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DO NOT RETURN IT TO THE STORE,

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Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

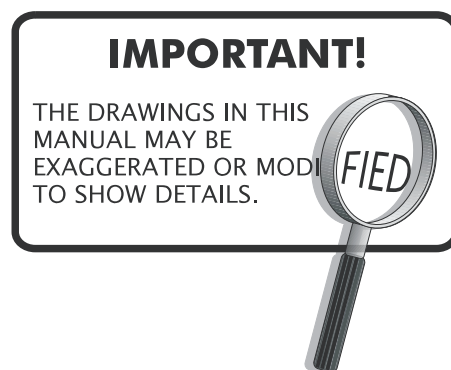
Your Model Number HT281

Date Code: 2 - HT281 - WJ

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS HT281 ENFORCER 7 FT AIR HOCKEY TABLE

Tools Required:

A4 - Allen Wrench (Included) and A5 - Wrench (included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

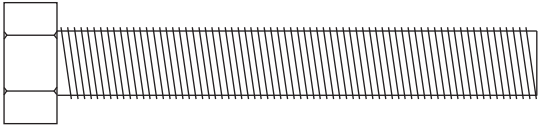
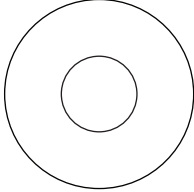
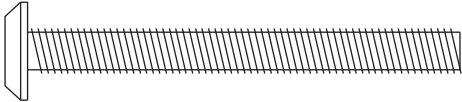
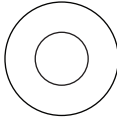
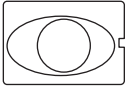
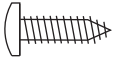
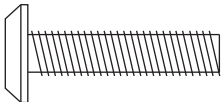
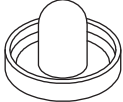
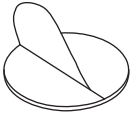
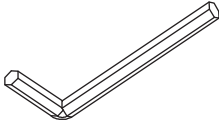
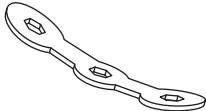
Make sure you understand the following tips before you begin to assemble your hockey table.

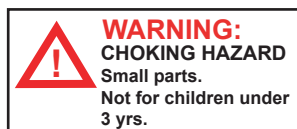
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

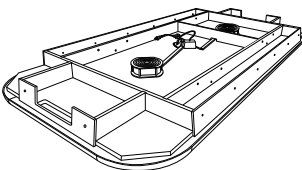
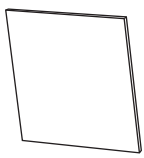
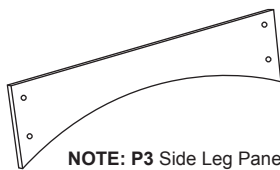
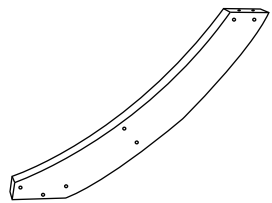
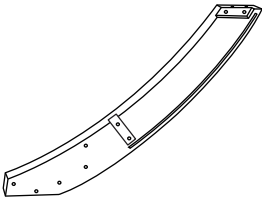
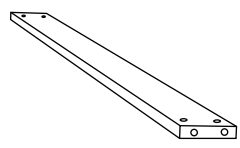
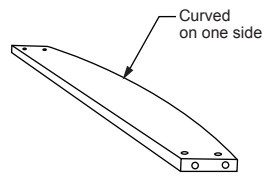
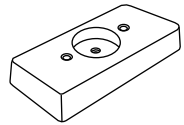
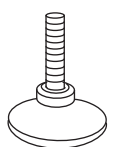
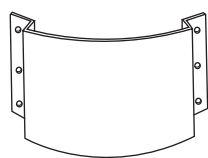
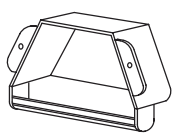
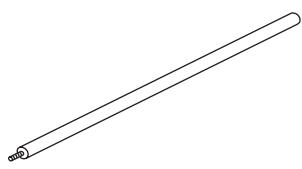
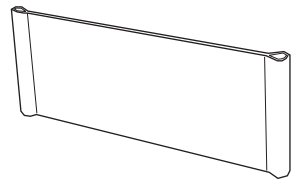
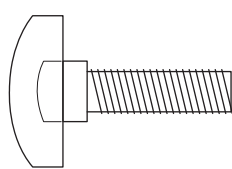
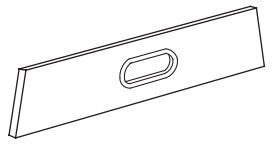
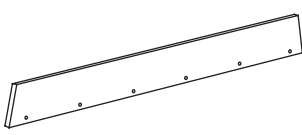
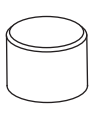


WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.**

H1 = 12 pcs 3/8" x 2-1/2" Hex Head Bolt 		H2 = 24 pcs 3/8" x 1" Flat Washer 	H3 = 12 pcs 3/8" Hex Nut 
H4 = 12 pcs 3/8" Lock Washer 	H5 = 4 pcs #4 x 1" Phillips Flat Head Screw 	H6 = 8 pcs #4 x 2" Phillips Flat Head Screw 	
H7 = 16 pcs 1/4" x 2-1/4" Allen Head Bolt 		H8 = 24 pcs 1/4" x 5/8" Flat Washer 	H9 = 16 pcs 1/4" Barrel Nut 
H10 = 4 pcs #4 x 1/2" Phillips Round Head Screw 	H11 = 24 pcs #4 x 5/8" Phillips Round Head Screw 	H12 = 8 pcs 1/4" x 1" Hex Head Bolt 	A1 = 4 pcs Striker 
A2 = 4 pcs Felt Pad  NOTE: A2 Felt Pads may already be attached to A1 Strikers.	A3 = 4 pcs Puck 	A4 = 1 pc Allen Wrench 	A5 = 1 pc Wrench 



P1 = 1 pc Air Hockey Cabinet 	P2 = 2 pcs End Leg Panel  NOTE: P2 End Leg Panels are packed under the table cabinet.	P3 = 2 pcs Side Leg Panel  NOTE: P3 Side Leg Panels are packed under the table cabinet.	P4 = 2 pcs Right Leg 
P5 = 2 pcs Left Leg 	P6 = 2 pcs Upper Leg Stiffener 	P7 = 2 pcs Lower Leg Stiffener  Curved on one side	P8 = 4 pcs Leg Bottom Board 
P9 = 4 pcs Leg Leveler 	P10 = 2 pcs Manual Slide Scorer 	P11 = 4 pcs Apron Corner 	P12 = 2 pcs Puck Catcher 
P13 = 2 pcs Blind Post 	P14 = 1 pc Extreme Blind 	P15 = 16 pcs 1/4" x 3/4" Wing Bolt 	P16 = 2 pcs Short End Apron  NOTE: P16 Short End Aprons are packed under the table cabinet.
P17 = 2 pcs Long Side Apron  NOTE: P17 Long End Aprons are packed under the table cabinet.	P18 = 2 pcs Blind Post End Cap 	P19 = 2 pcs Plastic Insert 	 WARNING: CHOKING HAZARD Small parts. Not for children under 3 yrs.

PARTS REQUIRED:

16 pcs - **H7** Allen Head Bolt
16 pcs - **H8** Flat Washer
16 pcs - **H9** Barrel Nut

2 pcs - **P2** End Leg Panel
2 pcs - **P4** Right Leg
2 pcs - **P5** Left Leg

2 pcs - **P6** Upper Leg Stiffener
2 pcs - **P7** Lower Leg Stiffener
1 pc - **A4** Allen Wrench

STEP 1:

Leave **P1** Hockey Table Cabinet face down in carton to assemble.

Attach one **P6** Upper Leg Stiffener and one **P7** Lower Leg Stiffener onto one **P5** Left Leg using **H7** Allen Head Bolts with **H8** Flat Washers and **H9** Barrel Nuts as shown in **FIGURE 1**.

Tighten, but do not overtighten **H7** Bolts on this time.

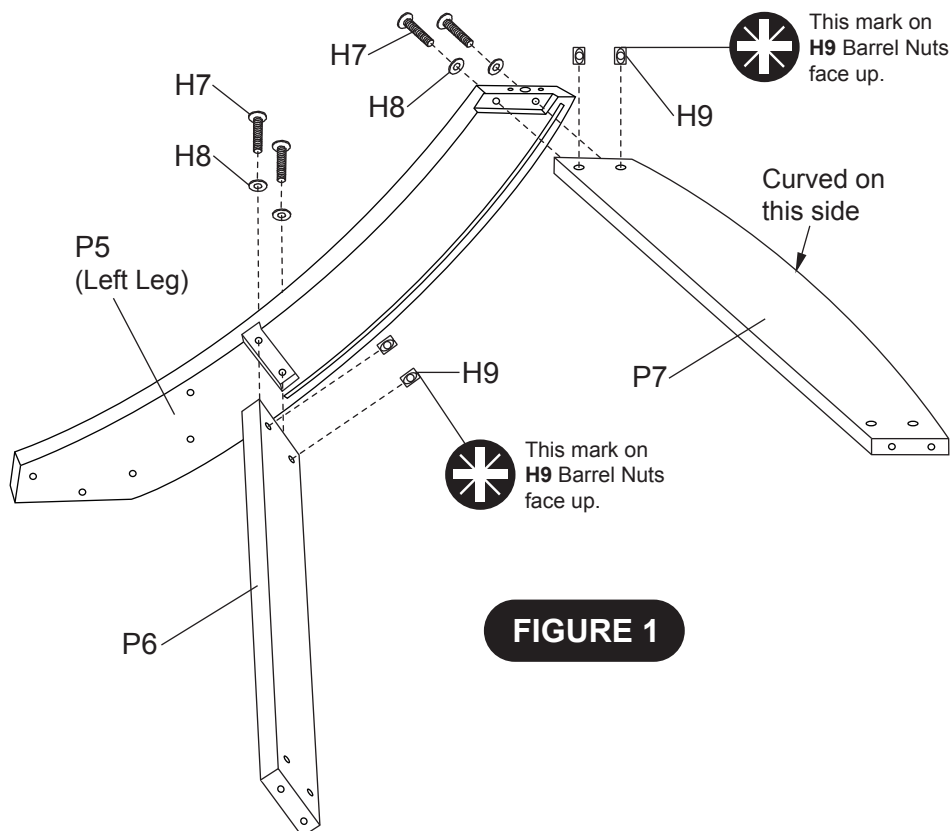


FIGURE 1

STEP 2:

With the help of another adult, Bow and slide one **P2** End Leg Panel into the **P5** Left Leg groove as shown in **FIGURE 2**.

