



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

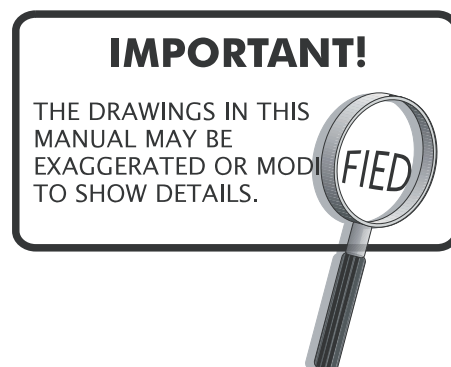
Your Model Number AL2005W/F

Date Code 2 - AL2005W - HL

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 56" MANHATTAN FOOSBALL TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS SOCCER TABLE.**

HARDWARE IDENTIFIER

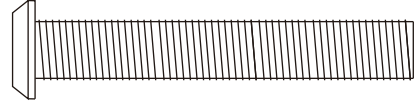
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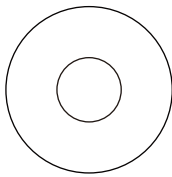
H1 - 4 mm x 25 mm
Phillips Round Head Bolt
(26 pcs)



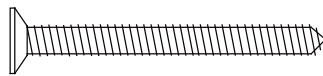
H2 - M4 Nylock Nut
(26 pcs)



H3 - 8 mm x 50mm
Allen Head Bolt
(28pcs)



H4 - 8.5 mm x 22 mm
Flat Washer
(28 pcs)



H5 - 4 mm x 38 mm
Phillips Flat Head Screw
(8 pcs)



H6 - 3.5 mm x 12 mm
Phillips Round Head Screw
(4 pcs)

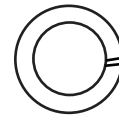


H7 - 3.5 mm x 18 mm
Phillips Round Head Screw
(4 pcs)

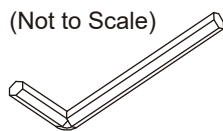
(Not to Scale)



H8 - 8 mm Barrel Nut
(12 pcs)



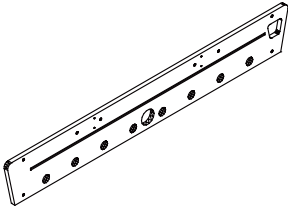
H9 - M8 Lock Washer
(28 pcs)



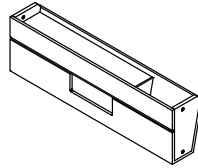
T1 - Allen Wrench
(1 pc)

PARTS IDENTIFIER

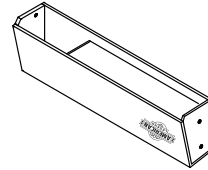
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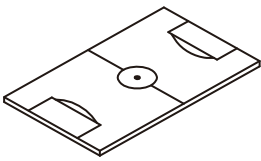
P1 - Side Apron
(2 pcs)



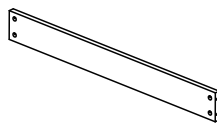
P2A - End Apron
(1 pc)



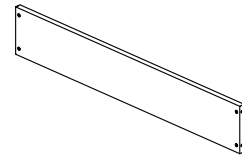
P2B - End Apron with Logo Emblem
(1 pc)



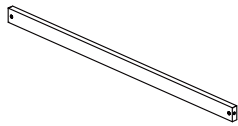
P3 - Playfield
(1 pc)



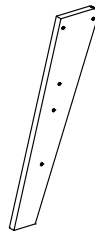
680mm x 72mm
P4 - Playfield Support Brace
(Not laminated)
(2 pcs)



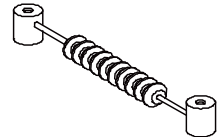
717mm x 130mm
P5 - Top Leg End Apron
(2 pcs)



717mm x 50mm
P6 - Bottom Leg End Apron
(2 pcs)



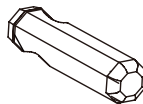
P7 - Leg
(4 pcs)



