



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

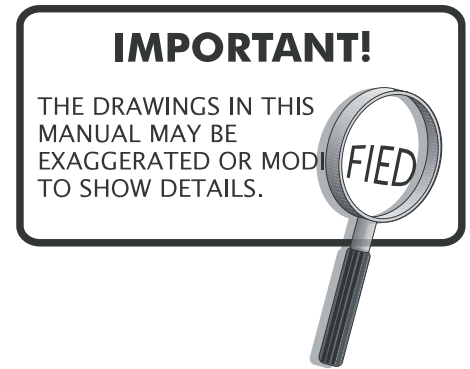
Your Model Number 45-6600

Date Code 2 - 45-6600W/F- - SY

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 48" FARMINGDALE FOOSBALL TABLE

Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cotton Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

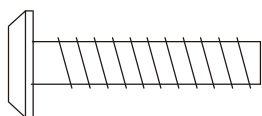


ATTENTION:

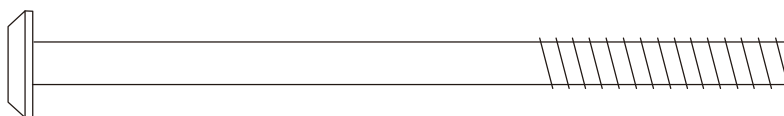
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

(To Scale)



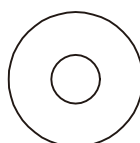
H1 - 6mm x 30mm
Allen Head Bolt
(8 pcs)



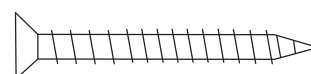
H2 - 6 mm x 100 mm
Allen Head Bolt
(2 pcs)



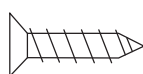
H3 - M8 Lock Washer
(10 pcs)



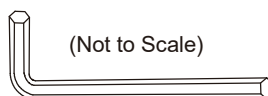
H4 - 6.5 mm x 18 mm
Flat Washer
(10 pcs)



H5 - 3.5 mm x 40 mm
Phillips Flat Countersunk
Head Screw
(8 pcs)



H6 - 3.5 mm x 16 mm
Phillips Flat Countersunk
Head Screw
(4 pcs)



(Not to Scale)
T1 - Allen Wrench
(1 pcs)

ACCESSORIES IDENTIFIER

(Not to Scale)



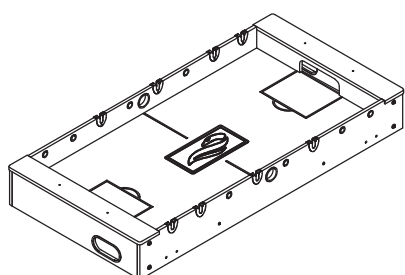
A1- Soccer Ball
(2 pcs)



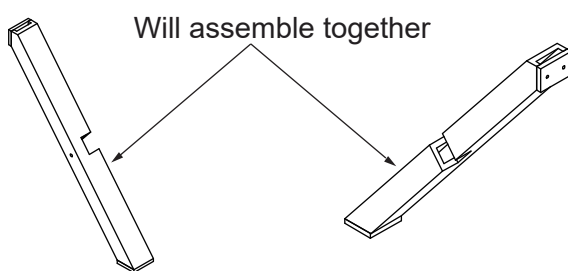
A2 - Shim Pack
(Used to level table if required)
(4 pcs)

PARTS IDENTIFIER

(Not to Scale)

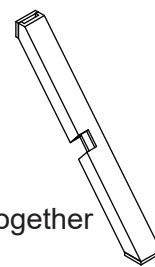


P1 - Main Cabinet
(1 pc)



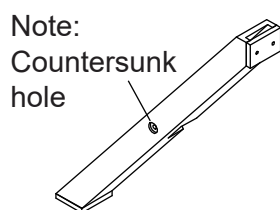
P2 - Front Leg A
(1 pc)

P3 - Back Leg A
(1 pc)



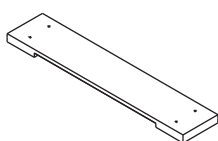
P4+P5 will
assemble together

P4 - Front Leg B
(1 pc)

