



Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL NO.: T8570W/F
DATE CODE : CPSIA#2-T8570W/F-_____-DO
PURCHASE DATE : _____

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:** Wrenches or adjustable wrenches (not provided) are helpful.
5. To make assembly as easy as possible, place all parts of the table tennis in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
6. Avoid scratching table tennis top and metal tube parts during the assembly process.
7. Assemble product on clean, level and flat surface.
8. **Take time to correctly orientate parts exactly as per each assembly diagram.**
9. **Save this instruction in the event that the manufacturer has to be contacted for replacement parts.**



CAUTION:

READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as Manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-873-3528

Toll-Free!

Fax: 1-866-873-3533

Toll-Free!

E-mail: tabletennis@escaladesports.com

Mailing Address (correspondence only):

Escalade Sports

PO Box 889

Evansville, IN 47706

Please provide model number and/or part number of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

Please visit our website at: www.escaladesports.com

ON-LINE TROUBLE SHOOTING

TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS

FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION

ESCALADE®

S P O R T S

Escalade® Sport products may be manufactured and/or licensed under the following patents.

6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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ONE YEAR LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of three (3) years from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ONE (1) year warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and/or Product, or component thereof, for any product which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-866-873-3528 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

tabletennis@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE ONE(1) YEAR WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.



THIS IS A TABLE TENNIS TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

UNLEVEL FLOORS

If table does not seem level, it is probably because floor is not level. Move table several inches (set table in playing position) in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer legs.

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps you will add to the life of your new table. The top (playing surface) of your table is of aluminum construction. It can be affected by atmospheric conditions, meaning both temperature and humidity. This may cause a slight sag or distortion as top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table.

STORAGE OF YOUR TABLE

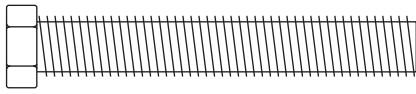
Wind gusts can blow over or unexpectedly open the table; Store in protected area. When your table is not in use, it should be folded up in a dry area.

CLEANING YOUR TABLE

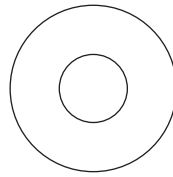
To clean your table use a soft damp **NOT WET** cloth only. To prevent damage to your table's playing surface **DO NOT** use any chemicals, abrasive, or cleaning products on your table's playing surface.

IMPORTANT: Periodically, lubricate all moving parts, including pivot points, to assure smooth opening and closing. A light lubricant such as WD-40 is recommended.

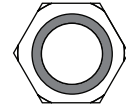
HARDWARE IDENTIFIER (To Scale)



H1 - 8 mm x 50 mm
Hex Head Bolt
(8 pcs)

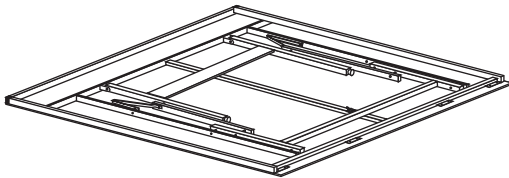


H2 - 8.5 mm x 22 mm
Flat Washer
(16 pcs)

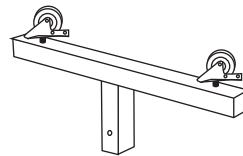


H3 - 8 mm Nylon
Lock Nut
(8 pcs)

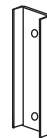
PARTS IDENTIFIER (Not to Scale)



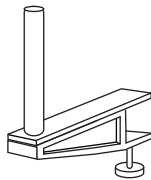
P1 - Table Tennis Table Top
Frame Assembly
(2 pcs)



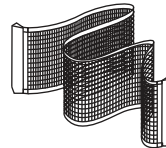
P2 - Leg with Casters
Assembly
(4 pcs)



P3 - Connector
(8 pcs)



P4 - Net Post
(2 pcs)



P5 - Net (1 pc)



IMPORTANT NOTE: Place table half top with playing surface face down on a **CLEAN** flat surface for ease of correct assembly and to prevent any scratches or blemishes to the playing surface.

