

F30000

KNOX PEAK SWING SET

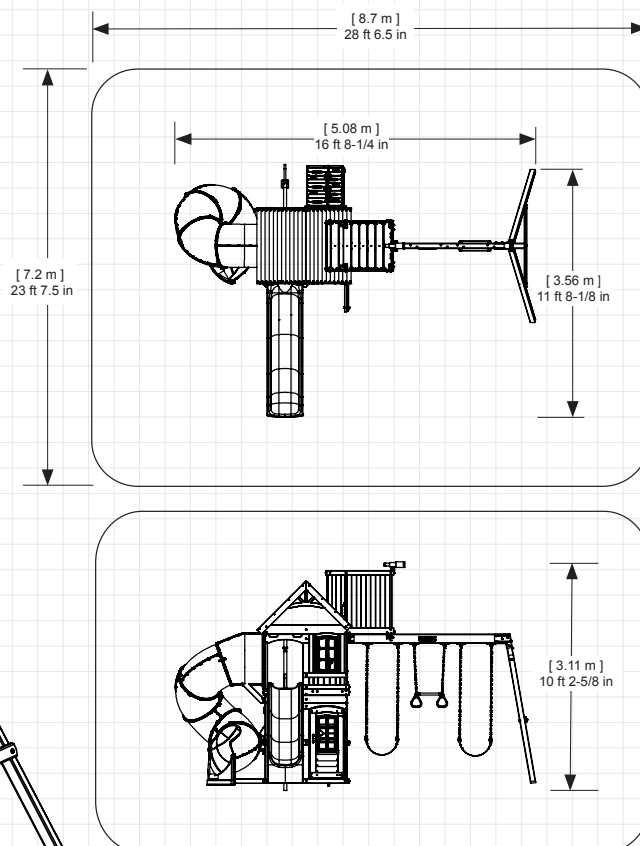
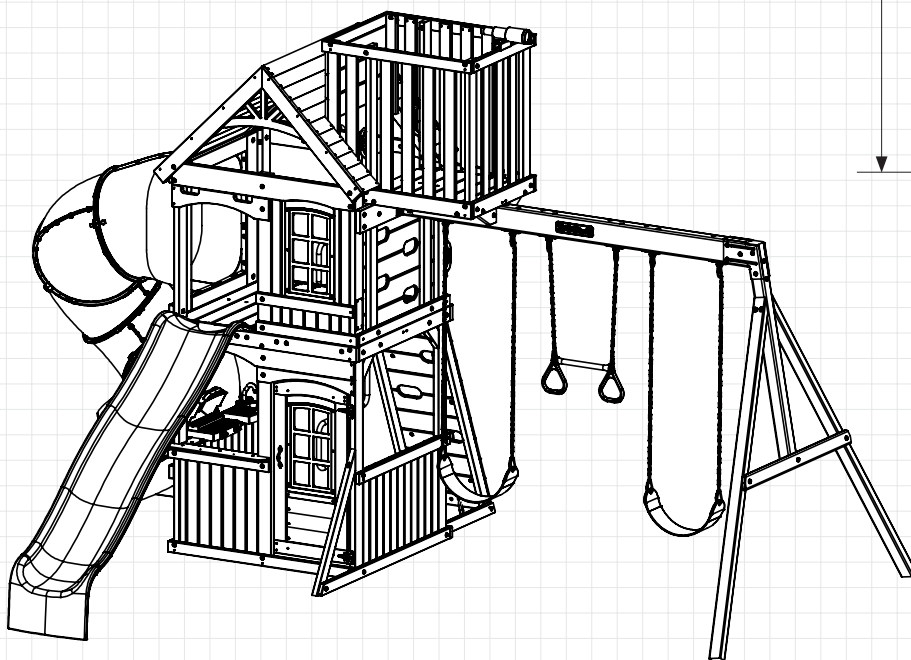
OBSTACLE FREE SAFETY ZONE - 8.7 x 7.2 x 5 m (28 ft 6.5 in x 23 ft 7.5 in x 16 ft 4.8 in) area requires

Protective Surfacing. See page 4.

MAXIMUM VERTICAL FALL HEIGHT - 2.18 m (7 ft 1.8 in).

CAPACITY - 9 Users Maximum, Ages 3 - 10; Weight Limit 50 kg (110 lb) per child.

RESIDENTIAL HOME USE ONLY. Not intended for public areas such as multi-unit residences, schools, churches, nurseries, day cares or parks.



INSTALLATION AND OPERATING INSTRUCTIONS

FOR 24/7 ONLINE PARTS REPLACEMENT

kidkraft.com

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customerservice@kidkraft.com
1.800.933.0771
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9410000

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⚠ WARNING

To reduce the risk of serious injury or death, please read and follow these instructions. Keep and refer to instructions as needed and pass along to any future owners of this item.

Congratulations on purchasing a KidKraft product!

**Our items are made of high-quality,
durable Cunninghamia Lanceolata wood
from the cypress family.**

**Lumber from these trees are known for
their light weight and excellent strength.
The porosity of this wood allows the
moisture to absorb and evaporate in the
fibers, resisting rot and bugs.**

**Engineered for great play, our products
also go through extensive testing for safety.**

**Plus, our team has developed a series of
proprietary methods for a simpler, more
organized assembly. Less build time and
more play time is our motto!**

**However, during assembly if you have any
questions or concerns, please reach out.
Our Customer Service can help with missing
parts, instructions or maintenance.**



Warnings and Safe Play Instructions



CONTINUOUS ADULT SUPERVISION REQUIRED. Most serious injuries and deaths on playground equipment have occurred while children were unsupervised! Our products are designed to meet mandatory and voluntary safety standards. Complying with all warnings and recommendations in these instructions will reduce the risk of serious or fatal injury to children using this play system. Go over the warnings and safe play instructions regularly with your children and make certain that they understand and follow them. Remember on-site adult supervision is required for children.



WARNING

SERIOUS HEAD INJURY HAZARD

Installation over concrete, asphalt, dirt, grass, carpet and other hard surface creates a risk of serious injury or death from falls to the ground. Install and maintain shock absorbing material under and around play-set as recommended on page 4 of these instructions.

COLLISION HAZARD

Place play-set on level ground at least 1.8 m (6 ft) from any obstruction such as a garage or house, fences, poles, trees, sidewalks, walls, landscape timbers, rocks, pavement, planters, garden borders, overhanging branches, laundry lines, and electrical wires. (See OBSTACLE FREE SAFETY ZONE on cover)

CHOKING HAZARD/SHARP EDGES & POINTS

Adult assembly required. This product contains small parts and parts with sharp edges and points. Keep parts away from children until fully assembled.

WARNING LABEL

Owners shall be responsible for maintaining the legibility of the warning labels.

STRANGULATION HAZARD

- NEVER allow children to play with ropes, clotheslines, pet leashes, cables, chains or cord-like items when using this play-set or to attach these items to play-set.
- NEVER allow children to wear loose fitting clothing, ponchos, hoods, scarves, capes, necklaces, items with draw-strings, cords or ties when using this play-set.
- NEVER allow children to wear bike or sport helmets when using this play-set.

Failure to prohibit these items, even helmets with chin straps, increases the risk of serious injury and death to children from entanglement and strangulation.

TIP OVER HAZARD

Choose a level location for the equipment. This can reduce the likelihood of the play set tipping over and loose-fill surfacing materials washing away during heavy rains.

DO NOT allow children to play on the play-set until the assembly is complete and the unit is properly anchored.

Never add extra length to chain or rope. The chains or ropes provided are the maximum length designed for the swinging element(s).



WARNING – Safe Play Instructions

- ✓ Observe capacity limitations of your play-set. See front cover.
- ✓ Dress children with well fitting and full foot enclosing footwear.
- ✓ Teach children to sit with their full weight in the center of the swing seat to prevent erratic swing motion or falling off.
- ✓ Check for splintered, broken or cracked wood; missing, loose, or sharp edged hardware. Replace, tighten and or sand smooth as required prior to playing.
- ✓ Verify that suspended climbing ropes, rope ladders, chain or cable are secured at both ends and cannot be looped back on itself as to create an entanglement hazard.
- ✓ On sunny and or hot days, check the slide and other plastic rides to assure that they are not very hot as to cause burns. Cool hot slide and rides with water and wipe dry prior to using.
- ✓ Orientate slide such that it gets the least amount of exposure to the sun.
- ✓ Replace defective parts in accordance with manufacturer's instructions.
- ✗ Do not allow children to wear open toe or heel footwear like sandals, flip-flops or clogs.
- ✗ Do not allow children to walk, in front, between, behind or close to moving rides.
- ✗ Do not let children twist swing chains or ropes or loop them over the top support bar. This may reduce the strength of the chain or rope and cause premature failure.
- ✗ Do not let children get off rides while they are in motion.
- ✗ Do not permit climbing on equipment when it is wet.
- ✗ Do not permit rough play or use of equipment in a manner for which it was not intended. Standing on or jumping from the roof, elevated platforms, swings, climbers, ladders or slide can be dangerous.
- ✗ Do not allow children to swing empty rides or seats.
- ✗ Do not allow children to go down slide head first or run up slide.



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Protective Surfacing - Reducing Risk of Serious Head Injury From Falls

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

Loose-Fill Materials

- Maintain a minimum depth of 23 cm (9 in) of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 2.4 m (8 ft) high; and 23 cm (9 in) of sand or pea gravel for equipment up to 1.5 m (5 ft) high. NOTE: An initial fill level of 31 cm (12 in) will compress to about a 23 cm (9 in) depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically raked and refilled to maintain at least 23 cm (9 in) depth.
- Use a minimum of 16 cm (6 in) of protective surfacing for play equipment less than 1.22 m (4 ft) in height. If maintained properly, this should be adequate. (At depths less than 16 cm (6 in), the protective material is too easily displaced or compacted.)

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are not adequate protective surfacing. Ground level equipment -- such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface -- does not need any protective surfacing.

- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- Periodically rake, check and maintain the depth of the loose-fill surfacing material. Marking the correct depth on the play equipment support posts will help you to see when the material has settled and needs to be raked and or replenished. Be sure to rake and evenly redistribute the surfacing in heavily used areas.
- Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles

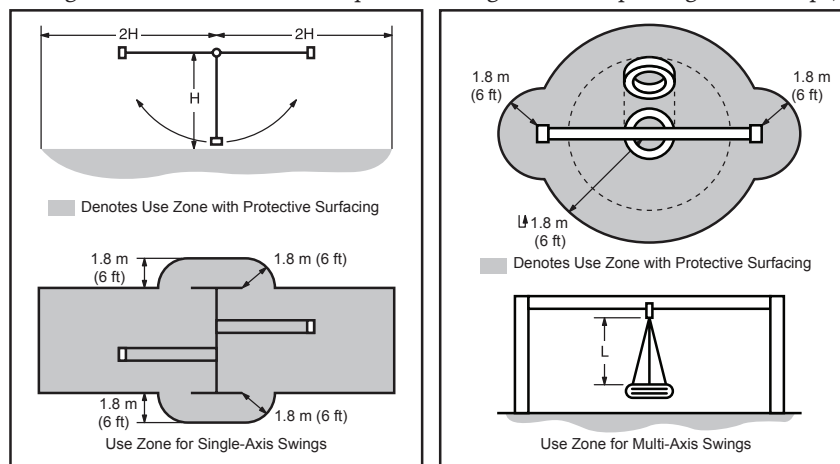
You may be interested in using surfacing other than loose-fill materials - like rubber tiles or poured-in-place surfaces.

- Installations of these surfaces generally require a professional and are not "do-it yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F1292 *Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment*. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height - vertical distance between a designated play surface (*elevated surface for standing, sitting, or climbing*) and the protective surfacing below - of your play equipment.
- Check the protective surfacing frequently for wear.

Placement

Proper placement and maintenance of protective surfacing is essential. Refer to diagram on front cover. Be sure to;

- Extend surfacing at least 1.8 m (6 ft) from the equipment in all directions.
- For to-and-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 1.8 m (6 ft) in all directions.



From the CPSC Outdoor Home Playground Safety Handbook. At <http://www.playgroundregs.com/resources/CPSC%20324.pdf>

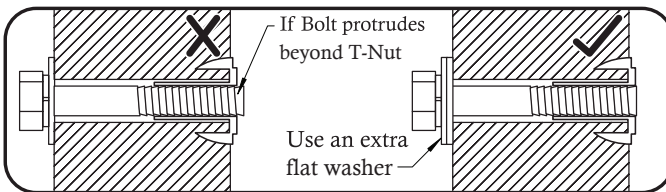
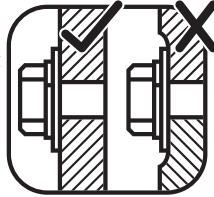
Instructions for Proper Maintenance

Your KidKraft Play System is designed and constructed of quality materials with your child's safety in mind. As with all outdoor products used by children, it will weather and wear. To maximize the enjoyment, safety and life of your Play Set, it is important that you, the owner, properly maintain it. Failure to follow maintenance directions below can cause the swing set to overturn or otherwise become a hazard to children.

Check the following at the beginning of the play season:

HARDWARE:

- ✓ Check metal parts for rust. If found, sand and repaint using a non-lead paint complying with 16 CFR 1303.
- ✓ Inspect and tighten all hardware. On wood assemblies **DO NOT OVER-TIGHTEN** as to cause crushing and splintering of wood.
- ✓ Check for sharp edges or protruding screw threads, add washers if required.



SHOCK ABSORBING SURFACING:

- ✓ Check for foreign objects. Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 4)

GROUND STAKES (ANCHORS):

- ✓ Check for looseness, damage or deterioration. Should firmly anchor unit to ground during use. Re-secure and or replace, if necessary.

SWING HANGERS:

- ✓ Check that bolts are secure and tight. Quick clips should be completely closed and threaded clips screwed tight.

- ✓ If squeaking occurs lubricate bushings with oil or WD-40®.

SWINGS, ROPES AND RIDES:

- ✓ Reinstall if removed during cold season. Check all moving parts including swing seats, ropes, chains and attachments for wear, rust and other deterioration. Replace as needed.
- ✓ Check that ropes are tight, secure at both ends and cannot loop back as to create an entrapment.

WOOD PARTS:

- ✓ Check all wood members for deterioration, structural damage and splintering. Sand down splinters and replace deteriorated wood members. As with all wood, some checking and small cracks in grain is normal.
- ✓ Applying a water repellent or stain (water-based) on a yearly basis is important maintenance to maintain maximum life and performance of the product.

Check twice a month during play season:

HARDWARE:

- ✓ Inspect for tightness. Must be firmly against, but not crushing the wood. **DO NOT OVER-TIGHTEN.** This will cause splintering of wood.
- ✓ Check for sharp edges or protruding screw threads. Add washers if required.

SHOCK ABSORBING SURFACING:

- ✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 4)

Check once a month during play season:

SWING HANGERS:

- ✓ Check that they are secure and orientated correctly. Hook should rotate freely and perpendicular to support beam.
- ✓ If squeaking occurs lubricate bushings with oil or WD-40®.

SWINGS AND RIDES:

- ✓ Check swing seats, all ropes, chains and attachments for fraying, wear, excessive corrosion or damage. Replace if structurally damaged or deteriorated.

Check at the end of the play season:

SWINGS AND RIDES:

- ✓ To prolong their life, remove swings and store inside when outside temperature is below 32°F/0°C. Below freezing, plastic parts may become more brittle.

SHOCK ABSORBING SURFACING:

- ✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 4)

If you dispose of your play set: Please disassemble and dispose of your unit so that it does not create any unreasonable hazards at the time it is discarded. Be sure to follow your local waste ordinances.

About Our Wood

KidKraft Premium Play Systems uses only premium playset lumber, ensuring the safest product for your children's use. Although we take great care in selecting the best quality lumber available, wood is still a product of nature and susceptible to weathering which can change the appearance of your set.

What causes weathering? Does it affect the strength of my Play System?

One of the main reasons for weathering is the effects of water (moisture); the moisture content of the wood at the surface is different than the interior of the wood. As the climate changes, moisture moves in or out of the wood, causing tension which can result in checking and or warping. You can expect the following due to weathering. These changes will not affect the strength of the product:

1. **Checking** is surface cracks in the wood along the grain. A post 10.1 x 10.1 cm (4 x 4 in) will experience more checking than a board 2.5 x 10.1 cm (1 x 4 in) because the surface and interior moisture content will vary more widely than in thinner wood.
2. **Warping** results from any distortion (twisting, cupping) from the original plane of the board and often happens from rapid wetting and drying of the wood.
3. **Fading** happens as a natural change in the wood color as it is exposed to sun-light and will turn a grey over time.

How can I reduce the amount of weathering to my Play System?

At the factory we have coated the wood with a water repellent or stain. This coating decreases the amount of water absorption during rain or snow thus decreasing the tension in the wood. Sunlight will break down the coating, so we recommend applying a water repellent or stain on a yearly basis (see your local stain and paint supplier for a recommended product).

Most weathering is just the normal result of nature and will not affect safe play and enjoyment for your child. However if you are concerned that a part has experienced a severe weathering problem please call our consumer relations department for further assistance.

Complete and mail registration card to receive important product notifications and assure prompt warranty service.

KidKraft Limited Warranty

MISSING OR DAMAGED PARTS:

KidKraft will replace any parts within 90 days from date of purchase found to be missing from or damaged in the original packaging. See Fig.1

Fig. 1	<u>Product Age (All Parts)</u>	<u>Consumer Pays</u>
	0-90 Days from date of purchase	\$0 for Part + Free Shipping

DEFECTS IN MATERIAL AND WORKMANSHIP:

KidKraft warrants that this product is free from defects in materials and workmanship for a period of one (1) year from the original date of purchase (dated sales receipt and/or product registration is required). This one (1) year warranty covers all parts including wood, hardware, and all accessories (Such as swings, rides, and slides). See Fig. 2

Fig. 2	<u>Product Age (All Parts)</u>	<u>Consumer Pays</u>
	91 Days to 1 Year	\$0 for Part + Free Shipping

WOOD ROT, DECAY, AND INSECT DAMAGE:

All wood carries a five (5) year warranty against rot, decay, and insect damage (dated sales receipt and/or product registration is required). Refer to the schedule below for charges associated with replacement of wood parts under this **Limited Warranty**. See Fig. 3

Fig. 3	<u>Product Age (Wood Parts)</u>	<u>Consumer Pays</u>
	0 Days to 1 Year	\$0 for Part + Free Shipping
	After 1 Year to 5 Year	\$0 for Part + Shipping & Handling
	Over 5 Years	100% for Part (if available) + Shipping & Handling

This warranty applies to the original owner and registrant and is non-transferable. Regular maintenance is required to ensure the integrity of this product. Failure by the owner to maintain the product according to the maintenance requirements may void this warranty.

This Limited Warranty does NOT cover:

- Any inspection cost
- Labor and/or costs for replacement of any defective item(s), including but not limited to, professional installer costs
- Incidental or consequential damages, including but not limited to, as a result of set relocation, move and/or reinstall
- Cosmetic defects which do not affect performance or integrity of a part or the entire product
- Vandalism, improper use or installation, or acts of nature, including but not limited to, high winds, fire, and flood
- Minor twisting, warping, checking, or any natural occurring properties of wood that do not affect performance or integrity.
- Any KidKraft product purchased, including but not limited to, a non-approved retailer, auction houses, second-hand, and as-is clearance items.

KidKraft products have been designed for safety and quality. Modifications made to the original product may damage the structural integrity of the unit leading to failure and possible injury. KidKraft cannot assume any responsibility for the modified products. Furthermore, modifications void all warranties.

This product is warranted for **RESIDENTIAL USE ONLY**. Under no circumstance should a KidKraft product be used in public settings such as schools, churches, playgrounds, parks, home and professional day cares and the like. Such use may lead to product failure and failure and potential injury. Public use will void this warranty. KidKraft disclaims all other representations and warranties of any kind, express or implied.

Keys to Assembly Success

Tools Required

• Tape Measure • Carpenter's Level • Carpenter's Square • Claw Hammer • Standard or Cordless Drill • Rubber Mallet	• #1 Phillips and #2 Robertson Screwdrivers • Ratchet with Extension 13 mm (1/2 in) & 11 mm (7/16 in) Sockets	• Open-End Wrench 13 mm (1/2 in) & 11 mm (7/16 in) • Adjustable Wrench • 3 mm (1/8 in) Drill Bit	• 5mm (3/16 in) Hex Key • 2.4m (8 ft) Step Ladder • Safety Glasses • Adult Helpers • Pencil
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Part Identification Key

Listed on each page are the parts and quantities required to complete the assembly step illustrated on that page.

EXAMPLE

2X	1012	Post 5 x 10 x 210 cm (2 x 4 x 83 in)
Quantity	Key Number	Part Description, Part Size

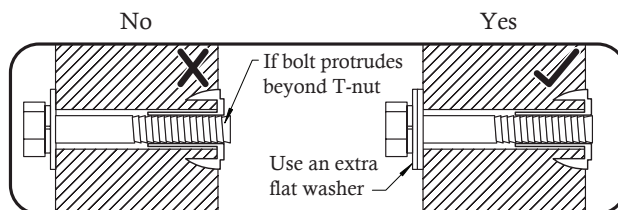
Symbols

Throughout these instructions, symbols are provided as important reminders for proper and safe assembly.

This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition. 		Check that the set or assembly is properly level before proceeding. Use Level 
Use Help 	Use Help 	Where this is shown, 2 or 3 people are required to safely complete the step. To avoid injury or damage to the assembly, make sure to get help!
Measure Distance 	Check that assembly is square before tightening bolts.	Square Assembly 
Use a measuring tape to ensure proper location.		Pre-drill 3mm (1/8 in) Bit  3mm Pre-drill a pilot hole before fastening screw or lag to prevent splitting of wood.
		Tighten Bolts  This indicates time to tighten bolts, but not too tight! Do not crush the wood. This may create splinters and cause structural damage.

CAUTION – Protrusion Hazard

Once the assembly is tightened, watch for exposed threads. If a thread protrudes from the T-nut, remove the bolt and add washers to eliminate this condition. Extra washers have been provided for this purpose.

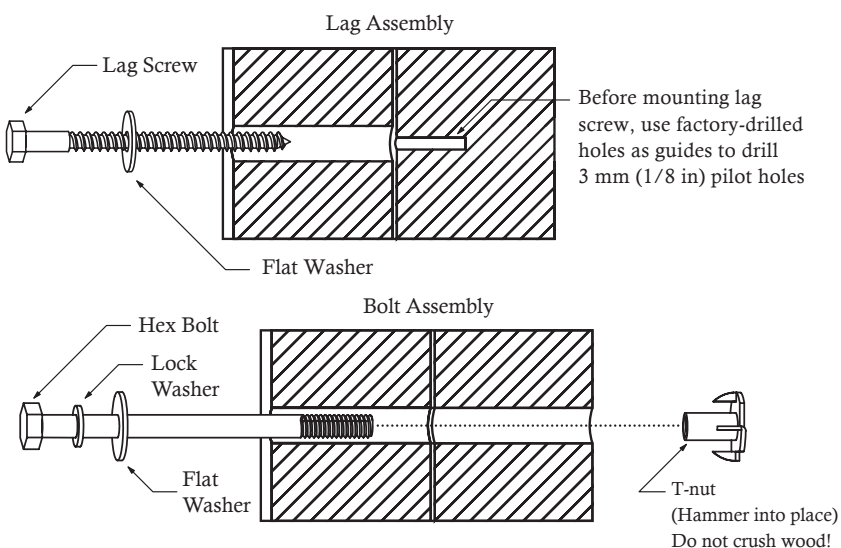


Proper Hardware Assembly

Lag screws require drilling pilot holes to avoid splitting wood. Only a flat washer is required. For ease of installation, liquid soap can be used on all lag-type screws.

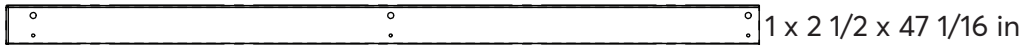
For bolts, tap T-nut into hole with hammer. Insert the hex bolt through lock washer first, then flat washer, then hole. Because the assemblies need to be squared, do not completely tighten until instructed. Pay close attention to diameter of the bolts. 8mm (5/16 in) is slightly larger than 6.4mm (1/4 in)

Note: Wafer head bolts with blue lock tight or a bolt with a Nylock® nut do NOT require a lock washer.



Part Identification (Reduced Size)

1x - **12380** - 25.4 x 63.5 x 1195.4 mm - 37312380



1x - **12381** - 25.4 x 63.5 x 1016 mm - 37312381



1x - **12382** - 25.4 x 63.5 x 2000.3 mm - 37312382

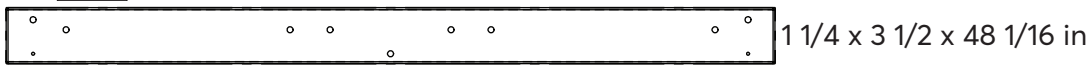
1 x 2 1/2 x 78 3/4 in



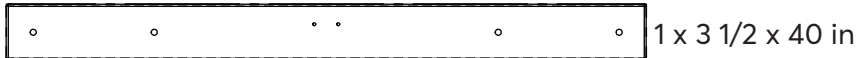
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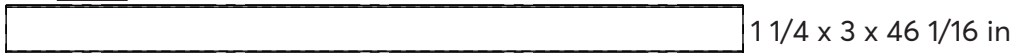
1x - **12384** - 31.8 x 88.9 x 1220.8 mm - 37312384



2x - **12385** - 25.4 x 88.9 x 1016 mm - 37312385



1x - **12386** - 31.8 x 76.2 x 1170 mm - 37312386



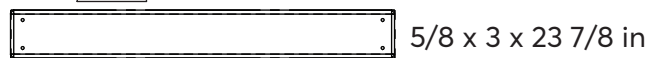
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2x - **12388** - 25.4 x 63.5 x 1016 mm - 37312388



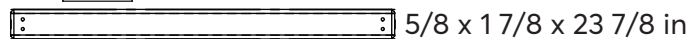
28x - **12389** - 15.9 x 76.2 x 606.4 mm - 38312389



1x - **12390** - 25.4 x 63.5 x 653.3 mm - 37312390



1x - **12391** - 15.9 x 47 x 606.4 mm - 38312391



1x - **12392** - 25.4 x 63.5 x 1016 mm - 37312392

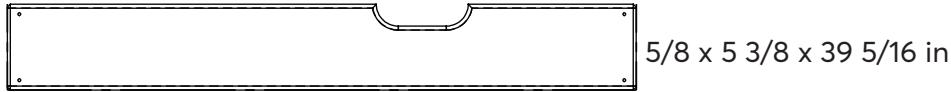


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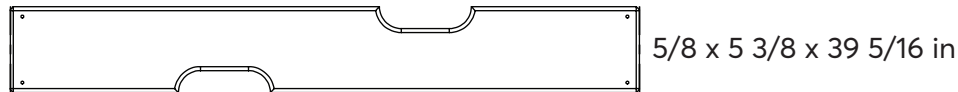
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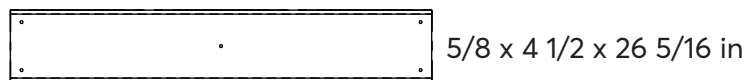
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4x - **12395** - 15.9 x 136.5 x 998.5 mm - 38312395



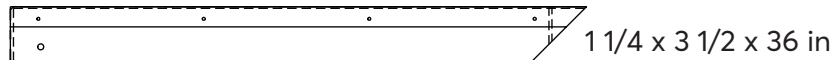
4x - **12396** - 15.9 x 114.3 x 669.1 mm - 38312396



2x - **12397** - 31.8 x 76.2 x 1016 mm - 37312397



1x - **12398** - 31.8 x 88.9 x 914.4 mm - 37312398



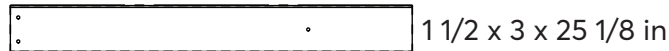
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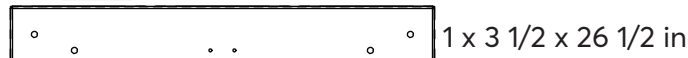
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1x - **12401** - 38.1 x 76.2 x 638.2 mm - 37312401



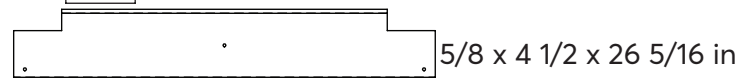
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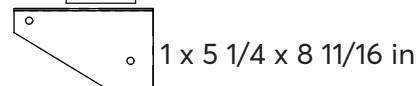
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1x - **12404** - 15.9 x 114.3 x 669.1 mm - 38312404



2x - **12405** - 25.4 x 133.4 x 220.7 mm - 38312405



Part Identification (Reduced Size)

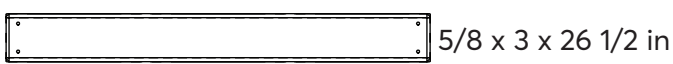
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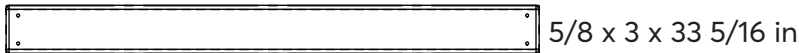
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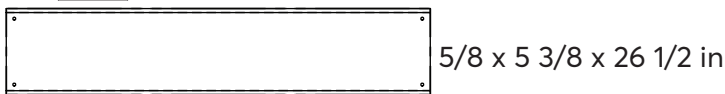
2x - 12408 - 15.9 x 76.2 x 673.1 mm - 38312408



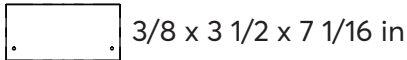
11x - 12409 - 15.9 x 76.2 x 846.1 mm - 38312409



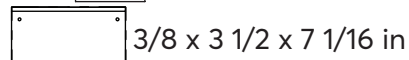
3x - 12410 - 15.9 x 136.5 x 673.1 mm - 37312410



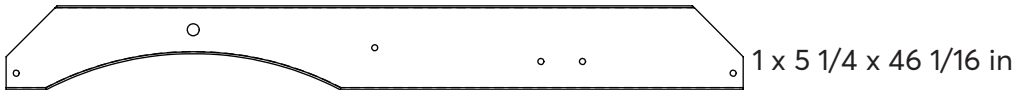
2x - 12412 - 9.5 x 88.9 x 179 mm - 37312412



10x - 12413 - 9.5 x 88.9 x 179 mm - 37312413



1x - 12414 - 25.4 x 133.4 x 1170 mm - 37312414



1x - 12415 - 31.8 x 88.9 x 1016 mm - 37312415



1x - 12416 - 31.8 x 76.2 x 1016 mm - 37312416



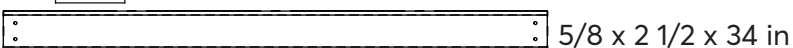
2x - 12417 - 31.8 x 136.5 x 870 mm - 37312417



1x - 12418 - 25.4 x 63.5 x 653.3 mm - 37312418

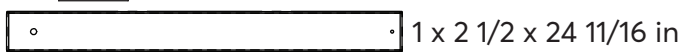


4x - 12419 - 15.9 x 63.5 x 863.6 mm - 37312419

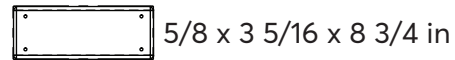


Part Identification (Reduced Size)

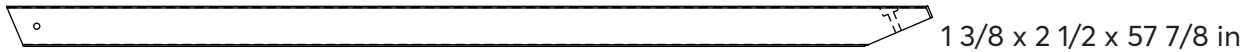
1x - **12420** - 25.4 x 63.5 x 627.9 mm - 37312420



3x - **12421** - 15.9 x 84.1 x 222.3 mm - 37312421



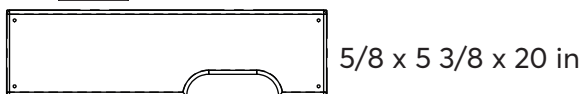
2x - **12422** - 34.9 x 63.5 x 1470 mm - 37312422



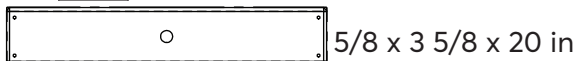
1x - **12423** - 31.8 x 63.5 x 863.6 mm - 37312423



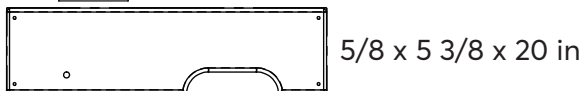
5x - **12424** - 15.9 x 136.5 x 508 mm - 38312424



1x - **12425** - 15.9 x 92.1 x 508 mm - 38312425



5x - **12426** - 15.9 x 136.5 x 508 mm - 38312426



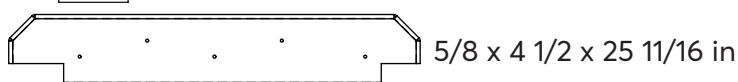
1x - **12427** - 15.9 x 111.1 x 1170 mm - 37312427



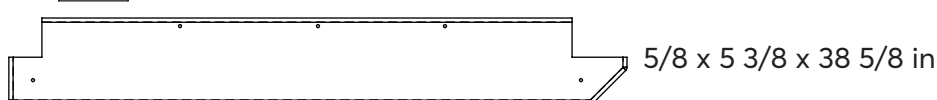
1x - **12428** - 15.9 x 76.2 x 627.9 mm - 37312428



1x - **12429** - 15.9 x 114.3 x 653.3 mm - 37312429



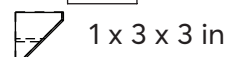
1x - **12430** - 15.9 x 136.5 x 981.1 mm - 37312430



1x - **12431** - 25.4 x 127 x 627.9 mm - 37312431



2x - **12432** - 25.4 x 76.2 x 76.2 mm - 37312432



Part Identification (Reduced Size)

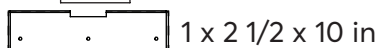
1x - **12433** - 25.4 x 63.5 x 588.3 mm - 37312433



1x - **12434** - 31.8 x 76.2 x 393.7 mm - 37312434



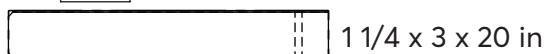
1x - **12435** - 25.4 x 63.5 x 254 mm - 37312435



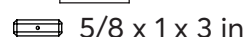
1x - **12509** - 25.4 x 25.4 x 506.4 mm - 37312509



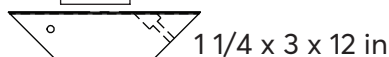
1x - **12436** - 31.8 x 76.2 x 508 mm - 37312436



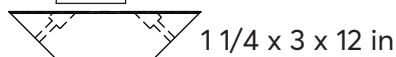
4x - **12456** - 15.9 x 25.4 x 76.2 mm - 37312456



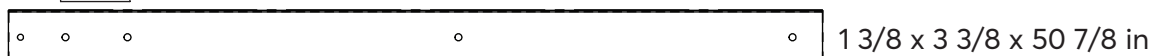
4x - **12437** - 31.8 x 76.2 x 304.8 mm - 37312437



4x - **12438** - 31.8 x 76.2 x 304.8 mm - 37312438



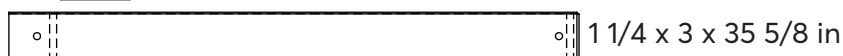
1x - **12439** - 34.9 x 85.7 x 1292.2 mm - 37312439



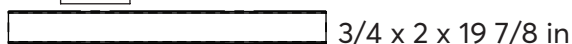
2x - **12440** - 31.8 x 76.2 x 1689.1 mm - 38312440



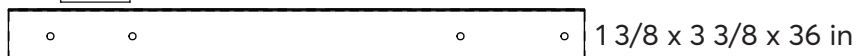
2x - **12441** - 31.8 x 76.2 x 904.9 mm - 38312441



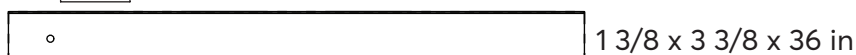
2x - **12442** - 19.1 x 50.8 x 504.2 mm - 37312442



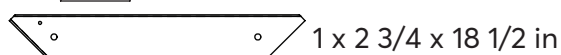
1x - **12443** - 34.9 x 85.7 x 914.4 mm - 37312443



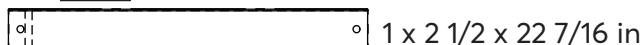
1x - **12444** - 34.9 x 85.7 x 914.4 mm - 37312444



2x - **12445** - 25.4 x 69.9 x 469.4 mm - 37312445

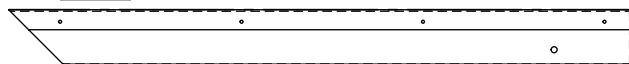


2x - **12446** - 25.4 x 63.5 x 570.1 mm - 38312446



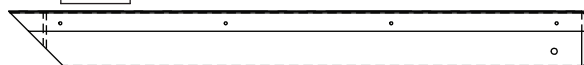
Part Identification (Reduced Size)

1x - **12447** - 31.8 x 88.9 x 990.6 mm - 37312447



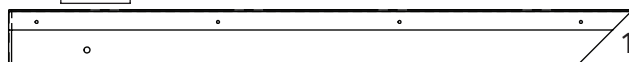
1 1/4 x 3 1/2 x 39 in

1x - **12448** - 31.8 x 88.9 x 914.4 mm - 37312448



1 1/4 x 3 1/2 x 36 in

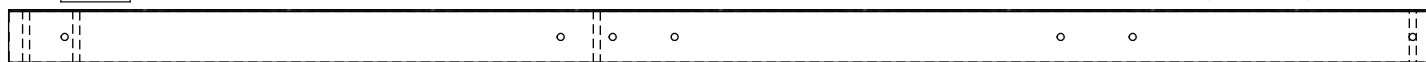
1x - **12449** - 31.8 x 88.9 x 990.6 mm - 37312449



1 1/4 x 3 1/2 x 39 in

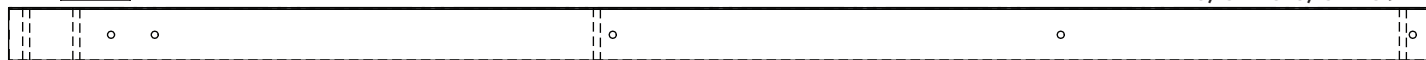
1x - **12450** - 34.9 x 85.7 x 2260.6 mm - 37312450

1 3/8 x 3 3/8 x 89 in



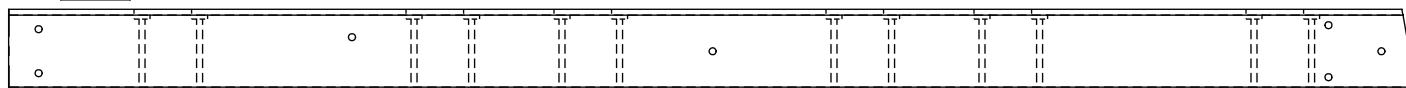
2x - **12451** - 34.9 x 85.7 x 2260.6 mm - 37312451

1 3/8 x 3 3/8 x 89 in

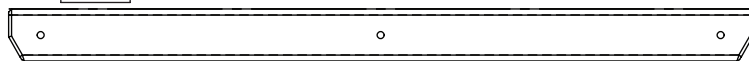


1x - **12452** - 76.2 x 133.4 x 2235.2 mm - 37312452

3 x 5 1/4 x 88 in

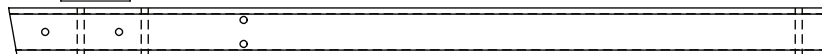


1x - **12453** - 23.8 x 82.6 x 1181.1 mm - 37312453



15/16 x 3 1/4 x 46 1/2 in

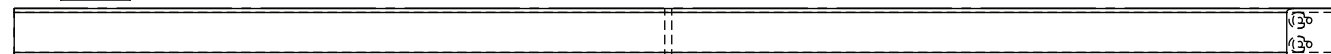
1x - **12454** - 76.2 x 76.2 x 1294.3 mm - 37312454



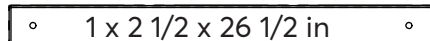
3 x 3 x 50 15/16 in

2x - **12455** - 50.8 x 76.2 x 2108.2 mm - 37312455

2 x 3 x 83 in



1x - **12457** - 25.4 x 63.5 x 673.1 mm - 37312457



1 x 2 1/2 x 26 1/2 in

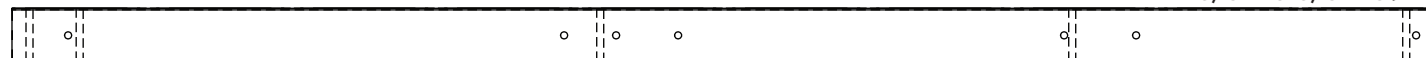
1x - **12458** - 31.8 x 88.9 x 1220.8 mm - 37312458



1 1/4 x 3 1/2 x 48 1/16

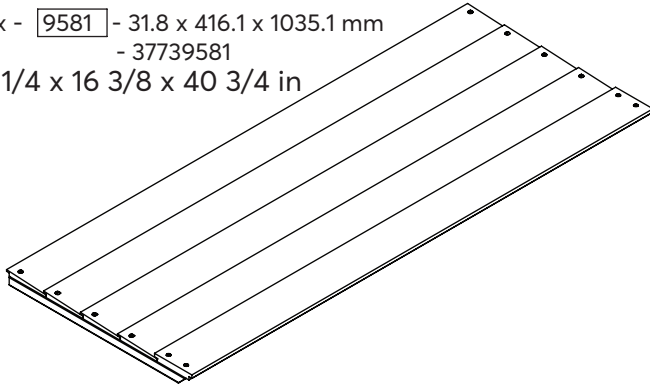
1x - **12459** - 34.9 x 85.7 x 2260.6 mm - 37312459

1 3/8 x 3 3/8 x 89 in

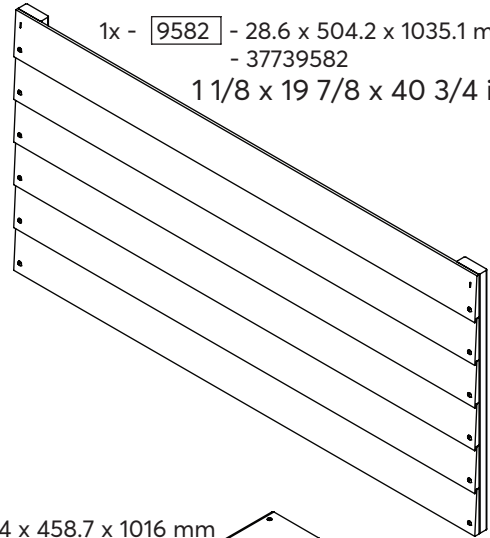


Part Identification (Reduced Size)

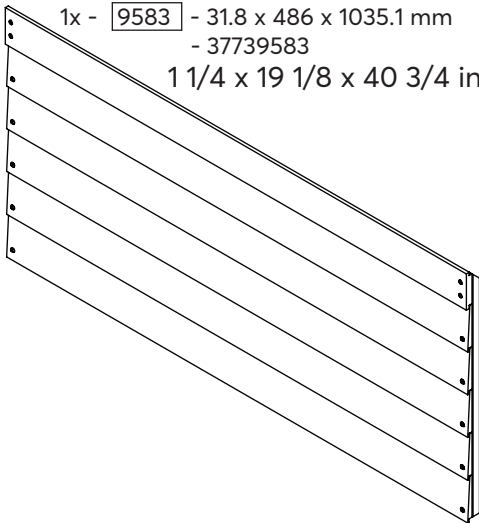
1x - **9581** - 31.8 x 416.1 x 1035.1 mm
- 37739581
1 1/4 x 16 3/8 x 40 3/4 in



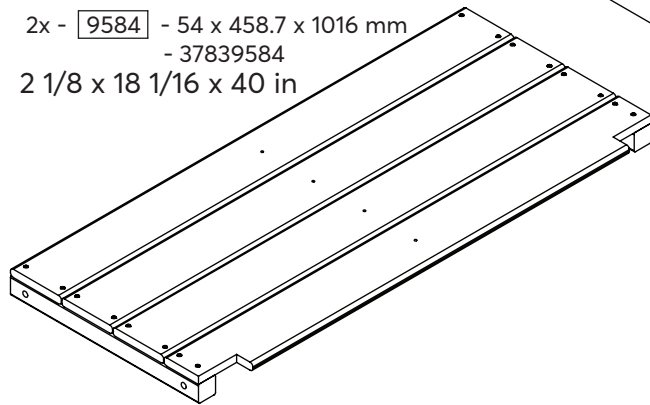
1x - **9582** - 28.6 x 504.2 x 1035.1 mm
- 37739582
1 1/8 x 19 7/8 x 40 3/4 in



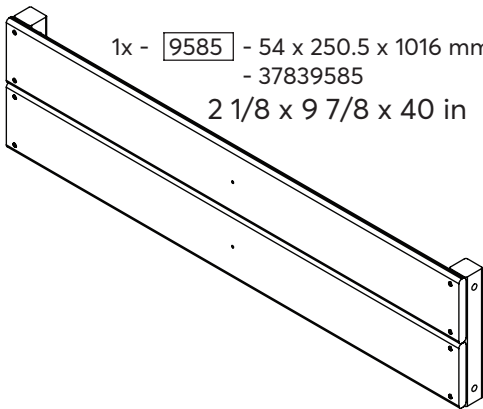
1x - **9583** - 31.8 x 486 x 1035.1 mm
- 37739583
1 1/4 x 19 1/8 x 40 3/4 in



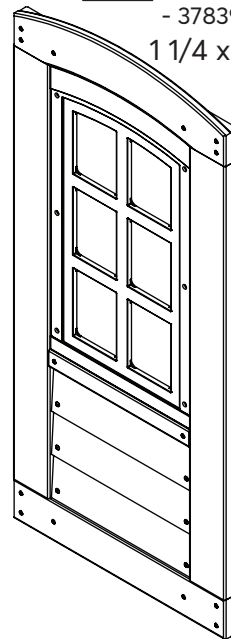
2x - **9584** - 54 x 458.7 x 1016 mm
- 37839584
2 1/8 x 18 1/16 x 40 in



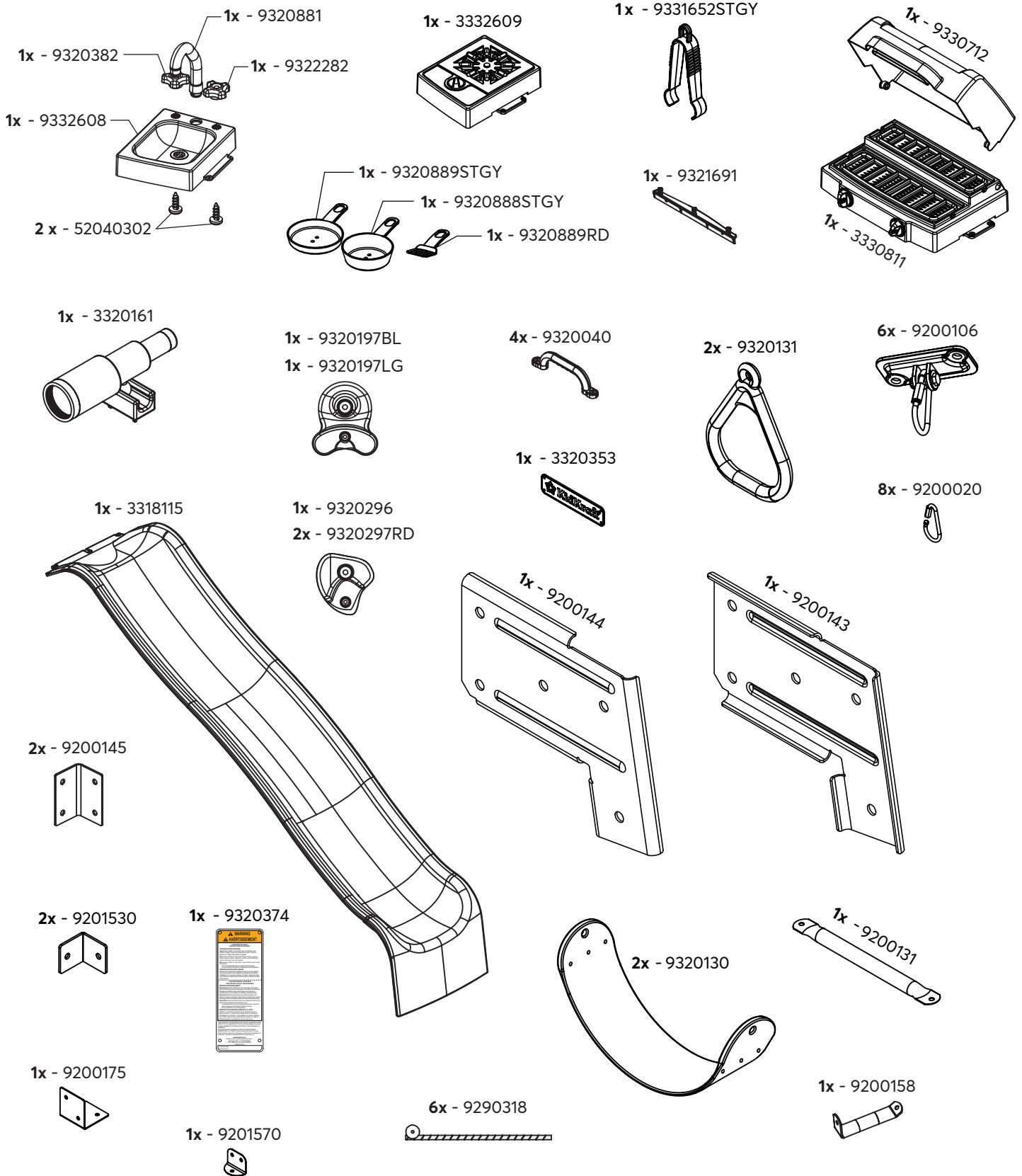
1x - **9585** - 54 x 250.5 x 1016 mm
- 37839585
2 1/8 x 9 7/8 x 40 in



1x - **9586** - 31.8 x 476.3 x 1020.8 mm
- 37839586
1 1/4 x 18 3/4 x 40 3/16 in



Part Identification (Reduced Size)



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customerservice@kidkraft.com
1.800.933.0771
972.385.0100

Part Identification (Reduced Size)

2x - 9200157



31x - 54902200



2x - 9200174 - 20 in (50.8 cm)

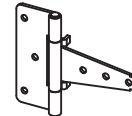


4x - 9200172 - 48 in (1.2 m)

2x - 9207711



2x - 9207712



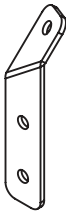
1x - 9207713



30x - 53453202



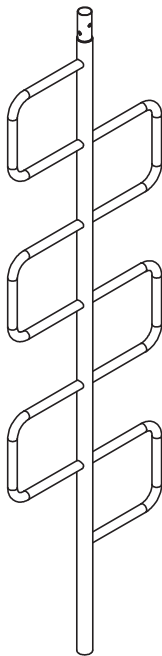
1x - 9200156



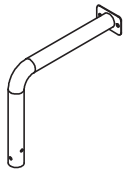
1x - 53452209



1x - 3200157



1x - 9200166



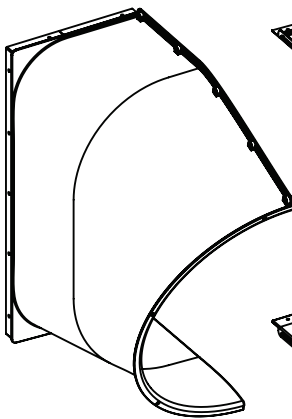
1x - 9200186



2x - 9200087



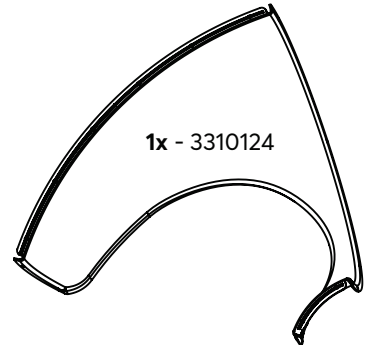
1x - 3310130



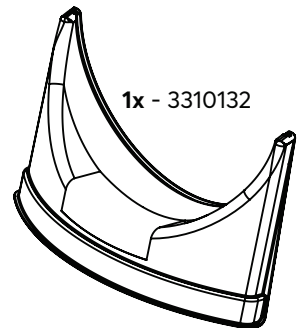
1x - 3310131



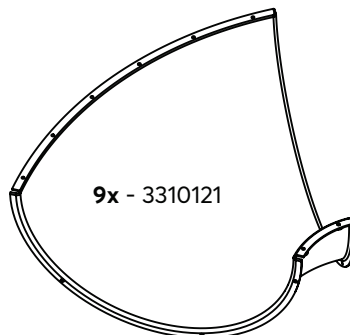
1x - 3310124



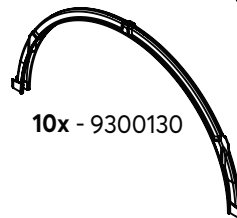
1x - 3310132



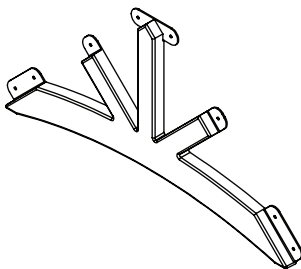
9x - 3310121



10x - 9300130



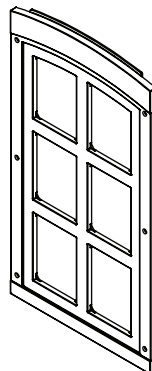
2x - 9340134



1x - 10-1007-G



1x - 9320111

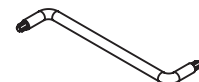


Included in hardware kit



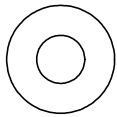
1x - 1/8 x 3 in
(3.2 x 76.2 mm)
(9300183)

1x - D1 (9200015)



Hardware Identification (Actual Size)

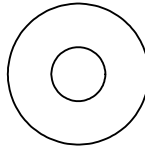
6 x **(FW0)** - 3/16 in - 51103100
4.8 mm



5 x **(LW1)** - 1/4 in - 51303200
6.4 mm



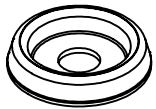
2 x **(FW1)** - 1/4 in - 51103200
6.4mm



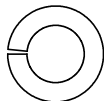
66 x **(LN1)** - 1/4 in - 54303200
6.4 mm



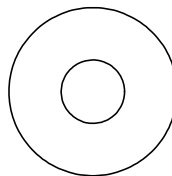
8 x **(FW6)** - #12 - 9299500



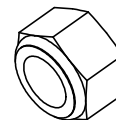
121 x **(LW2)** - 5/16 in - 51303300
7.9 mm



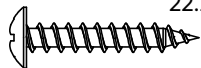
186 x **(FW2)** - 5/16 in - 51103300
7.9 mm



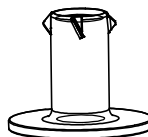
30 x **(LN2)** - 5/16 in - 54303300
7.9 mm



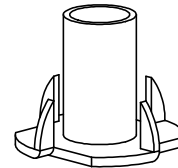
52 x **(S0)** - #8 x 7/8 in - 52933505
22.2 mm



5 x **(BN1)** - 1/4 in - 54803200
6.4 mm



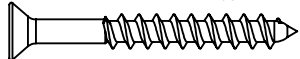
110 x **(TN2)** - 5/16 in - 54503300
7.9 mm



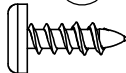
250 x **(S20)** - #8 x 1-3/8 in - 52043516
34.9 mm



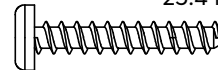
4 x **(S15)** - #8 x 1-3/4 in - 52043513
44.5mm



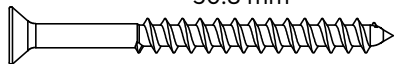
38 x **(S37)** - #7 x 5/8 in - 52433009
15.9 mm



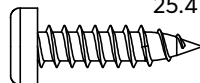
5 x **(S10)** - #8x 1 in - 52433510
25.4 mm



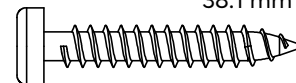
49 x **(S11)** - #8 x 2 in - 52043520
50.8 mm



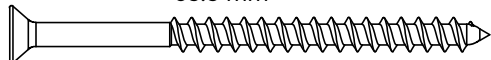
15 x **(S6)** - #12 x 1 in - 52433610
25.4 mm



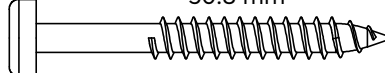
24 x **(S42)** - #12 x 1-1/2 in - 52433621
38.1 mm



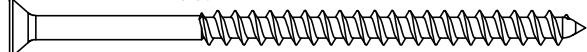
24 x **(S3)** - #8 x 2-1/2 in - 52043522
63.5 mm



61 x **(S7)** - #12 x 2 in - 52433620
50.8 mm



12 x **(S4)** - #8 x 3 in - 52043530
76.2 mm

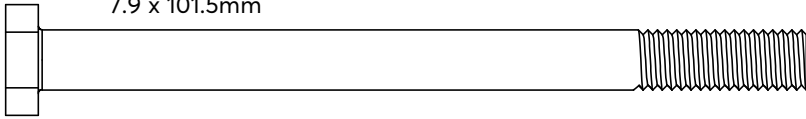


6 x **(S21)** - #8 x 3-1/2 in - 52033532
88.9 mm

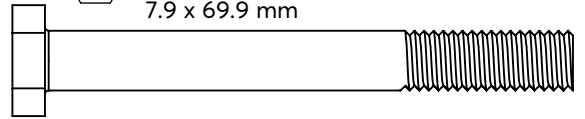


Hardware Identification (Actual Size)

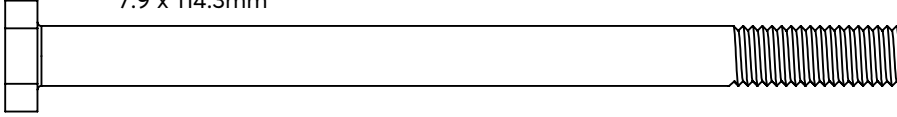
14 x **G4** - 5/16 x 4 in - 53703340
7.9 x 101.5mm



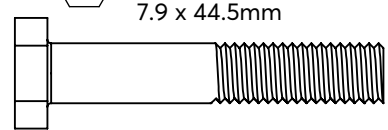
20 x **G36** - 5/16 x 2-3/4 in - 53703323
7.9 x 69.9 mm



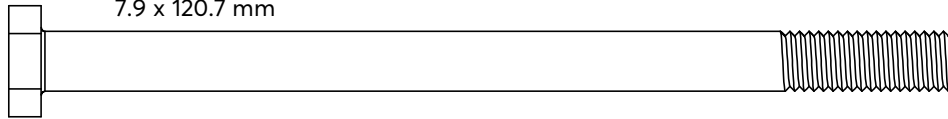
9 x **G5** - 5/16 x 4-1/2 in - 53703342
7.9 x 114.3mm



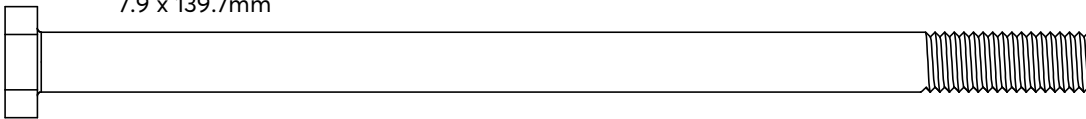
4 x **G27** - 5/16 x 1-3/4 in - 53703313
7.9 x 44.5mm



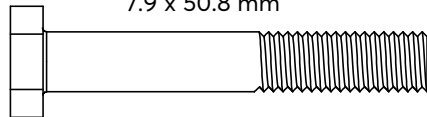
8 x **G6** - 5/16 x 4-3/4 in - 53703343
7.9 x 120.7 mm



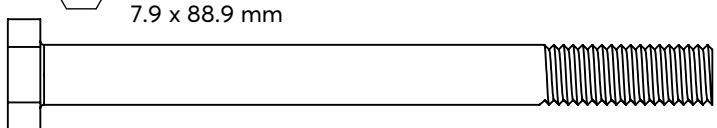
12 x **G7** - 5/16 x 5-1/2 in - 53703352
7.9 x 139.7mm



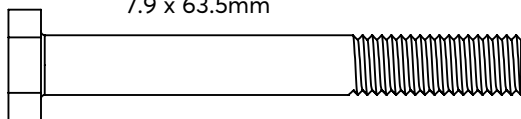
12 x **G8** - 5/16 x 2 in - 53703320
7.9 x 50.8 mm



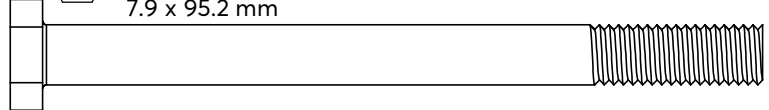
2 x **G11** - 5/16 x 3-1/2 in - 53703332
7.9 x 88.9 mm



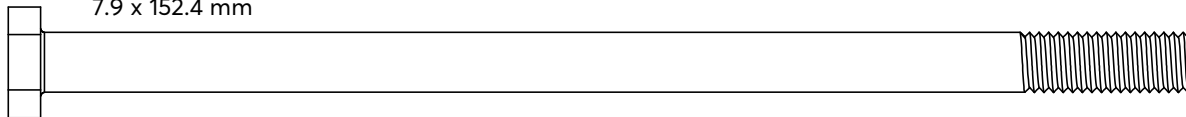
38 x **G9** - 5/16 x 2-1/2 in - 53703322
7.9 x 63.5mm



8 x **G21** - 5/16 x 3-3/4 in - 53703333
7.9 x 95.2 mm

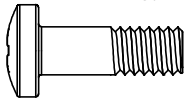


2 x **Z** - 5/16 x 6 in - 53703360
7.9 x 152.4 mm

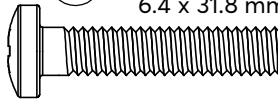


Hardware Identification (Actual Size)

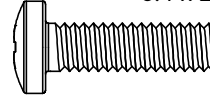
54 x **(PB1)** - 1/4 x 3/4 in - 53413203
6.4 x 19.1 mm



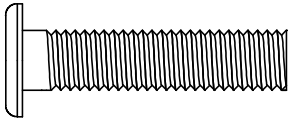
5 x **(PB2)** - 1/4 x 1-1/4 in - 53433212
6.4 x 31.8 mm



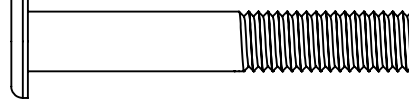
11 x **(PB6)** - 1/4 x 1 in - 53413210
6.4 x 25.4 mm



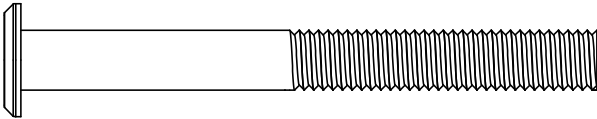
4 x **(WB2)** - 5/16 x 1-3/8 in - 53613316
7.9 x 34.9 mm



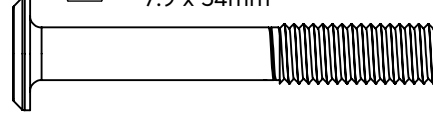
2 x **(WB4)** - 1/4 x 2" - 53613220
6.4 x 50.8 mm



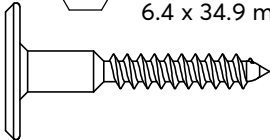
3 x **(WB7)** - 5/16 x 3 in - 53613330
7.9 x 76.2 mm



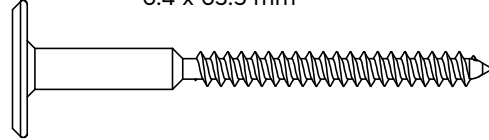
4 x **(WB9)** - 5/16 x 2-1/8" - 53613324
7.9 x 54 mm



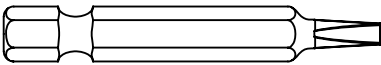
8 x **(WL3)** - 1/4 x 1-3/8 in - 52613216
6.4 x 34.9 mm



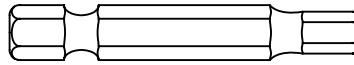
16 x **(WL5)** - 1/4 x 2-1/2 in - 52613222
6.4 x 63.5 mm



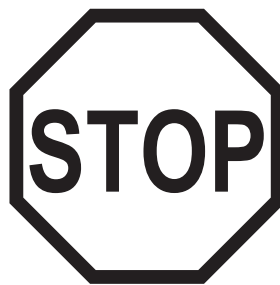
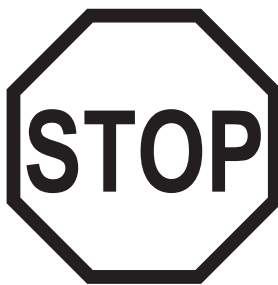
1 x **(D4)** - #2 x 2 in - 9200014
50.8 mm



1 x **(D6)** - 3/16 in - 9200019
4.8 mm

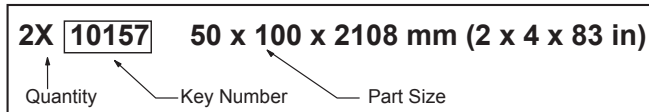


1 Inventory Parts - Read This Before Starting Assembly



Inventory should be completed before starting installation. KidKraft will not cover costs of any additional installation trip due to missing or damaged pieces.

- A. Referencing the parts identification sheets, inventory all hardware, wood and accessories. This will assist you with your assembly.
- The wood pieces will have the key number stamped on the ends of the boards. Organize the wood pieces by step, as per the key numbering system below.



- B. Read the assembly manual completely, paying special attention to ANSI warnings; notes; and safety/maintenance information on pages 1 - 8.

**If there are missing or damaged pieces,
please contact the KidKraft Consumer Engagement Team
before going back to the retailer.**

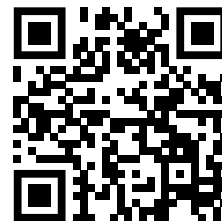
Request Replacement Parts 24/7

You can request replacement parts for this product 24 hours a day / 7 days a week:

Outdoor Swing Set and Playhouse Parts Ordering

<https://parts.kidkraft.com/partsorderemail>

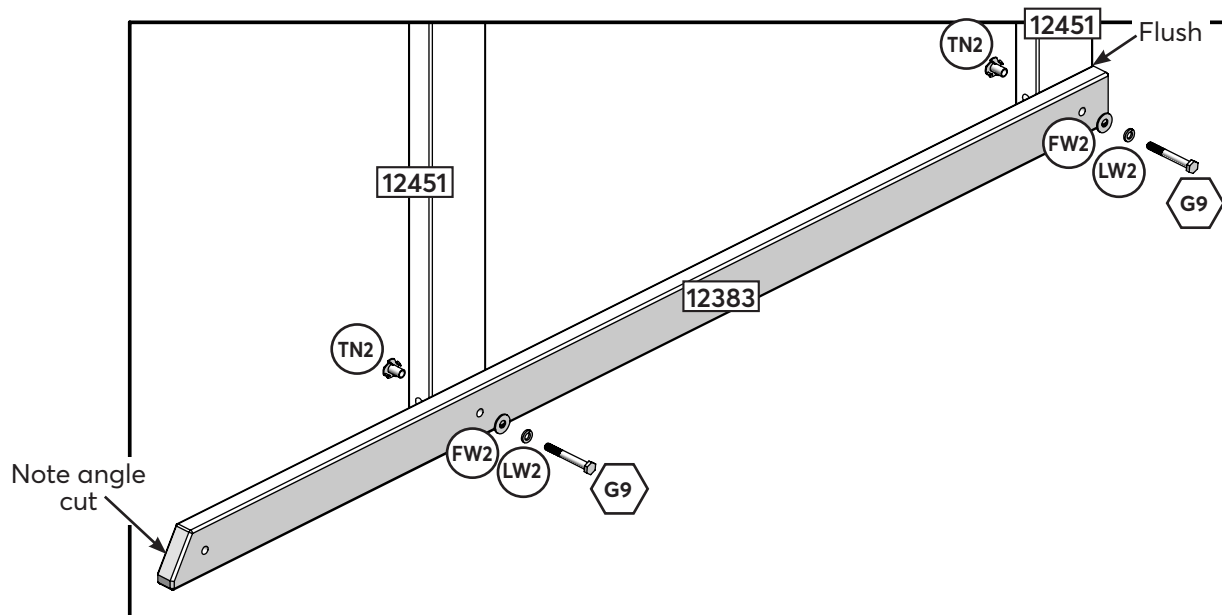
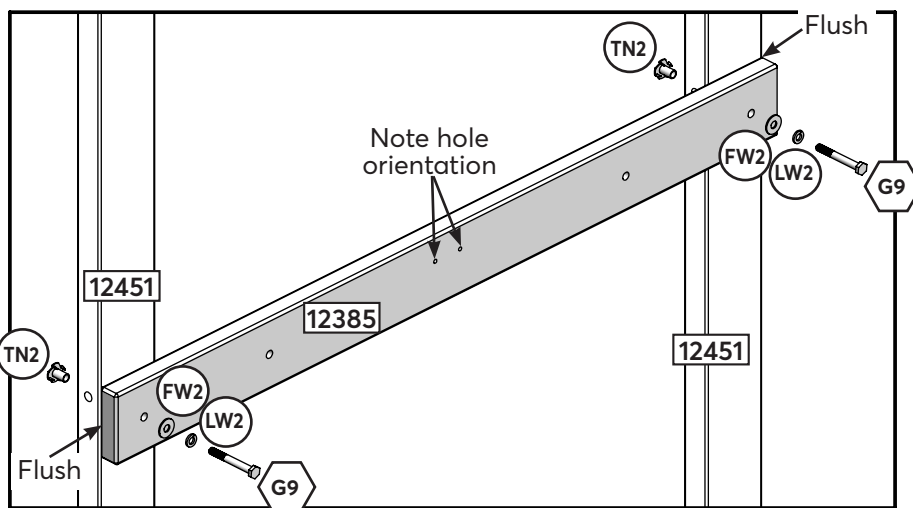
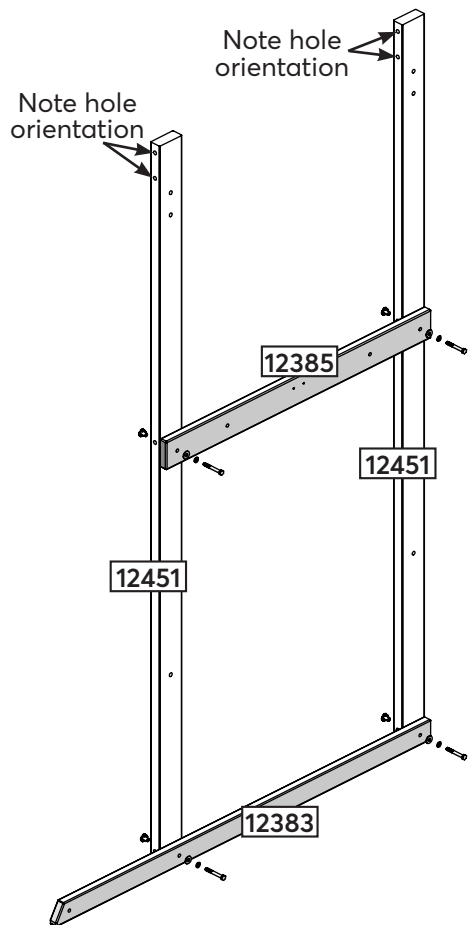
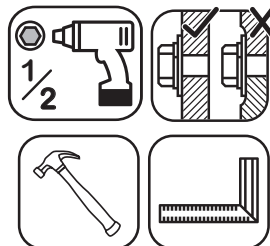
If you have assembly or product questions, please refer to the front cover for direct contact information for our Consumer Engagement Team OR you can also use this QR code with your smartphone for common questions and contact information.