Attach one **P4** Right Leg using **H7** Allen Head Bolts with **H8** Flat Washers and **H9** Barrel Nuts as shown in **FIGURE 2**.

Make sure **P2** End Leg Panel slide inside **P4** Right Leg.

Use Allen Wrench **A4** to tighten all **H7** Bolts.

Repeat with other set of legs.

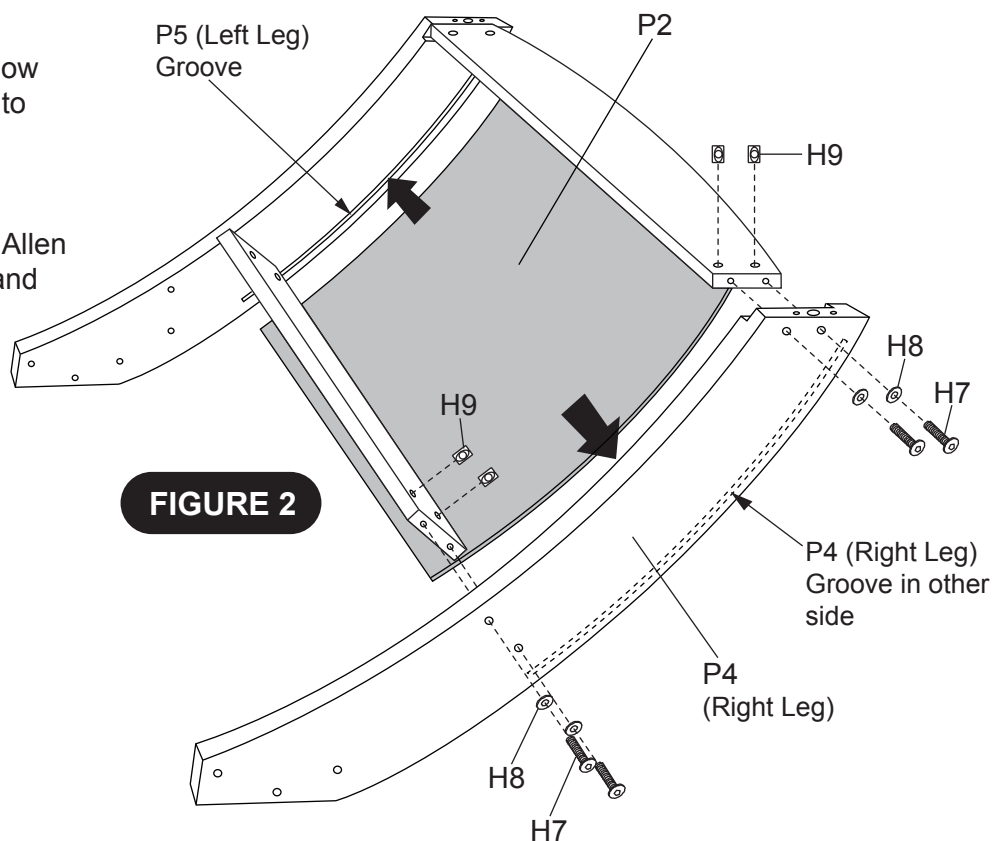


FIGURE 2

PARTS REQUIRED:

- 8 pcs - **H6** Phillips Flat Head Screw
- 4 pcs - **P8** Leg Bottom Board
- 4 pcs - **P9** Leg Leveler

STEP 3:

