

## 3M™ Electrically Conductive Double-Sided Tape 9793KW Series

### Product Description

3M™ Electrically Conductive Double-Sided Tape 9793KW Series is an XYZ electrically conductive pressure sensitive adhesive (PSA) tape. 3M tape 9793KW series consists of a PSA and a porous conductive matrix carrier and is used as a PSA attachment to a grounding surface. The product is an acrylic based adhesive solution and offers adhesion and grounding performance to many surface types. 3M tape 9793KW series provides electrical grounding performance with small contact areas and PSA attachment for EMI shielding designs.

### Key Features

- 3M™ Electrically Conductive Double-Sided Tape 9793KW with porous conductive matrix
- Conformable CPSA design
- EMI Shielding
- Grounding capabilities
- High adhesion properties
- Compressibility
- Available in multiple thickness variations

### 3M™ Electrically Conductive Double-Sided Tape 9793KW Series



Release Liner

Acrylic adhesive with porous conductive matrix

Release Liner

### Product Construction / Materials Descriptions

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

| 3M™ Electrically Conductive Double-Sided Tape 9793KW Series* |  |
|--|--|
| Color  | Face Side: Grey metallic<br>Back Side: Grey metallic                                 |
| Conductive Adhesive Type                                     | Acrylic adhesive with metalized porous conductive matrix                             |
| Release Liner  | Face Side: Transparent PET release liner<br>Back Side: Transparent PET release liner |

**Note:** \*The product is available in 1050 mm x 100 meters. Please contact your local 3M representative for more information.

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## Typical Physical Properties and Performance Characteristics

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Final product specifications and testing methods will be outlined in the product's Certificate of Analysis (COA) that is shipped with the commercialized product.

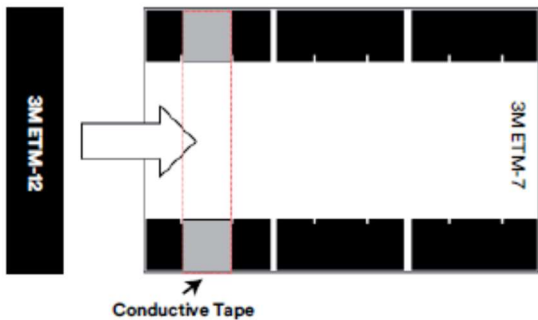
| 3M™ Electrically Conductive Double-Sided Tape 9793KW Series |              |             |             |             |             |             |             |             |             |             |             |             |             |
|---|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Property  | Target Value |             |             |             |             |             |             |             |             |             |             |             | Test Method |
| 9793KW-XXX  | 9793K W-150  | 9793K W-200 | 9793K W-250 | 9793K W-300 | 9793K W-350 | 9793K W-400 | 9793K W-450 | 9793K W-500 | 9793K W-550 | 9793K W-600 | 9793K W-650 | 9793K W-800 |             |
| Thickness (µm)  | 155          | 200         | 250         | 300         | 350         | 400         | 450         | 500         | 550         | 600         | 650         | 800         | ASTM D1000* |
| Adhesion to SUS Face Side (gf/inch)                         | 1200         | 1600        | 1600        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2500        | ASTM D1000* |
| Adhesion to SUS Back Side (gf/inch)                         | 1600         | 1600        | 1600        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2000        | 2500        | ASTM D1000* |
| Electrical Resistance through Z-Axis                        | 0.02Ω~0.20Ω  |             |             |             |             |             |             |             |             |             |             |             | 3M ETM-12** |

\*Tested in accordance with ASTM D1000 test method.

\*\*3M test method notes attached.

## ETM-12: Z-Axis Electrical Resistance through Adhesive\*\*

Place conductive tape pieces in 10 mm x 10 mm on the center of the electrodes on 3M ETM-7 testing board. Then place 3M ETM-12 testing board with the gold-plated side down on the tapes between electrodes. After initial hand lamination to provide for a 10 mm x 10 mm contact area between the tapes and electrodes, apply 2kg rubber roller across the tape one time. Application method simulates a typical manufacturing process that might be used to apply the tapes to the surface. After 20 minutes of dwell time, the DC resistance between the electrodes is measured with a micro-ohm meter. The resistance results are recorded after 5 ~ 30 seconds for initial resistance.



