



Congratulations on the purchase of your new DMI Sports Table hockey table. Our products are designed and manufactured to give you years of game playing enjoyment.

☒ *KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

☒ *ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

☒ *If you have any problems with your new product,*

PLEASE DO NOT RETURN IT TO THE STORE.

Please contact us:

1.800.399.4402

FAX: 215.283.9573

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

375 Commerce Drive

Fort Washington PA, 19034

Please visit our web site at:

www.dmisports.com

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number **HT510-CT**

Your model number is also located on the original carton. These instructions are also available online at: www.dmisports.com.

IMPORTANT!

Please Keep Your Instructions! (You will need your Model number should you need to contact us.) Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this table. Please refer to the Parts Identifier on the following page and be sure that all parts have been included. Although extremely rare, occasionally a part may be missing. If you are missing a part, or if you have any questions, please call our customer service department at 1.800.399.4402 Mon-Fri between the hours of 9:00am and 5:00pm E.S.T; or you can reach us at: www.dmisports.com.

Do not return the game to the store. Please contact us first at: 1.800.399.4402 or on our website at: www.dmisports.com.

TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS HOCKEY TABLE

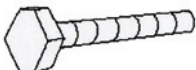
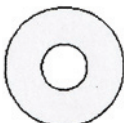
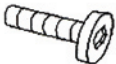
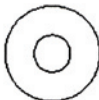
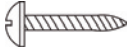
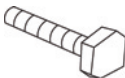


TOOLS REQUIRED FOR ASSEMBLY:

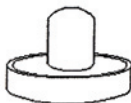
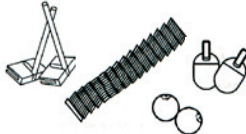
- Allen Wrench- Included
- Wrench - Included
- Level recommended Not Included

PARTS IDENTIFIER

HARDWARE PARTS

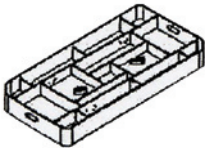
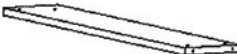
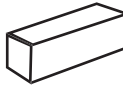
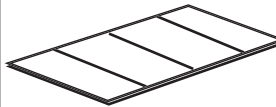
H1	Qty. 12	H2	Qty. 24	H3	Qty. 12	H4	Qty. 8
	3/8" Bolt RPHT-3/8BOLT		3/8" Washer RPHT-3/8WASH		3/8" Hex Nut RPHT-3/8NUT		Bolt 1/4" x 1-1/8" RPHT-1/4BOLT
H5	Qty. 8	H6	Qty. 16	H7	Qty. 24	H8	Qty. 16
	F4 Screw RPHT-F4SCREW		1/4" Allen Bolt RPHT-1/4ABLT		1/4" Washer RPHT-1/4WASH		1/4" Threaded Insert Nut RPHT-1/4NUT
H9	Qty. 2	H10	Qty. 6	H11	Qty. 6		
	Screw RPHT510-SCREW		1-3/4" Screw RPHT510CT-SCREW		5/16" x 1-3/4" Bolt RPHT510CT-BOLT		

ACCESSORY PARTS

A1	Qty. 4	A2	Qty. 4	A3	Qty. 4	A4	Qty. 1
	Pusher RPHT-PUSH		Felt Pad RPHT-FELT		Goal Flex™ Puck RPHT-PUCK		Wrench, Multi RPHT-MWRENCH
A5	Qty. 1	A6	Qty. 1	A7	Qty. 1		
	1/4" Allen Tool RPHT-1/4TOOL		Tennis Set HTCT-500NP		Adapter RPHT-ADAPTER		