KidKraft Help Center **<https://kidkraft.zendesk.com/hc/en-us/>**

2

Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

- 2 x 12451 34.9 x 85.7 x 2260.6 mm (1 3/8 x 3 3/8 x 89 in)
- 1 x 12383 25.4 x 63.5 x 1437.3 mm (1 x 2 1/2 x 56 9/16 in)
- 1 x 12385 25.4 x 88.9 x 1016 mm (1 x 3 1/2 x 40 in)

Hardware

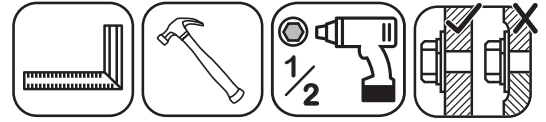
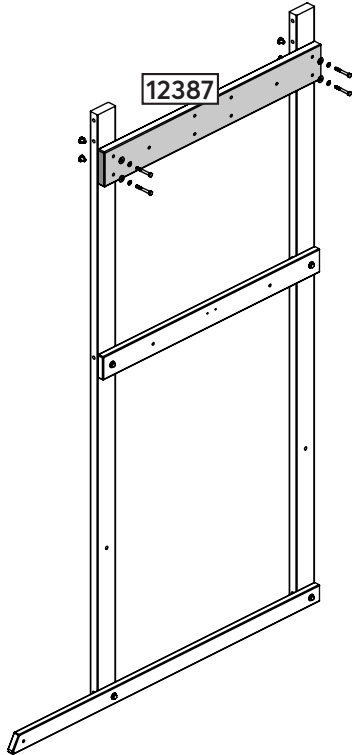
- 4 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



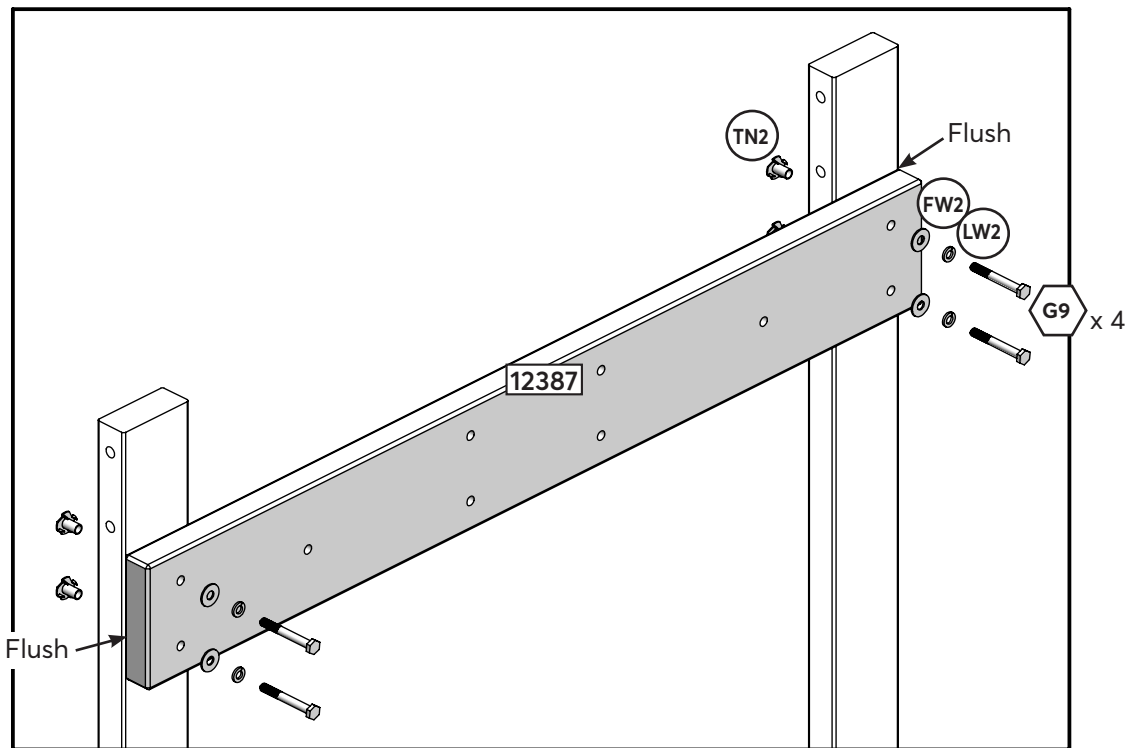
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3



Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

1 x 12387 31.8 x 133.4 x 1016 mm (1 1/4 x 5 1/4 x 40 in)

Hardware

4 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

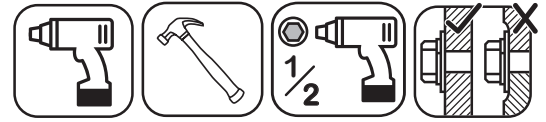


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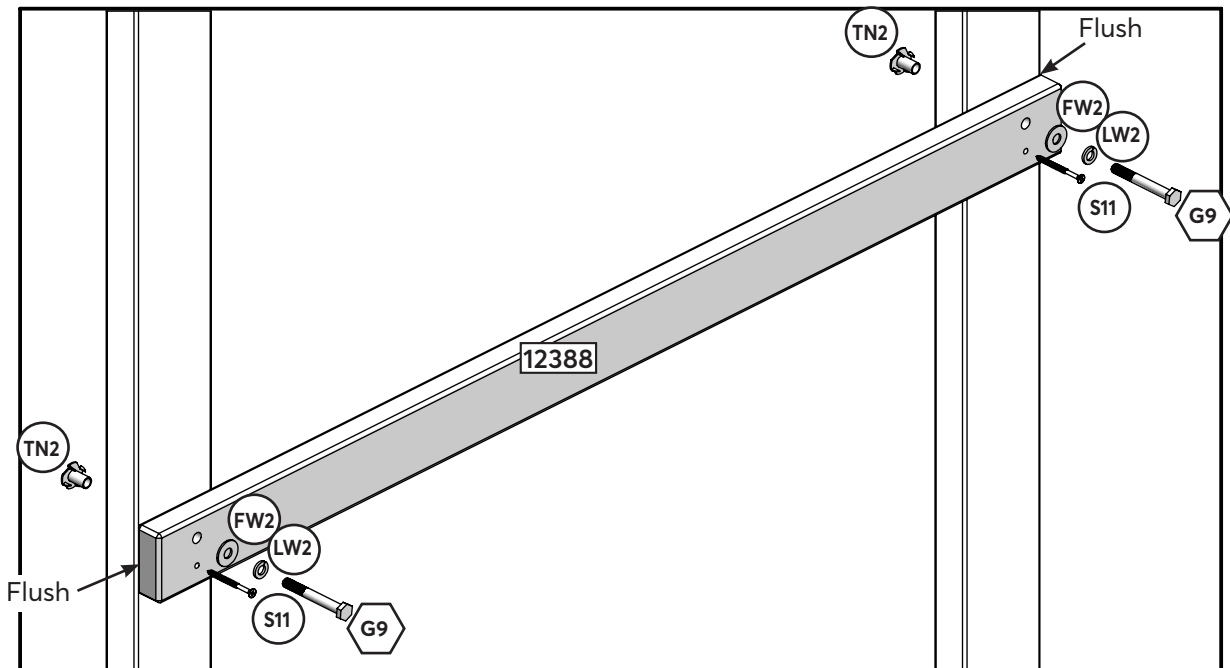
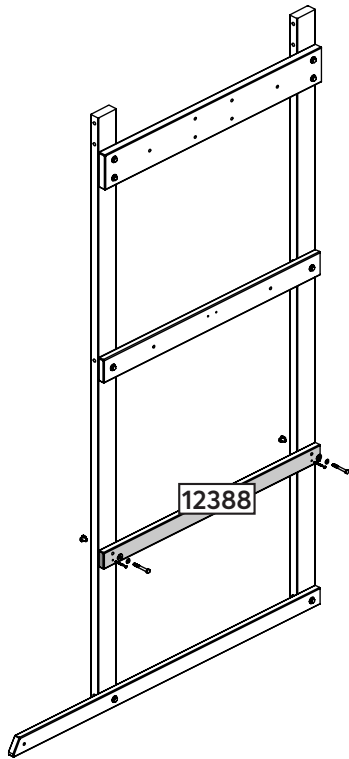
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4



Assemble T-Nuts first
with hammer!



Wood Parts

1 x **12388** 25.4 x 63.5 x 1016 mm (1 x 2 1/2 x 40 in)

Hardware

2 x **G9** 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

2 x **S11** #8 x 50.8 mm (#8 x 2 in)

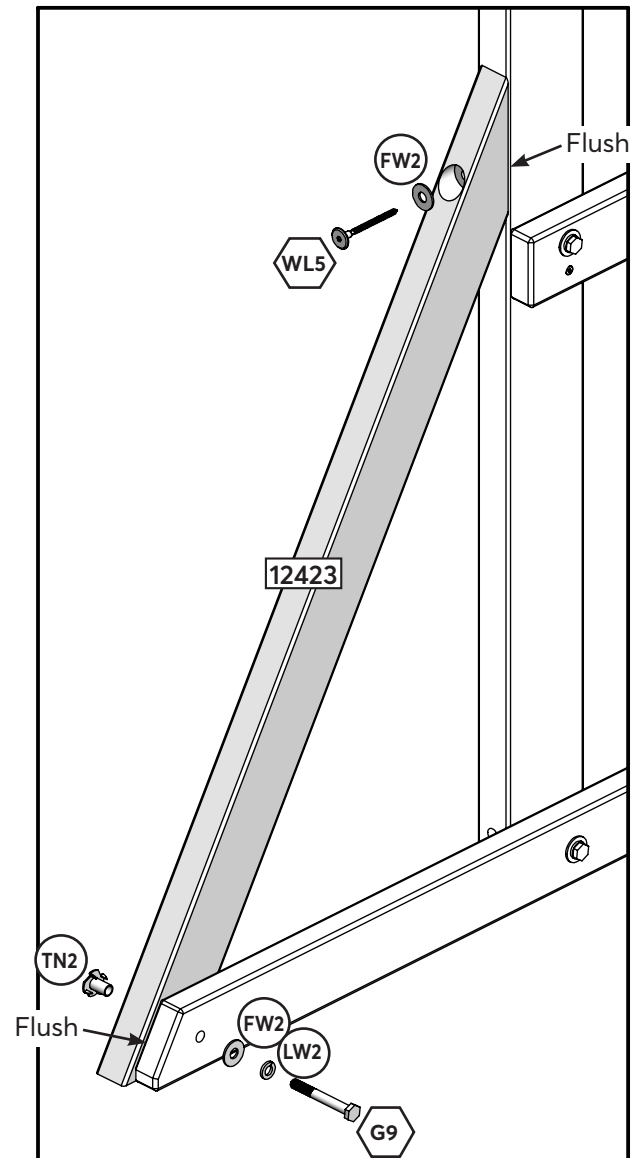
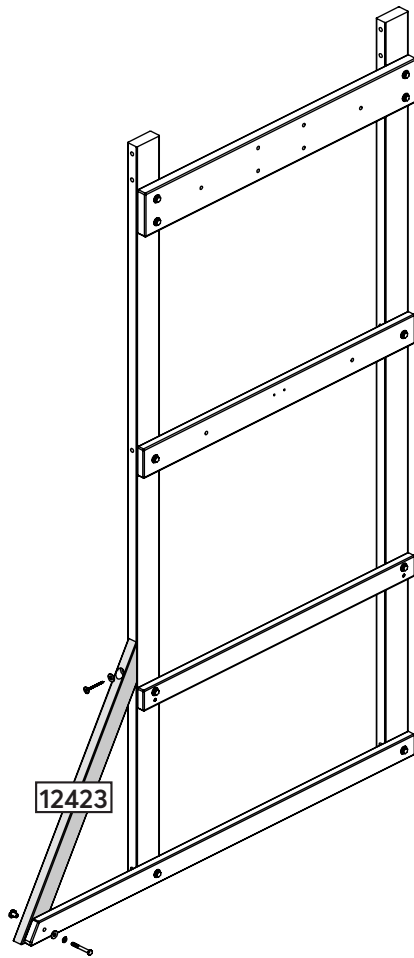
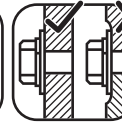
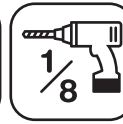


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5

Assemble T-Nuts first with hammer!
Pre-drill each hole using a 1/8 in drill bit for WL5.



Wood Parts

1 x 12423 31.8 x 63.5 x 863.6 mm (1 1/4 x 2 1/2 x 34 in)

Hardware

1 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

1 x WL5 6.4 x 63.5 mm (1/4 x 2-1/2 in) (FW2)



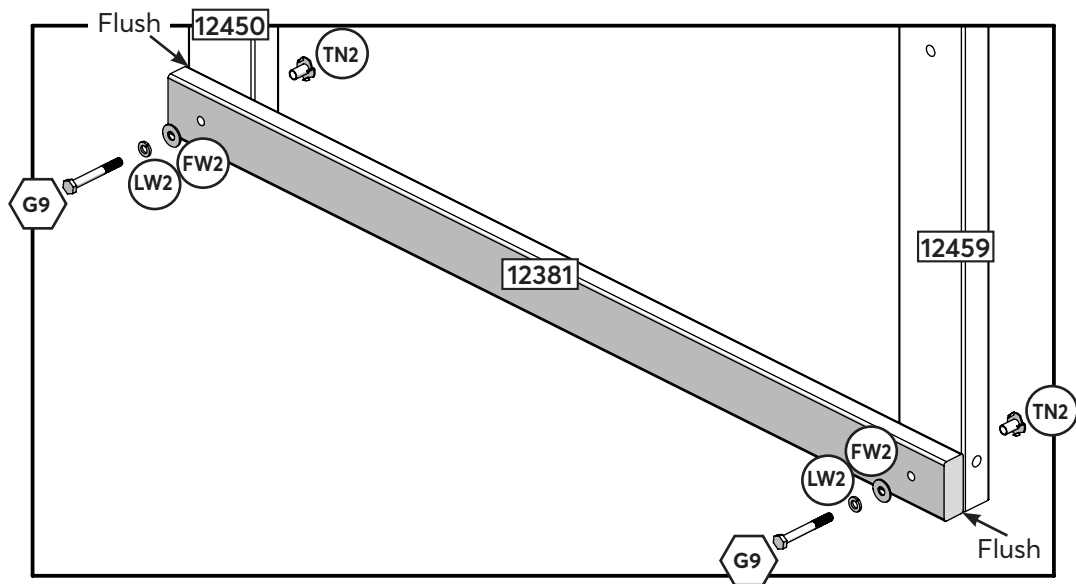
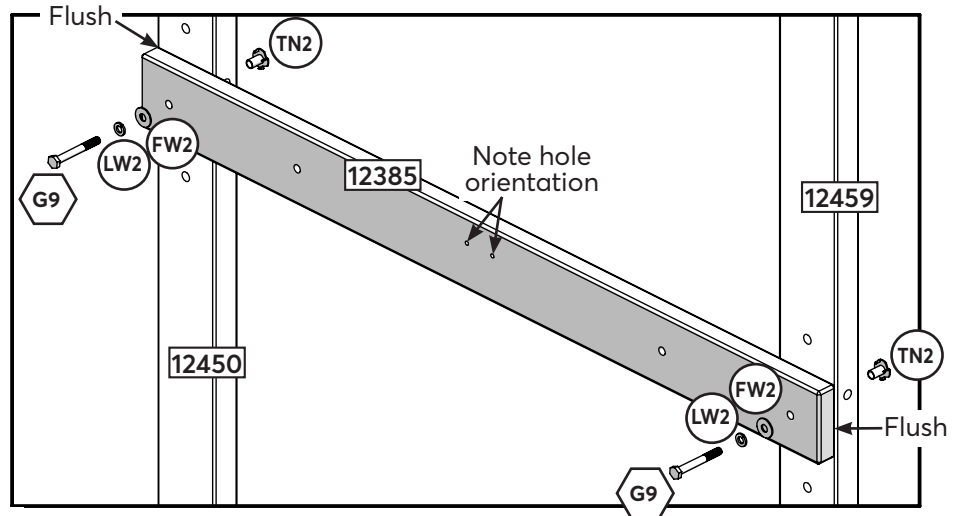
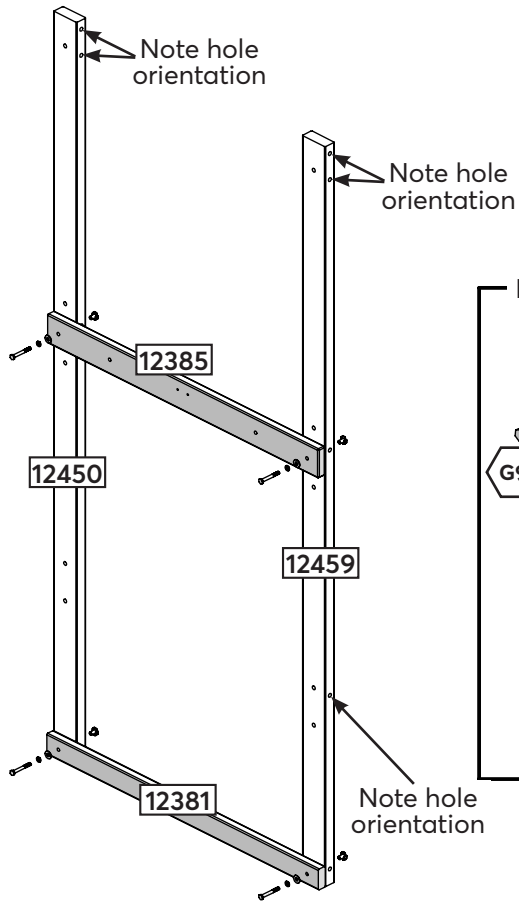
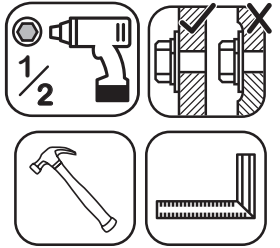
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6

Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

- 1 x 12450 34.9 x 85.7 x 2260.6 mm (1 3/8 x 3 3/8 x 89 in)
- 1 x 12459 34.9 x 85.7 x 2260.6 mm (1 3/8 x 3 3/8 x 89 in)
- 1 x 12381 25.4 x 63.5 x 1016 mm (1 x 2 1/2 x 40 in)
- 1 x 12385 25.4 x 88.9 x 1016 mm (1 x 3 1/2 x 40 in)

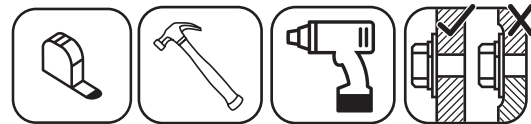
Hardware

- 4 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

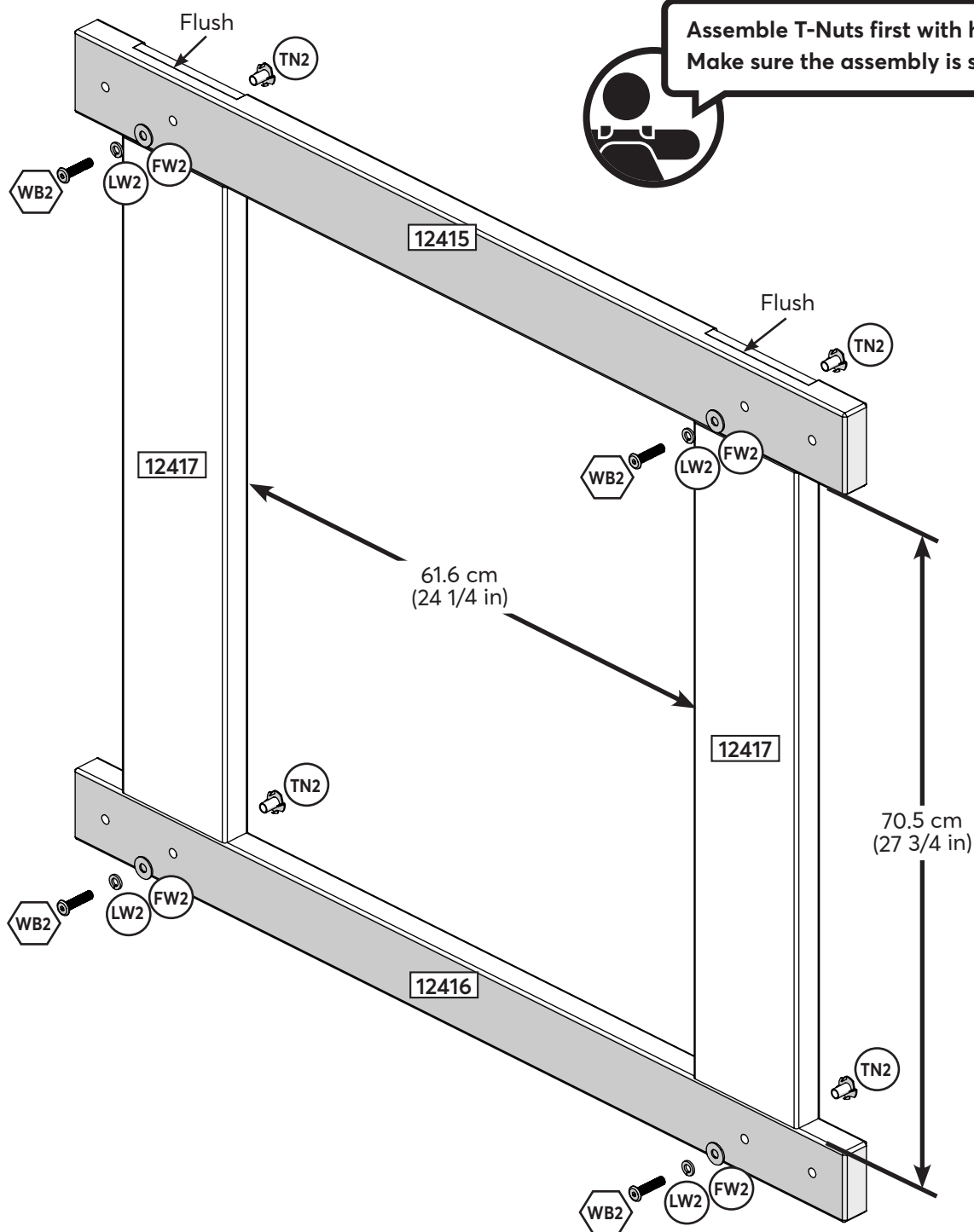


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Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

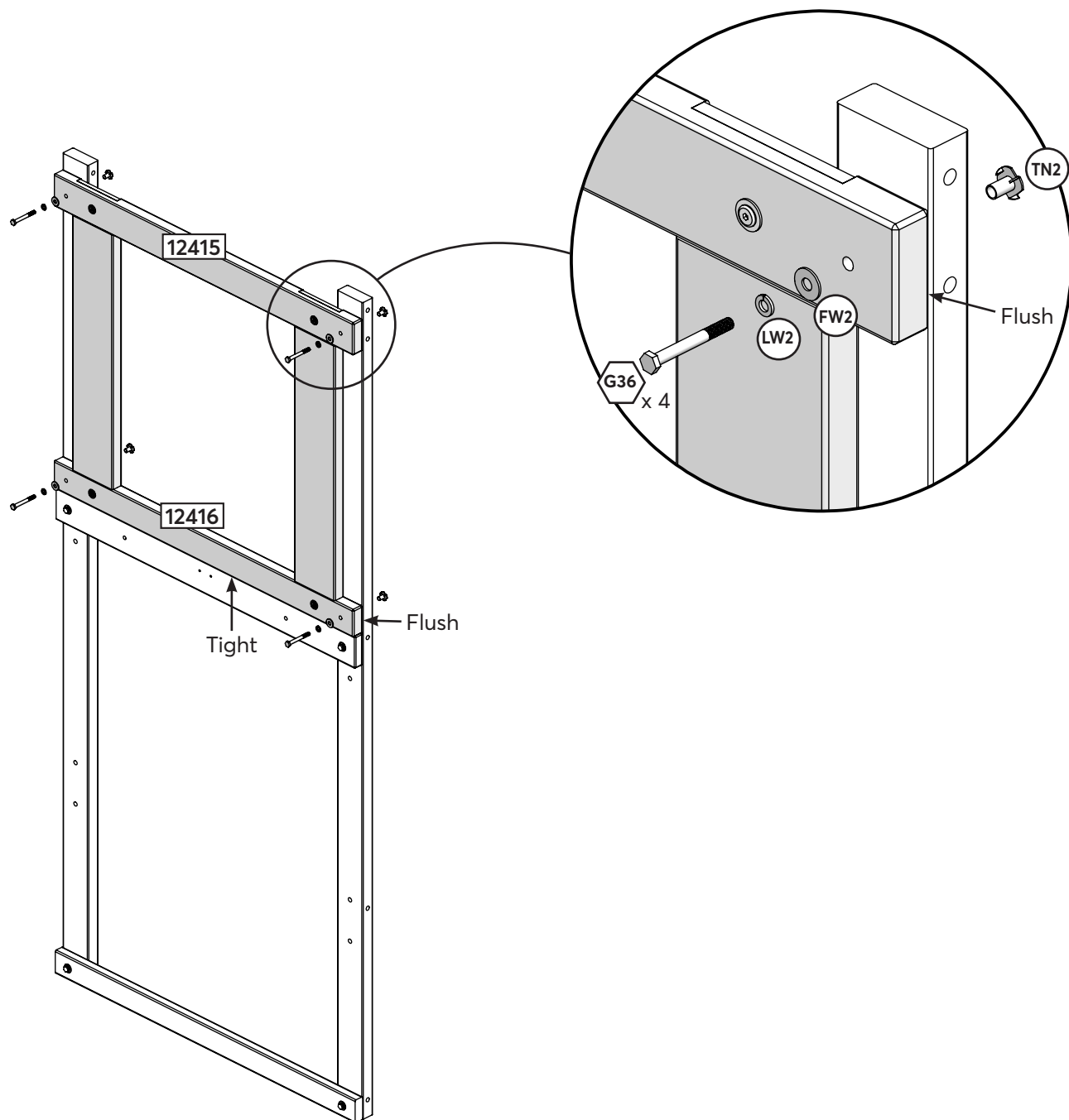
- 2 x 12417 31.8 x 136.5 x 870 mm (1 1/4 x 5 3/8 x 34 1/4 in)
 1 x 12416 31.8 x 76.2 x 1016 mm (1 1/4 x 3 x 40 in)
 1 x 12415 31.8 x 88.9 x 1016 mm (1 1/4 x 3 1/2 x 40 in)

Hardware

- 4 x WB2 7.9 x 34.9 mm (5/16 x 1-3/8 in) (LW2, FW2, TN2)

8

Assemble T-Nuts first
with hammer!

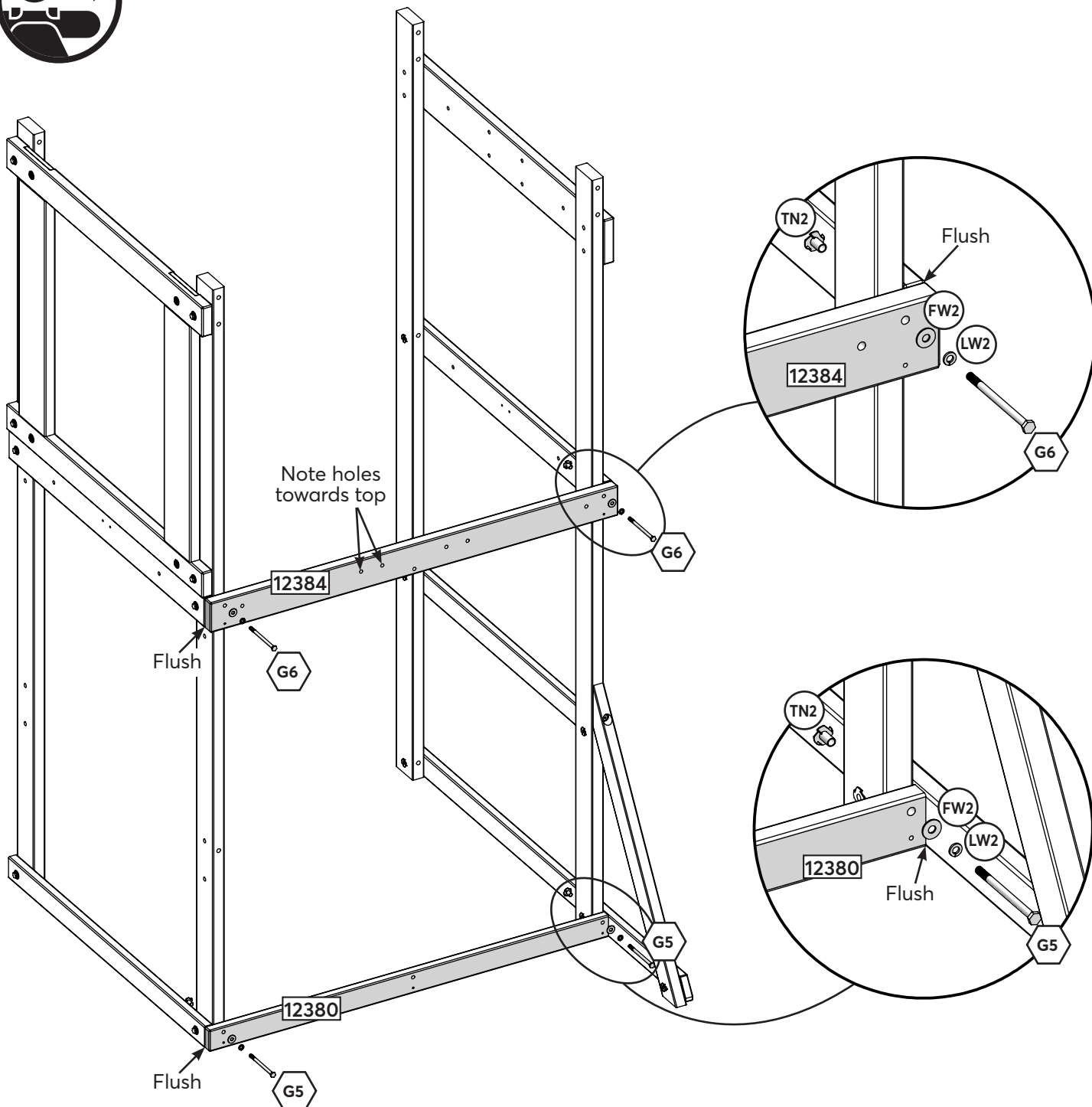
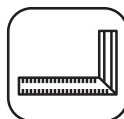


Hardware

4 x  7.9 x 69.9 mm (5/16 x 2-3/4 in) (LW2, FW2, TN2)

9

Assemble T-Nuts first with hammer!
Make sure the assembly is square.
Do not tighten bolt until step 13.



Wood Parts

- 1 x 12384 31.8 x 88.9 x 1220.8 mm (1 1/4 x 3 1/2 x 48 1/16 in)
- 1 x 12380 25.4 x 63.5 x 1195.4 mm (1 x 2 1/2 x 47 1/16 in)

Hardware

- 2 x G5 7.9 x 114.3 mm (5/16 x 4-1/2 in) (LW2, FW2, TN2)
- 2 x G6 7.9 x 120.6 mm (5/16 x 4-3/4 in) (LW2, FW2, TN2)



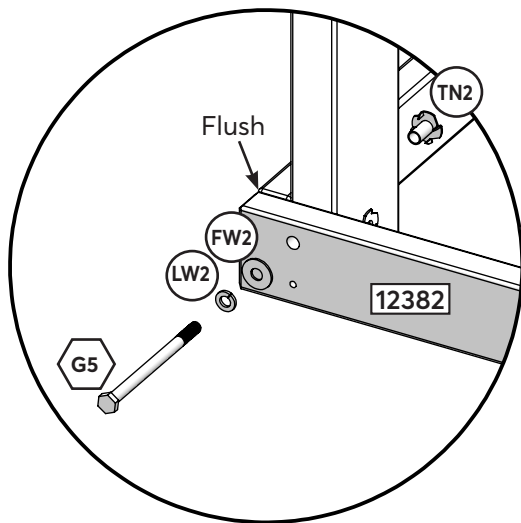
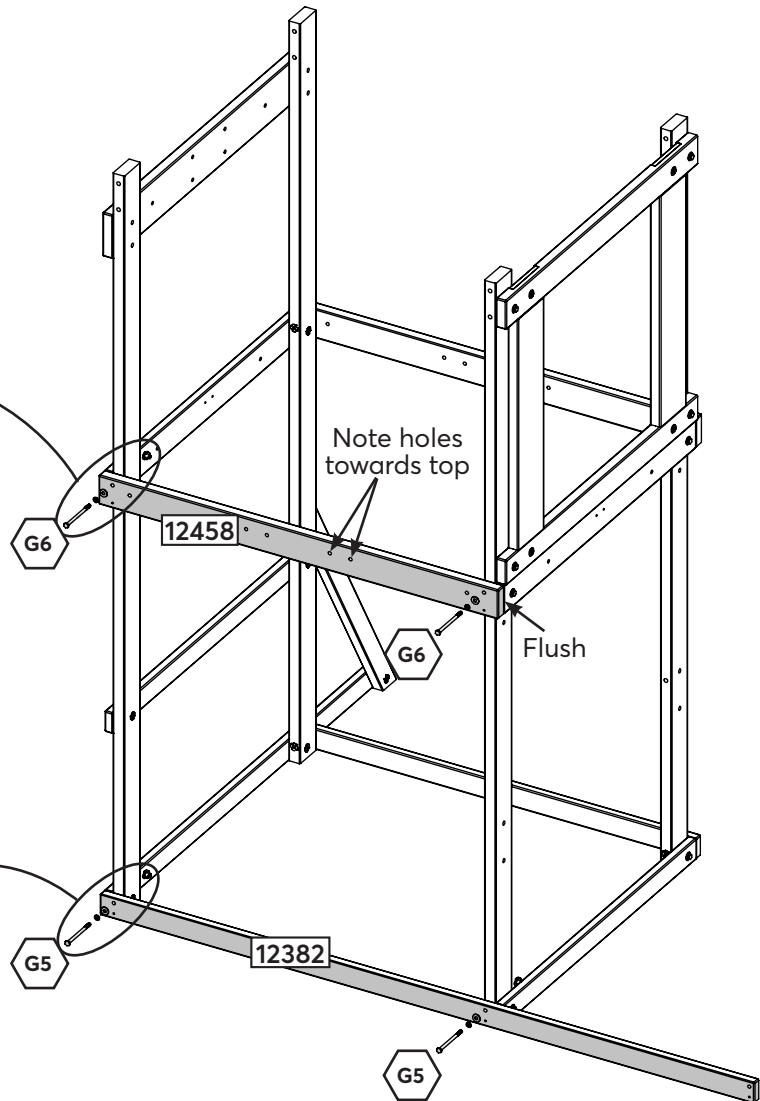
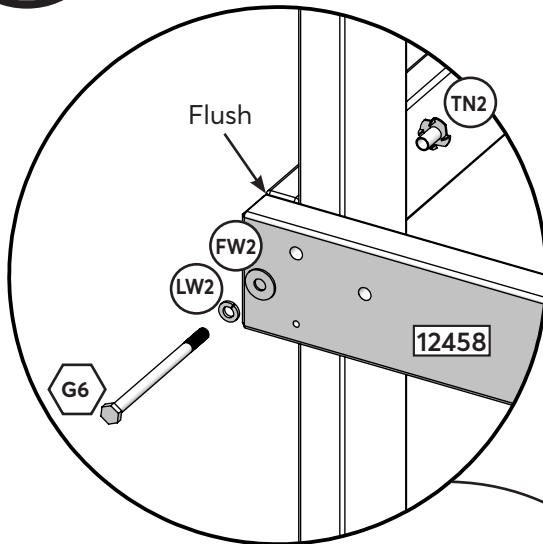
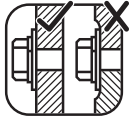
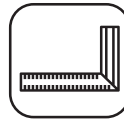
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10

Assemble T-Nuts first with hammer!
Make sure the assembly is square.
Do not tighten bolt until step 13.



Wood Parts

- 1 x 12458 31.8 x 88.9 x 1220.8 mm (1 1/4 in x 3 1/2 in x 48 1/16)
1 x 12382 25.4 x 63.5 x 2000.3 mm (1 x 2 1/2 x 78 3/4 in)

Hardware

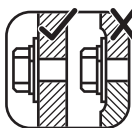
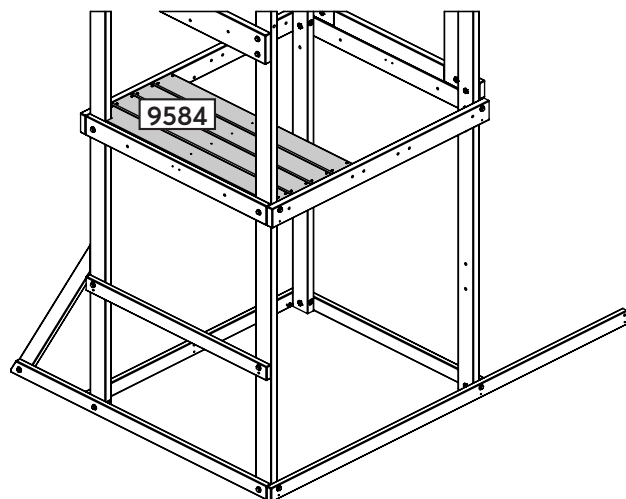
- 2 x G5 7.9 x 114.3 mm (5/16 x 4-1/2 in) (LW2, FW2, TN2)
2 x G6 7.9 x 120.6 mm (5/16 x 4-3/4 in) (LW2, FW2, TN2)



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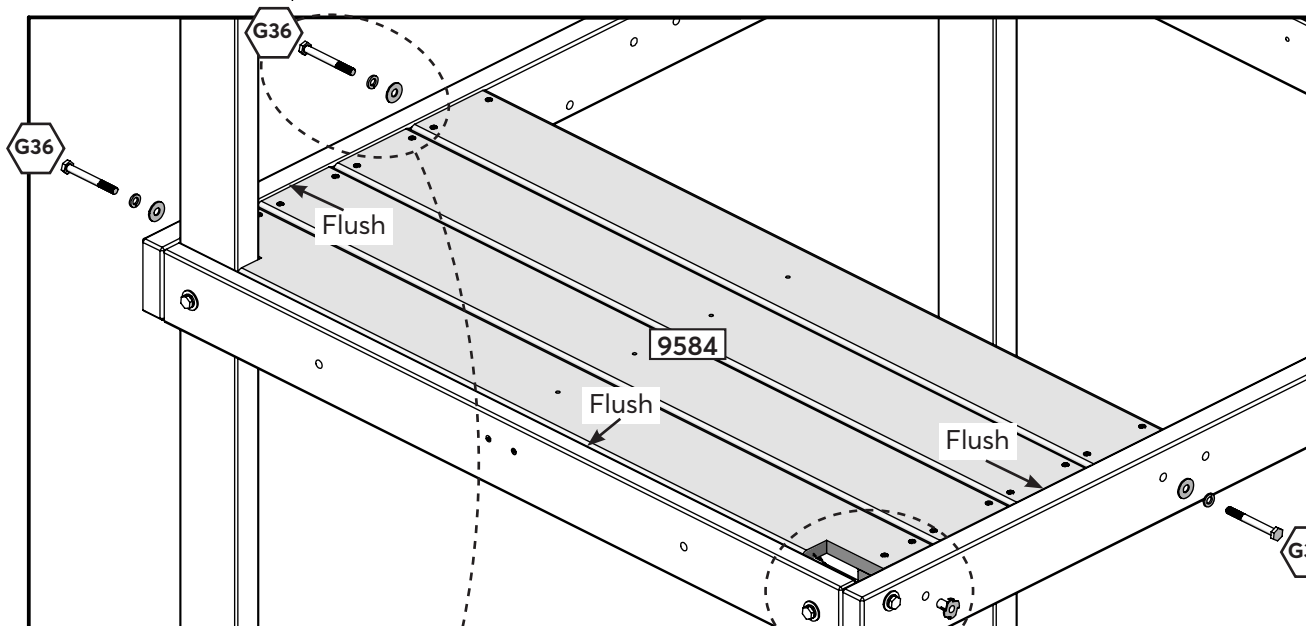
11



Assemble T-Nuts first with hammer!
Do not tighten bolt until step 13.

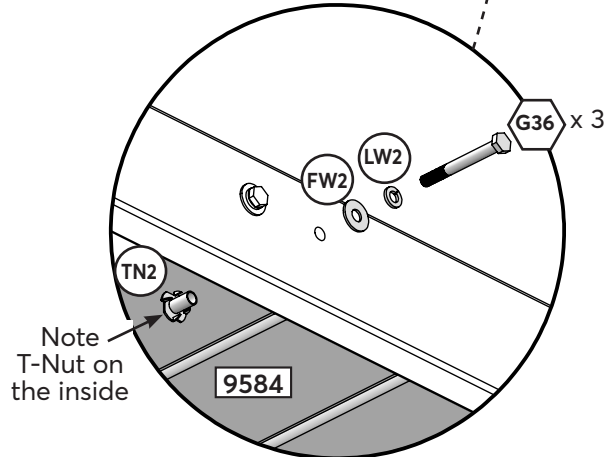


Note: Structure partly removed for clarity.



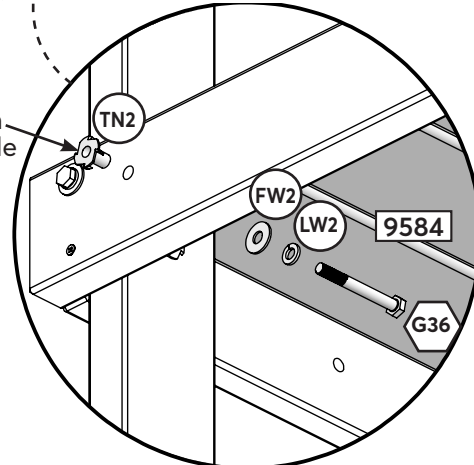
Rotated & Underneath View

Rotated & Underneath View



Note
T-Nut on
the inside

Note
T-Nut on
the outside



Wood Parts

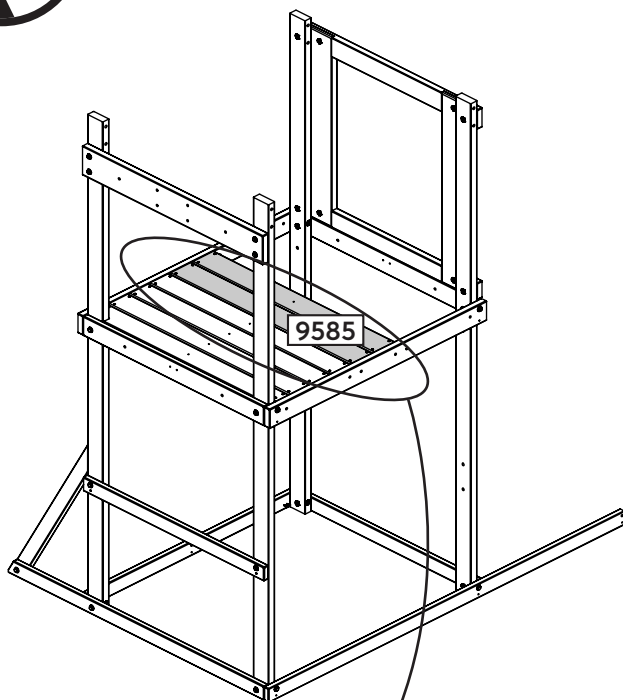
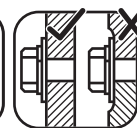
1 x 9584 54 x 458.7 x 1016 mm (2 1/8 x 18 1/16 x 40 in)

Hardware

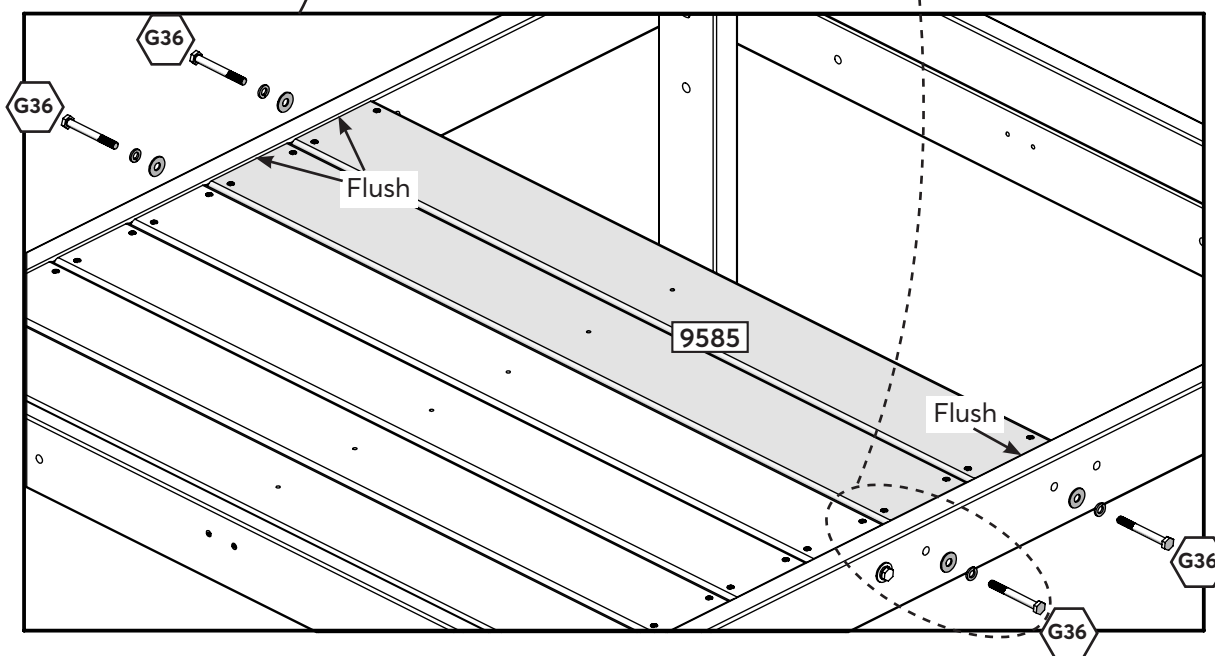
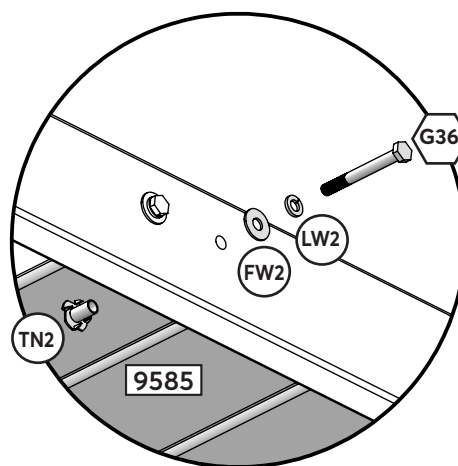
4 x G36 7.9 x 69.9 mm (5/16 x 2-3/4 in) (LW2, FW2, TN2)

12

Assemble T-Nuts first with hammer!
Do not tighten bolt until step 13.



Underneath View



Wood Parts

1 x 9585 54 x 250.5 x 1016 mm (2 1/8 x 9 7/8 x 40 in)

Hardware

4 x G36 7.9 x 69.9 mm (5/16 x 2-3/4 in) (LW2, FW2, TN2)



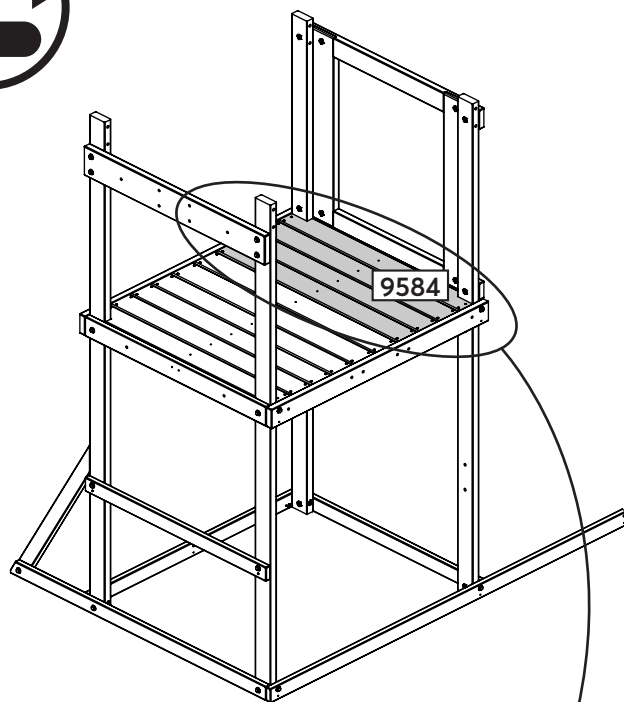
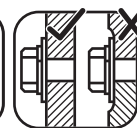
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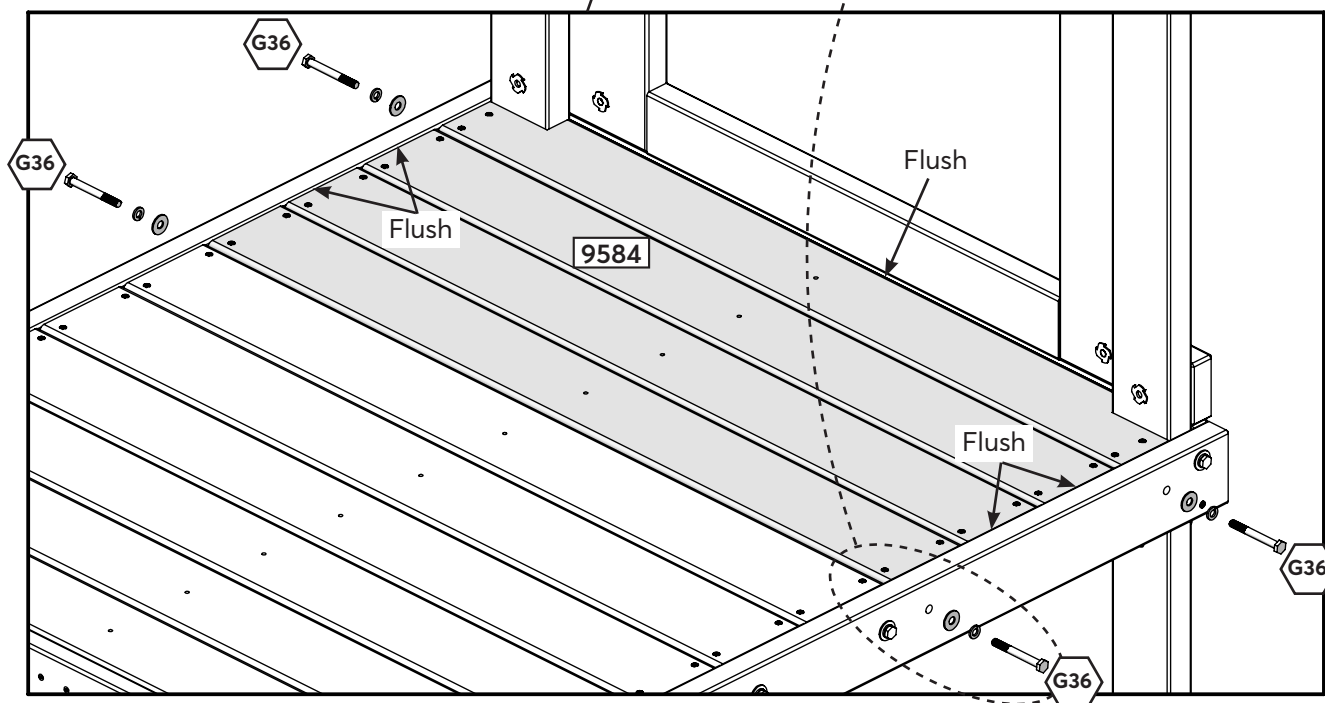
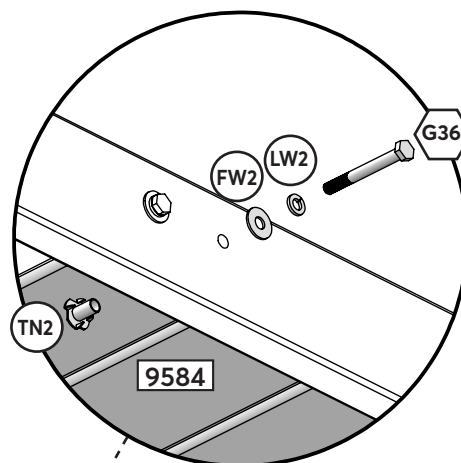
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13

Assemble T-Nuts first with hammer!
Tighten all bolts.



Underneath View

**Wood Parts**

1 x 9584 54 x 458.7 x 1016 mm (2 1/8 x 18 1/16 x 40 in)

Hardware

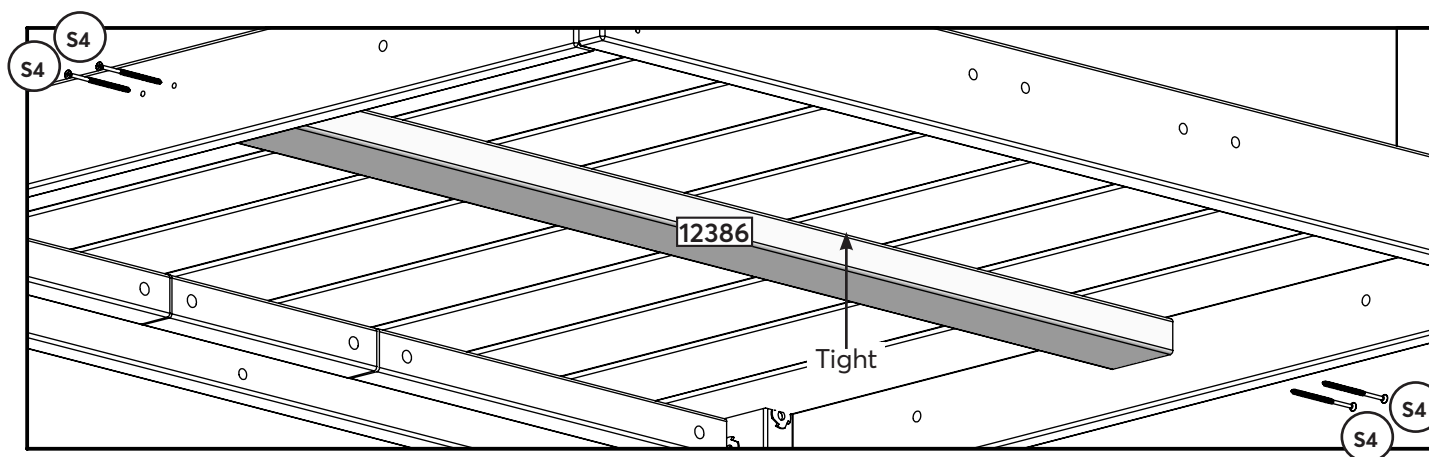
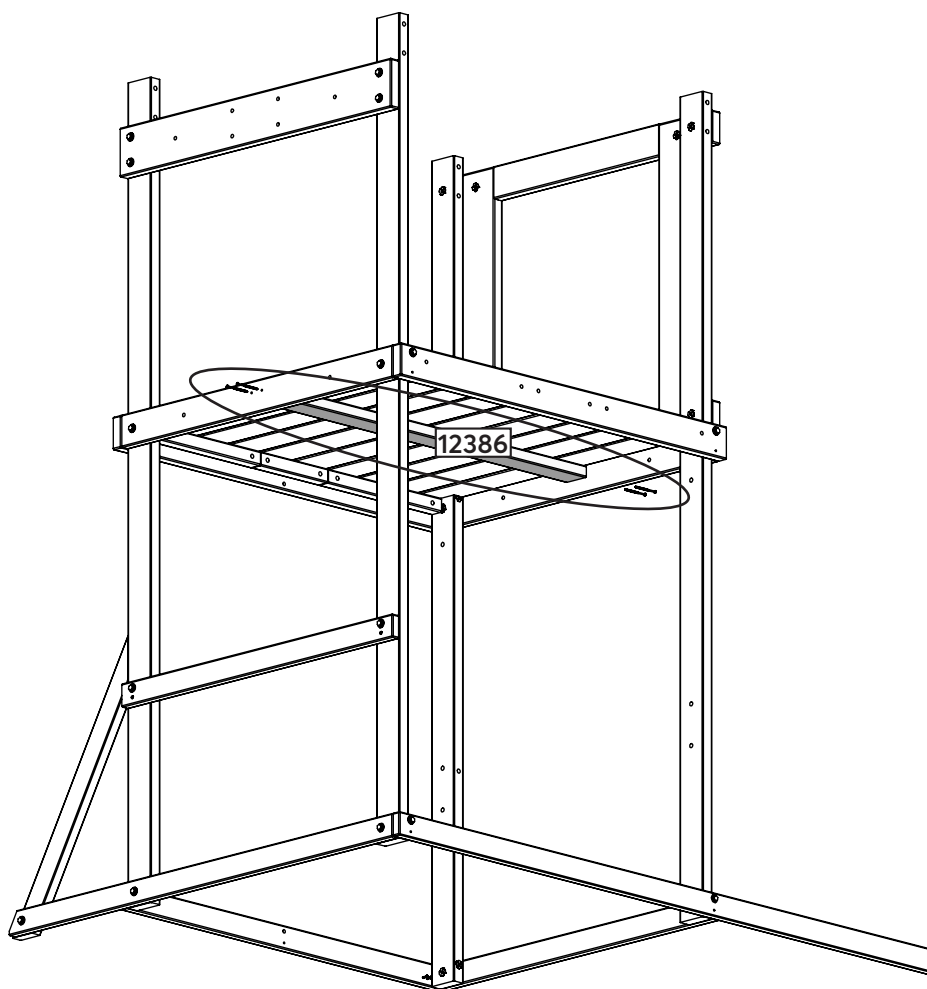
4 x G36 7.9 x 69.9 mm (5/16 x 2-3/4 in) (LW2, FW2, TN2)



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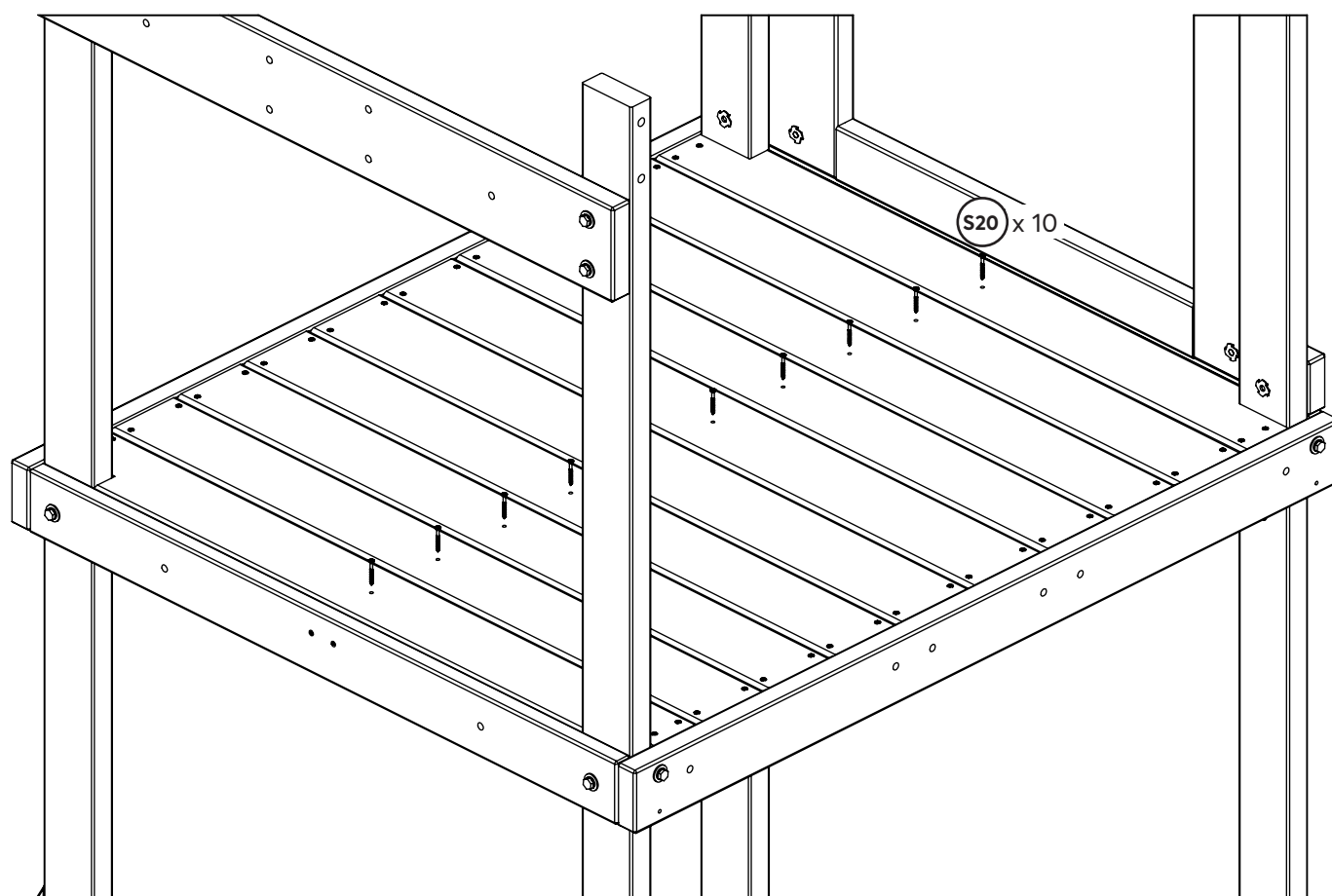


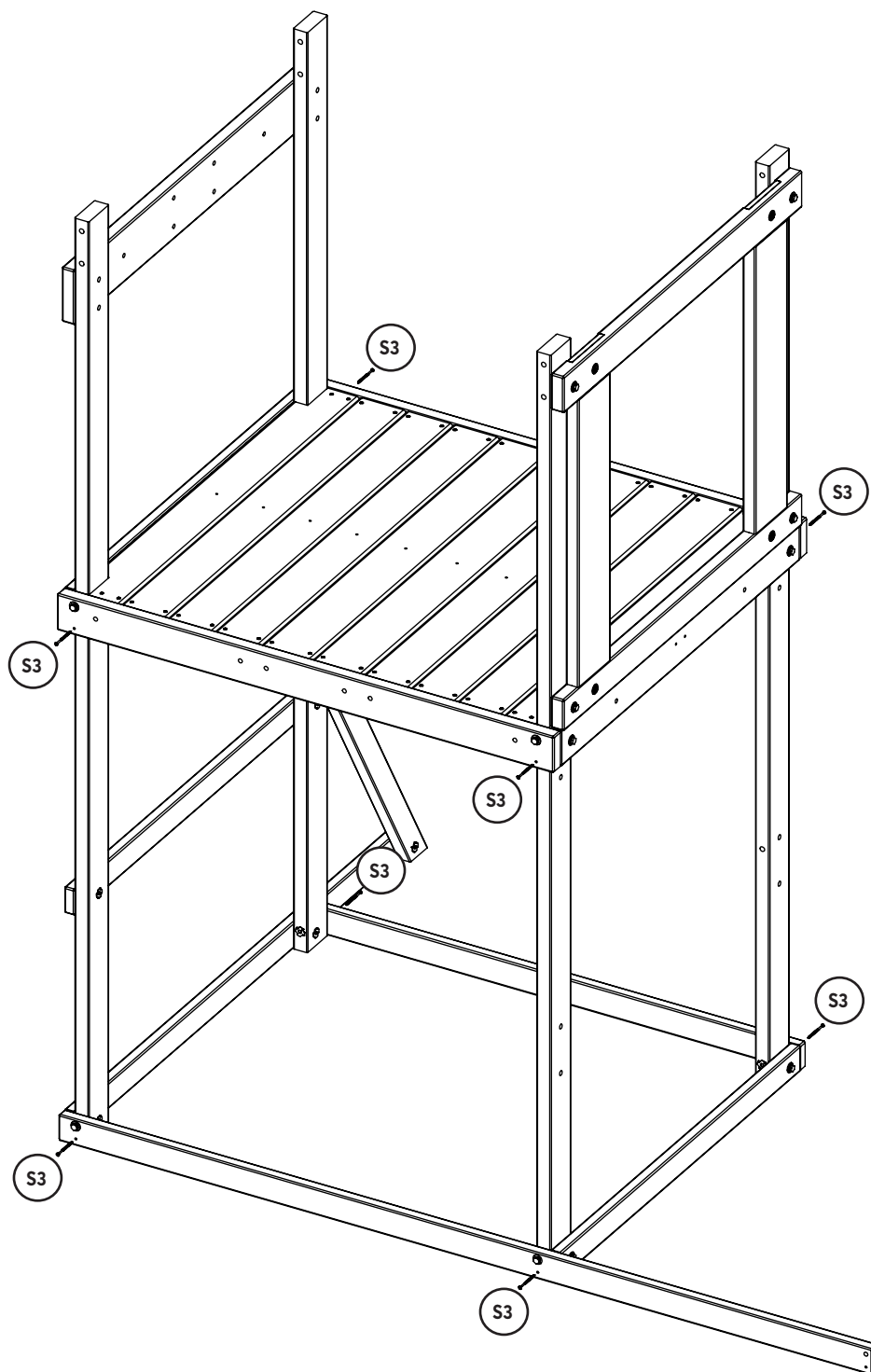
Wood Parts

1 x 12386 31.8 x 76.2 x 1170 mm (1 1/4 x 3 x 46 1/16 in)

Hardware

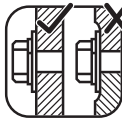
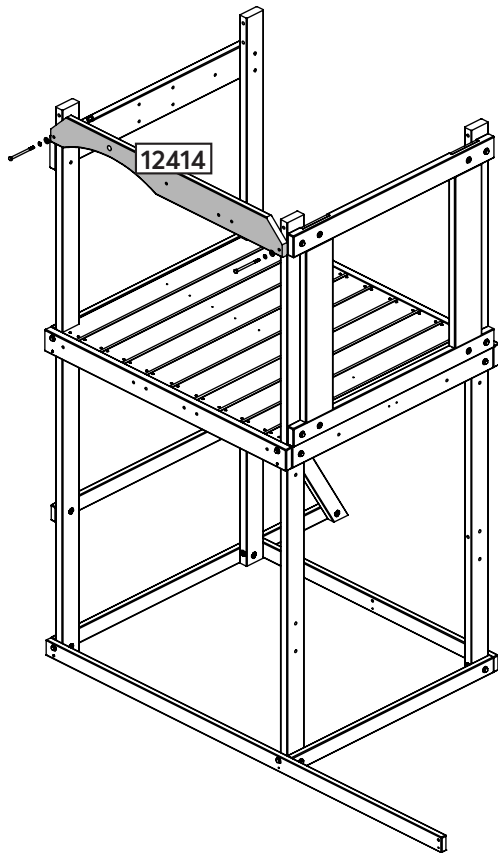
4 x S4 #8 x 76.2 mm (#8 x 3 in)

**Hardware**10 x  #8 x 34.9 mm (#8 x 1-3/8 in)

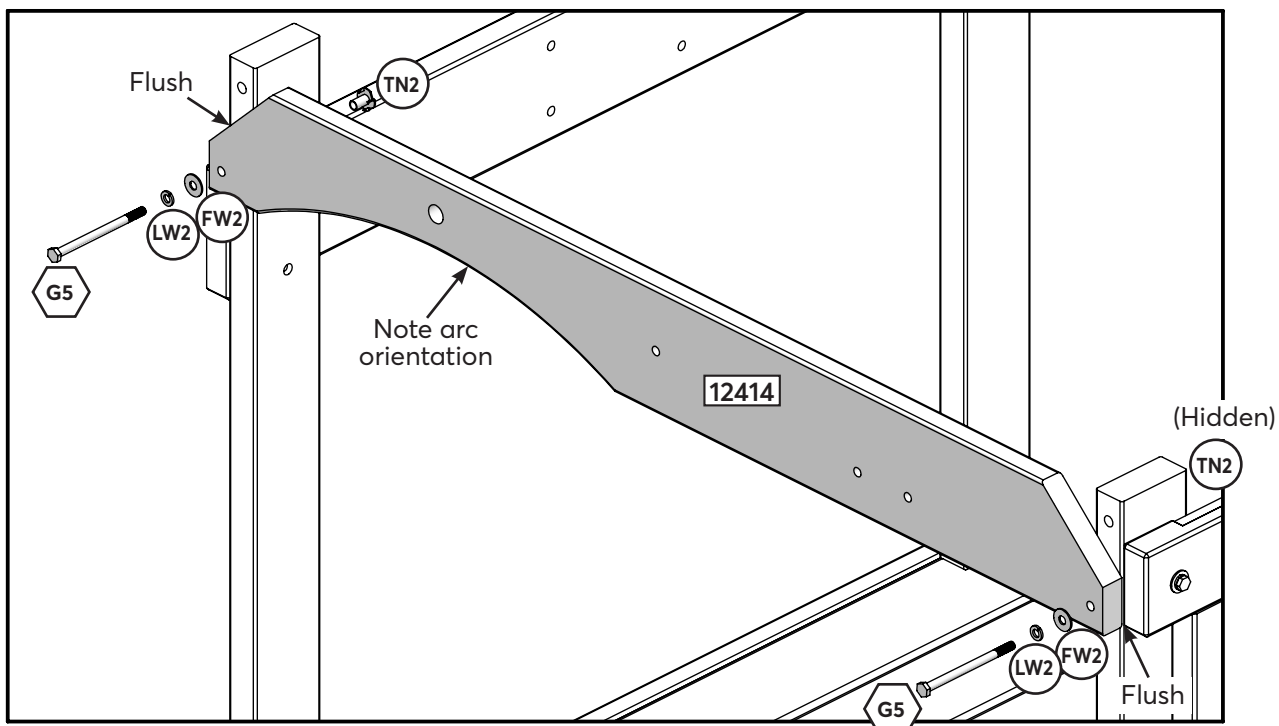
**Hardware**

8 x  #8 x 63.5 mm (#8 x 2-1/2 in)

17



Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12414 25.4 x 133.4 x 1170 mm (1 x 5 1/4 x 46 1/16 in)

Hardware

2 x G5 7.9 x 114.3 mm (5/16 x 4-1/2 in) (LW2, FW2, TN2)



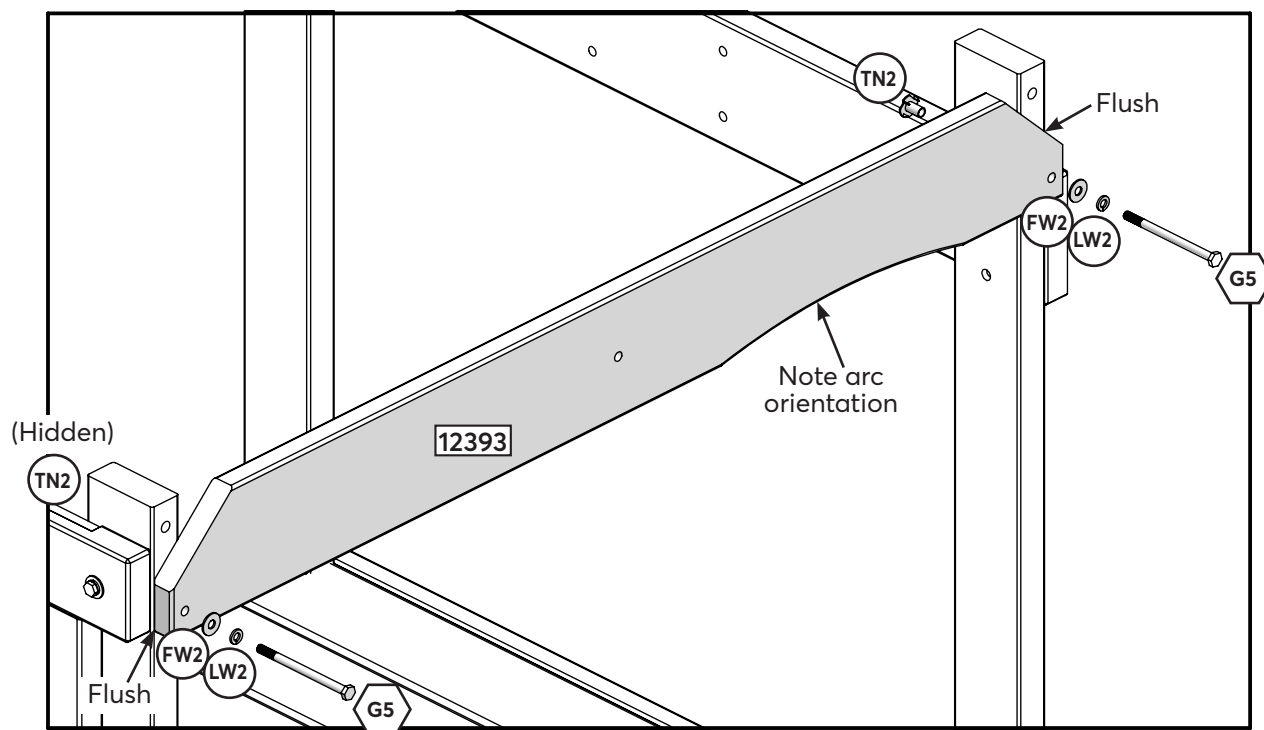
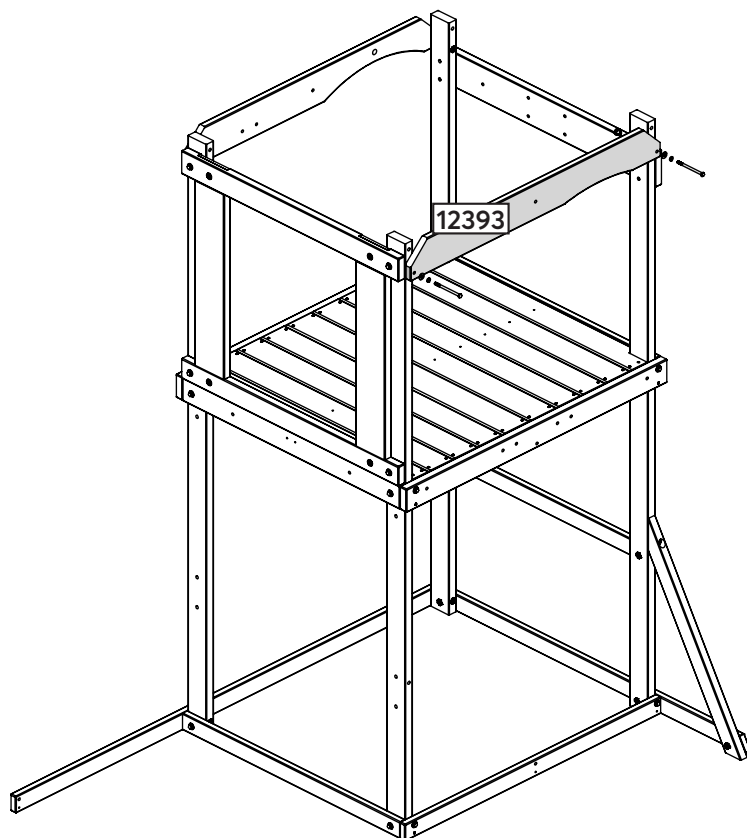
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Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12393 25.4 x 133.4 x 1170 mm (1 x 5 1/4 x 46 1/16 in)

Hardware

2 x G5 7.9 x 114.3 mm (5/16 x 4-1/2 in) (LW2, FW2, TN2)

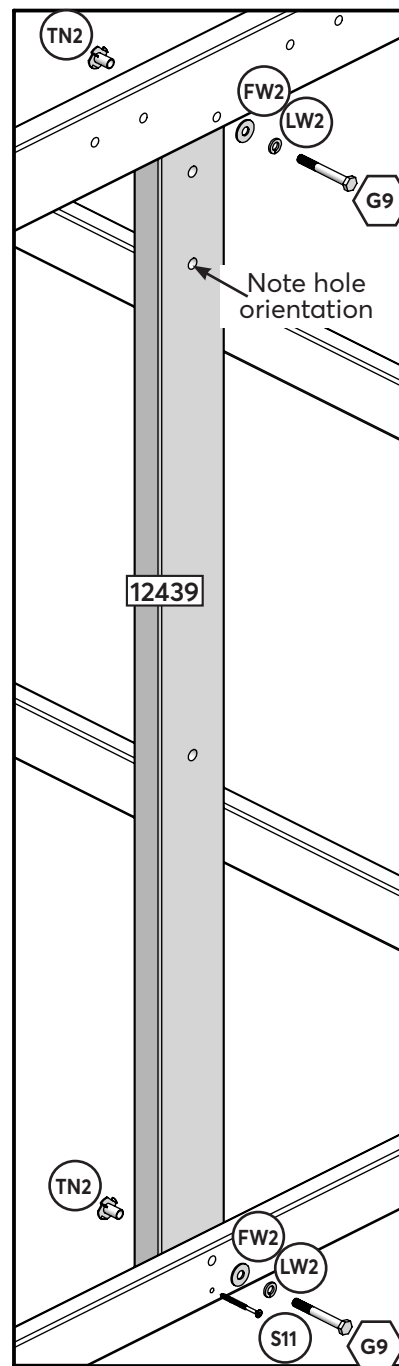
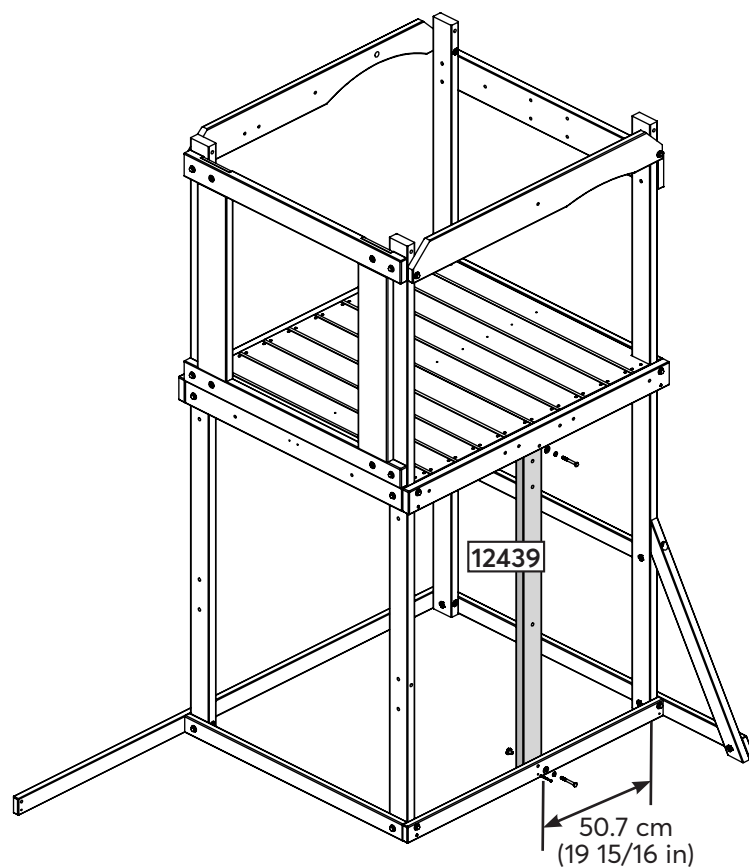
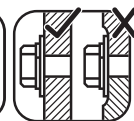


