

ASSEMBLY INSTRUCTIONS



MODEL W770, 23'6" x 18'6" 16 Person Cabin Tent

SAFETY WARNING - DO'S AND DO NOT'S

EVERYONE WHO USES THIS TENT SHOULD READ THIS MANUAL AND BECOME FAMILIAR WITH ALL SAFETY WARNINGS AND PRECAUTIONS FOR SAFE USE, ASSEMBLY, CARE, MAINTENANCE, AND STORAGE. KEEP THIS MANUAL SO YOU CAN REFER TO IT LATER.

⚠ DANGER CARBON MONOXIDE GAS WILL KILL YOU

Stoves, heaters, grills, lanterns, candles, and other fuel-burning devices that burn propane, natural gas, charcoal, kerosene, coal, or other fuels produce a toxic gas called carbon monoxide. Because carbon monoxide gas is invisible, odorless, and colorless, a dangerous level of carbon monoxide gas can accumulate in a tent which cannot be detected by sight, smell, or taste. For these reasons:

- DO NOT use matches, lighters, stoves, heaters, grills, lanterns, candles, cooking equipment, or other fuel-burning devices inside or near a tent.
- DO NOT build fires inside or near a tent.
- DO NOT leave campfires unattended.

Your failure to follow this warning will cause death, serious injury, or permanent disability to you or others.

⚠ DANGER PROTECT YOUR CHILDREN

- DO NOT leave children unattended inside a tent or in camp.
- DO NOT allow children to assemble a tent.
- DO NOT allow children to enter or exit a tent except through the door.
- DO NOT allow children to remain in a closed-up tent on hot days.

Your failure to follow this warning will cause death, serious injury, or permanent disability to your children.

⚠ WARNING FLAMMABILITY WARNING KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC

This tent is made with flame resistant fabric which meets CPAI84 specification. IT IS NOT FIREPROOF. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective. Your failure to follow this warning could cause death, serious injury, or permanent disability to you or others.

CAMPING DO'S AND DON'TS DO NOT...

1. Do not pitch tent near open fire.
2. Do not leave campfire unattended.
3. Do not leave children unattended inside a tent.
4. Do not use heating, lighting or cooking equipment with open flames in or near tents.
5. Do not use other than recommended water repellent compounds on your tent.
6. Do not spray the tent with insecticide.
7. Do not store tent on concrete floor.

DO...

1. Always extinguish campfire before leaving area.
2. Exercise care when using electricity and lighting in and near tents.
3. Make certain your tent is properly ventilated in all weather conditions. In extreme weather conditions, snow could obstruct airflow and cause asphyxiation unless cleared frequently.
4. Anchor your tent securely to provide additional security from changing climatic conditions. Snow pegs, skis and/or heavy rocks may be necessary to supplement tent stakes and guy cords.
5. Take your tent down and store properly after camping.

CARE

DO NOT LEAVE YOUR TENT SET UP IN DIRECT SUNLIGHT LONGER THAN NECESSARY. THE SUN'S ULTRAVIOLET (UV) LIGHT DEGRADES ALMOST EVERY FABRIC AND MATERIAL. IF LEFT IN SUNLIGHT FOR PROLONGED PERIODS OF TIME, FABRIC WILL FADE AND WEAKEN. DO NOT STORE TENT ON CONCRETE FLOOR. DO NOT SPRAY THE TENT WITH INSECTICIDE.

Your tent is water repellent, however, it is not waterproof. During heavy rain, some leakage may occur. Keep objects from touching the inside of the tent. Such objects may cause leakage at point of contact. If seam leakage occurs, it can be controlled by applying a seam sealer compound.

EXERCISE CARE WHEN USING ELECTRIC DEVICES IN AND NEAR TENTS.

