

Processing Procedure Gradient™ Terry

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

<u>OPERATION</u>	<u>TIME</u>	<u>WATER LEVEL</u>	<u>TEMP.</u>	<u>SUPPLIES</u>
1. Flush	2 min.	High	100°F	---
2. Break	8 min.	Low	160°F	Nonionic Detergent & Alkali pH Target of 10.5
3. Suds	8 min.	Low	160°F	½ Break Supplies
4. Bleach	6 min.	Low	150°F	1% Sodium Hypochlorite (pH Target of 10.2)
5. Rinse	2 min.	High	135°F	---
6. Rinse	2 min.	High	120°F	---
7. Rinse	2 min.	High	105°F	---
8. Sour/ *Softeners	5 min.	Low	90°F	Sour to pH of 5.5 - 6.5

DRYING

Tumble dry at 160°F until dry and use an appropriate cool down cycle.
Do not over dry; hems should be “slightly” damp at the end of the drying cycle.
Do not overload as the product should float freely in the dryer.

*Softeners are recommended to maintain a soft hand, avoid overuse as they can have a negative affect on the absorbency performance.

Please contact the Technical Affairs Department of Standard Textile for any additional information at 1-800-999-0400.