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Assemble T-Nuts first
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Wood Parts

1 x 12439 34.9 x 85.7 x 1292.2 mm (1 3/8 x 3 3/8 x 50 7/8 in)

Hardware

2 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

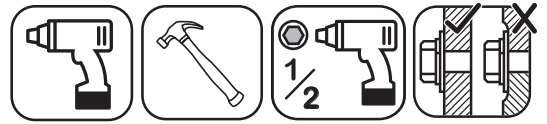
1 x S11 #8 x 50.8 mm (#8 x 2 in)



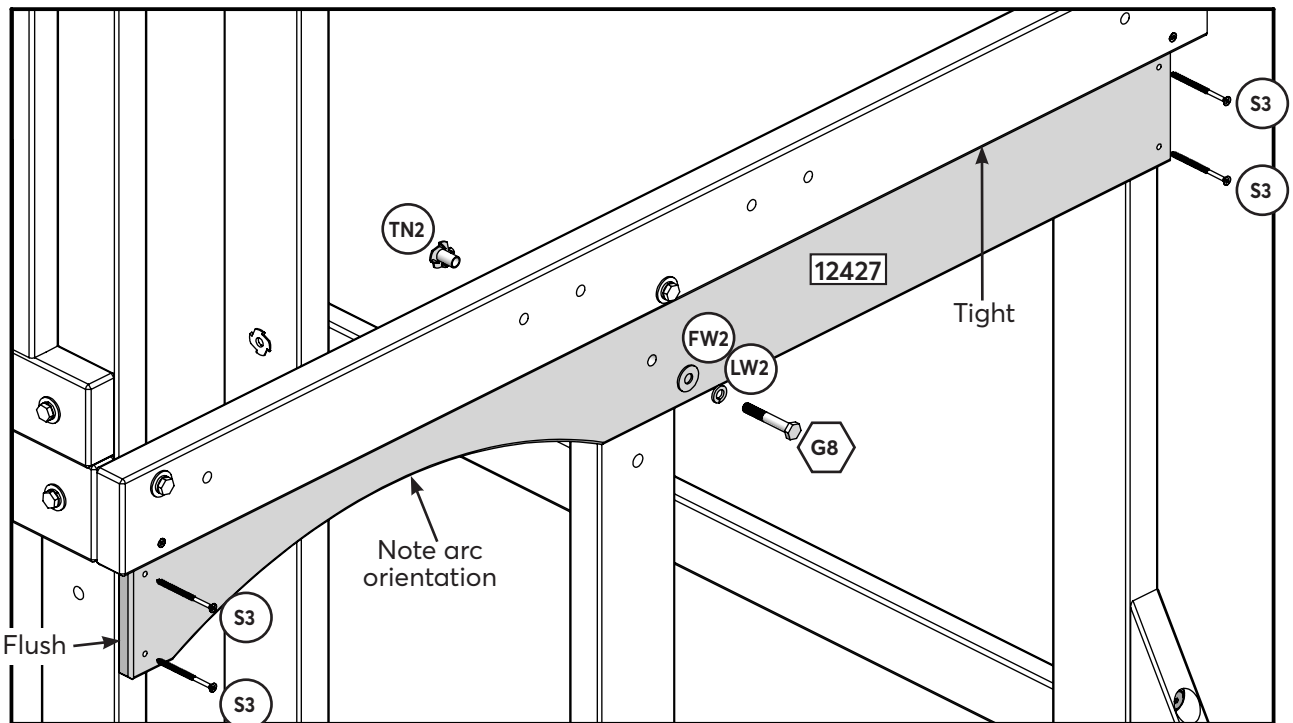
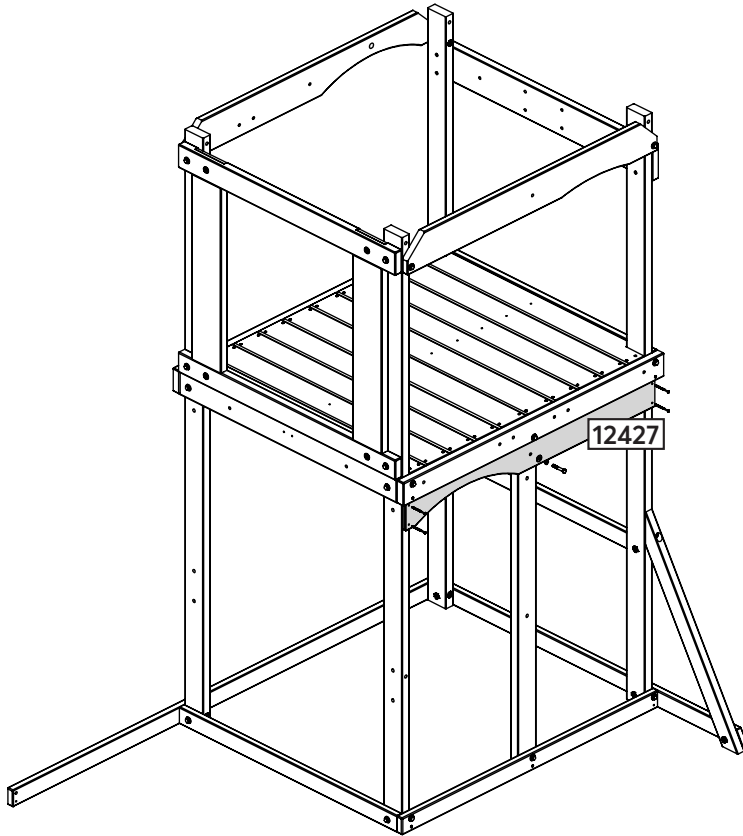
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Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12427 15.9 x 111.1 x 1170 mm (5/8 x 4 3/8 x 46 1/16 in)

Hardware

4 x S3 #8 x 63.5 mm (#8 x 2-1/2 in)

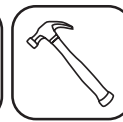
1 x G8 7.9 x 50.8 mm (5/16 x 2 in) (LW2, FW2, TN2)



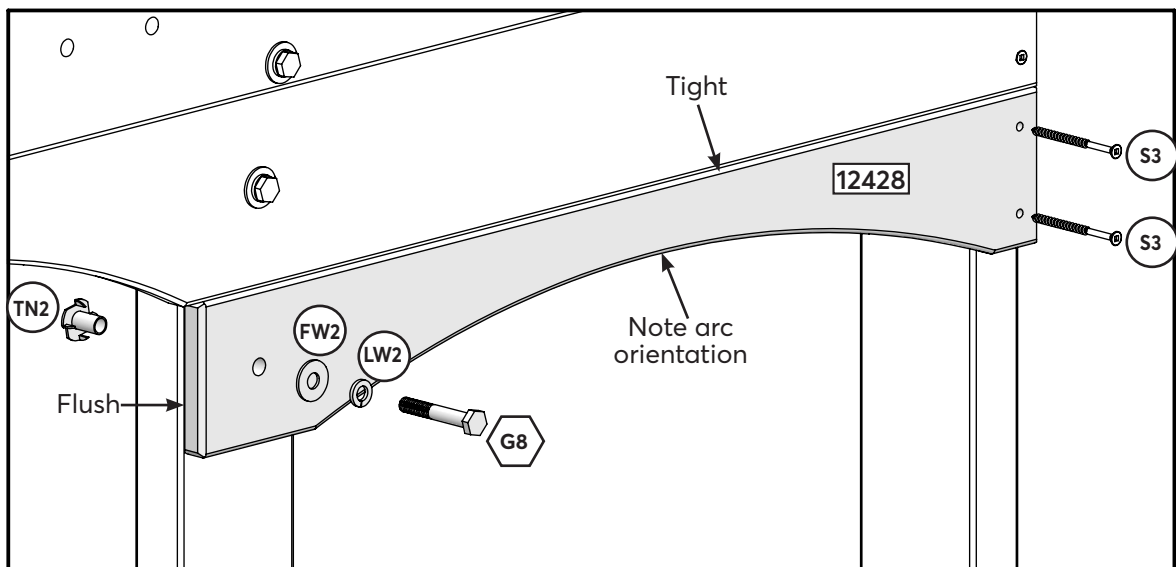
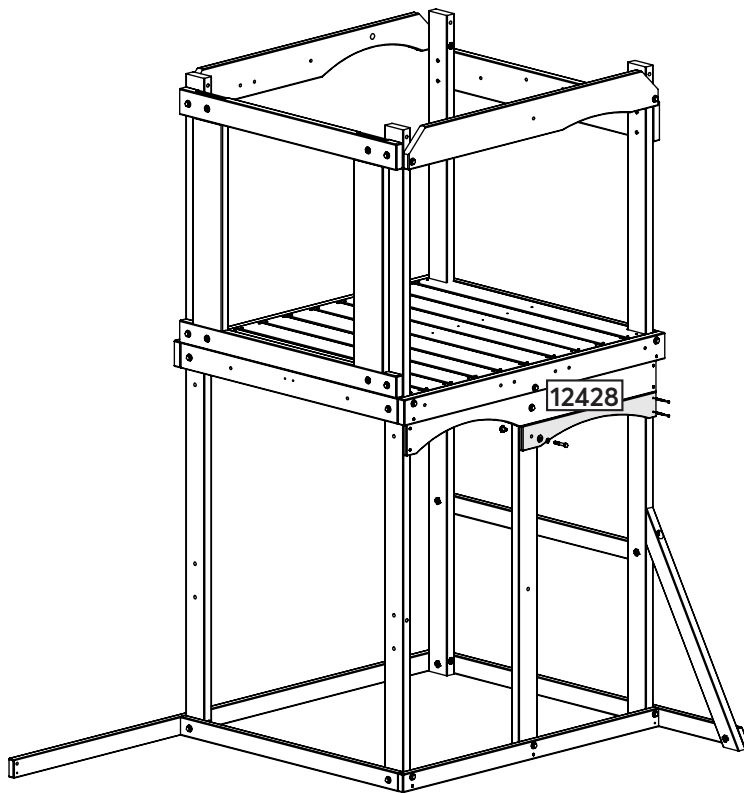
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Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12428 15.9 x 76.2 x 627.9 mm (5/8 x 3 x 24 11/16 in)

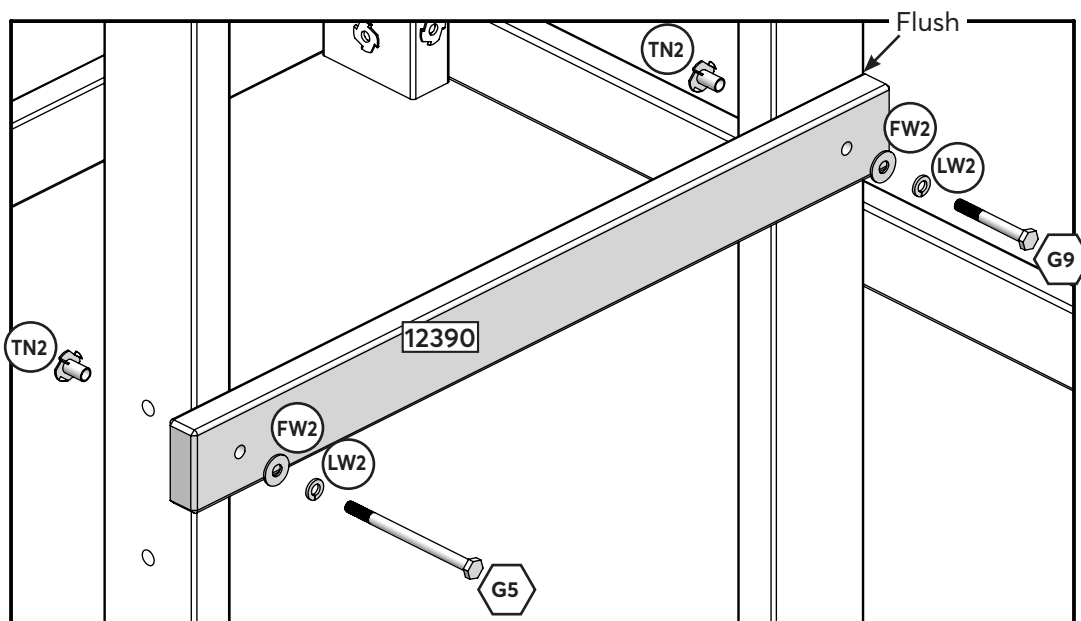
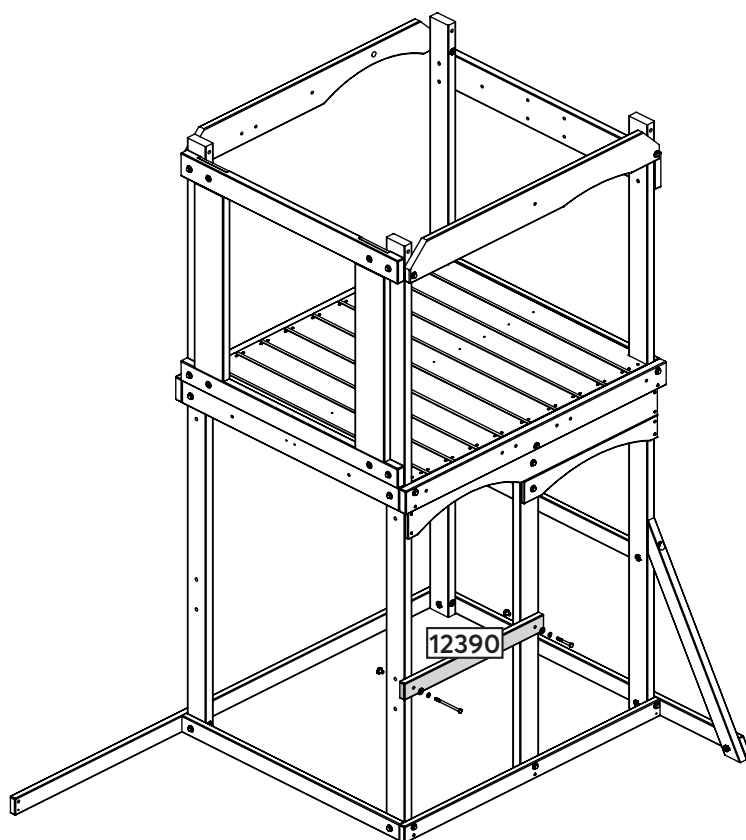
Hardware

2 x S3 #8 x 63.5 mm (#8 x 2-1/2 in)

1 x G8 7.9 x 50.8 mm (5/16 x 2 in) (LW2, FW2, TN2)



Assemble T-Nuts first
with hammer!



Wood Parts

1 x **12390** 25.4 x 63.5 x 653.3 mm (1 x 2 1/2 x 25 11/16 in)

Hardware

1 x **G5** 7.9 x 114.3 mm (5/16 x 4-1/2 in) (LW2, FW2, TN2)

1 x **G9** 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



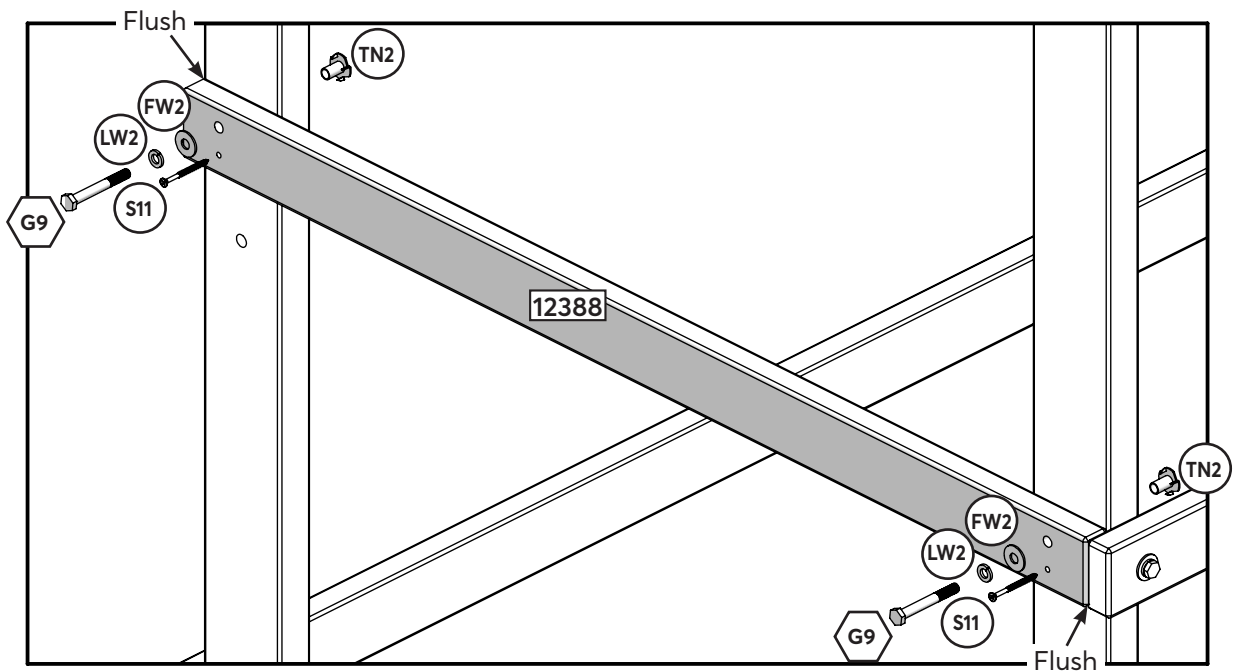
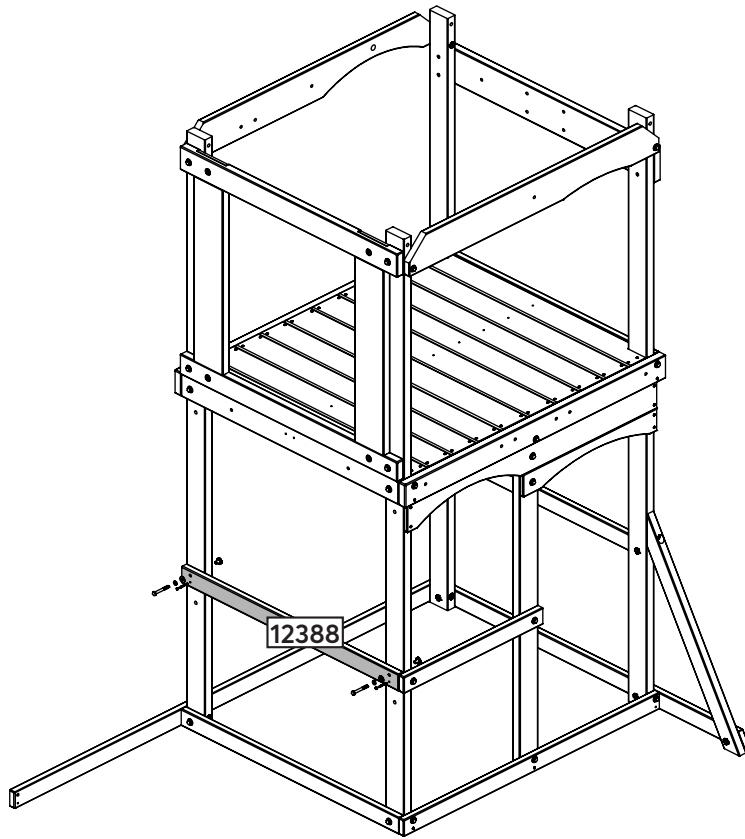
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Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12388 25.4 x 63.5 x 1016 mm (1 x 2 1/2 x 40 in)

Hardware

2 x S11 #8 x 50.8 mm (#8 x 2 in)

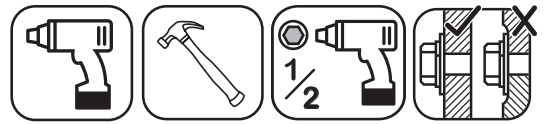
2 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



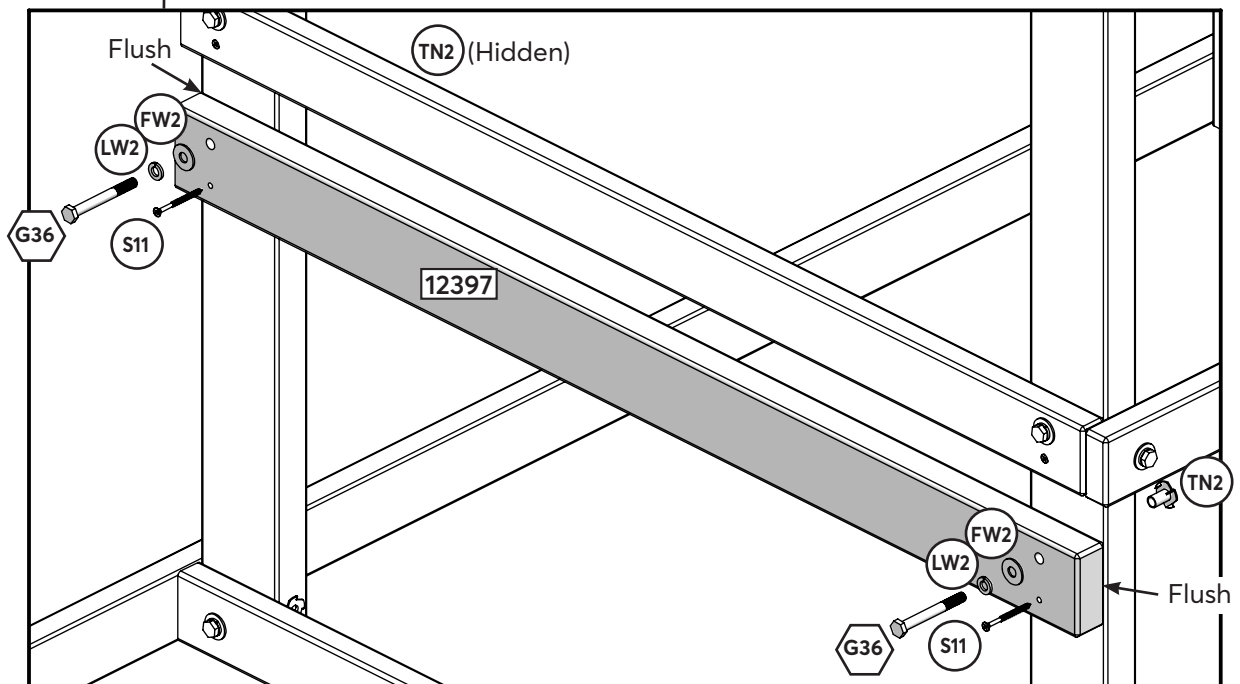
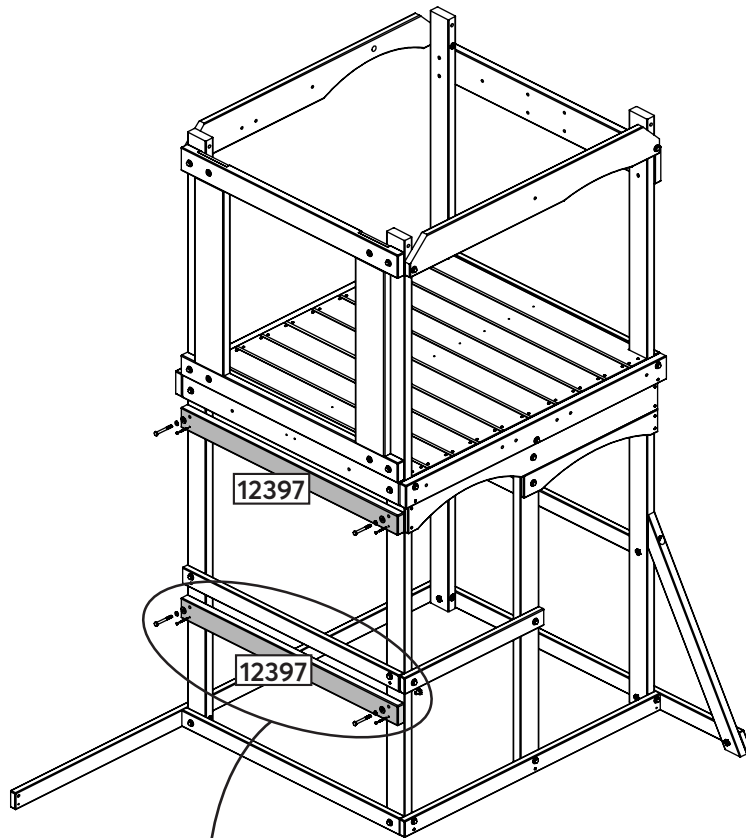
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Assemble T-Nuts first
with hammer!



Wood Parts

2 x 12397 31.8 x 76.2 x 1016 mm (1 1/4 x 3 x 40 in)

Hardware

4 x S11 #8 x 50.8 mm (#8 x 2 in)

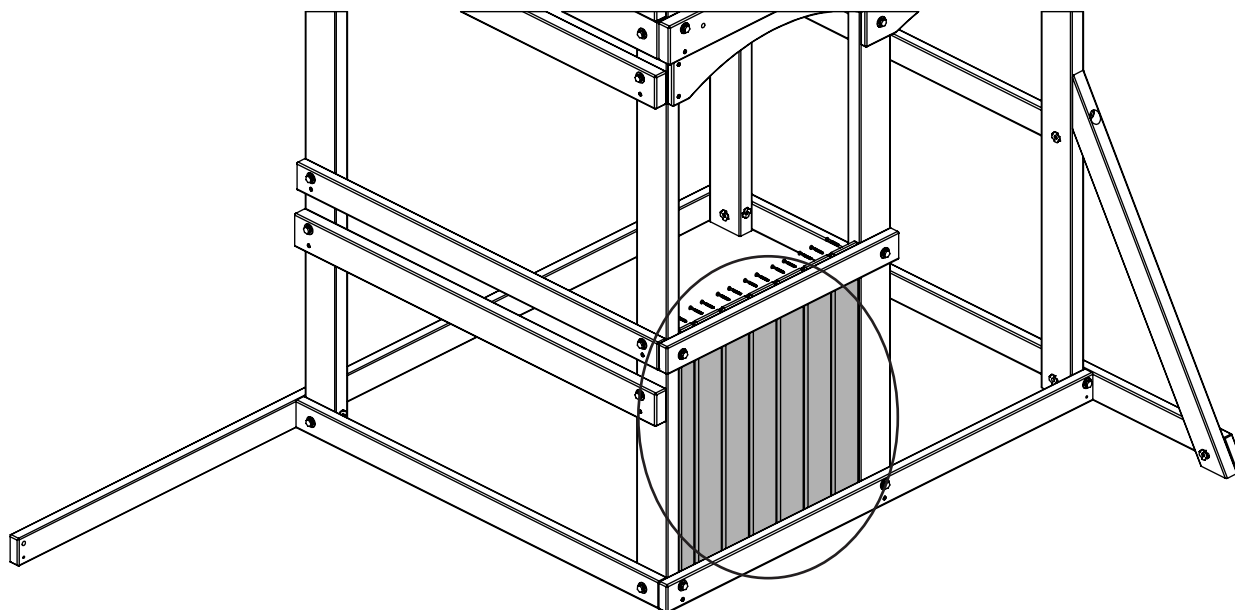
4 x G36 7.9 x 69.9 mm (5/16 x 2-3/4 in) (LW2, FW2, TN2)



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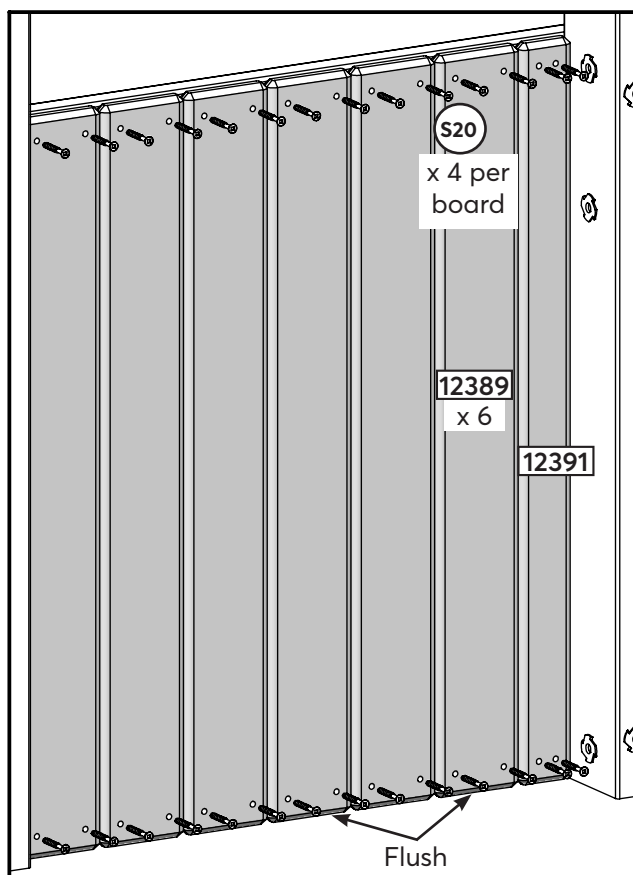
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Inside View



Evenly space the boards

**Wood Parts**

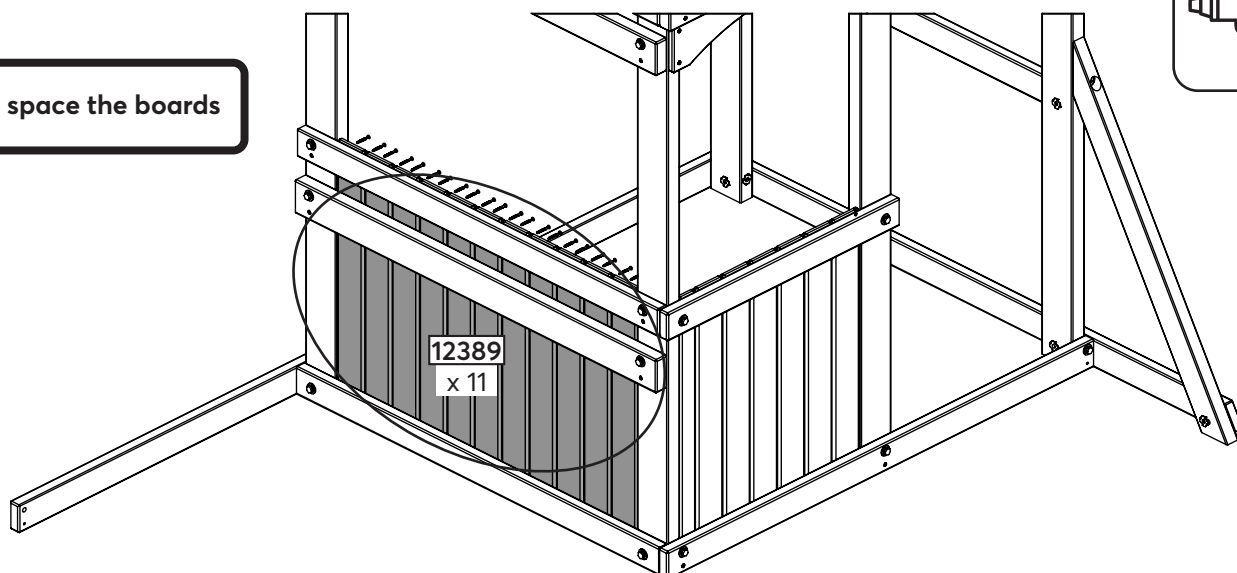
- 6 x **12389** 15.9 x 76.2 x 606.4 mm (5/8 x 3 x 23 7/8 in)
 1 x **12391** 15.9 x 47 x 606.4 mm (5/8 x 1 7/8 x 23 7/8 in)

Hardware

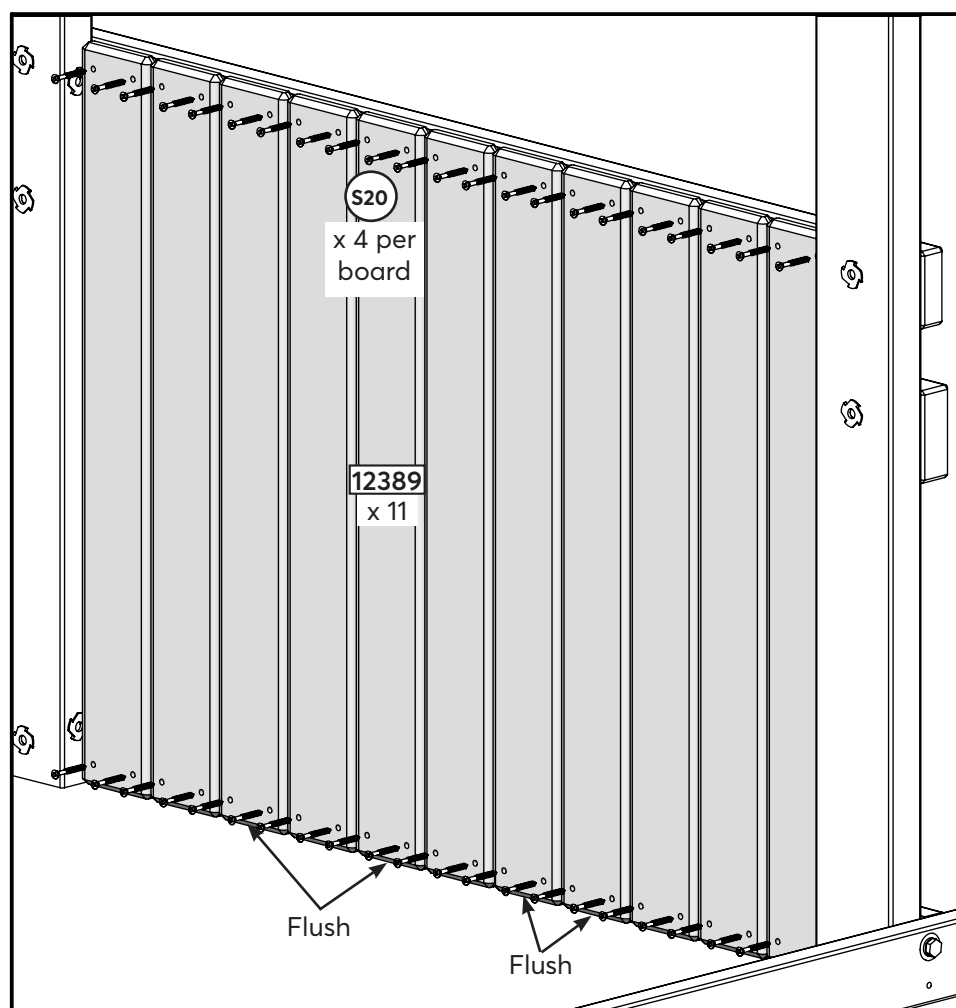
- 28 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)

26

Evenly space the boards



Inside View



Wood Parts

11 x **12389** 15.9 x 76.2 x 606.4 mm (5/8 x 3 x 23 7/8 in)

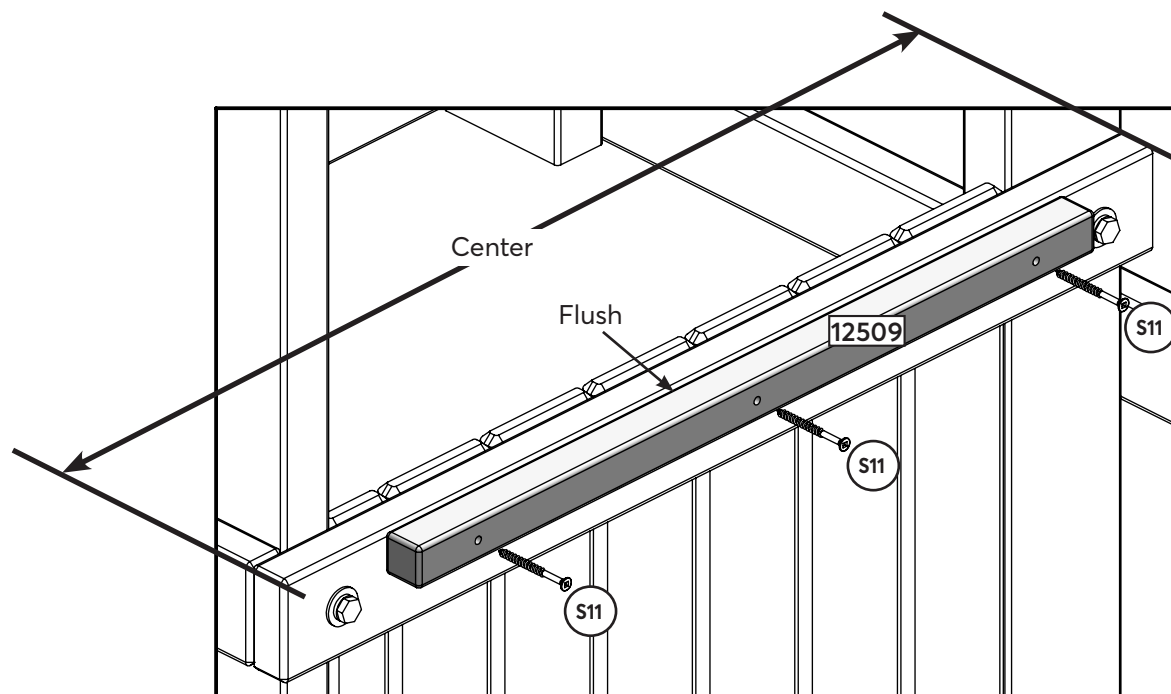
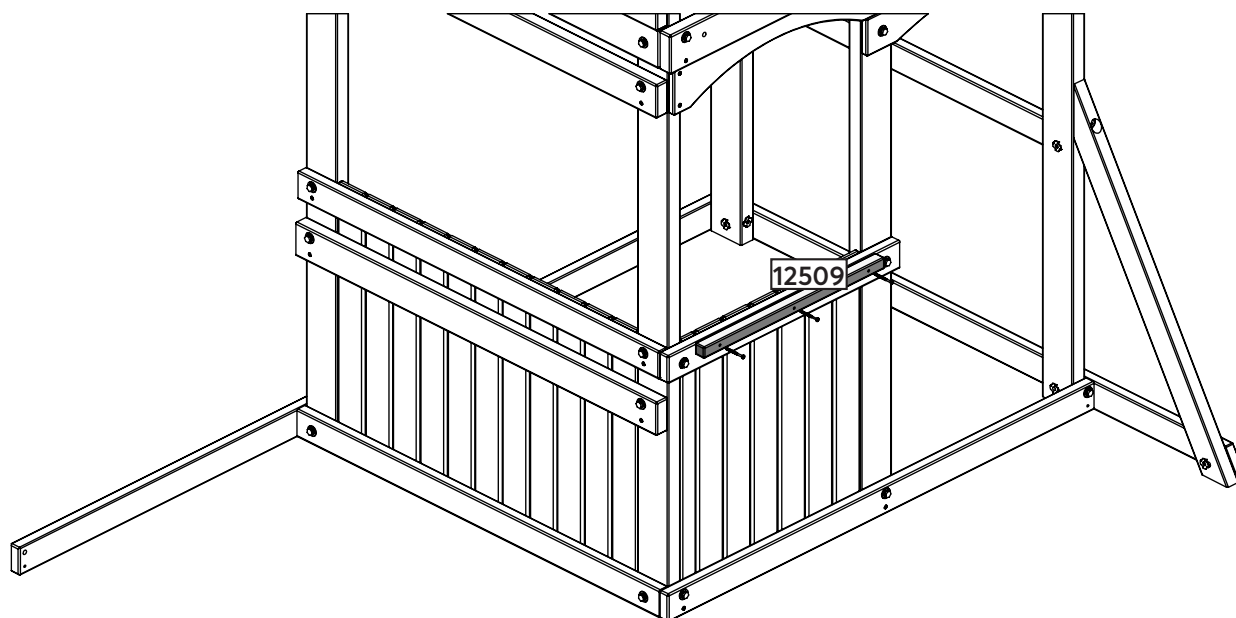
Hardware

44 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)



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Wood Parts

1 x 12509 25.4 x 25.4 x 506.4 mm (1 x 1 x 19 15/16 in)

Hardware

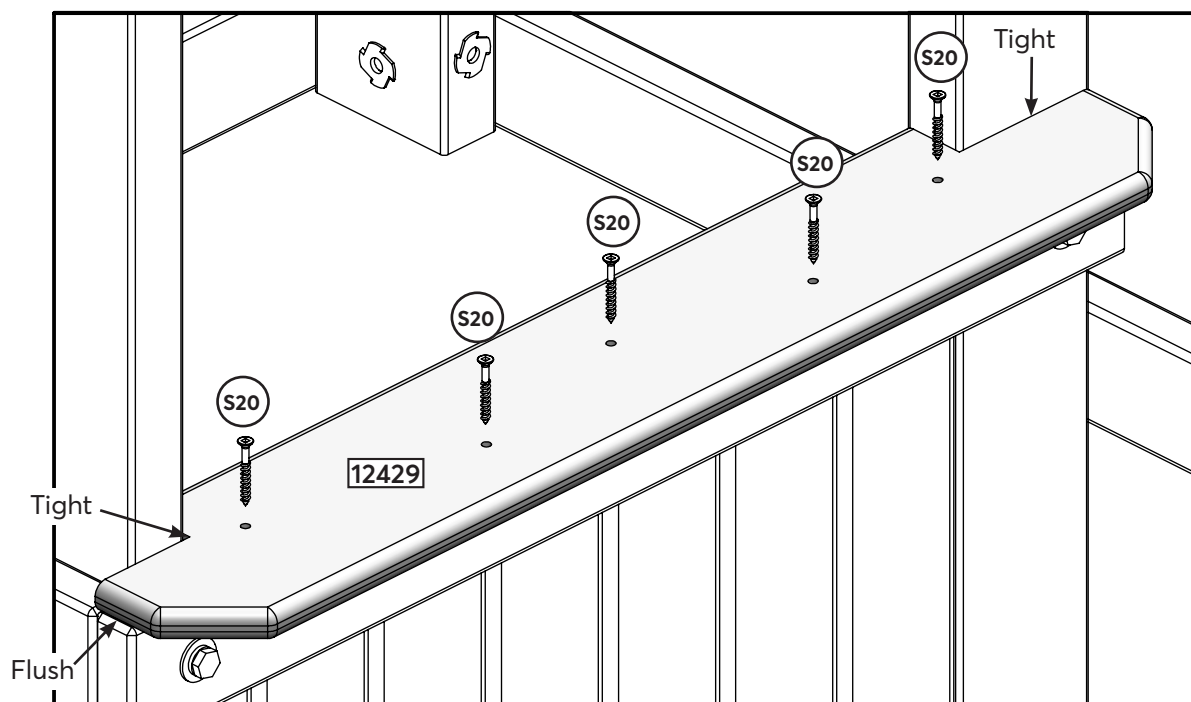
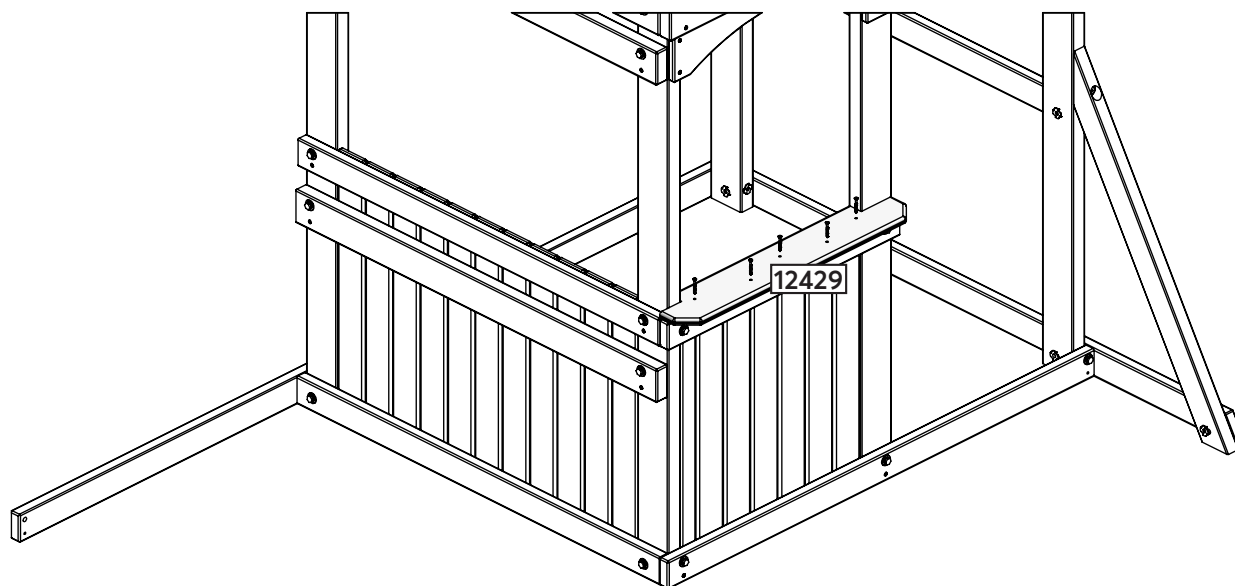
3 x S11 #8 x 50.8 mm (#8 x 2 in)



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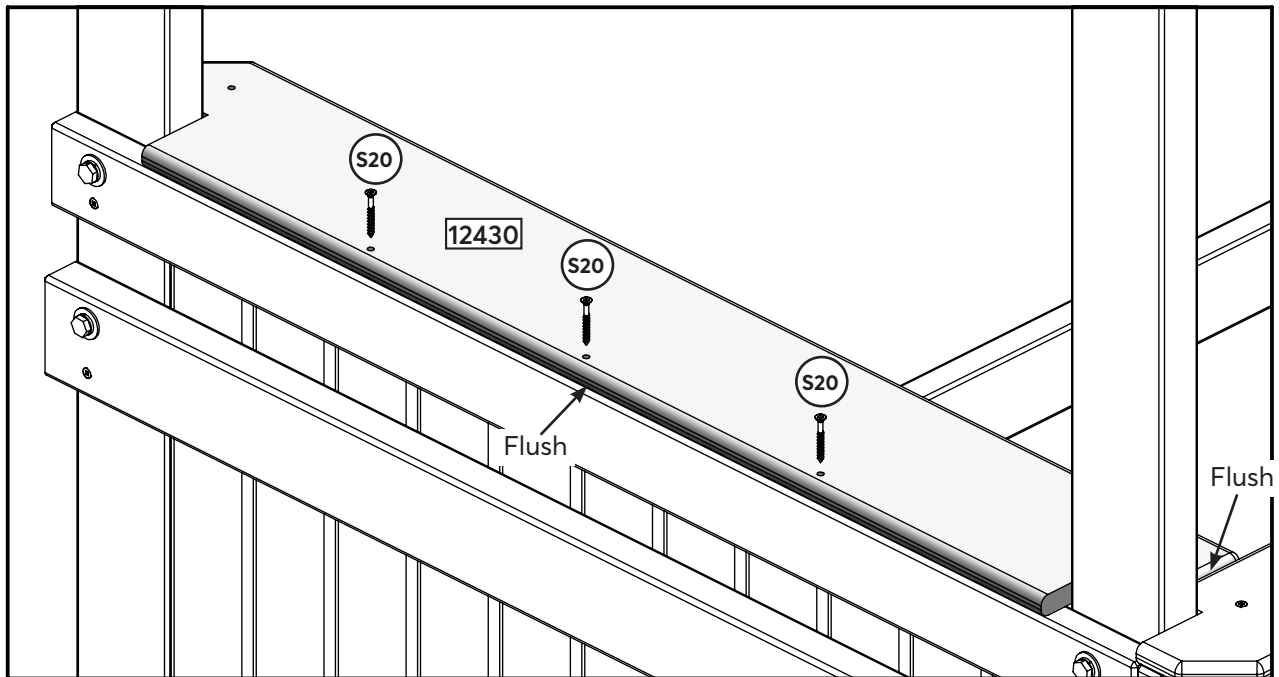
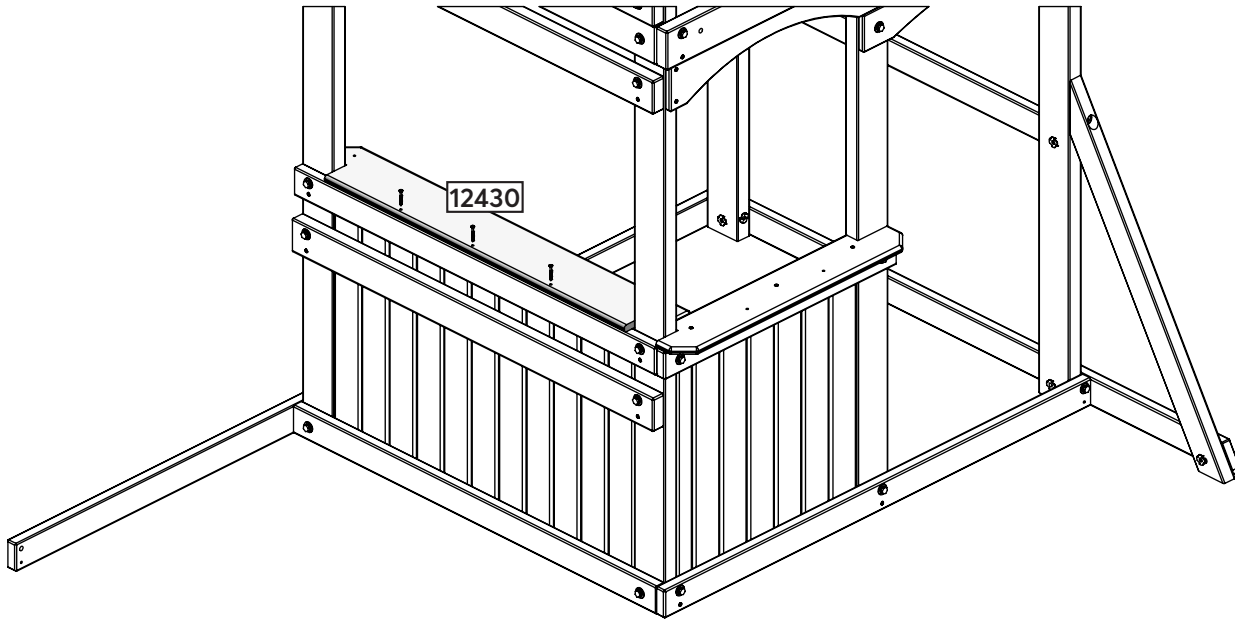
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**Wood Parts**

1 x **12429** 15.9 x 114.3 x 653.3 mm (5/8 x 4 1/2 x 25 11/16 in)

Hardware

5 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)



Wood Parts

1 x **12430** 15.9 x 136.5 x 981.1 mm (5/8 x 5 3/8 x 38 5/8 in)

Hardware

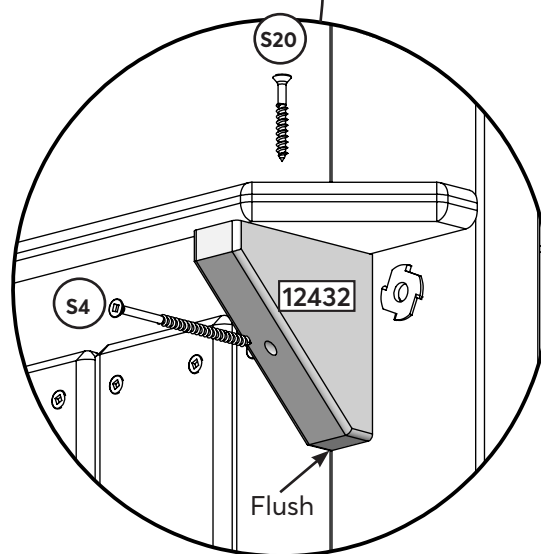
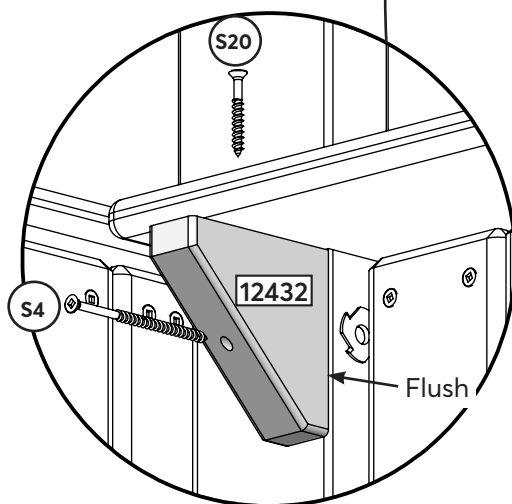
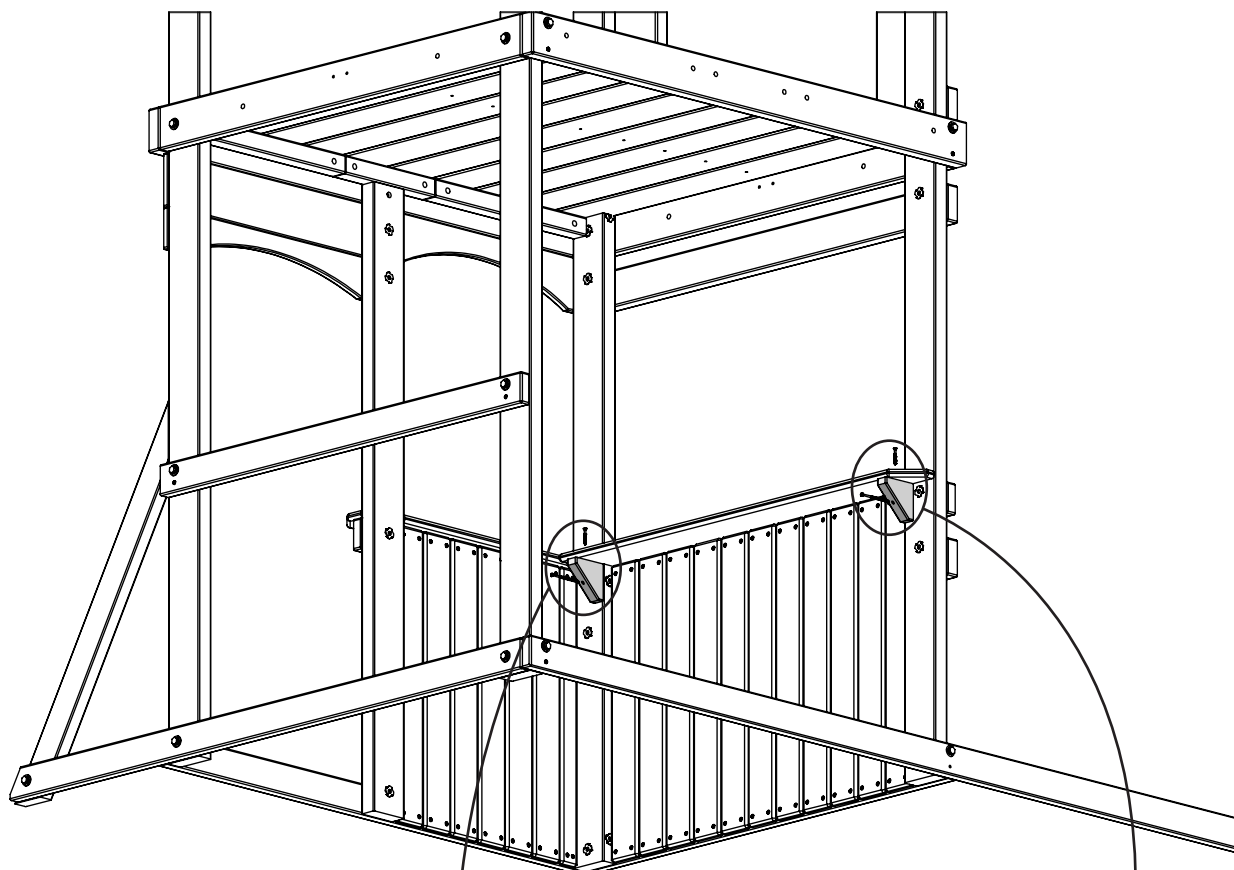
3 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)



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Wood Parts

2 x 12432 25.4 x 76.2 x 76.2 mm (1 x 3 x 3 in)

Hardware

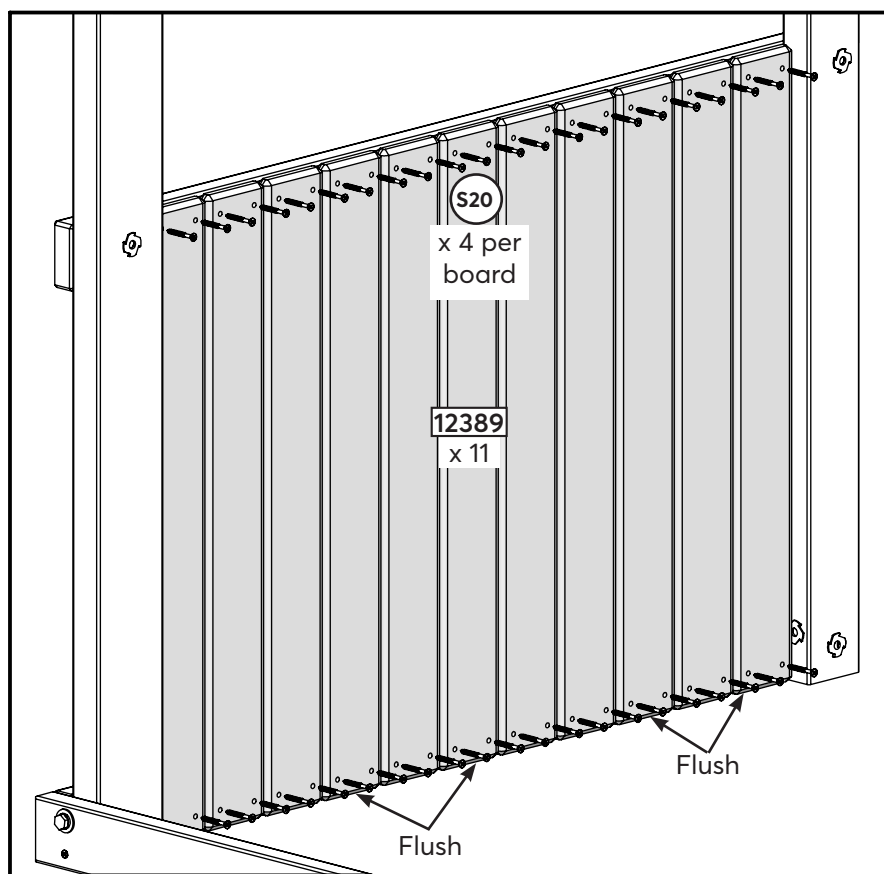
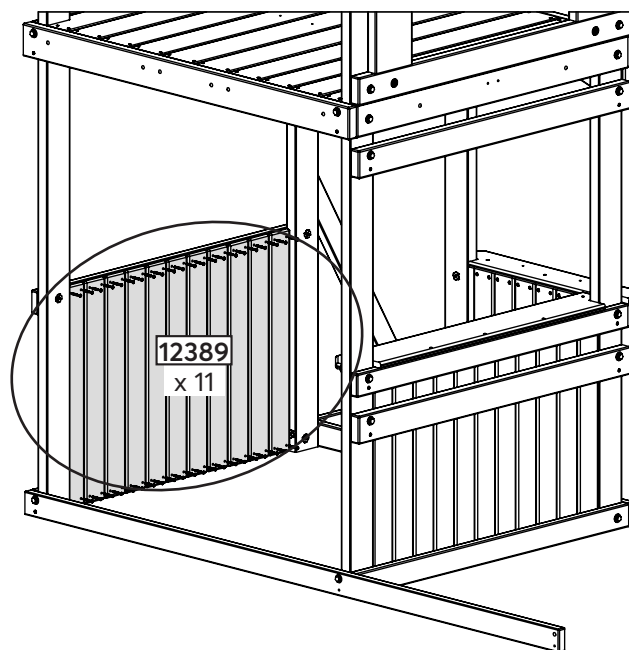
2 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)

2 x S4 #8 x 76.2 mm (#8 x 3 in)

31



Evenly space the boards



Wood Parts

11 x **12389** 15.9 x 76.2 x 606.4 mm (5/8 x 3 x 23 7/8 in)

Hardware

44 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)



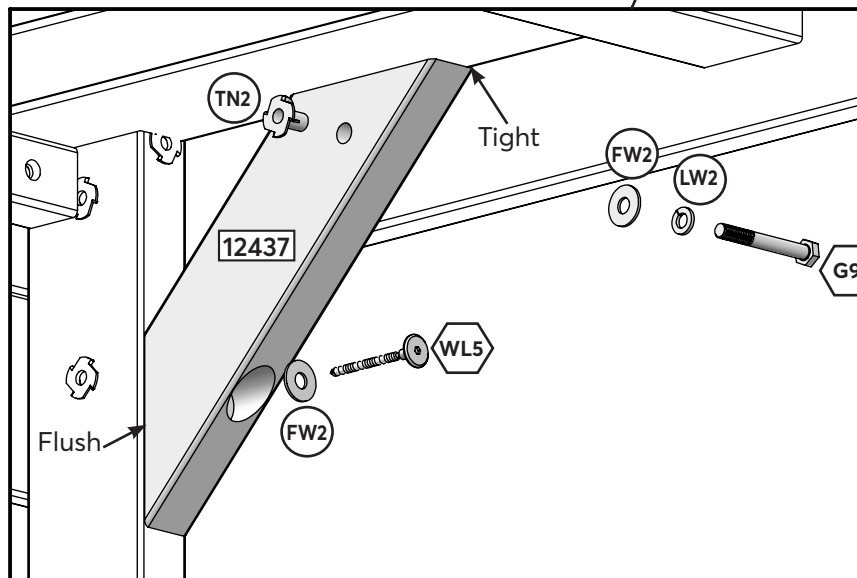
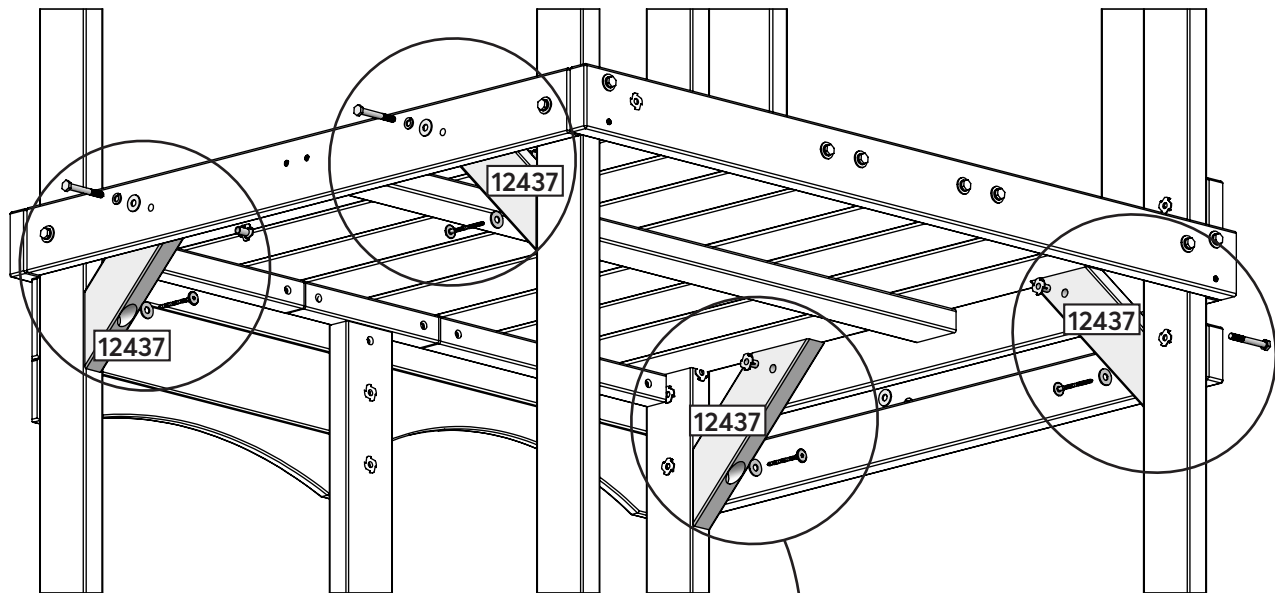
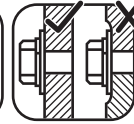
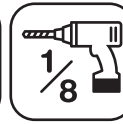
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Assemble T-Nuts first with hammer!
Pre-drill each hole using a 1/8 in drill bit for WL5.



Wood Parts

4 x 12437 31.8 x 76.2 x 304.8 mm (1 1/4 x 3 x 12 in)

Hardware

4 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

4 x WL5 6.4 x 63.5 mm (1/4 x 2-1/2 in) (FW2)



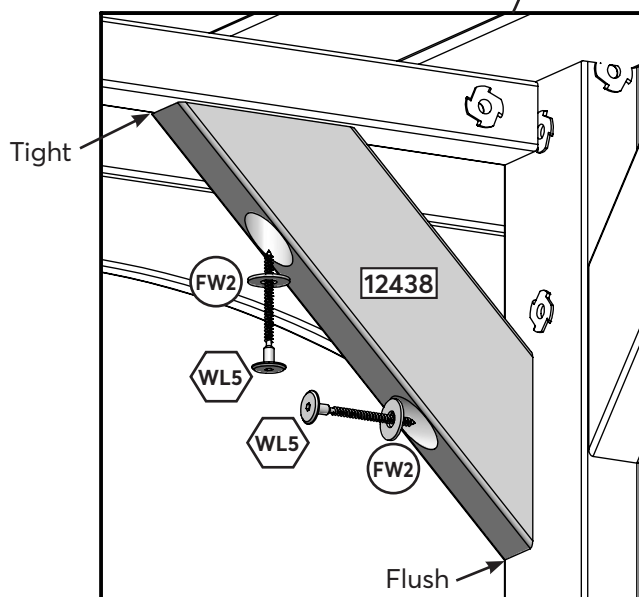
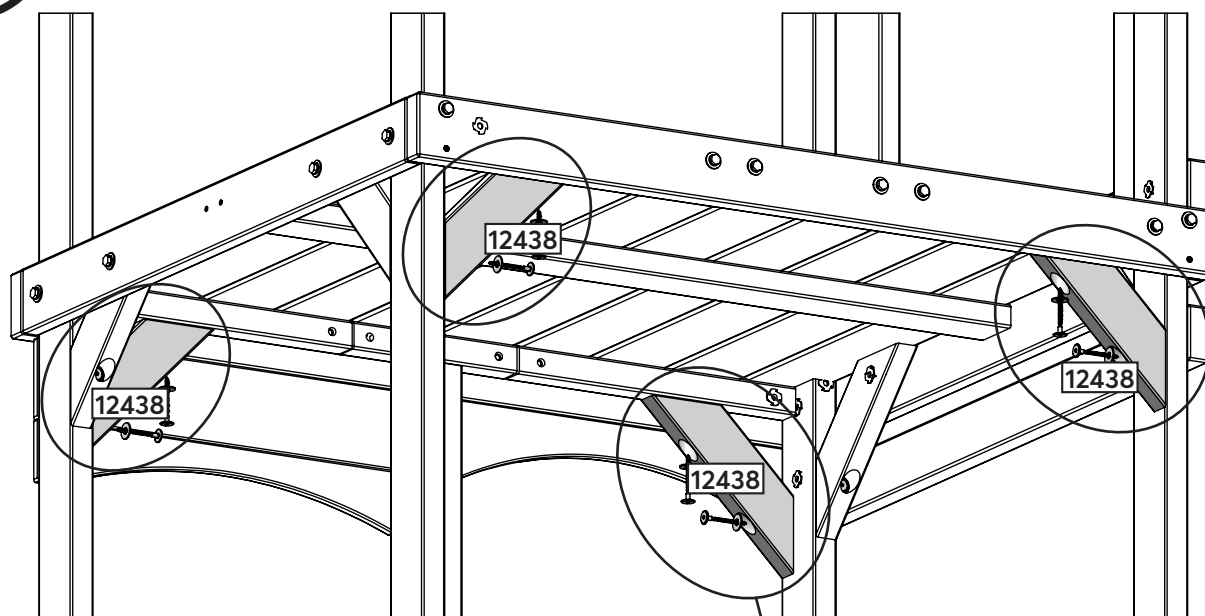
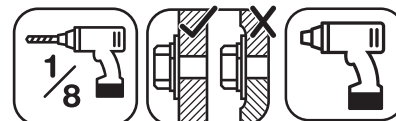
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Pre-drill each hole using a 1/8 in drill bit for WL5.