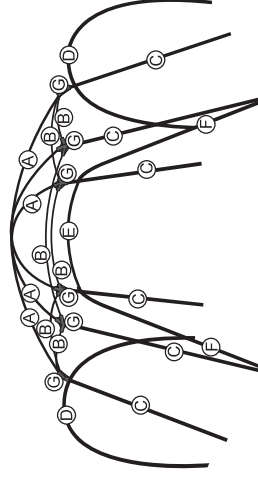
Although our tents and screen houses are constructed to rigid specifications, periods of wind or rain soaking the ground may loosen the stakes and cause the uprights to sink into the ground. This will weaken the rigidity of the overall structure. Water pockets may also form in the roof if the unit is not assembled taut, possibly causing broken frames and torn fabric.

REPLACEMENT PARTS

If you have questions or need to order a part, call 1-800-325-4121 or send an e-mail to contactus@wenzelco.com. Have your model number or part number ready when you call. DO NOT ORDER BY REFERENCE KEY NUMBER.

Send your request for parts to:
Exxel Outdoors, LLC.
6235 Lookout Road
Boulder, CO 80301

KEY NO.	DESCRIPTION	PART NO.	QTY REQ
A	Main Roof Pole	W770M	3
B	Eave Pole	W770E	6
C	Upright Pole	W770U	6
D	Side Room Pole	W770S	2
E	Entry Roof Pole	W770ER	1
F	Porch Upright Pole	W770UP	2
G	4-Way Hub	W770H	6
	Complete Frame	W77ST	1
	Replacement Fly	W770F	1
	Guy Rope	A1001	4
	Steel Stake	PIN STAKE	20



ASSEMBLY INSTRUCTIONS

IMPORTANT: WE ADVISE YOU TO ASSEMBLE THE TENT ONCE BEFORE GOING CAMPING TO BECOME FAMILIAR WITH THE ASSEMBLY OF THE TENT. **NOTE:** PLEASE LOOK AT THE REPLACEMENT PARTS DIAGRAM TO SEE HOW YOUR FRAME IS ASSEMBLED.

TO PROLONG THE LIFE OF THE TENT FLOOR, SELECT A LEVEL, CLEAN AREA FOR THE CAMPSITE. TO PREVENT DAMAGE TO THE ZIPPER, UNZIP THE DOORS TO ALLOW AIR TO ENTER THE TENT.

TO IMPROVE THE WEATHER RESISTANCE OF YOUR TENT, IT IS ADVISABLE TO USE SEAM SEALER TO COAT ALL EXPOSED SEAMS. YOU SHOULD APPLY ONLY TO THE INSIDE SEAMS OF THE TENT AND UNDERSIDE OF THE TENT FLY. IF APPLIED TO THE OUTSIDE OF SEAMS, DISCOLORATION OF YOUR TENT MAY OCCUR. SEAM SEALER IS AVAILABLE IN THE CAMPING SECTION OF ANY LOCAL SPORTING GOODS STORE.

STEP 1: Spread tent out flat, floor side down. Unzip doors to allow air to enter the tent.

STEP 2: Stake tent to the ground by inserting metal stakes through the stake loops located at the six corners. Hammer stakes into ground at a 45° angle and pull tent floor over even and snug. Continue to stake down all intermediate stake loops and rings.

STEP 3: Extend each of the 12 fiberglass poles by pulling out each section and placing ends into the connecting ferrules. The three poles of the same length (A) are the main roof poles. The two longest poles (D) with white tape are the side room poles. The six poles of the same length (B) are the roof eave poles. The shortest pole is the front entry roof pole (E).

STEP 4: While leaving the tent flat on the ground, insert the three main roof poles (A) through the blue sleeves on the roof of the tent.

STEP 5: Locate the six plastic eave joints (G) that are attached to the tent canopy. Flex the fiberglass roof poles and insert the ends of the poles into the center opening of the eave joints on the side with three openings. The fourth opening should face down as pictured.

STEP 6: Insert the 6 eave poles (B) through the grey pole sleeves on the eaves of the tent.

STEP 7: Insert one end of the eave pole into eave joints. Gently flex and insert opposite end into the corresponding joint. Repeat for all six poles.



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NOTE: Please be sure that the metal ferrules on the end of the fiberglass poles are completely inserted into the hubs or the poles may be damaged during set up.