PARTS IDENTIFIER

ASSEMBLY PARTS

P1	Qty. 1	P2	Qty. 2	P3	Qty. 2	P4	Qty. 2
 Main Frame RPHT510-FRAME		 Panel, Leg RPHT510-PANEL		 Support, Leg Cross RPHT510-LEGSUPP		 Right Leg RPHT510-RLEG	
P5	Qty. 2	P6	Qty. 2	P7	Qty. 2	P8	Qty. 4
 Left Leg RPHT510-LLEG		 Stretcher, Upper RPHT510-UPSTRCH		 Stretcher, Lower RPHT510-LOWSTRC		 Leg Base (Foot) RPHT510-FOOT	
P9	Qty. 4	P10	Qty. 1	P11	Qty. 1	P12	Qty. 1
 Leg Leveler RPHT510-LEV		 Goal Flex80™ Console RPHTGF80-CONSOLE		 Conversion Support HTCT-SUPPORT		 Conversion Top RPHT510-CONVTOP	
P13	Qty. 6	P14	Qty. 1				
 Board A RPHT510CT-BRDA		 Board B RPHT510CT-BRDB					

ASSEMBLY

NOTE: Please leave Main Frame (P1) face down in the carton that it ships in until the legs are attached. All images are shown up-side-down until the table is turn up on its legs.

STEP 1.

To assemble each arched leg, secure Left Leg (P5) to the Right Leg (P4) with Upper Stretcher (P6) and Lower Stretcher (P7) by screwing 1/4" Bolts (H6) and 1/4" Washer (H7) into Threaded Insert Nuts (H8) as shown below. Note: (P7) has a slight curve along the outer edge and is intended to be the bottom support. Do not tighten until you have inserted the curved Leg Panel (P2). Once the Leg Panel has been positioned in place, tighten bolts and washers firmly.

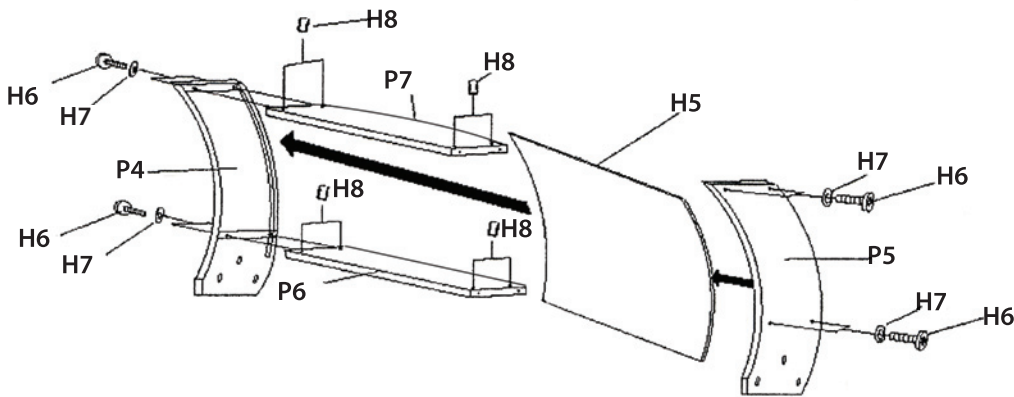
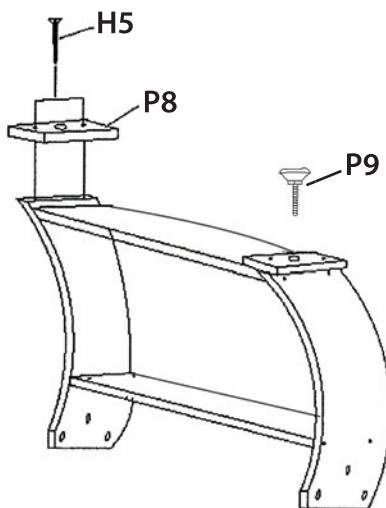


FIG 1.1

STEP 2.

Secure each Leg Base (P8) with F4 Screws (H5). Be sure to secure these Leg bases evenly on both sides of arched leg structure for best appearance.



IMPORTANT

When attaching Leg Base, make sure Leg Leveler (P9) will thread completely through Leg base and slot in leg.