Wood Parts

4 x 12438 31.8 x 76.2 x 304.8 mm (1 1/4 x 3 x 12 in)

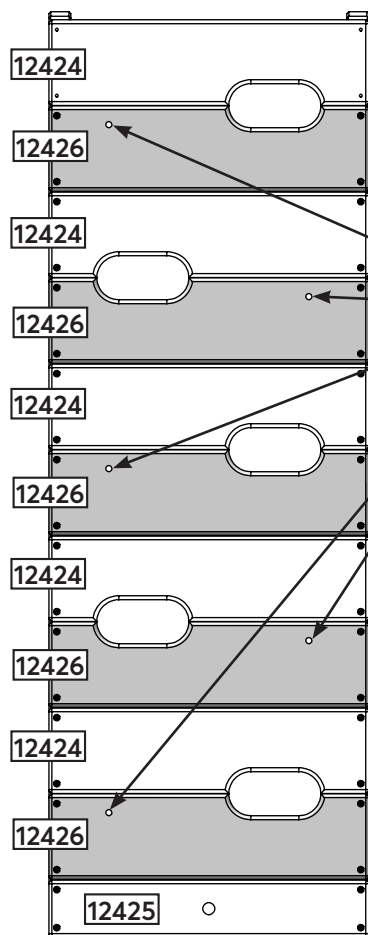
Hardware

8 x WL5 6.4 x 63.5 mm (1/4 x 2-1/2 in) (FW2)

Pre-drill S7 holes using a 1/8 in drill bit



Top View

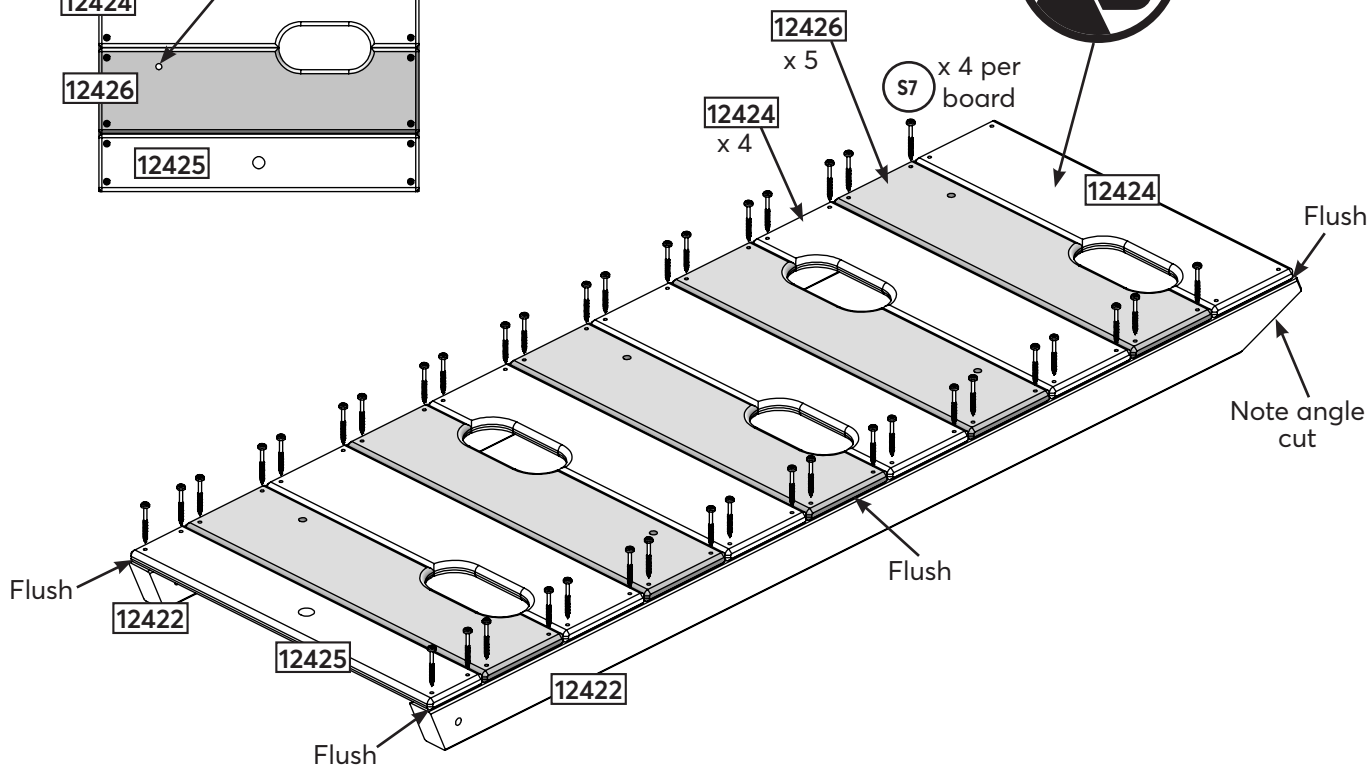


IMPORTANT!
Follow hole pattern

Evenly space the boards



Do not attach!
Use for alignment
only, then put aside
until Step 38

**Wood Parts**

4 x 12424 15.9 x 136.5 x 508 mm (5/8 x 5 3/8 x 20 in)

2 x 12422 34.9 x 63.5 x 1470 mm (1 3/8 x 2 1/2 x 57 7/8 in)

1 x 12425 15.9 x 92.1 x 508 mm (5/8 x 3 5/8 x 20 in)

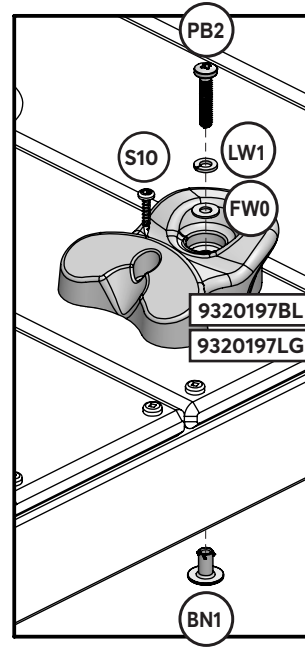
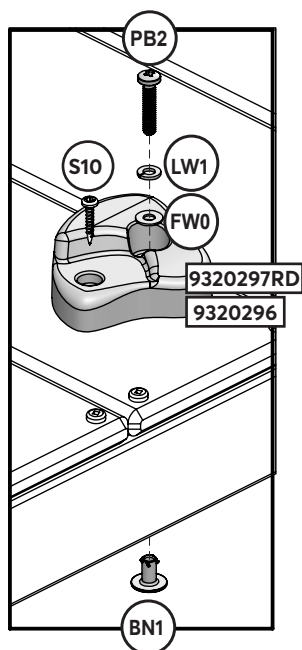
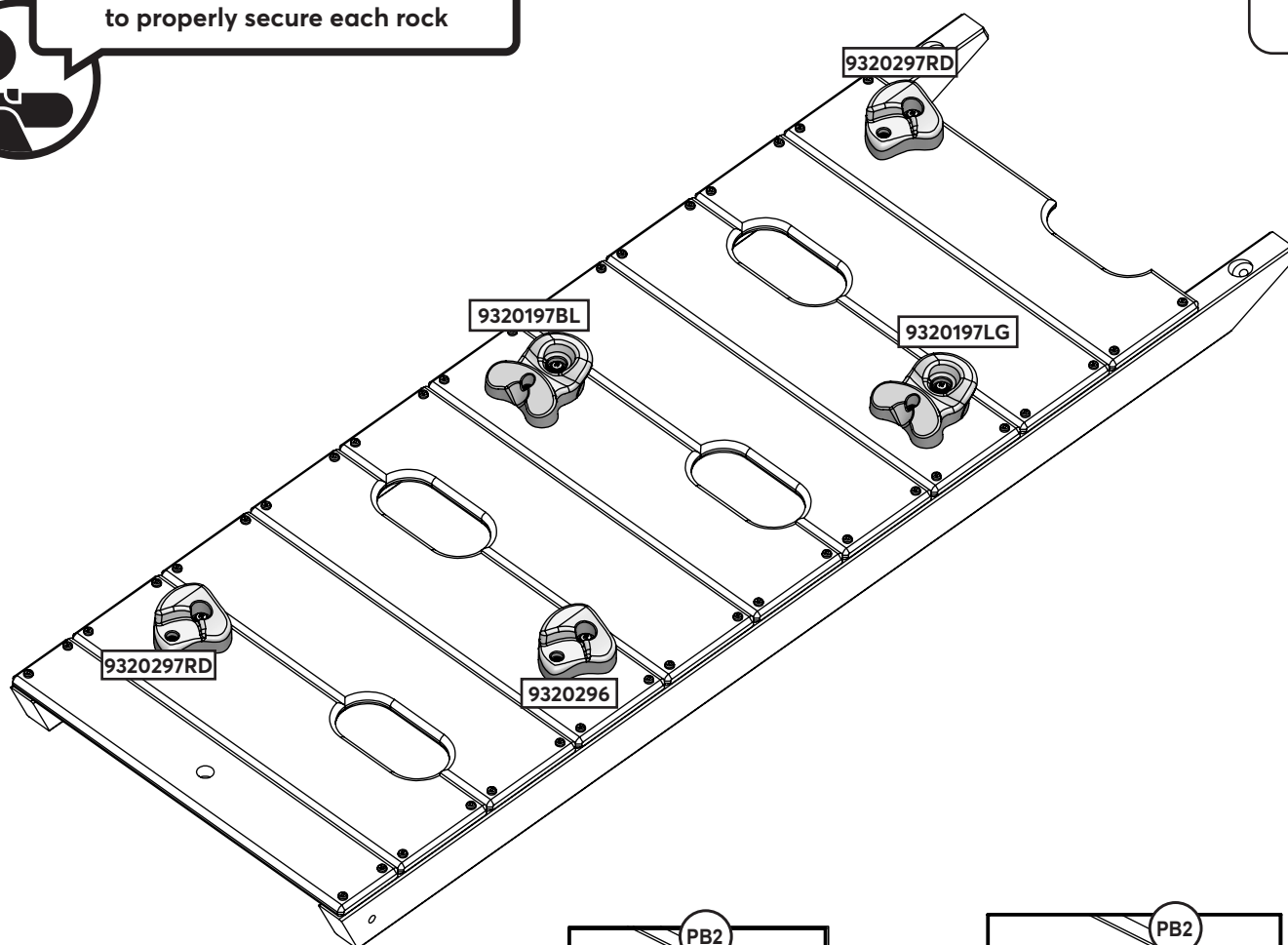
5 x 12426 15.9 x 136.5 x 508 mm (5/8 x 5 3/8 x 20 in)

Hardware

40 x S7 #12 x 50.8 mm (#12 x 2 in)

35

Note: Make sure all hardware is used to properly secure each rock



Hardware

5 x 7.9 x 32 mm (5/16 x 1-1/4 in) (FW0, LW1, BN1)

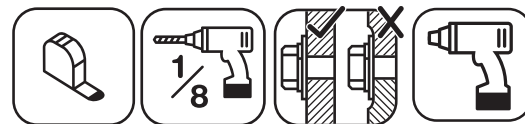
5 x #8 x 25.4 mm (#8 x 1 in)

Other Parts

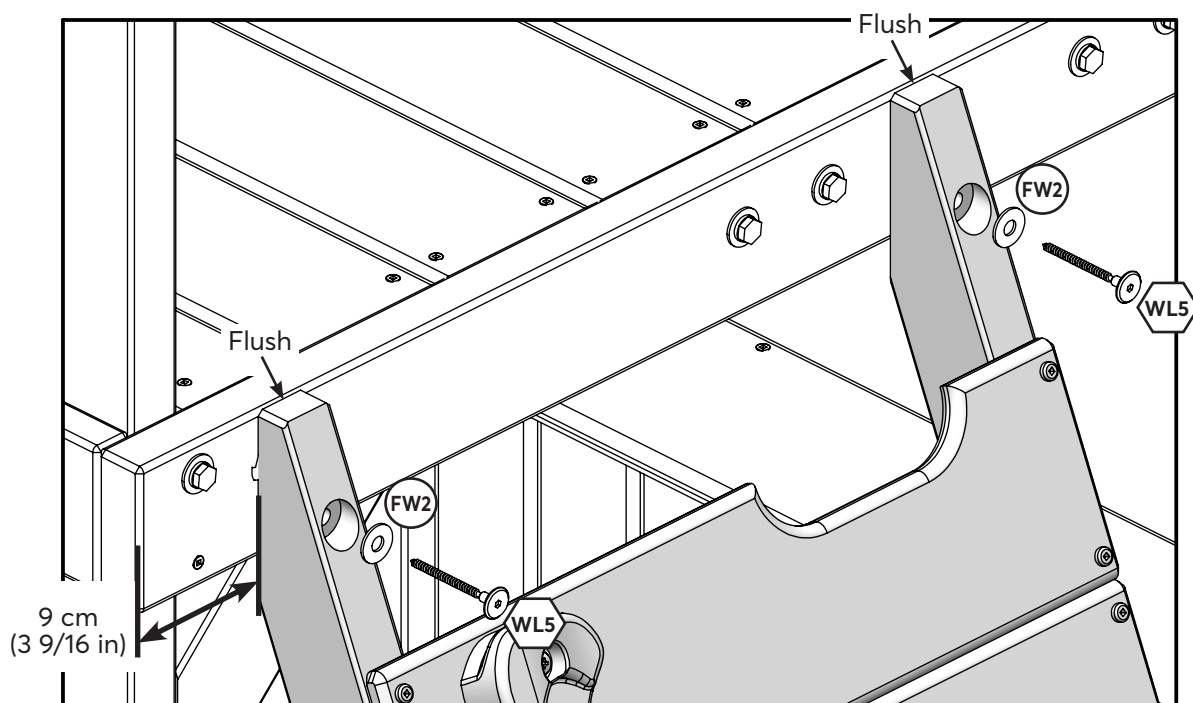
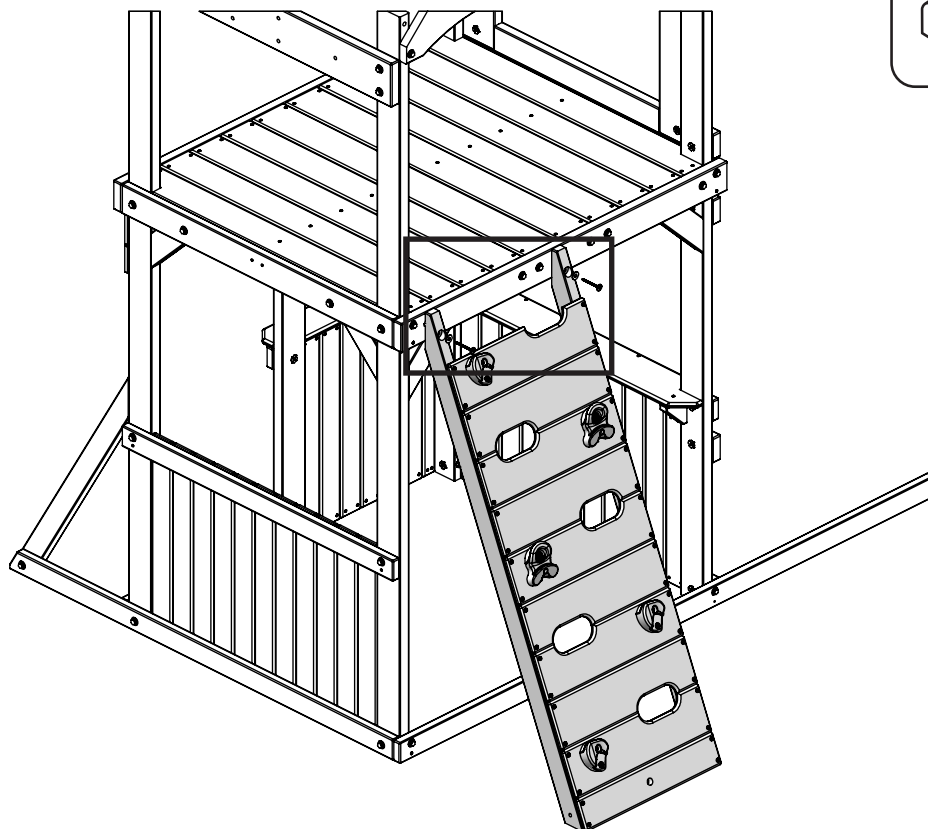
1 x 2 x

1 x 1 x

36

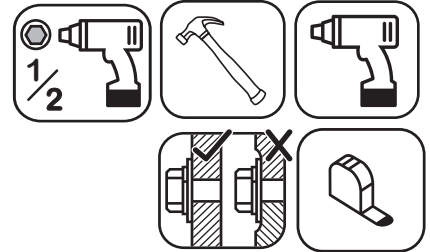


Pre-drill each hole using a 1/8 in drill bit for WL5

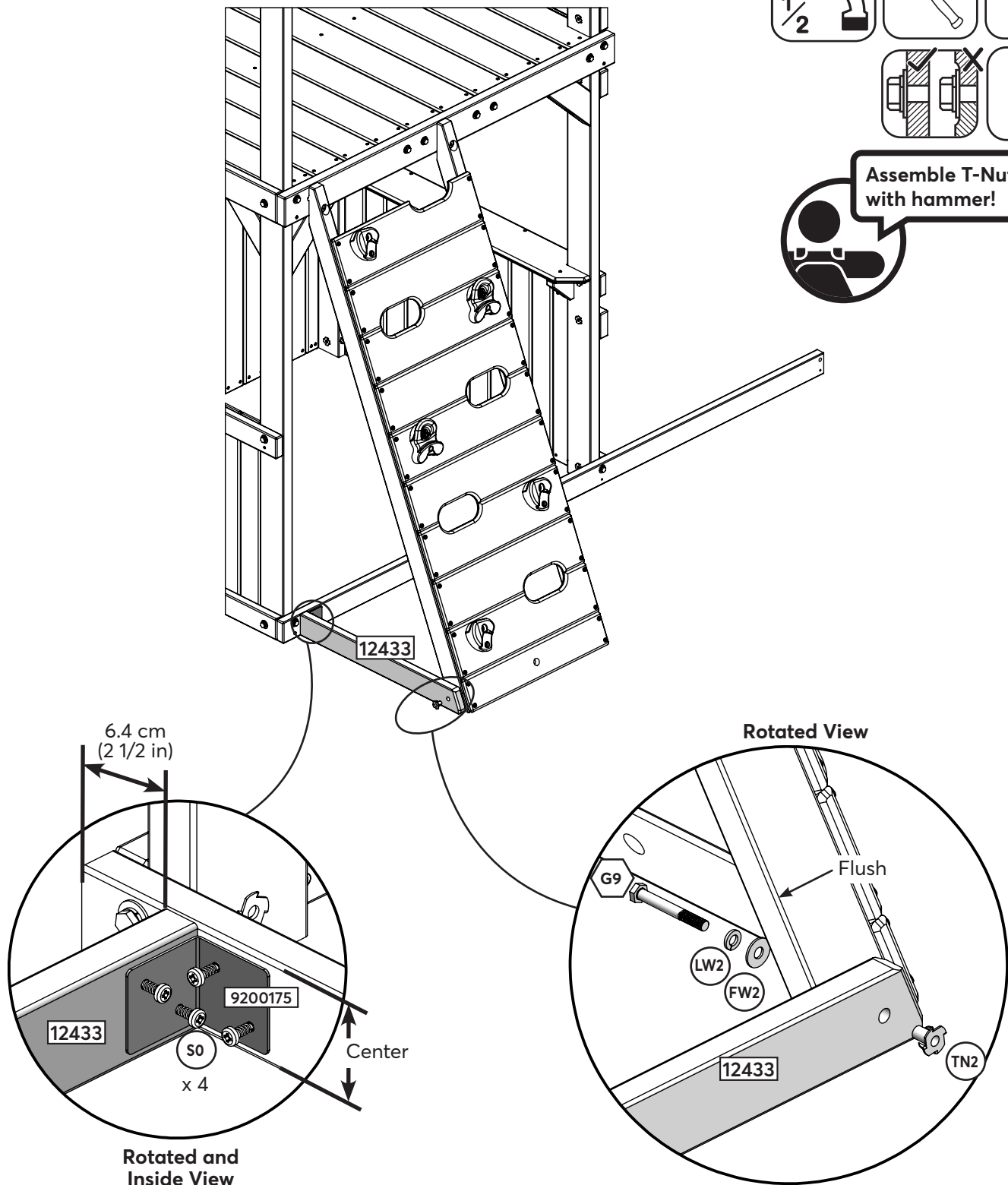


Hardware

2 x  6.4 x 63.5 mm (1/4 x 2-1/2 in) (FW2)



Assemble T-Nuts first
with hammer!



Wood Parts

1 x 12433 25.4 x 63.5 x 588.3 mm (1 x 2 1/2 x 23 3/16 in)

Hardware

4 x S0 #8 x 22.2 mm (#8 x 7/8 in)

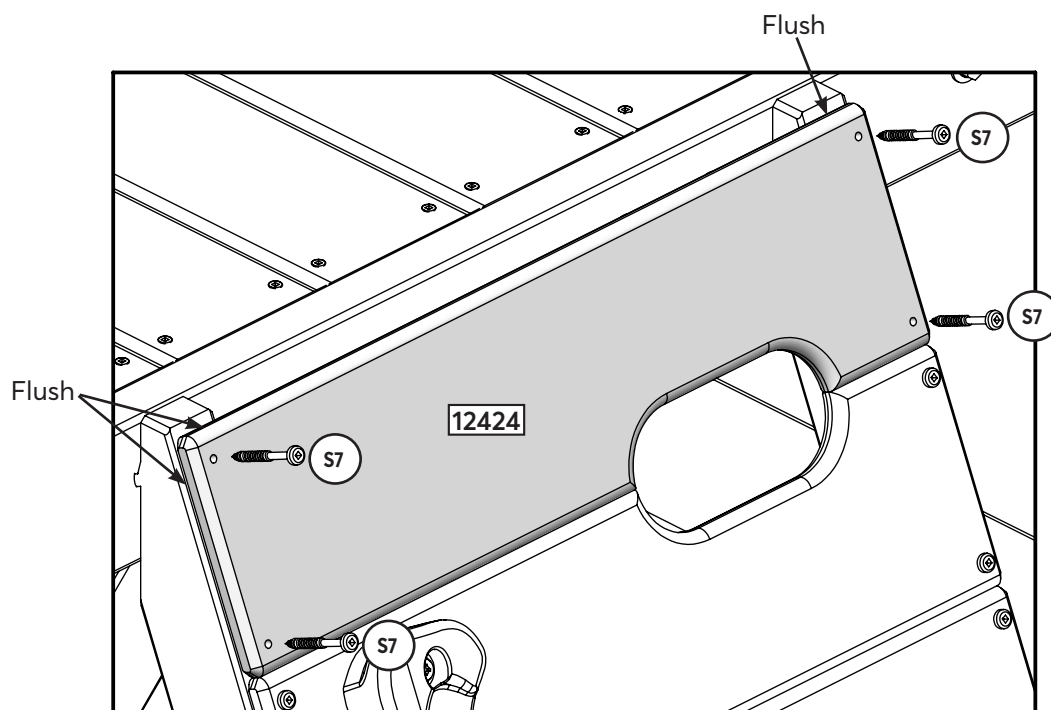
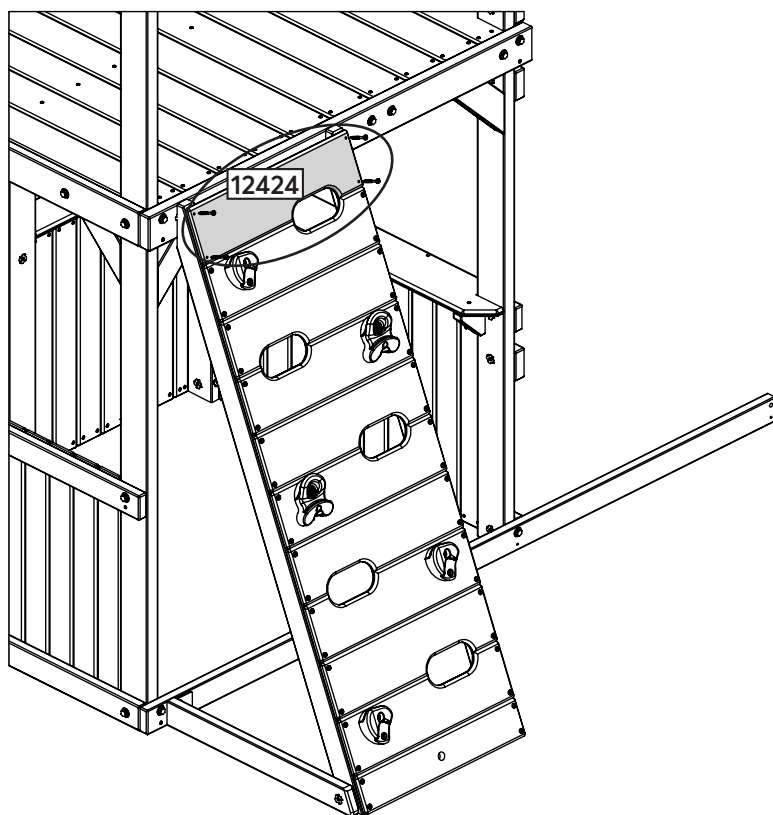
1 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

Other Parts

1 x 9200175



Pre-drill S7 holes using a 1/8 in drill bit.



Wood Parts

1 x 12424 15.9 x 136.5 x 508 mm (5/8 x 5 3/8 x 20 in)

Hardware

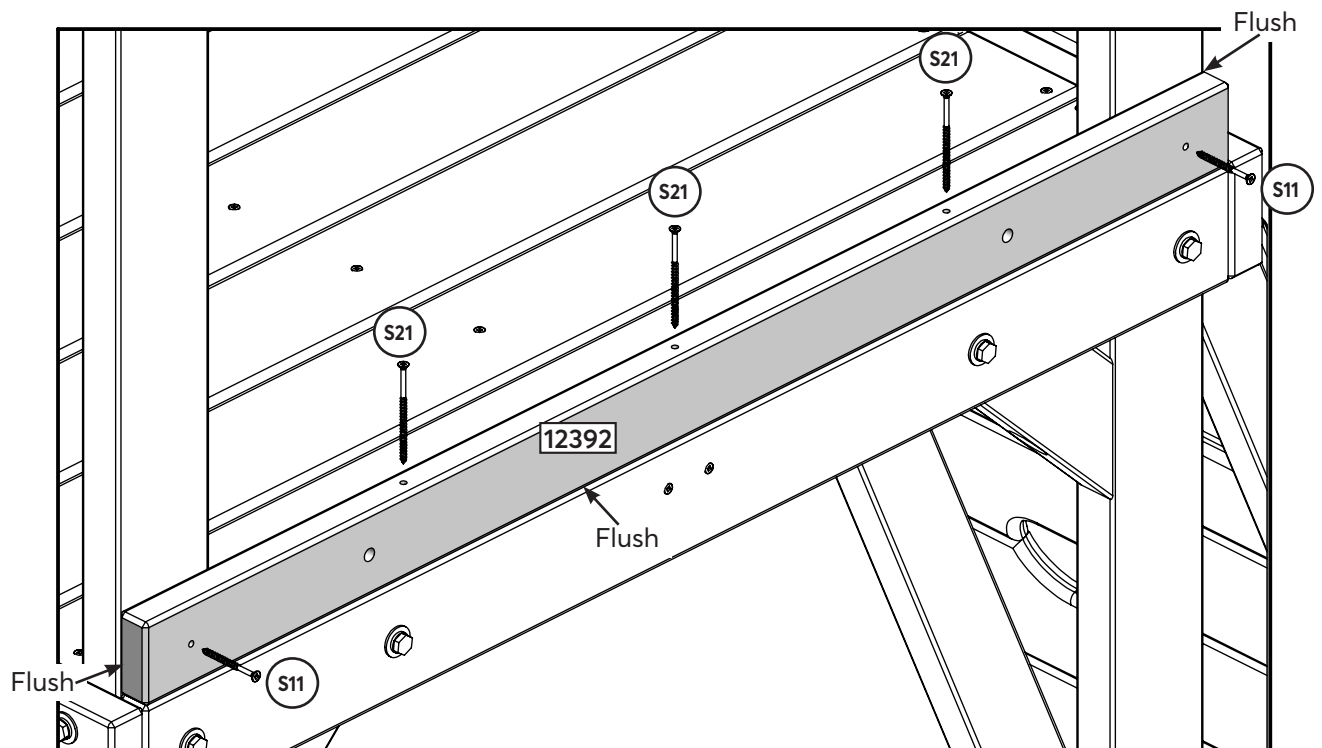
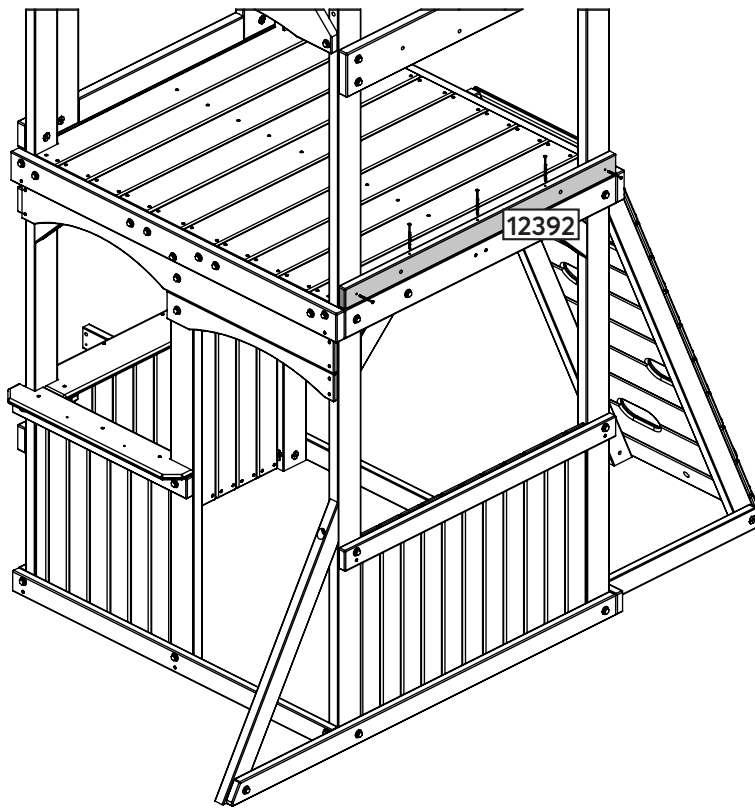
4 x S7 #12 x 50.8 mm (#12 x 2 in)



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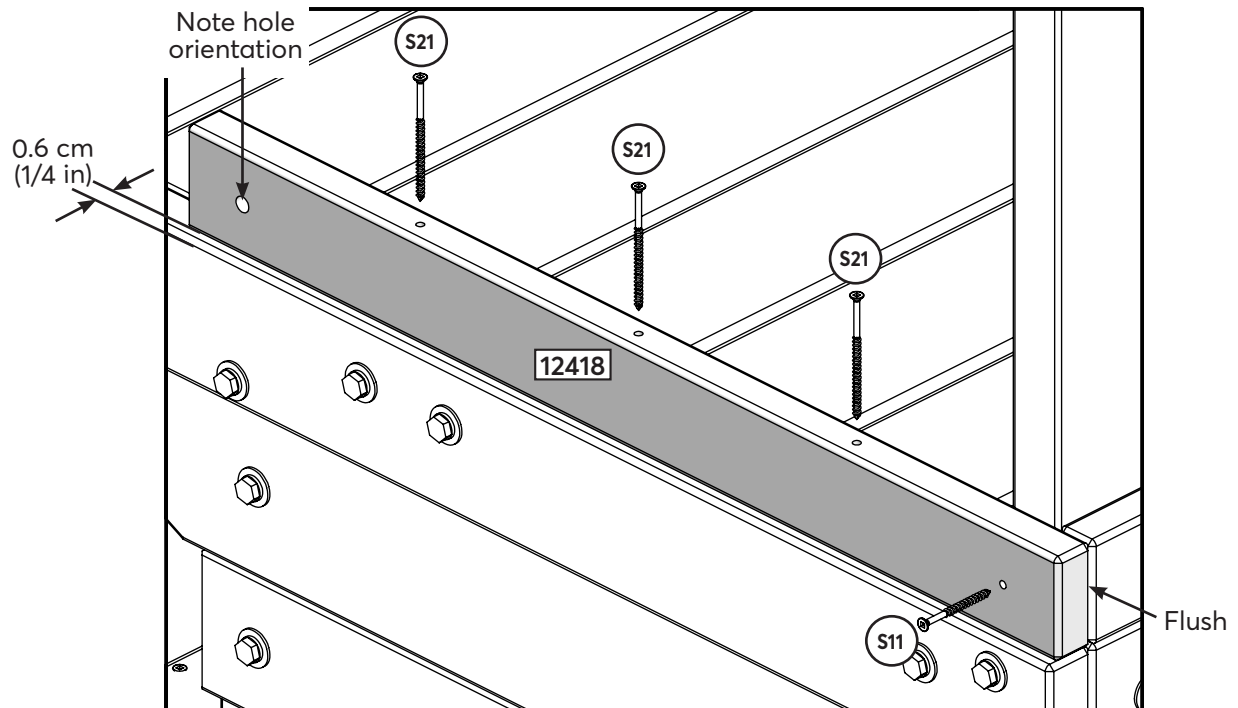
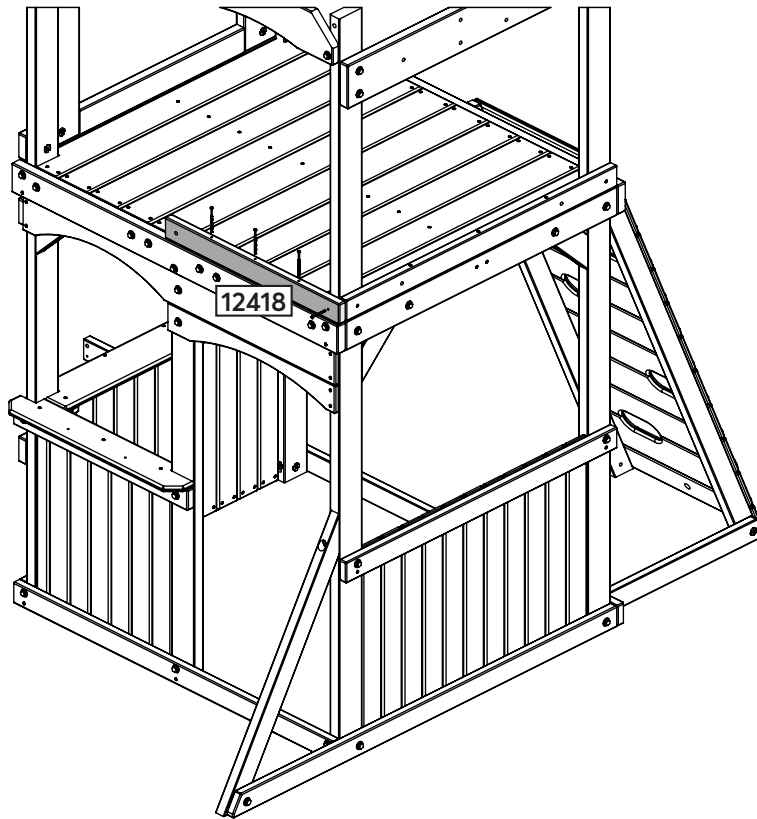
Wood Parts

1 x 12392 25.4 x 63.5 x 1016 mm (1 x 2 1/2 x 40 in)

Hardware

3 x S21 #8 x 88.9 mm (#8 x 3-1/2 in)

2 x S11 #8 x 50.8 mm (#8 x 2 in)



Wood Parts

1 x 12418 25.4 x 63.5 x 653.3 mm (1 x 2 1/2 x 25 11/16 in)

Hardware

3 x S21 #8 x 88.9 mm (#8 x 3-1/2 in)

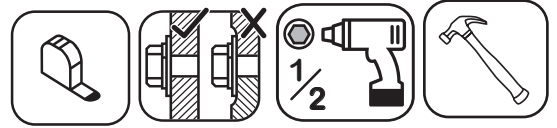
1 x S11 #8 x 50.8 mm (#8 x 2 in)



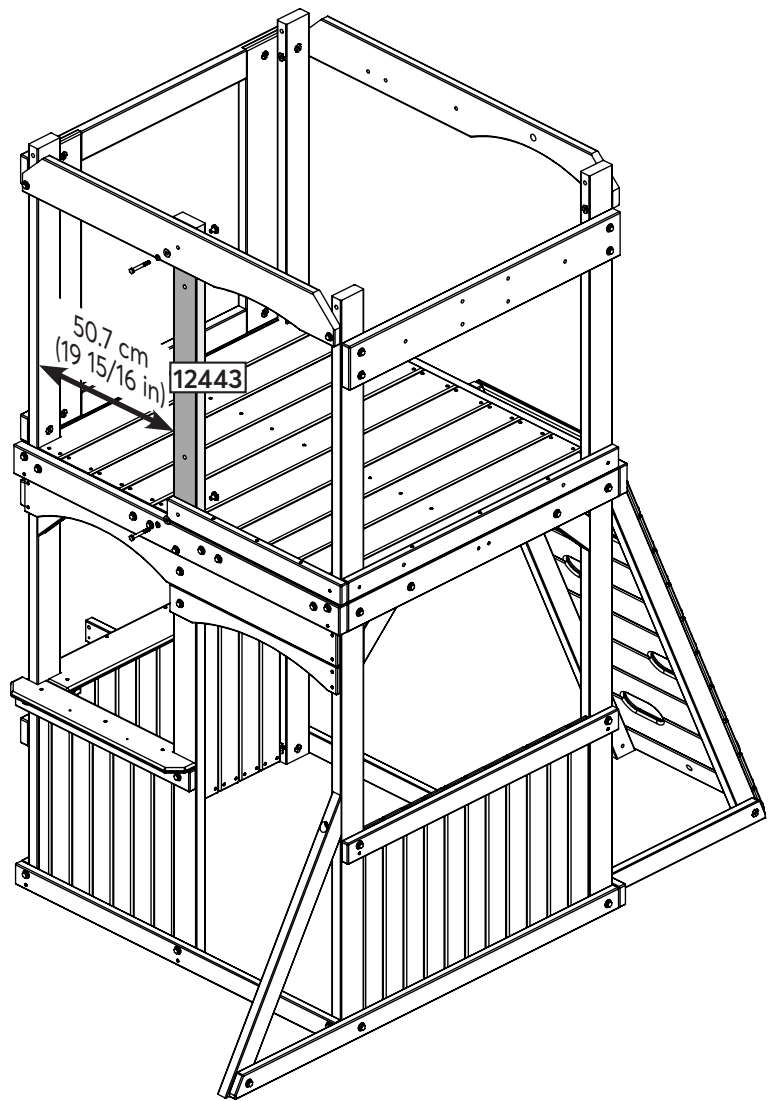
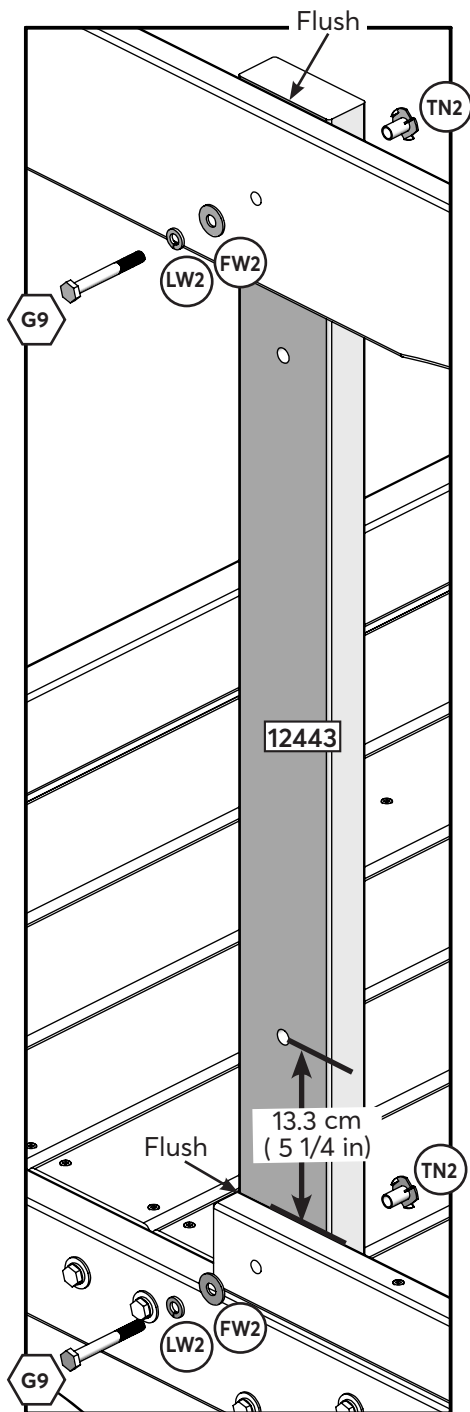
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Assemble T-Nut first
with hammer!

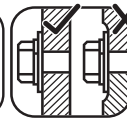


Wood Parts

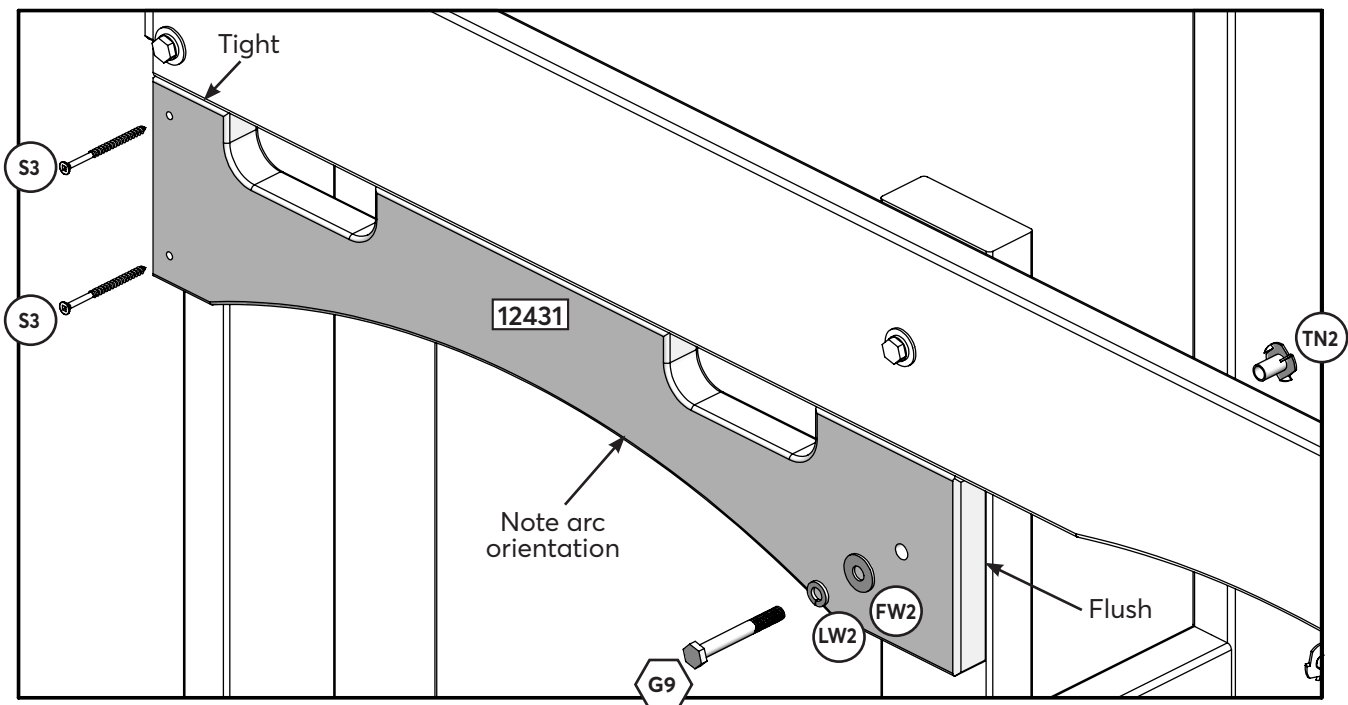
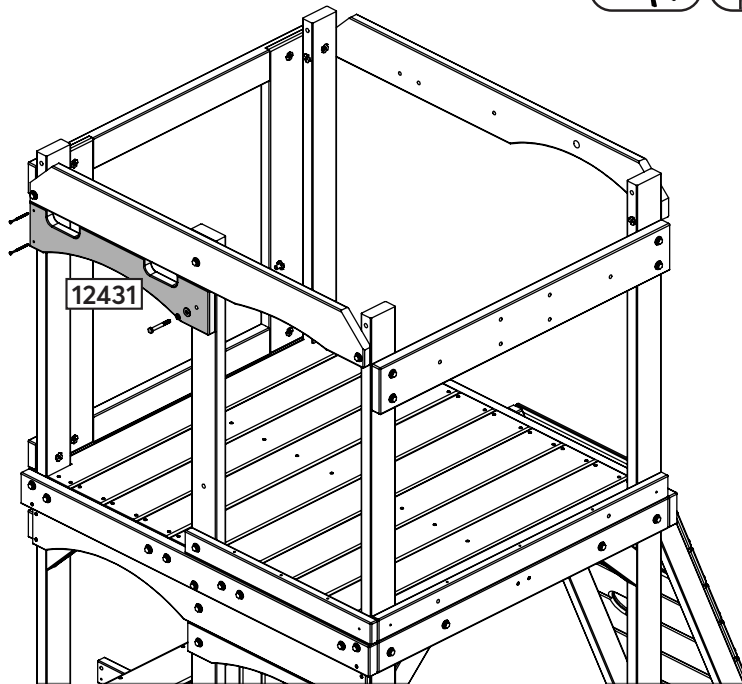
1 x 12443 34.9 x 85.7 x 914.4 mm (1 3/8 x 3 3/8 x 36 in)

Hardware

2 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



Assemble T-Nut first
with hammer!



Wood Parts

1 x 12431 25.4 x 127 x 627.9 mm (1 x 5 x 24 3/4 in)

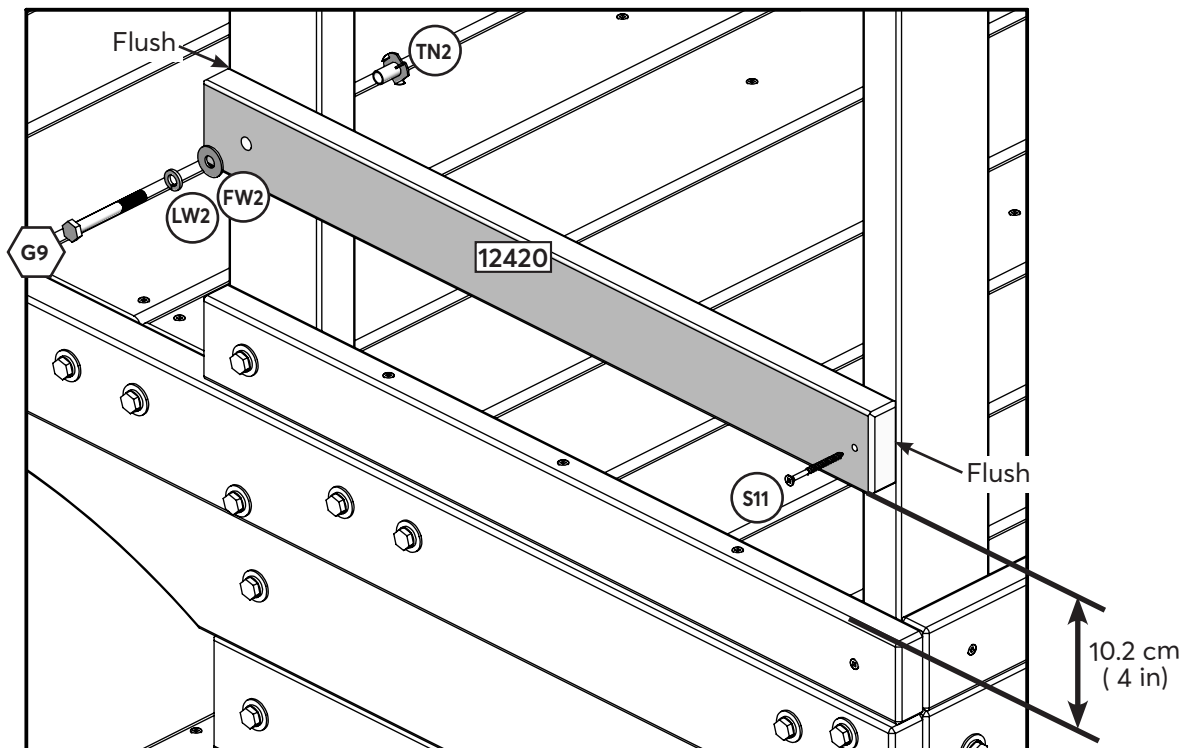
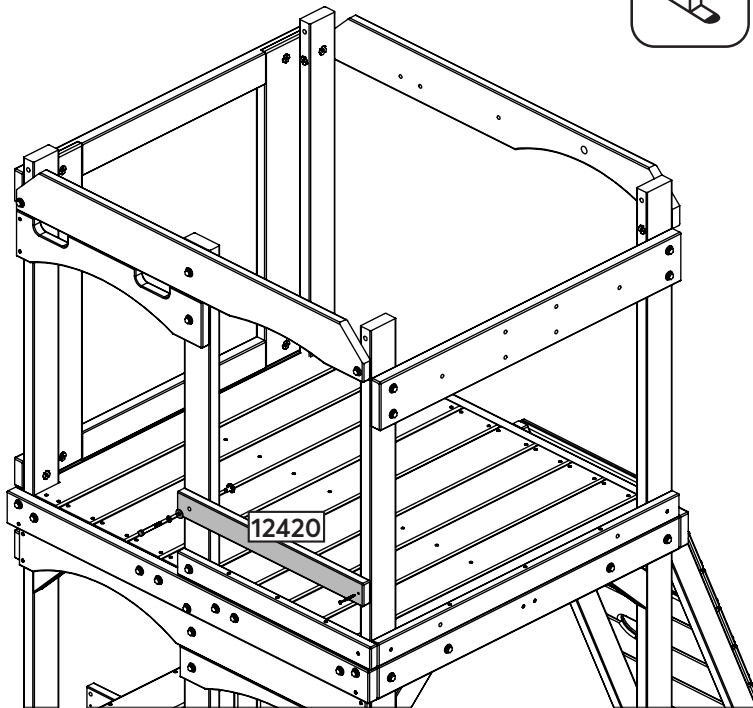
Hardware

2 x S3 #8 x 63.5 mm (#8 x 2-1/2 in)

1 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



Assemble T-Nut first
with hammer!



Wood Parts

1 x **12420** 25.4 x 63.5 x 627.9 mm (1 x 2 1/2 x 24 11/16 in)

Hardware

1 x **S11** #8 x 50.8 mm (#8 x 2 in)

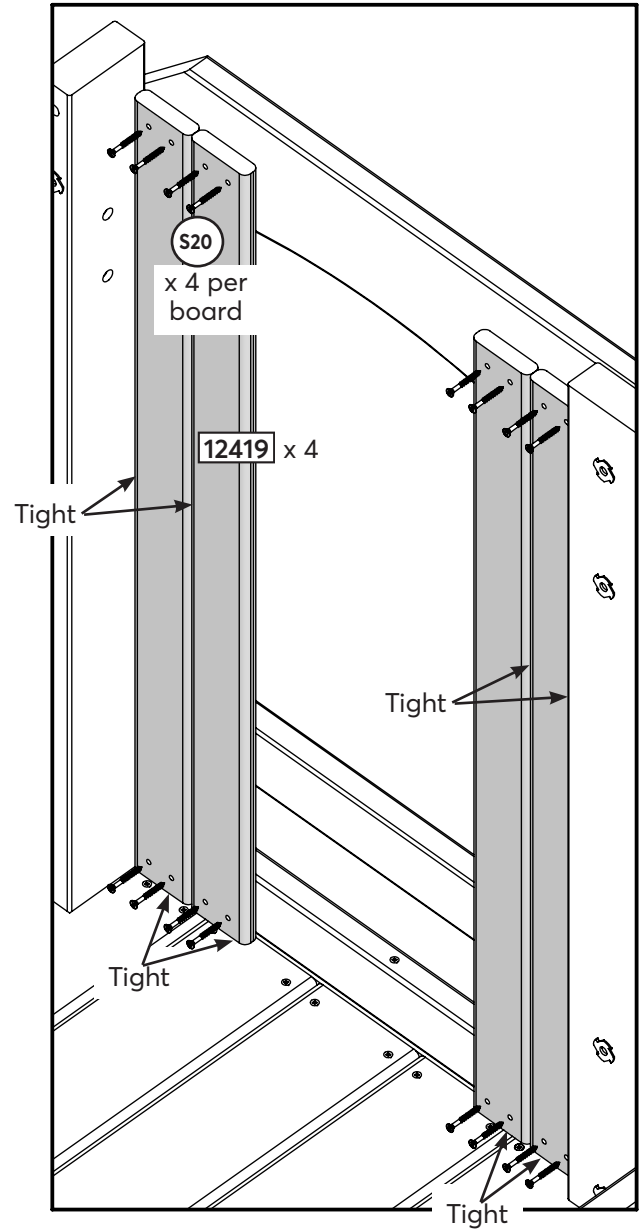
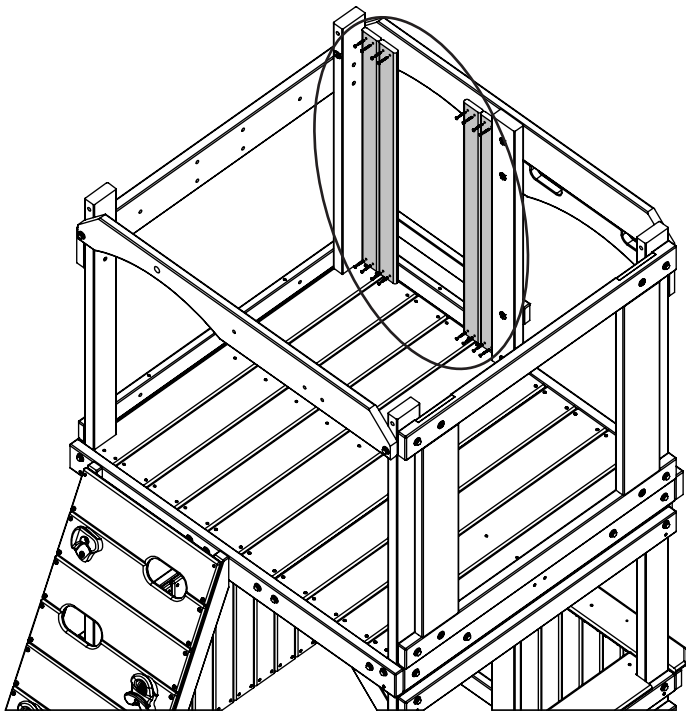
1 x **G9** 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



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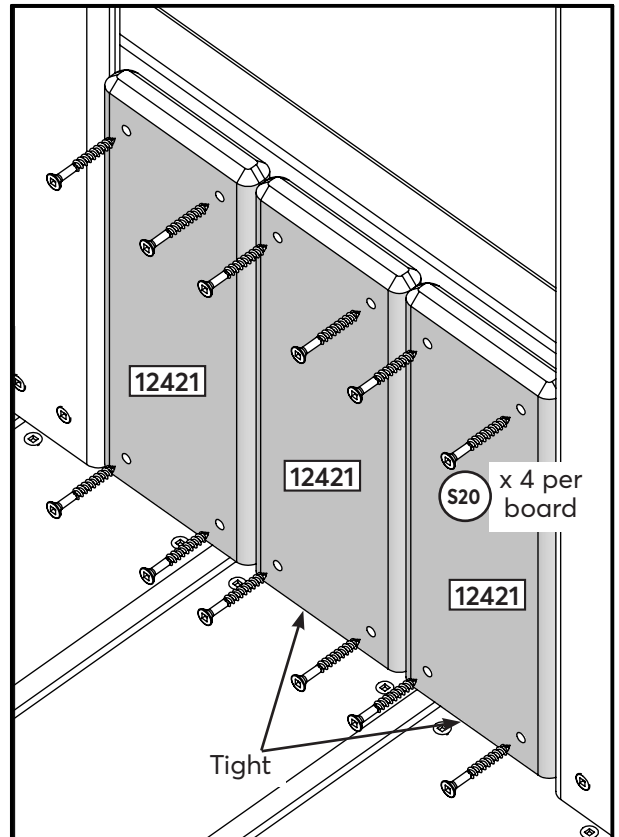
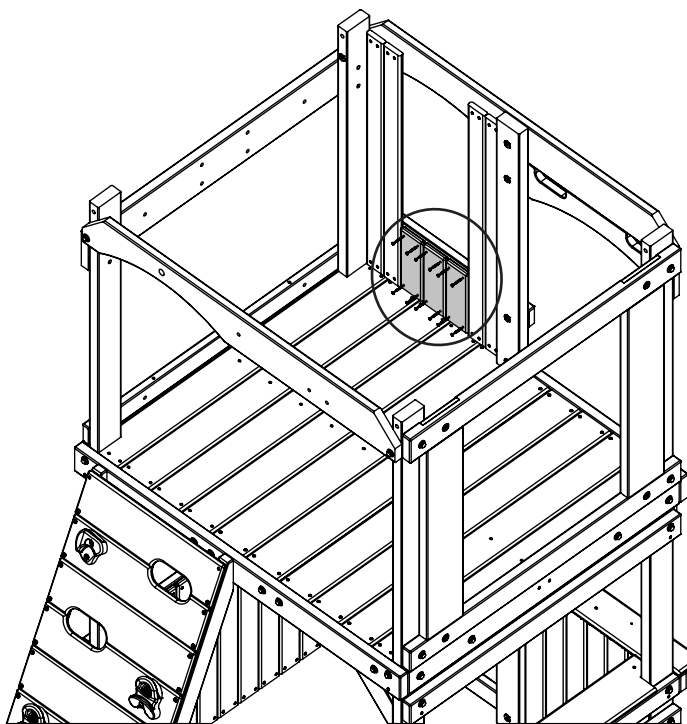


Wood Parts

4 x **12419** 15.9 x 63.5 x 863.6 mm (5/8 x 2 1/2 x 34 in)

Hardware

16 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)

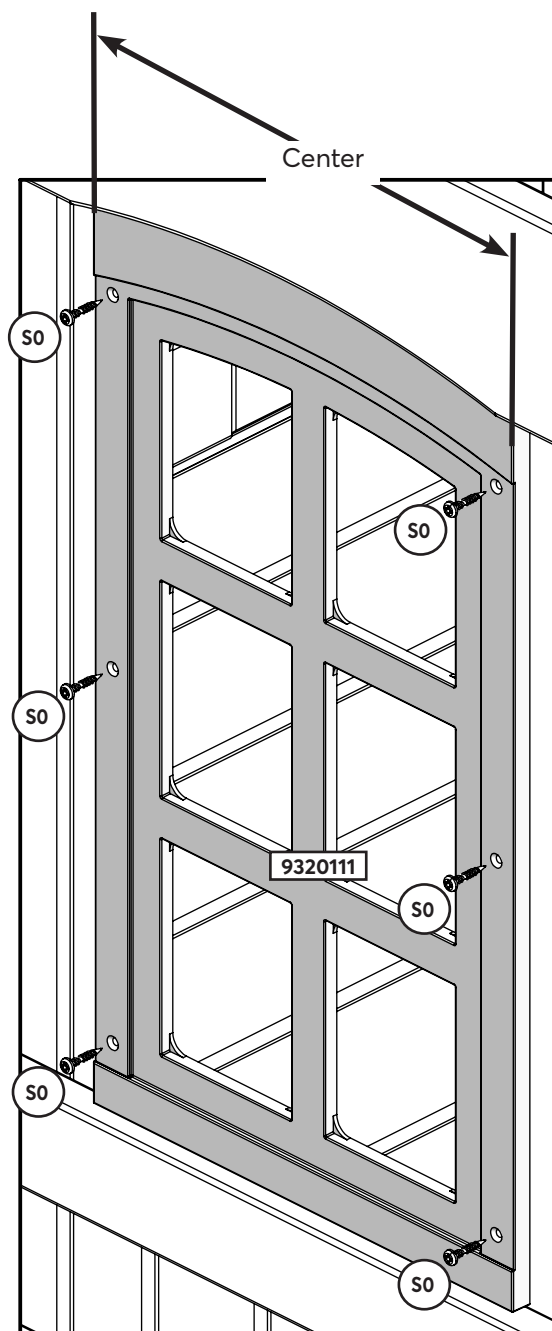
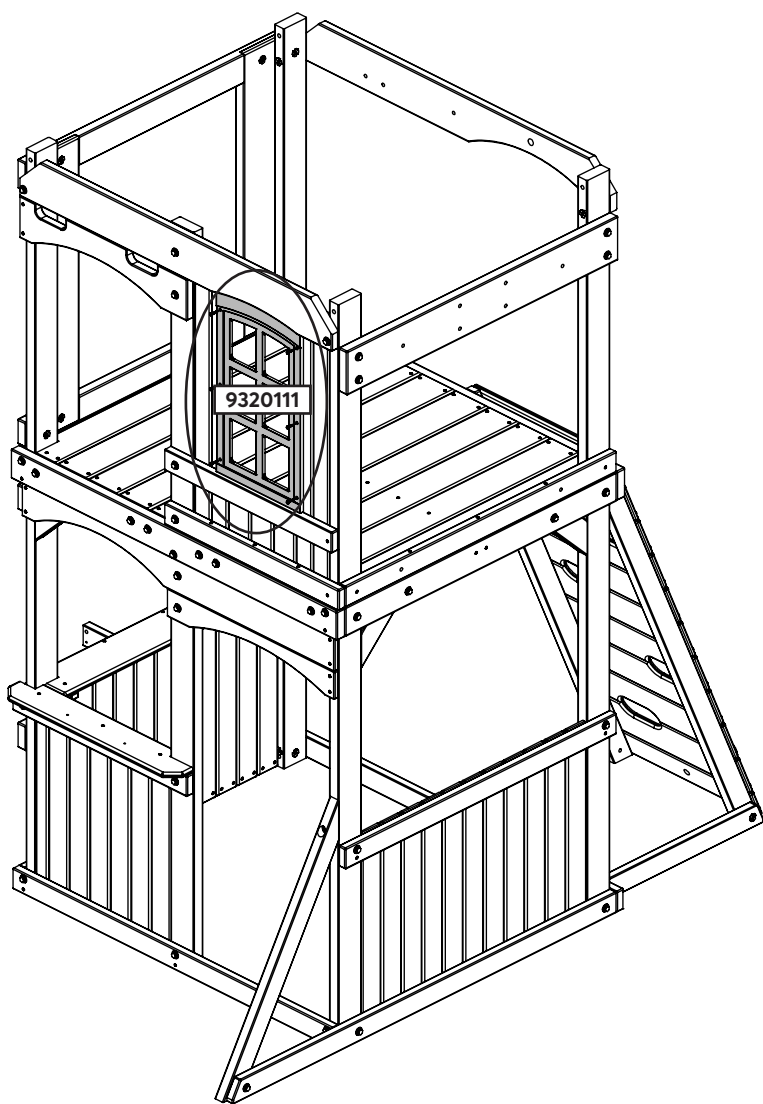


Wood Parts

3 x 12421 15.9 x 84.1 x 222.3 mm (5/8 x 3 5/16 x 8 3/4 in)

Hardware

12 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)



Hardware

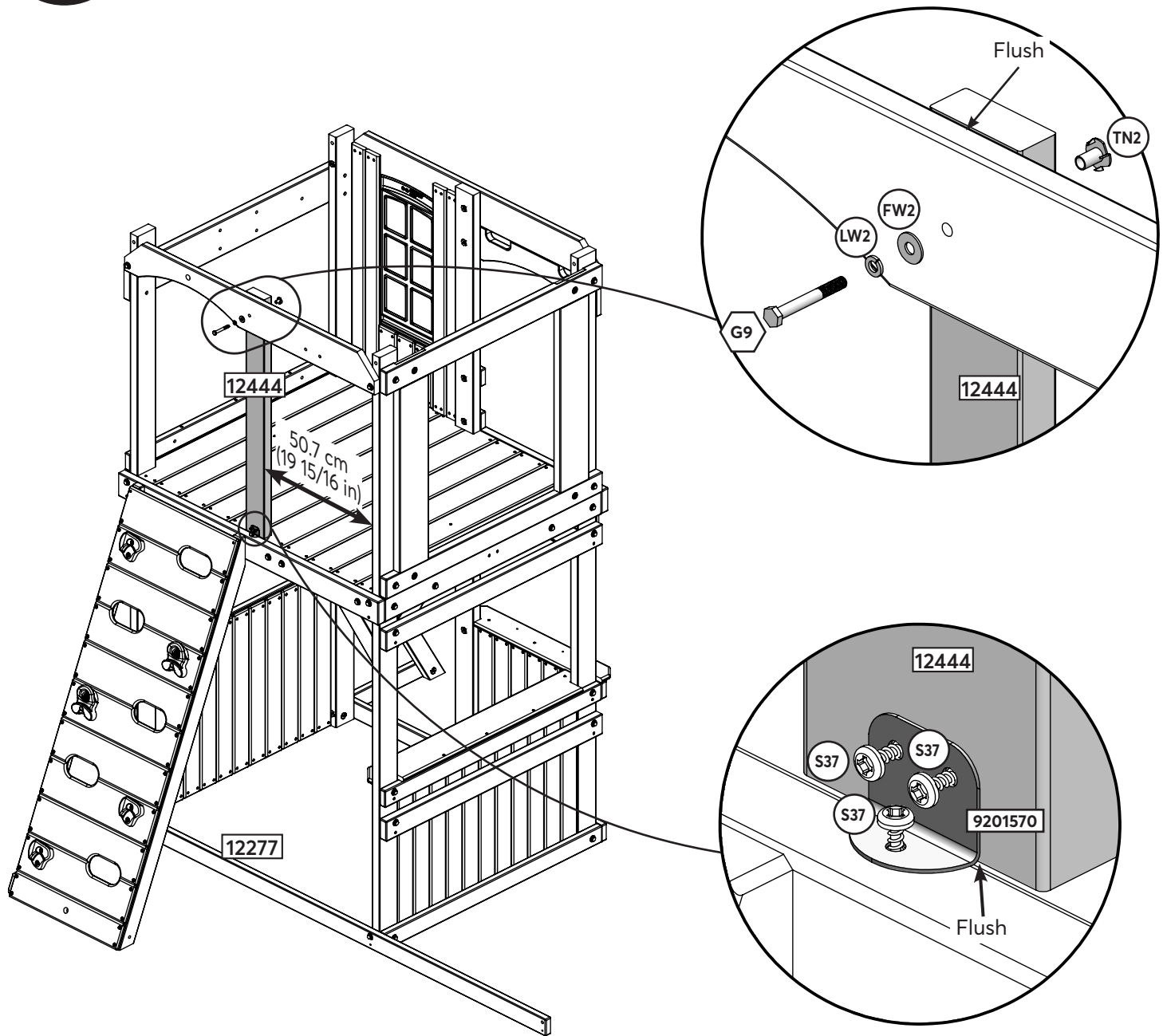
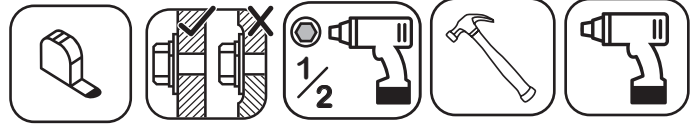
6 x  #8 x 22.2 mm (#8 x 7/8 in)

Other Parts

1 x  9320111

47

Assemble T-Nut first with hammer!



Wood Parts

1 x 12444 34.9 x 85.7 x 914.4 mm (1 3/8 x 3 3/8 x 36 in)

Hardware

3 x S37 #7 x 15.9 mm (#7 x 5/8 in)

1 x G9 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

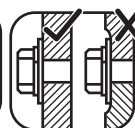
Other Parts

1 x 9201570

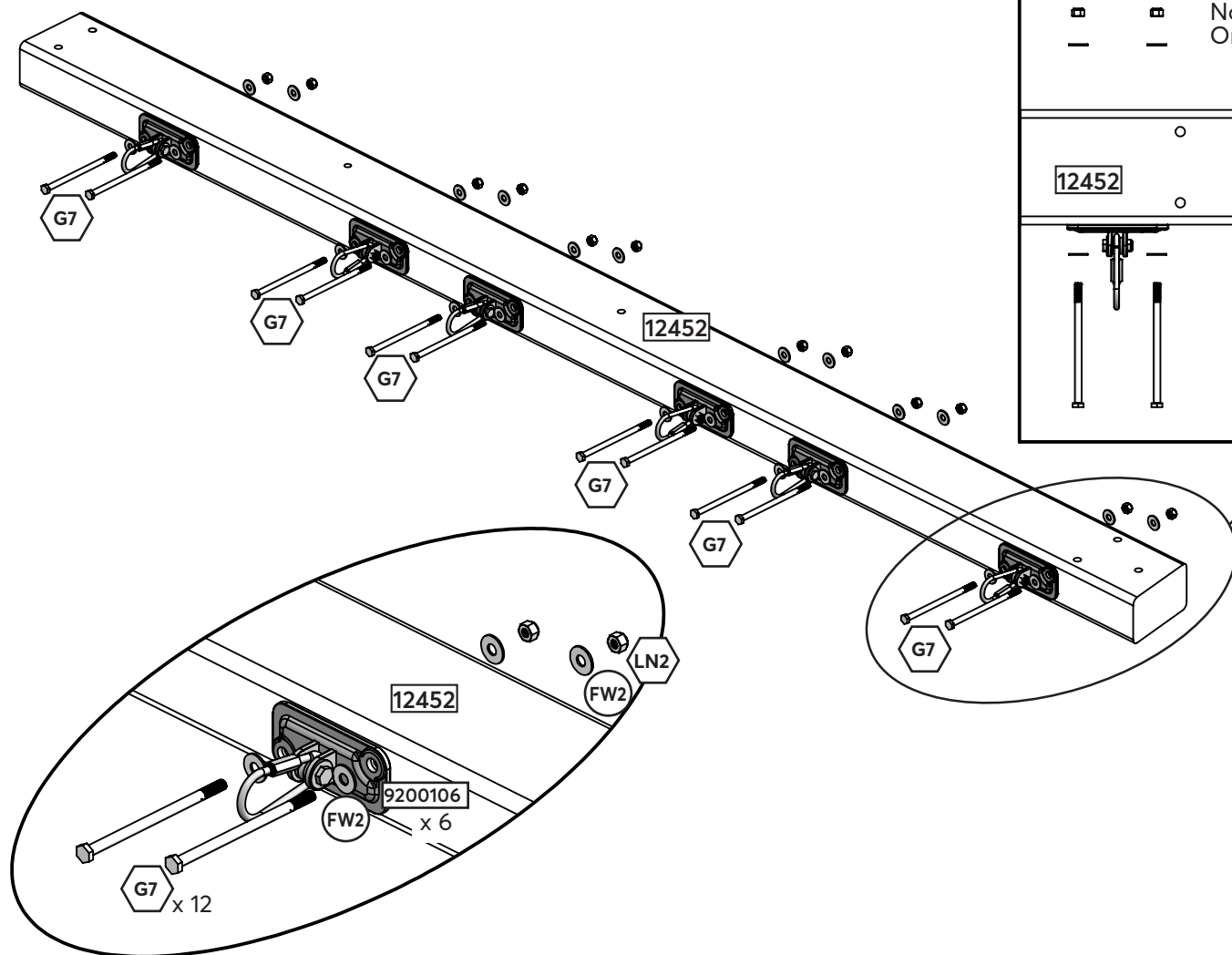
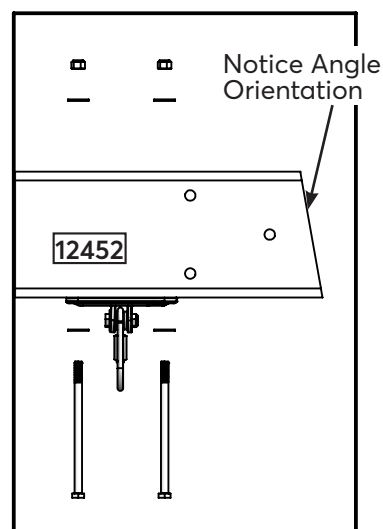


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Top View

**Wood Parts**

1 x 12452 76.2 x 133.4 x 2235.2 mm (3 x 5 1/4 x 88 in)

Hardware

12 x G7 7.9 x 139.7 mm (5/16 x 5-1/2 in) (FW2 x 2, LN2)

Other Parts

6 x 9200106


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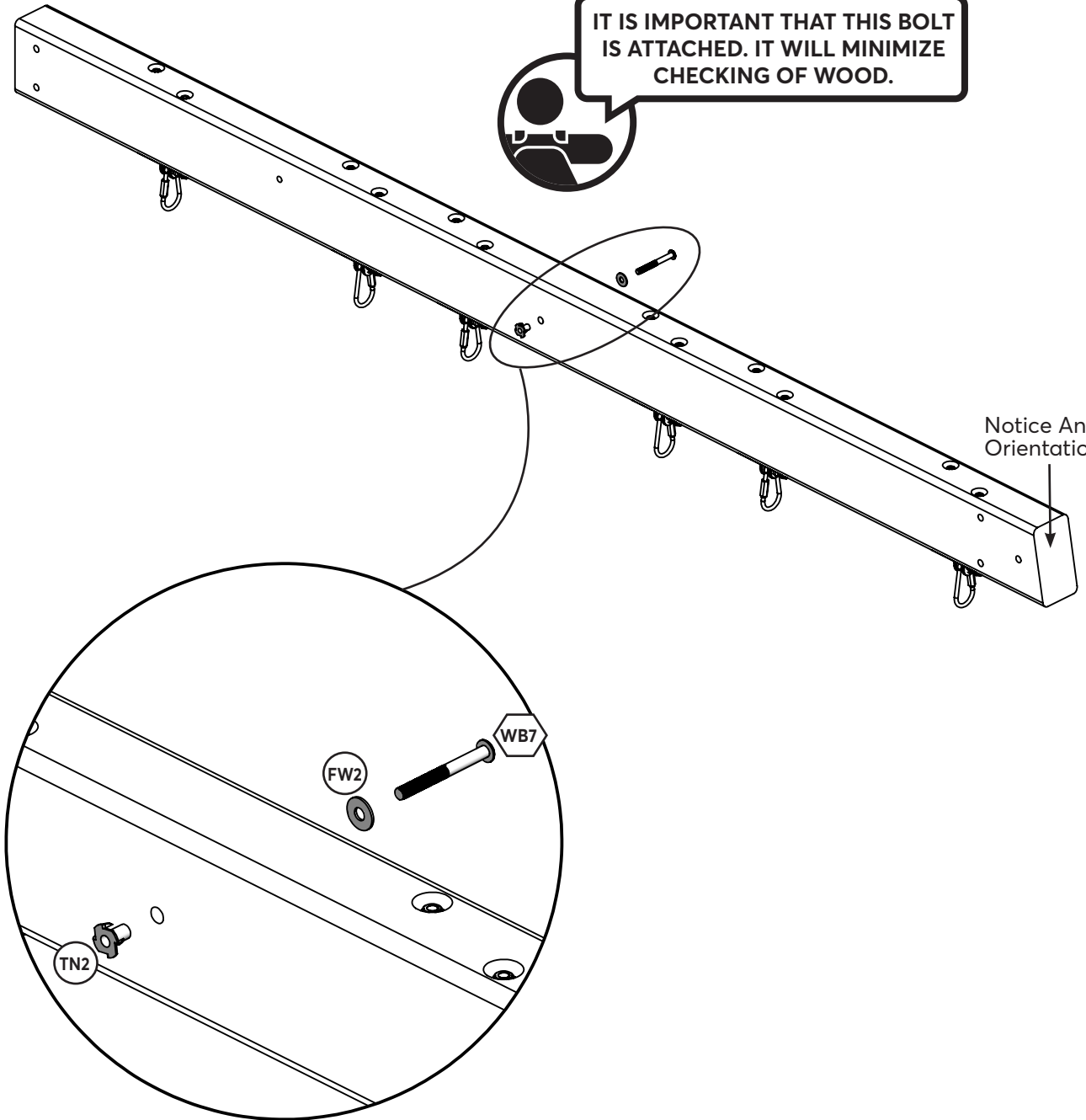
49

Assemble T-Nuts
first with hammer!



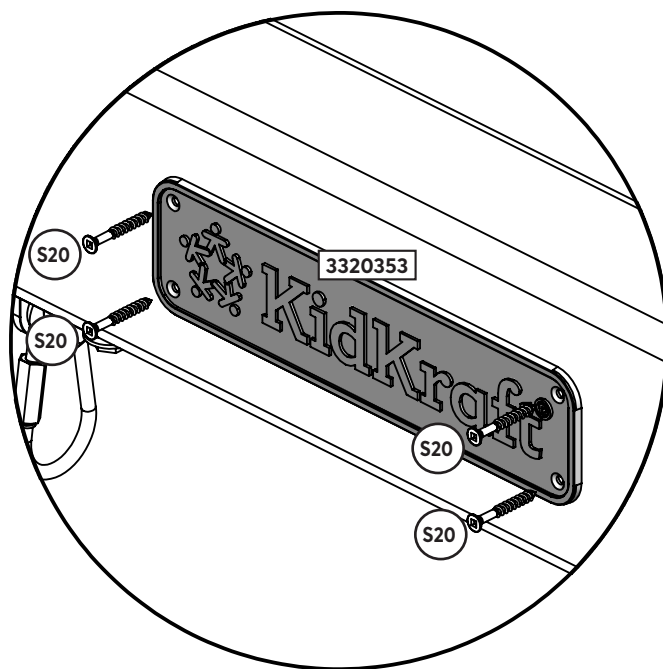
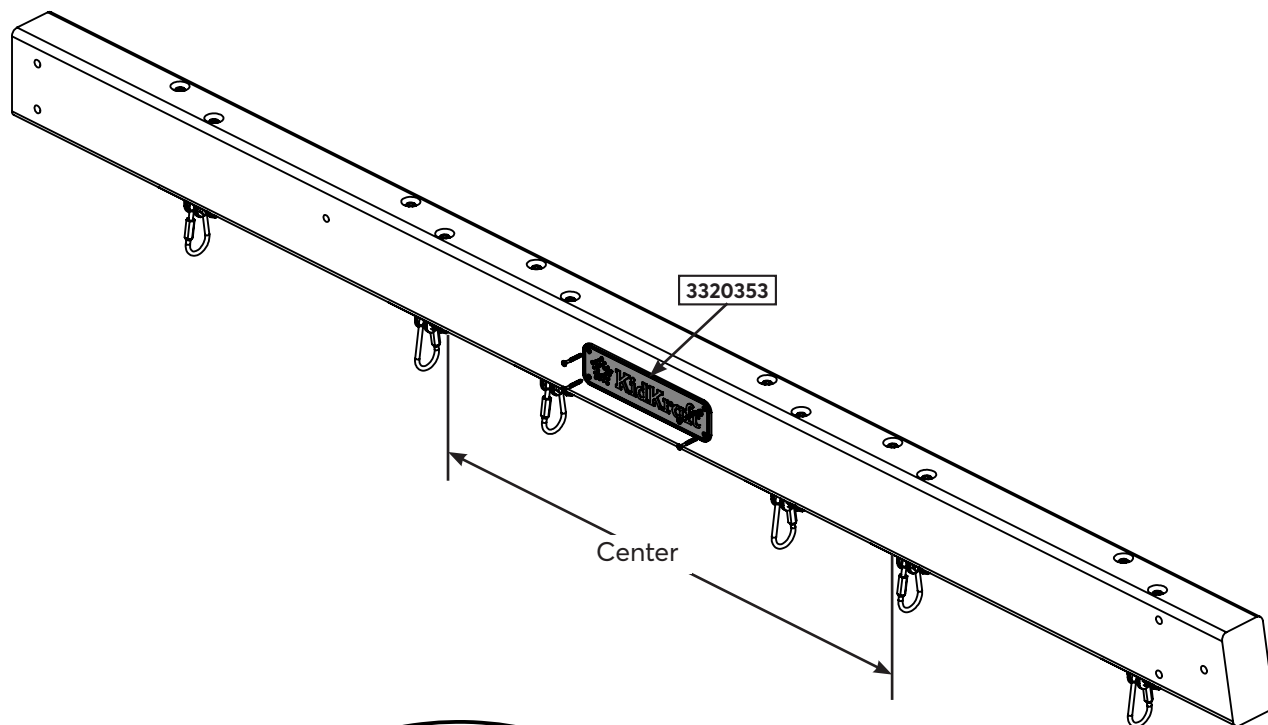
IT IS IMPORTANT THAT THIS BOLT
IS ATTACHED. IT WILL MINIMIZE
CHECKING OF WOOD.