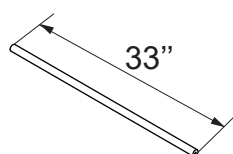


Note:
Countersunk
hole

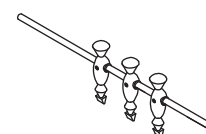
P5 - Back Leg B
(1 pc)



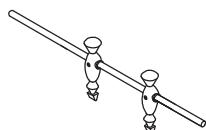
P6 - Leg Base Board
(2 pcs)



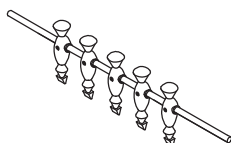
P7 - Steel Support Rod
(1 pc)



P8 - Maroon 3-player
Rod Assembly
(2 pcs)



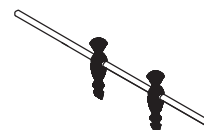
P9 - Maroon 2-player
Rod Assembly
(1 pc)



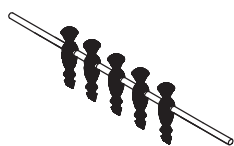
P10 - Maroon 5-player
Rod Assembly
(1 pc)



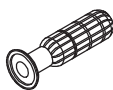
P11 - Black 3-player
Rod Assembly
(2 pcs)



P12 - Black 2-player
Rod Assembly
(1 pc)



P13 - Black 5-player
Rod Assembly
(1 pc)



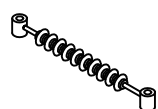
P14 - Rod Handle
(8 pcs)



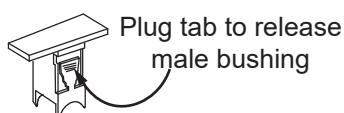
P15 - Rod Bumper
(16 pcs)



P16 - Rod Washer
(16 pcs)



P17 - Manual Scorer
(2 pcs)



P18 - Quick Connect Bushing
- Male Plug
(8 pcs)

NOTE:P18 malebushing plug

This bushing plug will only push down and lock in to its female counter part if turned correctly. If not tureded correctly, it will not lock into place.

PARTS REQUIRED

1pc - **P2** Front Leg A
1pc - **P3** Back Leg A

1pc - **P6** Leg Base Board
4pcs - **H5** Philips Flat Countersunk Head Screws

STEP 1

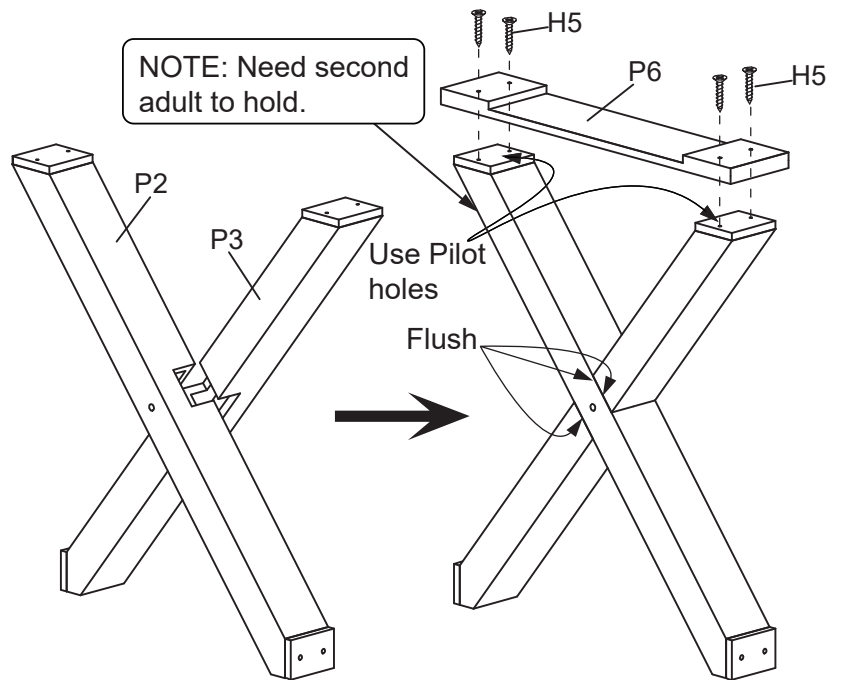
Place the **P2** Front Leg onto the **P3** Back Leg.

Attach the **P6** Leg Base Board on to the **P2/P3** Legs using the **H5** Phillips Flat Countersunk Head Screws as shown in **FIGURE 1**.

