


SECTION A-A

THREAD DETAILS:
6 THREADS PER INCH, 0.167" PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.010 [0.25]	in [mm]	1.010 [25.65]
T	± 0.010 [0.25]	in [mm]	1.095 [27.81]
H	± 0.010 [0.25]	in [mm]	0.390 [9.91]
OAH	± 0.010 [0.25]	in [mm]	0.445 [11.30]
OD	± 0.010 [0.25]	in [mm]	1.205 [30.61]
PART WEIGHT	±0.15	g	1.93

<p>DISCLAIMER</p> <p>THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.</p>	<p>DISTRIBUTED BY: </p>	<p>REF NO.: DWG30351</p>
<p>DESCRIPTION: 28-400 PP Smooth Top, Ribbed Sides Cap with 020 FS319 Plain Liner</p>		

Product	.020" Pulp FS 3-19																	
Scope	Two piece pulp backed heat induction foil innerseal that will provide an aggressive bond with clean peel removal from PET and PVC containers. (Not recommended for use on CPET. Easy access / "puncture foil" when wax bonded to pulp.)																	
Composition	<table border="1"> <thead> <tr> <th>Material</th> <th>Standard</th> <th>Metric</th> </tr> </thead> <tbody> <tr> <td>Backing</td> <td>.020"</td> <td>.508 mm</td> </tr> <tr> <td>Wax</td> <td>-</td> <td>-</td> </tr> <tr> <td>Foil</td> <td>.001"</td> <td>.0254mm</td> </tr> <tr> <td>Heat Seal</td> <td>.0005"</td> <td>.0127mm</td> </tr> </tbody> </table>	Material	Standard	Metric	Backing	.020"	.508 mm	Wax	-	-	Foil	.001"	.0254mm	Heat Seal	.0005"	.0127mm		<p>Adhesive or resin bonding layers not shown.</p>
Material	Standard	Metric																
Backing	.020"	.508 mm																
Wax	-	-																
Foil	.001"	.0254mm																
Heat Seal	.0005"	.0127mm																
FDA Status: 21 CFR 177.1210	Recommended Storage and Handling: Refer to Website																	
Drug Master File (DMF): #4544	EU / EP Reg.:																	
GTR Oxygen: Essentially Zero	MVTR: Essentially Zero																	
Print Location (if any):	Foil Layer and/or Heat Seal Layer																	

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