Notice Angle
Orientation



Hardware

1 x  7.9 x 76.2 mm (5/16 x 3 in) (FW2, TN2)

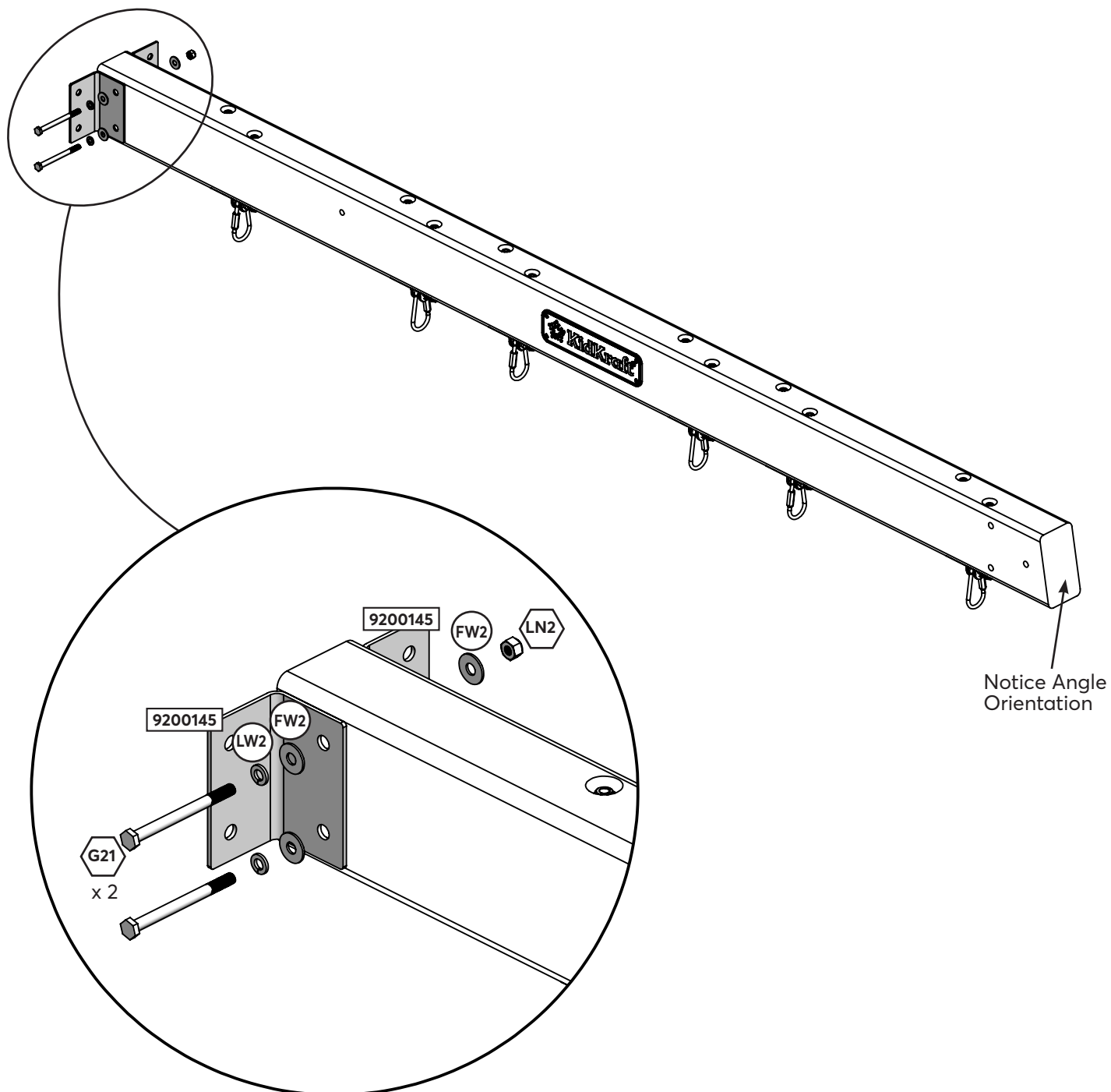
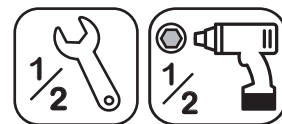


Hardware

4 x (S20) #8 x 34.9 mm (#8 x 1-3/8 in)

Other Parts

1 x 3320353

**Hardware**

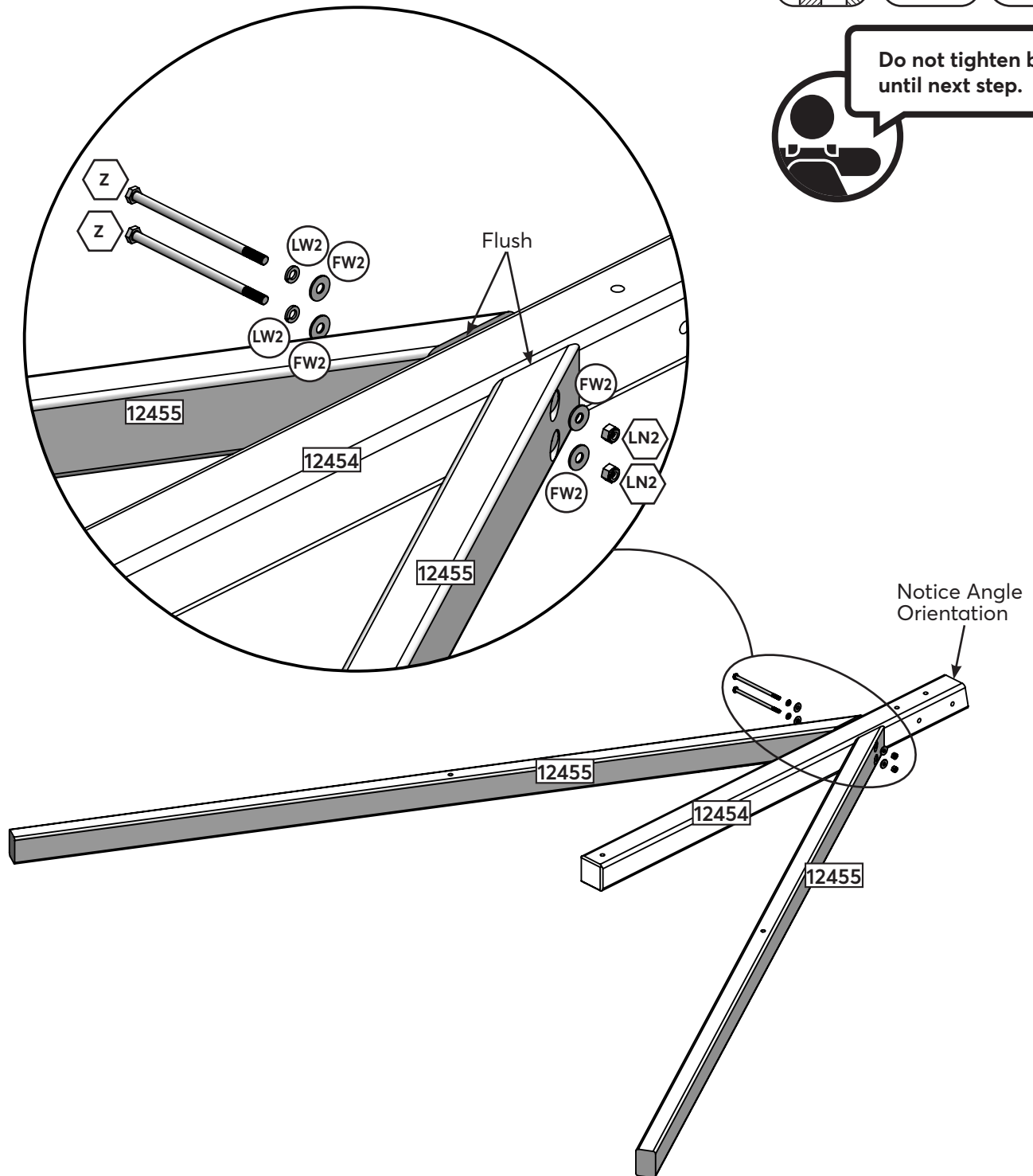
2 x 7.9 x 95.2 mm (5/16 x 3-3/4 in) (FW2 x 2, LW2, LN2)

Other Parts

2 x



Do not tighten bolt until next step.



Wood Parts

- 2 x 50.8 x 76.2 x 2108.2 mm (2 in x 3 in x 83 in)
 1 x 76.2 x 76.2 x 1294.3 mm (3 in x 3 in x 50 15/16 in)

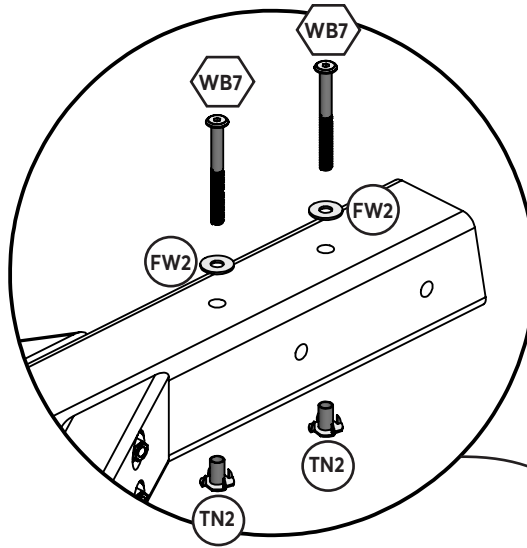
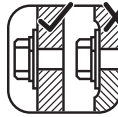
Hardware

- 2 x 7.9 x 152.4 mm (5/16 x 6 in) (LW2, FW2 x 2, LN2)

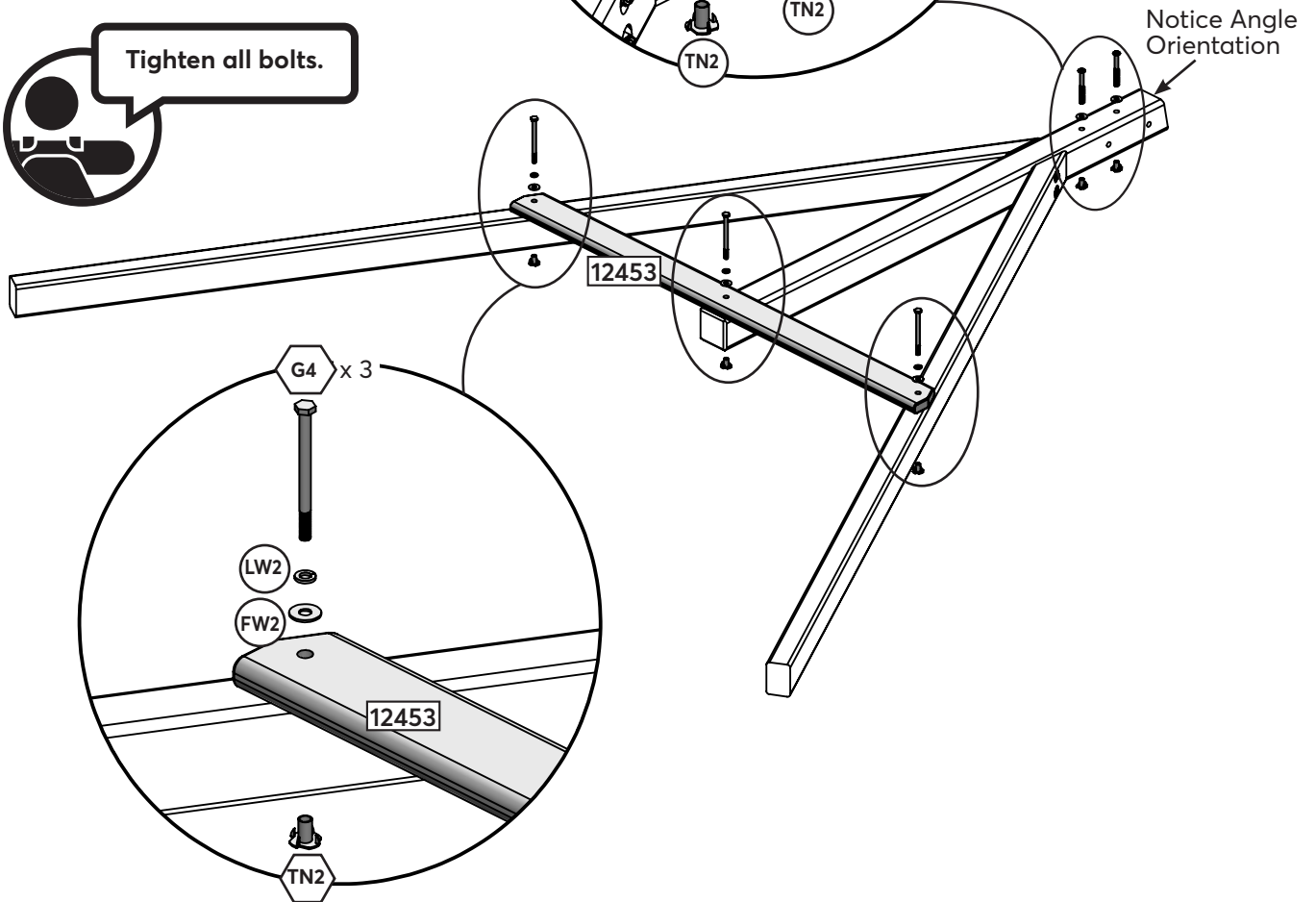
53

IT IS IMPORTANT THAT THESE BOLTS ARE ATTACHED. THEY WILL MINIMIZE CHECKING OF WOOD.

Assemble T-Nuts first with hammer!



Tighten all bolts.



Wood Parts

1 x 12453 23.8 x 82.6 x 1181.1 mm (15/16 x 3 1/4 x 46 1/2 in)

Hardware

3 x G4 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)

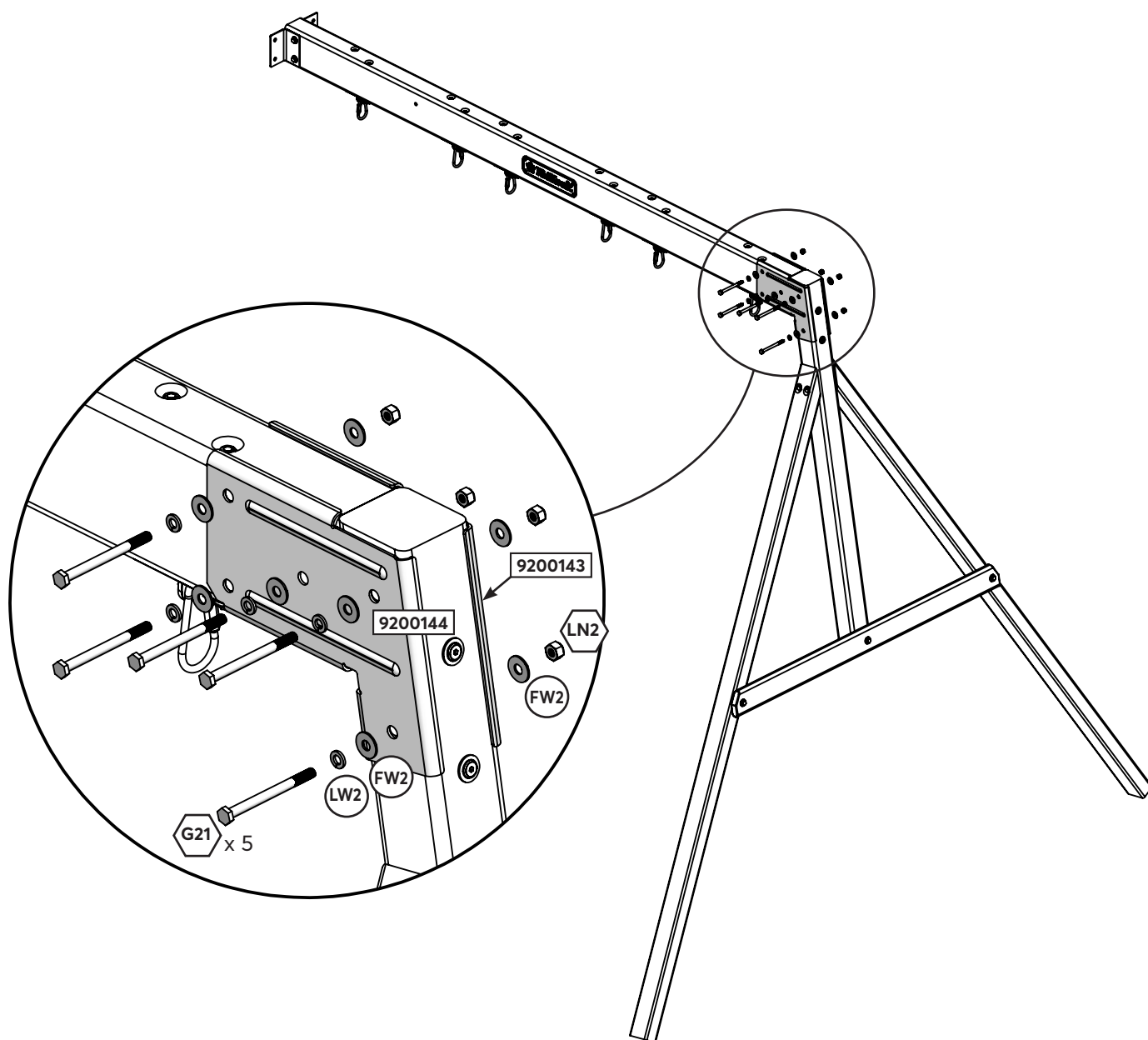
2 x WB7 7.9 x 76.2 mm (5/16 x 3 in) (FW2, TN2)



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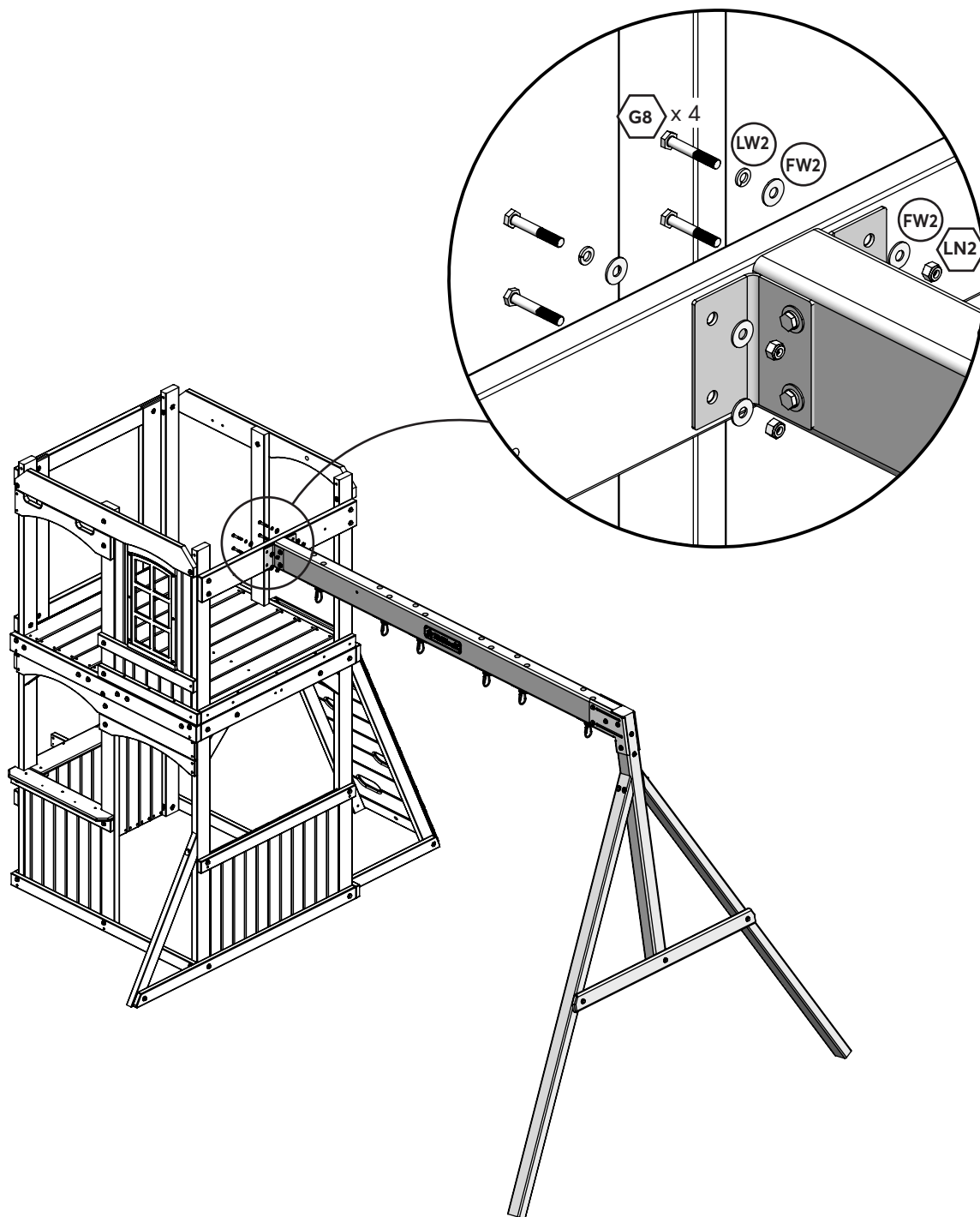
Hardware

5 x 7.9 x 95.2 mm (5/16 x 3-3/4 in) (FW2 x 2, LW2, LN2)

Other Parts

1 x

1 x

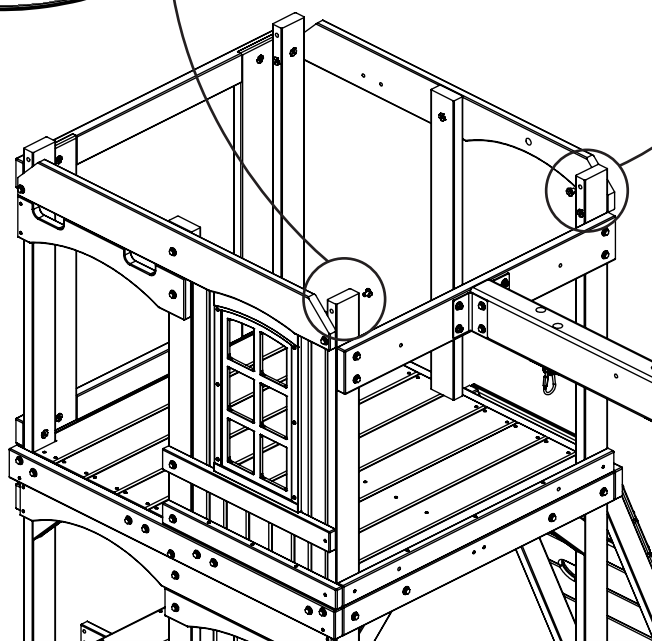
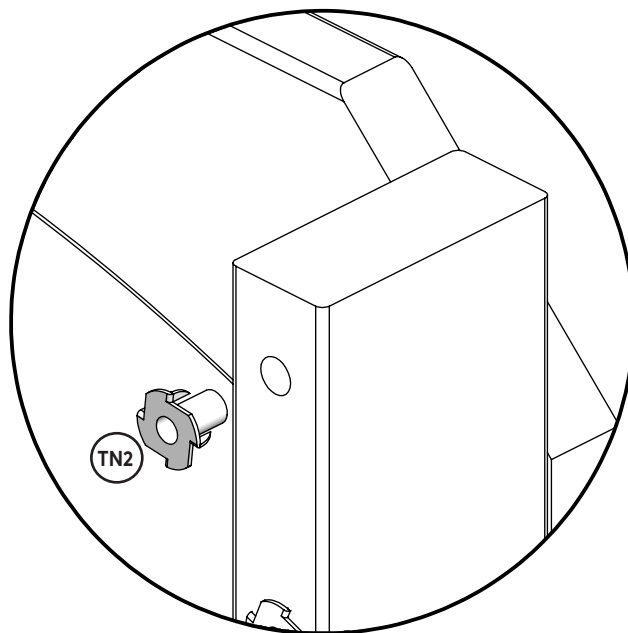
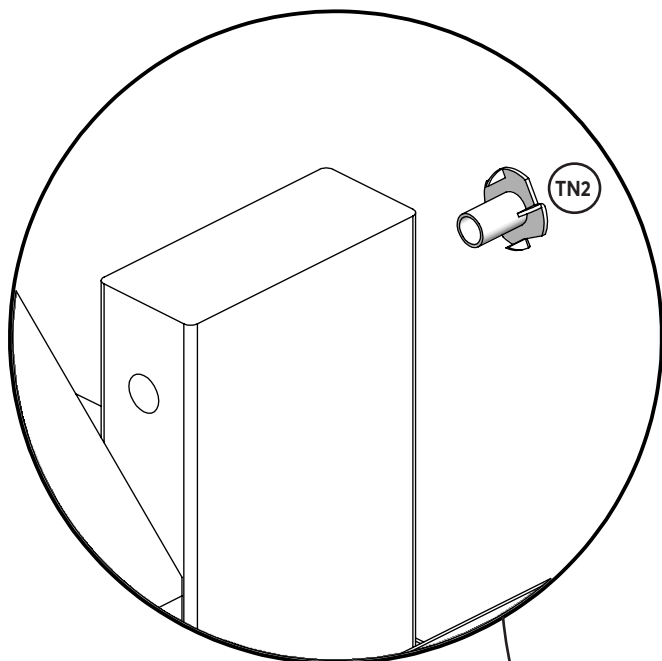


Hardware

4 x  7.9 x 50.8 mm (5/16 x 2 in) (FW2 x 2, LW2, LN2)

56

Hammer T-Nut into the hole!
Both T-Nuts will be used in Step 87.

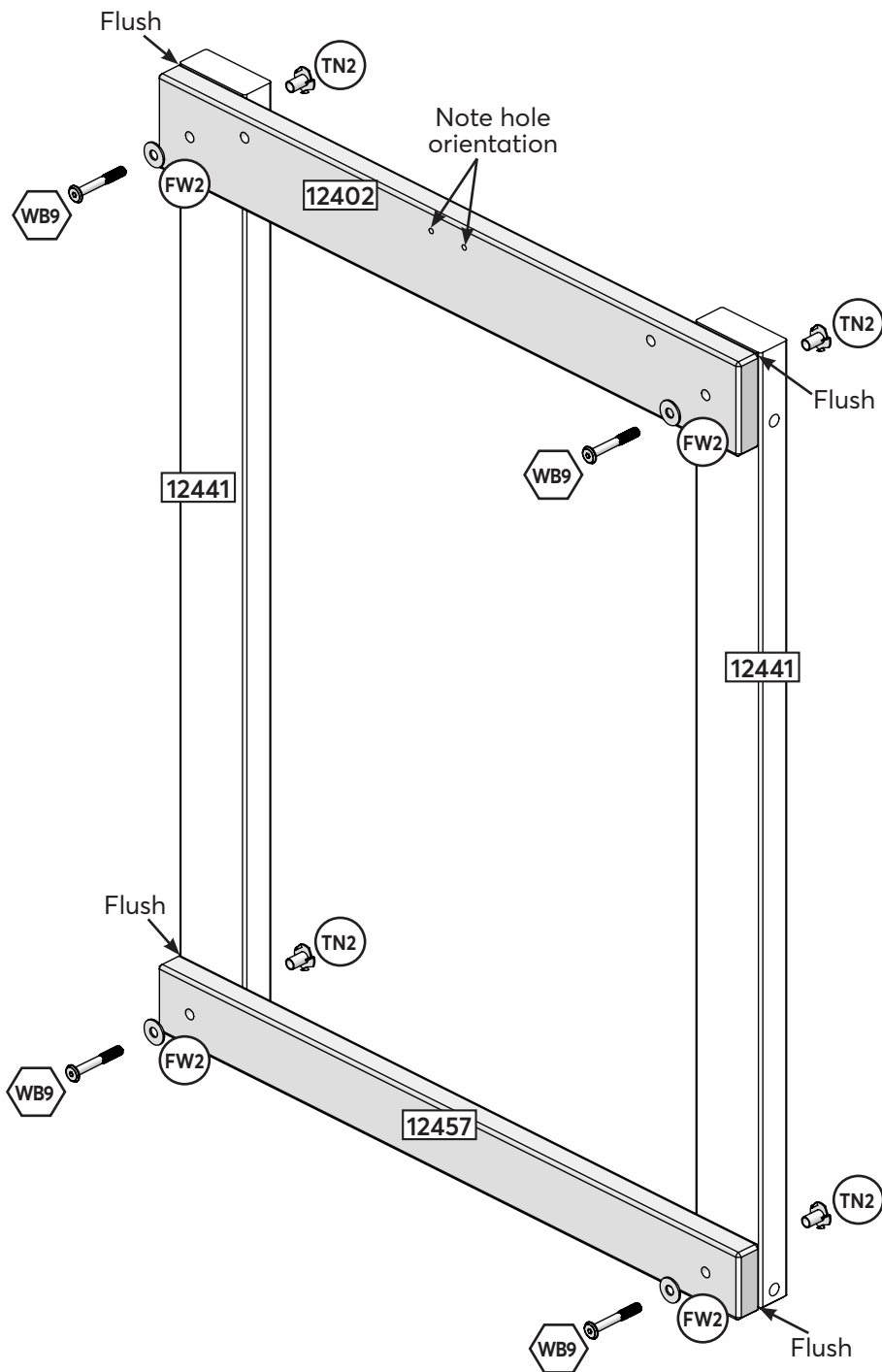
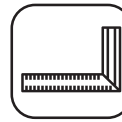


Hardware

2 x **TN2**

57

Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

- 2 x 12441 31.8 x 76.2 x 904.9 mm (1 1/4 x 3 x 35 5/8 in)
- 1 x 12457 25.4 x 63.5 x 673.1 mm (1 in x 2 1/2 in x 26 1/2 in)
- 1 x 12402 25.4 x 88.9 x 673.1 mm (1 x 3 1/2 x 26 1/2 in)

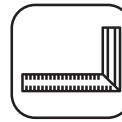
Hardware

- 4 x WB9 7.9 x 54 mm (5/16 x 2-1/8 in) (FW2, TN2)

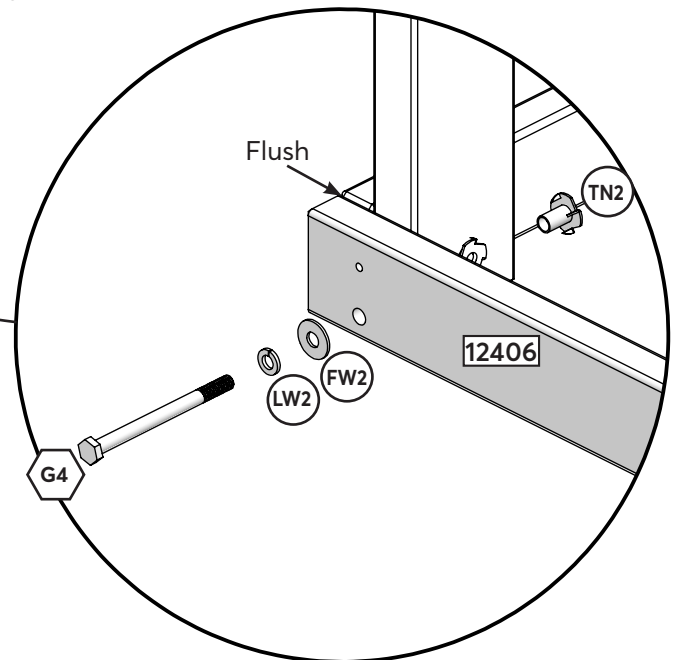
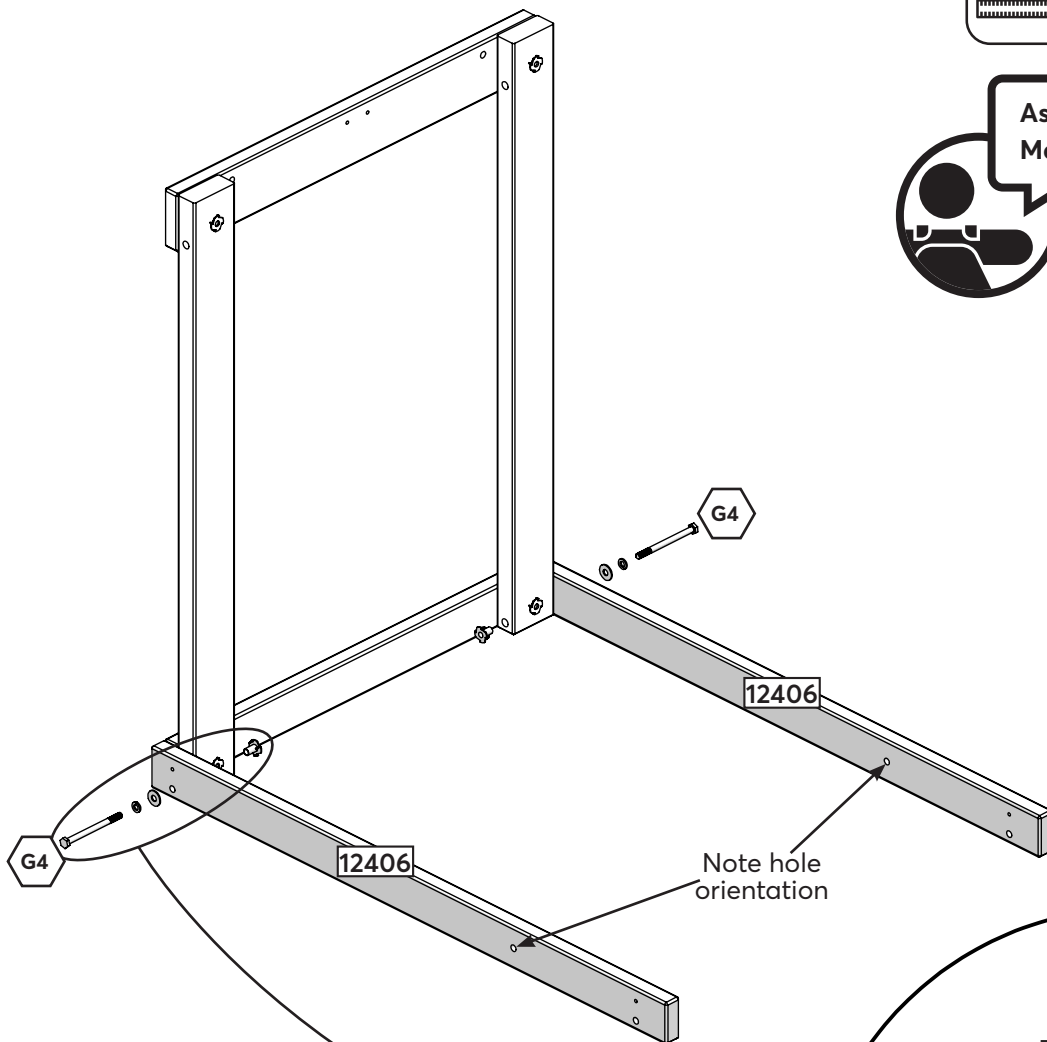


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Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

2 x 12406 25.4 x 63.5 x 965.4 mm (1 x 2 1/2 x 38 in)

Hardware

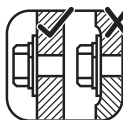
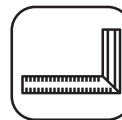
2 x G4 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)



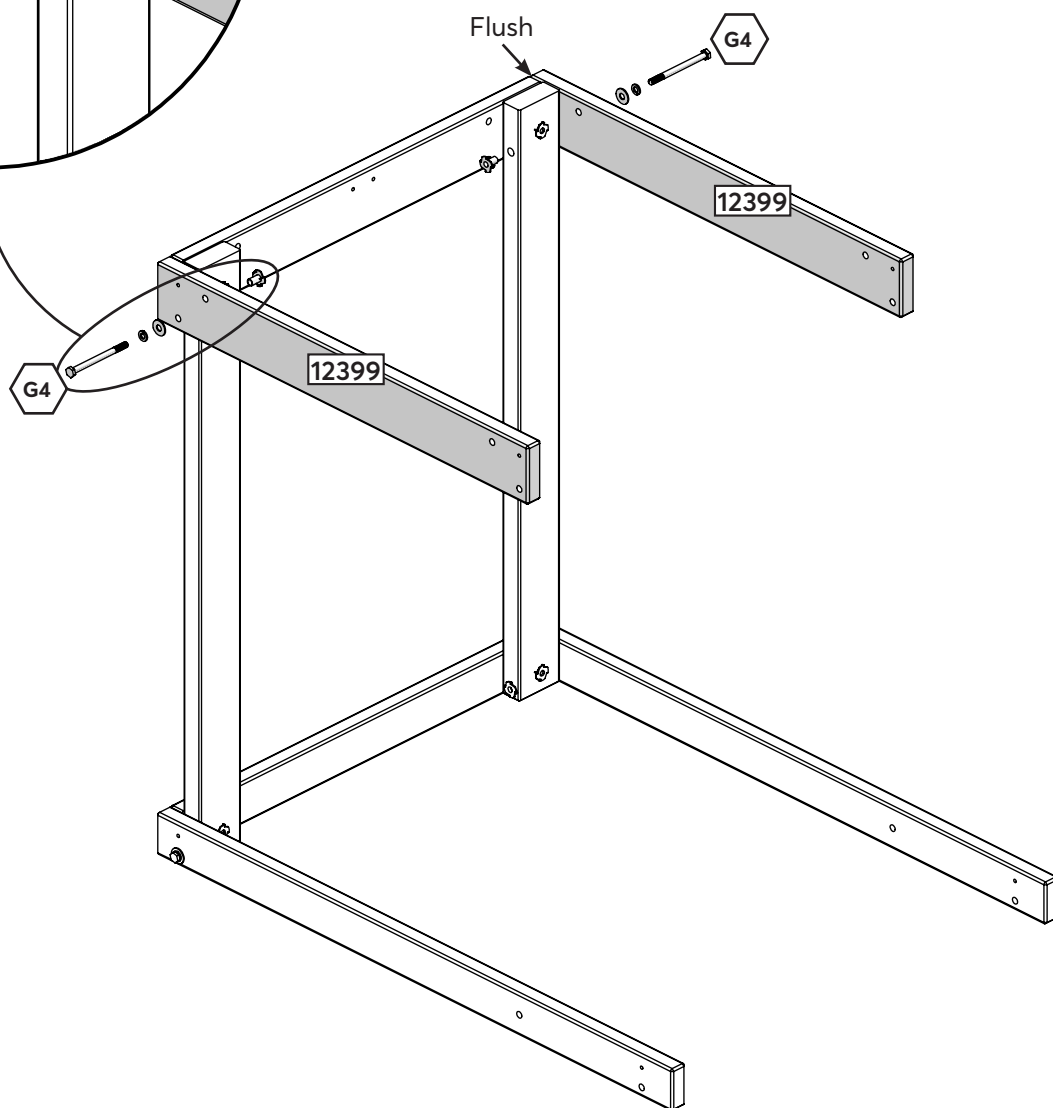
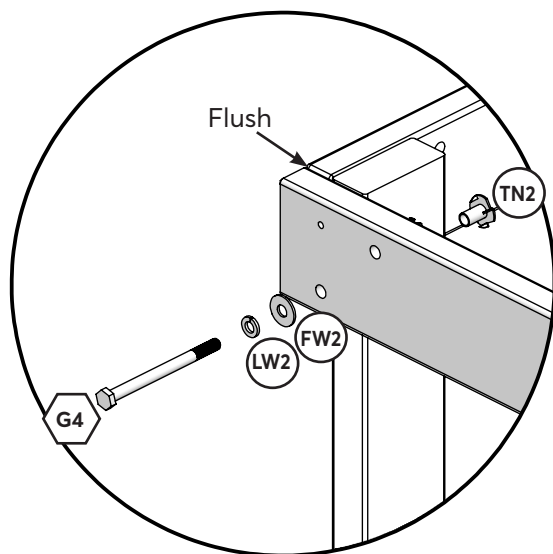
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Assemble T-Nuts first with hammer!
Make sure the assembly is square.



Wood Parts

2 x **12399** 25.4 x 88.9 x 695.3 mm (1 x 3 1/2 x 27 3/8 in)

Hardware

2 x **G4** 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)

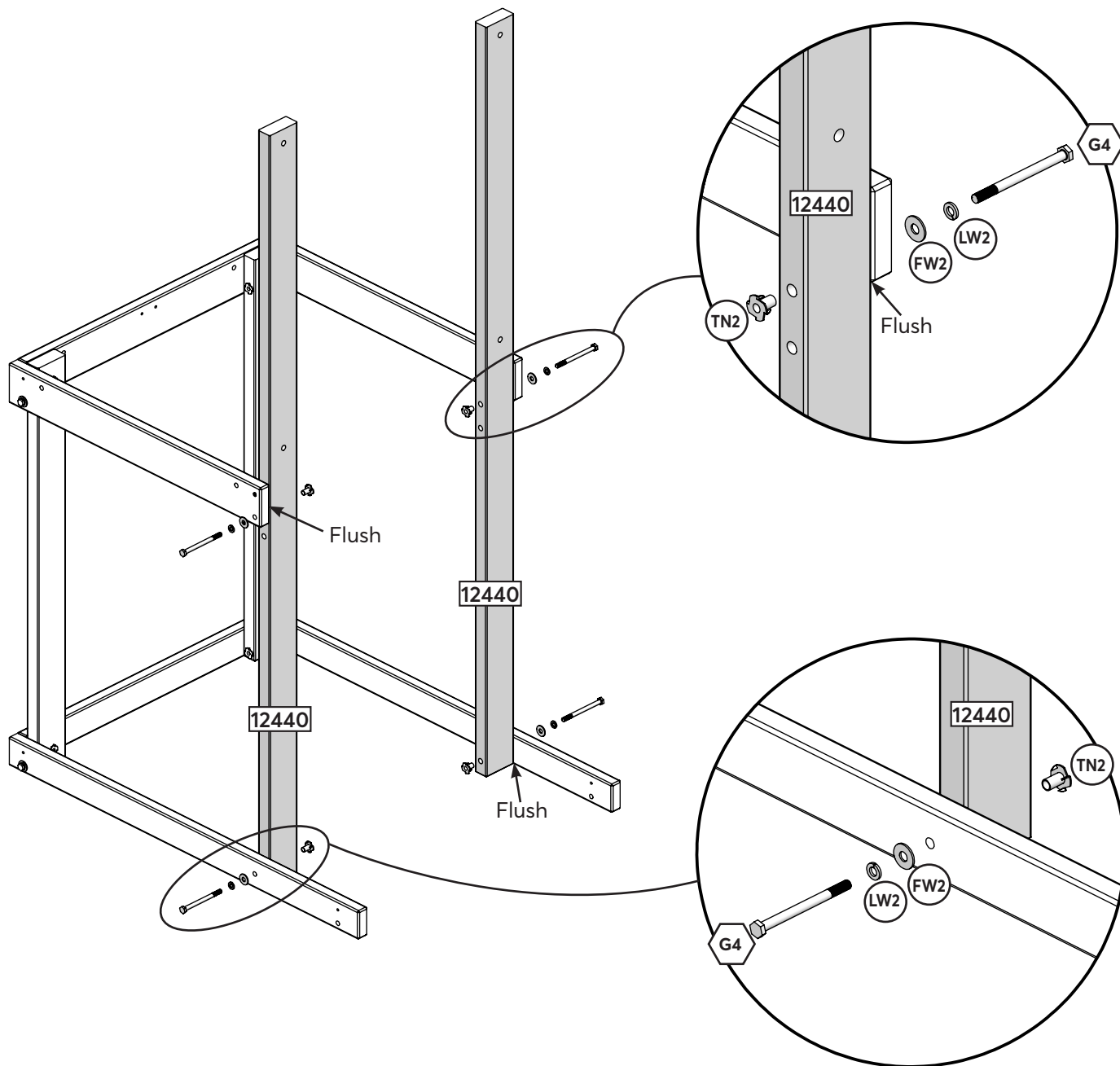


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Assemble T-Nuts first with hammer!
Make sure the assembly is square.

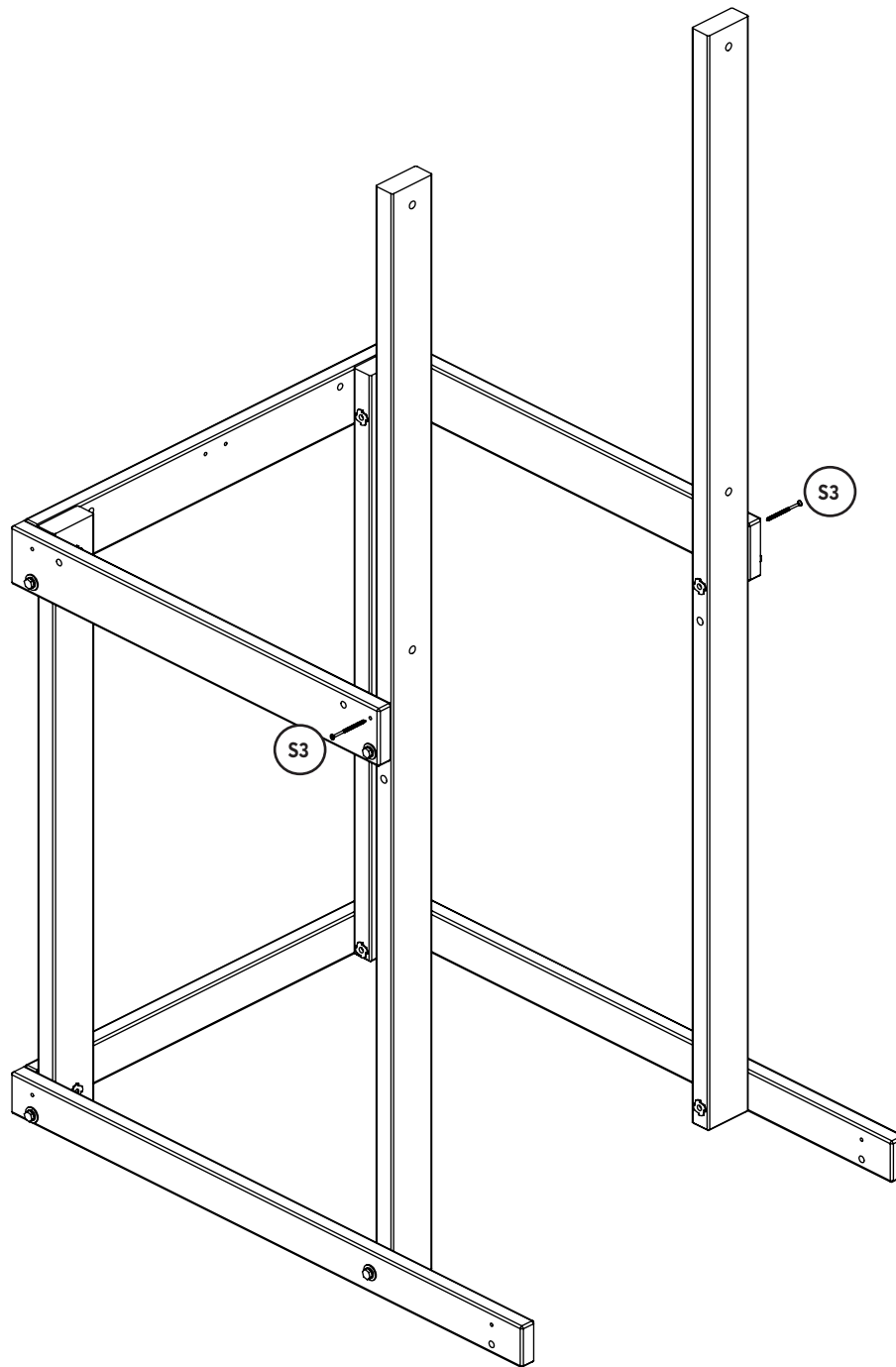


Wood Parts

2 x 12440 31.8 x 76.2 x 1689.1 mm (1 1/4 x 3 x 66 1/2 in)

Hardware

4 x G4 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)

**Hardware**

2 x  #8 x 63.5 mm (#8 x 2-1/2 in)



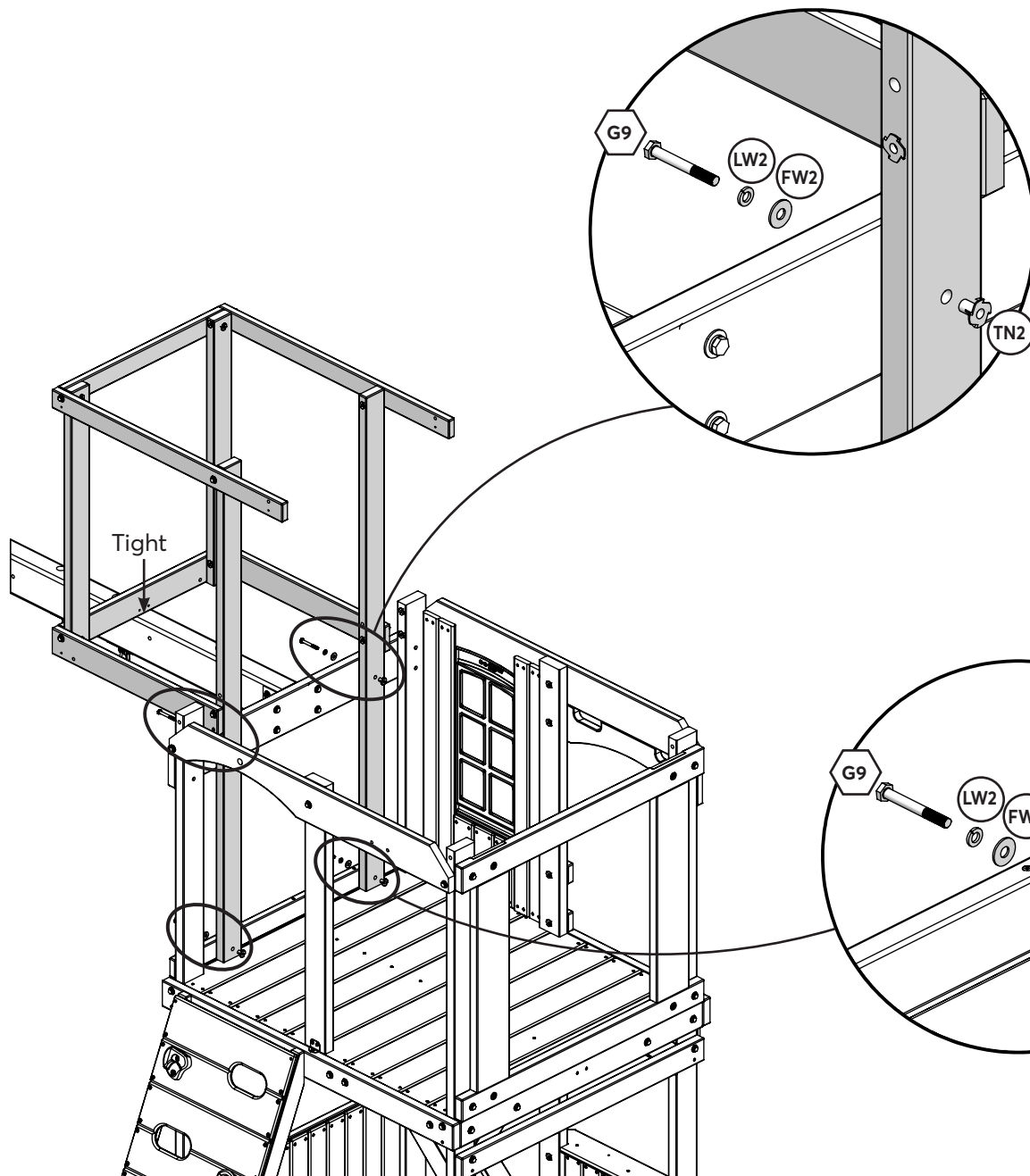
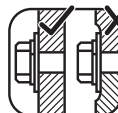
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62

Assemble T-Nuts first with hammer!
Do not tighten bolt until step 64



Hardware

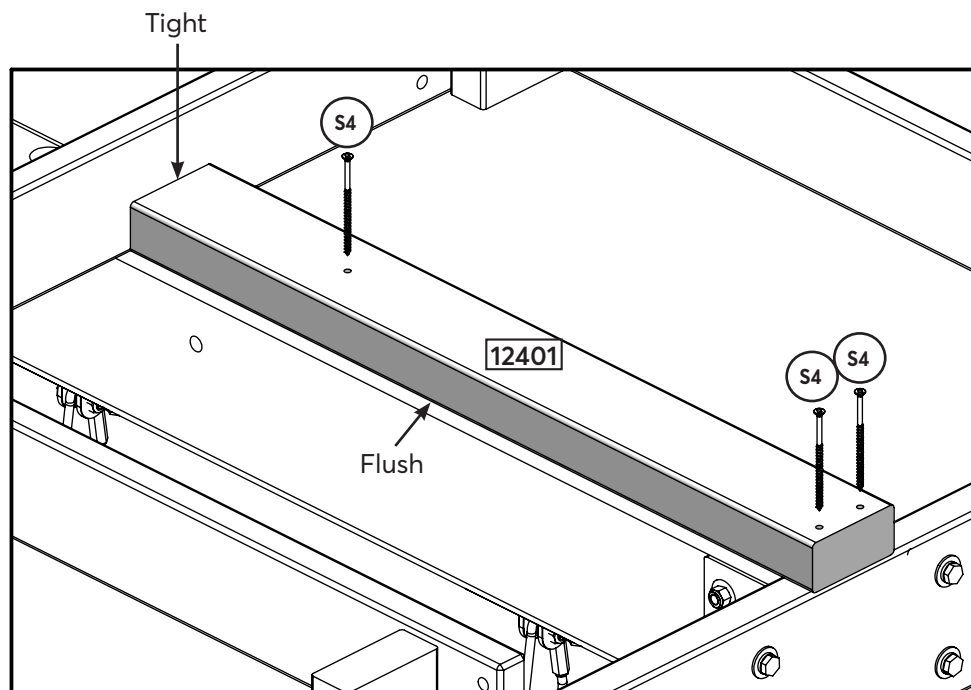
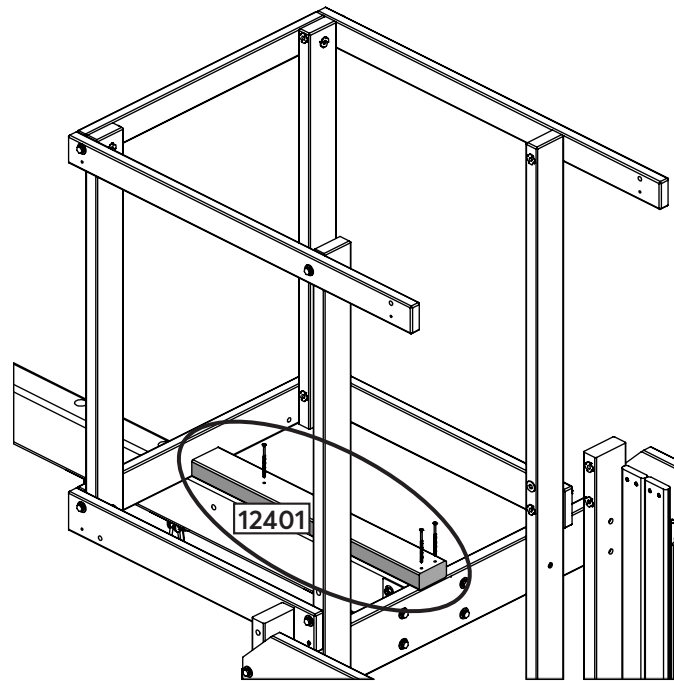
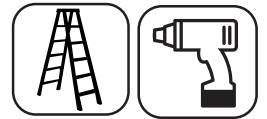
4 x  7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)



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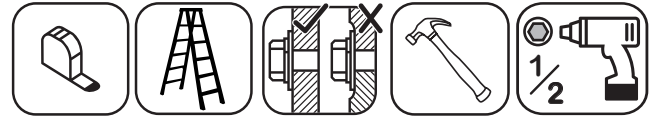
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**Wood Parts**

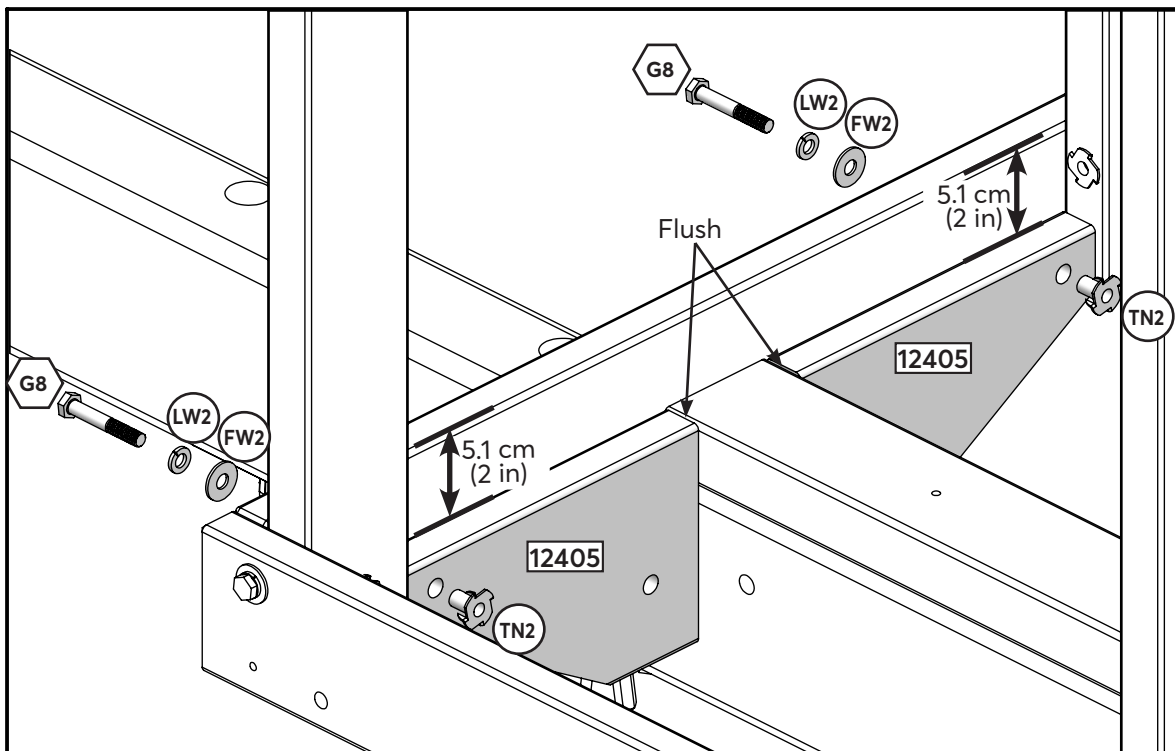
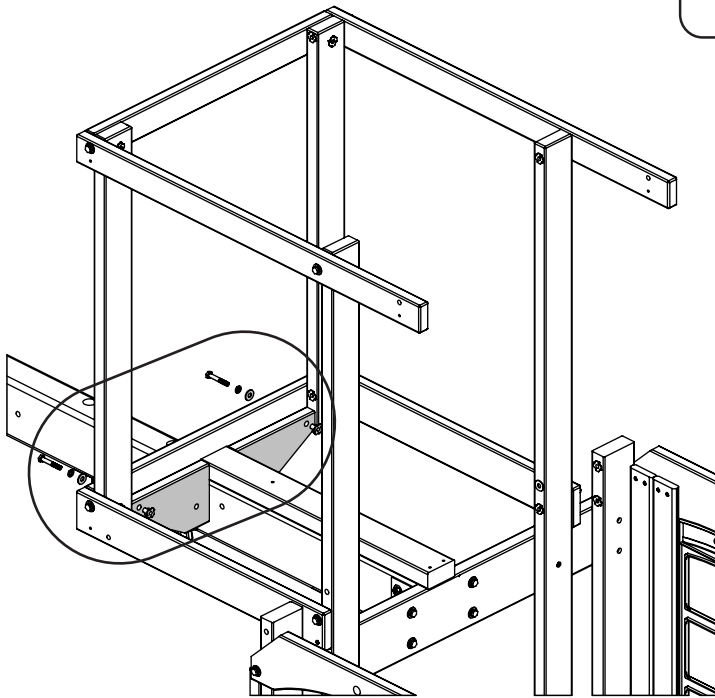
1 x 12401 38.1 x 76.2 x 638.2 mm (1 1/2 x 3 x 25 1/8 in)

Hardware

3 x S4 #8 x 76.2 mm (#8 x 3 in)



Assemble T-Nuts first
with hammer!



Wood Parts

2 x 12405 25.4 x 133.4 x 220.7 mm (1 x 5 1/4 x 8 11/16 in)

Hardware

2 x G8 7.9 x 50.8 mm (5/16 x 2 in) (LW2, FW2, TN2)



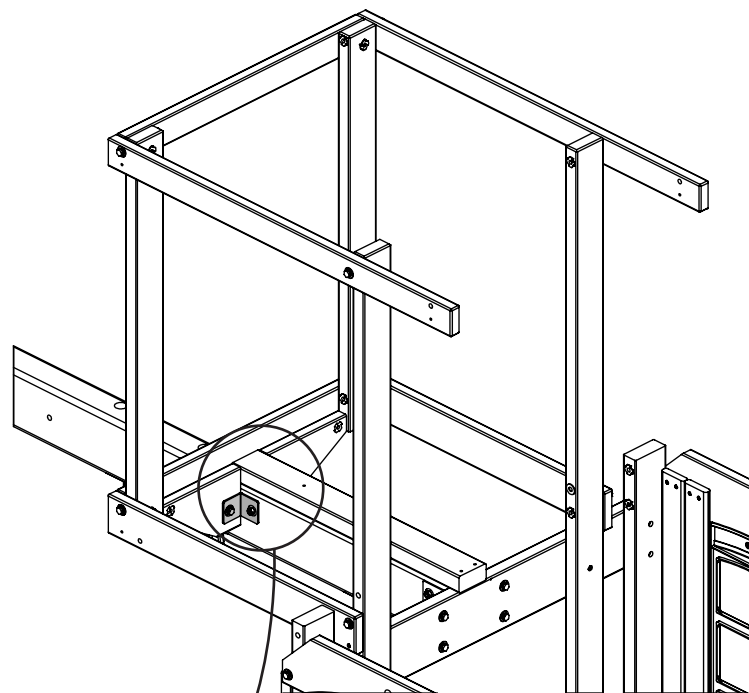
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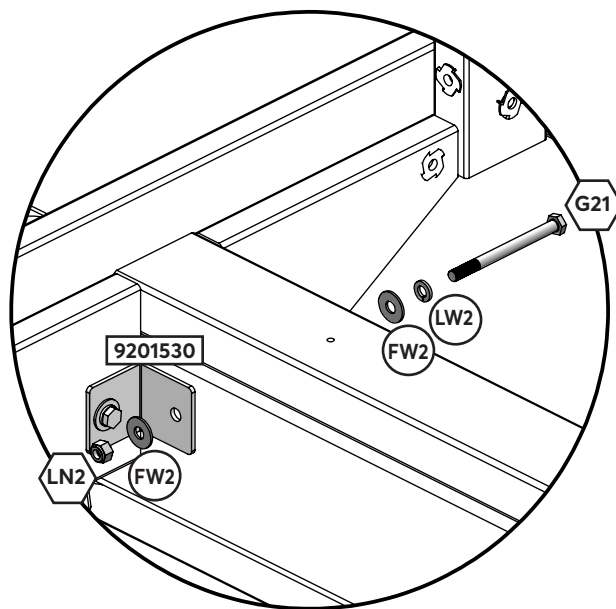
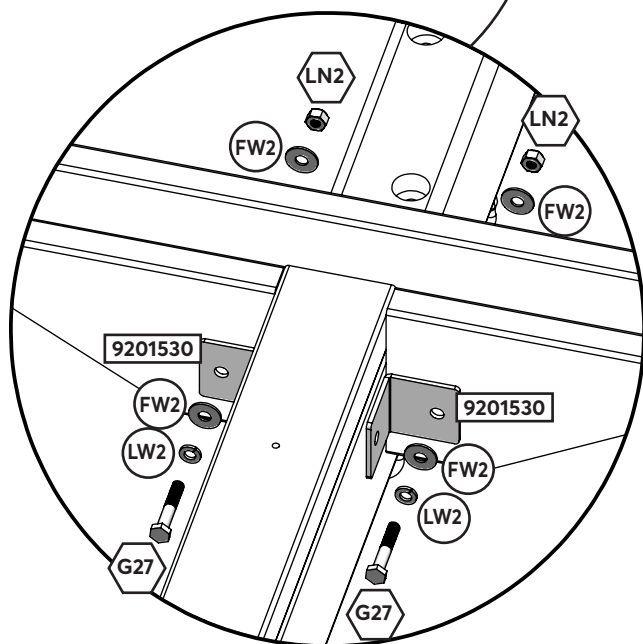
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65

Tighten all bolts.



Rotated View

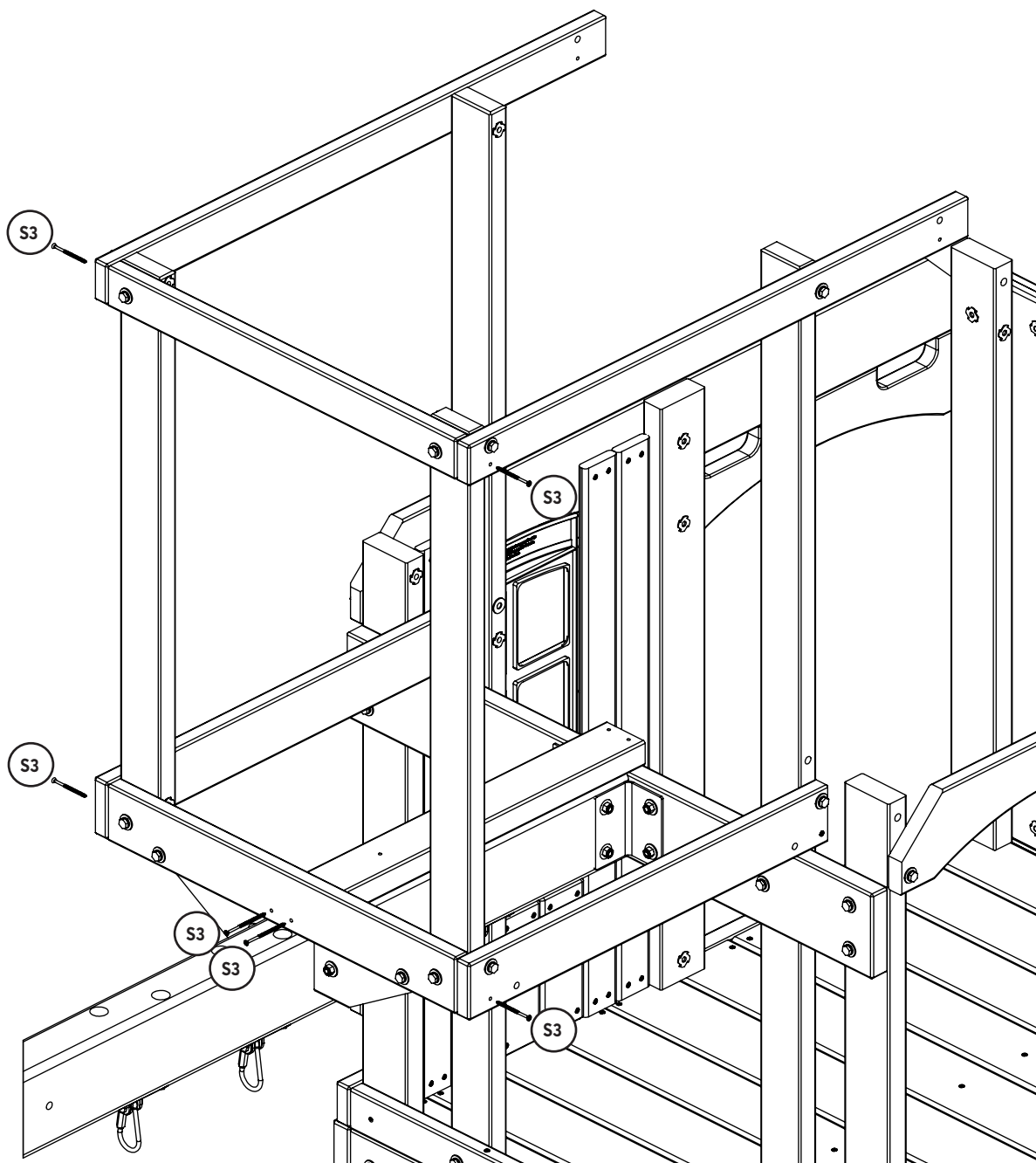


Hardware

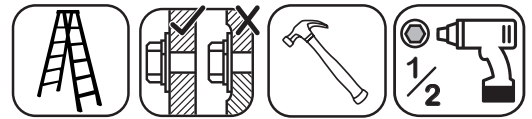
- 1 x 7.9 x 95.2 mm (5/16 x 3-3/4 in) (LW2, FW2 x 2, LN2)
- 2 x 7.9 x 44.5 mm (5/16 x 1-3/4 in) (LW2, FW2 x 2, LN2)

Other Parts

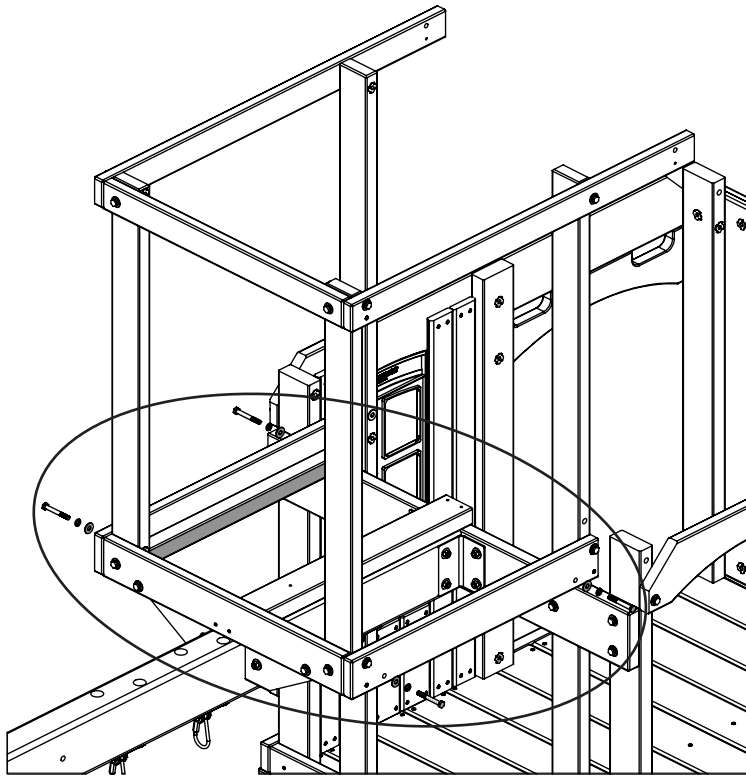
- 2 x

**Hardware**

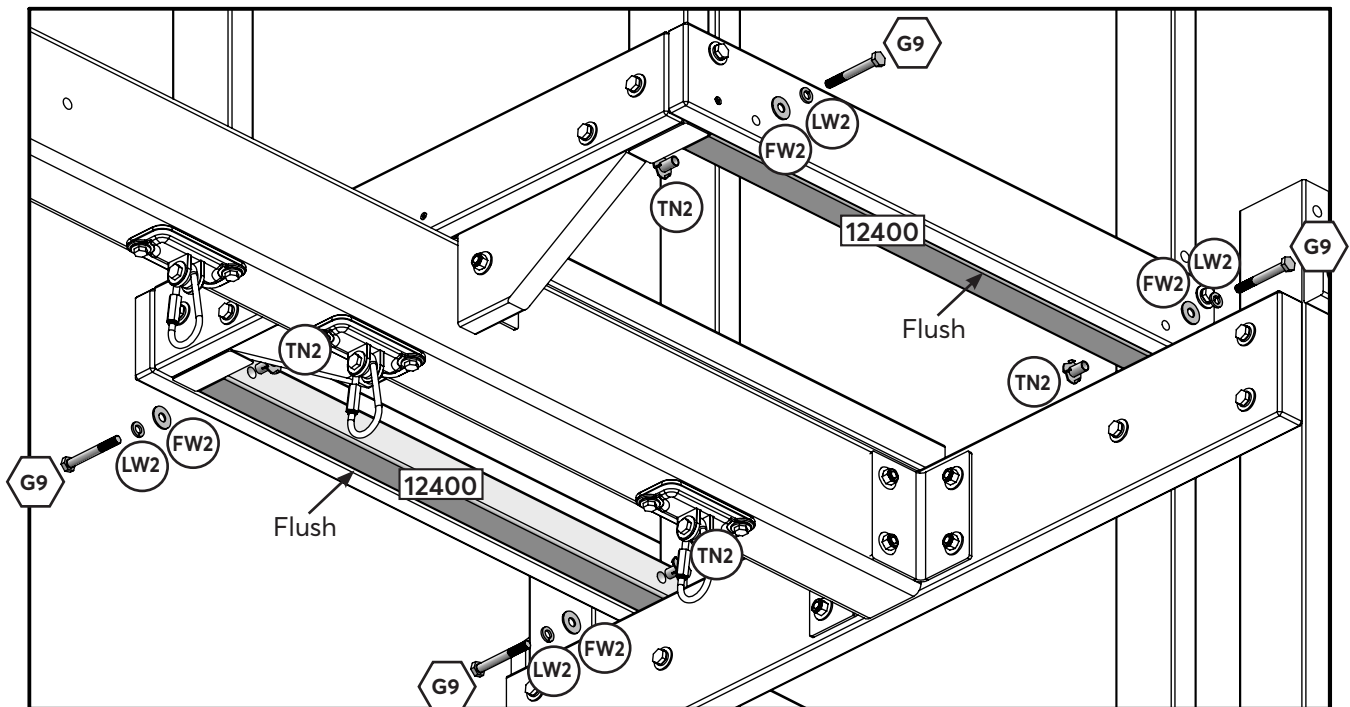
6 x  #8 x 63.5 mm (#8 x 2-1/2 in)



Assemble T-Nuts first
with hammer!