PARTS REQUIRED

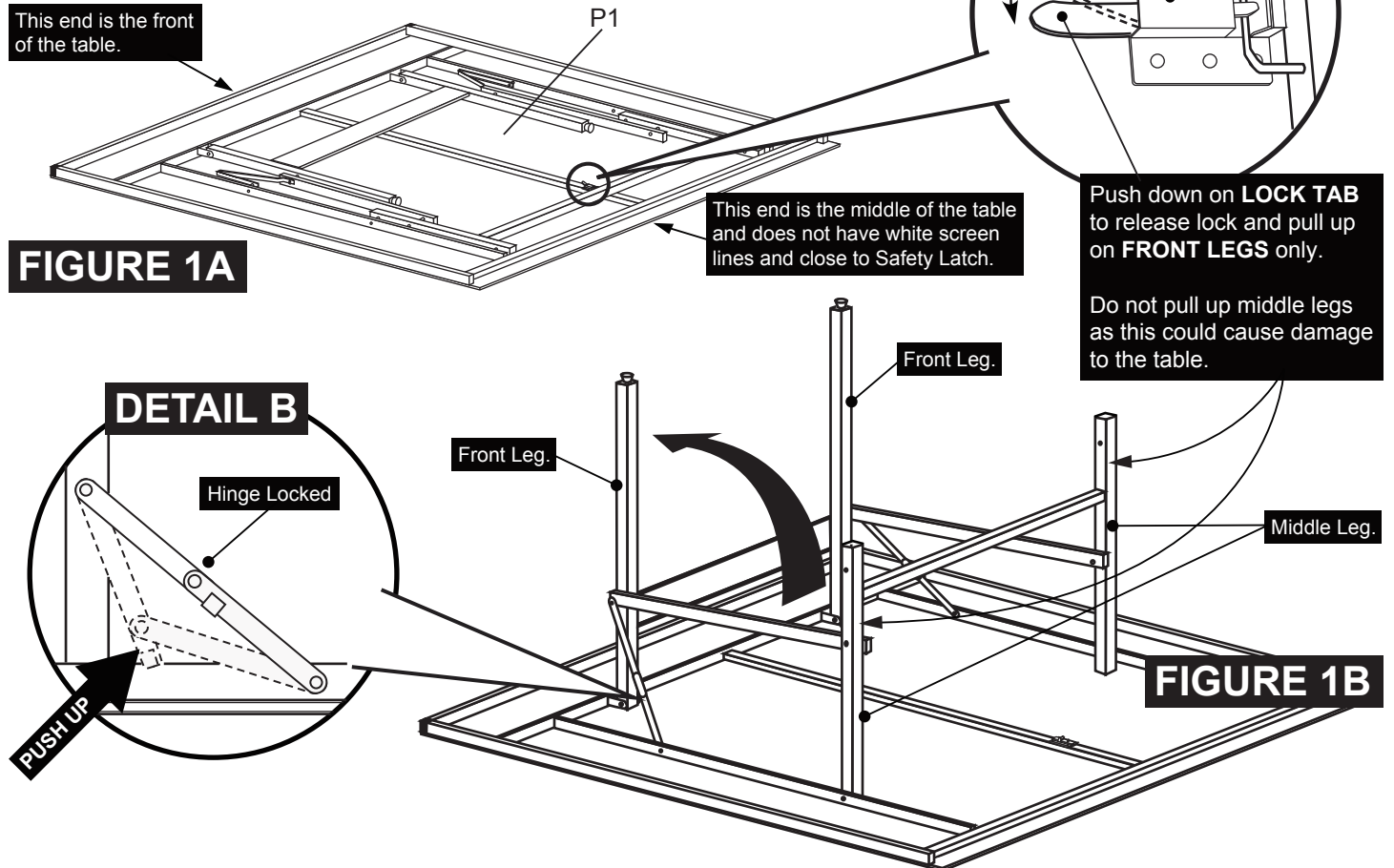
1 pc - **P1** Table Tennis Table Top Frame Assembly
2 pcs - **P2** Leg with Casters Assembly
4 pcs - **P3** Connector

4 pcs - **H1** Hex Head Bolt
8 pcs - **H2** Flat Washer
4 pcs - **H3** Lock Nut

STEP 1:

Lay one piece **P1** Table Tennis Table Top Frame Assembly flat with playing surface facing down as shown in **FIGURE 1A**.