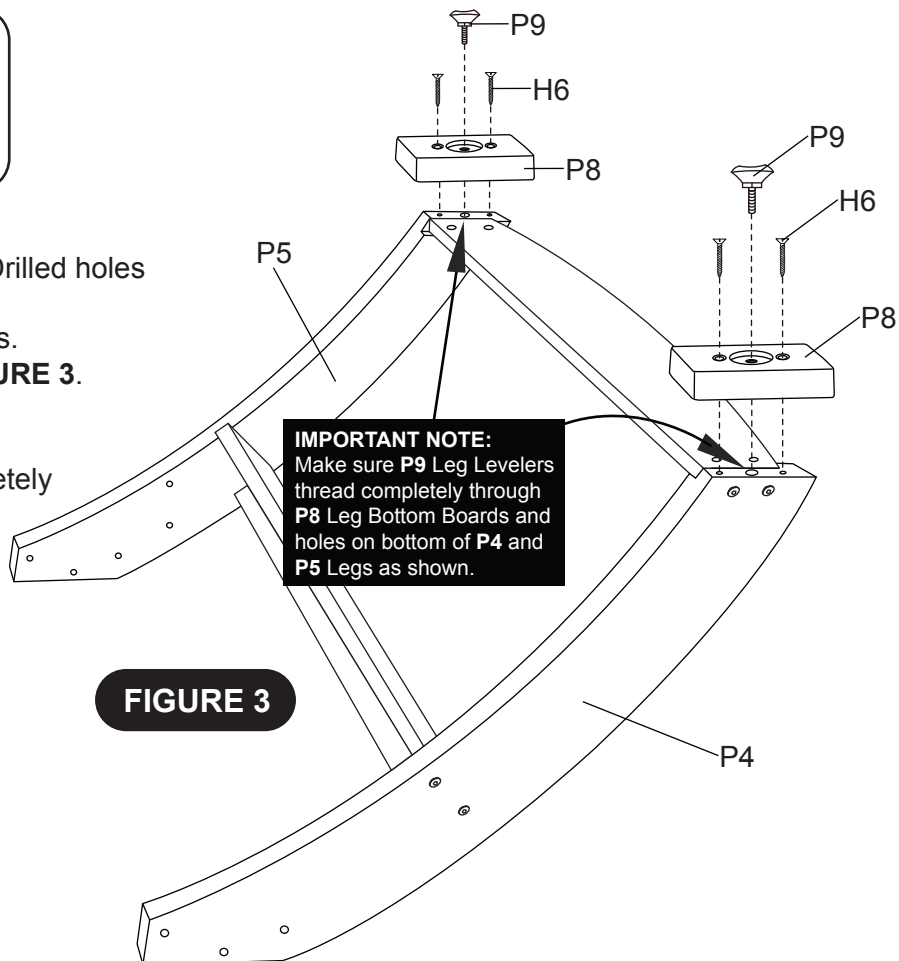
Attach **P8** Leg Bottom Boards using Pre-Drilled holes with **H6** Screws as shown in **FIGURE 3**.

Tighten, but do not strip out the **H6** Screws.

Thread **P9** Leg Levelers as shown in **FIGURE 3**.

IMPORTANT NOTE:

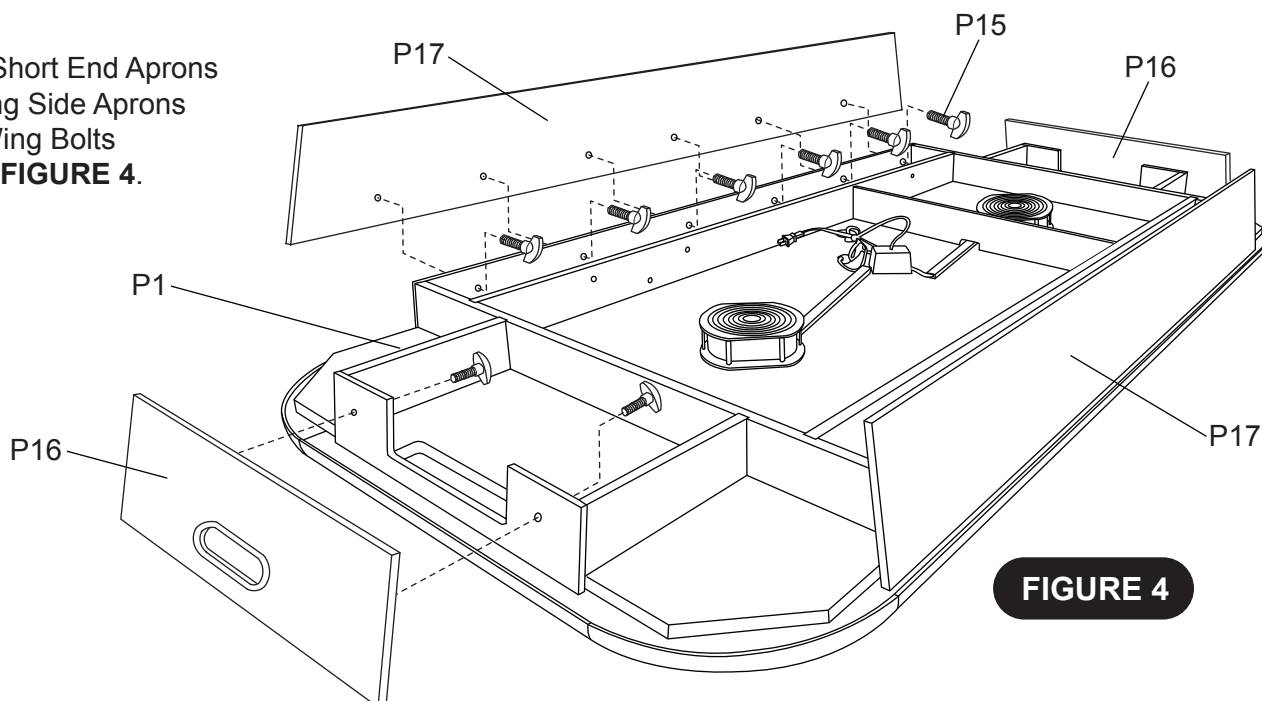
Make sure **P9** Leg Levelers thread completely through **P8** Leg Bottom Boards and holes on bottom of **P4** and **P5** Legs as shown.

**FIGURE 3****PARTS REQUIRED:**

- | | |
|---|------------------------------------|
| 1 pc - P1 Air Hockey Cabinet | 2 pcs - P16 Short End Apron |
| 16 pcs - P15 1/4" x 3/4" Wing Bolt | 2 pcs - P17 Long Side Apron |

STEP 4:

Attach **P16** Short End Aprons and **P17** Long Side Aprons using **P15** Wing Bolts as shown in **FIGURE 4**.