FIG 2.1

ASSEMBLY

STEP 3.

Set each assembled leg structure between Main Frame (P1) support beams as indicated in the diagram and secure tightly with Bolt (H1) and Washer (H2) with Hex Nut (H3). **DO NOT STAND ON TABLE STRUCTURE TO POSITION LEG ASSEMBLY.** Screw in Leg Levelers (P9).

STEP 3.a

Position each Leg Cross Support (P3) between legs. Secure Bolts (H4) and Washers (H7) and tighten firmly.

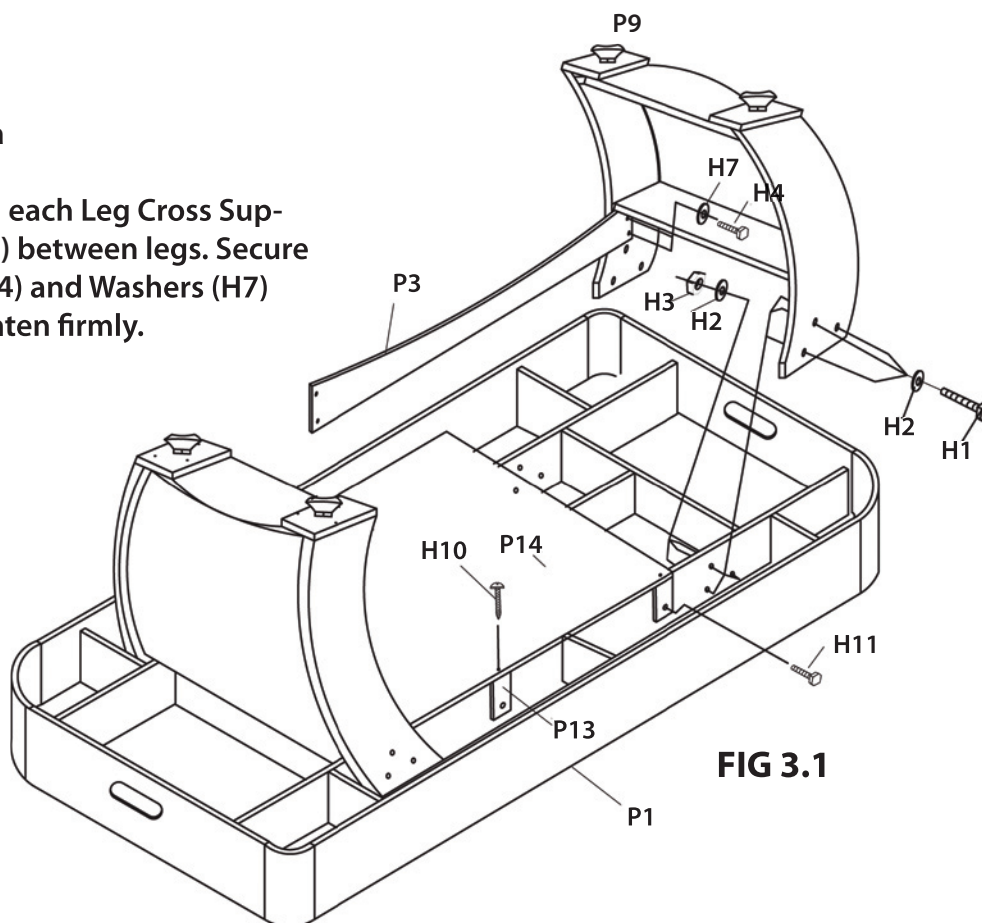


FIG 3.1

STEP 3.b

Attaching conversion top storage:

Attach Board A (P13) to the side support using Bolt (H11) as shown in Fig. 3.1.