## Shielding Effectiveness

Many factors determine the shielding effectiveness of a conductive adhesive tape, including type and thickness of the conductive layers, adhesive strength, degree of contact, smoothness of application surface, test frequency, etc. For 3M tape 9793KW series, the typical shielding effectiveness is expected to be in the range of 40 dB to 60 dB, using a standard EMI shielding test methods and through the thickness of the sample tested.

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## Applications

3M™ Electrically Conductive Double-Sided Tape 9793KW Series is typically used for applications requiring excellent electrical conductivity from the application substrate through the adhesive to a second substrate. Common uses include grounding and EMI shielding in equipment and components.

## Application Techniques

**Note:** Carefully read and follow the manufacturer's precautions and directions for use when working with solvents. Tape application below 10°C (50°F) is not recommended. Once properly applied, low temperature holding power is generally satisfactory.

The bond strength of 3M™ Electrically Conductive Double-Sided Tape 9793KW Series depends on the amount of adhesive-to-surface contact developed during application, substrate type and surface conditions.

- 1) Firm application pressure helps develop better wet-out and adhesive contact and may lead to improved bond strength as well as electrical conductivity. Pressure must be applied to the bond area after assembly to help ensure sufficient wet-out of the 3M tape 9793KW series adhesive to the substrates and to engage the conductive acrylic adhesive fillers with the substrates to make electrical connection. Mechanical pressure (roller, metal bar) or finger pressure at 5-15 psi. (Optimally the application conditions are determined via a set of Design of Experiments (DOE) using a range of application pressures, dwell time and temperatures (suggested initial range might include 5-15 psi, 2-5 seconds, 21°C-38°C).
- 2) Heat may be applied simultaneously with pressure to improve wetting, final bond strength and electrical conductivity. Suggested temperature range is 38°C-60°C range.
- 3) To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Some typical surface cleaning solvents are isopropyl alcohol or heptane.

## Storage and Shelf Life

The shelf life of 3M™ Electrically Conductive Single-Sided Tape 9793KW Series is 12 months from the date of manufacture when stored in roll form, in the original packaging materials, and stored at 10°C-25°C (50°F-77°F) and <60% relative humidity.

Once the tape is removed from the original packaging materials, the tape should be converted, shipped and stored in the prescribed temperature and humidity-controlled conditions to ensure stable tape performance. Adhesion, tack, conductivity, and reliability of the tape in an application can be reduced if the tape is not controlled to the prescribed handling and usage conditions.

In addition, in some applications the tape may be converted (die cut, laminated to other materials or release/processing liners) in such a manner that the release liner that the product tape is shipped with is removed and a different release or processing/carrier liner is applied to the adhesive side of the tape. The new release/carrier liner may transfer release agents (silicone, fluoropolymer, etc.) to the tape's adhesive surface and thus reduce the applied tack and/or adhesion strength of the tape in the end user's application to a surface versus when no release/carrier liner changes have occurred. Any proposed release/carrier liners to be used with the tape should be tested with the tape to ensure that the tape's performance is not negatively impacted for the intended end use application and that shelf life is not negatively impacted. If a poor performing liner is selected for a liner exchange, it can have a significant negative impact on the conductive tape's adhesion/tack/electrical performance and/or significantly reduce shelf life.

## Certificate of Analysis (COA)

The 3M Certificate of Analysis (COA) for this product is established when the product is manufactured and is deemed commercially available from 3M. The COA contains the 3M specifications, test methods, and test results for the product's performance attributes that the product will be supplied against. Contact your local 3M representative for this product's COA.

This technical data sheet may contain preliminary data and may not match the COA specification limits and/or test methods that may be used for COA purposes.

## 3M™ Electrically Conductive Double-Sided Tape 9793KW Series

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