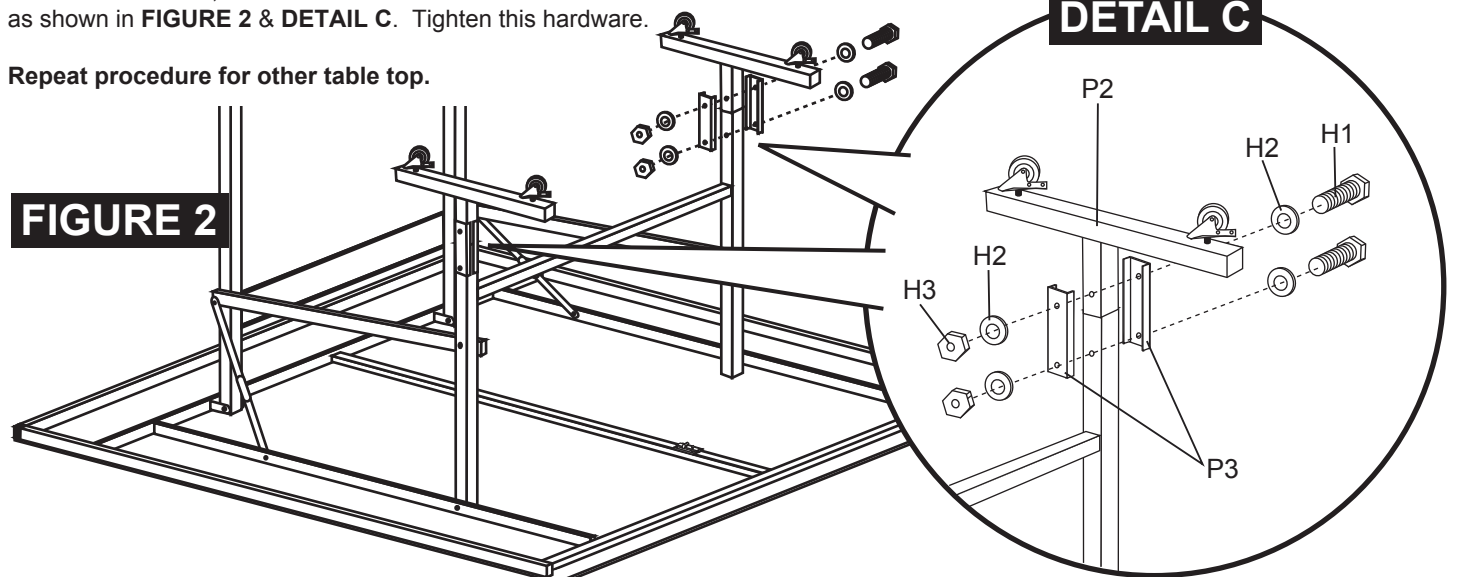
Unlock the **SAFETY LOCK** as shown in **DETAIL A** and raise **FRONT LEGS** to a vertical position and lock both hinges as shown in **FIGURE 1B** & **DETAIL B**.



STEP 2:

Install **P2** Leg with Casters Assembly with **P3** Connectors using **H1** Hex Head Bolts, **H2** Flat Washers and **H3** Lock Nuts as shown in **FIGURE 2** & **DETAIL C**. Tighten this hardware.

Repeat procedure for other table top.



WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.

PARTS REQUIRED

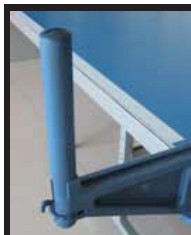
2 pcs - **P4** Net Post

1 pc - **P5** Net

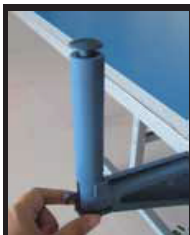
STEP 3:

Attach **P4** Net Posts and **P5** Net to the middle of the table halves as shown in **FIGURE 3** and **NET ASSEMBLY STEP**.

NET ASSEMBLY STEP



STEP 1:
Attach **P4** Net Posts on the middle edge of table halves.