P8 - Manual Scorer
(2 pcs)



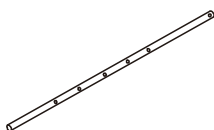
P9 - Leg Leveler
(4 pcs)



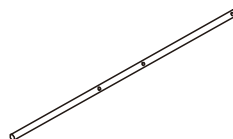
P10 - Player Rod Handle
(8 pcs)



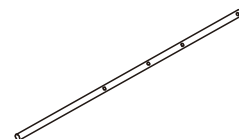
P11 - Player Rod End Cap
(8 pcs)



P12 - 5-Hole Player Rod
(2 pcs)



P13 - 2-Hole Player Rod
(2 pcs)



P14 - 3-Hole Player Rod
(4 pcs)

PARTS IDENTIFIER

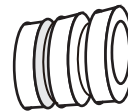
(Not to Scale)



P15 - Blue Shirt Player
(13 pcs)



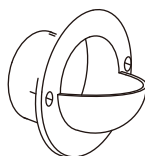
P16 - White Shirt Player
(13 pcs)



P17 - Player Rod Bumper
(16 pcs)



P18 - Player Rod
Plastic Washer
(16 pcs)



P19 - Ball Entry Cup
(2 pcs)

ACCESSORIES IDENTIFIER

(Not to Scale)



A1 - Soccer Ball
(2 pcs)

PARTS REQUIRED

1pc - **P1** Side Apron

1pc - **P2A** End Apron

1pc - **P2B** End Apron with Logo Emblem

4pcs - **H4** Flat Washer

4pcs - **H3** Allen Head Bolt

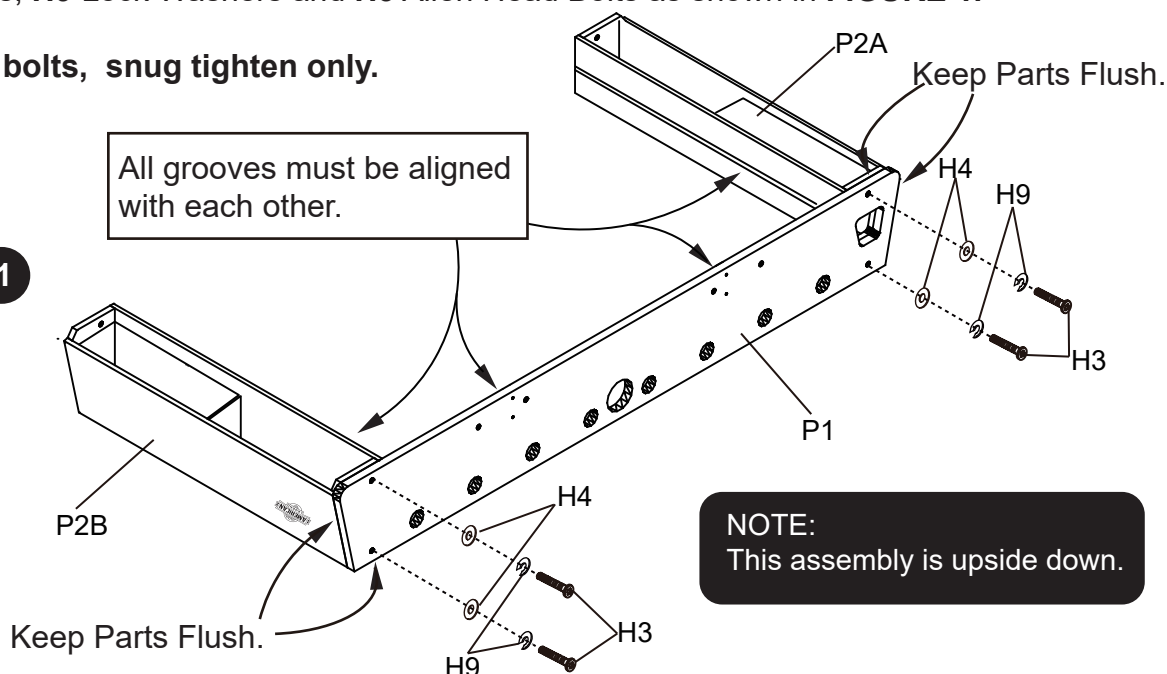
4pcs - **H9** M8 Lock Washer

STEP 1

Attach **P1** Side Apron onto the **P2A** End Apron and **P2B** End Apron with Logo Emblem using the **H4** Flat Washers, **H9** Lock Washers and **H3** Allen Head Bolts as shown in **FIGURE 1**.

