

HOWARD MILLER MODEL 615010 ASSEMBLY INSTRUCTIONS

PARTS LIST:

1- GLASS TOP
(NOT SHOWN)



8- LONG
SCREWS



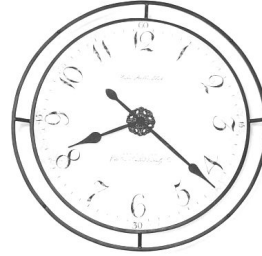
4- SHORT
SCREWS



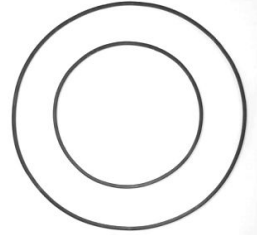
4- RUBBER
PADS



4- LEGS



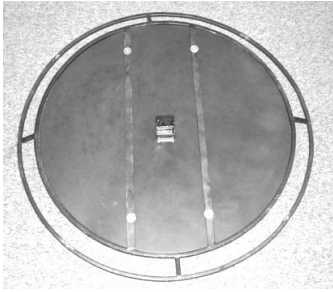
1- CLOCK DIAL
ASSEMBLY



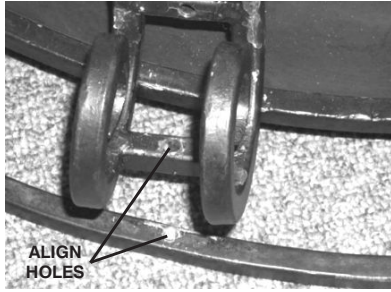
1- LARGE BASE RING
1- SMALL BASE RING

**NOTE: Do not completely tighten screws until all parts have been assembled, step 13.
Do not push or lean on the back of the dial when assembling.**

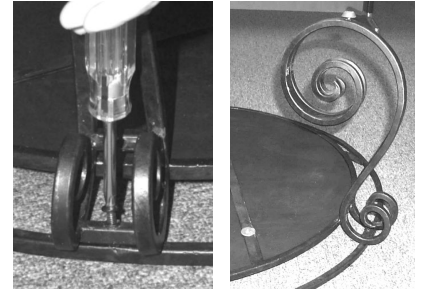
1. Place the clock dial assembly upside down on a soft clean surface.



2. Align the hole in the top (small curl end) of one of the legs with one of the four holes in the outside ring of the clock dial assembly.



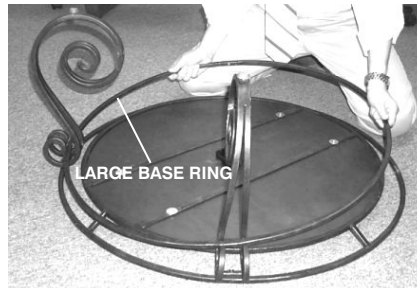
3. Using a short screw attach the leg to the clock dial assembly.



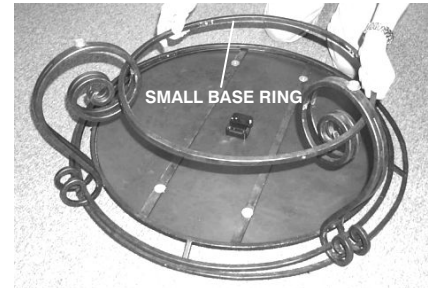
4. Using the same procedure as in steps 2 and 3, attach the second leg, adjacent to the first leg.



5. Place the large base ring over the outside of the legs, inside of the small curls of the legs.



6. Place the small base ring inside of the large curls of the two legs.



7. Hook the large curl of the third leg around the small base ring.



8. Lift the large base ring and slide the small curl of the leg under the ring.



9. Using a short screw attach the third leg to the clock dial assembly.



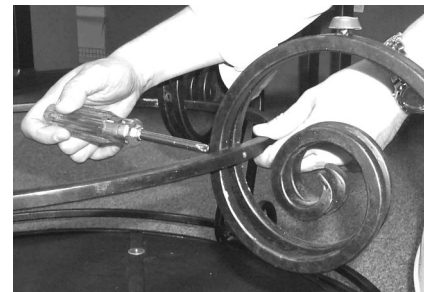
10. Use the same procedure in steps 7, 8, and 9 to attach the fourth leg.



11. Align the holes in large base ring with the holes in the legs. Using the long screws attach the ring to the legs.



12. Align the holes in small base ring with the holes in the legs. Using the long screws attach the ring to the legs.

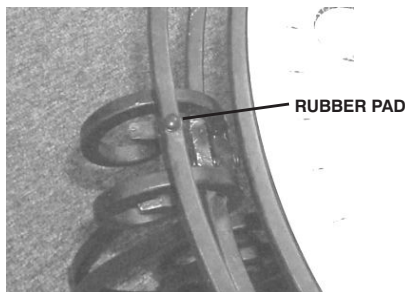


Note: The holes in the ring may not align perfectly with the holes in the legs and you may need to apply moderate force to the ring or leg in order to start the screws.

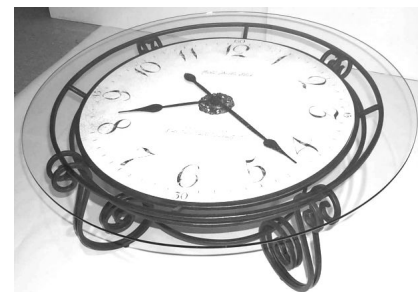
13. Tighten all 12 screws used to attach the legs, clock dial assembly, and base rings.



14. Turn the assembled base over so that the dial is facing up. Attach the rubber pads over the screw holes in the outer ring of the base.



15. Place the glass top on the rubber pads, centered on the base.



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