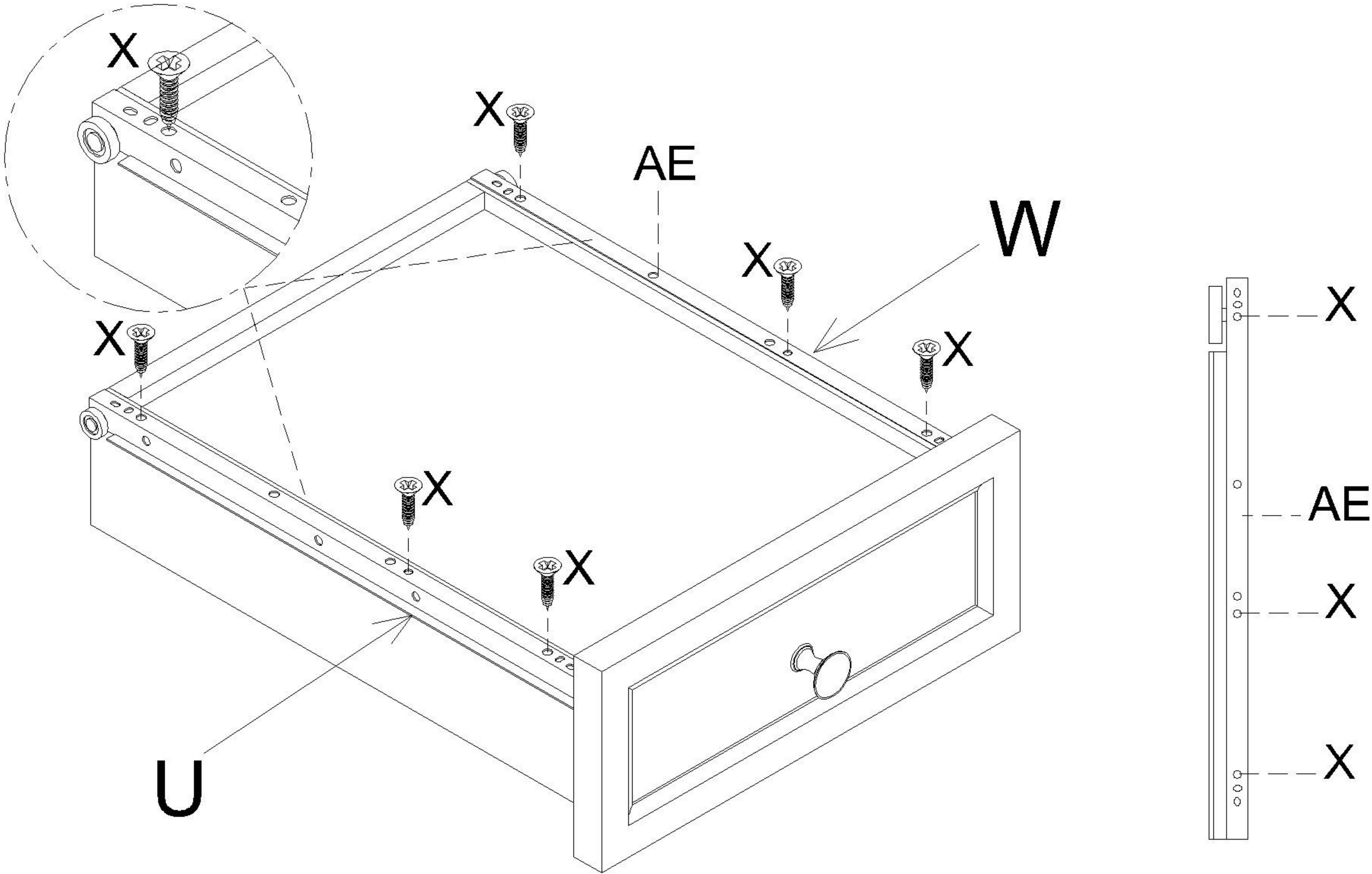
Attach Handle (AC) to Big Drawer Front (T) and secure with Panhead Screw (AG).



30

Turn over the Drawer Box, attach Runner (AE) to Left & Right Big Drawer Side (U & W) and use Screw (X) to secure.