Do not tighten bolts, snug tighten only.

FIGURE 1



PARTS REQUIRED

1pc - **P3** Playfield

1pc - **STEP 1** Assembly

IMPORTANT NOTE:

THIS STEP REQUIRES TWO OR MORE ADULTS.

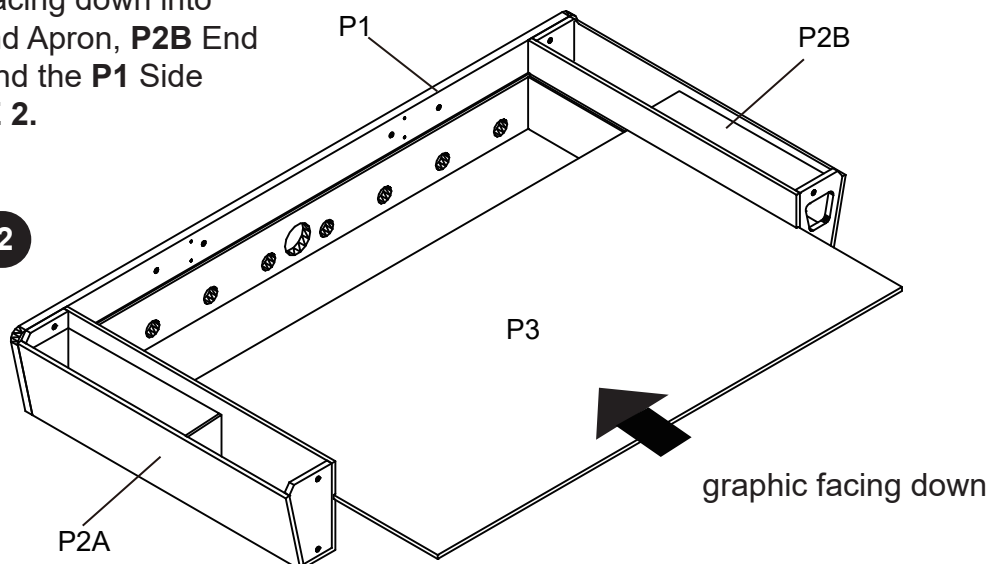
NOTE:

Make sure the P3 Playfield is properly seated into all 3 grooves.

STEP 2

With the help of another adult, slide the **P3** Playfield with the graphic facing down into the grooves of both **P2A** End Apron, **P2B** End Apron with Logo Emblem and the **P1** Side Apron as shown in **FIGURE 2**.

FIGURE 2



PARTS REQUIRED

1pc - **P1** Side Apron
 4pcs - **H4** Flat Washer
 8pcs - **H5** Phillips Flat Head Screw

2pcs - **P4** Support Brace
 4pcs - **H3** Allen Head Bolt
 4pcs - **H9** M8 Lock Washer

STEP 3

Attach the other **P1** Side Apron to **P2A** End Apron and **P2B** End Apron with Logo Emblem using the **H4** Flat Washers, **H9** Lock washers and **H3** Allen Head Bolts as shown in **FIGURE 3**.

NOTE: Playfield Must Properly Fit In All 4 Apron Grooves for Correct Assembly.

Tighten **H3** bolts using the **T1** Allen Wrench.

Attach the **P4** Support Braces to the **P1** Side Aprons using **H5** Phillips Flat Head Screws.

Tighten, but do not strip out H5 Screws.

