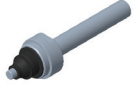


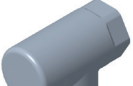


PROLONG THE LIFE OF YOUR PRODUCTS

Mach™ flushometers are designed to deliver consistent performance and accurate discharge across a full range of incoming water pressures. They are tested to 3x the industry standard to assure quality and durability in a commercial environment, but the life of the flushometer can be affected by many things, like water quality, chemicals, usage rates, abuse and others. To assure your product is performing to their highest levels, it is important to use KOHLER Genuine Parts and follow our recommended routine preventative maintenance schedule as detailed.

Mach Manual FLUSHOMETER SCHEDULE

	URINAL SERVICE PART NUMBER	TOILET SERVICE PART NUMBER	WHAT TO INSPECT	MAINTENANCE DETAIL	RECOMMENDED MAINTENANCE SCHEDULE (Years*)		
					3	6	9+
 Handle Assembly	K-1287291**	K-1287291**	<ul style="list-style-type: none"> Handle Looseness Leaking from handle 	See Lever/Push Button Maintenance Illustration on last page.	I	R	I
 Piston	K-1287623 (0.125 GPF) K-1287624 (0.5 GPF) K-1287625 (1.0 GPF)	K-1287620 (1.0 GPF) K-1287621 (1.28 GPF) K-1287622 (1.6 GPF)	<ul style="list-style-type: none"> Flush Length (too long or too short) Mineral build up in or on position Severe material wear on piston 	See Piston Maintenance Illustration on last page.	I	R	I
 Vacuum Breaker	K-1299067	K-1299067	<ul style="list-style-type: none"> Leaking from vacuum breaker Mineral build up on vacuum breaker or inside of tailpiece. 	Rinse with clean water and wipe with a clean rag to remove any buildup.	I	R	I
 Stop Valve Assembly	K-1286777**	K-1286778**	<ul style="list-style-type: none"> Incomplete shut-off of water 			I	R

Mach Wave & Mach Tripoint® Touchless FLUSHOMETER SCHEDULE

	URINAL SERVICE PART NUMBER	TOILET SERVICE PART NUMBER	WHAT TO INSPECT	MAINTENANCE DETAIL	RECOMMENDED MAINTENANCE SCHEDULE (Years*)		
					3	6	9+
 Push Button Assembly	K-1287298**	K-1287298**	<ul style="list-style-type: none"> Loose handle Leaking from handle 	See Lever/Push Button Maintenance Illustration on last page.		I	R
 Piston	K-1287623 (0.125 GPF) K-1287624 (0.5 GPF) K-1287625 (1.0 GPF)	K-1287620 (1.0 GPF) K-1287621 (1.28 GPF) K-1287622 (1.6 GPF)	<ul style="list-style-type: none"> Flush Length (too long or too short) Mineral build up in or on position Severe material wear on piston 	See Piston Maintenance Illustration on last page.	I	R	I
 Vacuum Breaker	K-1299067	K-1299067	<ul style="list-style-type: none"> Leaking from vacuum breaker Mineral build up on vacuum breaker or inside of tailpiece. 	Rinse with clean water and wipe with a clean rag to remove any buildup.	I	R	I
 Stop Valve Assembly	K-1286777**	K-1286778**	<ul style="list-style-type: none"> Incomplete shut-off of water 			I	R
 AA Batteries	K-1080045	K-1080045			R	R	R
 Piston Cover Assembly	K-1388290 (0.125 GPF) K-1388291 (0.5 GPF) K-1388292 (1.0 GPF)	K-1388293 (1.0 GPF) K-1388294 (1.28 GPF) K-1388295 (1.6 GPF)				R	R

* I = Inspect & R = Replace
Recommended maintenance schedule is based on average use, which is defined as 4,000 cycles per month with clean water. Clean water conforms to the EPA's Secondary Standard for Drinking Water. Maintenance schedule should be adjusted to 6/12 month checks if any of the indicators below are experienced:

- Discolored components (ex: Red, orange, white, etc)
- Heavy mineral buildup on valve components
- Significant wear early in product life (piston or handle assembly)
- Premature failures
- Product damage

If the product is installed in an environment that experiences intermittent use, please see detail on last page

**Please order for the desired finish.