STEP 2:
Rotate bottom thread to release Net Post Cap.



STEP 3:
Remove Net Post Cap from the tube.



STEP 4:
Slide **P5** Net inside the tube.



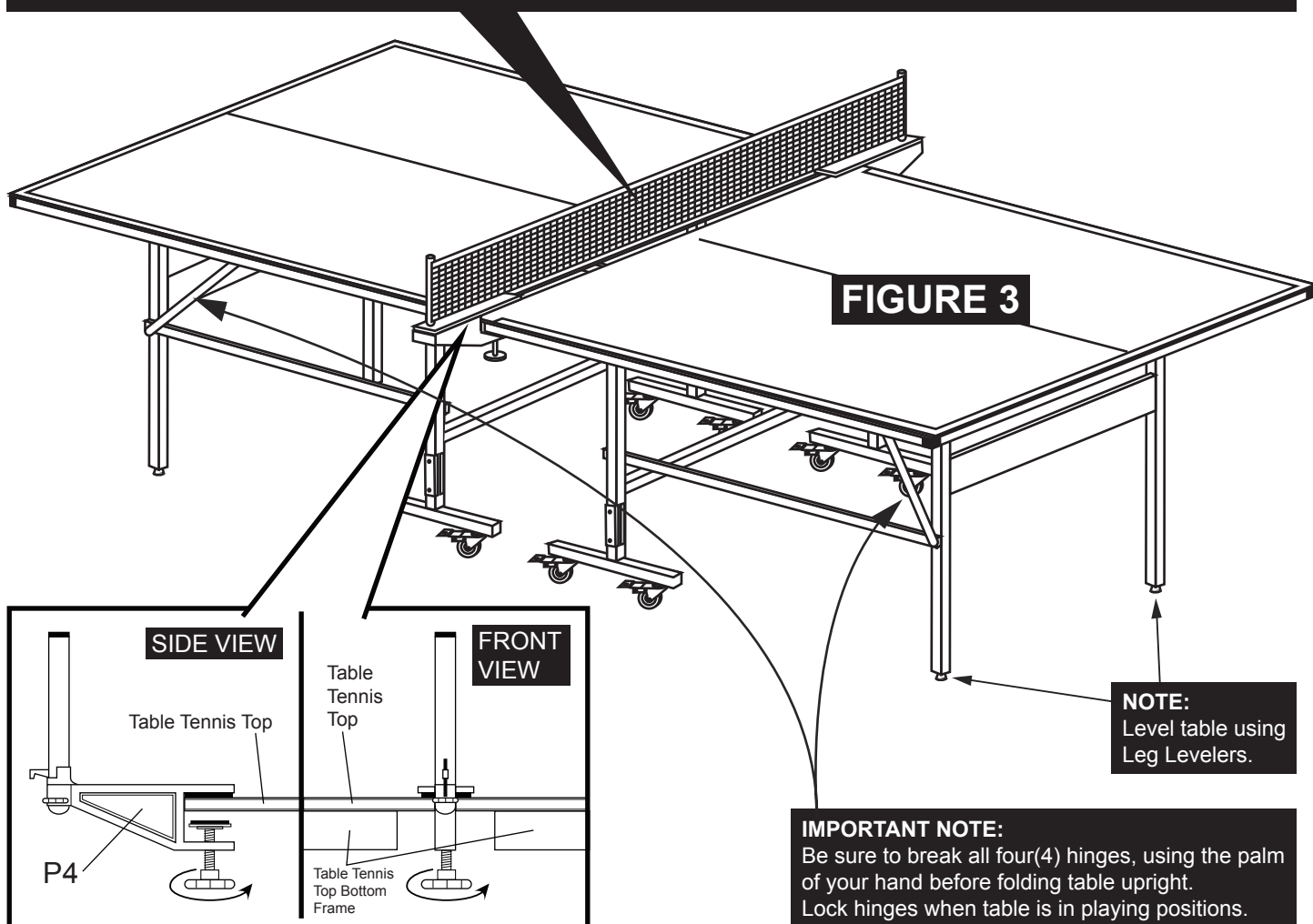
STEP 5:
Close the tube using Net Post Cap again.