Underneath View



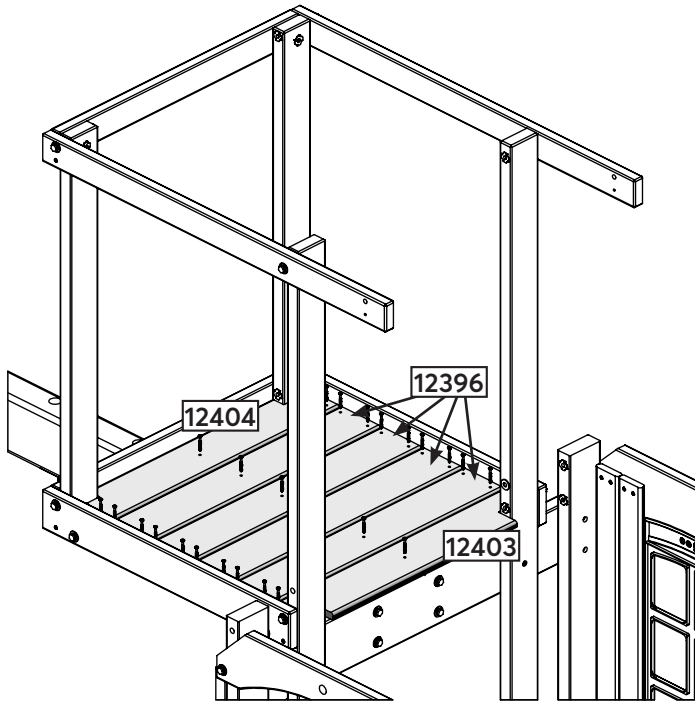
Wood Parts

2 x **12400** 38.1 x 38.1 x 603.3 mm (1 1/2 x 1 1/2 x 23 3/4 in))

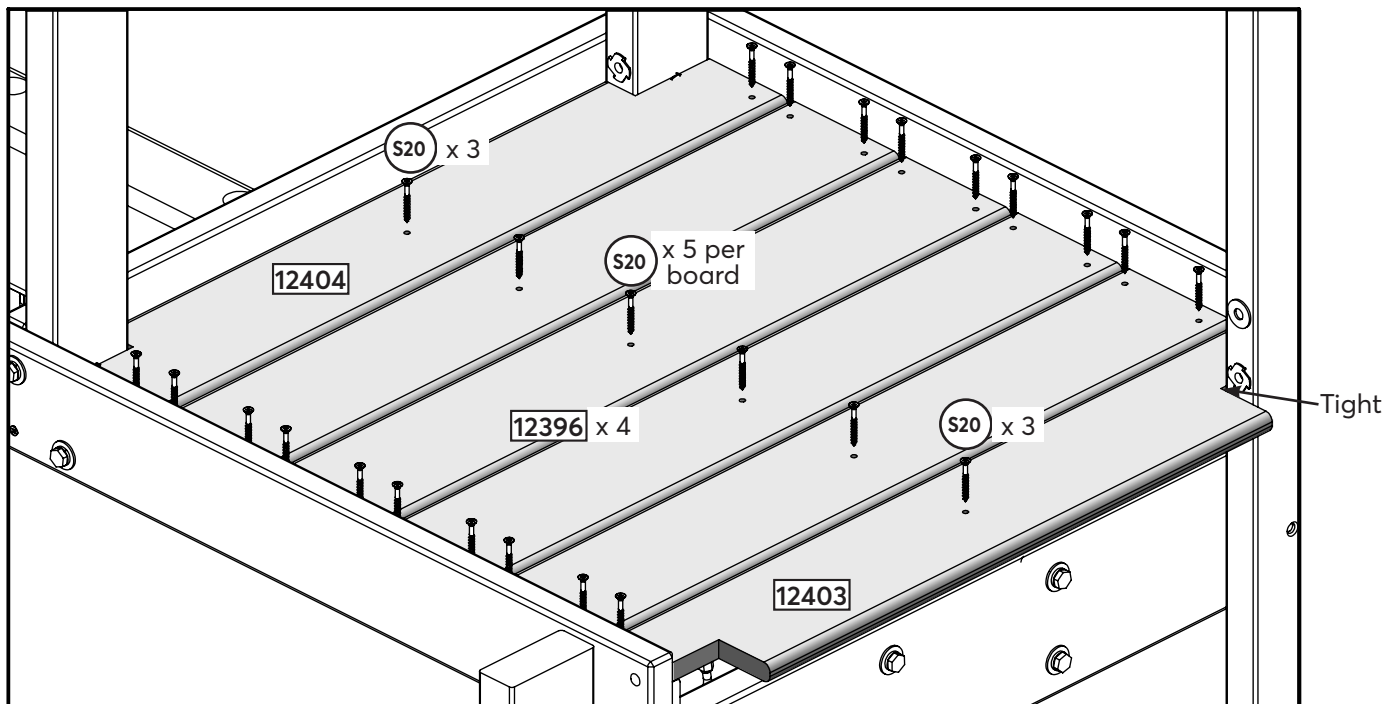
Hardware

4 x **G9** 7.9 x 63.5 mm (5/16 x 2-1/2 in) (LW2, FW2, TN2)

Evenly space the boards



Note: Structure partly removed for clarity.



Wood Parts

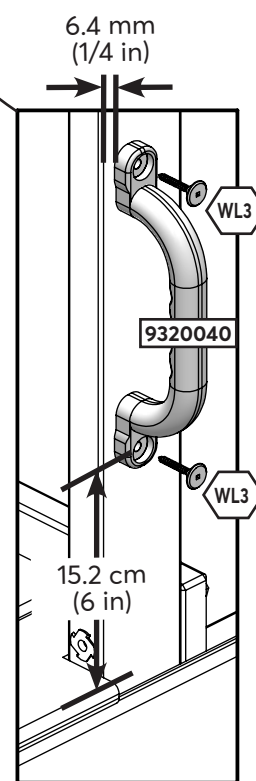
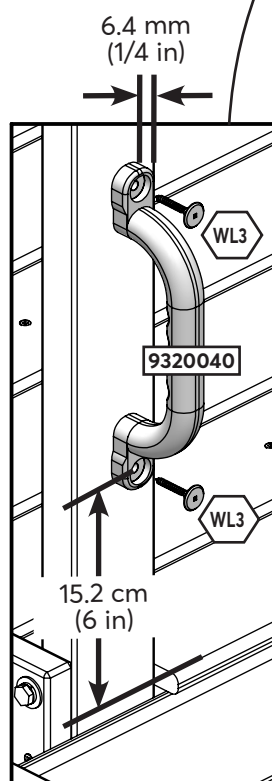
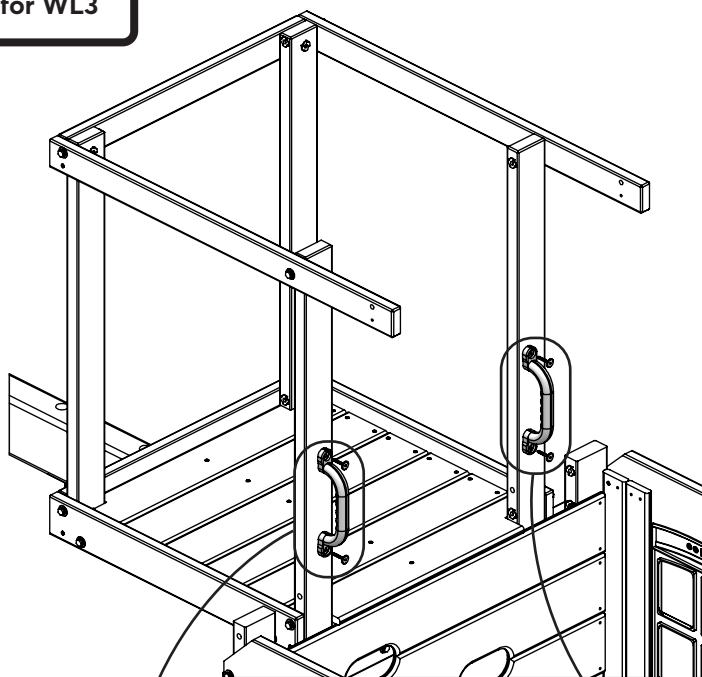
- 1 x 12403 15.9 x 114.3 x 669.1 mm (5/8 x 4 1/2 x 26 5/16 in)
- 1 x 12404 15.9 x 114.3 x 669.1 mm (5/8 x 4 1/2 x 26 5/16 in)
- 4 x 12396 15.9 x 114.3 x 669.1 mm (5/8 x 4 1/2 x 26 5/16 in)

Hardware

- 26 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)

70

Pre-drill each hole using
a 1/8 in drill bit for WL3



Hardware

4 x  6.4 x 34.9 mm (1/4 x 1-3/8 in)

Other Parts

2 x 

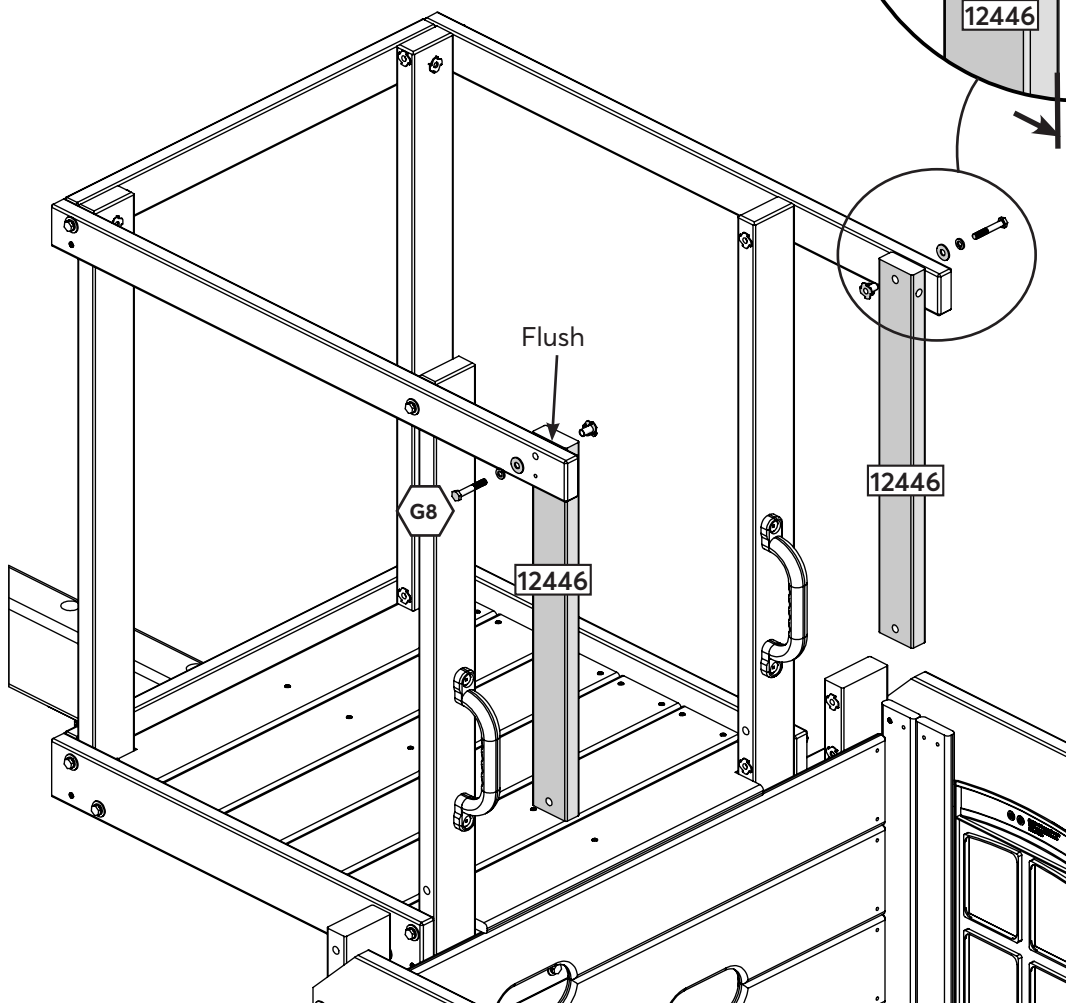


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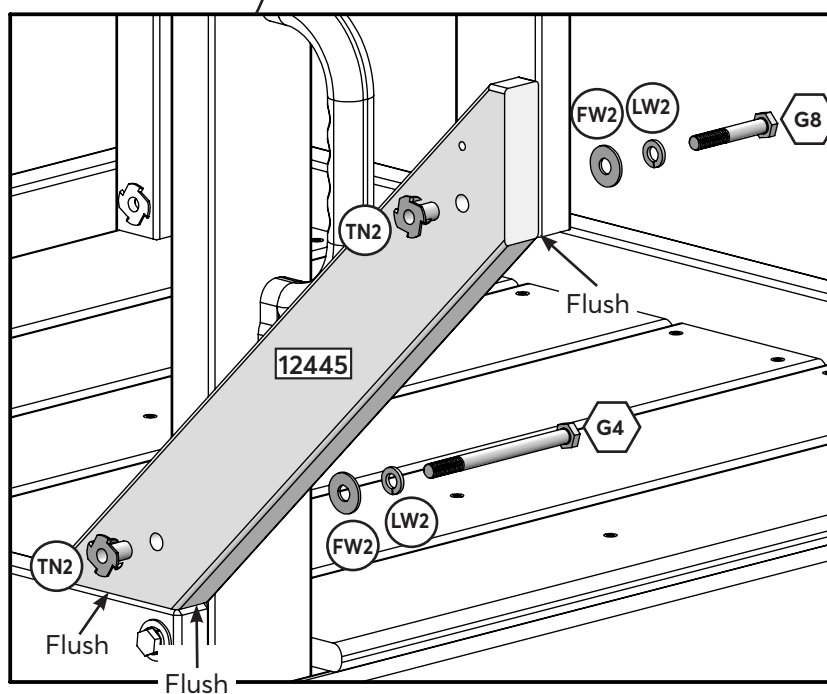
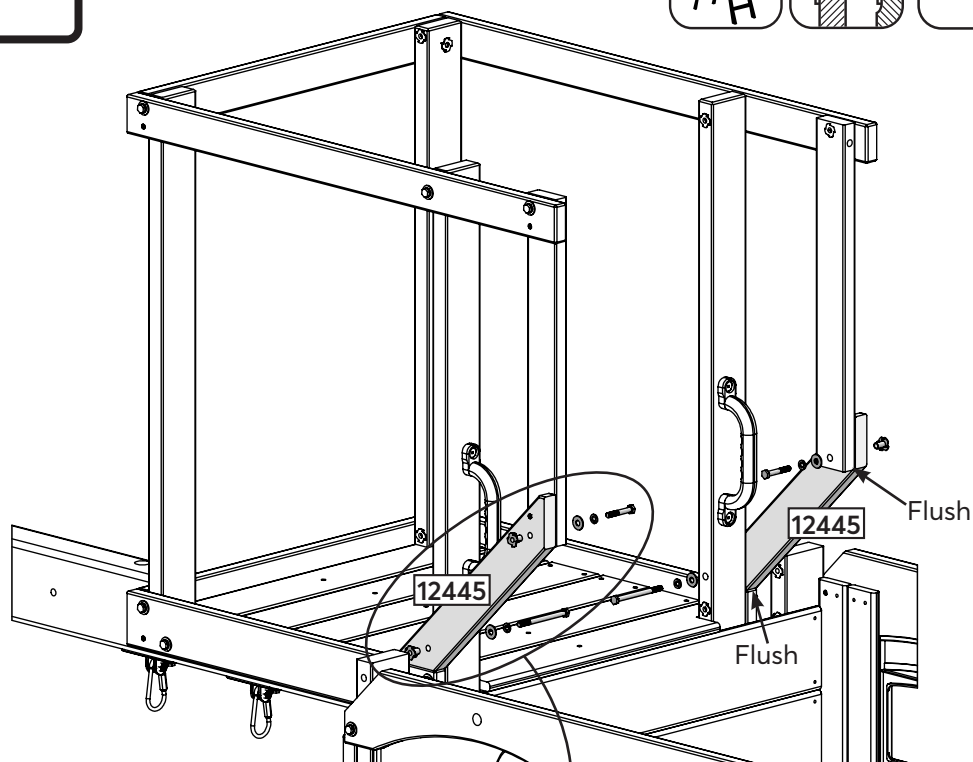
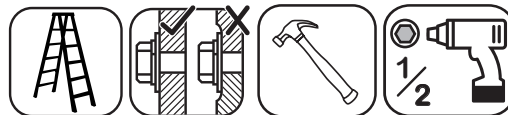
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Assemble T-Nuts first with hammer!
Make sure the assembly is square.



72

Assemble T-Nuts first
with hammer!



Wood Parts

2 x 12445 25.4 x 69.9 x 469.4 mm (1 x 2 3/4 x 18 1/2 in)

Hardware

2 x G8 7.9 x 50.8 mm (5/16 x 2 in) (LW2, FW2, TN2)

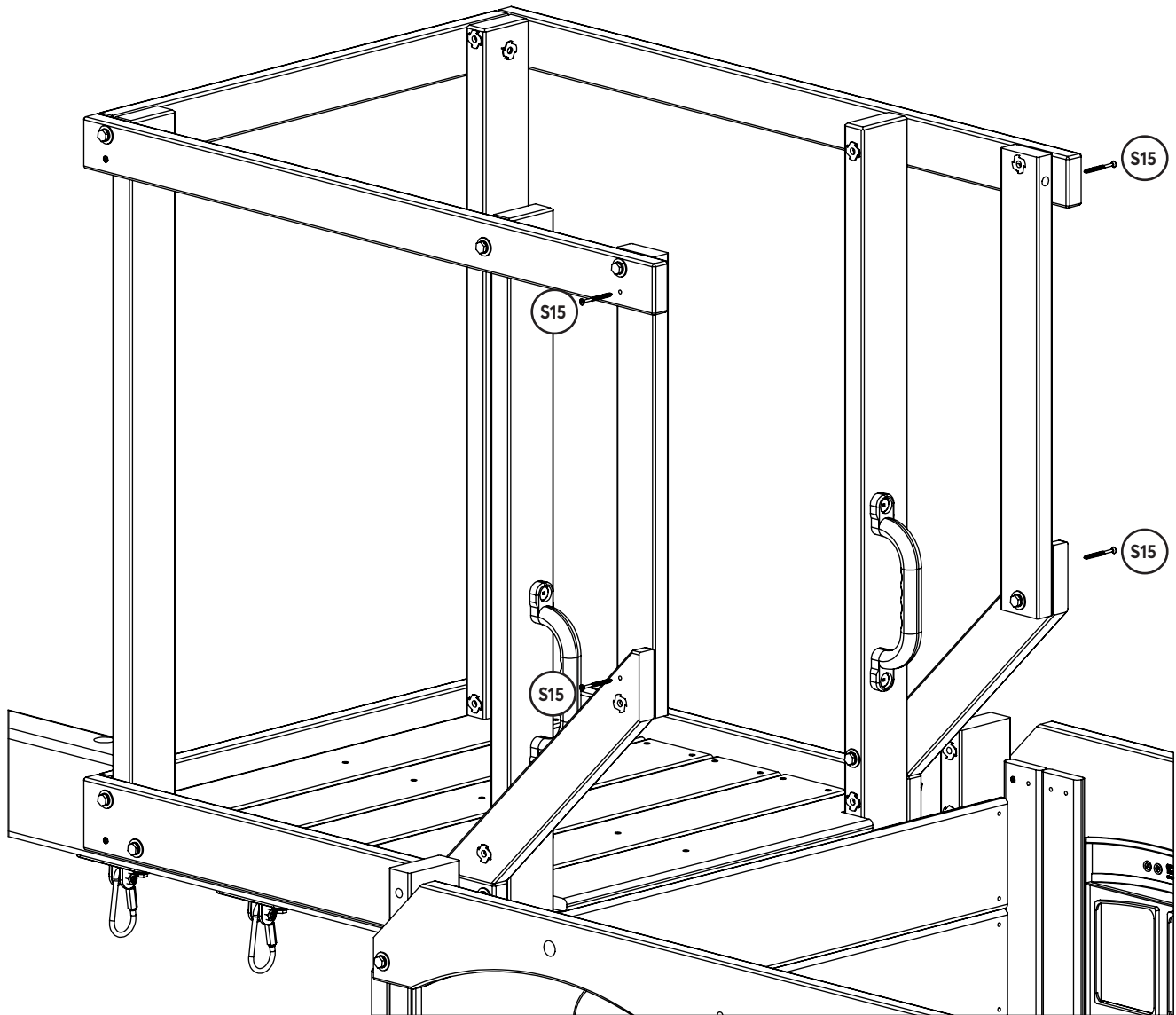
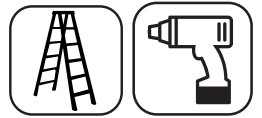
2 x G4 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)



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**Hardware**

4 x  #8 x 44.5 mm (#8 x 1-3/4 in)



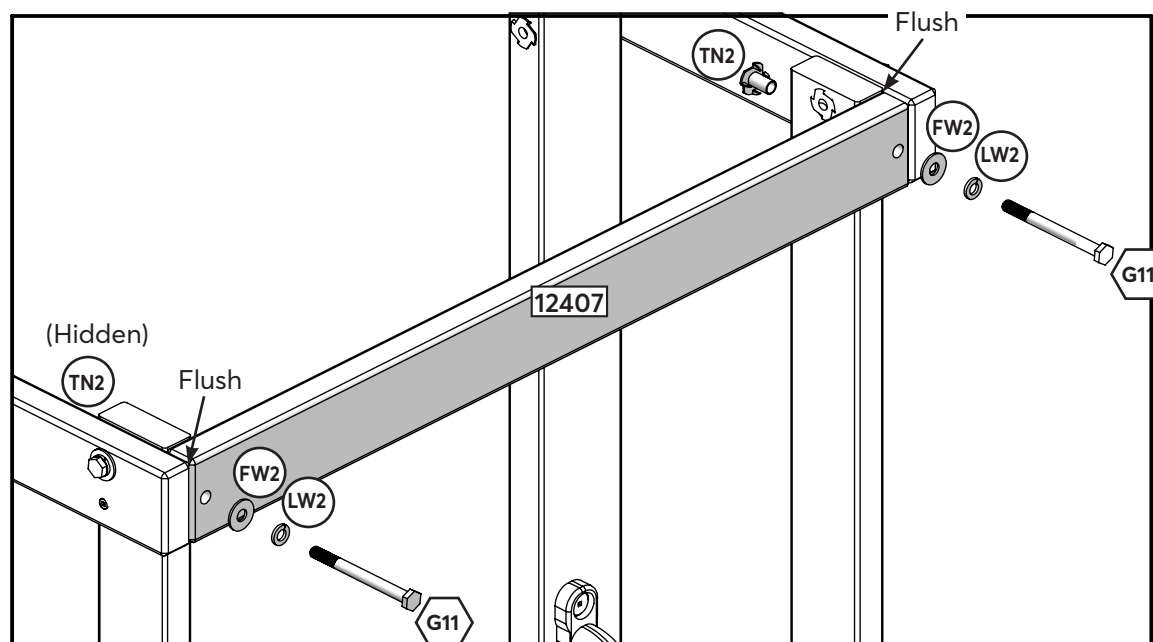
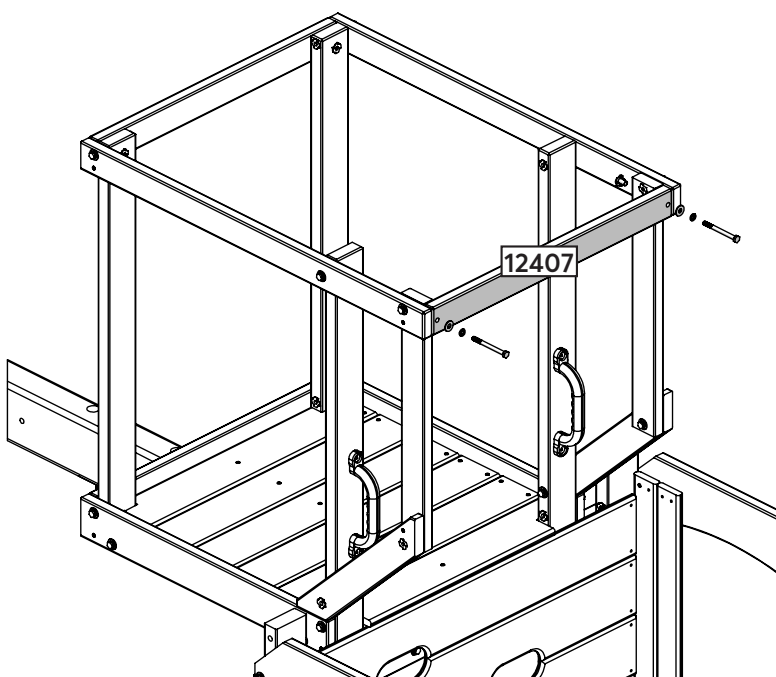
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Assemble T-Nuts first with hammer!
Tighten all bolts.



Wood Parts

1 x 12407 25.4 x 63.5 x 673.1 mm (1 x 2 1/2 x 26 1/2 in)

Hardware

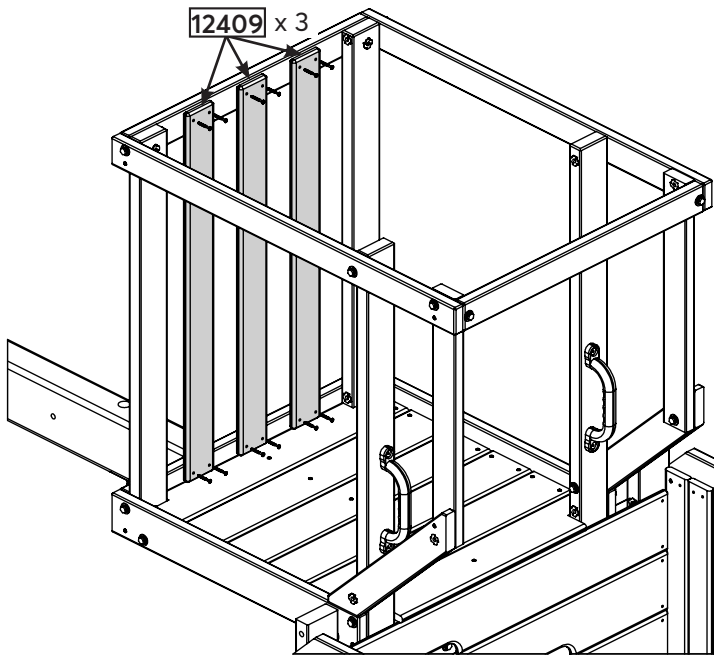
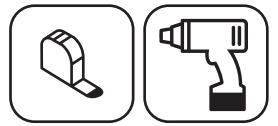
2 x G11 7.9 x 88.9 mm (5/16 x 3-1/2 in) (LW2, FW2, TN2)



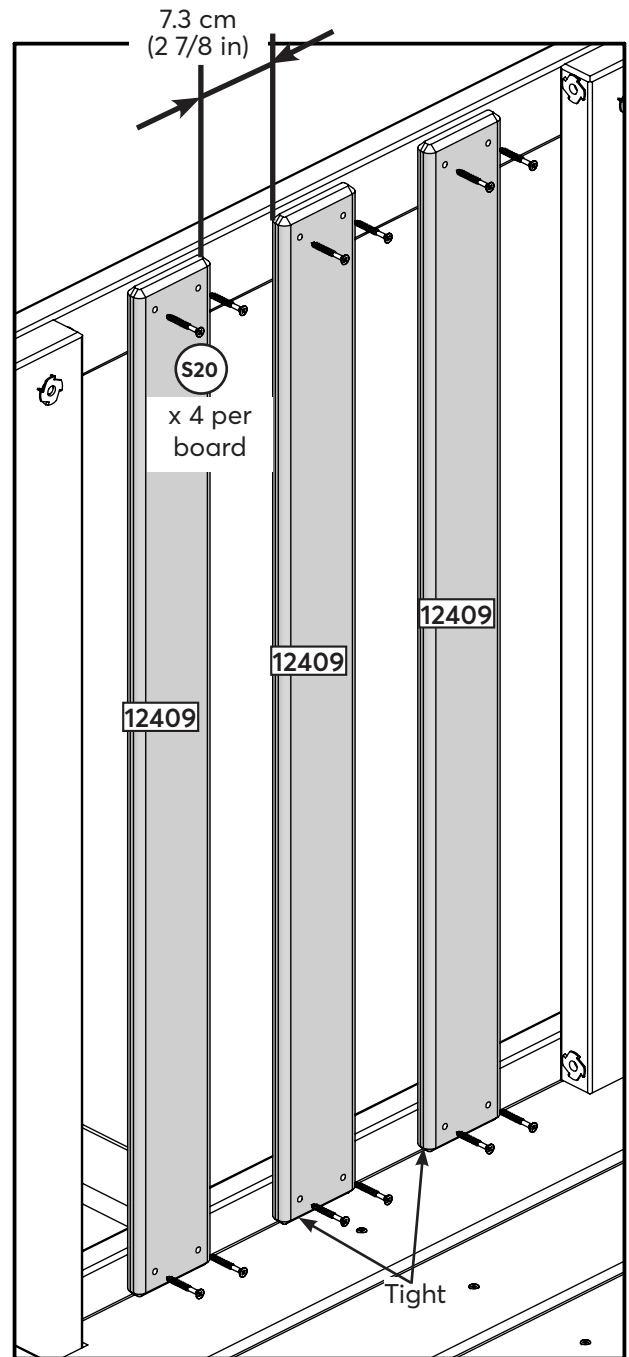
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TYP 3 Places

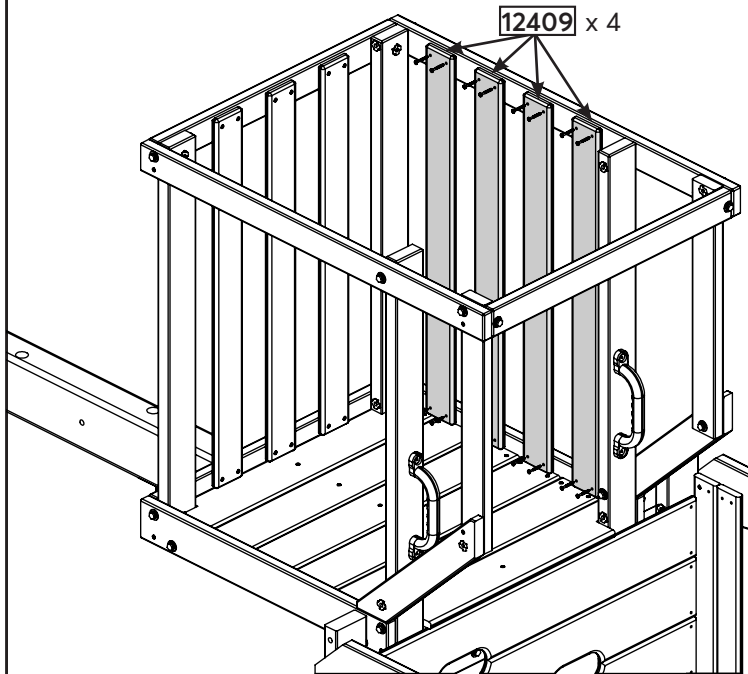


Wood Parts

3 x 12409 15.9 x 76.2 x 846.1 mm (5/8 x 3 x 33 5/16 in)

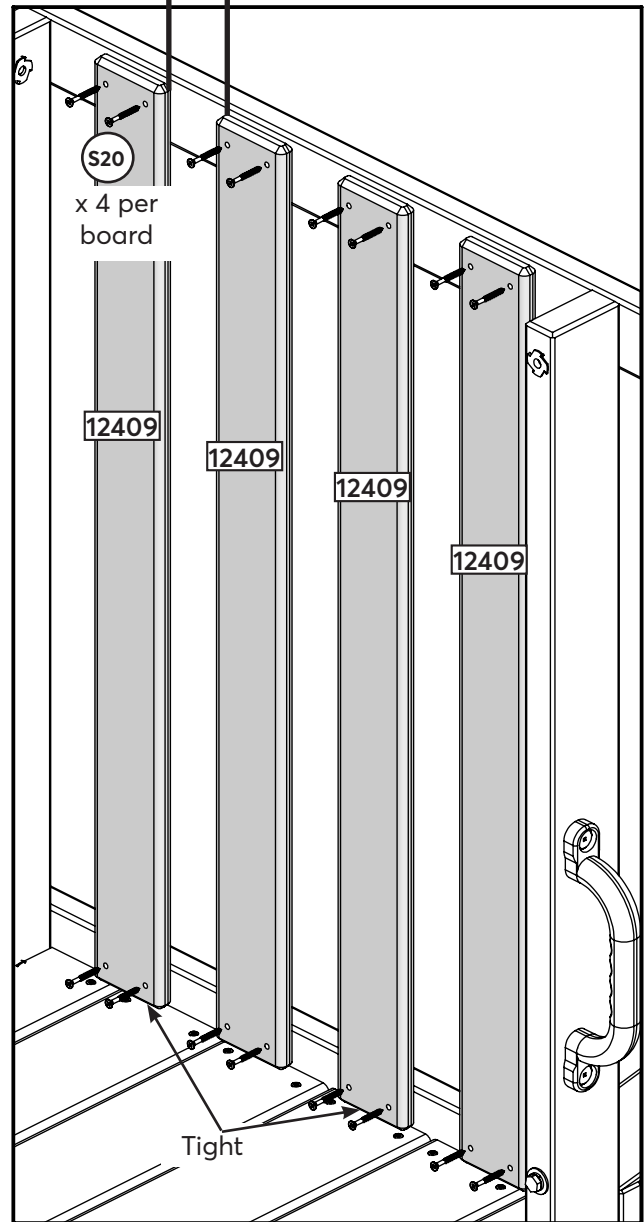
Hardware

12 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)



TYP 4 Places

6 cm
(2 3/8 in)



Wood Parts

4 x **12409** 15.9 x 76.2 x 846.1 mm (5/8 x 3 x 33 5/16 in)

Hardware

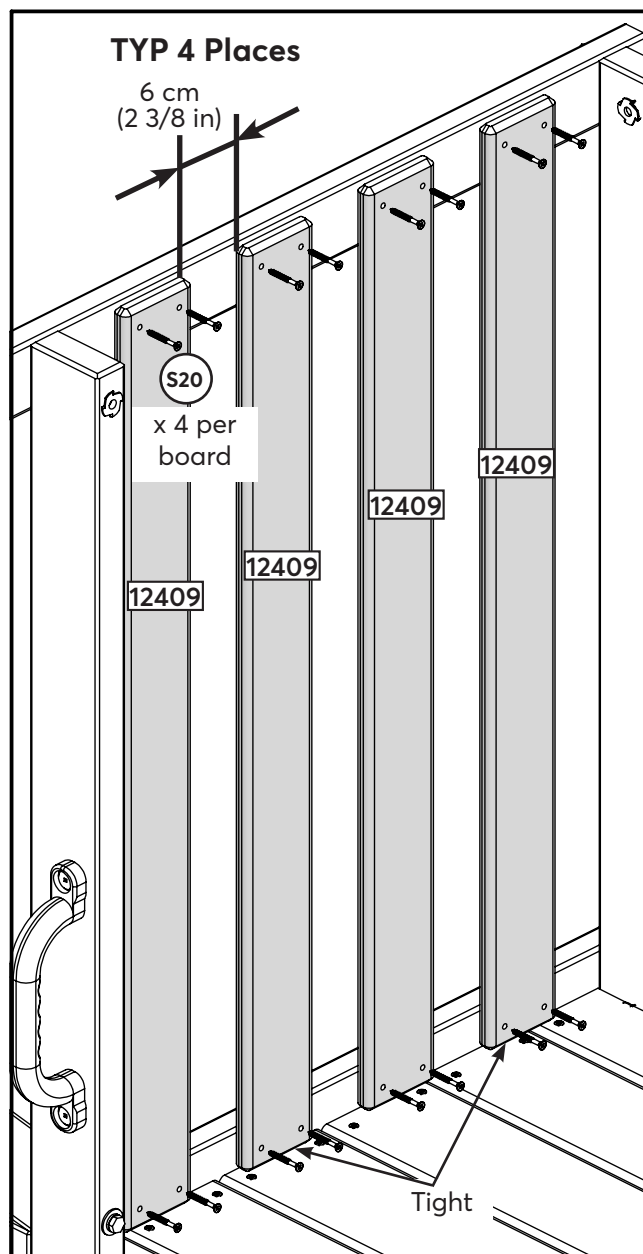
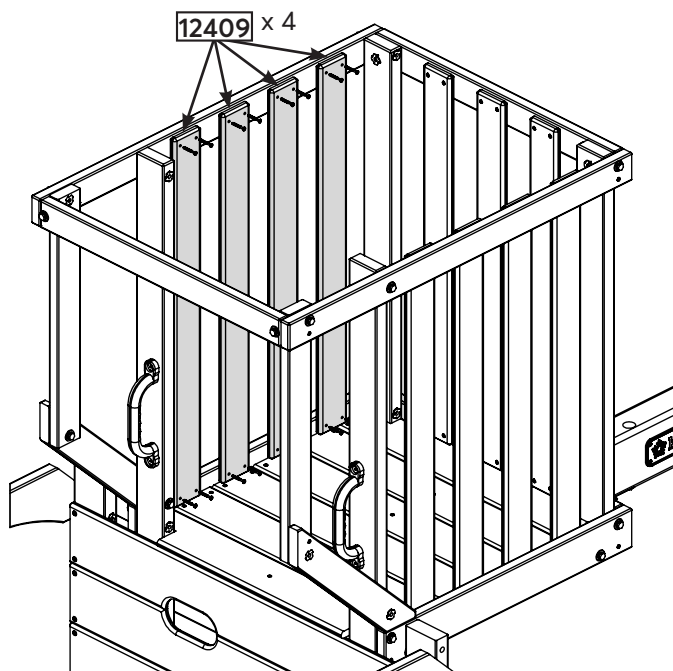
16 x **S20** #8 x 34.9 mm (#8 x 1-3/8 in)



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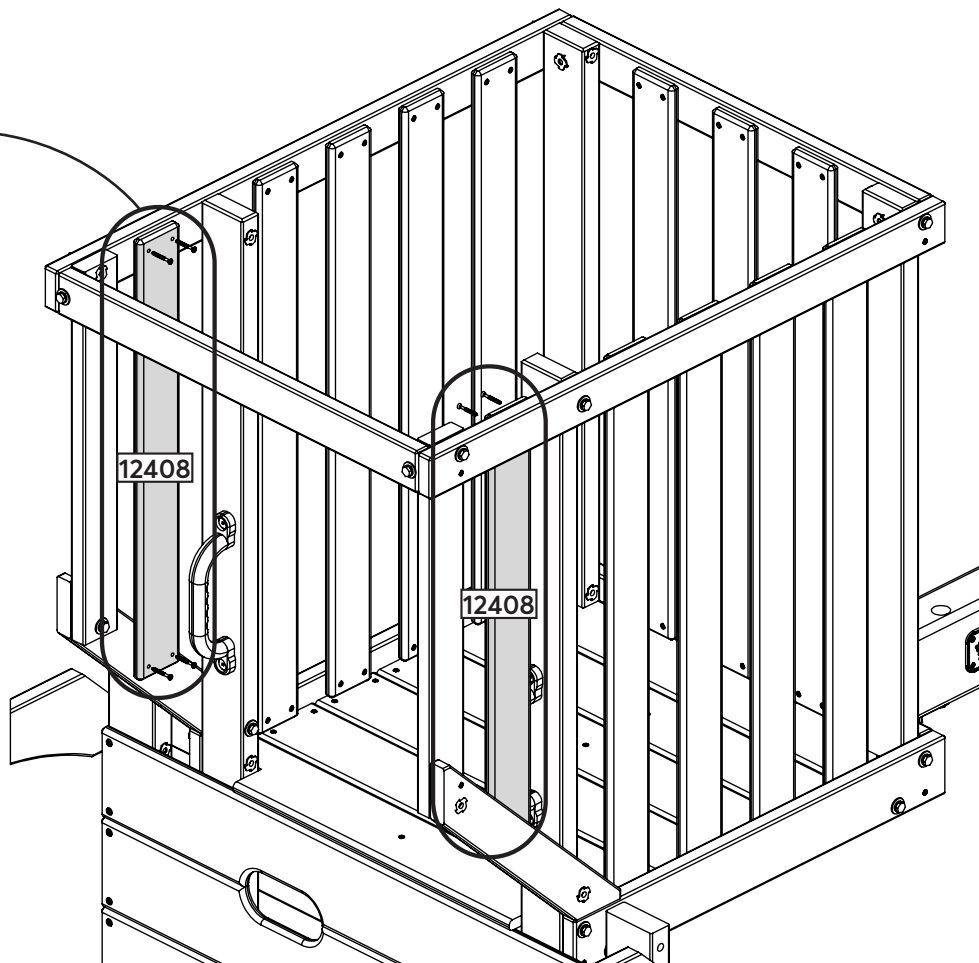
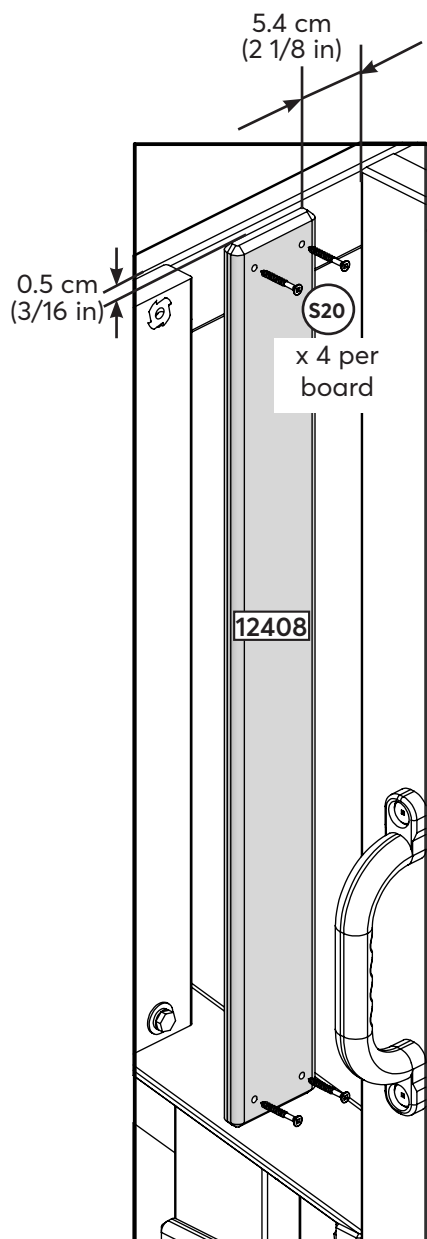
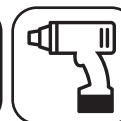


Wood Parts

4 x 12409 15.9 x 76.2 x 846.1 mm (5/8 x 3 x 33 5/16 in)

Hardware

16 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)



Wood Parts

2 x 12408 15.9 x 76.2 x 673.1 mm (5/8 x 3 x 26 1/2 in)

Hardware

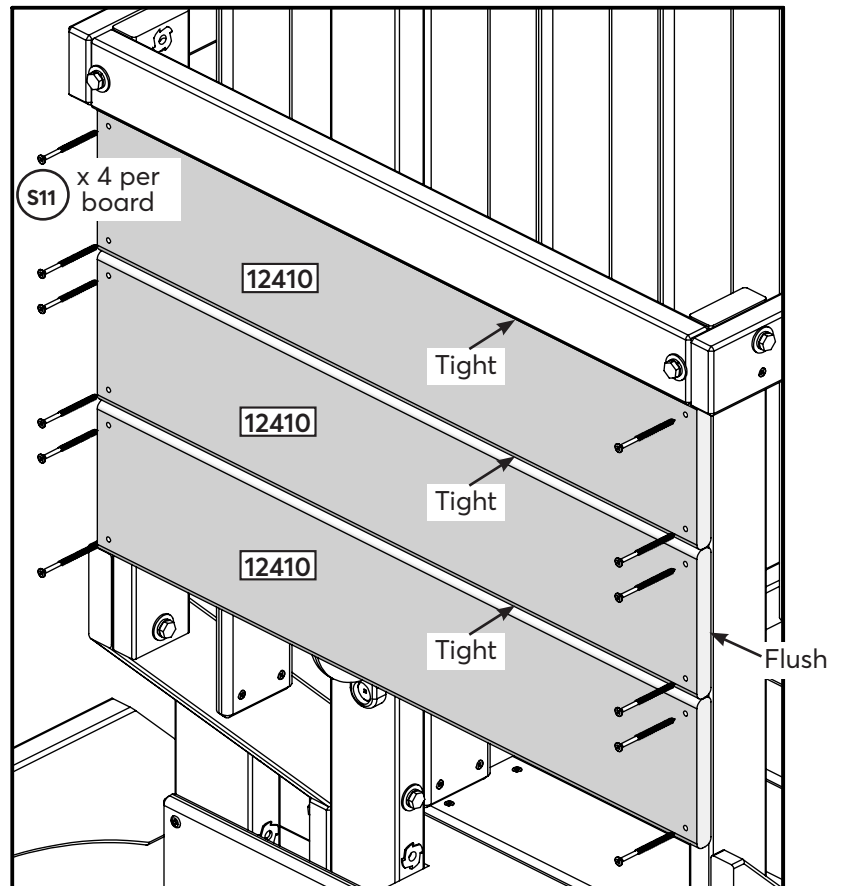
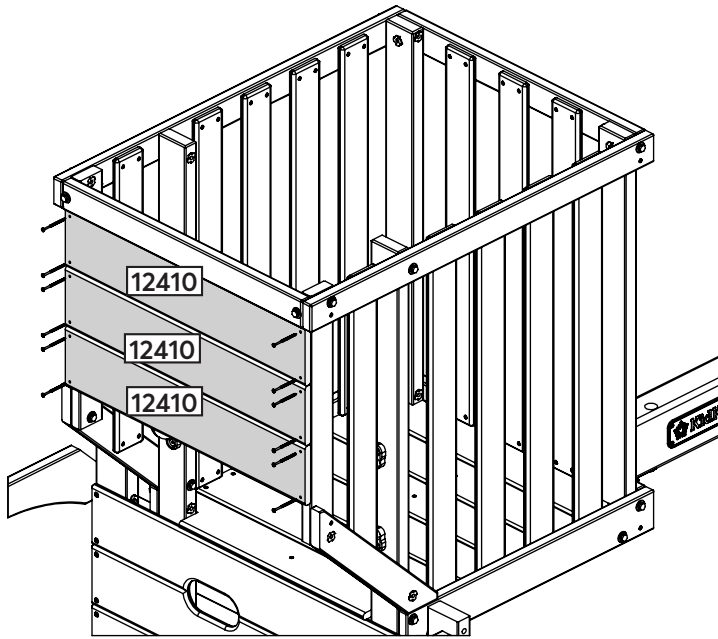
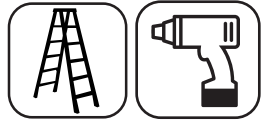
8 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)



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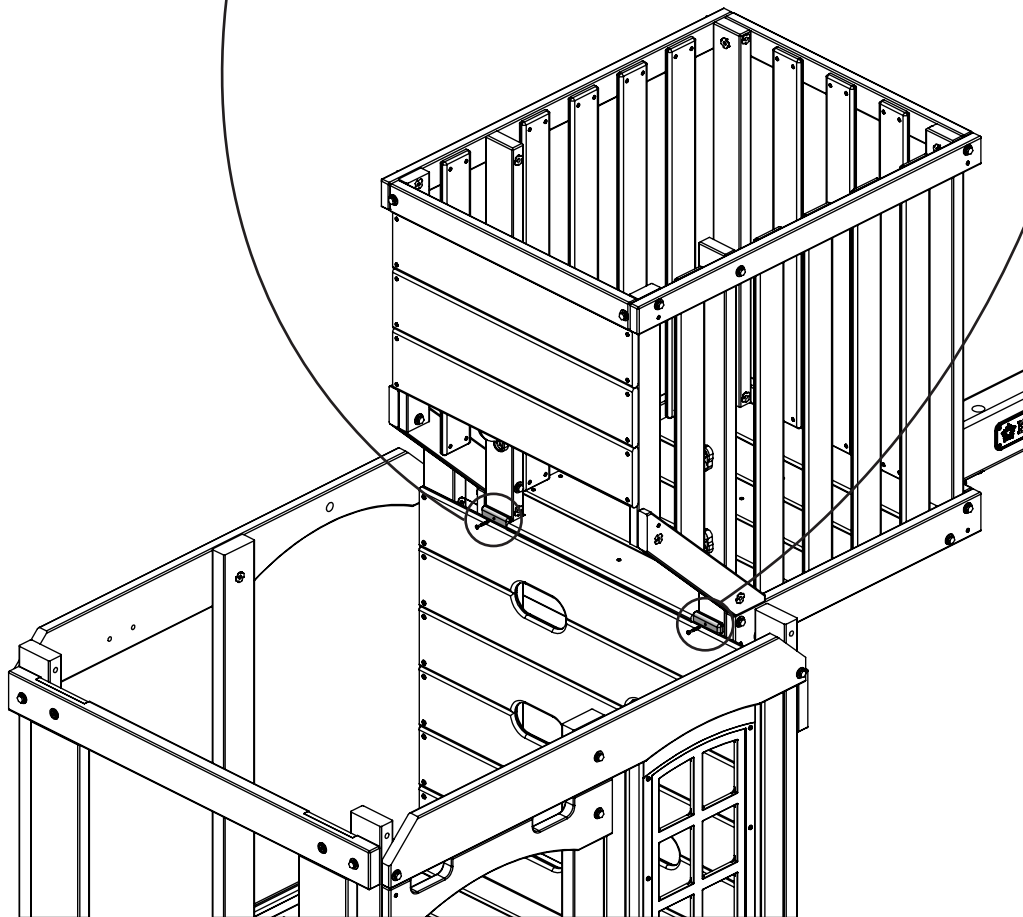
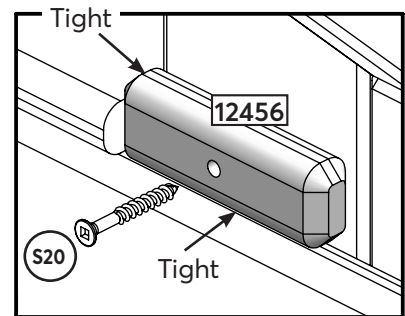
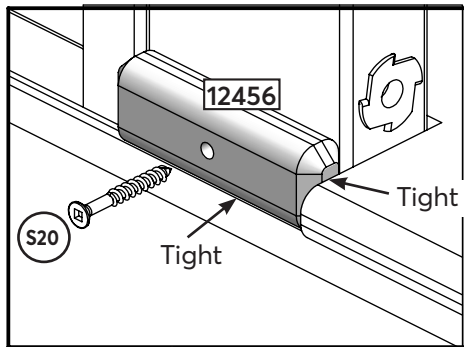
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**Wood Parts**

3 x **12410** 15.9 x 136.5 x 673.1 mm (5/8 x 5 3/8 x 26 1/2 in)

Hardware

12 x **S11** #8 x 50.8 mm (#8 x 2 in)

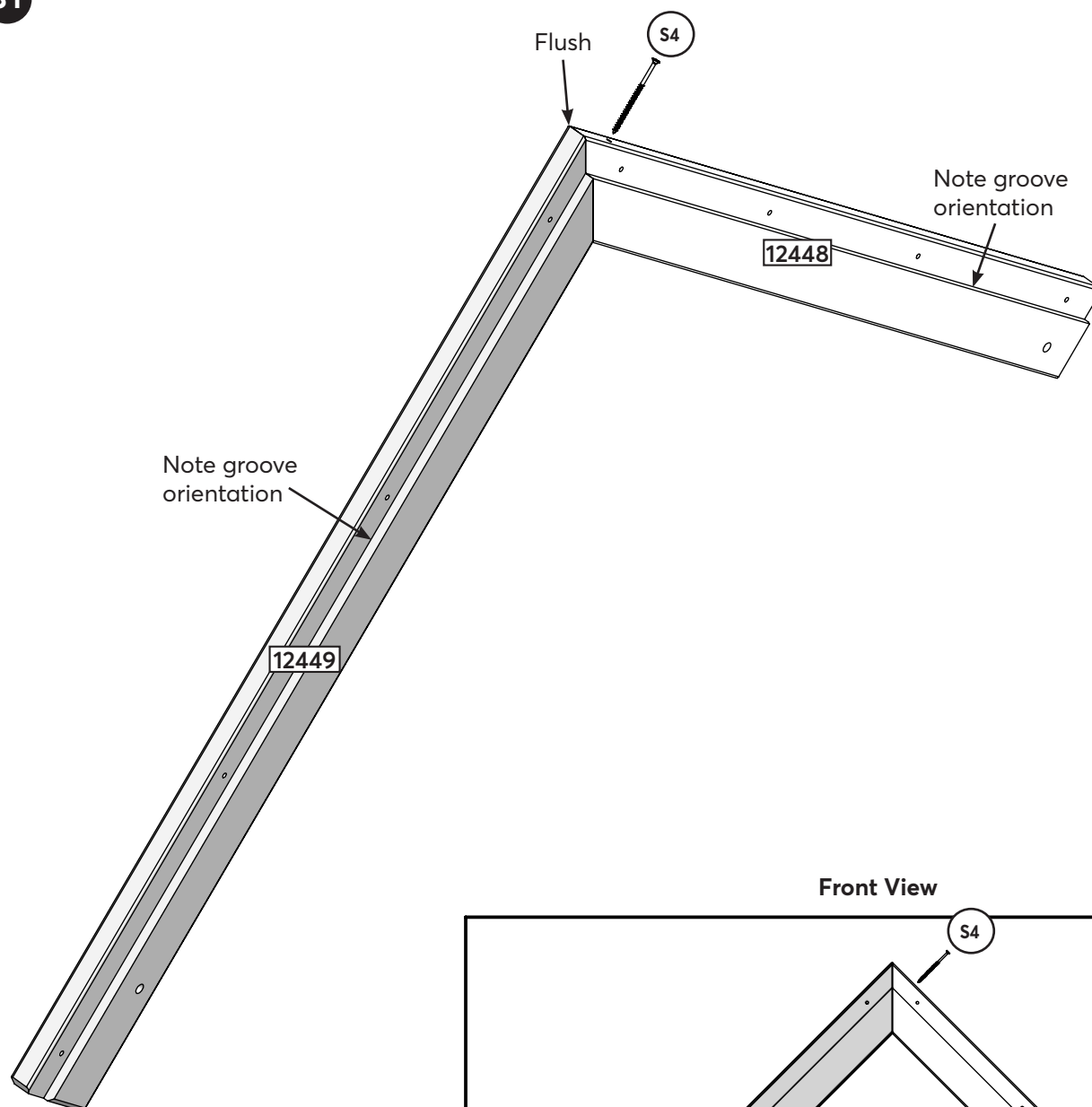


Wood Parts

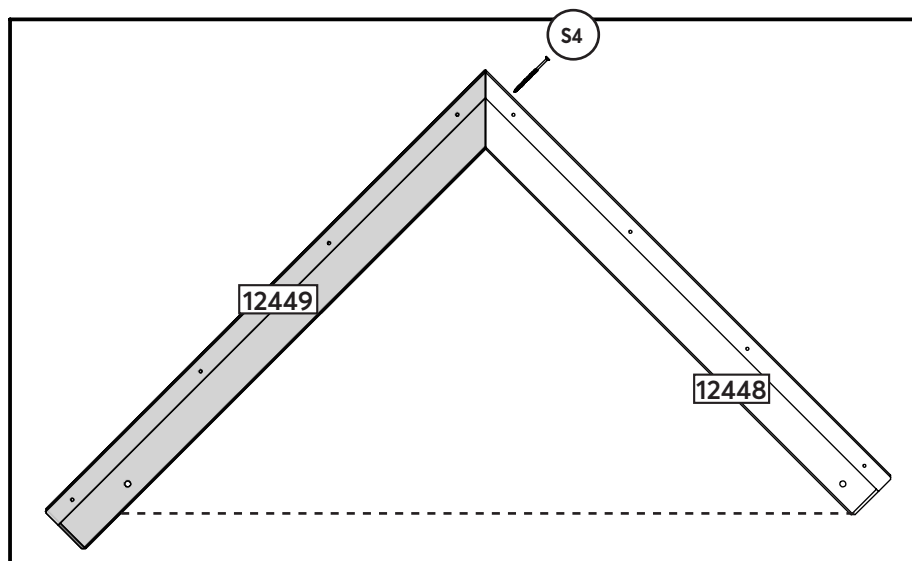
2 x 12456 15.9 x 25.4 x 76.2 mm (5/8 x 1 x 3 in)

Hardware

2 x S20 #8 x 34.9 mm (#8 x 1-3/8 in)



Front View

**Wood Parts**

- 1 x 12448 31.8 x 88.9 x 914.4 mm (1 1/4 x 3 1/2 x 36 in)
 1 x 12449 31.8 x 88.9 x 990.6 mm (1 1/4 x 3 1/2 x 39 in)

Hardware

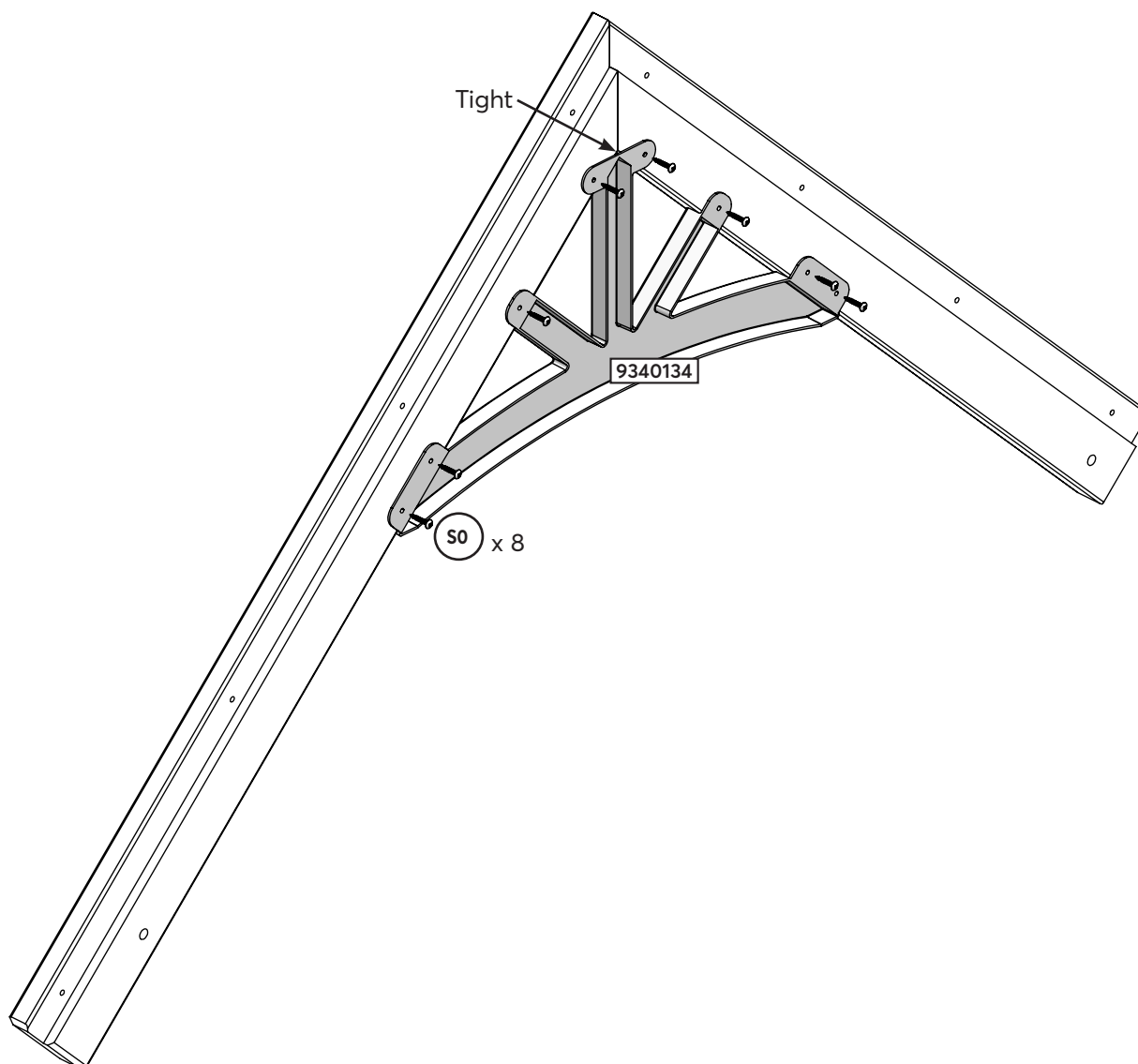
- 1 x S4 #8 x 76.2 mm (#8 x 3 in)



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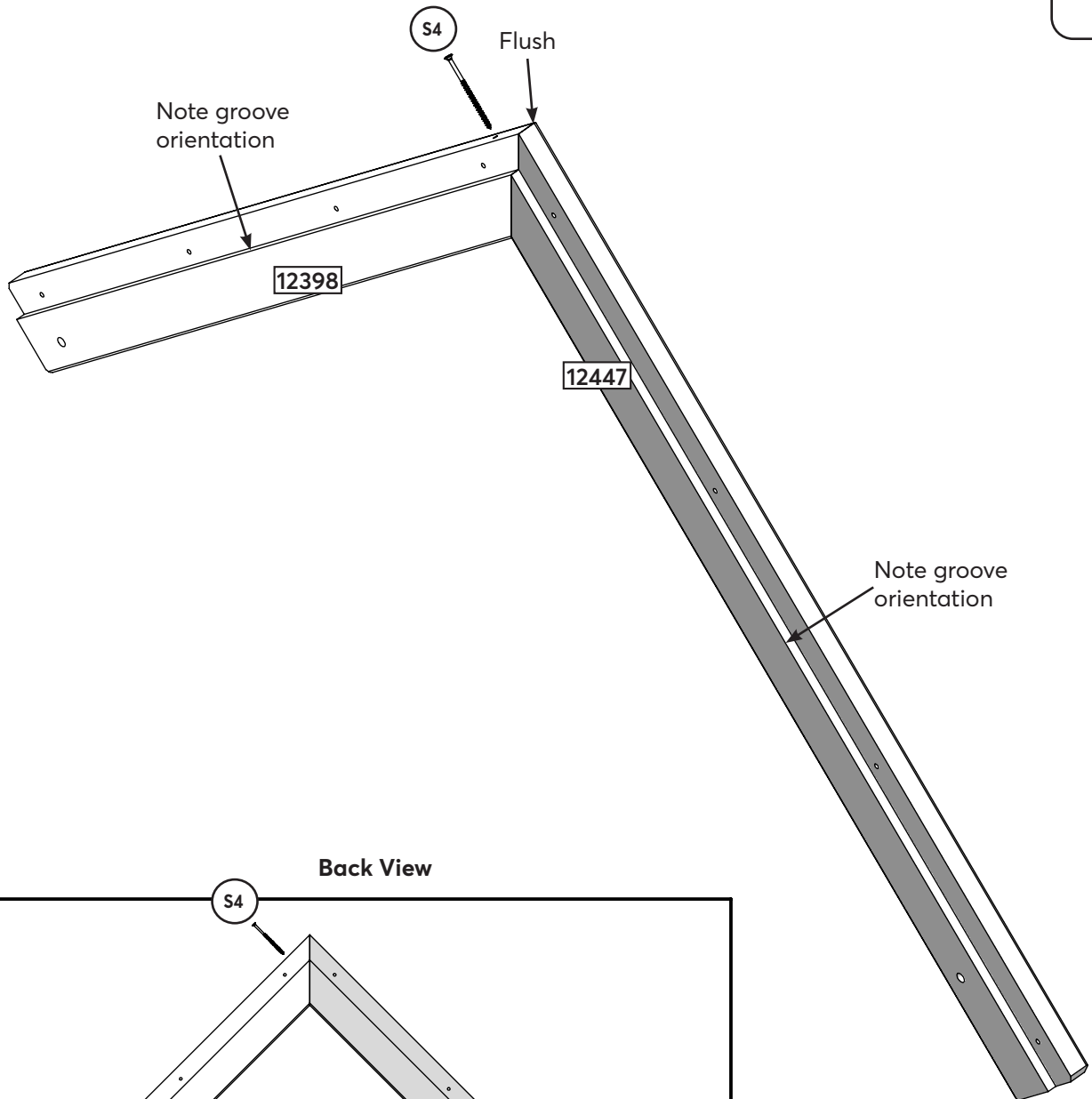


Hardware

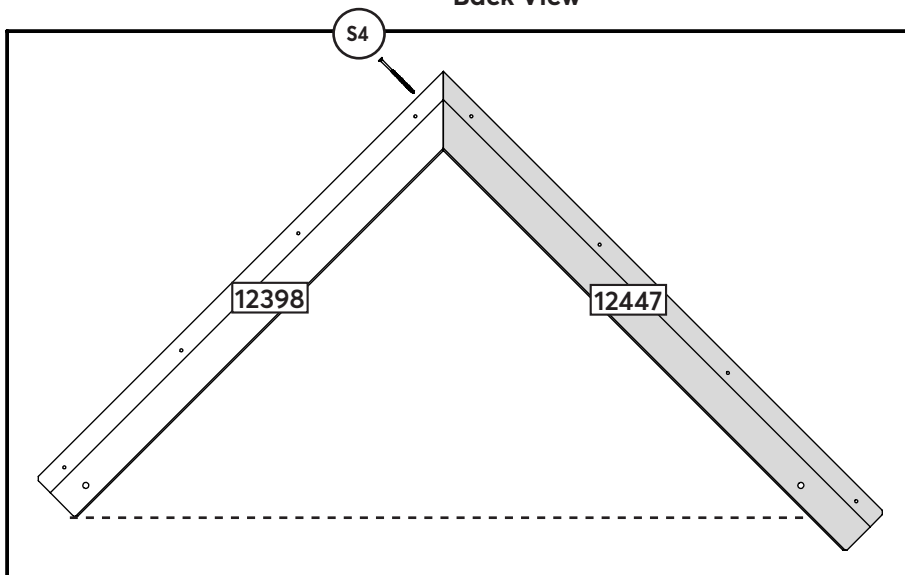
8 x  #8 x 22.2 mm (#8 x 7/8 in)

Other Parts

1 x 



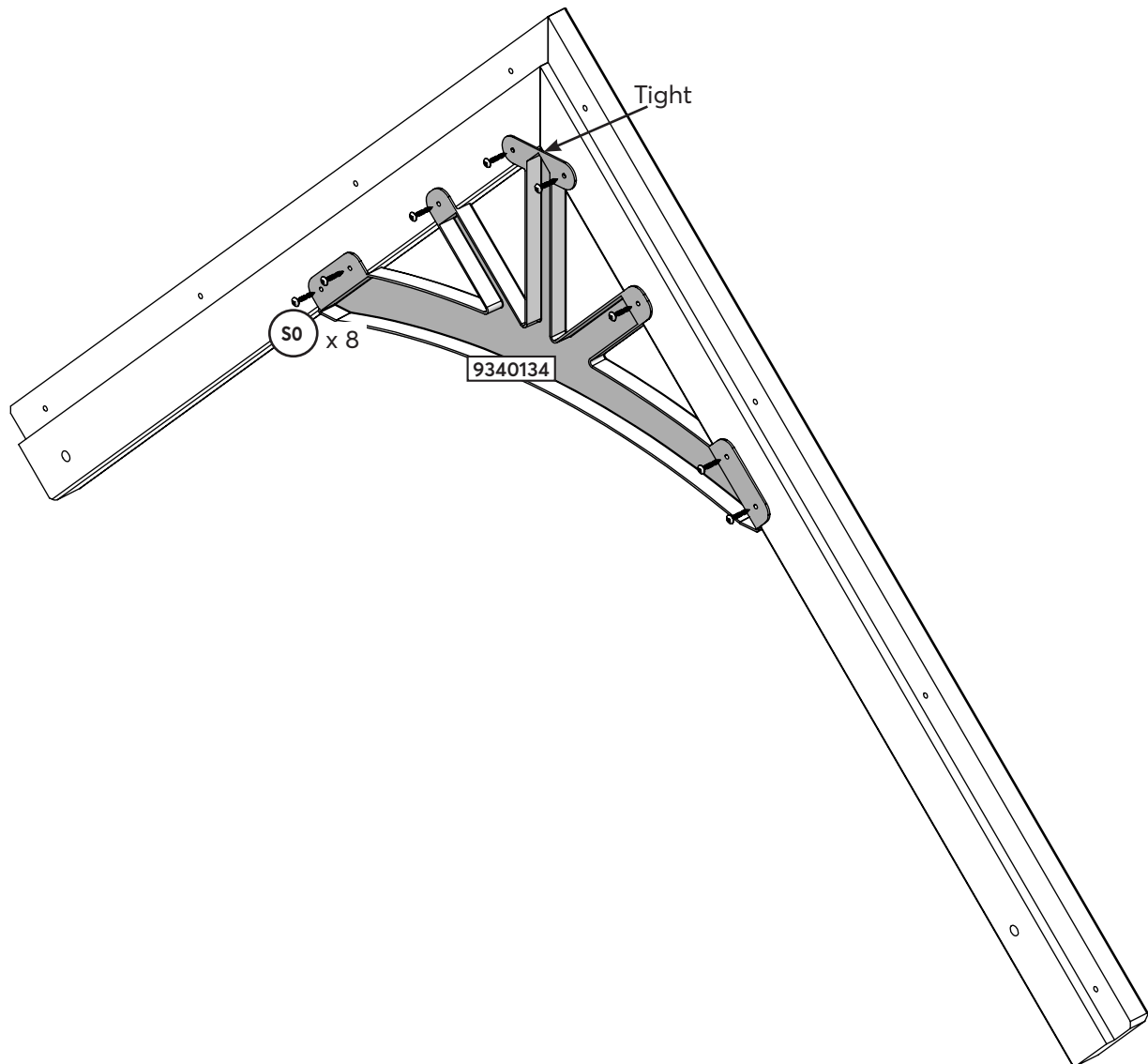
Back View

**Wood Parts**

- 1 x 12398 31.8 x 88.9 x 914.4 mm (1 1/4 x 3 1/2 x 36 in)
 1 x 12447 31.8 x 88.9 x 990.6 mm (1 1/4 x 3 1/2 x 39 in)

Hardware

- 1 x S4 #8 x 76.2 mm (#8 x 3 in)



Hardware

8 x  #8 x 22.2 mm (#8 x 7/8 in)

Other Parts

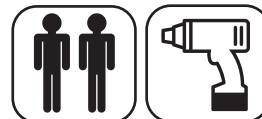
1 x  9340134



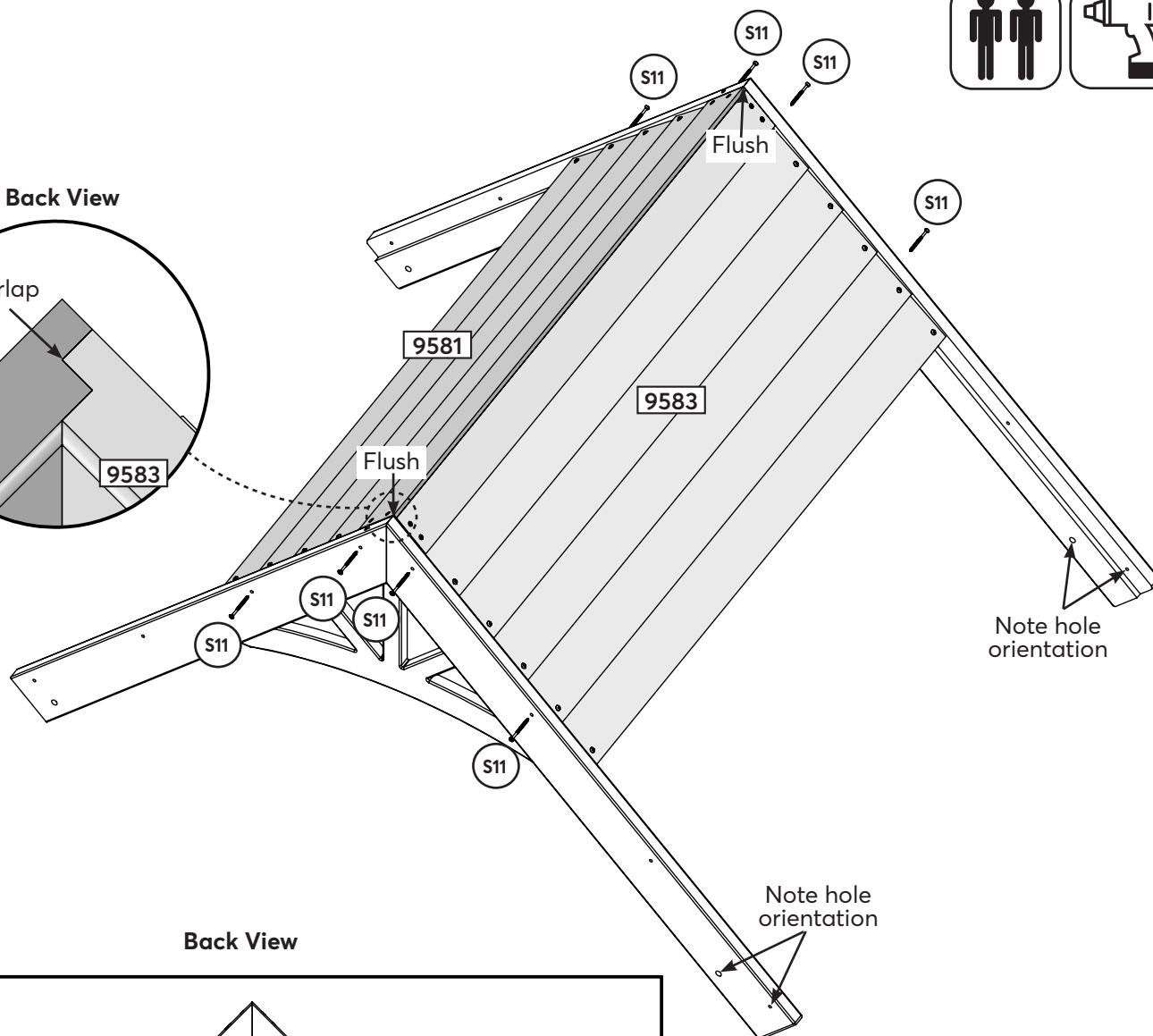
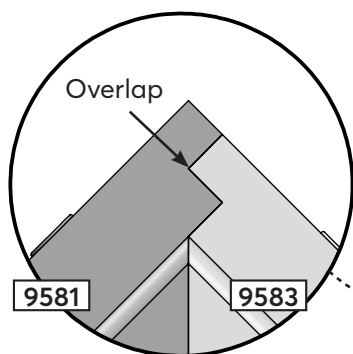
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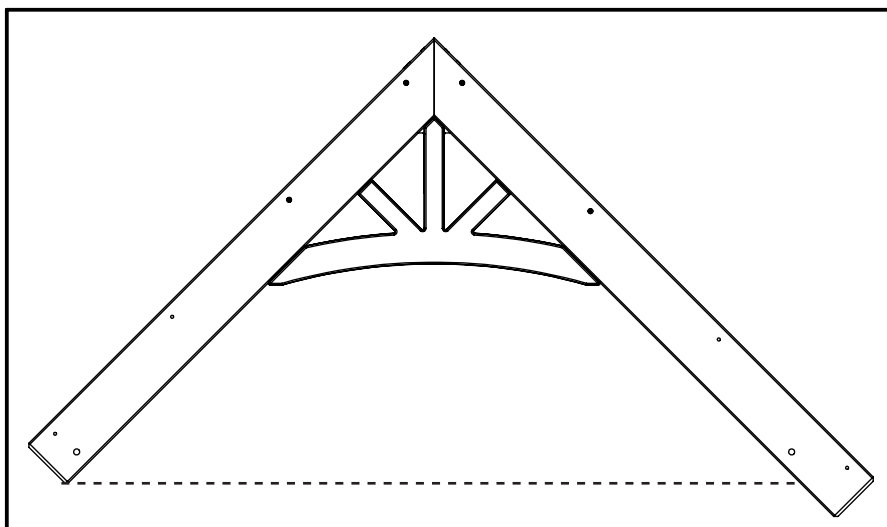
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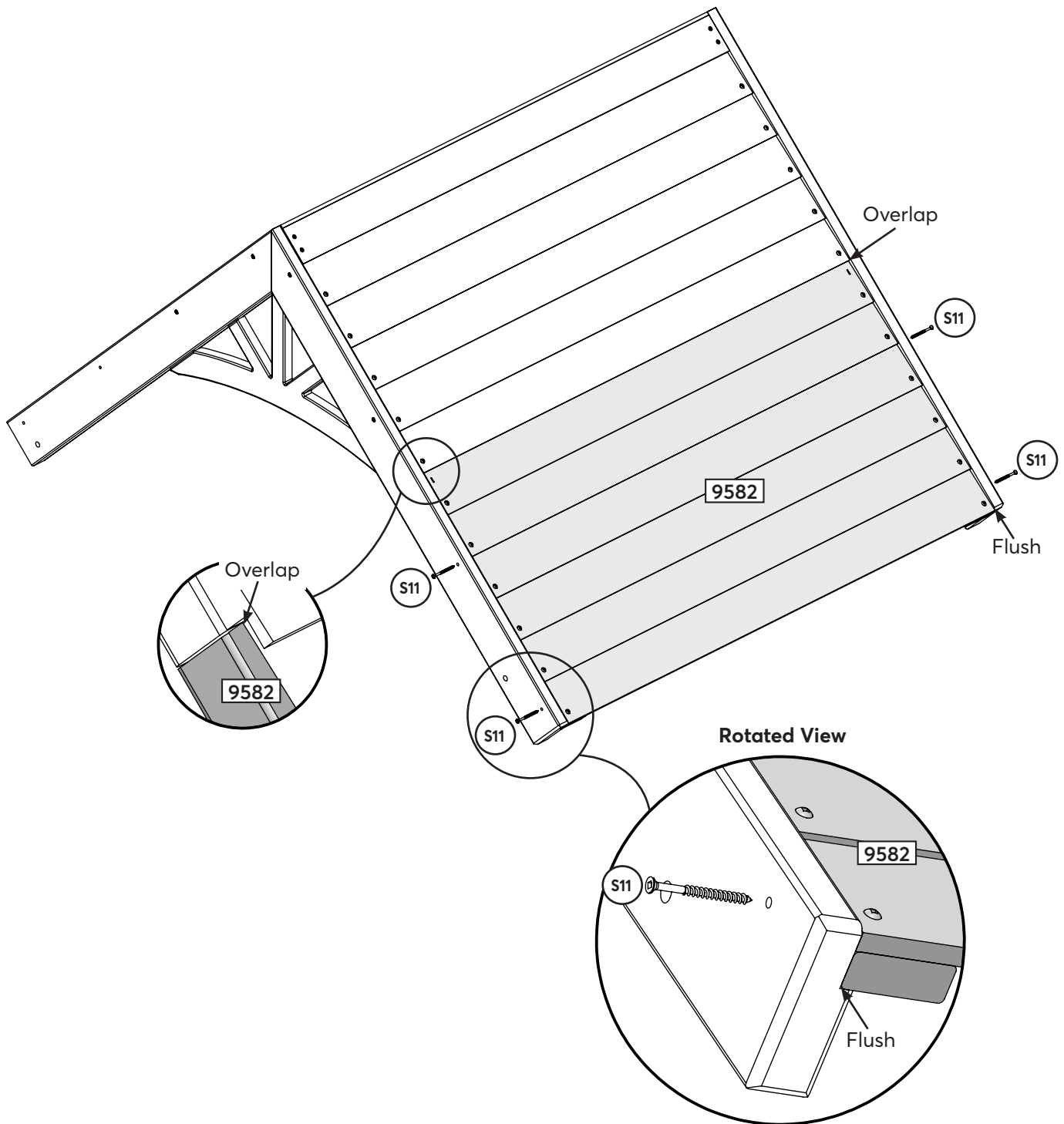


