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**DO NOT RETURN IT TO THE STORE,**

please contact us toll free @:

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**FAX: 1-866-873-3531**

**gameroom@escaladesports.com**

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

**www.escaladesports.com**

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owner's manual.

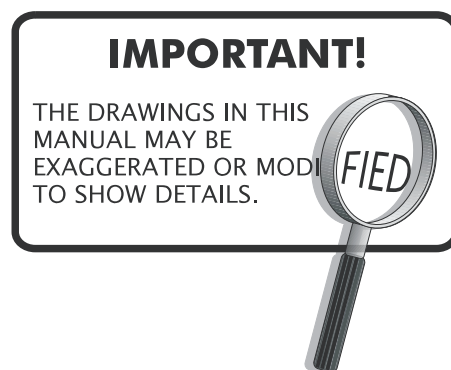
Your Model Number **HT274WRE1**

Date Code: **2 - HT274WRE1 - MW**

Purchase Date: \_\_\_\_\_

**PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE**

**IMPORTANT! READ EACH STEP  
IN THIS MANUAL BEFORE YOU  
BEGIN THE ASSEMBLY.**



## TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 7FT ELECTRA AIR HOCKEY TABLE

### Tools Required:

- A3 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

**An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.**

## Assembly Tips

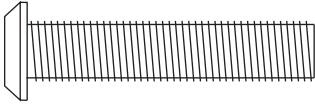
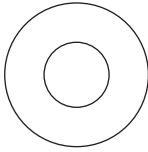
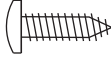
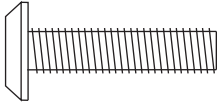
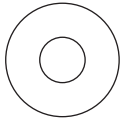
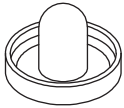
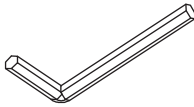
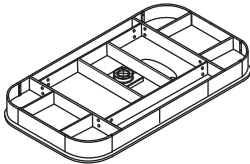
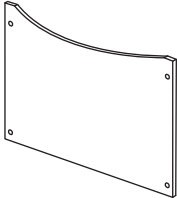
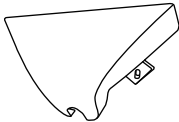
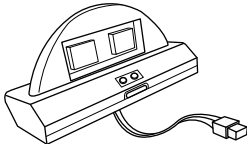
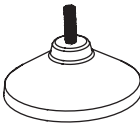
Make sure you understand the following tips before you begin to assemble your hockey table.

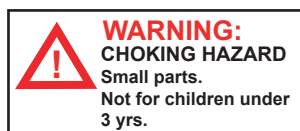
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



### **WARNING:**

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND  
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO  
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE  
TOGETHER.**

|                                                                                                                                                          |                                                                                                                                                         |                                                                                                                                                                          |                                                                                                                                                            |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>H1 = 16 pcs<br/>8mm x 38mm<br/>Allen Head Bolt</p>  <p>RPHT27-H1</p> | <p>H2 = 16 pcs<br/>8.5mm x 19mm<br/>Flat Washer</p>  <p>RPHT27-H2</p>  | <p>H4 = 6 pcs<br/>3.5mm x 12mm<br/>Phillips Round<br/>Head Screw</p>  <p>RPHT27-H4</p> | <p>H6 = 16 pcs<br/>6mm x 25mm<br/>Allen Head Bolt</p>  <p>RPHT27-H6</p> |
| <p>H7 = 16 pcs<br/>6.5mm x 15mm<br/>Flat Washer</p>  <p>RPHT27-H7</p>   |                                                                                                                                                         |                                                                                                                                                                          |                                                                                                                                                            |
| <p>A1 = 2 pcs<br/>Striker with Felt Pad</p>  <p>RPHT27-A1</p>          | <p>A2 = 4 pcs<br/>Puck</p>  <p>RPHT27-A2</p>                          | <p>A3 = 1 pc<br/>Allen Wrench</p>  <p>RPHT27-A3</p>                                   |                                                                                                                                                            |
| <p>P1N = 1 pc<br/>Air Hockey<br/>Table Cabinet</p>  <p>RPHT27-P1N</p> | <p>P2A = 2 pcs<br/>Left Leg</p>  <p>RPHT27-P2A</p>                   | <p>P2B = 2 pcs<br/>Right Leg</p>  <p>RPHT27-P2B</p>                                  | <p>P3 = 4 pcs<br/>Leg Panel</p>  <p>RPHT27-P3</p>                     |
| <p>P4 = 2 pcs<br/>Puck Return Box</p>  <p>RPHT27-P4</p>               | <p>P5 = 1 pc<br/>Electronic Scorer<br/>Display</p>  <p>RPHT27-P5</p> | <p>P6 = 4 pcs<br/>Leg Leveler</p>  <p>RPHT27-P6</p>                                  |                                                                                                                                                            |



