

Processing Procedure Polyester Incontinence Underpads

PROCESSING REQUIREMENTS

- A. All new products must be laundered prior to use.
- B. We recommend the following washing instructions for any **heavily soiled** products.
- C. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment and experience.
- D. Three flushes are recommended to eliminate residual substances and stains from the products before subjecting them to 150°F water. By experience, you may find that two flushes are sufficient.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 Min.	High	100°F	--
2.	Flush	3 Min.	High	100°F	--
3.	Flush	3 Min.	High	100°F	--
4.	Break	7 Min.	Low	150°F	8 oz. Detergent & 16 oz. Alkali
5.	Suds	5-7 Min.	Low	150°F	4 oz. Detergent
6.	Bleach	5-7 Min.	Low	150°F	1 qt 1% Sodium Hypochlorite or 16 oz. Oxygenated Bleach
7.	Rinse	2 Min.	High	140°F	--
8.	Rinse	2 Min.	High	130°F	--
9.	Rinse	2 Min.	High	120°F	--
10.	Sour	5 Min.	Low	100°F	Sour to pH of 5.5

Note: Excess Softeners will
reduce product absorbency.

- E. The drying temperature should NOT EXCEED 160°F; adjust inlet and outlet temperatures as needed. Do not over dry. If utilizing gas dryers, care should be exercised initially to ensure that a proper drying cycle is programmed so as not to melt the synthetic parts of the product, i.e., use a few items in a trial run to optimize cycle parameters. COOL DOWN cycles are recommended.