Back View



Back View

**Wood Parts**1 x **9581** 31.8 x 416.1 x 1035.1 mm (1 1/4 x 16 3/8 x 40 3/4 in)1 x **9583** 31.8 x 486 x 1035.1 mm (1 1/4 x 19 1/8 x 40 3/4 in)**Hardware**8 x **S11** #8 x 50.8 mm (#8 x 2 in)



Wood Parts

1 x 9582 28.6 x 504.2 x 1035.1 mm (1 1/8 x 19 7/8 x 40 3/4 in)

Hardware

4 x S11 #8 x 50.8 mm (#8 x 2 in)



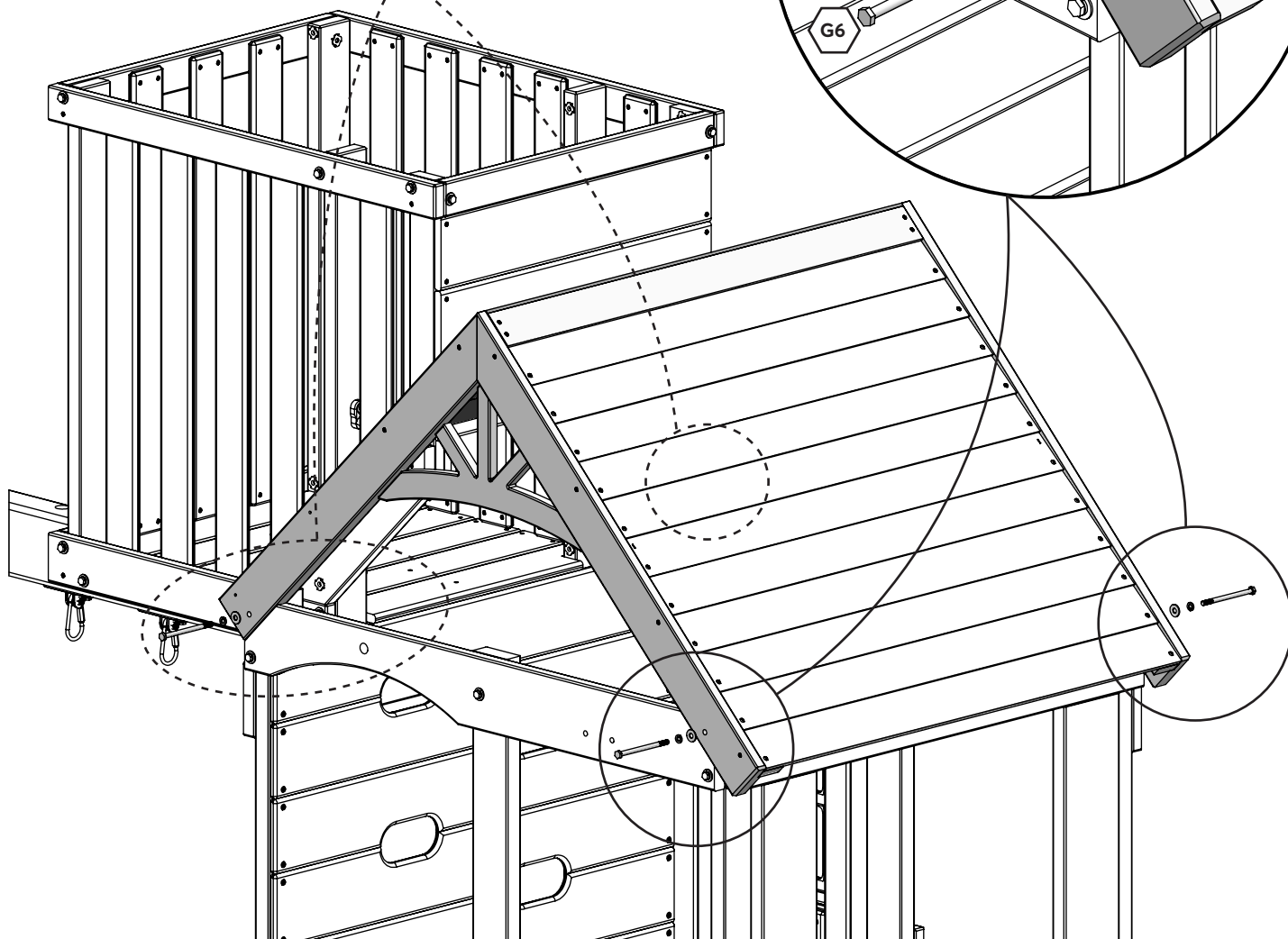
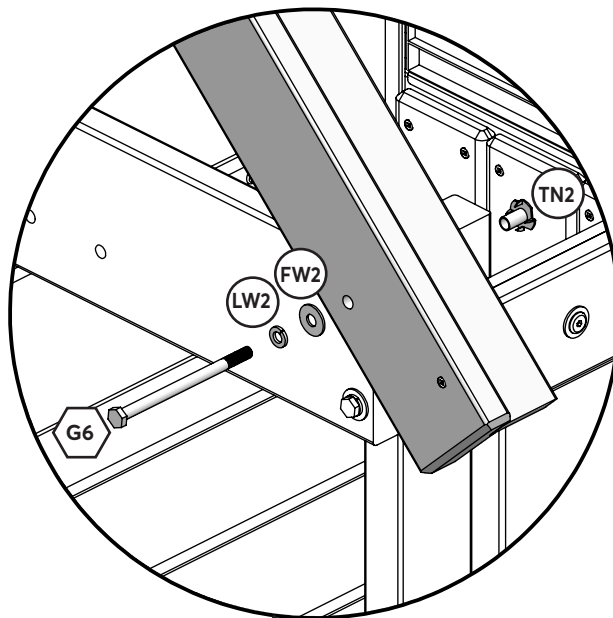
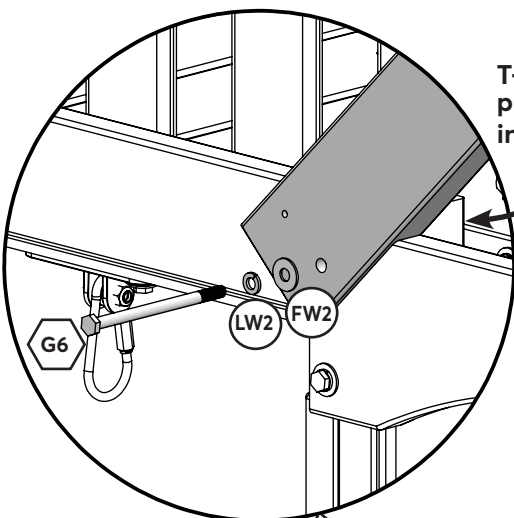
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T-Nuts
pre-assembled
in step 56



Hardware

2 x  7.9 x 120.6 mm (5/16 x 4-3/4 in) (LW2, FW2, TN2)

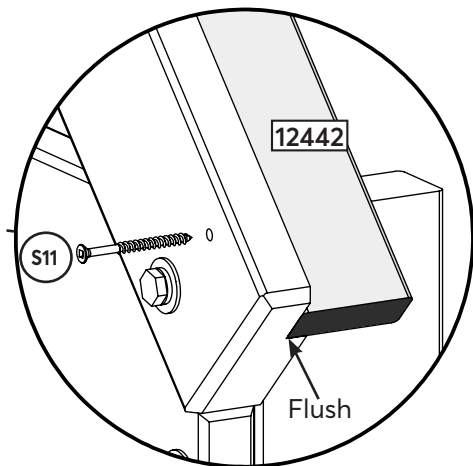
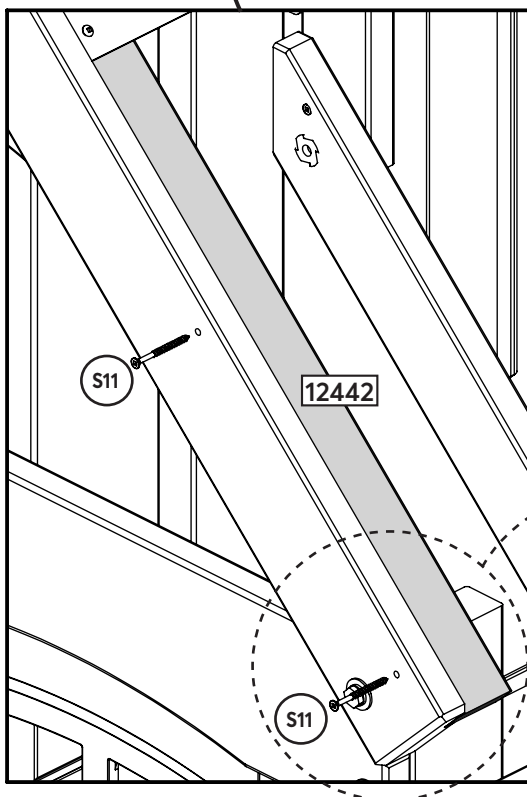
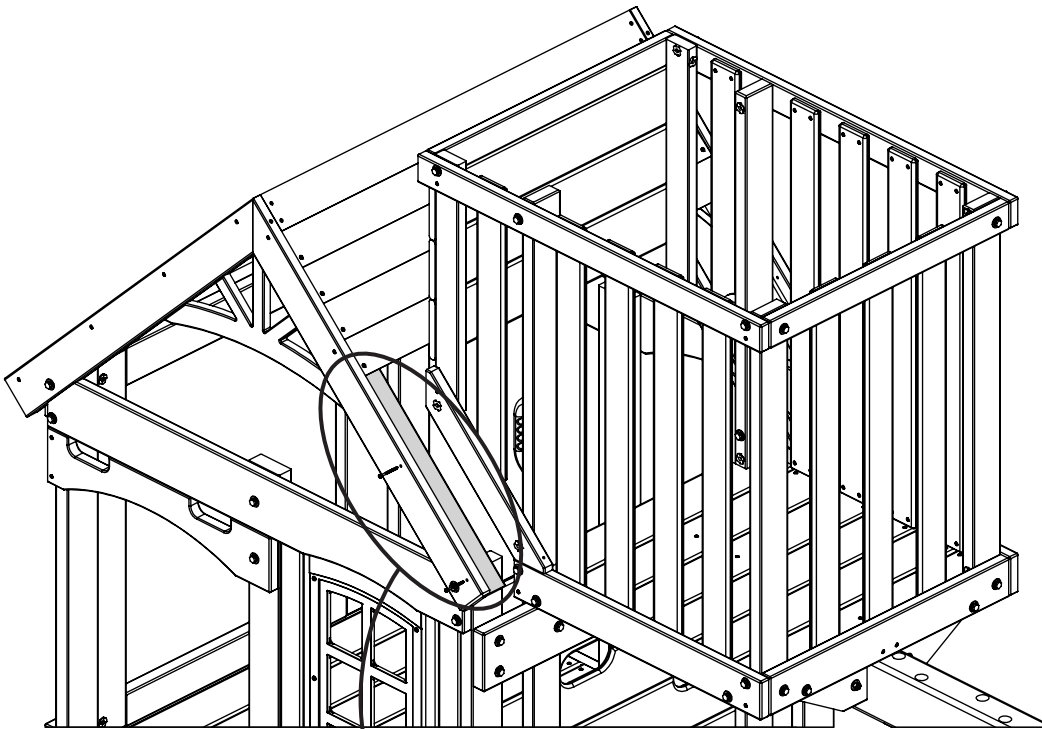
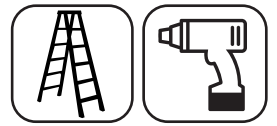
2 x  7.9 x 120.6 mm (5/16 x 4-3/4 in) (LW2, FW2)



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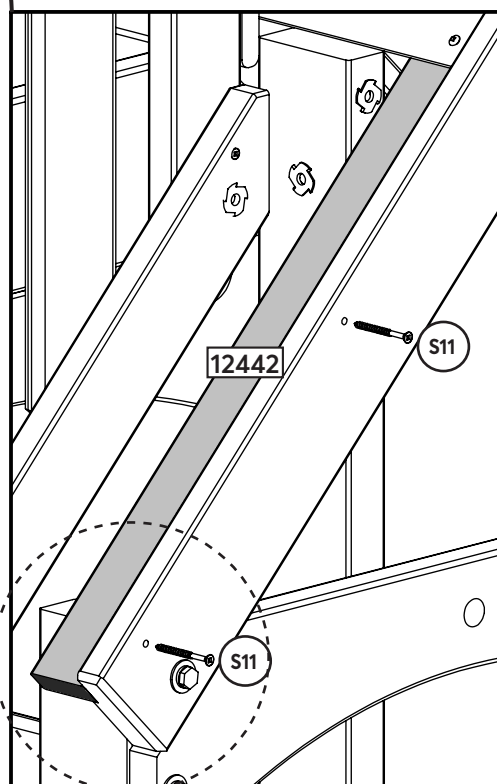
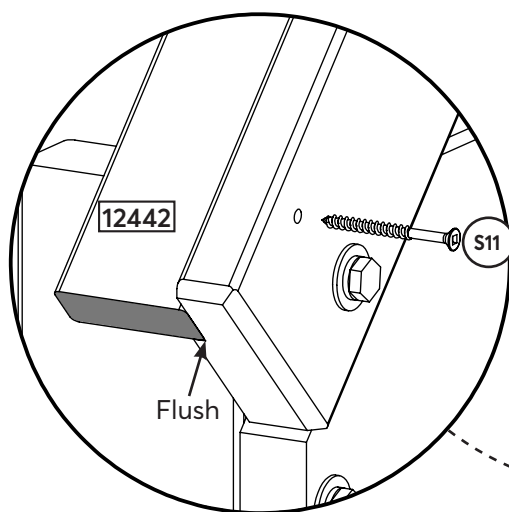
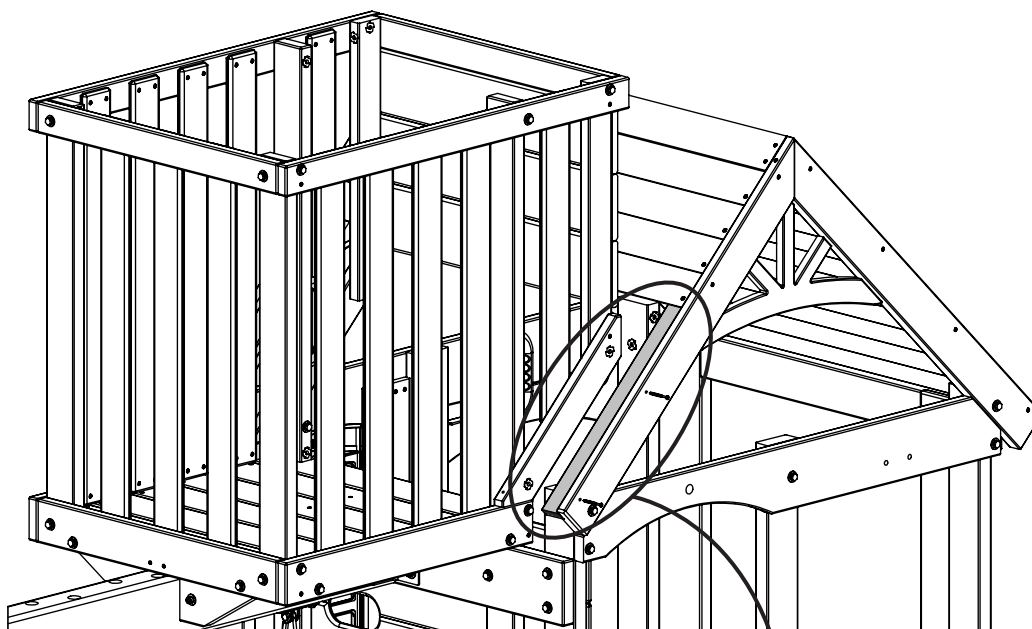
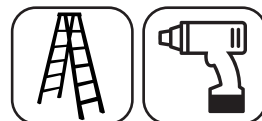


Wood Parts

1 x **12442** 19.1 x 50.8 x 504.2 mm (3/4 x 2 x 19 7/8 in)

Hardware

2 x **S11** #8 x 50.8 mm (#8 x 2 in)

**Wood Parts**

1 x 12442 19.1 x 50.8 x 504.2 mm (3/4 x 2 x 19 7/8 in)

Hardware

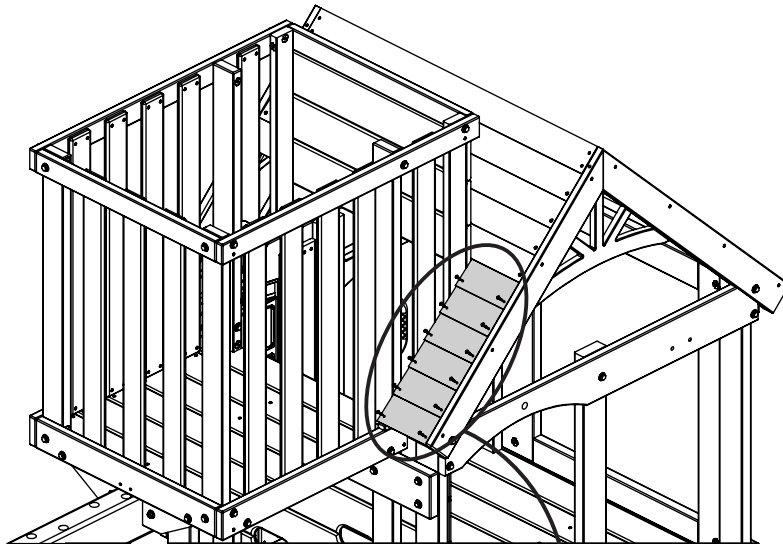
2 x S11 #8 x 50.8 mm (#8 x 2 in)



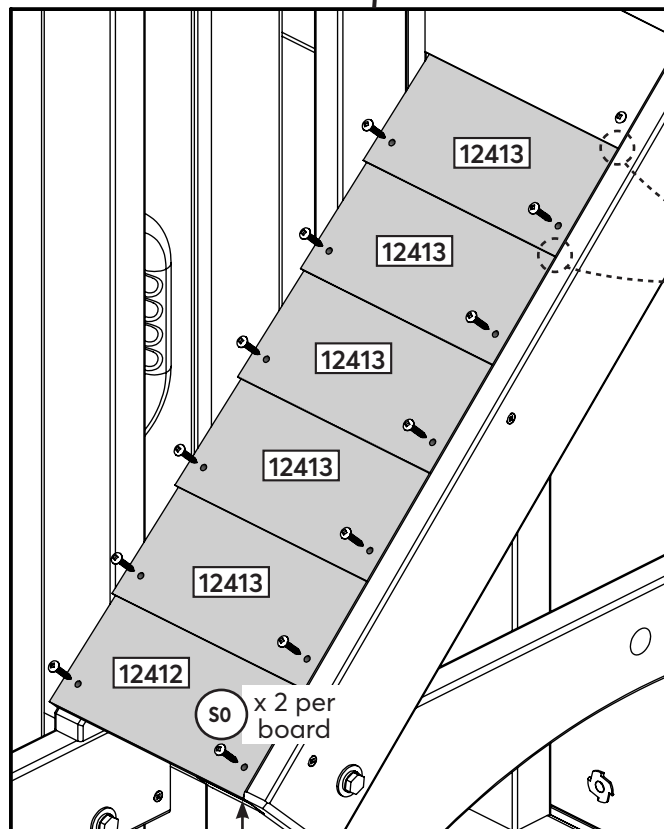
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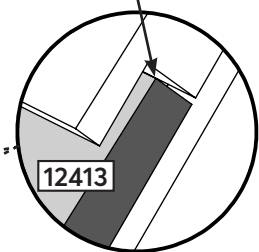
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Evenly space the boards



Overlap



Flush

Wood Parts

1 x 12412 9.5 x 88.9 x 179 mm (3/8 x 3 1/2 x 7 1/16 in)

5 x 12413 9.5 x 88.9 x 179 mm (3/8 x 3 1/2 x 7 1/16 in)

Hardware

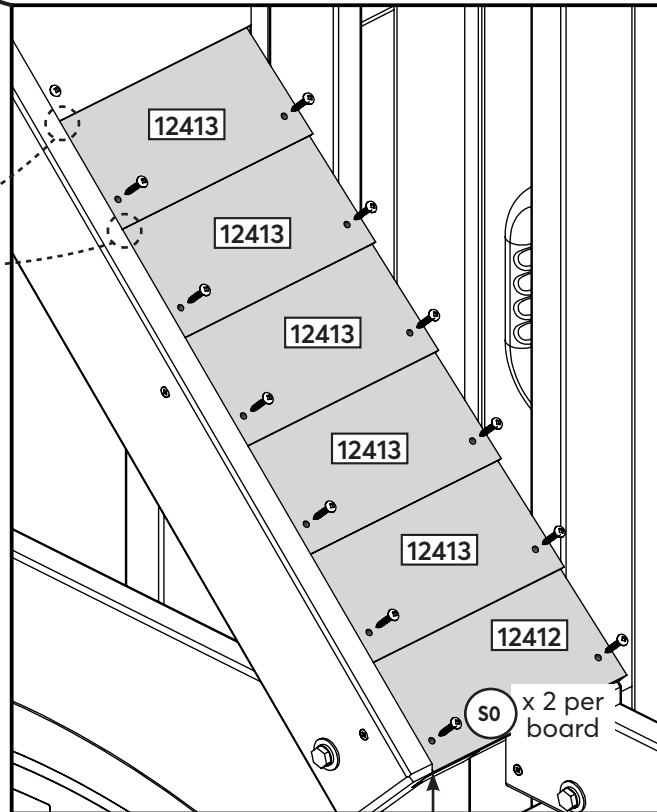
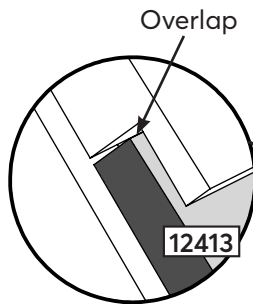
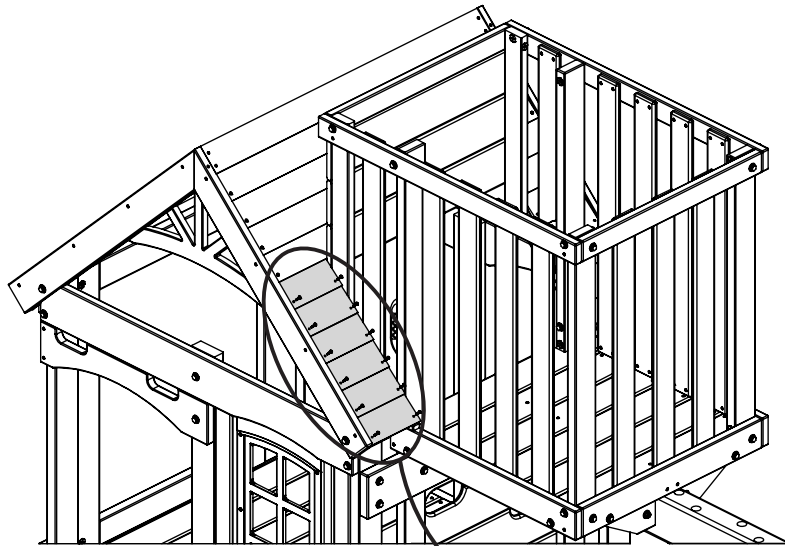
12 x S0 #8 x 22.2 mm (#8 x 7/8 in)



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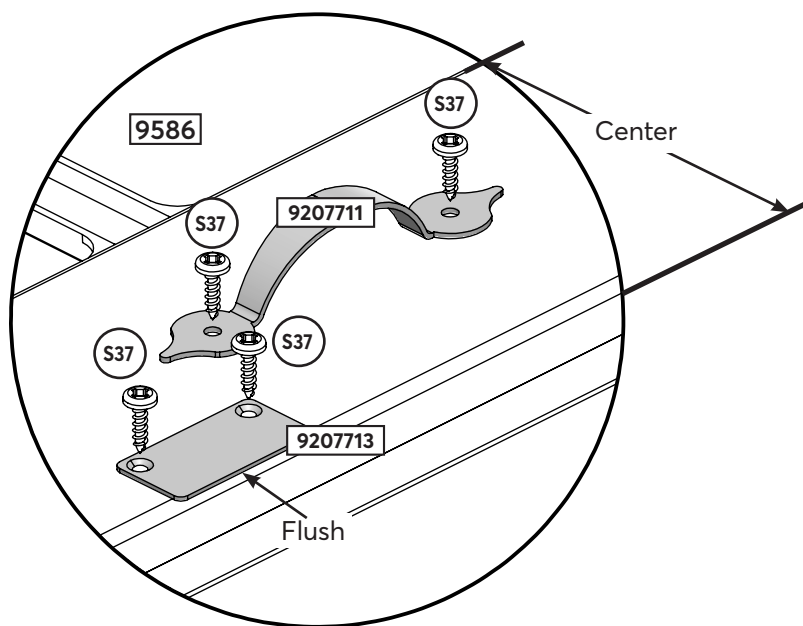
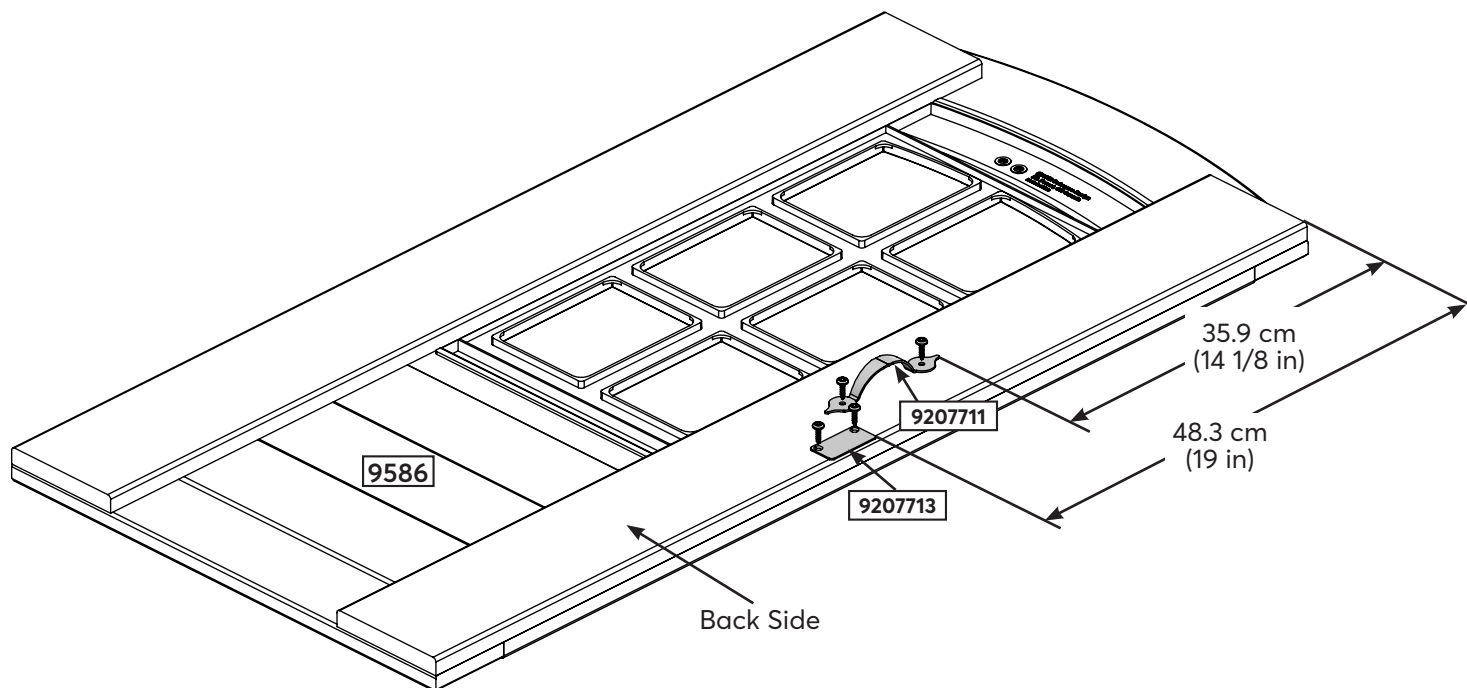
Flush

Wood Parts

- 1 x 12412 9.5 x 88.9 x 179 mm (3/8 x 3 1/2 x 7 1/16 in)
 5 x 12413 9.5 x 88.9 x 179 mm (3/8 x 3 1/2 x 7 1/16 in)

Hardware

- 12 x S0 #8 x 22.2 mm (#8 x 7/8 in)

**Wood Parts**

1 x 9586 31.8 x 476.3 x 1020.8 mm (1 1/4 x 18 3/4 x 40 3/16 in)

Hardware

4 x S37 #7 x 15.9 mm (#7 x 5/8 in)

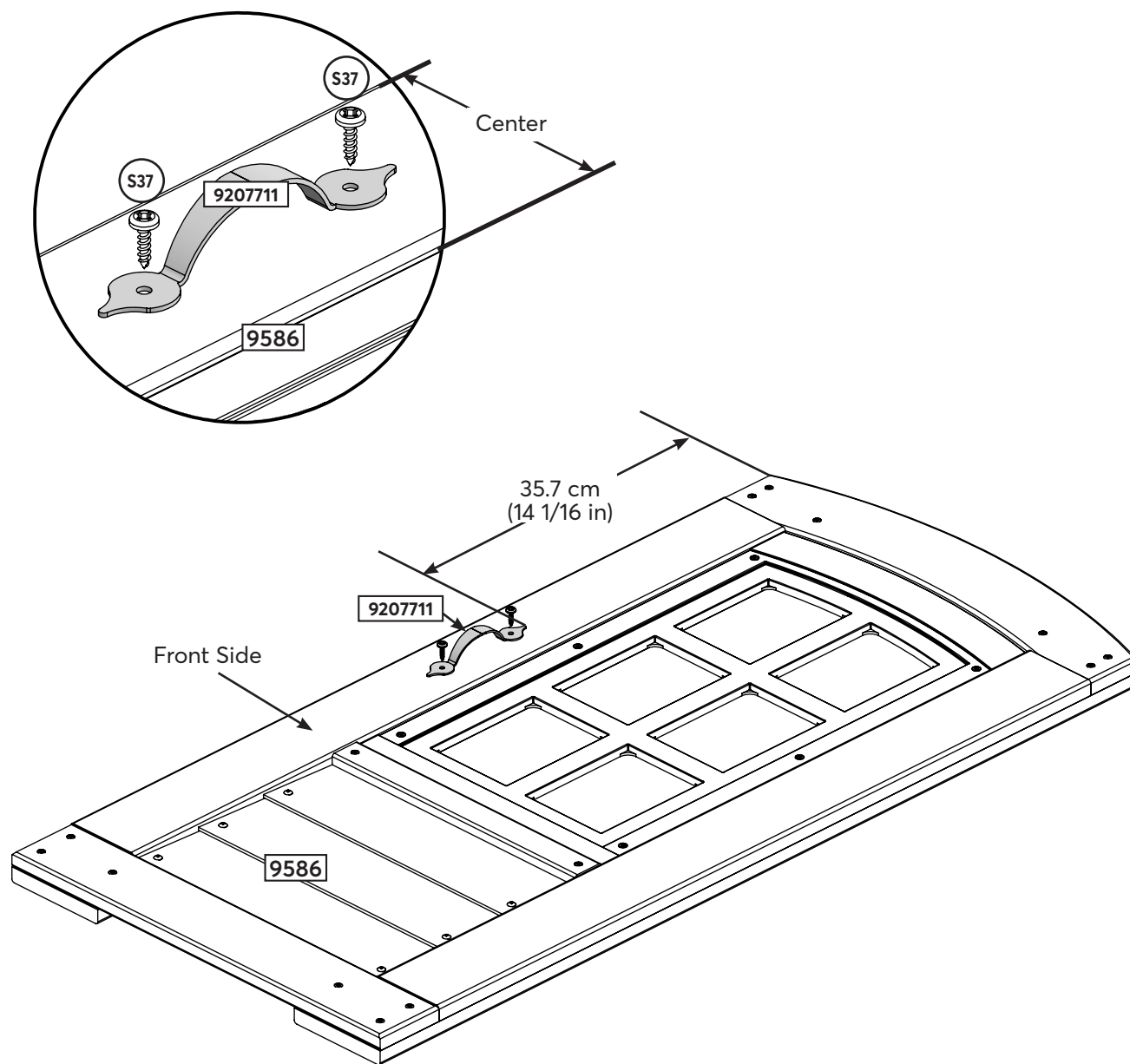
Other Parts

1 x 9207713

1 x 9207711


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 1.800.933.0771
 972.385.0100



Hardware

2 x (S37) #7 x 15.9 mm (#7 x 5/8 in)

Other Parts

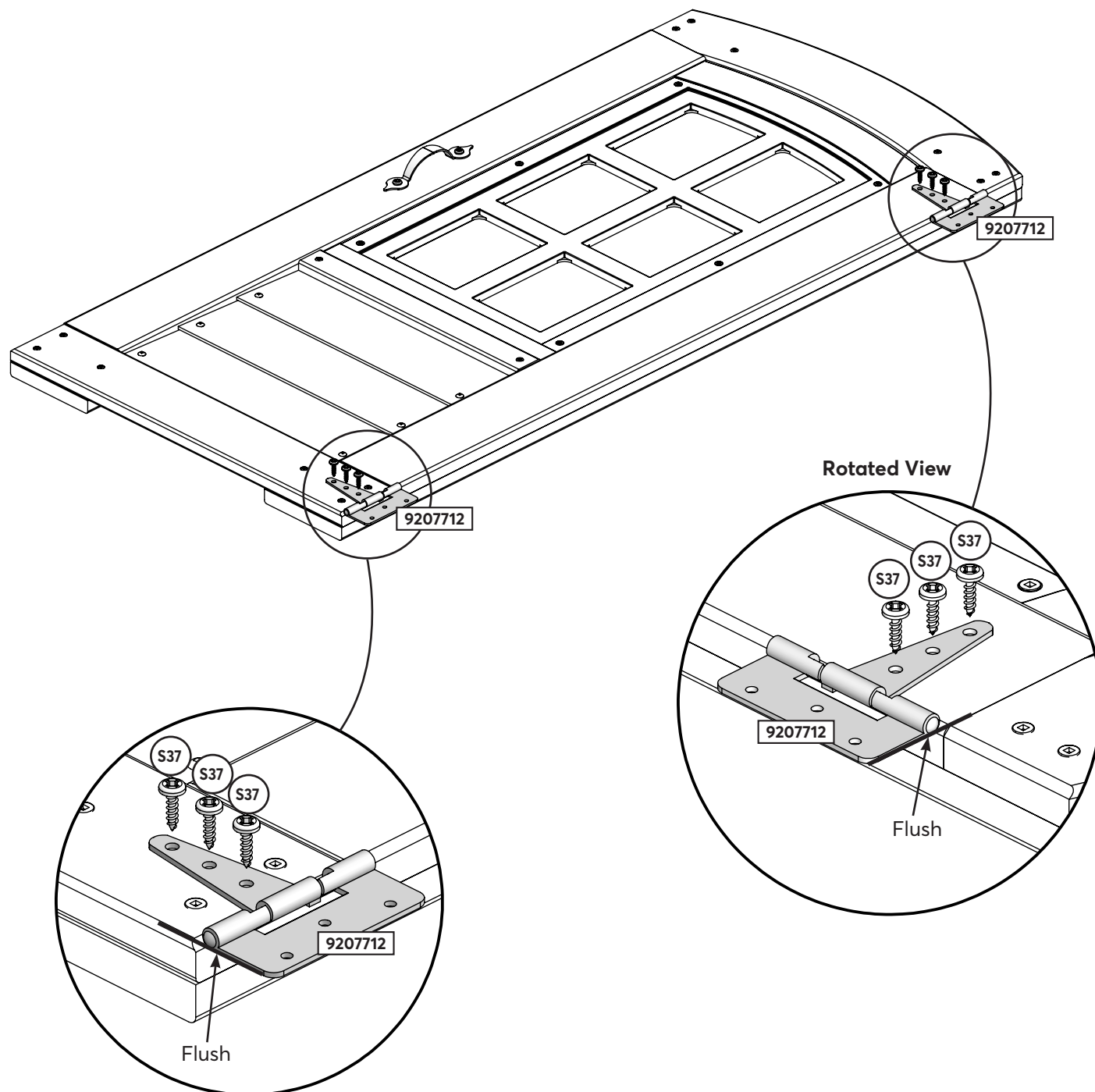
1 x 9207711



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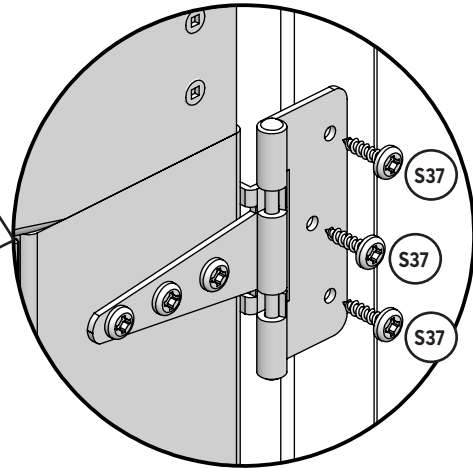
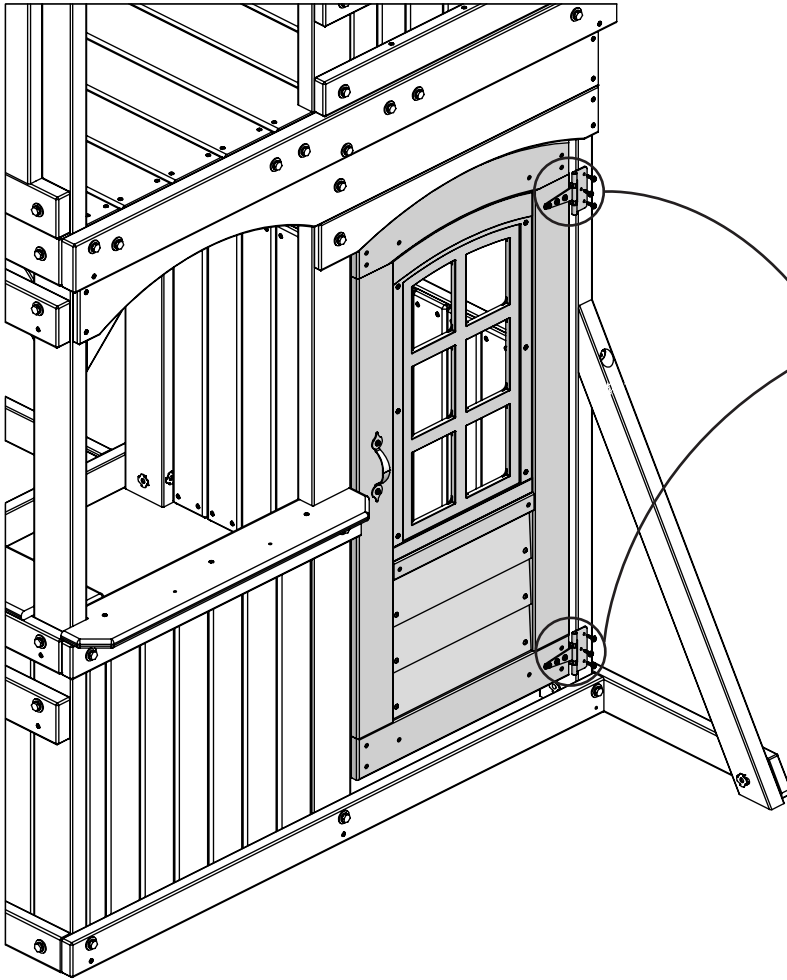
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**Hardware**

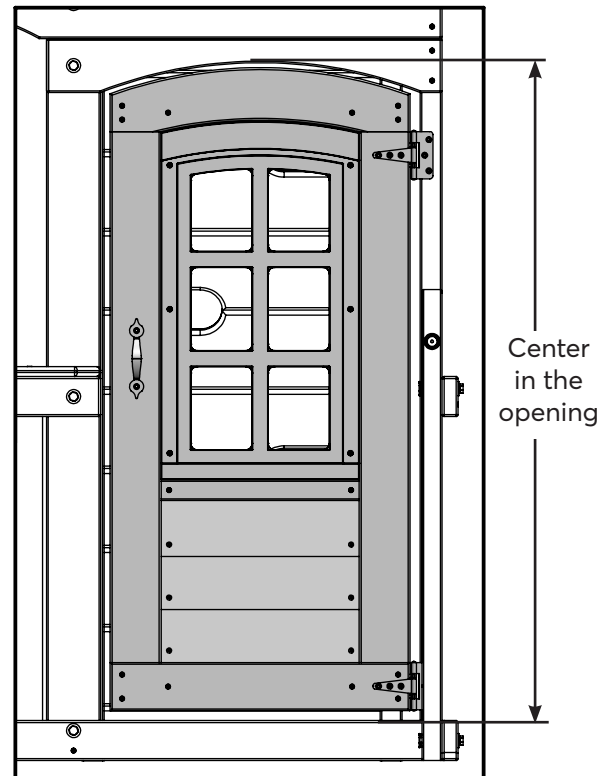
6 x (S37) #7 x 15.9 mm (#7 x 5/8 in)

Other Parts

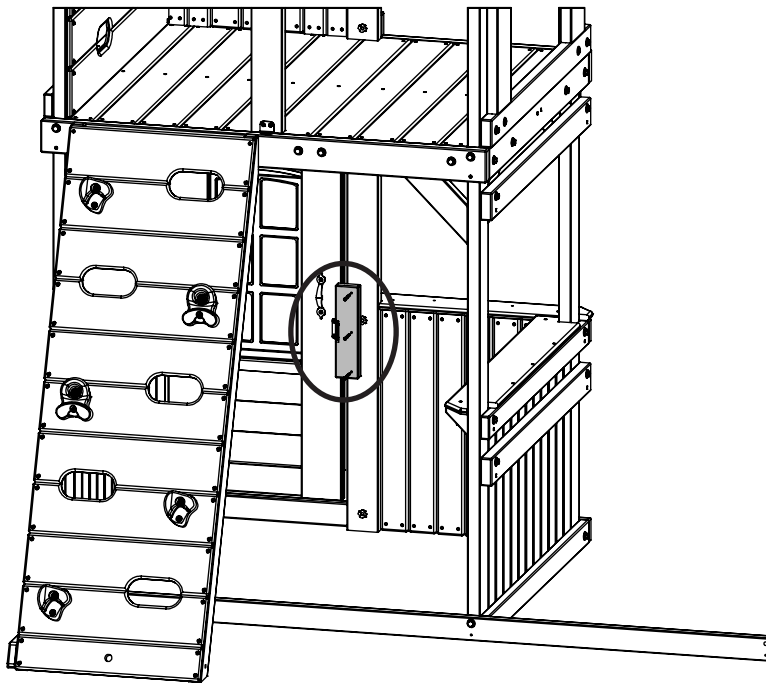
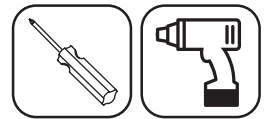
2 x 9207712



Front View

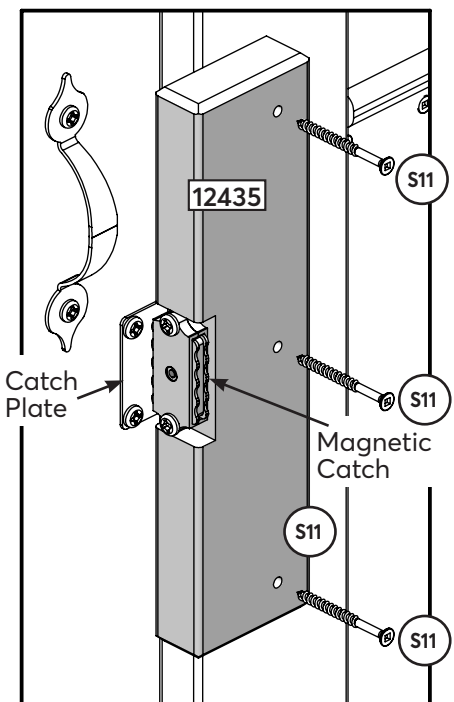
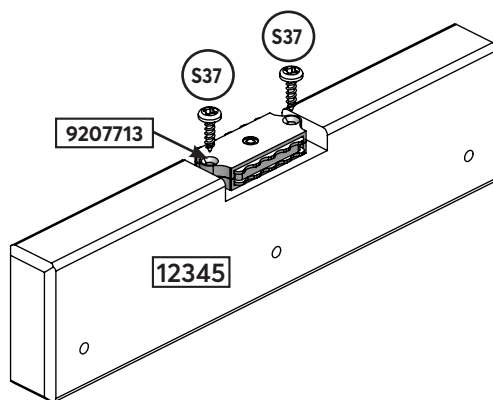
**Hardware**

6 x (S37) #7 x 15.9 mm (#7 x 5/8 in)



Close door and vertically center magnetic catch to catch plate to assemble

Important: Use a handheld screwdriver and DO NOT overtighten



Wood Parts

1 x 12435 25.4 x 63.5 x 254 mm (1 x 2 1/2 x 10 in)

Hardware

3 x S11 #8 x 50.8 mm (#8 x 2 in)

2 x S37 #7 x 15.9 mm (#7 x 5/8 in)

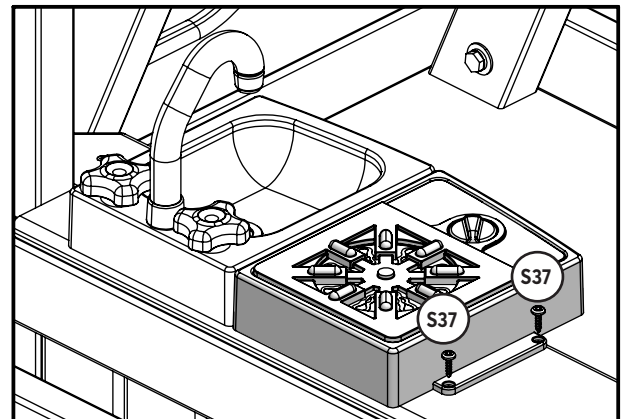
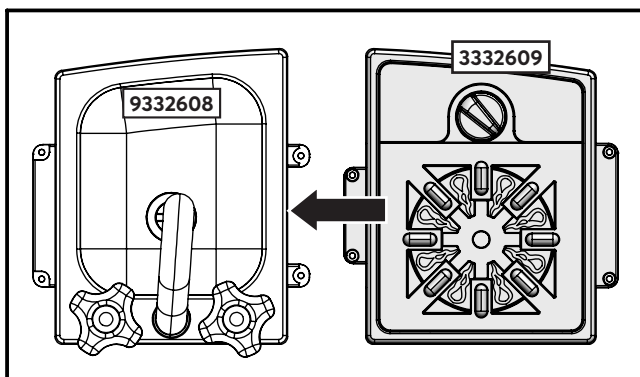
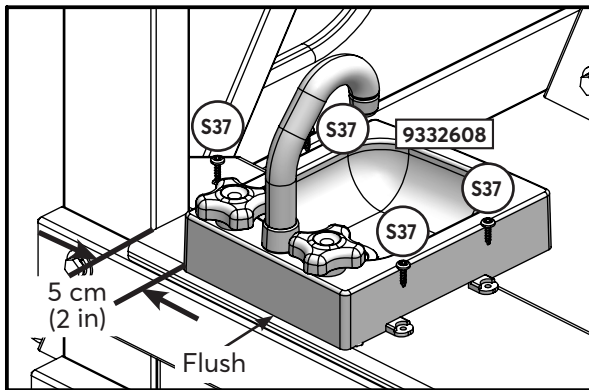
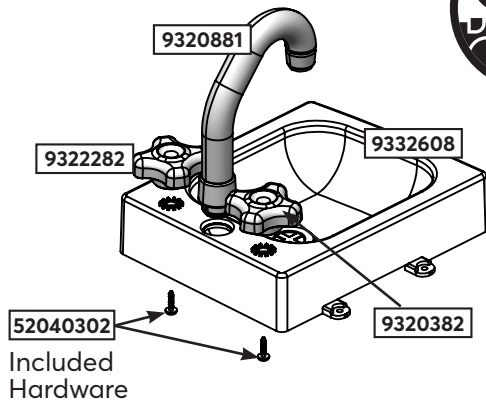
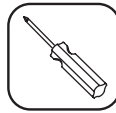


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Important: Use a handheld screwdriver and DO NOT overtighten

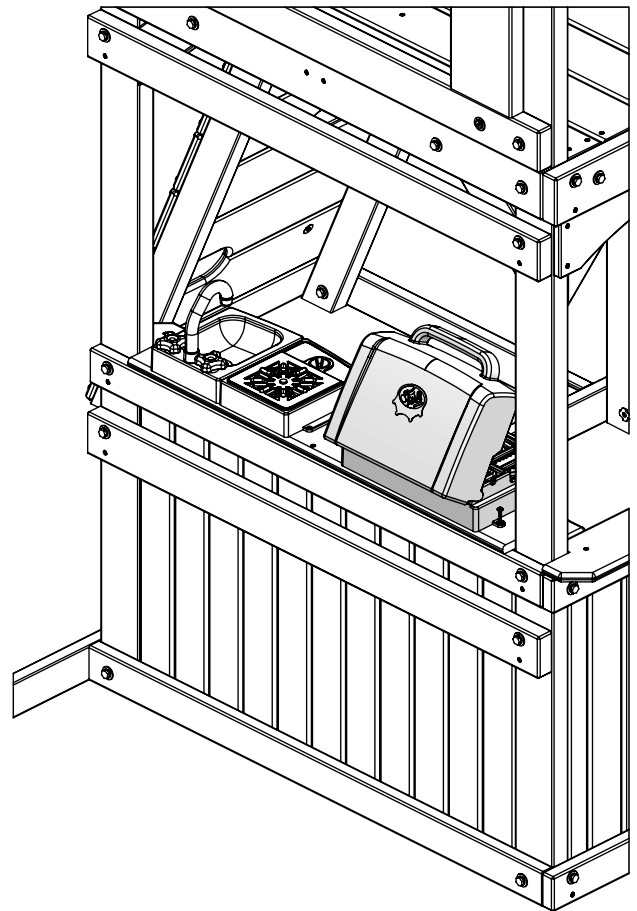
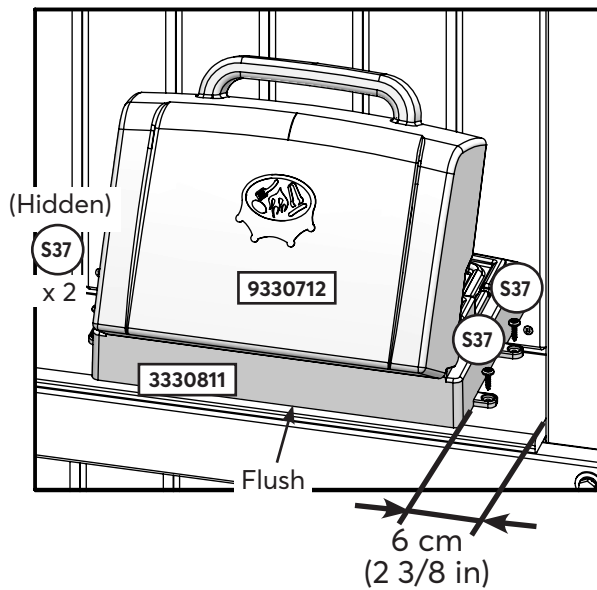
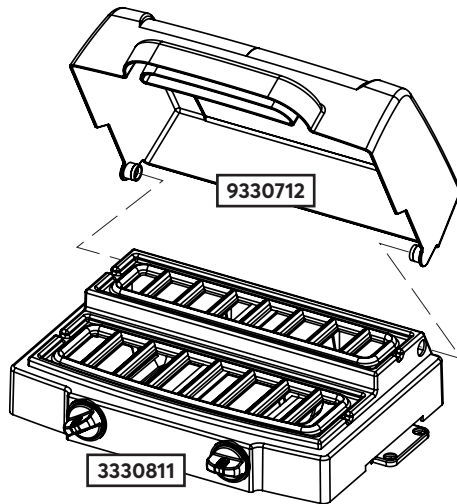


Hardware

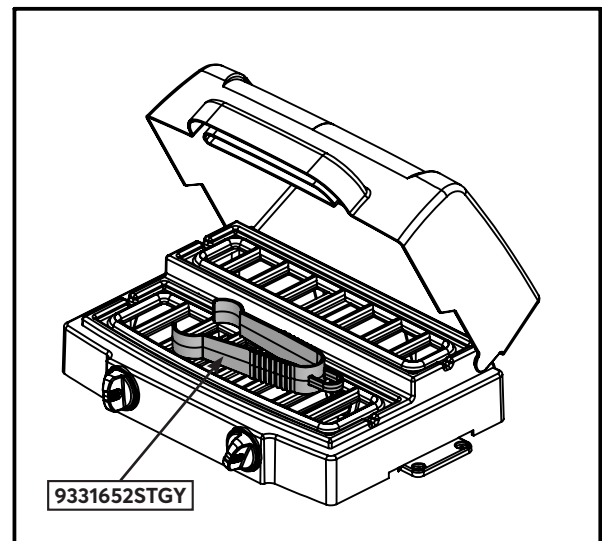
6 x S37 #7 x 15.9 mm (#7 x 5/8 in)

Other Parts

1 x 9320881	2 x 52040302
1 x 9332608	1 x 9320382
1 x 9322282	1 x 3332609



Rotated View

**Hardware**

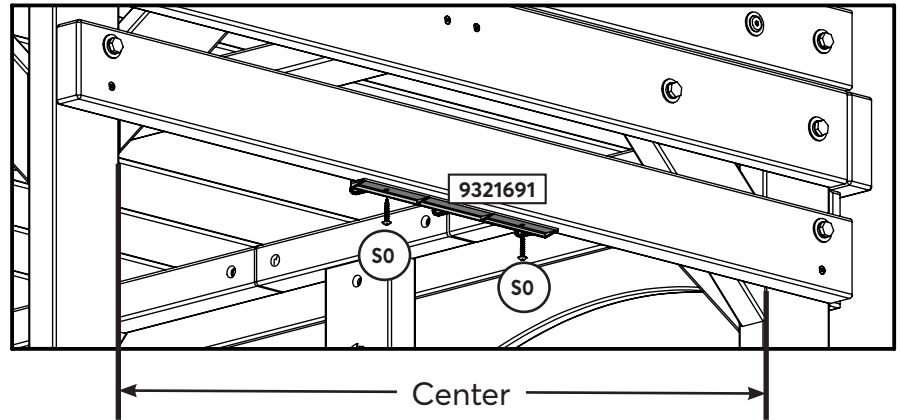
4 x (S37) #7 x 15.9 mm (#7 x 5/8 in)

Other Parts

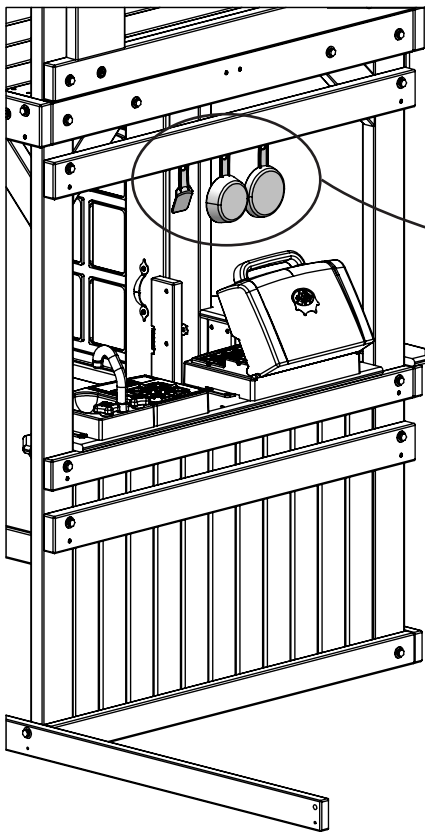
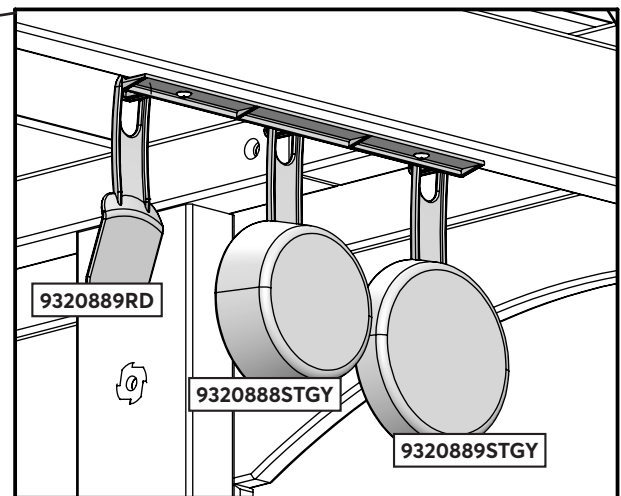
1 x 3330811
 1 x 9330712
 1 x 9331652STGY



Underneath View



Underneath View

**Hardware**

2 x (S0) #8 x 22.2 mm (#8 x 7/8 in)

Other Parts

1 x 9321691

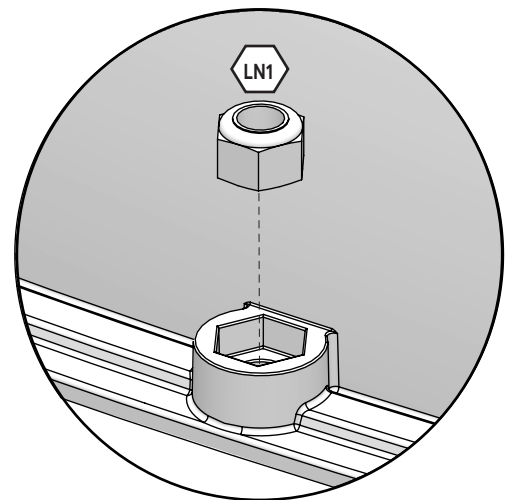
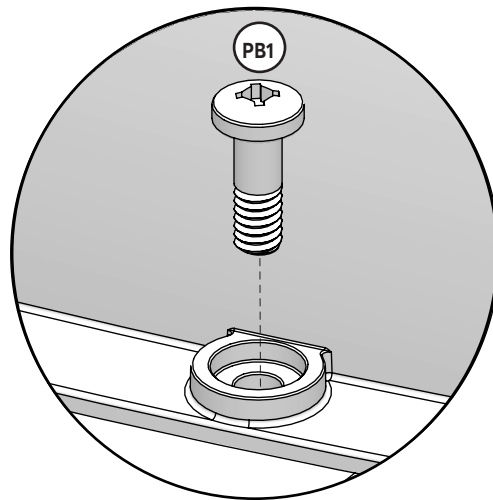
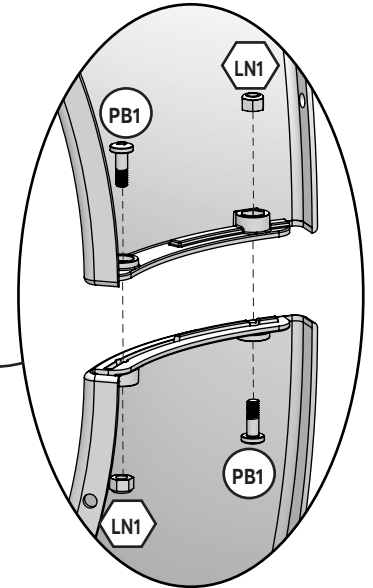
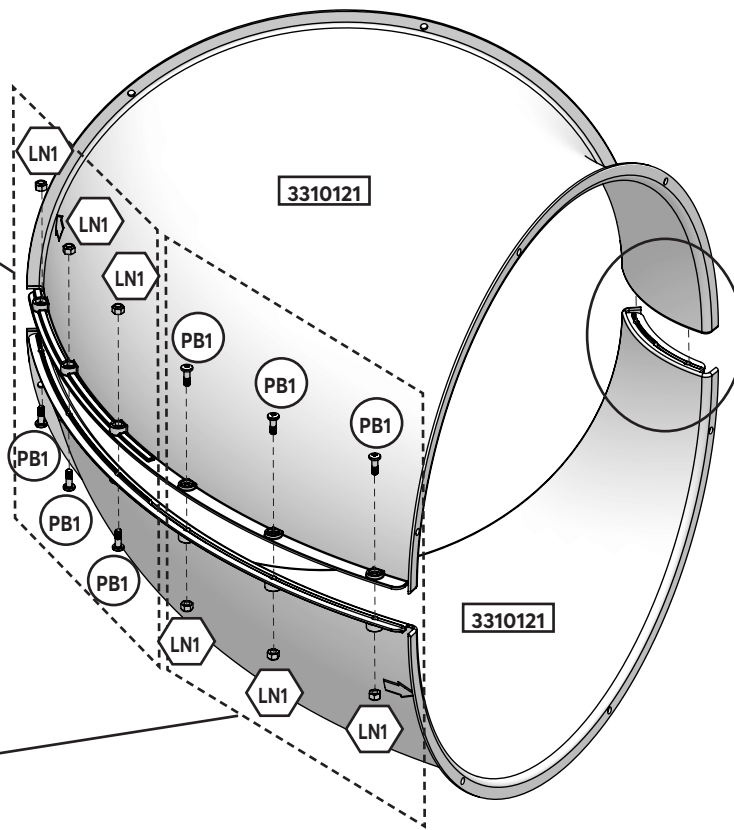
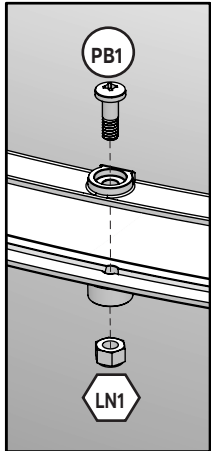
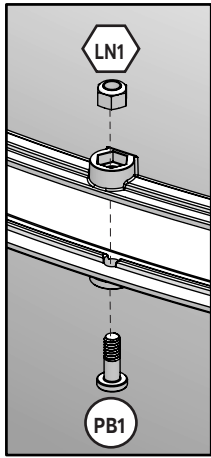
1 x 9320888STGY

1 x 9320889STGY

1 x 9320889RD

100

Complete this step
four times

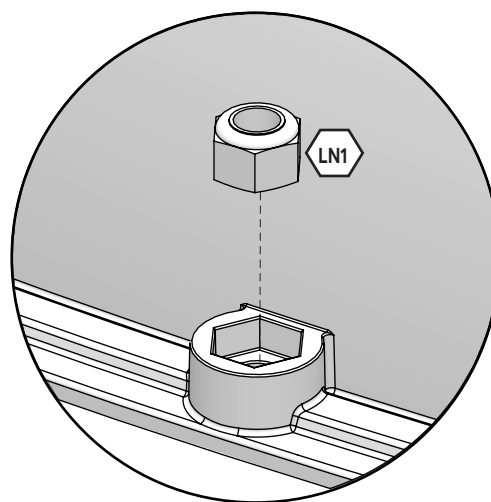
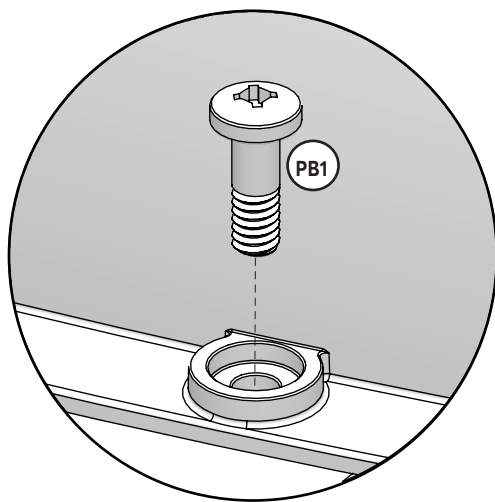
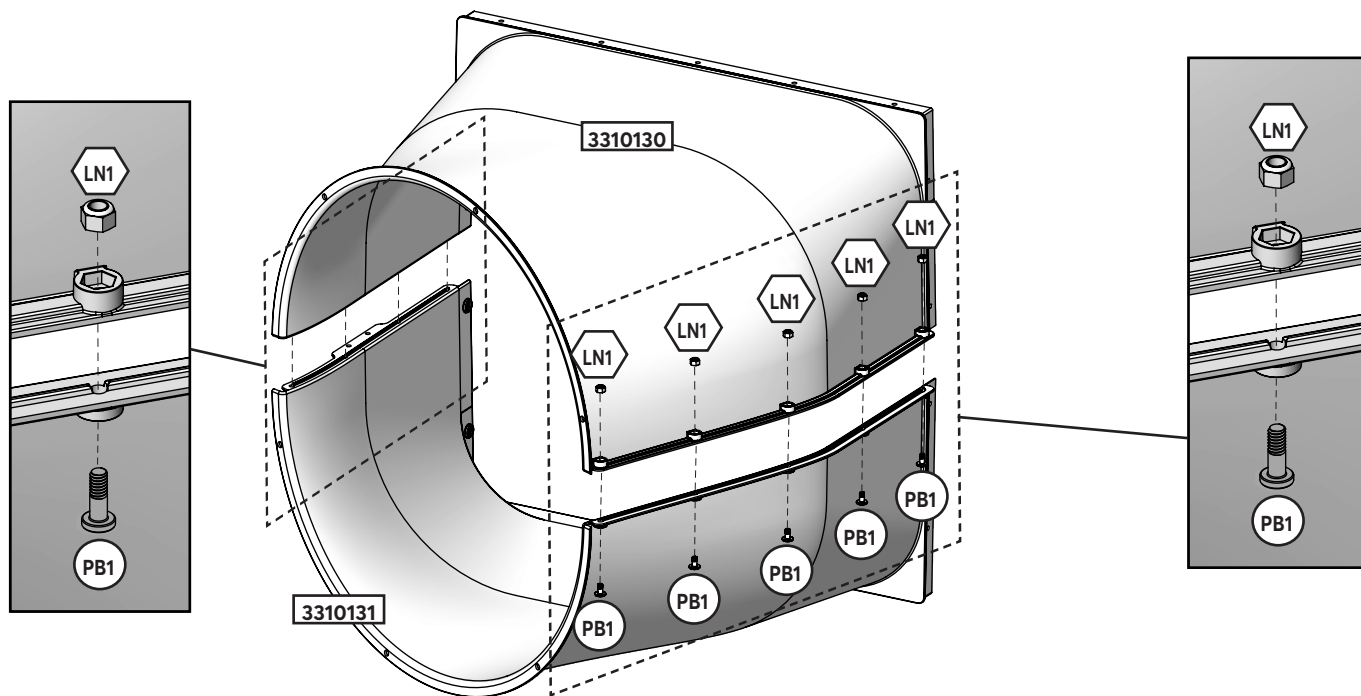


Hardware

32 x  6.3 x 19 mm (1/4 x 3/4 in) (LN1)

Other Parts

8 x 

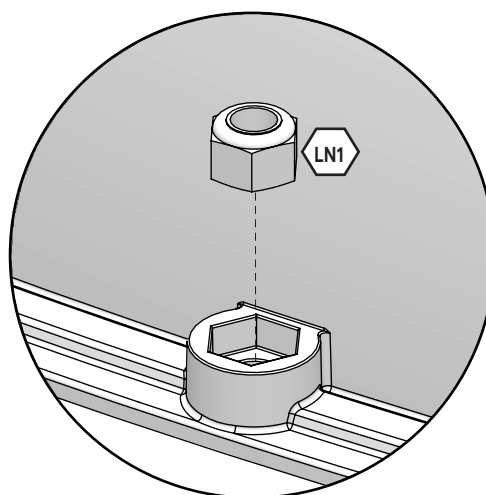
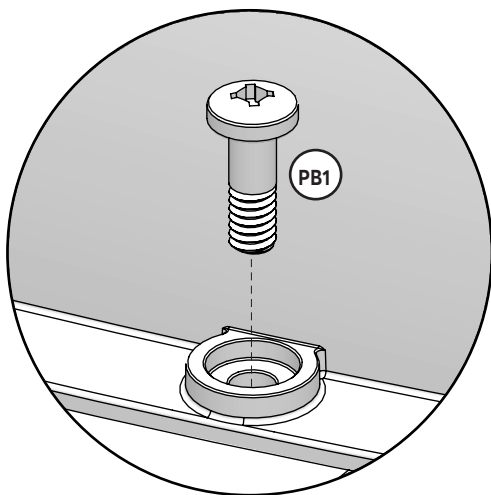
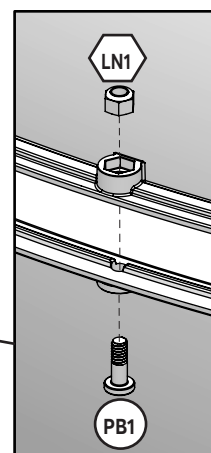
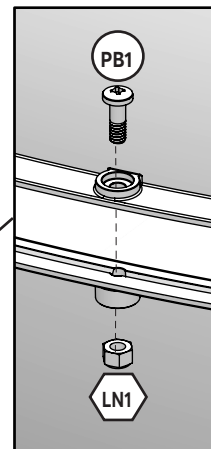
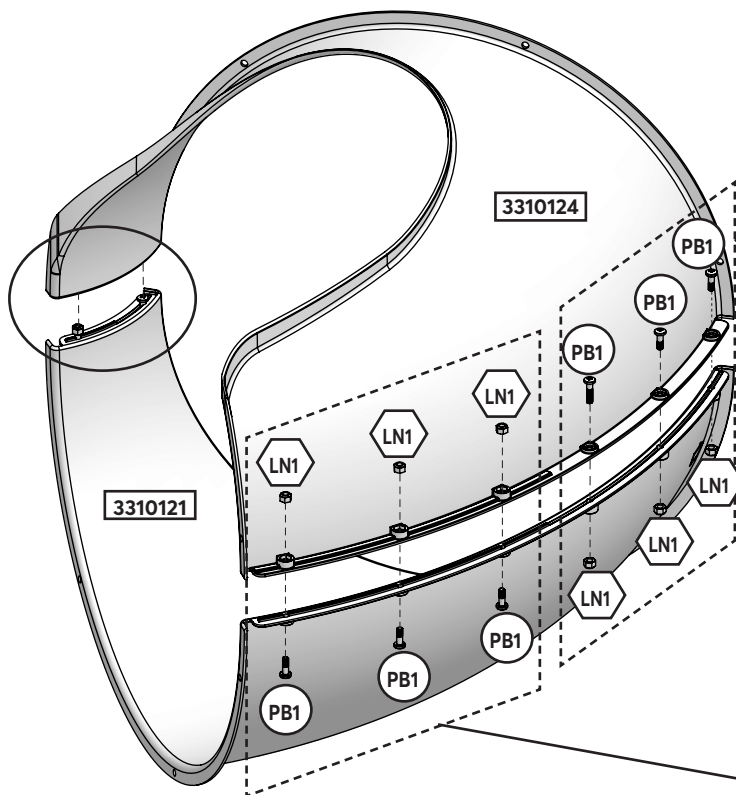
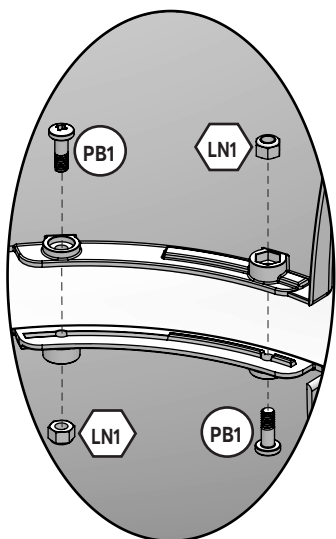
**Hardware**

9 x (PB1) 6.3 x 19 mm (1/4 x 3/4 in) (LN1)

Other Parts

1 x 3310130

1 x 3310131



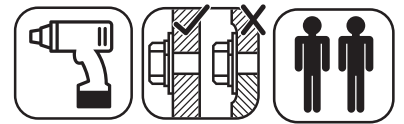
Hardware

8 x 6.3 x 19 mm (1/4 x 3/4 in) (LN1)

Other Parts

1 x

1 x

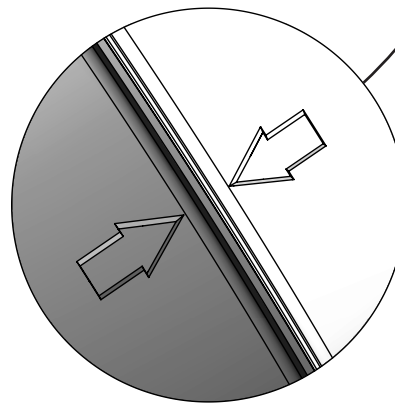
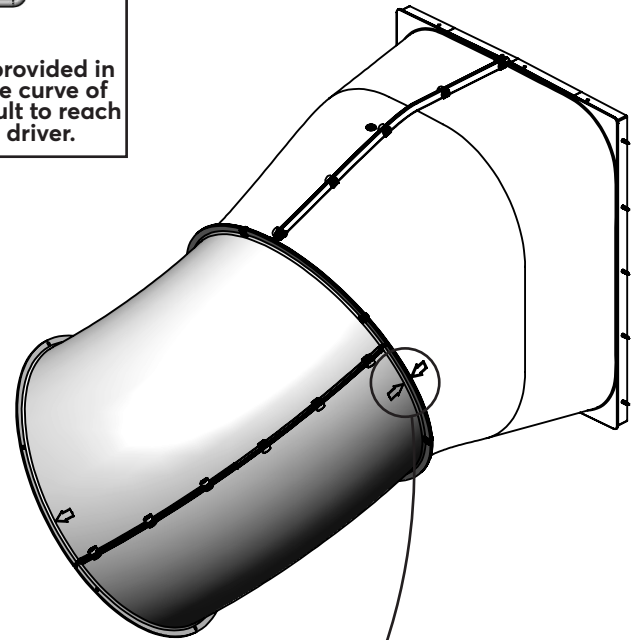
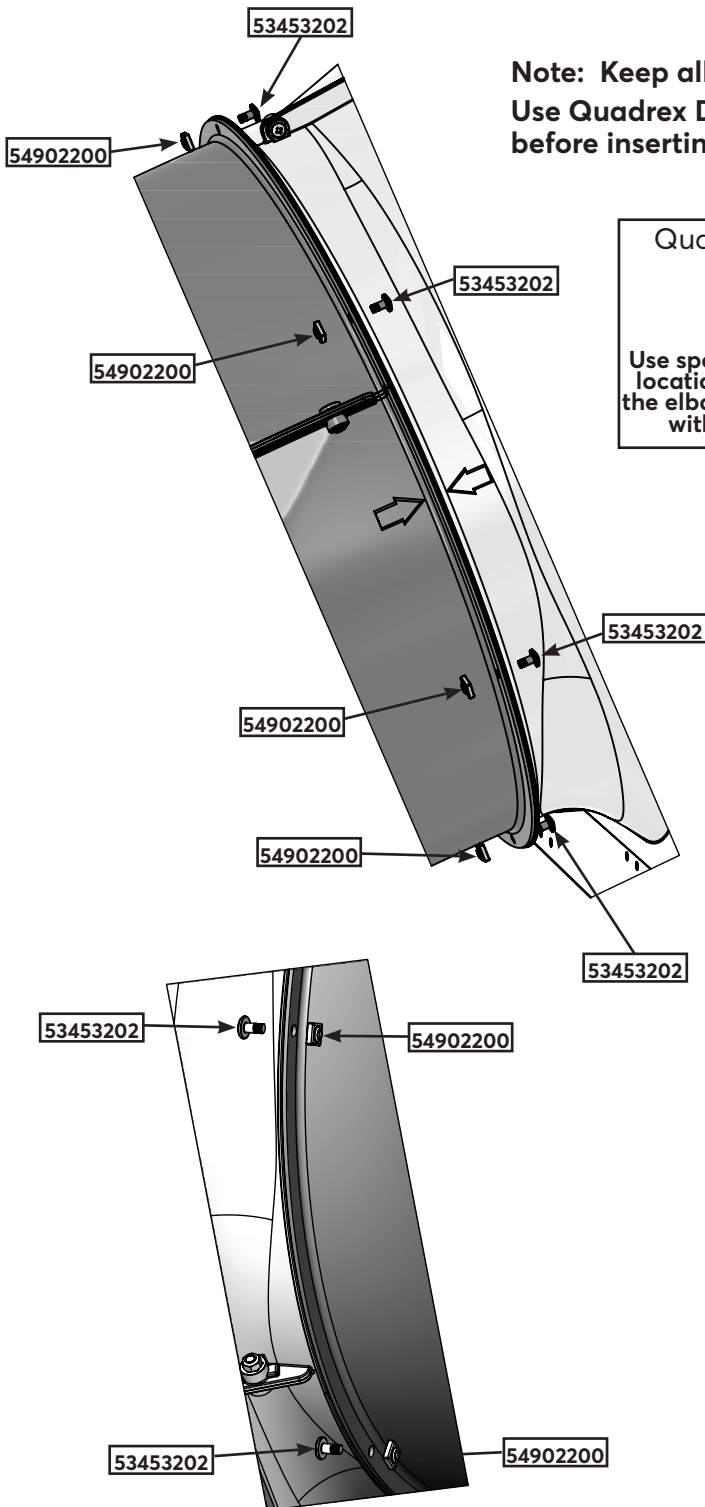


**Note: Keep all bolts loose until further step.
Use Quadrex Driver as a guide pin for each hole
before inserting bolt.**

Quadrex Driver



Use special driver provided in locations where the curve of the elbow are difficult to reach with a standard driver.