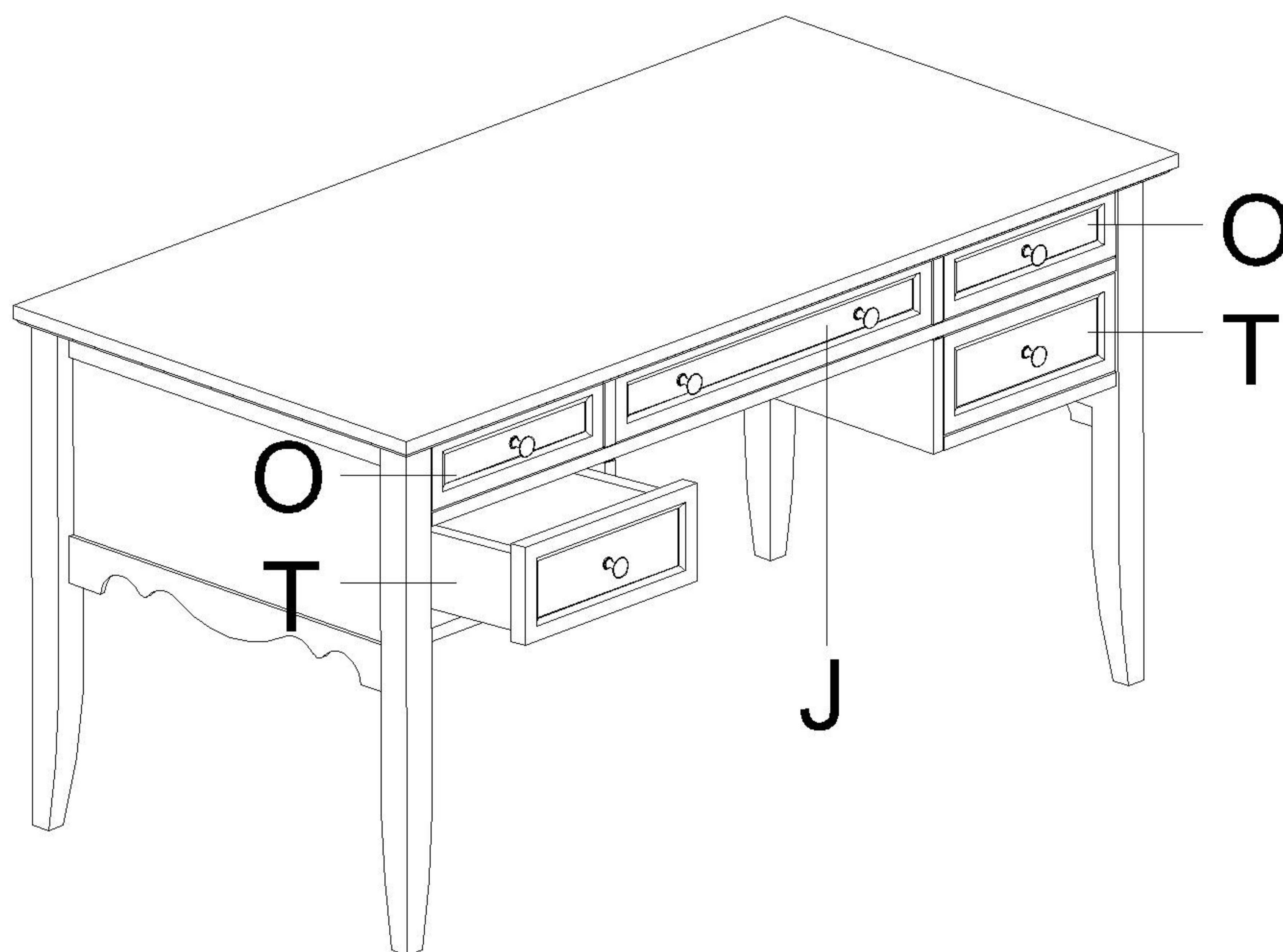
NOTE : - Runner roller should be flush and toward the back of the Drawer Box.





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## 31 Slot Drawers into assembled unit.



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### Cleaning & Care

Treat surface with care. Surface is resistant to scratches but is not scratch resistant. Clean surfaces with a dry or damp soft cloth. Do not use abrasive cleaners. Hardware may loosen over time. Periodically check that all connections are tight.