STEP 6:
Secure Net Post Cap by rotating bottom thread again.



STEP 7:
Secure cord on Net Post hook with knot.





READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

FOLD THE TABLE:

1. Remove the Net Set and push hinges up as shown in **FIGURE 4**.
2. Fold each halves table as shown **FIGURE 5**.
3. Secure table fold position using Safety Lock as shown in **FIGURE 6**.

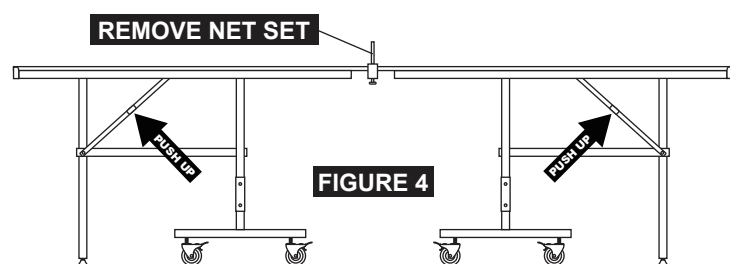


FIGURE 4

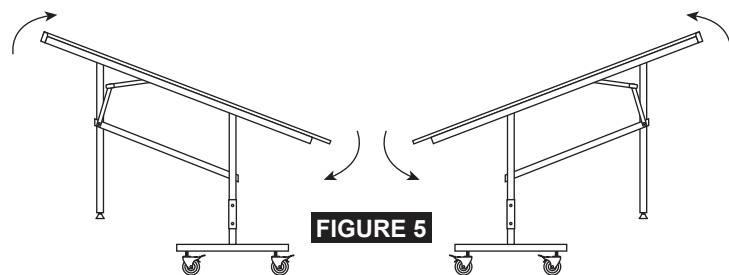


FIGURE 5

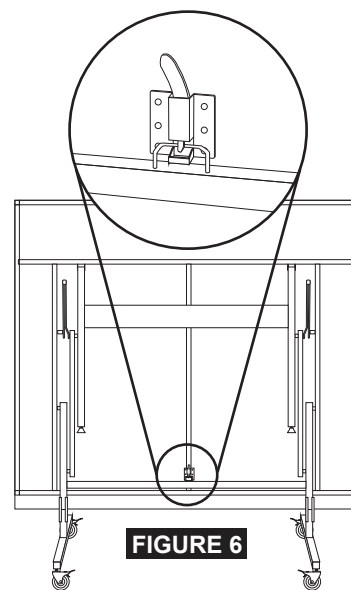


FIGURE 6

UNFOLD THE TABLE:

1. Push down on Lock Tab to release lock as shown in **FIGURE 7**.
2. Fold each halves table as shown **FIGURE 8**.
3. Push down hinges as shown in **FIGURE 9**.