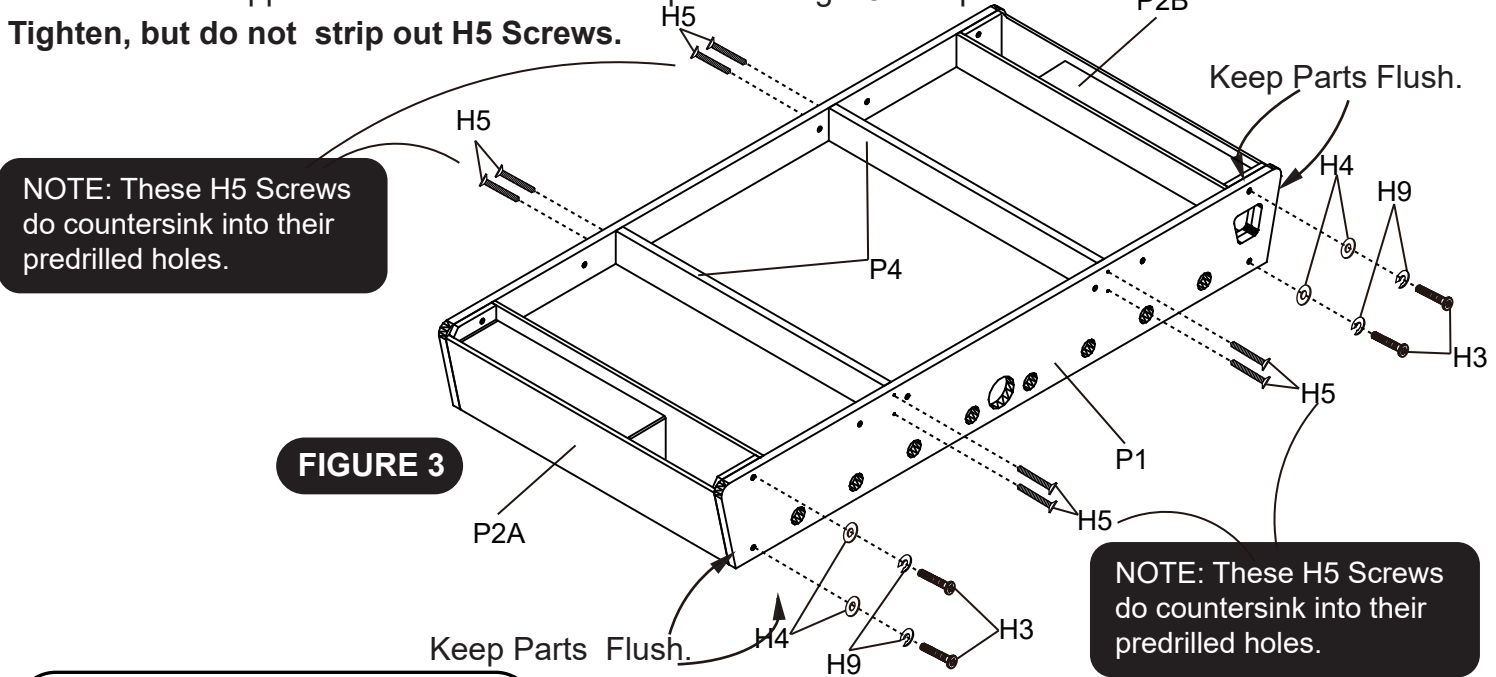


FIGURE 3

PARTS REQUIRED

4pcs - **P7** Leg
 4pcs - **P9** Leg Leveler
 8pcs - **H3** Allen Head Bolt
 8pcs - **H4** Flat Washer
 8pcs - **H9** M8 Lock Washer

STEP 4

Attach the **P7** Legs onto the **P1** Side Aprons using **H3** Allen Head Bolts, **H4** Flat washers and **H9** Lock washers as shown in **FIGURE 4**.

Thread **P9** Leg levelers to leg as shown in **FIGURE 4**.

Do not tighten H3 Bolts at this time.

NOTE: Legs Attach to the outside of P1 Side Aprons.

