

Processing Procedure Cumulus Top Sheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment, and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES
1.	Flush	2 min.	High	100°F	--
2.	Break	8 min.	Low	160°F	Nonionic detergent Alkali (pH ≤ 11.0)
3.	Suds	6 min.	Low	160°F	½ Break Supplies
4.	Bleach	6 min.	Low	150°F	Sodium Hypochlorite pH Target of 10.2
5.	Rinse	2 min.	High	135°F	--
6.	Rinse	2 min.	High	120°F	--
7.	Rinse	2 min.	High	105°F	--
8.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 Softener (as needed)

This product has a wash-activated pattern. To activate the pattern, the first wash should be at 140 degrees or higher, and dried on a permanent press/hot setting. Subsequently, low or cold water washing, and detergents can be used.

DRYING

Tumble dry at 160°F with an appropriate cool down cycle. Products should be folded immediately after cool-down to prevent “hard” creases from developing.

HANDLING TIPS

- Wash Cumulus sheets and duvets before use to activate the pattern. For best results unfold them out of the box, do not overload dryers and make sure they are completely dry before folding.
- Additional processings may be necessary to activate if water or dryer temperatures are low.
- For best results (stain removal and appearance), wash Cumulus sheets and duvets as soon as possible after collecting.