### PARTS REQUIRED:

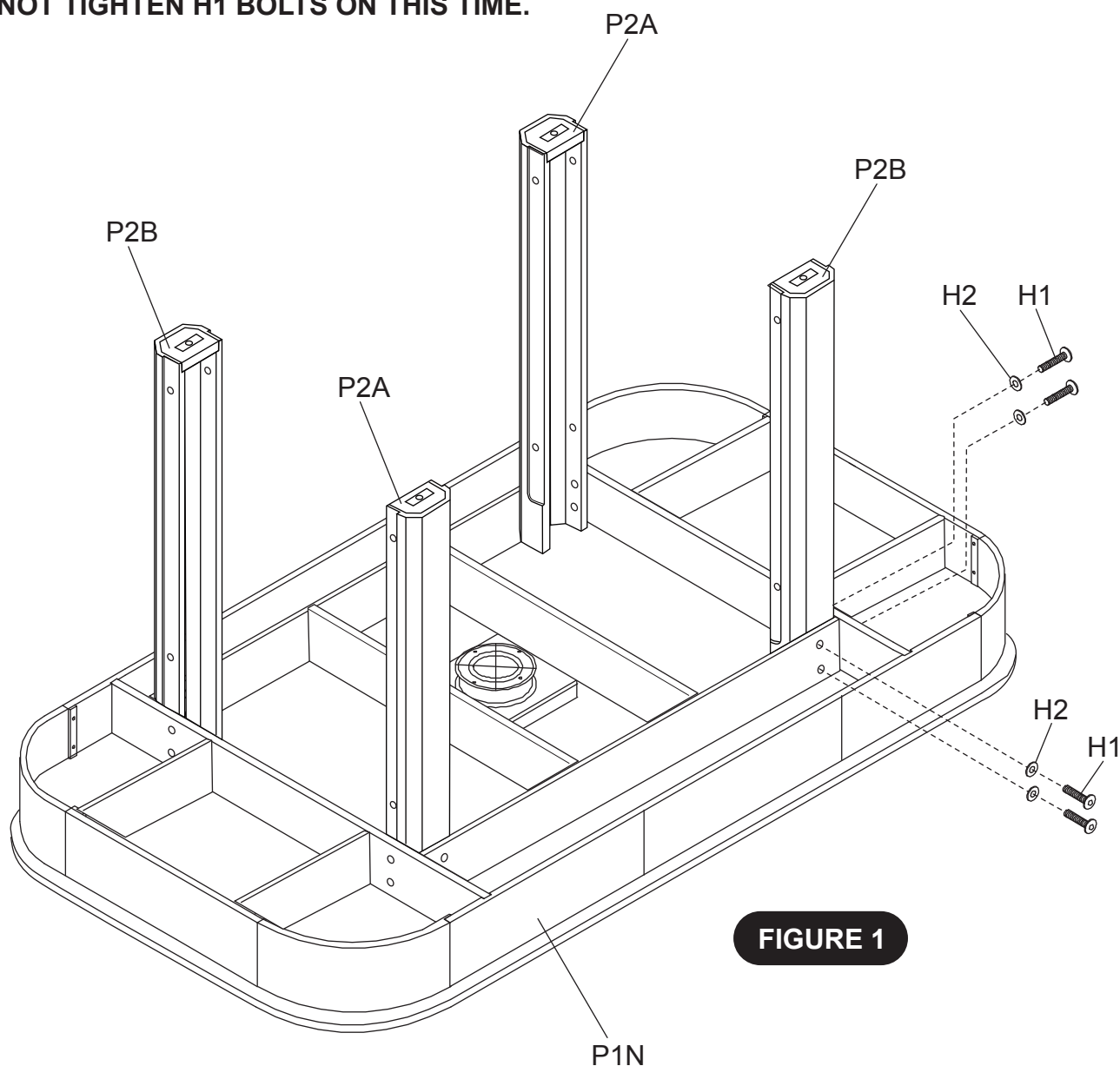
- |                                            |                                    |
|--------------------------------------------|------------------------------------|
| 1 pc - <b>P1N</b> Air Hockey Table Cabinet | 16 pcs - <b>H1</b> Allen Head Bolt |
| 2 pcs - <b>P2A</b> Left Leg                | 16 pcs - <b>H2</b> Flat Washer     |
| 2 pcs - <b>P2B</b> Right Leg               |                                    |