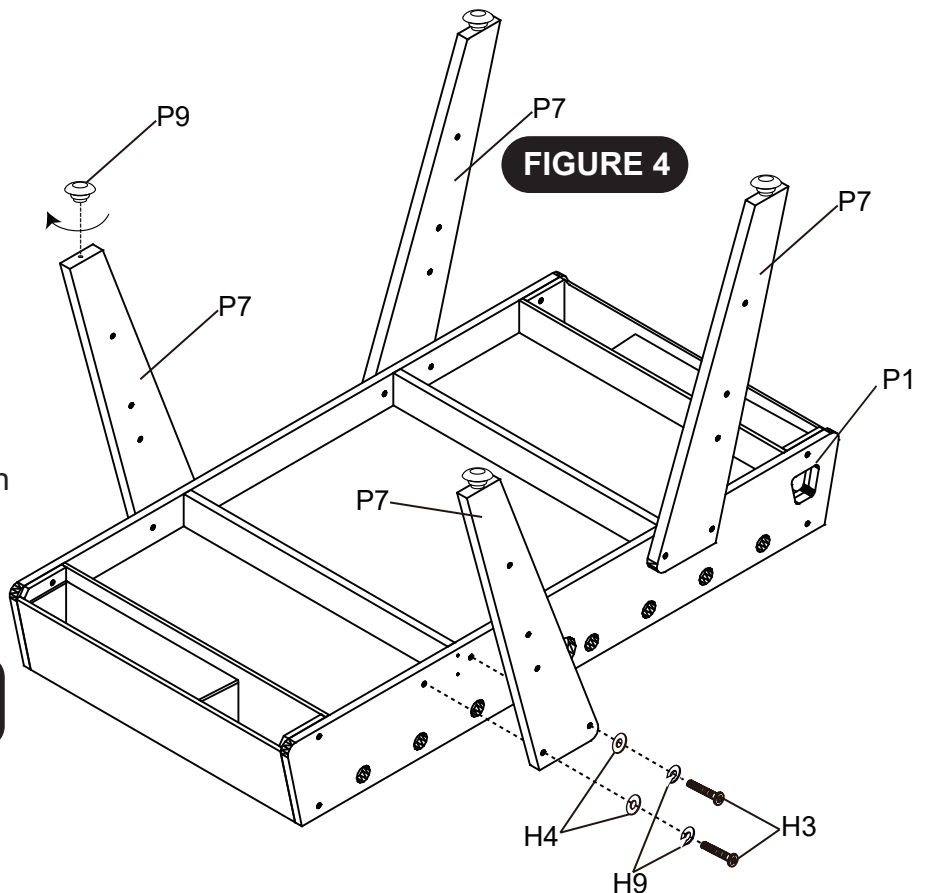


FIGURE 4

PARTS REQUIRED

2pcs - **P5** Top Leg End Panel
12pcs - **H4** Flat Washer
12pcs - **H8** Barrel Nut

2pcs - **P6** Bottom Leg End Panel
12pcs - **H3** Allen Head Bolt
12pcs - **H9** M8 Lock Washer

STEP 5

Carefully install **H8** Barrel nuts into parts **P5** & **P6** Leg End Panel aprons as per diagram. Attach end panels to the inside of the legs using **H3** bolts, **H4** flat washers, and **H9** lock washers as per diagram. Snug tighten this hardware using the **T1** Allen wrench. **Do not overtighten.**

Tighten all Leg bolts now using the T1 Allen wrench – tight.

NOTE: The threaded hole in barrel nut must align with the hole in the end of the leg end panel for correct H3 bolt installation.