**FIGURE 4**

PARTS REQUIRED:

4 pcs - **H10** #4 x 1/2" Phillips Round Head Screw
24 pcs - **H11** #4 x 5/8" Phillips Round Head Screw

4 pcs - **P11** Apron Corner
2 pcs - **P12** Puck Catcher

STEP 5:

Peel the protective coating off the front of **P11** Apron Corners. Attach **P11** Apron Corners with **H11** #4 x 5/8" Screws as shown in **FIGURE 5**. Tighten, but do not strip out the **H11** Screws.

Attach **P12** Puck Catchers using Pre-Drilled holes with **H10** #4 x 1/2" Screws as shown in **FIGURE 5**. Tighten, but do not strip out the **H10** Screws.

**NOTE: BE SURE EACH
CORNER POST IS FLUSH
WITH APRONS.**

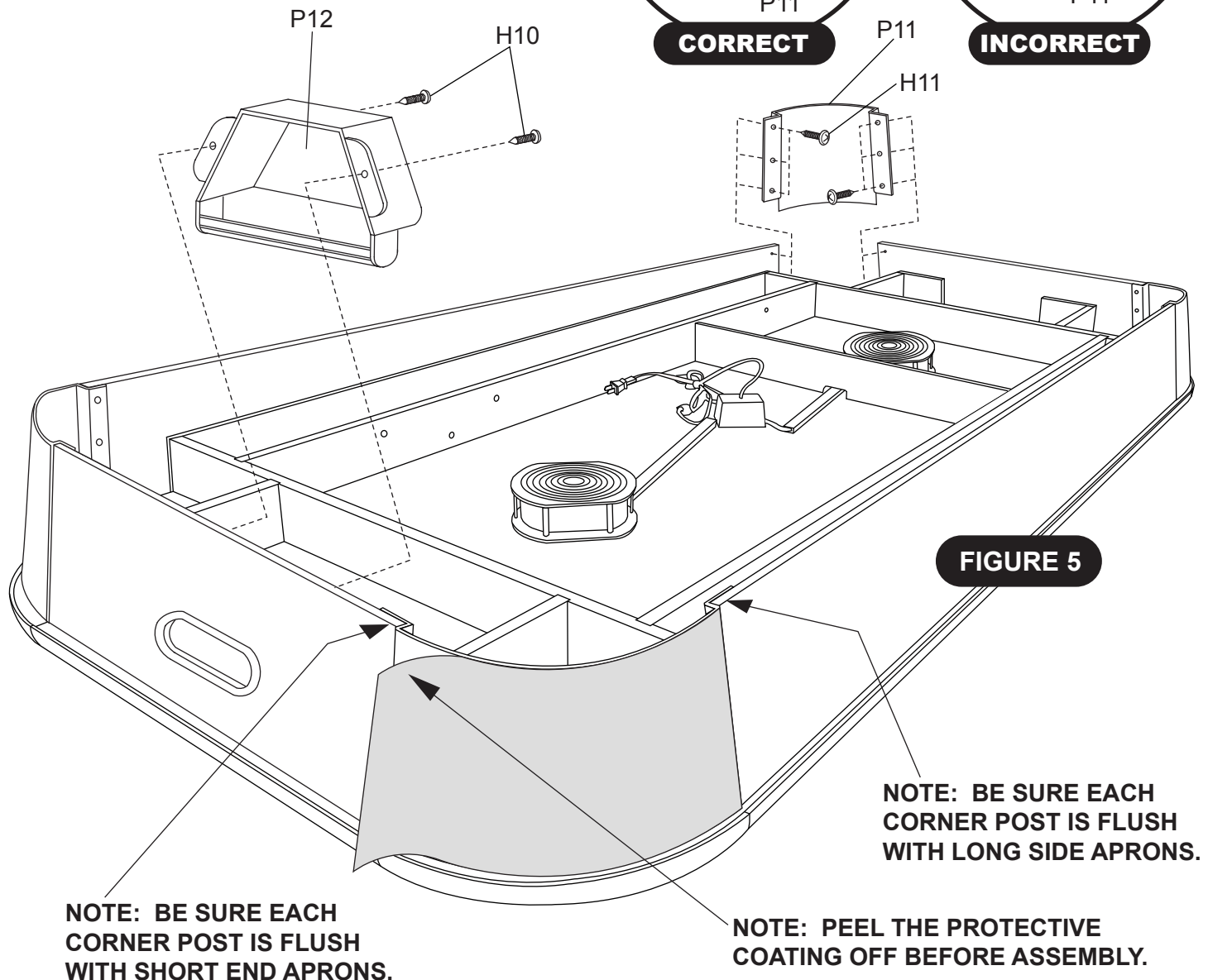
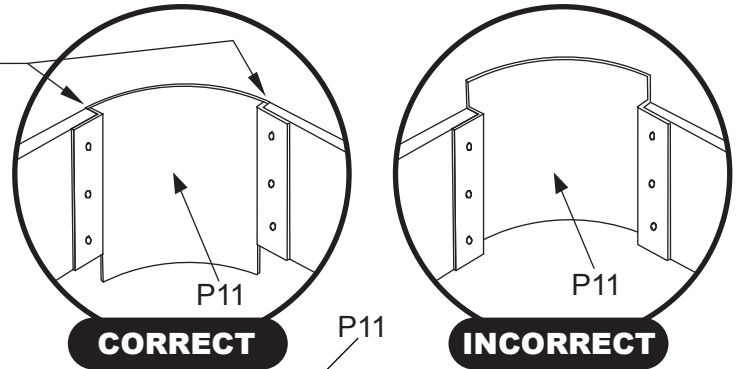