### STEP 1:

Leave Hockey Table Cabinet **P1N** face down in carton to assemble.

Attach Left Legs **P2A** and Right Legs **P2B** using Allen Head Bolts **H1** with Flat Washers **H2** as shown in **FIGURE 1**.

**DO NOT TIGHTEN H1 BOLTS ON THIS TIME.**



**PARTS REQUIRED:**

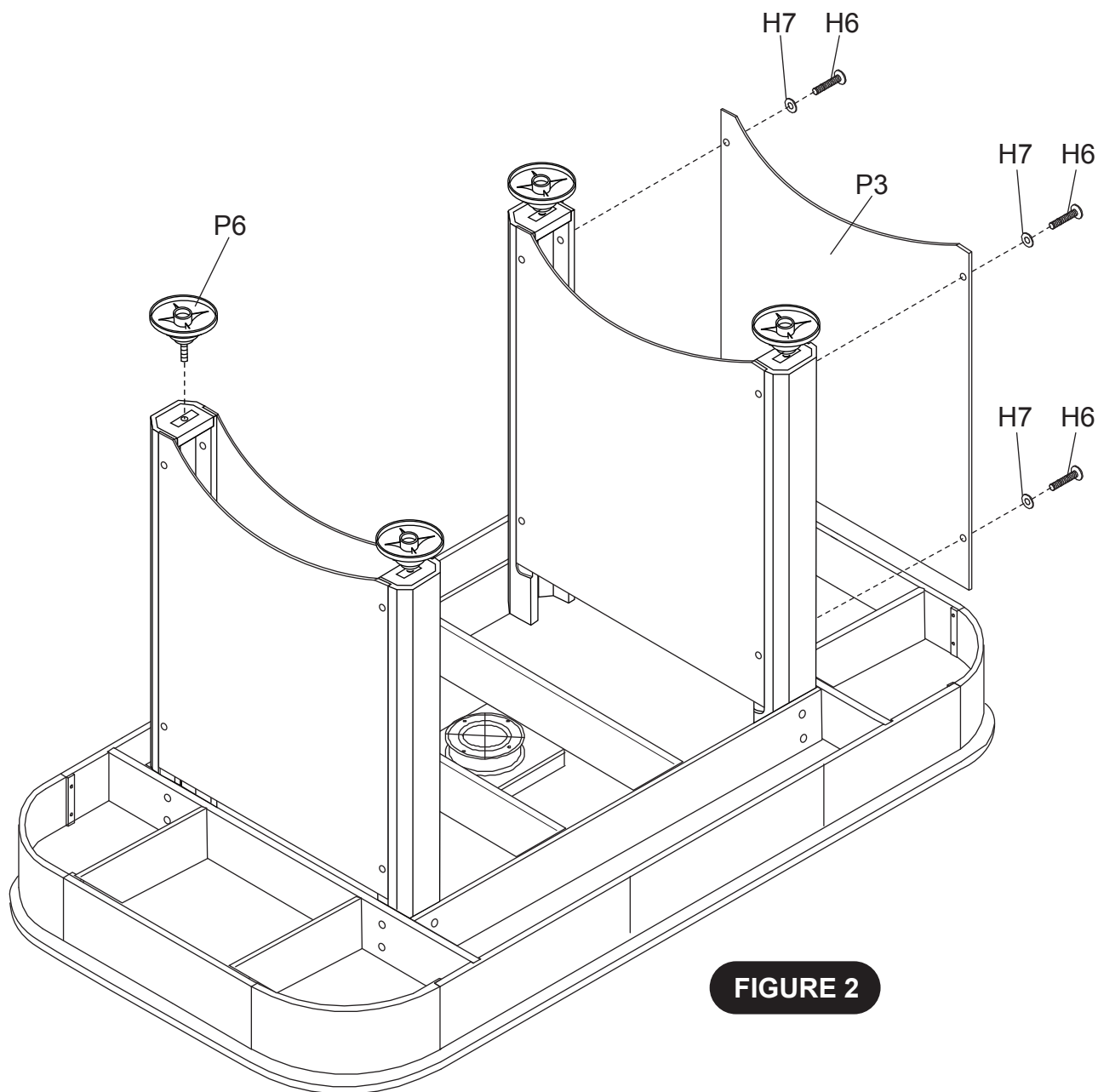
- 4 pcs - **P3** Leg Panel
- 4 pcs - **P6** Leg Leveler
- 16 pcs - **H6** Allen Head Bolt
- 16 pcs - **H7** Flat Washer
- 1 pc - **A3** Allen Wrench