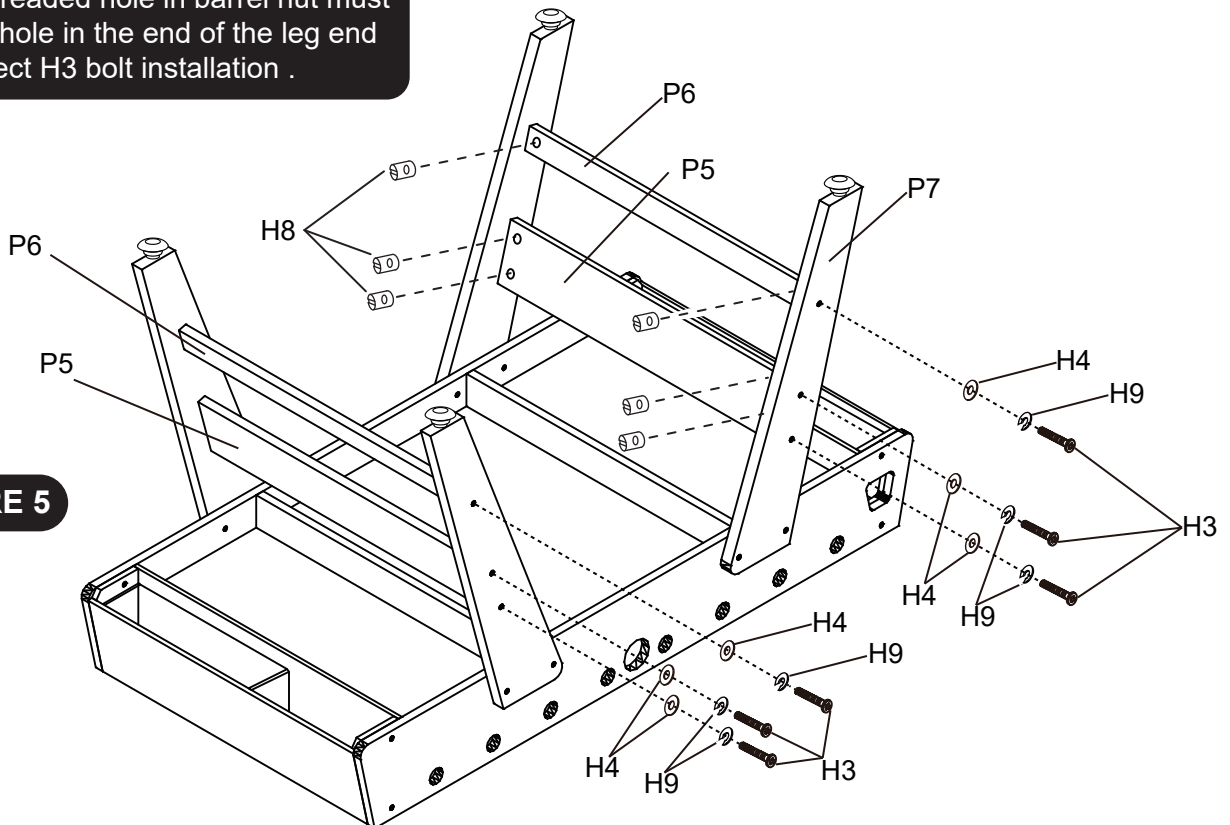
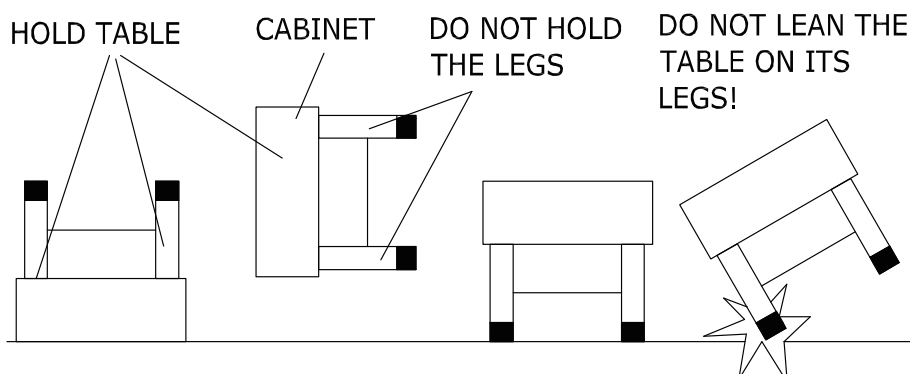


