

## Processing Procedure PerVal™ and Dreamblend Plus Bath Blankets

### PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

| <u>OPERATION</u>     | <u>TIME</u> | <u>WATER<br/>LEVEL</u> | <u>TEMP.</u> | <u>SUPPLIES PER<br/>100 LB. LOAD</u>    |
|----------------------|-------------|------------------------|--------------|-----------------------------------------|
| 1. Break             | 10 min.     | Low                    | 160°F        | 8 oz. nonionic detergent & 8 oz. alkali |
| 2. Suds              | 10 min.     | Low                    | 160°F        | 4 oz. nonionic detergent                |
| 3. Bleach            | 8 min.      | Low                    | 160°F        | 1 qt. 1% sodium hypochlorite            |
| 4. Rinse             | 3 min.      | High                   | 145°F        | ---                                     |
| 5. Rinse             | 3 min.      | High                   | 130°F        | ---                                     |
| 6. Rinse             | 3 min.      | High                   | 115°F        | ---                                     |
| 7. Sour/<br>Softener | 5 min.      | Low                    | 100°F        | Sour to pH of 5.5 - 6.5                 |

### DRYING

After washing, tumble dry at an exhaust temperature of 160°F-180°F and an appropriate cool down cycle.

### CAUTION

This product contains filament polyester for improved product strength. Filament polyester is susceptible to alkaline hydrolysis. Care should be taken to ensure that all residual alkalinity is removed prior to drying through proper rinsing and souring. Alkaline breaks and/or suds cycles should have alkalinity levels less than 900ppm.