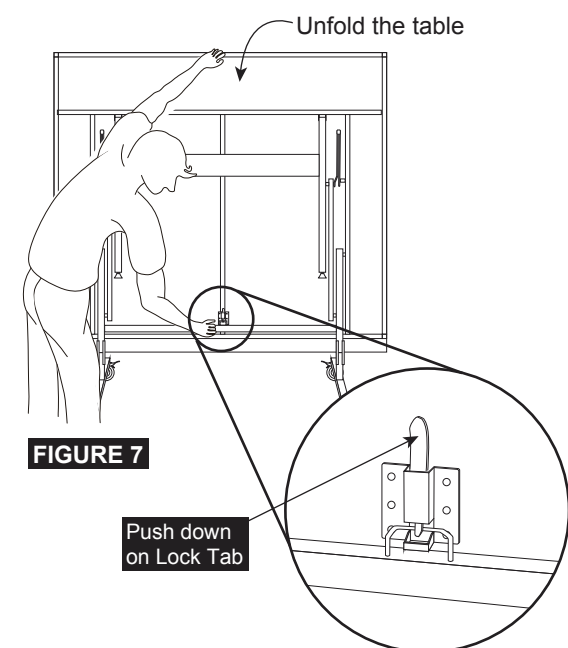


FIGURE 7

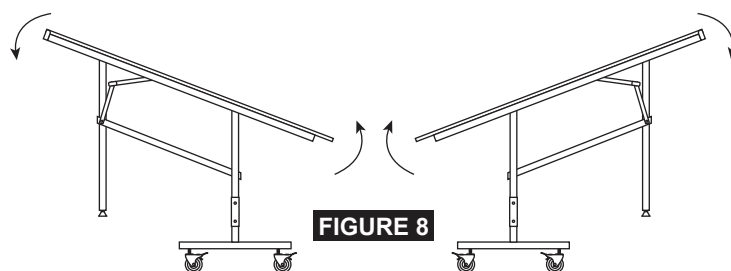


FIGURE 8

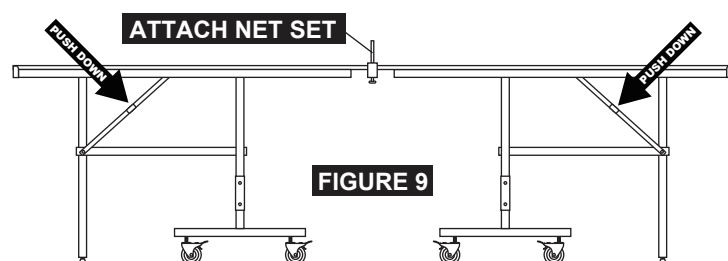
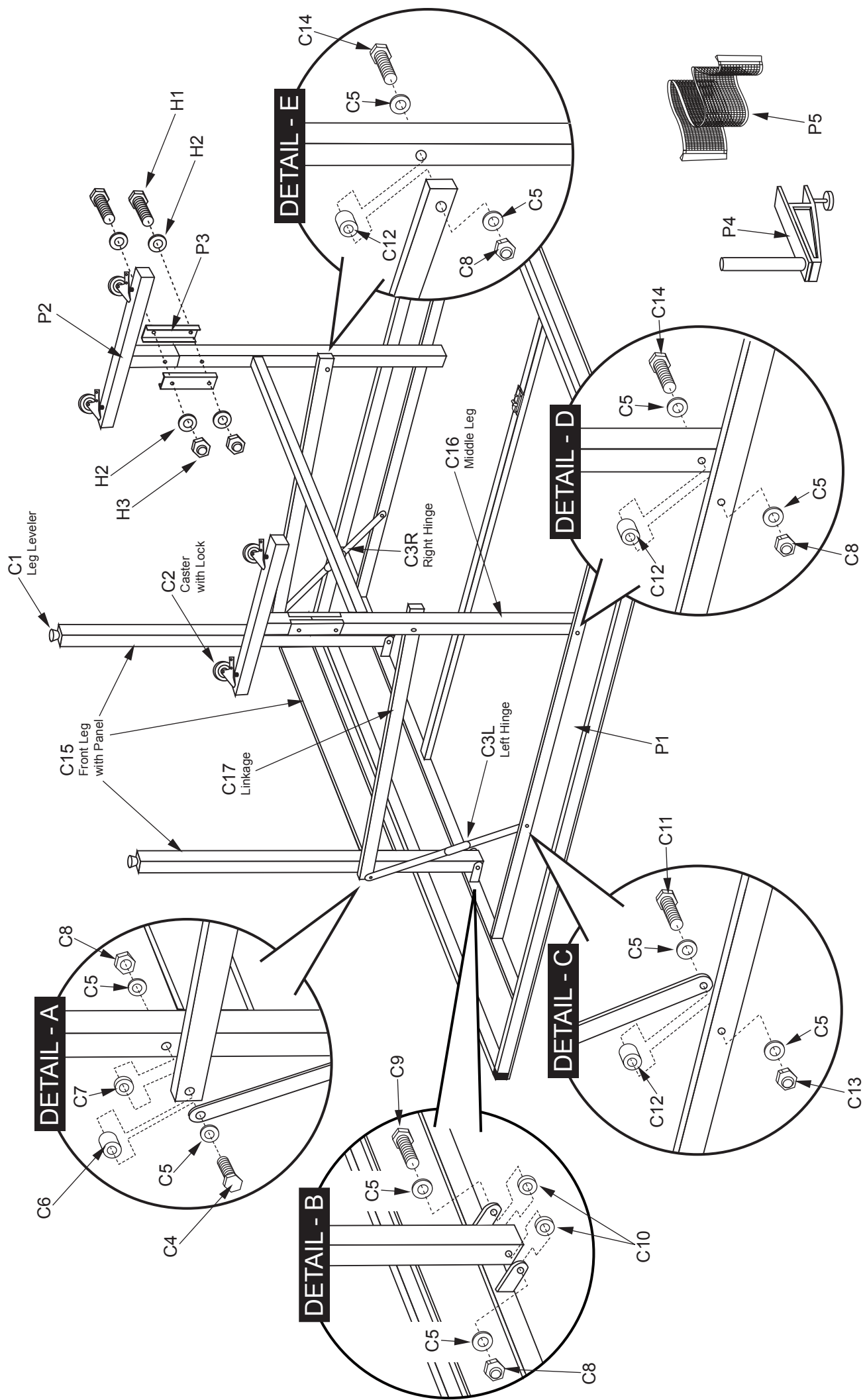