FIGURE 5



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

PARTS REQUIRED

2pcs - **P8** Manual Scorer
 8pcs - **P10** Player Rod Handle
 8pcs - **P11** Rod End Cap
 2pcs - **P12** 5-Hole Rod
 2pcs - **P13** 2-Hole Rod
 4pcs - **P14** 3-Hole Rod
 4pcs - **H6** Phillips Round Head Screw
 4pcs - **H7** Phillips Round Head Screw

13pcs - **P15** Blue Shirt Player
 13pcs - **P16** White Shirt Player
 16pcs - **P17** Player Rod Bumper
 16pcs - **P18** Player Rod Plastic Washer
 2pcs - **P19** Ball Entry Cup
 26pcs - **H1** Round Head Bolt
 26pcs - **H2** M4 Nylock Nut

STEP 6

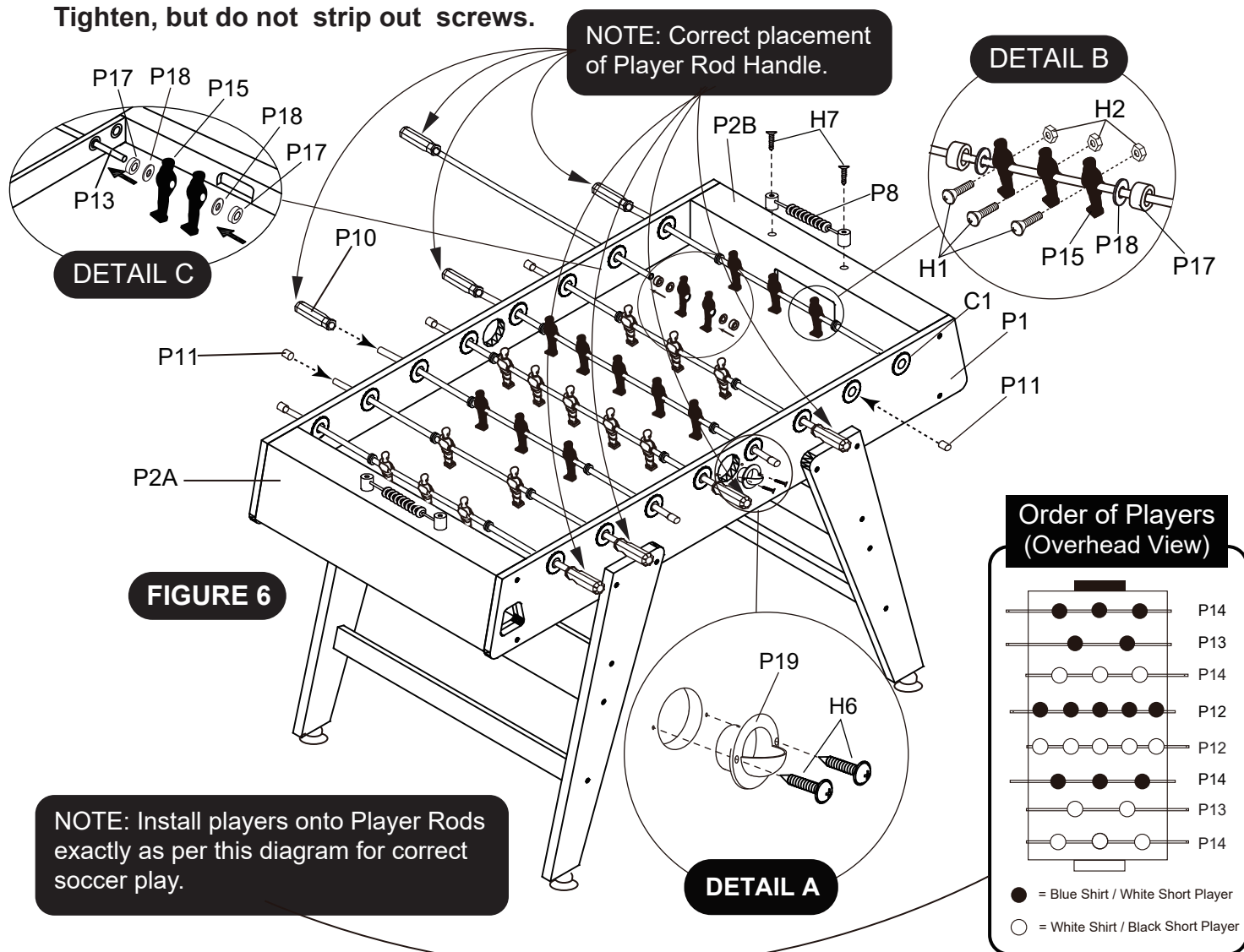
Slide **P12** 5-Hole Rod, **P13** 2-Hole Rod, **P14** 3-Hole Rod through Rod Bushing of **P1** Side Apron, **P17** Rod Bumper, **P18** Rod Washer, **P15** Blue Player or **P16** White Player, **P18** Rod Washer, **P17** Rod Bumper and **P1** Side Apron as shown in **FIGURE 6, Detail C**.

