

ASSEMBLY INSTRUCTIONS



MODEL W401 14 PERSON BASE CAMP TENT 20' X 20'

SAFETY WARNING - DOS AND DO NOTS

EVERYONE WHO USES THIS TENT SHOULD READ THIS MANUAL AND BECOME FAMILIAR WITH ALL SAFETY WARNINGS AND PRECAUTIONS FOR SAFE USE, ASSEMBLY, CARE, MAINTENANCE, AND STORAGE. KEEP THIS MANUAL SO YOU CAN REFER TO IT LATER.

▲ DANGER CARBON MONOXIDE GAS WILL KILL YOU

Stoves, heaters, grills, lanterns, candles, and other fuelburning devices that burn propane, natural gas, charcoal, kerosene, coal, or other fuels produce a toxic gas called carbon monoxide. Because carbon monoxide gas is invisible, odorless, and colorless, a dangerous level of carbon monoxide gas can accumulate in a tent which cannot be detected by sight, smell, or taste. For these reasons:

- DO NOT use matches, lighters, stoves, heaters, grills, lanterns, candles, cooking equipment, or other fuelburning devices inside or near a tent.
 - DO NOT build fires inside or near a tent.
 - DO NOT leave campfires unattended.
- Your failure to follow this warning will cause death, serious injury, or permanent disability to you or others.

▲ DANGER PROTECT YOUR CHILDREN

- DO NOT leave children unattended inside a tent or in camp.
 - DO NOT allow children to assemble a tent.
 - DO NOT allow children to enter or exit a tent except through the door.
 - DO NOT allow children to remain in a closed-up tent on hot days.
- Your failure to follow this warning will cause death, serious injury, or permanent disability to your children.

▲ WARNING FLAMMABILITY WARNING KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC

This tent is made with flame resistant fabric which meets CPA-84 specification. IT IS NOT FIREPROOF. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective. Your failure to follow this warning could cause death, serious injury, or permanent disability to you or others.

CAMPING DO'S AND DON'TS

DO NOT...

1. Do not pitch tent near open fire.
2. Do not leave campfire unattended.
3. Do not leave children unattended inside a tent.
4. Do not use heating, lighting or cooking equipment with open flames in or near tents.
5. Do not use other than recommended water repellent compounds on your tent.
6. Do not spray the tent with insecticide.
7. Do not store tent on concrete floor.

DO...

1. Always extinguish campfire before leaving area.
2. Exercise care when using electricity and lighting in and near tents.
3. Make certain your tent is properly ventilated in all weather conditions. In extreme weather conditions, snow could obstruct outflow and cause asphyxiation unless cleared frequently.
4. Anchor your tent securely to provide additional security from changing climatic conditions. Snow pegs, stakes and/or heavy rocks may be necessary to supplement tent stakes and guy cords.
5. Take your tent down and store properly after camping.

CARE

DO NOT LEAVE YOUR TENT SET UP IN DIRECT SUNLIGHT LONGER THAN NECESSARY. THE SUN'S ULTRAVIOLET (UV) LIGHT DEGRADES ALMOST EVERY FABRIC AND MATERIAL. IF LEFT IN SUNLIGHT FOR PROLONGED PERIODS OF TIME, FABRIC WILL FADE AND WEAKEN. DO NOT STORE TENT ON CONCRETE FLOOR. DO NOT SPRAY THE TENT WITH INSECTICIDE.

Your tent is water repellent, however, it is not waterproof. During heavy rain, some leakage may occur. Keep objects from touching the inside of the tent. Such objects may cause leakage at point of contact. If seam leakage occurs, it can be controlled by applying a seam sealer compound.

EXERCISE CARE WHEN USING ELECTRIC DEVICES IN AND NEAR TENTS.

Although our tents and screen houses are constructed to rigid specifications, periods of wind or rain soaking the ground may loosen the stakes and cause the uprights to sink into the ground. This will weaken the rigidity of the overall structure. Water pockets may also form in the roof if the unit is not assembled taut, possibly causing broken frames and torn fabric.