Tighten, but DO NOT strip out the H5 Screws.

Important Note:

H5 Screws must be slightly countersunk so as to not scratch the floor.



PARTS REQUIRED

1pc - **P4** Front Leg B
1pc - **P5** Back Leg B

1pc - **P6** Leg Base Board
4pcs - **H5** Philips Flat Countersunk Head Screws

STEP 2

Place the **P4** Front Leg onto the **P5** Back Leg.

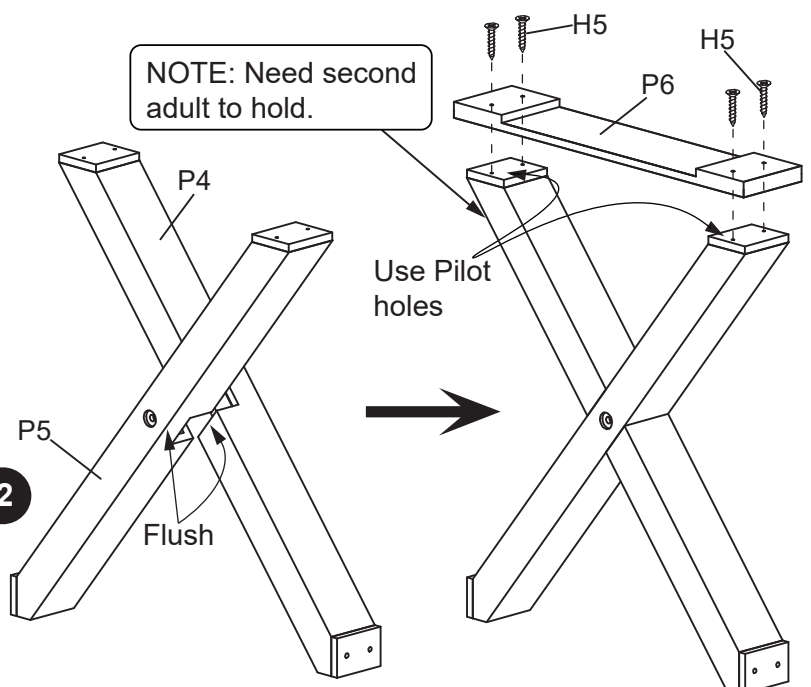
Attach the **P6** Leg Base Board on to the **P4/P5** Legs using the **H5** Phillips Flat Countersunk Head Screws as shown in **FIGURE 2**.

Tighten, but DO NOT strip out the H5 Screws.

Important Note:

H5 Screws must be slightly countersunk so as to not scratch the floor.

FIGURE 2



PARTS REQUIRED

1pc - **P1** Main Frame
8pcs - **H1** Allen Head bolt

8pcs - **H3** Lock Washer
8pcs - **H4** Flat Washer

STEP 3

Attach both Leg Assemblies onto the **P1** Main Cabinet using the **H1** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 3**.

Do not tighten H1 Bolts at this time.

