

Processing Procedure EuroSoft Terry® & Pique Weave Terry

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

<u>OPERATION</u>	<u>TIME</u>	<u>WATER LEVEL</u>	<u>TEMP.</u>	<u>SUPPLIES PER 100 LB. LOAD</u>
1. Flush	3 min.	High	100°F	---
2. Break	10 min.	Low	160°F	8 oz. nonionic detergent & 16 oz. alkali
3. Suds	10 min.	Low	160°F	4 oz. nonionic detergent
4. Bleach	8 min.	Low	160°F	1 qt. 1% sodium hypochlorite
5. Rinse	3 min.	High	145°F	---
6. Rinse	3 min.	High	130°F	---
7. Rinse	3 min.	High	115°F	---
8. Sour/ *Softeners	5 min.	Low	100°F	Sour to pH of 5.5 - 6.5

DRYING

Tumble dry at 160°F until dry and use an appropriate cool down cycle.
Do not overdry; hems should be “slightly” damp at the end of the drying cycle.
Do not overload as the product should float freely in the dryer.

*Softeners are recommended to maintain a soft hand, avoid overuse as they can have a negative affect on the absorbency performance.

Please contact the Technical Affairs Department at Standard Textile for any additional information 1-800-999-0400.