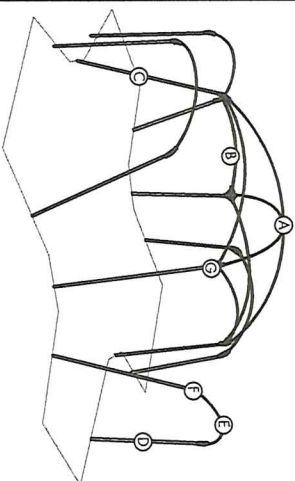
REPLACEMENT PARTS

If you have questions or need to order a part, call 1-800-325-4121 or send an e-mail to contactus@wenzelco.com. Have your model number or part number ready when you call. DO NOT ORDER BY REFERENCE KEY NUMBER.

Send your request for parts to:

Exxel Outdoors, LLC.
6235 Lookout Road
Boulder, CO 80301

KEY NO.	MODEL NO W401, 20' x 20'	PART NO.	QTY REQ.
A	Main Roof Pole	W401M	2
B	Side Main Roof Pole	W401R	4
C	Upright Pole	W401U	4
D	Side Upright Pole	W401UR	8
E	Side Roof Pole	W401P	4
F	Corner Joint	W401CJ	8
G	4 Way Corner Joint	W401CJ4	4
	Complete Frame	W401ST	1
	Replacement Fly	W401F	1
	Guy Rope	A1001	8
	Steel Stake	PIN STAKE	20
	Plastic Stake	7.25" STAKE	16



ASSEMBLY INSTRUCTIONS



MODEL W401 14 PERSON BASE CAMP TENT 20' X 20'

IMPORTANT : WE ADVISE YOU TO ASSEMBLE THE TENT ONCE BEFORE GOING CAMPING TO BECOME FAMILIAR WITH THE ASSEMBLY OF THE TENT.

NOTE : PLEASE LOOK AT THE REPLACEMENT PARTS DIAGRAM TO SEE HOW

YOUR FRAME IS ASSEMBLED.

To prolong the life of the tent floor, select a level, clean area for the campsite. To prevent damage to the zipper, unzip the door to allow air to enter the tent. To improve the weather resistance of your tent, it is advisable to use seam sealer to coat all exposed seams. You should apply only to the underside of the fly and inside seams of the tent. If applied to the outside seams, discoloration of your tent may occur. Seam sealer is available in the camping section of any local sporting goods store.

STEP 1 : Spread the tent out flat, floor side down. Unzip the doors. Please note, the door with the gray pole sleeve on top should be considered front door.

STEP 2 : Locate and extend all of the fiberglass tent poles by pulling out each section and placing ends into the connectors. You will have 10 poles. The two longest poles are the main roof poles (A). The four shortest poles (B) are for the sides of the center roof area. The four remaining poles (E) are the side room roof poles which are marked with white tape.

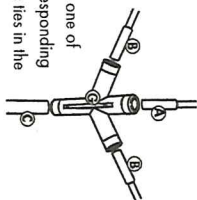
STEP 3 : Slide the main roof poles through the blue sleeves at the center of tent to form an "X". Locate the 4-way plastic hubs (G) that are attached to the corners of the roof eaves at the center portion of the tent. Insert the pole ends on one side of the tent into the hub with the hub oriented as pictured.

STEP 4 : Go to the the opposite side of the tent and flex one of the fiberglass poles and insert the pole end into the corresponding 4-way hub. Repeat for the second pole and tie the fabric ties in the center of the tent where the poles cross.

STEP 5 : Insert the 4 side main roof poles (B) into the blue sleeves. Insert the ends of the poles into the corresponding side of the 4-way hub flexing the poles to place the second end into the hub on the opposite end.

STEP 6 : Extend each of the 12 steel poles by pulling out each wire-corded section and placing the joined ends into the connected pole sections. The 4 longer poles are the main upright poles (C) and the 8 shorter poles are the side uprights poles (D).

STEP 7 : With an adult on each corner of one side of the tent, insert the end of the main upright poles into the 4-way hub. Be sure the D-ring on the pole is located at the top section. Both adults should lift up on the steel poles while raising one side of the center of the tent. Place the bottom end of the steel pole over the pin on the ring at the base of the tent.

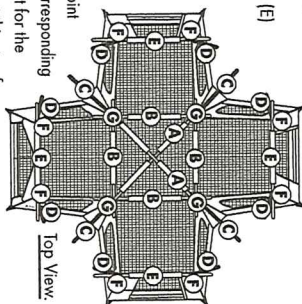


STEP 8 : Go to the other side of the tent and repeat step 7.