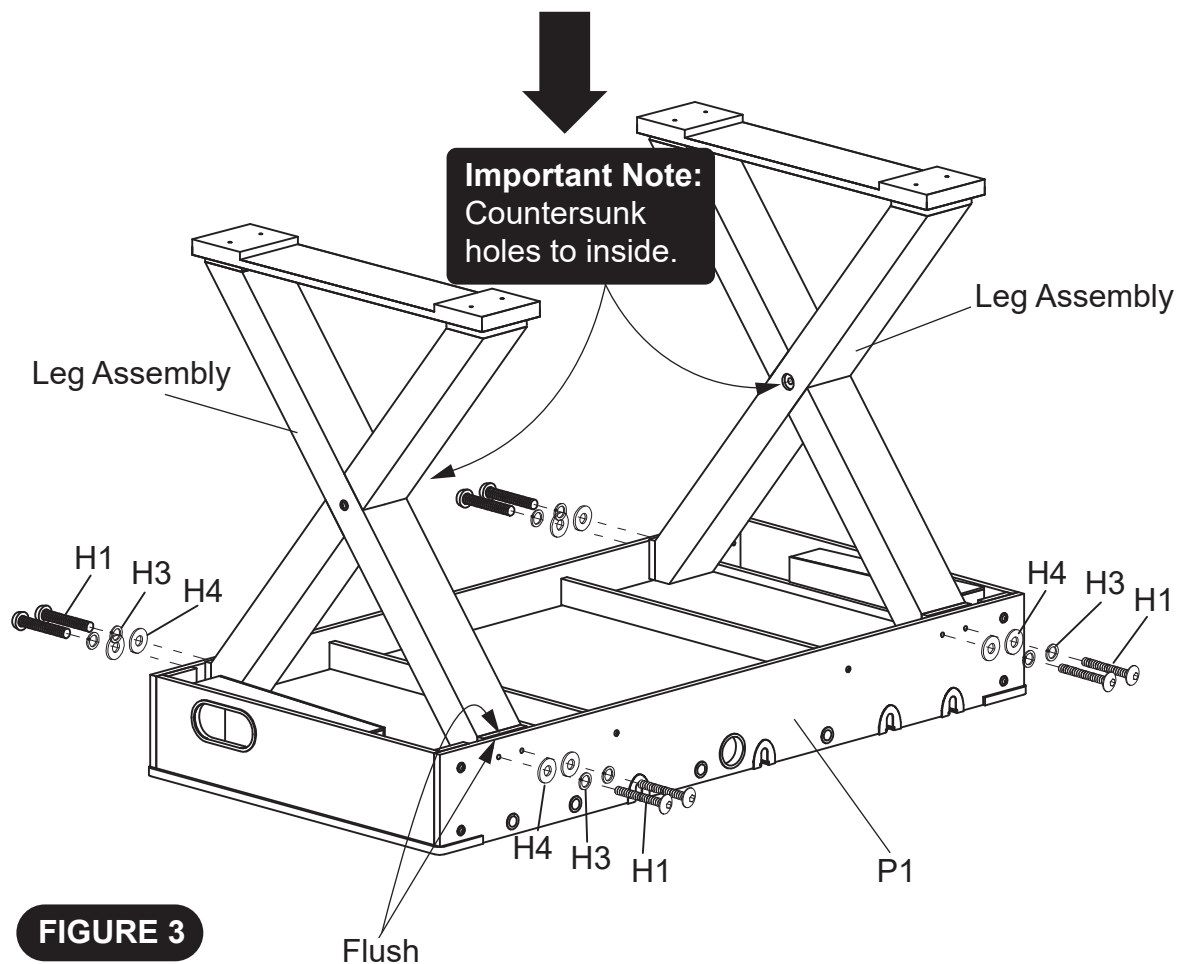


FIGURE 3

PARTS REQUIRED

1pc - **P7** Steel Support Rod
2pcs - **H2** Allen Head bolt

2pcs - **H3** Lock Washer
2pcs - **H4** Flat Washer

STEP 4

Attach the **P7** Steel Support Rod onto the center of the Leg Assemblies (into countersunk holes) using the **H2** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 4**. Tighten the **H2** bolts using the **T1** Allen Wrench.

Tighten the **H1** Bolts from **STEP 3** using the **T1** Allen Wrench.

NOTE:
When this STEP 4 is completed, all H1+H2 Bolts must be tight.