FIGURE 9



T8570 TABLE TENNIS TABLE SPARE PARTS

Key#	Part No.	Description	Qty
H1	T8570DO-H1	8 mm x 50 mm Hex Head Bolt	8
H2	T8570DO-H2	8.5 mm x 22 mm Flat Washer	16
H3	T8570DO-H3	8 mm Nylon Lock Nut	8
P1	T8570DO-P1	Table Tennis Table Top Frame Assembly	2
P2	T8570DO-P2	Leg with Casters Assembly	4
P3	T8570DO-P3	Connector	8
P4	T8570DO-P4	Net Post	2
P5	T8570DO-P5	Net	1
C1	T8570DO-C1	Leg Leveler	4
C2	T8570DO-C2	Caster with Lock	8
C3R	T8570DO-C3R	Right Hinge	2
C3L	T8570DO-C3L	Left Hinge	2
DETAIL A			
C4	T8570DO-C4	8 mm x 85 mm Hex Head Bolt	4
C5	T8570DO-C5	8.5 mm x 20 mm Plastic Flat Washer	8
C6	T8570DO-C6	8.5 mm x 20 mm x 15 mm Long Spacer	4
C7	T8570DO-C7	8.5 mm x 15 mm x 8 mm Long Spacer	4
C8	T8580DO-C8	8 mm Nylon Lock Nut	4
DETAIL B			
C9	T8570DO-C9	8 mm x 55 mm Hex Head Bolt	4
C5	T8570DO-C5	8.5 mm x 20 mm Plastic Flat Washer	8
C10	T8570DO-C10	8.5 mm x 20 mm x 4 mm Long Spacer	8
C8	T8570DO-C8	8mm Nylon Lock Nut	4
DETAIL C			
C11	T8570DO-C11	6 mm x 45 mm Hex Head Bolt	4
C5	T8570DO-C5	8.5 mm x 20 mm Plastic Flat Washer	8
C12	T8570DO-C12	8.5 mm x 15 mm x 13 mm Long Spacer	4
C13	T8570DO-C13	6 mm Nylon Lock Nut	4
DETAIL D			
C14	T8570DO-C14	8 mm x 70 mm Hex Head Bolt	4
C5	T8570DO-C5	8.5 mm x 20 mm Plastic Flat Washer	8
C12	T8570DO-C12	8.5 mm x 15 mm x 13 mm Long Spacer	4
C8	T8570DO-C8	8 mm Nylon Lock Nut	4
DETAIL E			
C14	T8570DO-C14	8 mm x 70 mm Hex Head Bolt	4
C5	T8570DO-C5	8.5 mm x 20 mm Plastic Flat Washer	8
C12	T8570DO-C12	8.5 mm x 15 mm x 13 mm Long Spacer	4
C8	T8570DO-C8	8 mm Nylon Lock Nut	4
C15	T8570DO-C15	Front Leg with Panel	2
C16	T8570DO-C16	Middle Leg	4
C17	T8570DO-C17	Linkage	4
H1	T8570DO-H1	Hardware Kit	1
M1	T8570DO-M1	Owner's Manual	1