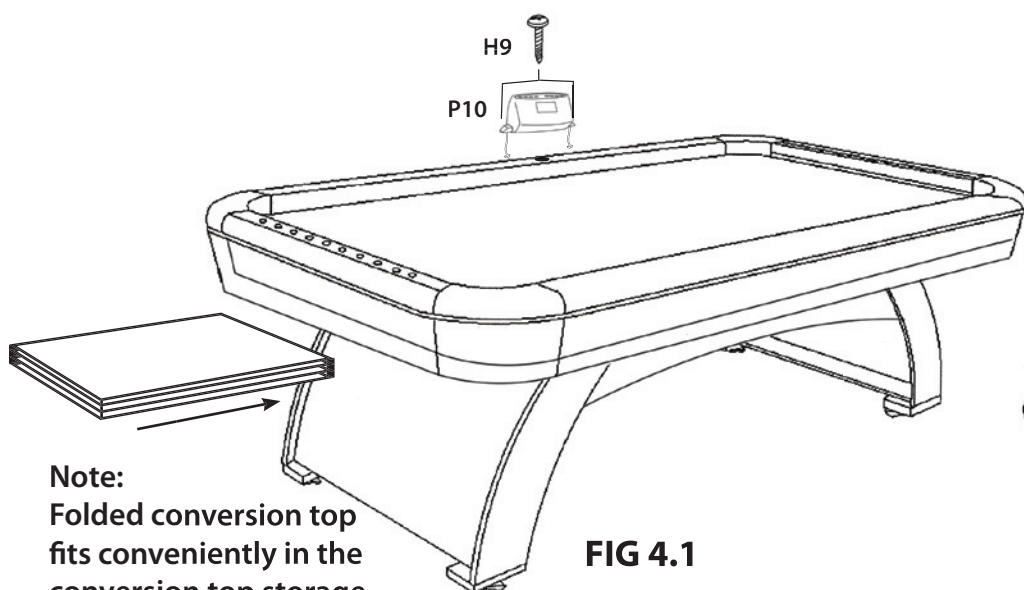
Carefully place Board B (P14) on the 6 Board A supports and secure using Screw (H10) as seen in Fig. 3.1.

STEP 4.

With the assistance of at least one adult, gradually lift and turn your new Hockey Table over. Plug in the blow motor.

Attaching Goal Flex™ Components: Position the Electronic Console (P10) on the side rail with the pre-drilled hole. Run the two wires from the electronic console down through the hole and attach the console wires to the wires from the Goalflex 80™ goal system beneath the table. Now secure the console to the rail using the (H9) screw. Be careful not to pinch the wires when tightening the console to the rail. Refer to Goal Flex80™ Operating Instructions manual for operating instructions on Goal Flex™.

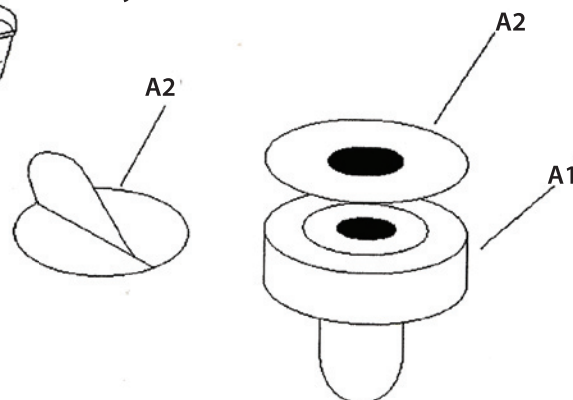
Goal Flex80™ Operating Instructions can also be found on-line at: www.dmisports.com/instructions.



Note:
Folded conversion top fits conveniently in the conversion top storage beneath your table.

STEP 5.

Apply Felt Pads (A2) to the bottom of your Pushers (A1).



Conversion Top Option:

Simply place the two table tennis halves on top of the table hockey table play surface, unfold each half and add the net posts and net to convert your hockey table into a tennis table.

Note:
Before setting the Conversion top (P12) on the table, place the Conversion Support (P11) in the middle of the table for added support.