**STEP 2:**

With the help of another adult, align the holes in the Leg End Panels **P3** with the holes in the Legs and attach with Allen Head Bolts **H6** and Flat Washers **H7** as shown in **FIGURE 2**.

**Tighten H1 Bolts (from STEP 1) and H6 Bolts using A3 Allen Wrench on this time.**

Attach Leg Levelers **P6** onto Legs as shown in **FIGURE 2**.



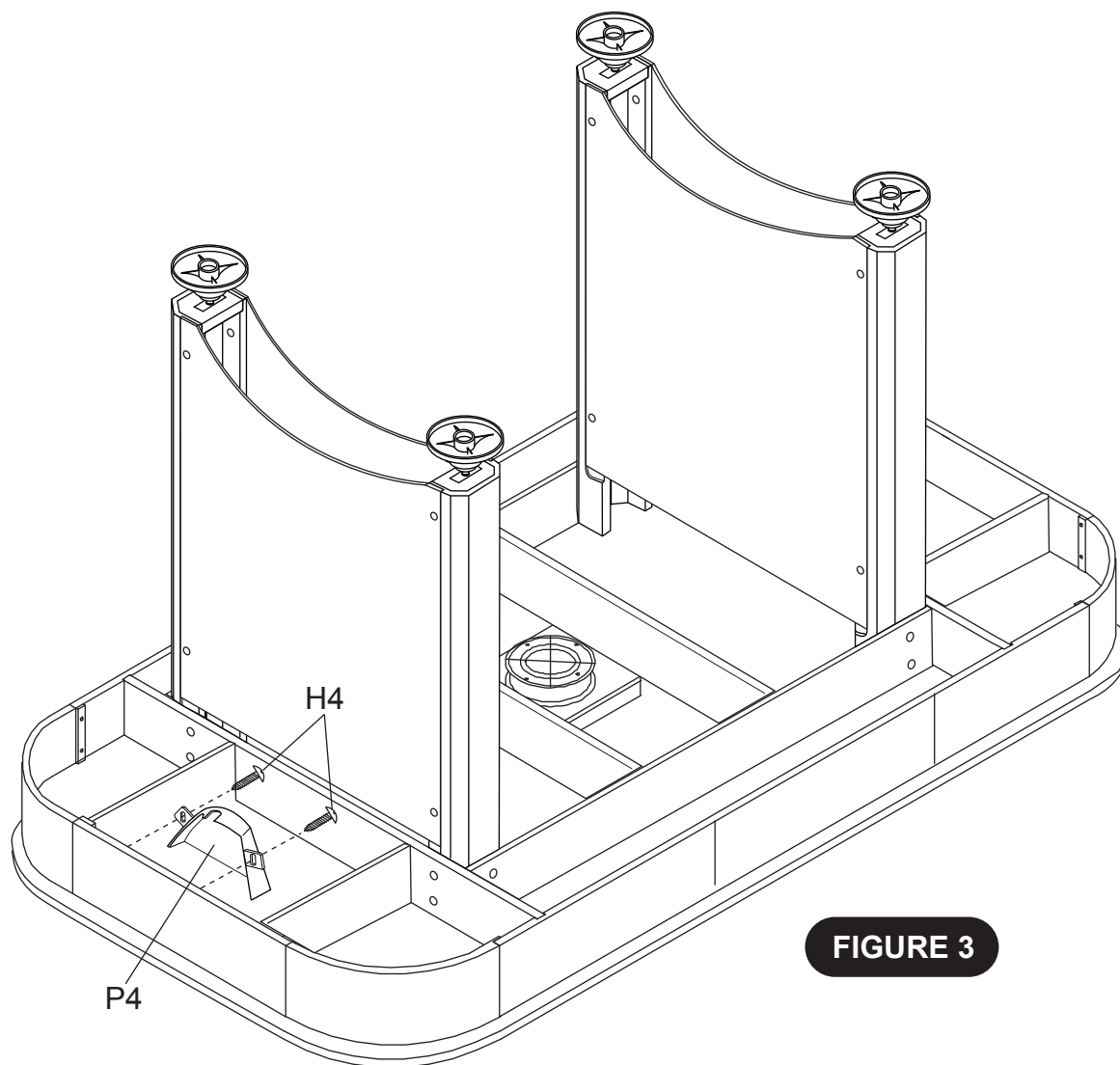
**PARTS REQUIRED:**

2 pcs - **P4** Puck Return Box  
4 pcs - **H4** Phillips Round  
Head Screw

