

Processing Procedure Children's Sleepwear

BASIC REQUIREMENTS

- A. Equipment should be free of burrs and sharp edges.
- B. Washing equipment should have adequate level and temperature controls.
- C. Drying equipment must have adequate temperature and cool-down controls.
- D. Lint screens on dryers must be cleaned daily.

PROCESSING REQUIREMENTS

- A. All linen must be shaken out so debris (food and sharp objects) will not be loaded into the washer.
- B. Sorting. Children's sleepwear should be handled separately from cotton and poly/cotton blends. Whites must be washed alone. Dark and light colors should be washed separately. Individual laundry experience will dictate the necessary separation.
- C. Load washer to 60% of rated washer capacity.
- D. When wash load is started, linen must be expedited through all processing procedures (washing, drying and folding).
- E. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment and experience.

<u>OPERATION</u>	<u>TIME</u>	<u>WATER LEVEL</u>	<u>TEMPERATURE</u>	<u>SUPPLIES PER 100 LB. LOAD</u>
1. Flush	2 min.	High	100°F	---
2. Break	7 min.	Low	140°F	8 oz. detergent & 16 oz. alkali
3. Suds	5 min,	Low	140°F	4 oz. detergent
4. Rinse	2 min.	High	140°F	---
5. Rinse	2 min.	High	125°F	---
6. Rinse	2 min.	High	110°F	---
7. Rinse	2 min.	High	95°F	---
8. Sour	7 min.	Low	90°F	---

- F. Extraction time must be kept minimal to provide uniform moisture removal and minimize process wrinkles. Maximum extraction time of 30 to 60 seconds is recommended for optimum results.
- G. Load dryers to 50% of rated dryer capacity. Dryers should be set at a maximum of 160°F.
- H. The sleepwear and walls of the dryer must be cooled down to body temperature before the dryer is stopped. Approximate "cool-down" times will range between 8 to 15 minutes.