

Processing Procedure Block-on-Block Decorative Top Cover with Integrated Scarf

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1. Flush	2 min.	High	100°F	--
2. Break	8 min.	Low	160°F	8 oz. Nonionic detergent 12 oz. Alkali (pH ≤ 11.0)
3. Suds	6 min.	Low	160°F	½ Break Supplies
4. Bleach	8 min.	Low	150°F	12 oz. Peroxide Bleach*
5. Rinse	2 min.	High	135°F	--
6. Rinse	2 min.	High	120°F	--
7. Rinse	2 min.	High	105°F	--
8. Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

Polyester top sheets should be laundered separate from other linen to minimize lint accumulation from other products and maximize the economics of the lightweight synthetic fabric. Avoid processing with colored items.

*The use of chlorine bleach is acceptable but must be carefully controlled and completely rinsed from these items to ensure the long-term colorfastness of the integrated bed scarf. The use of an anti-chlor is recommended when chlorine bleach is used.

LOADING

We recommend loading washers and dryers to 70%-80% of rated capacity.

DRYING

After washing, tumble dry at a maximum temperature of 160° F and use an appropriate cool down cycle. Note: Rated equipment capacity is usually established based on maximum pounds per hour that can be produced and not necessarily the expected production/loading capacity in pounds.

IRONING

If product is to be ironed, make certain it is properly conditioned to prevent over drying. Preconditioning in a dryer will help loosen “cakes” (products that have been strike-extracted) and will also enable the laundry to optimize moisture content of the product. This will maximize productivity and product life. Preconditioning time will be about 5-10 minutes with the heavier weight version (4.5 oz.) taking slightly longer than the lighter weight version (3.6 oz.). Flatwork ironer parameters should be 90-110 ft./min. with a temperature around 300°F - 350°F.