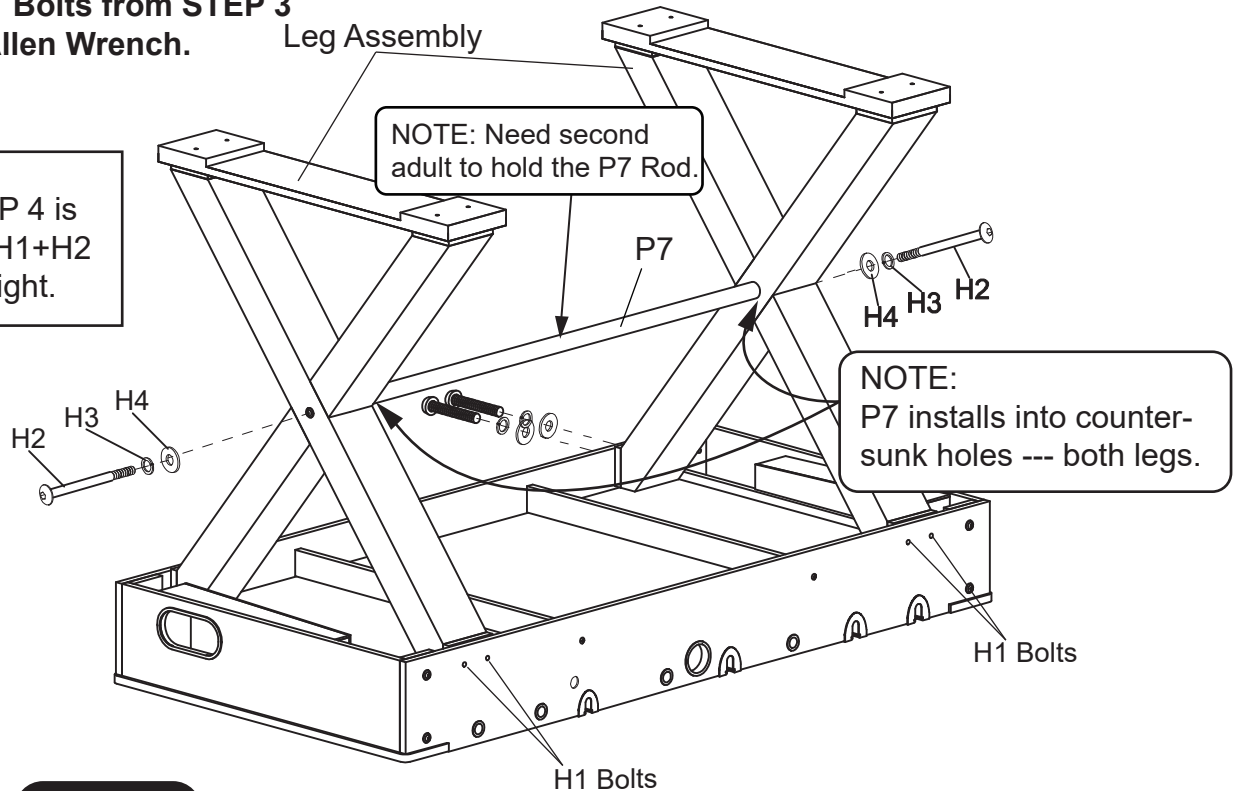
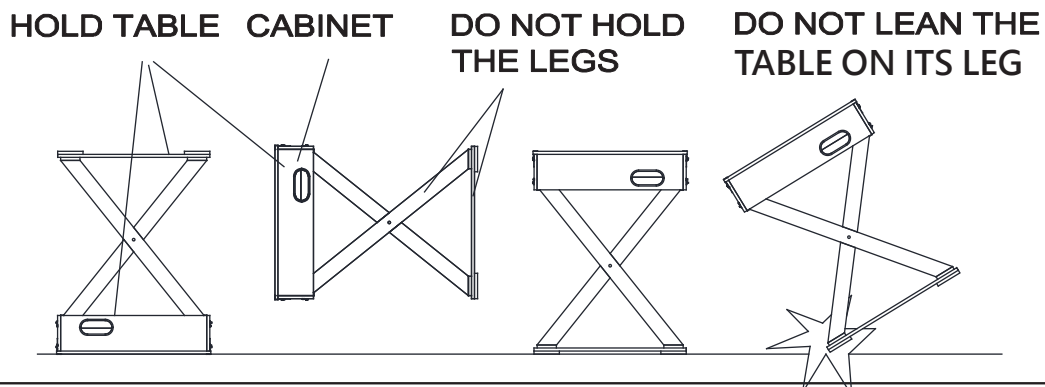


FIGURE 4



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Carefully pick up the table on the floor.
2. Turn the table over.
3. Place it on all four legs at the same time onto the floor.

PARTS REQUIRED

2pcs - **P8** Maroon 3-player Rod Assembly
 1pc - **P9** Maroon 2-player Rod Assembly
 1pc - **P10** Maroon 5-player Rod Assembly
 2pcs - **P11** Black 3-player Rod Assembly
 1pc - **P12** Black 2-player Rod Assembly
 1pc - **P13** Black 5-player Rod Assembly

8pcs - **P14** Rod Handle
 16pcs - **P15** Rod Bumper
 16pcs - **P16** Rod Washer
 2pcs - **P17** Manual Scorer
 8pcs - **P18** Quick Connect Bushing
 4pcs - **H6** Phillips Flat Head Screw

STEP 5

Place **P16** Rod Washers and **P15** Rod Bumpers onto each end of player rods as shown in the **DETAIL A**. Place the Player Rods into the cabinet bushings as per the player placement diagram below as shown in **FIGURE 5, DETAIL B**.