FIGURE 5

**NOTE: BE SURE EACH
CORNER POST IS FLUSH
WITH LONG SIDE APRONS.**

**NOTE: BE SURE EACH
CORNER POST IS FLUSH
WITH SHORT END APRONS.**

**NOTE: PEEL THE PROTECTIVE
COATING OFF BEFORE ASSEMBLY.**

PARTS REQUIRED:

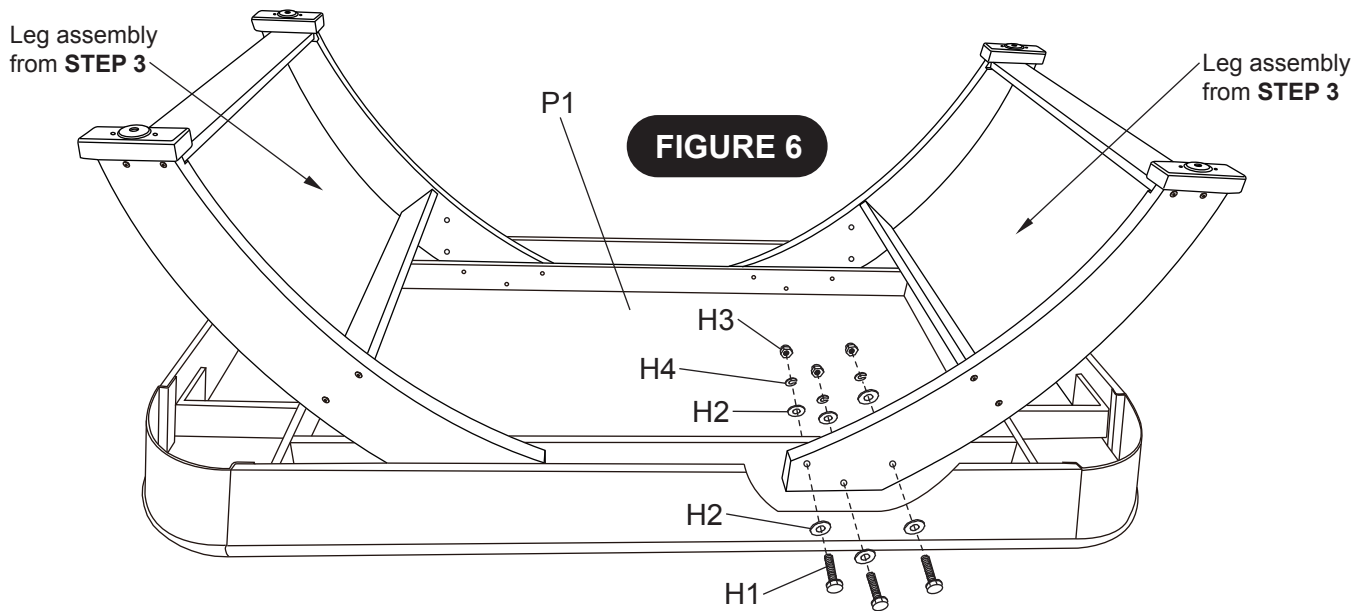
12 pcs - **H1** Hex Head Bolt
24 pcs - **H2** Flat Washer

12 pcs - **H3** Hex Nut
12 pcs - **H4** Lock Washer

1 pc - **A5** Wrench

STEP 6:

Attach Legs assembly from **STEP 3** to **P1** Air Hockey Cabinet using **H1** Hex Head Bolts, **H2** Flat Washers, **H3** Hex Nuts and **H4** Lock Washers as shown in **FIGURE 6**. **Do not tighten H1 Bolts on this time.**



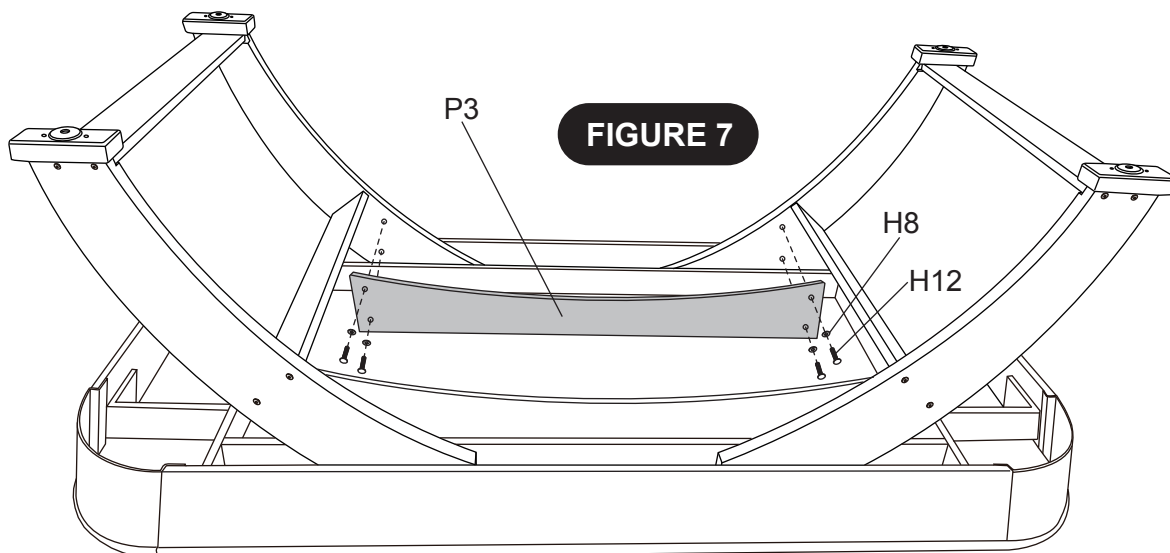
PARTS REQUIRED:

8 pcs - **H12** Allen Head Bolt
8 pcs - **H8** Flat Washer

2 pcs - **P3** Side Leg Panel
1 pc - **A4** Allen Wrench

STEP 7:

Attach **P3** Side Leg Panels to Legs assembly using **H12** Allen Head Bolts and **H8** Flat Washers as shown in **FIGURE 7**. **Tighten all H1 and H12 Bolts on this time.**



! WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL, THE TABLE IS HEAVY.

PARTS REQUIRED:

4 pcs - H5 Phillips Flat Head Screw	1 pc - P14 Extreme Blind
2 pcs - P10 Manual Slide Scorer	2 pcs - P18 Blind Post End Cap
2 pcs - P13 Blind Post	2 pcs - P19 Plastic Insert

STEP 8:

Attach **P10** Scorers to **P1** Air Hockey Cabinet - Long Top Rails using pre-drilled holes with **H5** Screws as shown in **FIGURE 8**. Tighten, but do not strip out the **H5** Screws.

If you want to play without Extreme Blind (Traditional), Attach each **P19** Plastic Insert to **P1** Air Hockey Cabinet - Long Top Rails as shown in **FIGURE 8** and **DETAIL A**.

If you want to play with Extreme Blind, Thread **P13** Blind Posts to **P1** Air Hockey Cabinet - Long Top Rails as shown in **FIGURE 8**.

Slide **P14** Extreme Blind to **P13** Blind Posts as shown in **FIGURE 8**.

Attach **P18** Blind Post End Caps to each **P13** Blind Posts as shown in **FIGURE 8**.