Secure **P15** Blue Player and **P16** White Player onto rods using **H1** Round Head Bolts and **H2** M4 Nylock Nuts as shown in **FIGURE 6, DETAIL B**.

Attach the **P19** Ball Entry Cup on **P1** Side Aprons using pilot hole with **H6** Phillips Round Head Screw as shown in **FIGURE 6, DETAIL A**.

Attach the **P8** Manual Scorers to **P2A** End Apron and **P2B** End Apron with Logo Emblem using **H7** Phillips Round Head Screws as shown in **FIGURE 6**.

Tighten, but do not strip out screws.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR 56" MANHATTAN FOOSBALL TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings.**
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table and the playfield.
3. Use a carpenters level to properly level the table using the leg levelers.
4. This product is intended for **INDOOR** use only
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # AL2005W/F

Key #	Part #	Description	Qty.
H1	AL2005HLH1	4 mm x 25 mm Phillips Round Head Bolt	26
H2	AL2005HLH2	M4 Nylock Nut	26
H3	AL2005HLH3	8 mm x 50 mm Allen Head Bolt	28
H4	AL2005HLH4	8.5 mm x 22 mm Flat Washer	28
H5	AL2005HLH5	4 mm x 38 mm Phillips Flat Head Screw	8
H6	AL2005HLH6	3.5 mm x 12 mm Phillips Round Head Screw	4
H7	AL2005HLH7	3.5mm x 18mm Phillips Round Head Screw	4
H8	AL2005HLH8	8mm Barrel Nut	12
H9	AL2005HLH9	M8 Lock Washer	28
T1	AL2005HLT1	Allen Wrench	1
P1	AL2005HLP1	Side Apron	2
P2A	AL2005HLP2A	End Apron	1
P2B	AL2005HLP2B	End Apron with Logo Emblem	1
P3	AL2005HLP3	Playfield	1
P4	AL2005HLP4	Playfield Support Brace	2
P5	AL2005HLP5	Top Leg End Apron	2
P6	AL2005HLP6	Bottom Leg End Apron	2
P7	AL2005HLP7	Leg	4
P8	AL2005HLP8	Manual Scorer	2
P9	AL2005HLP9	Leg Leveler	4
P10	AL2005HLP10	Player Rod Handle	8
P11	AL2005HLP11	Rod End Cap	8
P12	AL2005HLP12	5-Hole Player Rod	2
P13	AL2005HLP13	2-Hole Player Rod	2
P14	AL2005HLP14	3-Hole Player Rod	4
P15	AL2005HLP15	Blue shirt Player	13
P16	AL2005HLP16	White shirt Player	13
P17	AL2005HLP17	Player Rod Bumper	16
P18	AL2005HLP18	Player Rod Plastic Washer	16
P19	AL2005HLP19	Ball Entry Cup	2
C1	AL2005HLC1	Bushing (Pre-installed)	8
A1	AL2005HLA1	Soccer Ball	2
K1	AL2005HLK1	Hardware Kit	1
M1	AL2005HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.