Snap the **P18** Quick Connect Bushing--male plugs into the female bushings as shown in the **DETAIL B**.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed as shown in **FIGURE 5**.

Attach the **P17** Manual Scorers to the top of End Aprons using the pilot holes with **H6** Phillips Flat Head Screws as shown in **FIGURE 5**.

Tighten, but **DO NOT** strip out the **H6** screws.

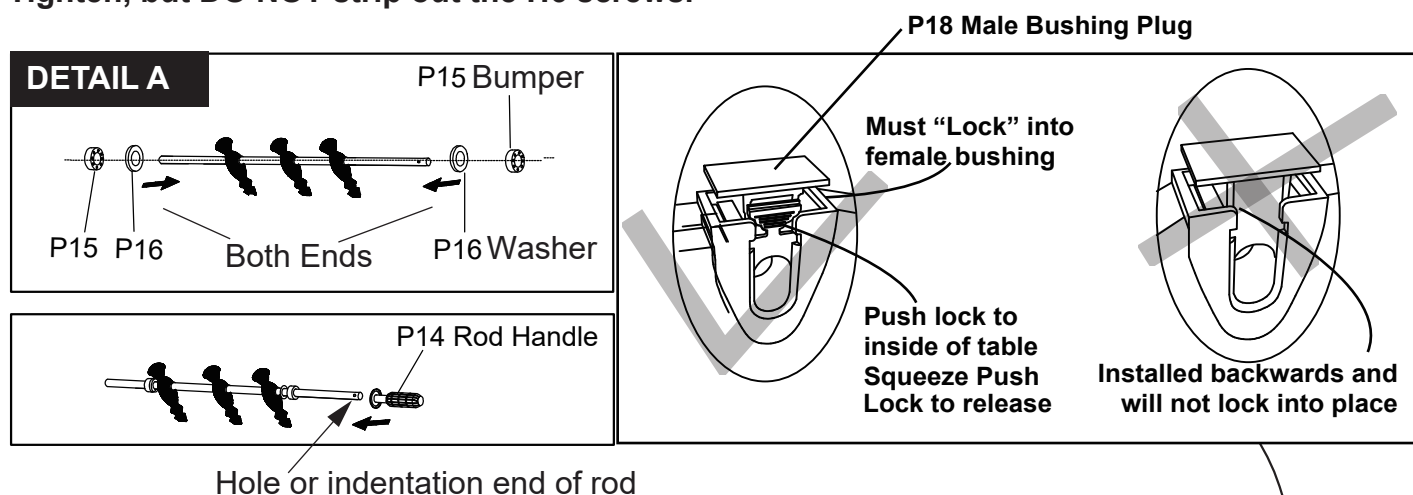
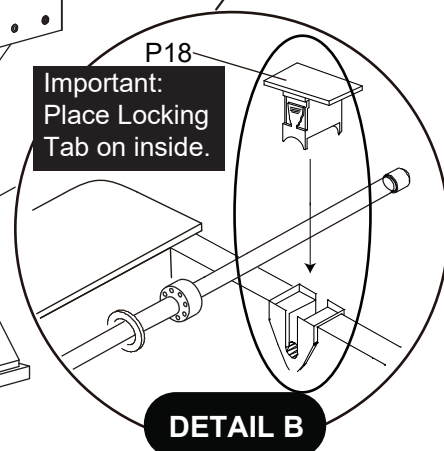
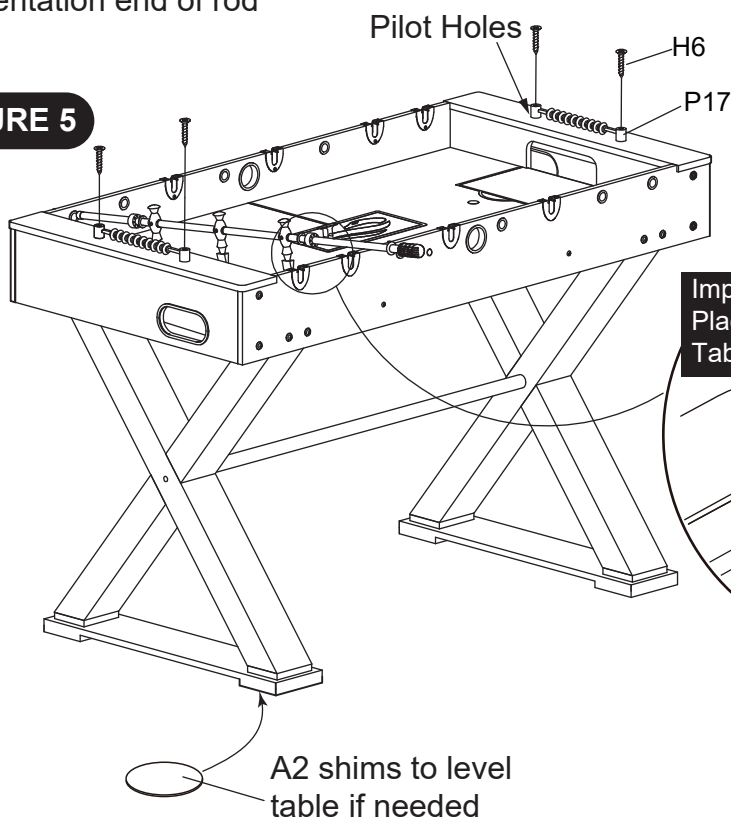
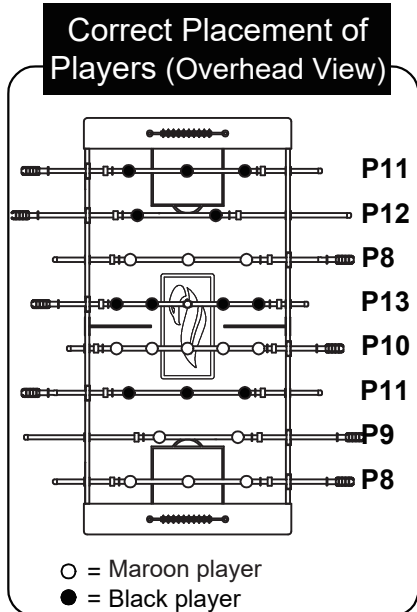