**STEP 3:**

Align the holes in the Puck Return Boxes **P4** with the pre-drilled pilot holes in the table end aprons and attach using Phillips Round Head Screws **H4** as shown in **FIGURE 3**.

**Tighten, but do not strip out H4 Screws.**



**FIGURE 3**

**⚠ WARNING:**

THIS STEP REQUIRES TWO OR MORE ADULTS.  
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON  
ITS LEGS. BE CAREFUL, THE TABLE IS HEAVY.

**PARTS REQUIRED:**

1 pc - **P5** Electronic Scorer Display  
2 pcs - **H4** Phillips Round Head Screw

**STEP 4:**

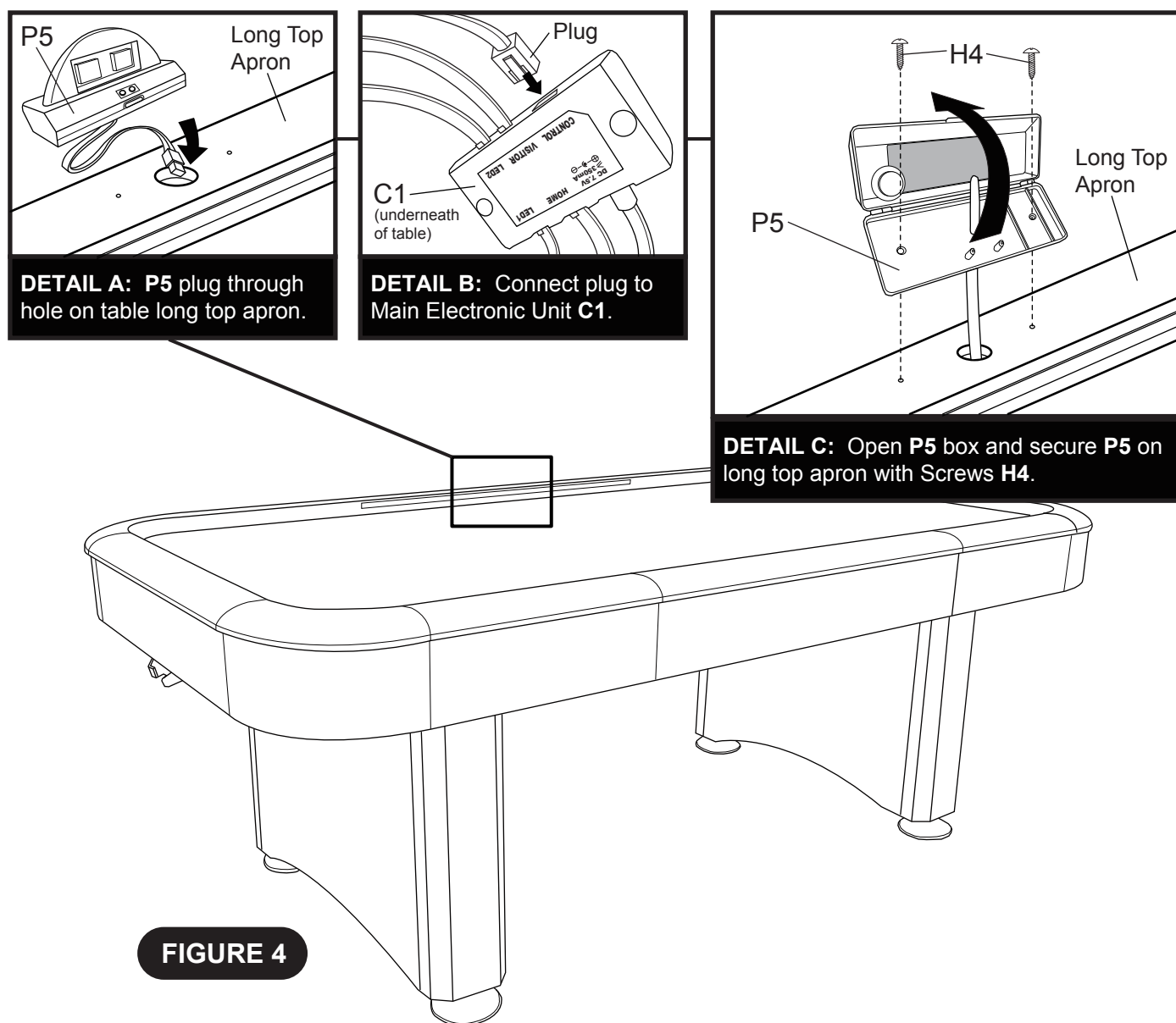
With the help of another adult, carefully lift and rotate table into upright position.

