STANDARD
TEXTILE

Processing Procedure
100% Cotton Blankets

PROCESSING REQUIREMENTS

A. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB LOAD
1.	Flush	3 min.	High	100°F	--
2.	Break	6 min.	Low	160°F	8 oz. Nonionic detergent & 8 oz. Alkali
3.	Suds	10 min.	Low	160°F	4 oz. Nonionic detergent
4.	Bleach*	8 min.	Low	160°F	1 qt. 1% sodium hypochlorite
5.	Rinse	3 min.	High	145°F	--
6.	Rinse	3 min.	High	130°F	--
7.	Rinse	3 min.	High	115°F	--
8.	Sour/Softener	5 min.	Low	100°F	Sour to pH of 5.5-6.5

Tumble dry at 160°F.

*Use bleach cycle only on color natural and white.