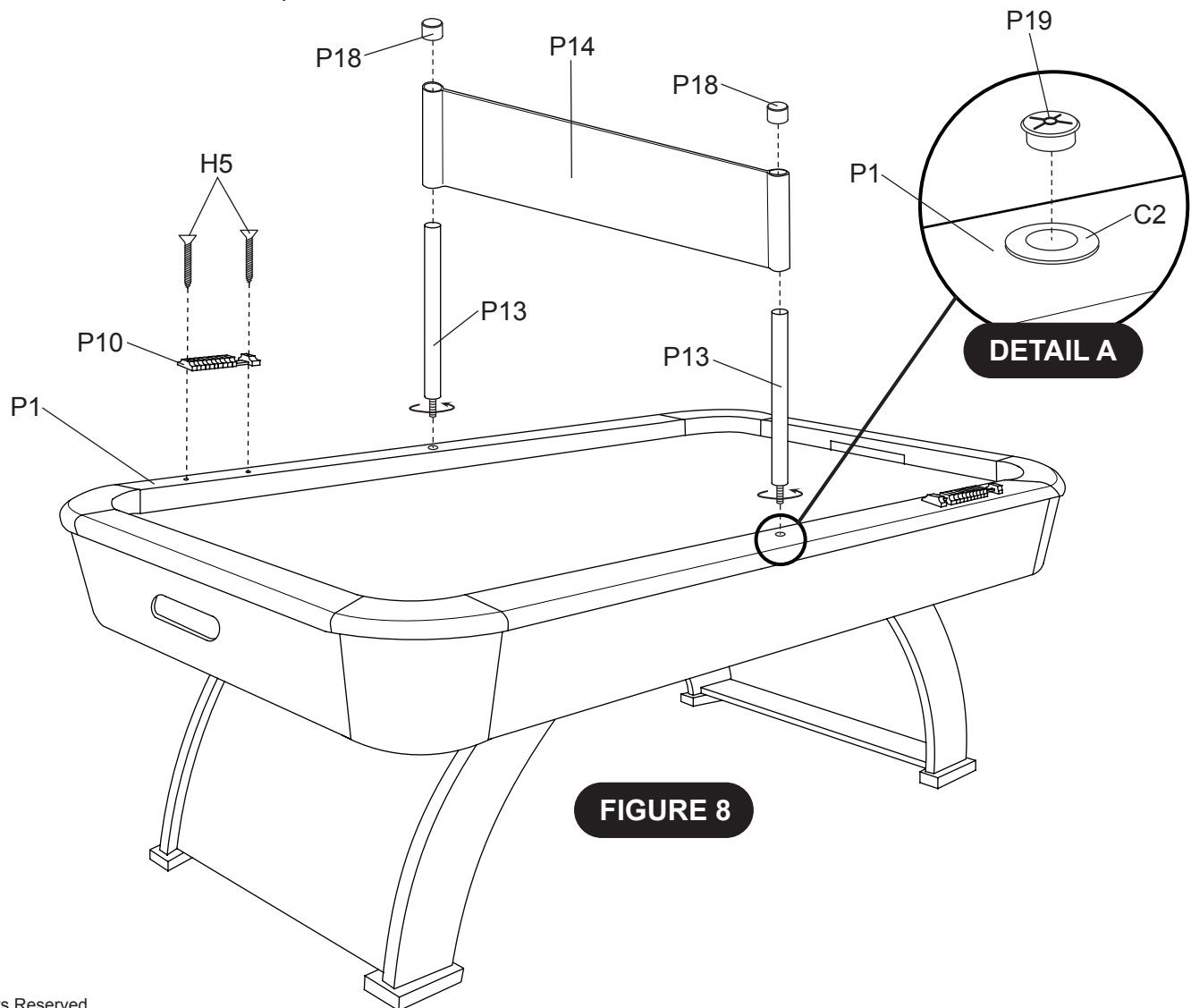


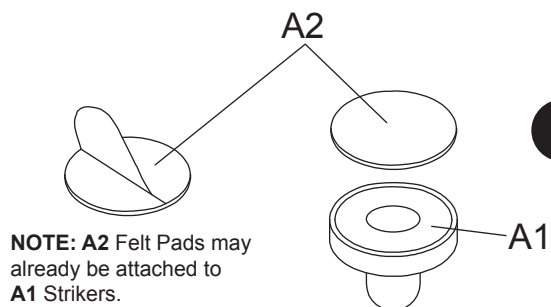
FIGURE 8

PARTS REQUIRED:

4 pcs - **A1** Striker
4 pcs - **A2** Felt Pad

STEP 9:

Peel the backing off **A2** Felt Pad and attach to **A1** Striker as shown in **FIGURE 9**.

**FIGURE 9**

Congratulations! You have now assembled your Hockey Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Hockey Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
2. This product is intended for **INDOOR** use only.
3. **DO NOT** operate the motor if the cord is damaged in any way.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

AIR HOCKEY RULES

The Object of the Game

To score a predetermined number of points or to score the most points in a given amount of time.

The Play

Flip a coin to determine who will begin play. Play begins when the puck is placed on the playing surface. Players must hit the puck with the striker and attempt to shoot it into thier opponent's goal. One point is awarded when a puck is shot into the opponent's goal.

Sometimes pucks can fly off the table. If this occurs, players may take turns placing the puck back on the table.

PRODUCT PARTS LIST FOR MODEL # HT281

Key #	Part #	Description	Qty.
H1	HT281WJH1	3/8" x 2-1/2" Hex Head Bolt	12
H2	HT281WJH2	3/8" x 1" Flat Washer	24
H3	HT281WJH3	3/8" Hex Nut	12
H4	HT281WJH4	3/8" Lock Washer	12
H5	HT281WJH5	#4 x 1" Phillips Flat Head Screw	4
H6	HT281WJH6	#4 x 2" Phillips Flat Head Screw	8
H7	HT281WJH7	1/4" x 2-1/4" Allen Head Bolt	16
H8	HT281WJH8	1/4" x 5/8" Flat Washer	24
H9	HT281WJH9	1/4" Barrel Nut	16
H10	HT281WJH10	#4 x 1/2" Phillips Round Head Screw	4
H11	HT281WJH11	#4 x 5/8" Phillips Round Head Screw	24
H12	HT281WJH12	1/4" x 1" Hex Head Bolt	8
A1	HT281WJA1	Striker	4
A2	HT281WJA2	Felt Pad	4
A3	HT281WJA3	Puck	4
A4	HT281WJA4	Allen Wrench	1
A5	HT281WJA5	Wrench	1
P1	HT281WJP1	Air Hockey Cabinet (no motor)	1
P2	HT281WJP2	End Leg Panel	2
P3	HT281WJP3	Side Leg Panel	2
P4	HT281WJP4	Right Leg	2
P5	HT281WJP5	Left Leg	2
P6	HT281WJP6	Upper Leg Stiffener	2
P7	HT281WJP7	Lower Leg Stiffener	2
P8	HT281WJP8	Leg Bottom Board	4
P9	HT281WJP9	Leg Leveler	4
P10	HT281WJP10	Manual Slide Scorer	2
P11	HT281WJP11	Apron Corner	4
P12	HT281WJP12	Puck Catcher	2
P13	HT281WJP13	Blind Post	2
P14	HT281WJP14	Extreme Blind	1
P15	HT281WJP15	1/4" x 3/4" Wing Bolt	16
P16	HT281WJP16	End Panel	2
P17	HT281WJP17	Side Panel	2
P18	HT281WJP18	Blind Post End Cap	2
P19	HT281WJP19	Plastic Insert	2
C1	HT281WJC1	Blower Motor Set	1
C2	HT281WJC2	Plastic Insert	2
K1	HT281WJK1	Hardware Kit	1
M1	HT281WJM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.