First, feed the Electronic Scorer Display **P5** plug through hole on one side of the long top apron as shown in **FIGURE 4 DETAIL A**.

Next, feed the plug through underneath support beams and connect to Main Electronic Unit **C1** as shown in **FIGURE 4 DETAIL B**.

Next, open the Electronic Scorer Display **P5** box and secure onto long top apron using pre-drilled pilot holes with Screws **H4** as shown in **FIGURE 4 DETAIL C**.

**Tighten, but do not strip out H4 Screws.**



**Congratulations! You have now assembled your Hockey Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Hockey Table.**

## **CARE AND USE OF YOUR HOCKEY TABLE**

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to a clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** operate the motor if the cord is damaged in any way.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

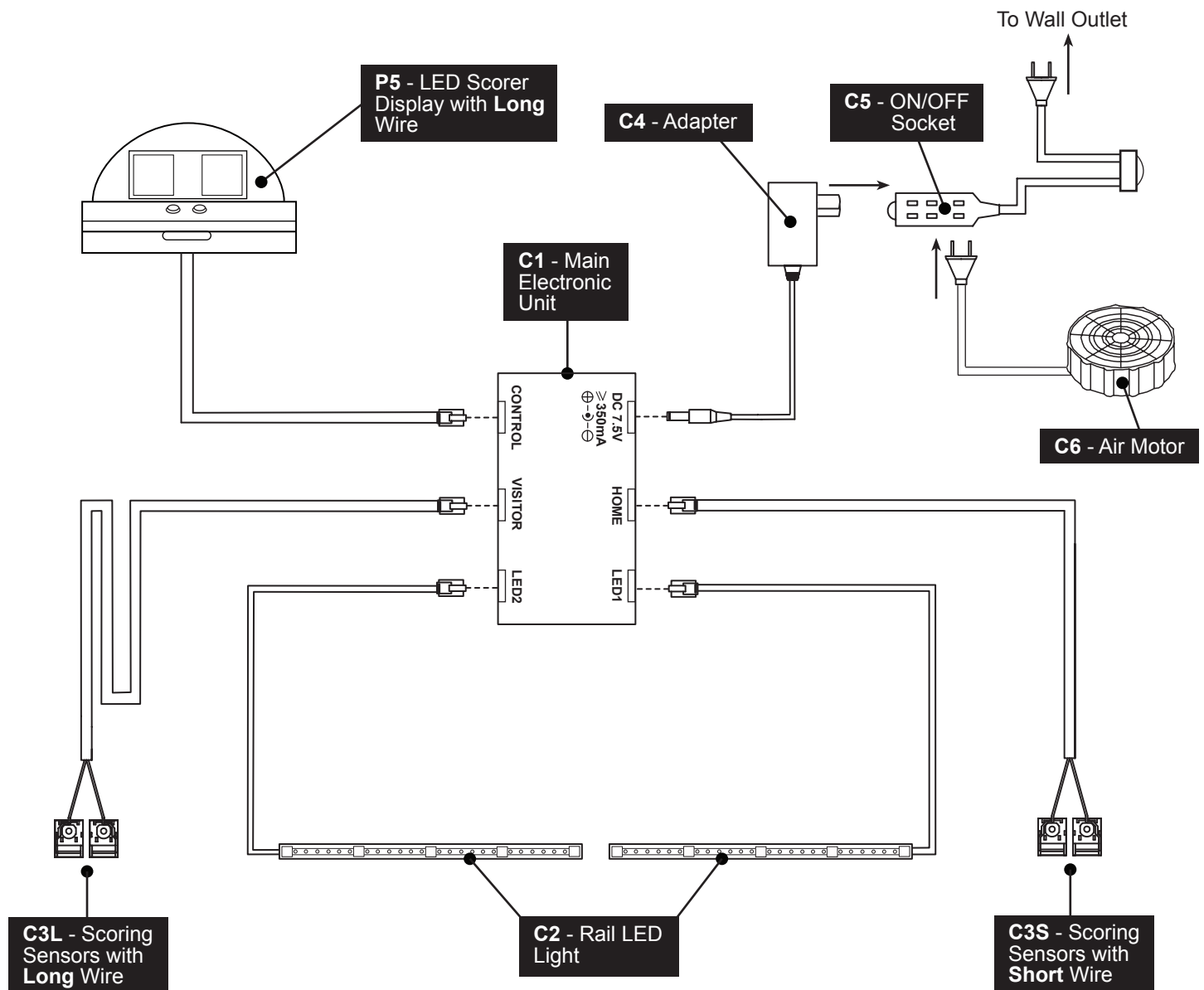
## **PRODUCT PARTS LIST # HT274WRE1**

| Part#        | Description                              | Qty |
|--------------|------------------------------------------|-----|
| RPHT27 - H1  | 8 mm x 38 mm Allen Head Bolt             | 16  |
| RPHT27 - H2  | 8.5 mm x 19 mm Flat Washer               | 16  |
| RPHT27 - H4  | 3.5 mm x 12 mm Phillips Round Head Screw | 6   |
| RPHT27 - H6  | 6 mm x 25 mm Allen Head Bolt             | 16  |
| RPHT27 - H7  | 6.5 mm x 15 mm Flat Washer               | 16  |
| RPHT27 - A1  | Striker with Felt Pad                    | 2   |
| RPHT27 - A2  | Puck                                     | 4   |
| RPHT27 - A3  | Allen Wrench                             | 1   |
| RPHT27 - P1N | Air Hockey Table Cabinet (no air motor)  | 1   |
| RPHT27 - P2A | Left Leg                                 | 2   |
| RPHT27 - P2A | Right Leg                                | 2   |
| RPHT27 - P3  | Leg Panel                                | 4   |