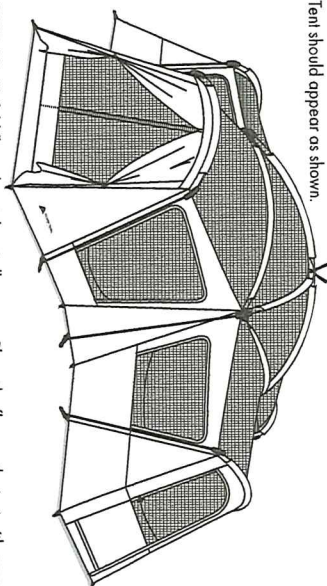
STEP 9 : Stake the center portion of the tent to the ground by inserting steel stakes through the rings at each corner where the steel uprights were just attached. Hammer stakes into the ground at a 45° angle by using a hammer or mallet, making sure to pull tent floor out even and snug.

STEP 10 : Slide one of the side roof poles (E) through the pole sleeve on top of the side room. Insert the ends of the pole into the smaller opening of the corner joints. Repeat this step for the other three sides. Please see tent Top View.

STEP 11 : Insert the side upright pole (D) into larger opening of corner joint connector. Slide the pole onto corresponding pin at the base of the tent. Repeat for the opposite side of the room. Repeat this step for the remaining 3 sides.



STEP 12 : Stake the 2 corners of each side of the 4 ends of the tent. Hammer stakes into the ground at a 45° angle by using a hammer or mallet, making sure to pull tent floor out even and snug. Continue staking down the tent at all additional stake points. Tent should appear as shown.



STEP 13 : Unfold fly and stretch out all corners. Place the fly over the tent with gray edges of the fly covering the gray pole sleeves. This is the front door. Attach the fly to the tent by attaching the plastic hooks on the fly edges to the "D" rings on the steel uprights.

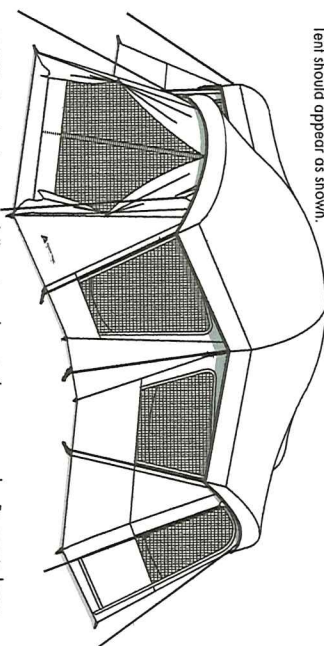
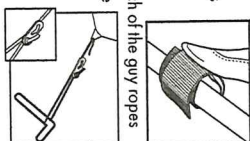
⚠ WARNING : Elastic cords can snap back and hit your eye. To reduce the risk of injury to you and others:

- Keep your body and face clear.
 - Do not over stretch elastic cords.
 - Maintain firm grip on hook.
 - Pull the hook toward you, if it slips it will spring away from you.
 - Make sure hook is fully clipped to tent before releasing.
 - Wear protective eye wear during tent assembly.
- Your failure to follow this warning could cause serious injury or permanent disability.

STEP 14 : Secure the fly to the tent by wrapping the Velcro fasteners at each corner of the fly around the metal tent poles as well as securing the ties on the underside of the fly to the corner joints.

STEP 15 : Guy ropes have been provided for the fly. Extend each of the guy ropes which are attached to the fly edges. Make a loop at the opposite end of the guy rope, by using slider as shown and place loop over a tent stake. Adjust slider to make guy rope tight and stake to the ground.

Tent should appear as shown.



NOTE : To take down tent, follow steps above in the reverse order. Be sure to leave door and windows unzipped. Place stakes into stake bag and poles into pole bag, which are provided. **Make sure tent is clean and dry before storing.** The tent should be folded into equal parts toward the center of the tent to distribute the bulk. Fold fly and lay on top of tent. Start a small tight roll, the width of the carry bag, with the pole bag placed at the end opposite the door. Roll tent toward door to allow air to escape. Once rolled, tie a string or rope around tent to hold into place. Place tent, frame and stakes into carry bag.