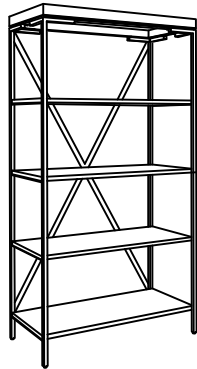


HEKMAN

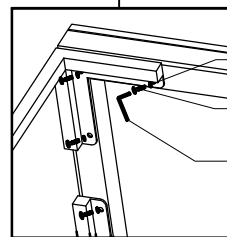
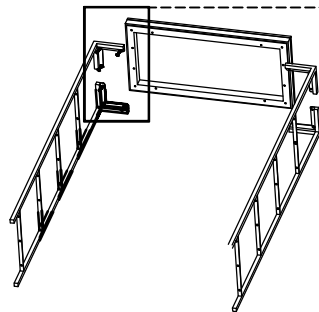
ASSEMBLY INSTRUCTION 24109 OPEN SELVING



The barcode, QC passed, Nameplate and anti tip warning label are all placed on the bottom side of waist height shelf on bookcase (the third shelf from bottom).

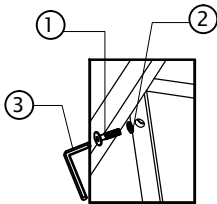
HARDWARE LIST

Part	Item	Description	Qty
1.		JCBC Bolt M6 x 20mm	40 pcs
2.		Flat Washer 6 x 15	40 pcs
3.		Allen Key L4	4 pcs



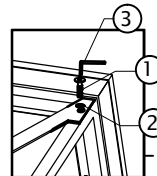
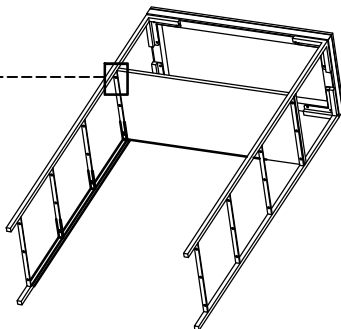
Step #1

1. Lay end assemblies face down on a soft clean surface.
2. Attach the Top Panel to end assemblies using JCBC Bolts (1), Flat Washer (2) Allen Key(3) tighten bolts completely.



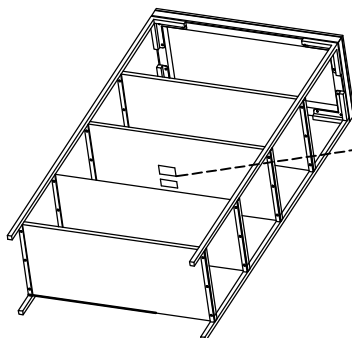
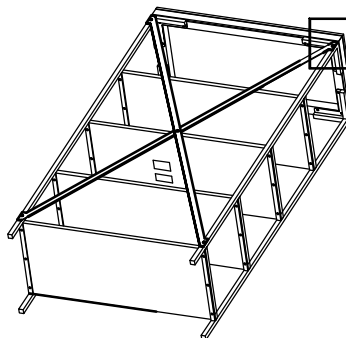
Step#2

1. Attach Shelves starting at the top working to the Bottom to the end assemblies using JCBC Bolt(1), Flat Washer (2) and Allen Key (3). Do not tighten Bolts completely.



Step#3

1. Attach X-Iron Bar using Bolts (1), Flat Washer(2) and Allen Key(3) tighten bolts completely.
2. Tighten the shelf panels completely (step#2).
3. Turn Open Shelving upright.



Barcode, QC passed
Name plate and anti
tip warning label