FIGURE 5



Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your foosball table and the playfield.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenters level to properly level the table using the A2 leg shims.

PRODUCT PARTS LIST FOR MODEL

#45-6600

Key #	Part #	Description	Qty.
H1	45-6600SYH1	6mm x 30 mm Allen Head Bolt	8
H2	45-6600SYH2	6 mm x 100 mm Allen Head Bolt	2
H3	45-6600SYH3	M8 Lock Washer	10
H4	45-6600SYH4	6.5mm x 18mm Flat Washer	10
H5	45-6600SYH5	3.5mm x 40mm Phillips Flat Countersunk Head Screw	8
H6	45-6600SYH6	3.5mm x 16mm Phillips Flat Countersunk Head Screw	4
T1	45-6600SYT1	Allen Wrench	1
P1	45-6600SYP1	Main Cabinet	1
P2	45-6600SYP2	Front Leg A	1
P3	45-6600SYP3	Back Leg A	1
P4	45-6600SYP4	Front Leg B	1
P5	45-6600SYP5	Back Leg B	1
P6	45-6600SYP6	Leg Base Board	2
P7	45-6600SYP7	Steel Support Rod	1
P8	45-6600SYP8	Maroon 3-player Rod Assembly	2
P9	45-6600SYP9	Maroon 2-player Rod Assembly	1
P10	45-6600SYP10	Maroon 5-player Rod Assembly	1
P11	45-6600SYP11	Black 3-player Rod Assembly	2
P12	45-6600SYP12	Black 2-player Rod Assembly	1
P13	45-6600SYP13	Black 5-player Rod Assembly	1
P14	45-6600SYP14	Rod Handle	8
P15	45-6600SYP15	Rod Bumper	16
P16	45-6600SYP16	Rod Washer	16
P17	45-6600SYP17	Manual Scorer	2
P18	45-6600SYP18	Quick Connect Bushing - Male Plug	8
A1	45-6600SYA1	Soccer Ball	2
A2	45-6600SYA2	Shim Pack	4
K1	45-6600SYK1	Hardware Kit	1
M1	45-6600SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.