






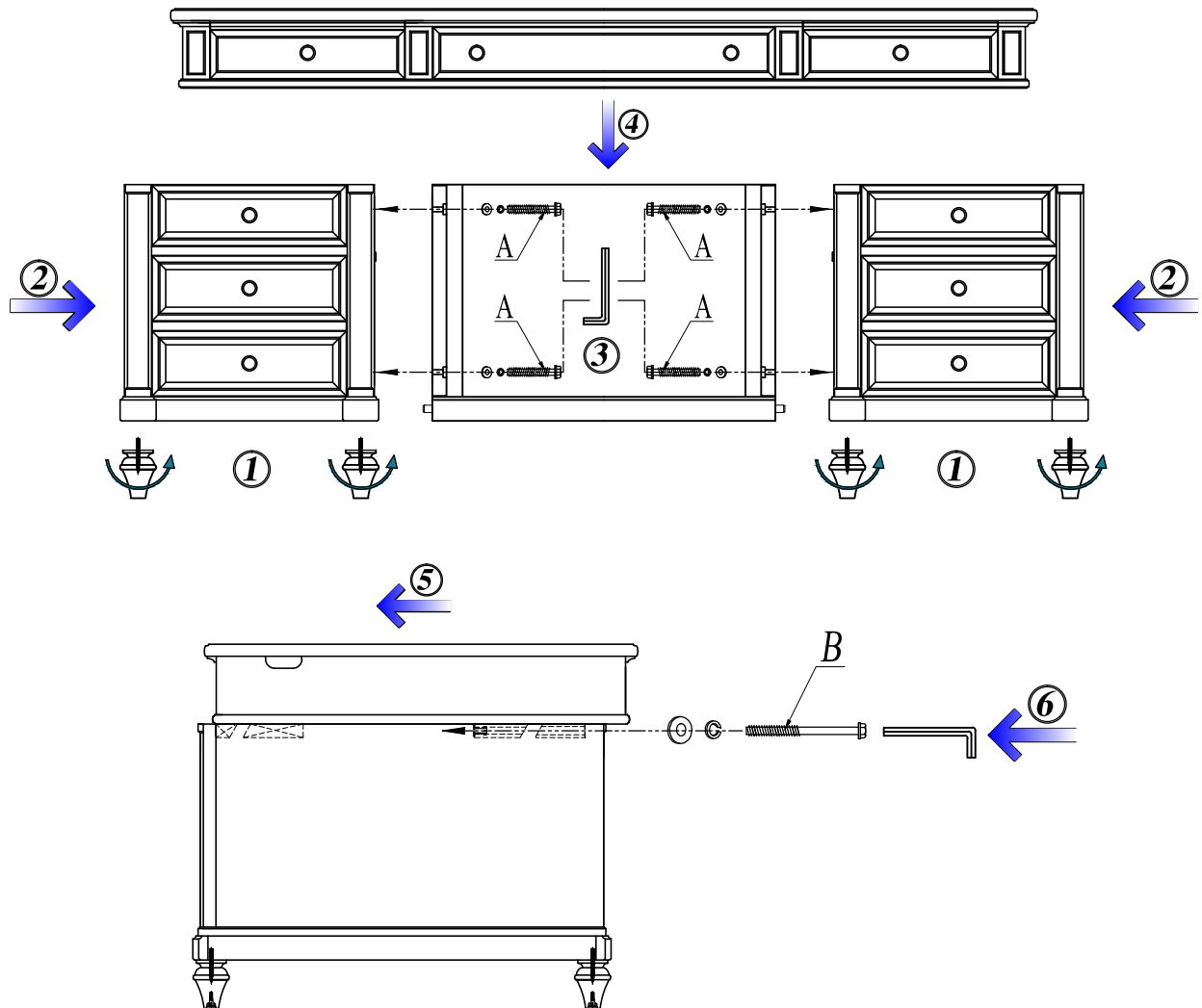
# HEKMAN

## ASSEMBLY INSTRUCTIONS

X A HOWARD MILLER COMPANY

7-9100 EXECUTIVE DESK

NO.	Hardware List	Q'ty
A	 Bolt 5/16" * 1-25/32"L	4
B	 Bolt 5/16" * 5-7/8"L	4
C	 Lock Washer 5/16" Dia	8
D	 Flat Washer 5/16" Dia	8
E	 Wrench 3/16" Dia* 4-3/4"L	1



1. Place the top upside down on soft surface to prevent scratching, and rotate the bun feet to be tightened by hands.
2. Assemble the left & right pedestals and modesty panel with Bolt(A), Lock washer(C) and Flat washer(D) by using Wrench(E).
3. Place the top assembly on the pedestals. As shown in the side view the top assembly is set a little forward on the pedestals then pushed back to lock the french cleats.
4. Open the upper drawers in the pedestals.
5. Screw the top assembly and pedestals with Bolt(B), Lock washer(C) and Flat washer(D) by using Wrench(E).
6. Close the upper drawers.