STEP 8: Extend each of the six steel poles (C) by pulling out each wire-corded section and placing the jointed ends into the connected pole sections.

STEP 9: Insert the end of one of the steel poles (D-ring near top) into the bottom opening of one of the eave hubs. Lift up on the pole and while raising the tent place the bottom end of the steel pole over the pin at the base of the tent.

STEP 10: Using the five remaining steel poles, repeat STEP 8 & 9 working your way around the tent.

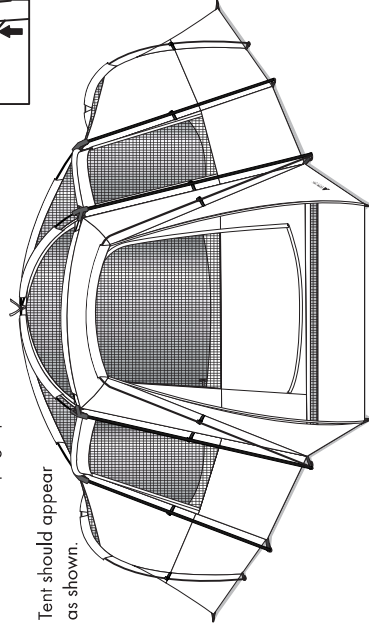
STEP 11: Slide the two side room poles (D) through the blue pole sleeves above each of the side room doors. With an adult on each end of one of the poles, flex into an arch and place the ends over the pins at base of tent. Clip plastic hooks to frame. Repeat with the other side room tent pole.

STEP 12: Insert the fiberglass front entry roof pole (E) through the grey sleeve at the front of the tent.

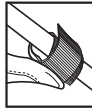
STEP 13: Extend each of the two steel porch upright poles with pre-bent sections. (F)

STEP 14: Place the pre-bent end of steel entry upright pole (F) onto one end of the front entry roof pole (E). Place straight end upright pole (F) on the base of the tent. Repeat with the second porch upright pole (F) on the other side of the tent. Clip plastic hooks around the steel upright poles.

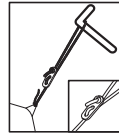
Tent should appear as shown.



STEP 15: Unfold fly and place over tent. Make certain that the dark grey panel is positioned over front porch entry. Attach fly to tent by using the plastic "S" hooks on the fly to the D-rings on the upright poles and fabric loops on the tent for the side rooms.

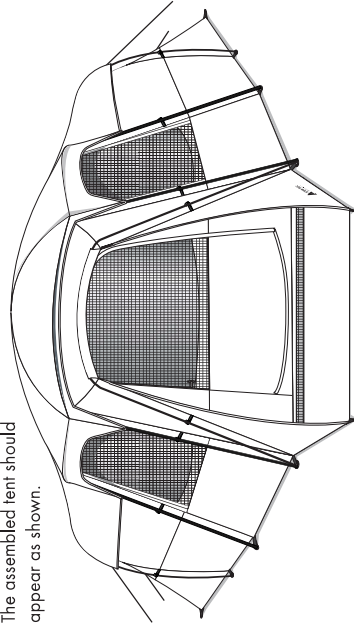


STEP 16: Secure the fly to tent by wrapping hook and loop fasteners at edge of fly around poles.



STEP 17: Guy ropes have been provided for the fly. Extend guy ropes and make a loop at the end of guy ropes by using slider (as shown) and place loop over tent stakes. Hammer stake into ground at a 45° angle. Adjust slider to make guy rope tight. Repeat with the remaining guy ropes.

The assembled tent should appear as shown.



NOTE: To take down tent, follow steps above in the reverse order. Be sure to leave doors unzipped. **MAKE SURE TENT IS CLEAN AND DRY BEFORE STORING.** Place stakes into stake bag and poles into pole bag, which are provided. The tent should be folded into equal parts toward the center to distribute the bulk. Fold fly and lay on top. Start a small tight roll, the width of your carry bag, with the pole bag placed at the end opposite the doors. Roll tent toward doors to allow air to escape. Once rolled, secure with strings or rope, and place into carry bag.