| RPHT27 - P4  | Puck Return Box                          | 2   |
| RPHT27 - P5  | Electronic Scorer Display                | 1   |
| RPHT27 - P6  | Leg Leveler                              | 4   |
| RPHT27 - C1  | Main Electronic Unit                     | 1   |
| RPHT27 - C2  | Rail LED Light                           | 2   |
| RPHT27 - C3S | Scoring Sensor with <b>Short</b> Wire    | 1   |
| RPHT27 - C3L | Scoring Sensor with <b>Long</b> Wire     | 1   |
| RPHT27 - C4  | A/C Adaptor                              | 1   |
| RPHT27 - C5  | ON/OFF Socket                            | 1   |
| RPHT27 - C6  | Air Motor                                | 1   |

## HOCKEY GAME RULES:

1. This game is designed to be played with two (2) players, one at each end, or with four (4) players, two at each end of the game table. See Page 10 about ordering information of additional strikers and pucks.
2. Flip a coin to determine who will begin play, or a face-off can be held at the center of the table.
3. Play begins when the puck is placed on the playing surface. Players must hit the puck with the strikers and attempt to shoot into the opponent's goal.
4. One point is awarded when a puck is shot into the opponent's goal.
5. Winning the game: the winning score is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period of time.

## ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS



## 90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

**WARRANTY DURATION:** This Product is warranted to the original owner, for a period of 90 days from the original purchase.

**WARRANTY COVERAGE:** ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

**WARRANTY REPLACEMENT:** During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

**LEGAL REMEDIES:** This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.