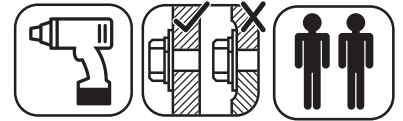
**Align each elbow
using the molded
arrows.**

Other Parts

6 x **54902200**

6 x **53453202** 1/4 x 12.7mm

Complete this three times

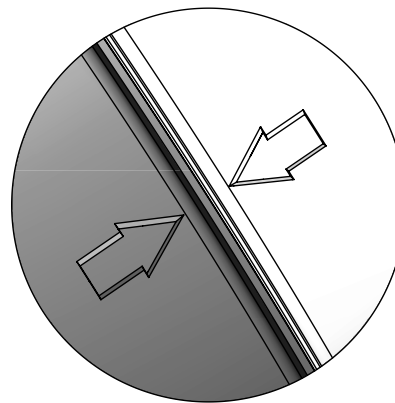
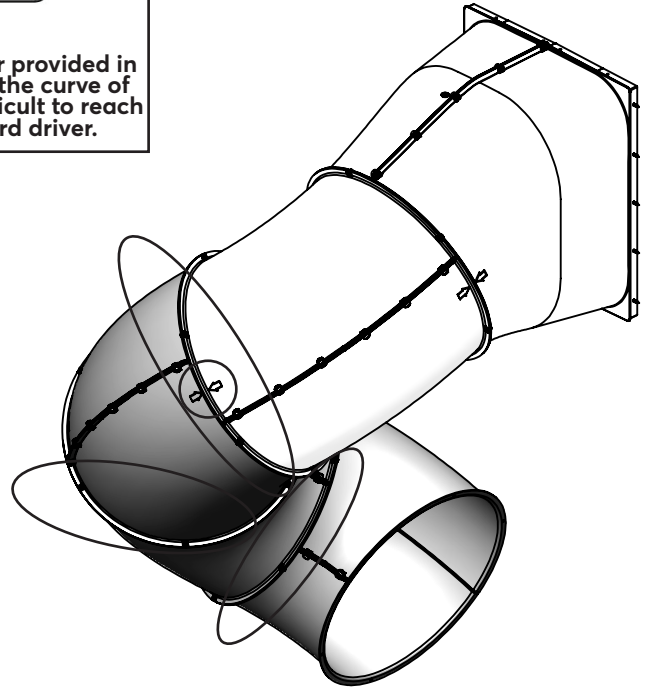
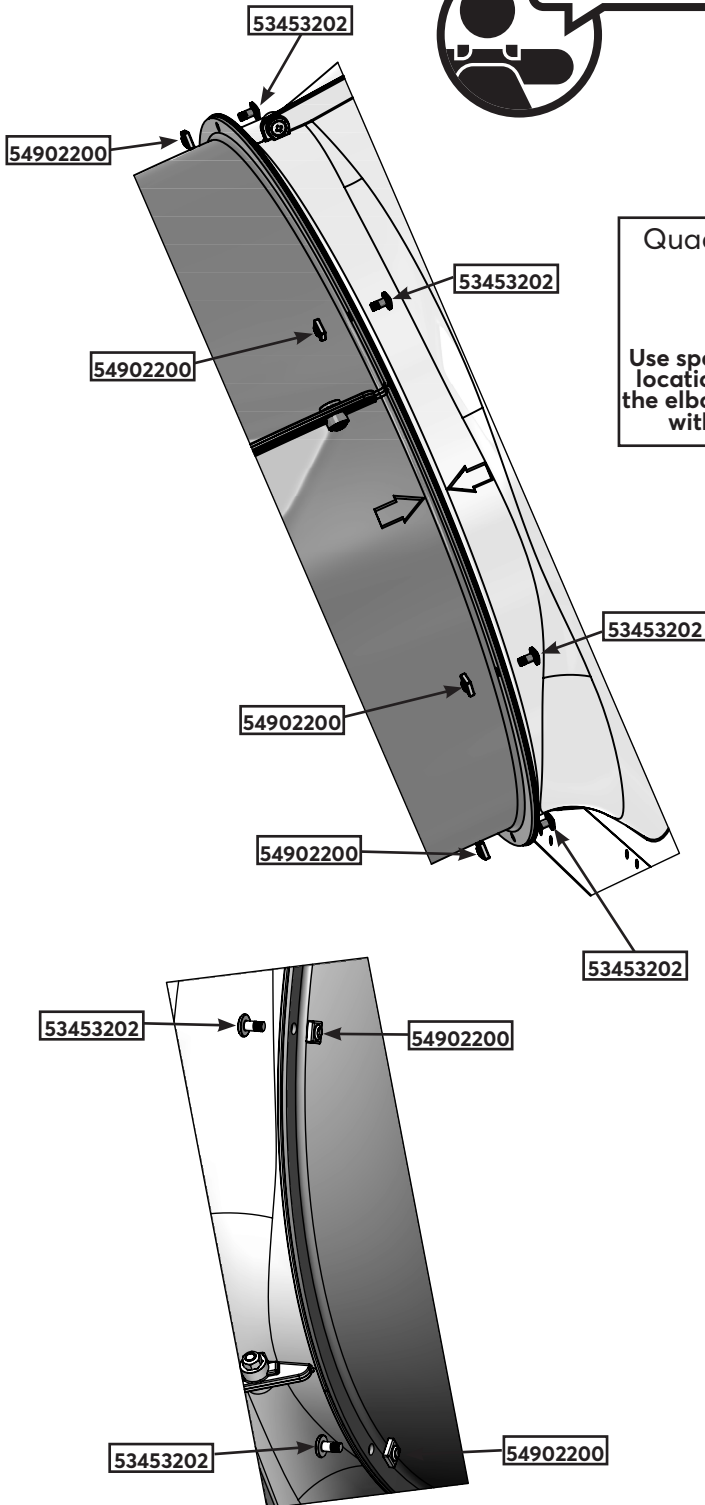


Note: Keep all bolts loose until further step.
Use Quadrex Driver as a guide pin for each hole before inserting bolt.

Quadrex Driver



Use special driver provided in locations where the curve of the elbow are difficult to reach with a standard driver.



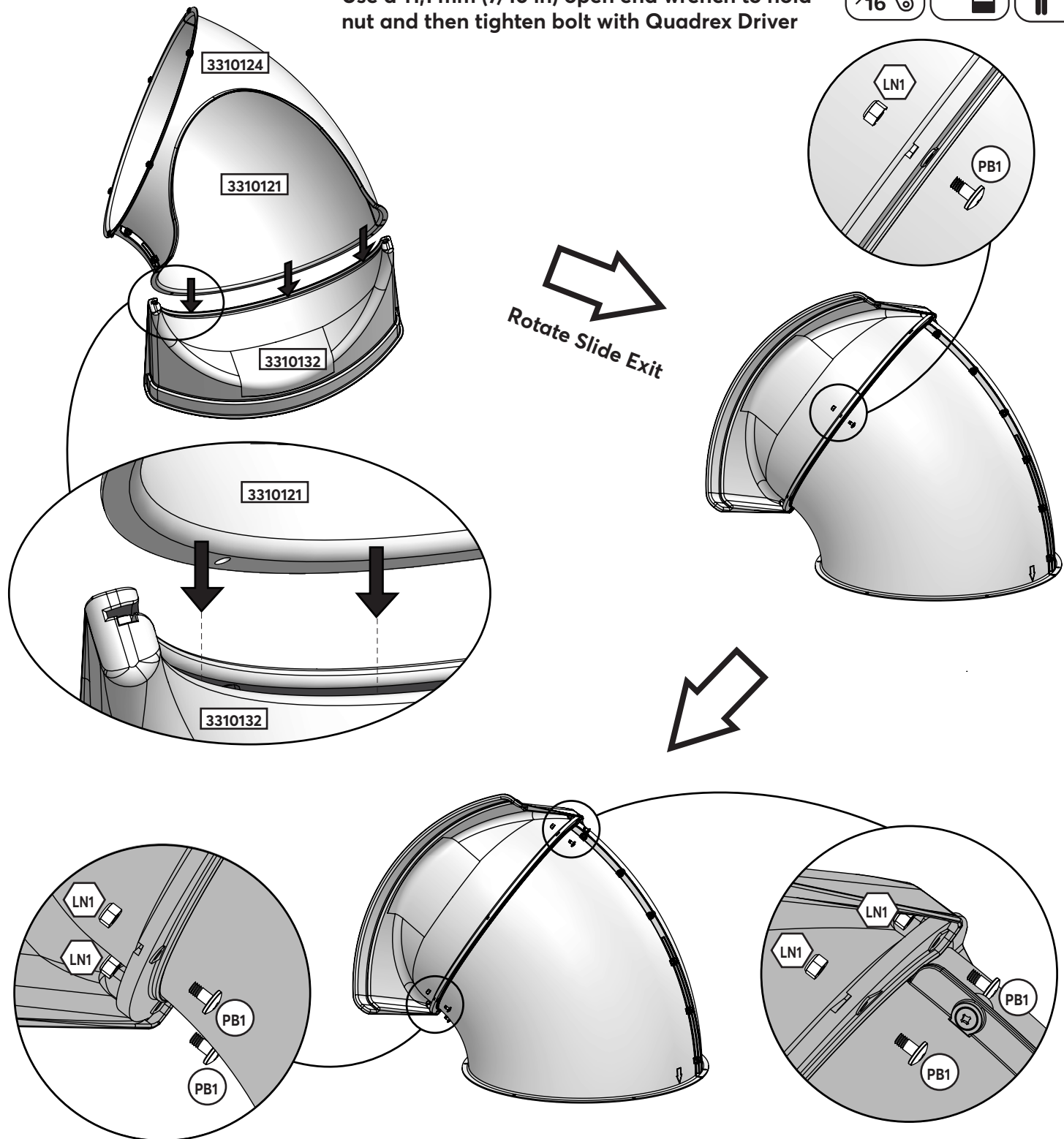
Align each elbow using the molded arrows.

Other Parts

18 x 54902200

18 x 53453202 1/4 x 12.7mm

Use a 11,1 mm (7/16 in) open end wrench to hold nut and then tighten bolt with Quadrex Driver



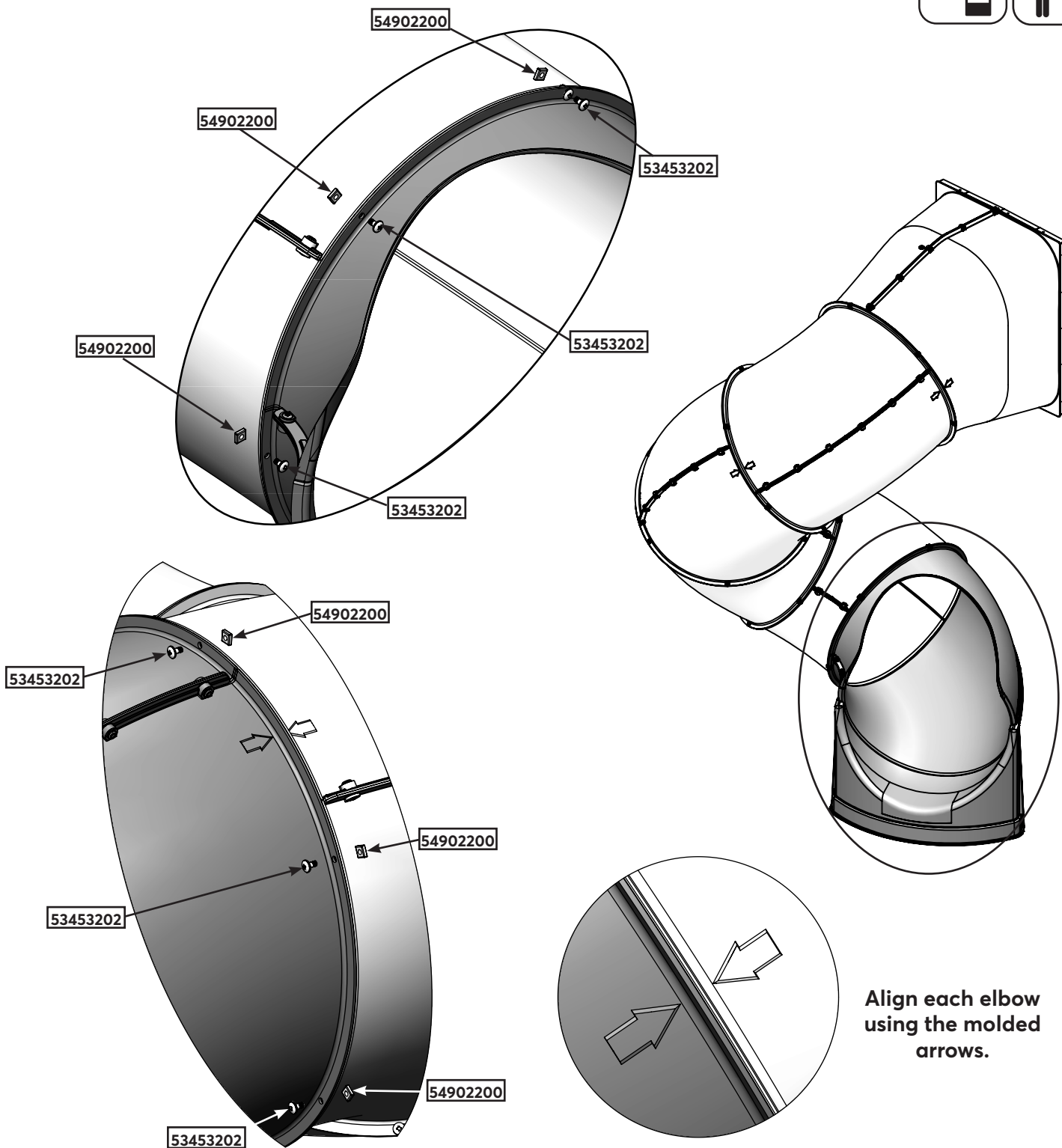
Hardware

5 x 6.4 x 19 mm (1/4 x 3/4 in) (LN1)

Other Parts

1 x

Tighten all slide bolts before the clamp rings go on in the next step.



Align each elbow
using the molded
arrows.

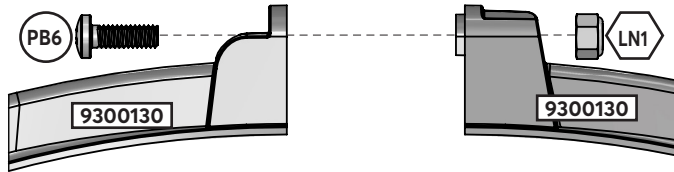
Other Parts

6 x 54902200

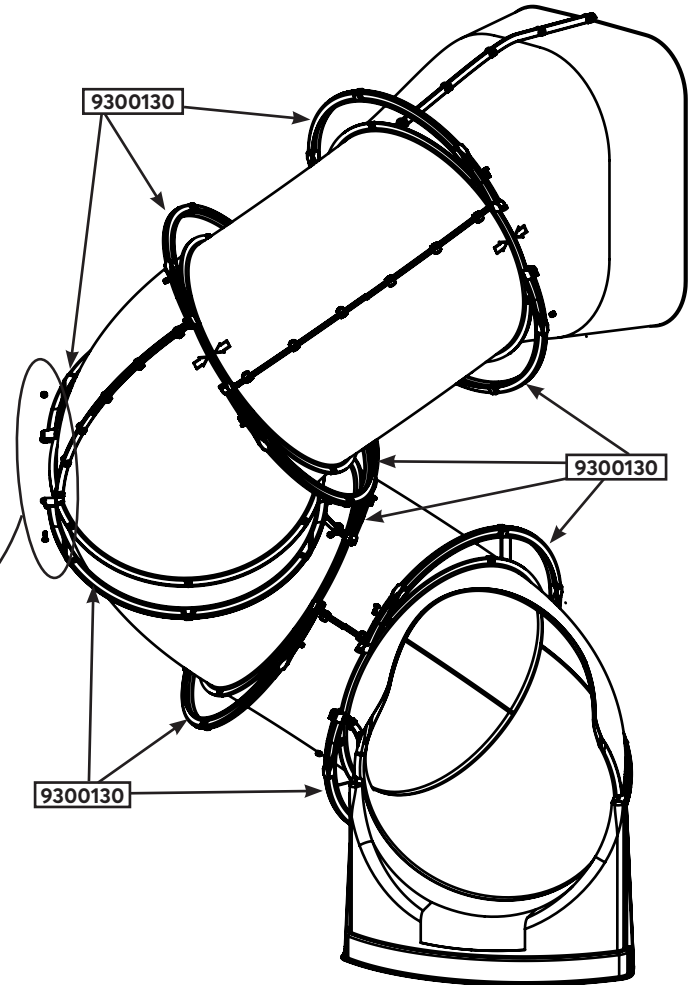
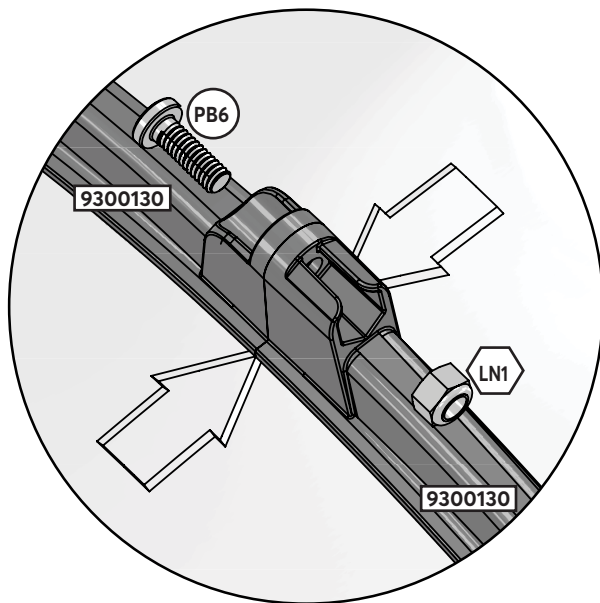
6 x 53453202 1/4 x 12.7mm



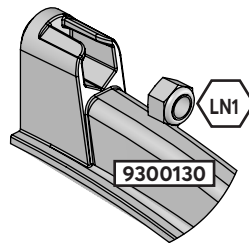
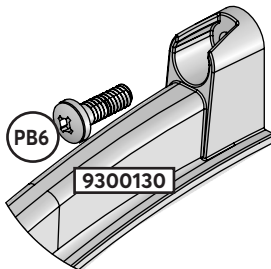
Warning. Do not over tighten the clamp rings.



After the clamp rings are attached to the elbows, fasten them end to end with two pan bolts and lock nuts



Note: For ease of assembly bottom set of clamp rings can be rotated 90 degrees to install bolts.

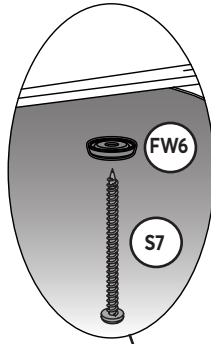
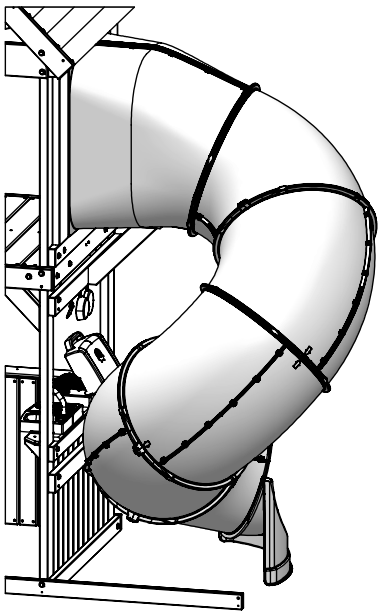


Hardware

10 x (PB6) 6.4 x 25.4 mm (1/4 x 1 in) (LN1)

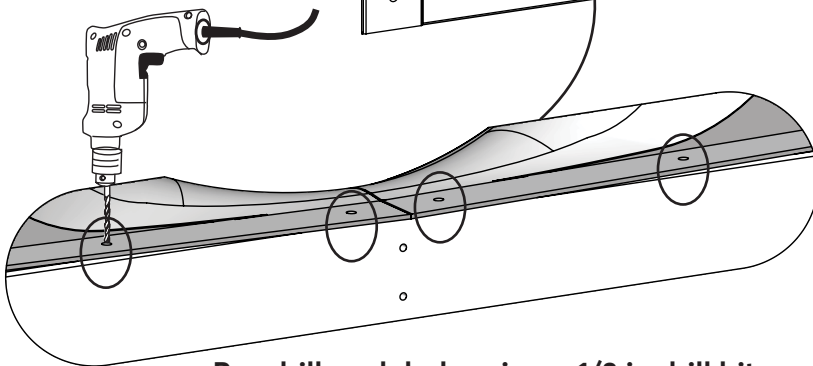
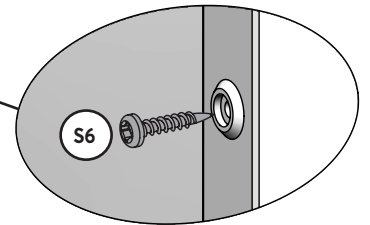
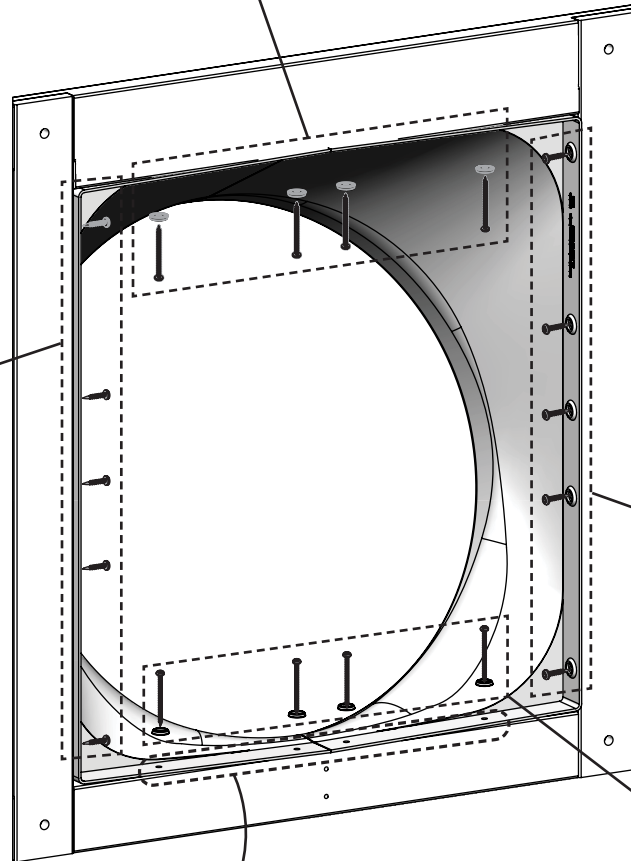
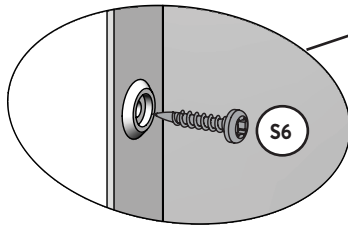
Other Parts

10 x 9300130

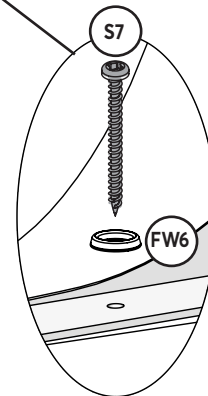


Pre-drill each S7 hole using a 1/8 in drill bit.

Making sure the pre-drilled holes are a minimum of 1 in deep



Pre-drill each hole using a 1/8 in drill bit.
Making sure the pre-drilled holes are a minimum of 1 in deep.



Hardware

10 x #12 x 25.4 mm (#12 x 1 in)

8 x #12 x 50.8 mm (#12 x 2 in)

8 x #12



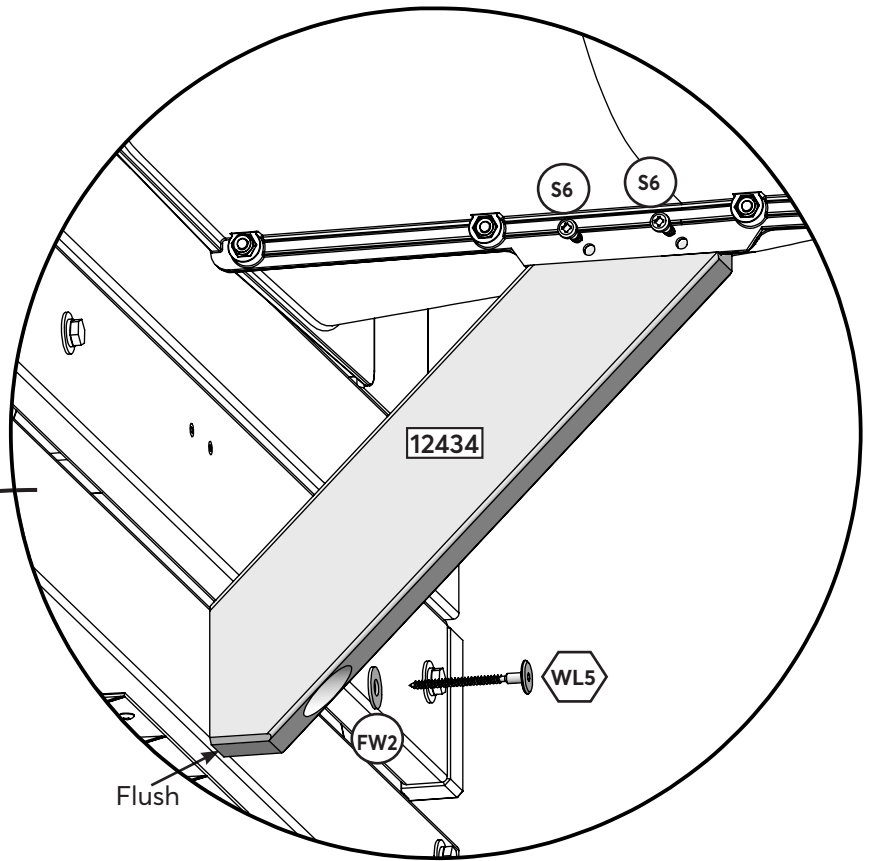
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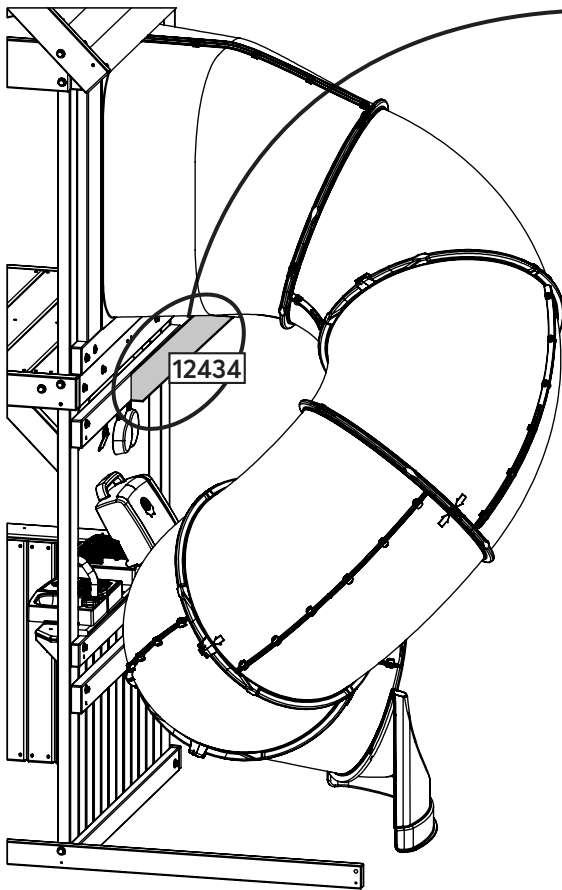
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Underneath View



Pre-drill hole using a 1/8 in drill bit for WL5



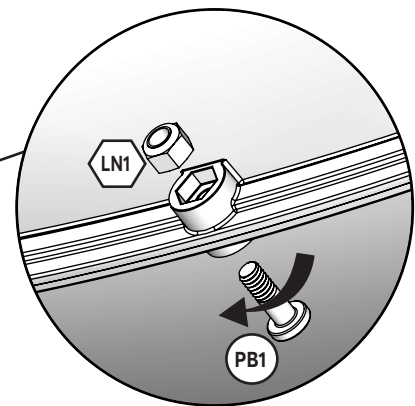
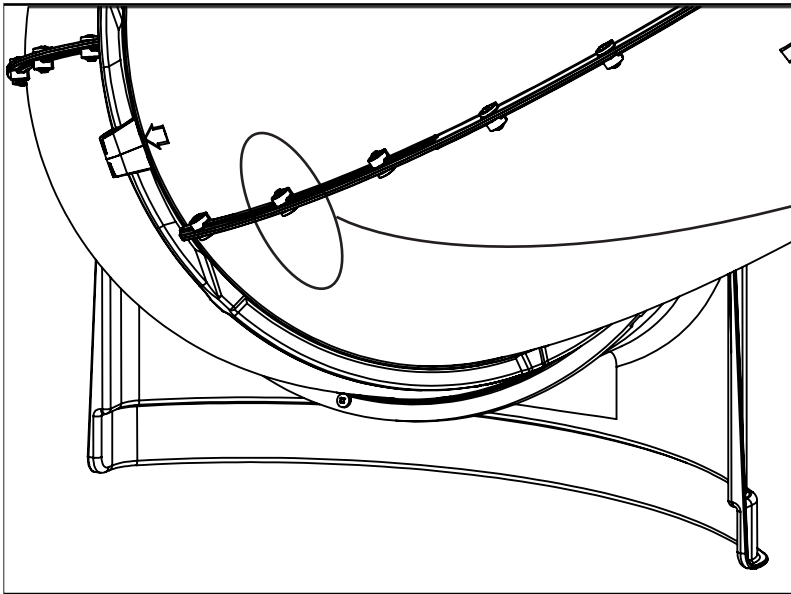
Wood Parts

1 x 12434 31.8 x 76.2 x 393.7 mm (1 1/4 x 3 x 15 1/2 in)

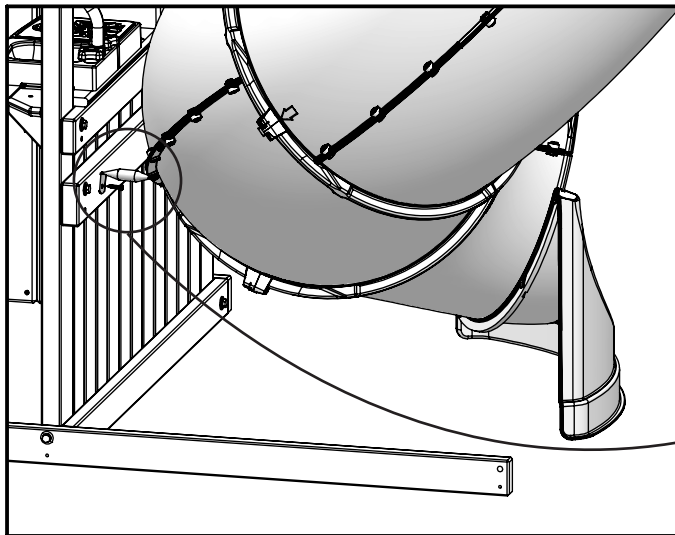
Hardware

1 x WL5 6.4 x 63.5 mm (1/4 x 2-1/2 in) (FW2)

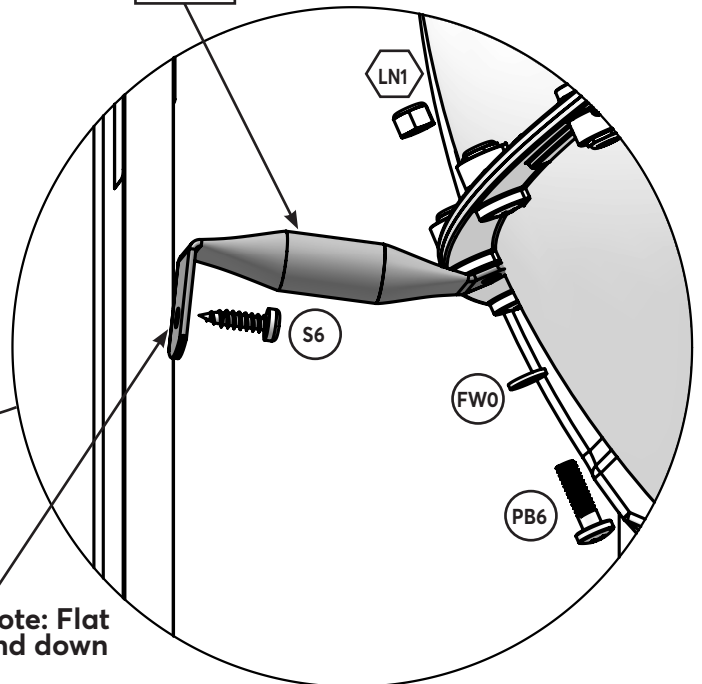
2 x S6 #12 x 25.4 mm (#12 x 1 in)



Remove PB1 (1/4 x 3/4 in Pan Bolt),
The bolt (PB1) will no longer be
needed, but keep the lock nut (LN1)



9200158



Note: Flat
end down

Install PB6 (1/4 x 1 in Pan Bolt)
with flat washer (FW0)

Hardware

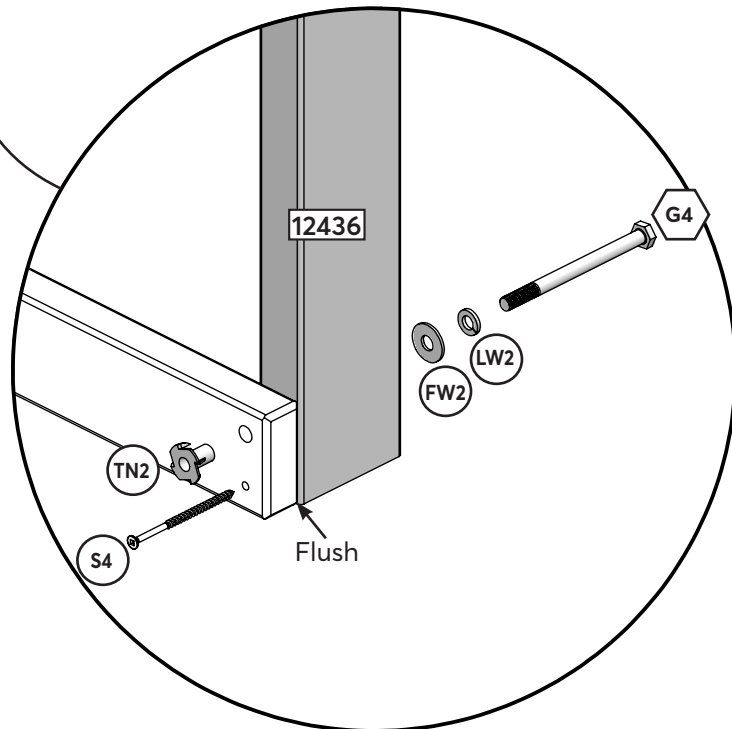
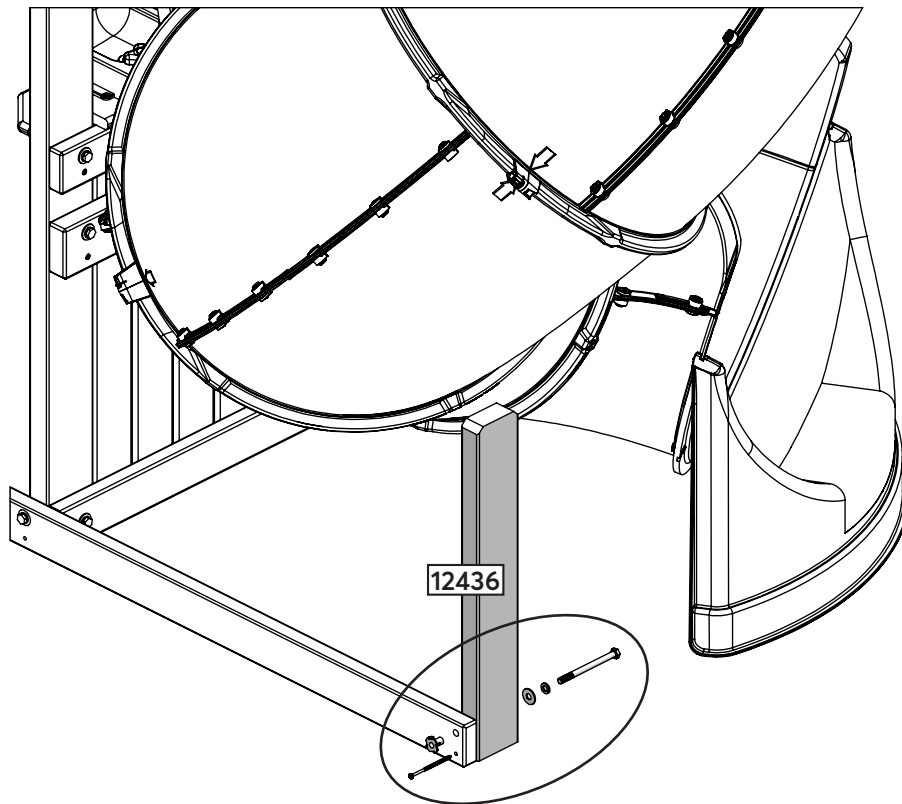
- 1 x PB6 6.4 x 25.4 mm (1/4 x 1 in) (FW0)
1 x S6 #12 x 25.4mm (#12 x 1 in)

Other Parts

- 1 x 9200158



Assemble T-Nuts first with hammer!



Wood Parts

1 x 12436 31.8 x 76.2 x 508 mm (1 1/4 x 3 x 20 in)

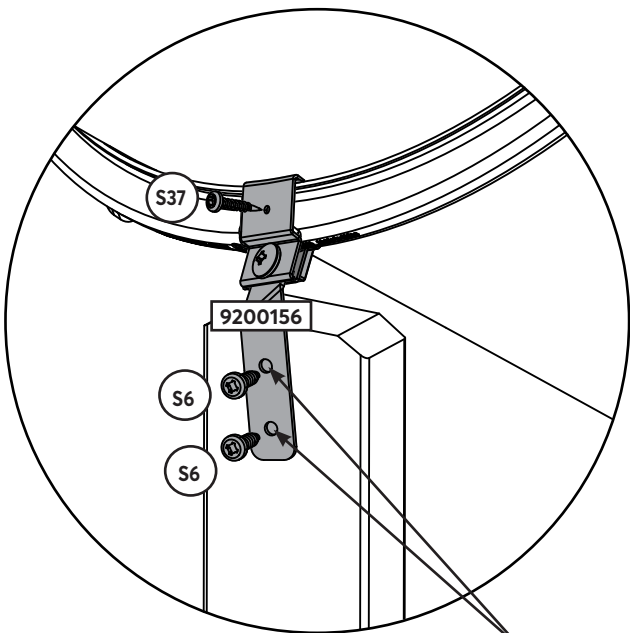
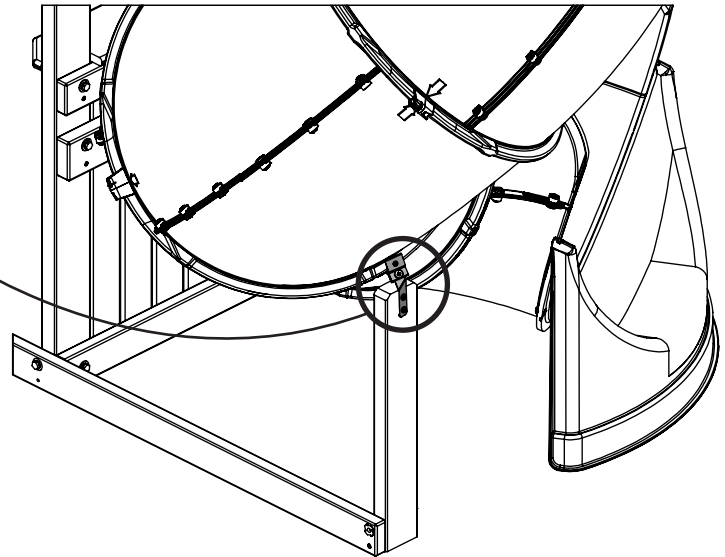
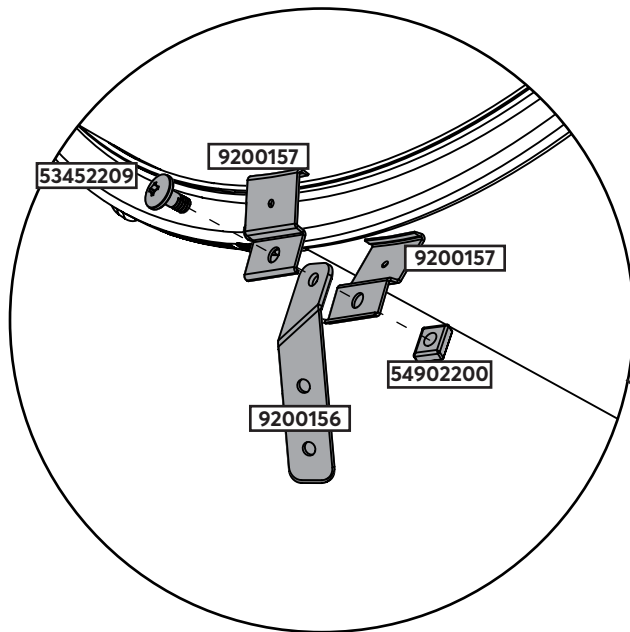
Hardware

1 x S4 #8 x 76.2 mm (#8 x 3 in)

1 x G4 7.9 x 101.5 mm (5/16 x 4 in) (LW2, FW2, TN2)



Rotated View



Pre-drill with a 1/8 drill bit.

Hardware

- 1 x S37 #7 x 15.9 mm (#7 x 5/8 in)
2 x S6 #12 x 25.4 mm (#12 x 1 in)

Other Parts

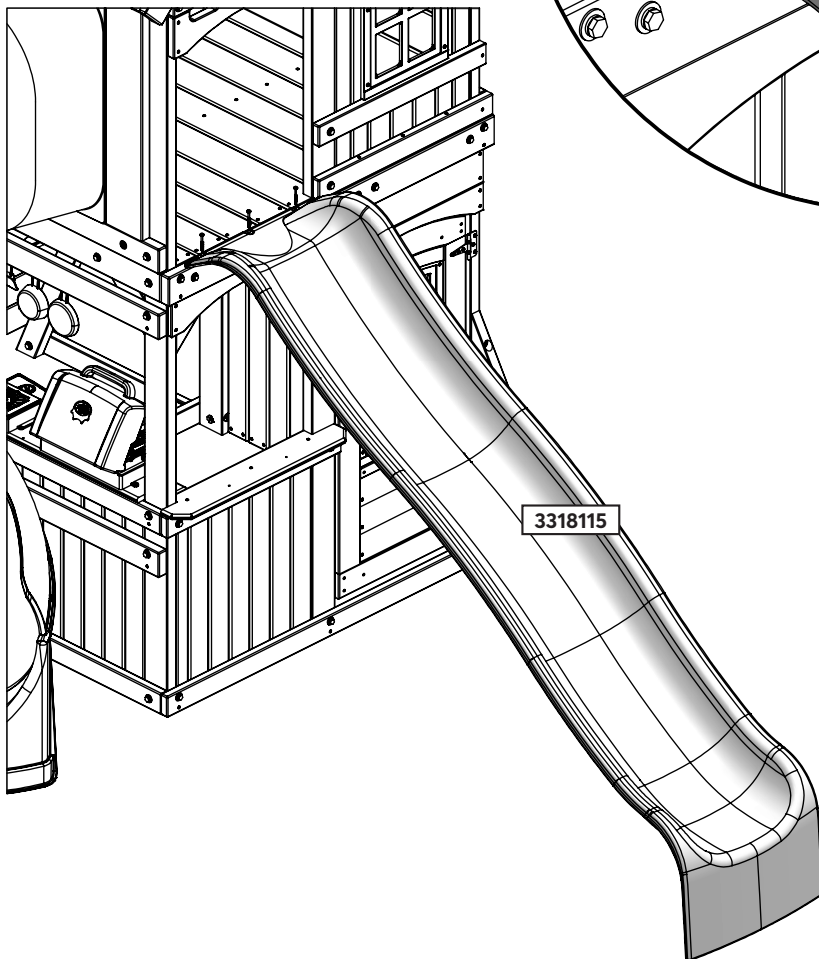
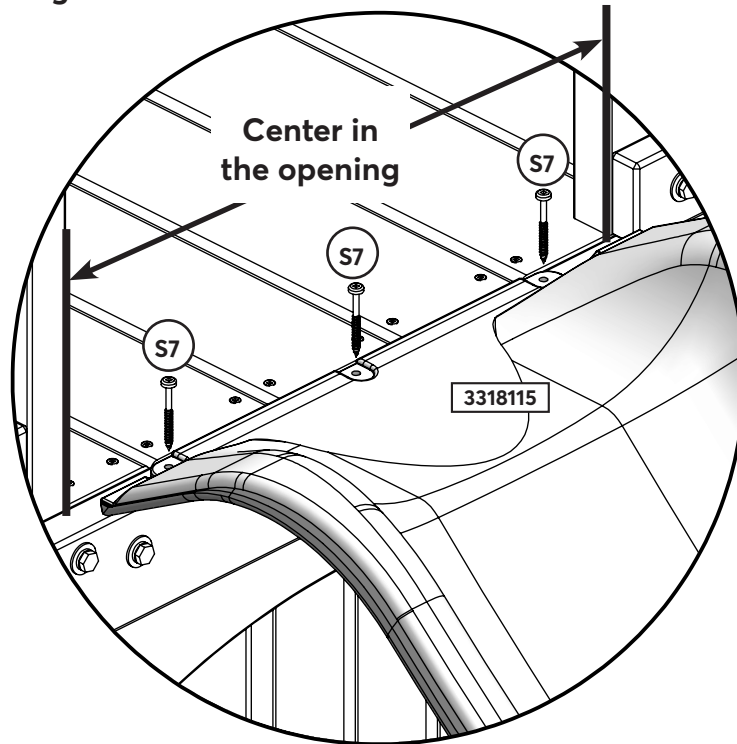
- 1 x 54902200 2 x 9200157
1 x 9200156 1 x 53452209 1/4 x 14.5 mm

113

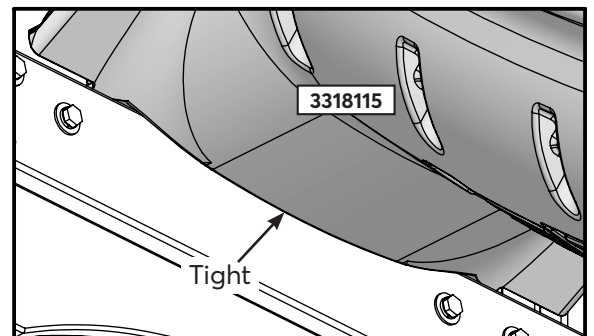
Note: Pre-drill all holes using a 1/8 in drill bit before installing the pan screws.



Place slide centered in the opening.



Underneath View

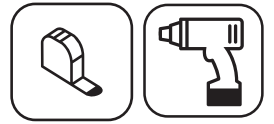


Hardware

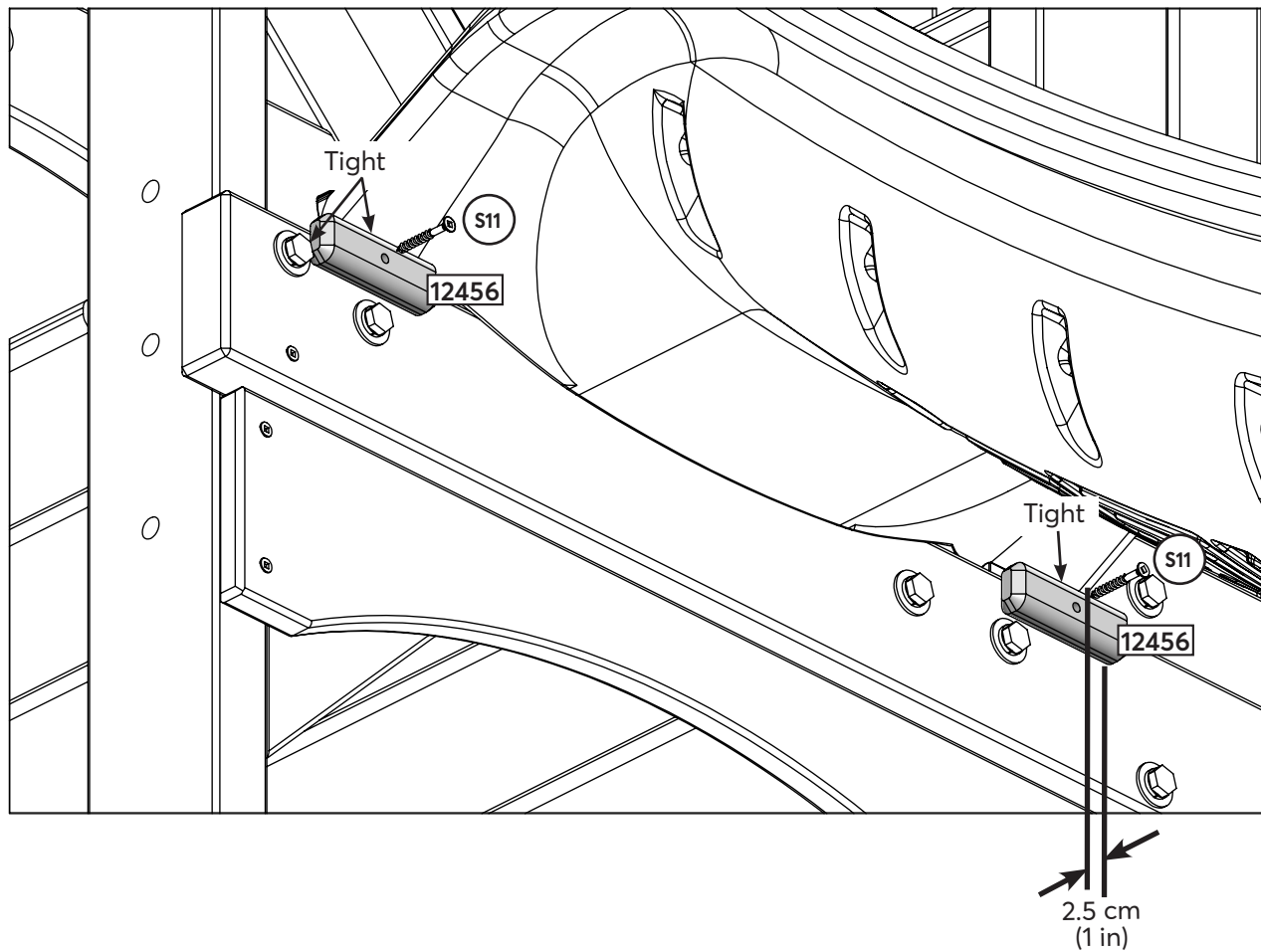
3 x #12 x 50.8 mm (#12 x 2 in)

Other Parts

1 x



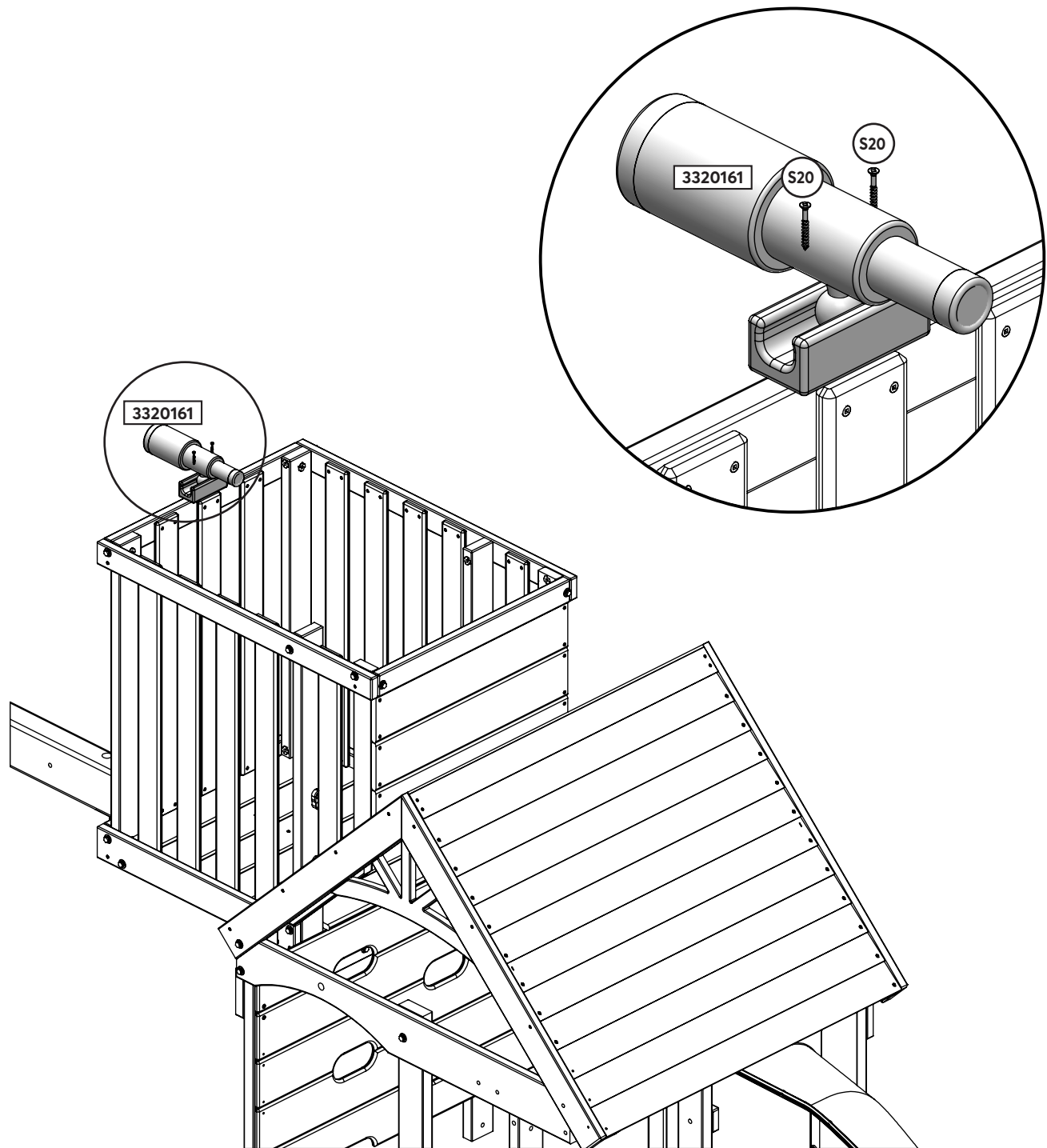
Underneath View

**Wood Parts**

2 x **12456** 15.9 x 25.4 x 76.2 mm (5/8 x 1 x 3 in)

Hardware

2 x **S11** #8 x 50.8 mm (#8 x 2 in)



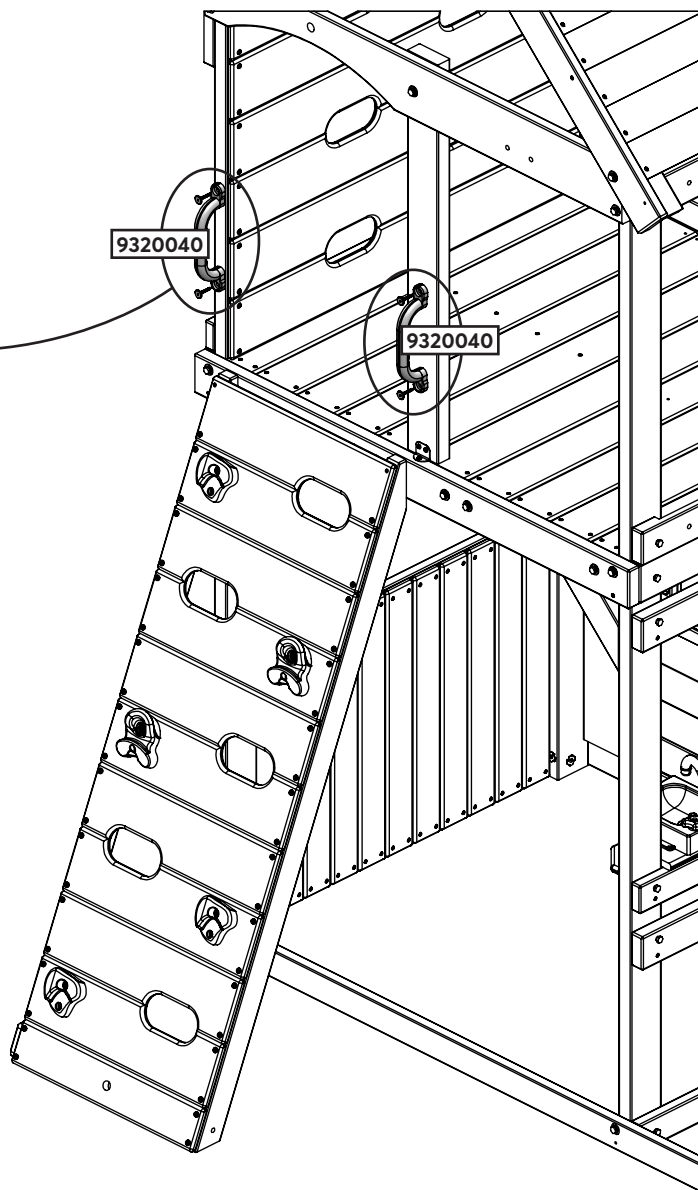
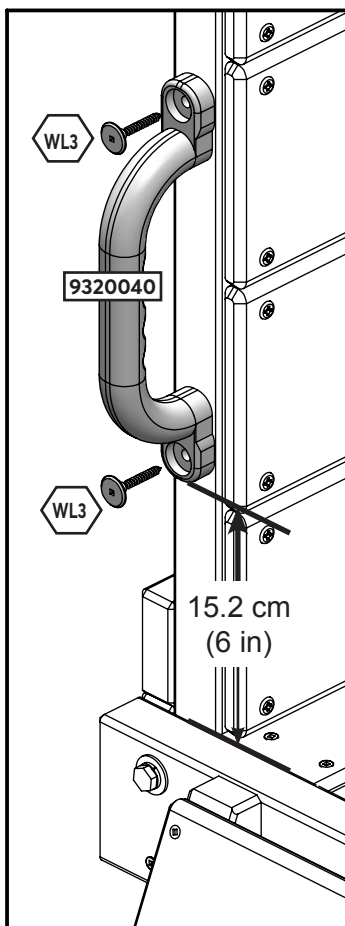
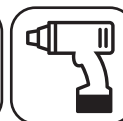
Hardware

2 x  #8 x 34.9 mm (#8 x 1-3/8 in)

Other Parts

1 x 

Pre-drill each hole using a
1/8 in drill bit for WL3

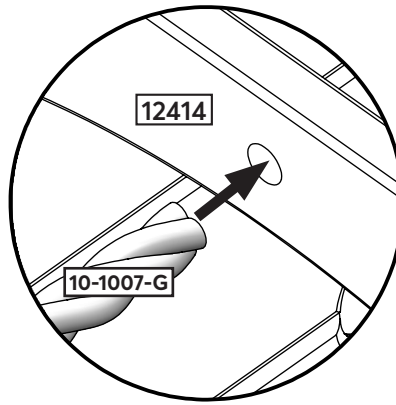
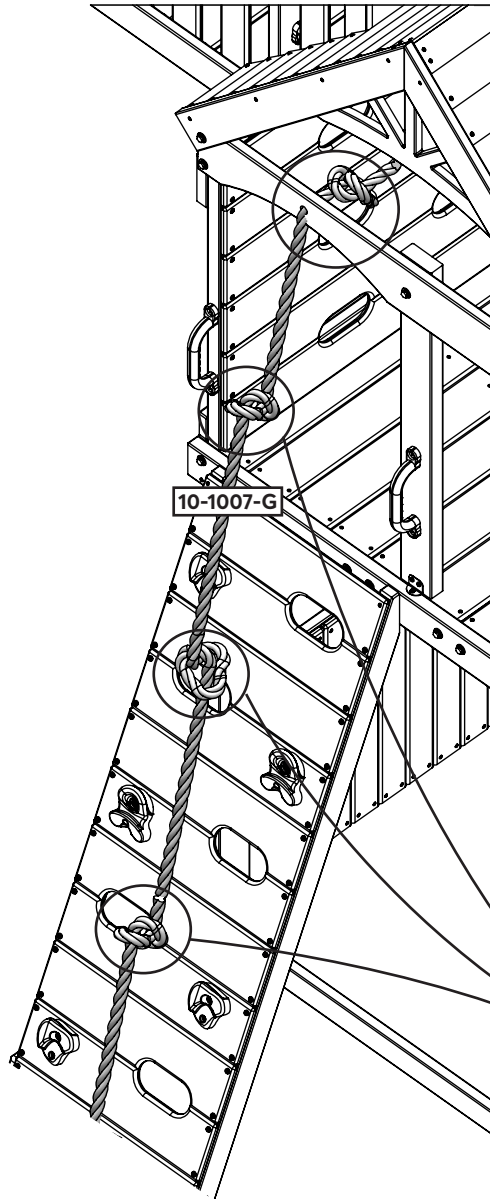


Hardware

4 x  6.4 x 34.9 mm (1/4 x 1-3/8 in)

Other Parts

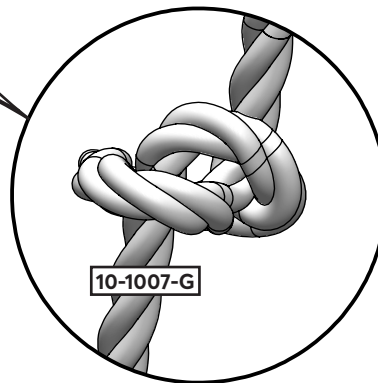
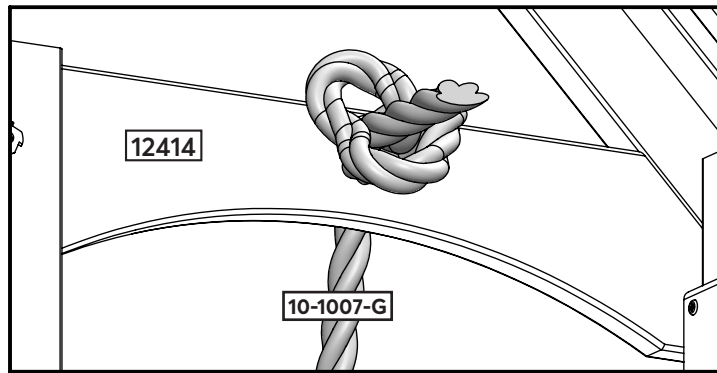
2 x 



Feed one end of the Climbing Rope through the hole in (12414) and tie a knot in that end of the rope.



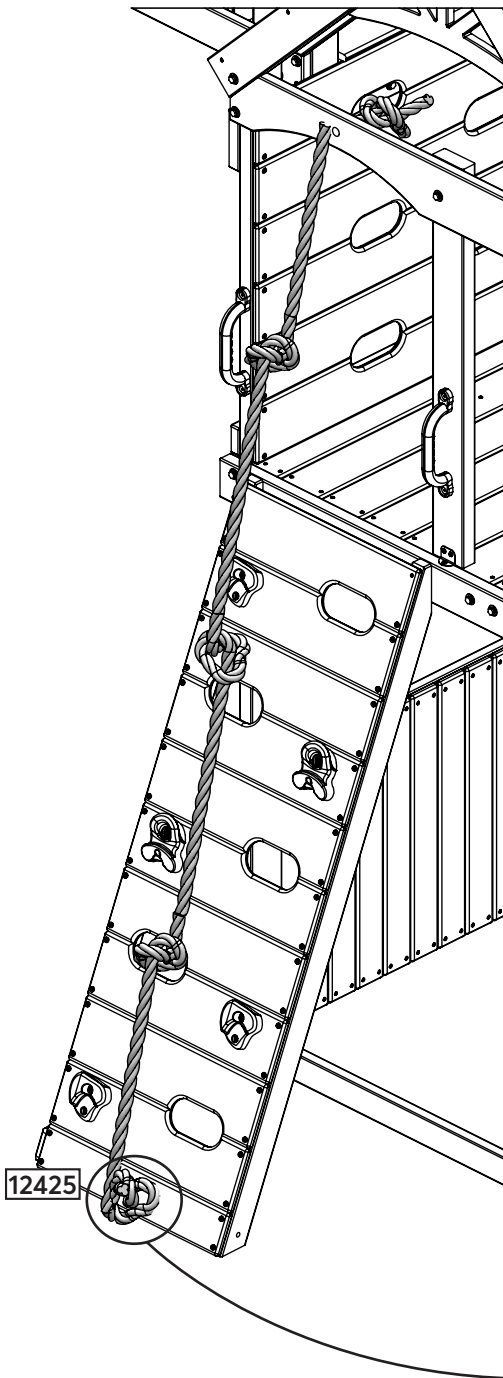
Inside View



Tie 3 more knots in the rope making sure that they are evenly spaced from top to bottom.

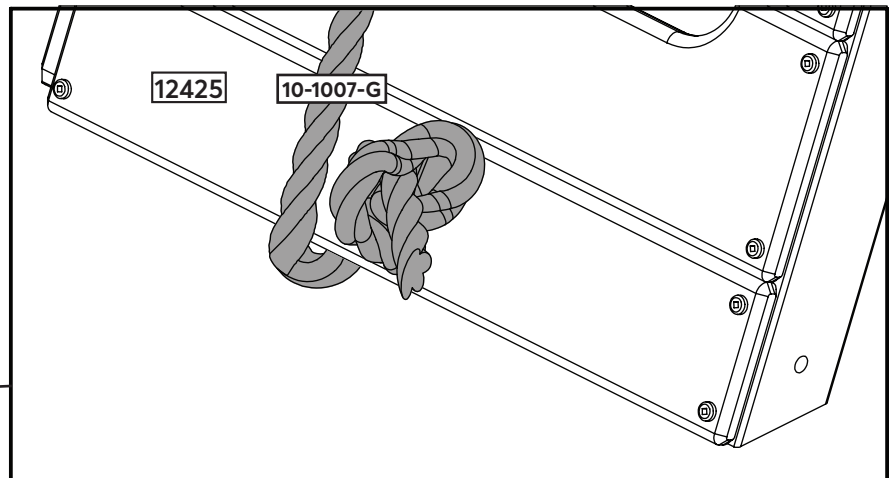
Other Parts

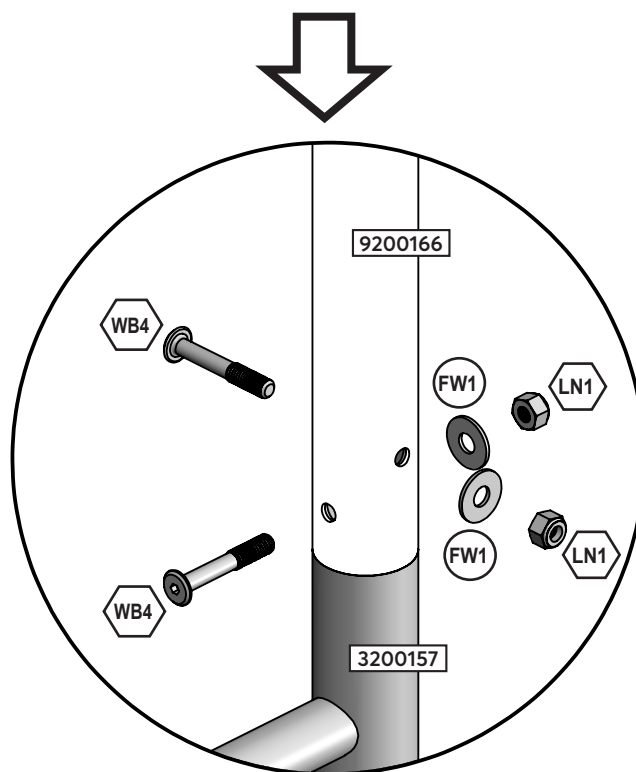
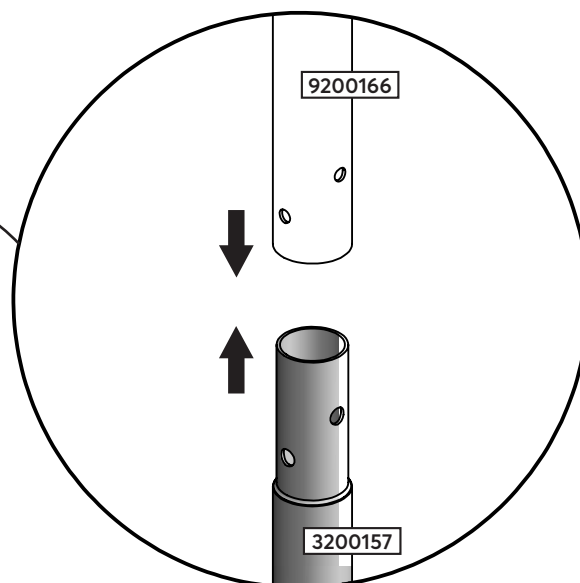
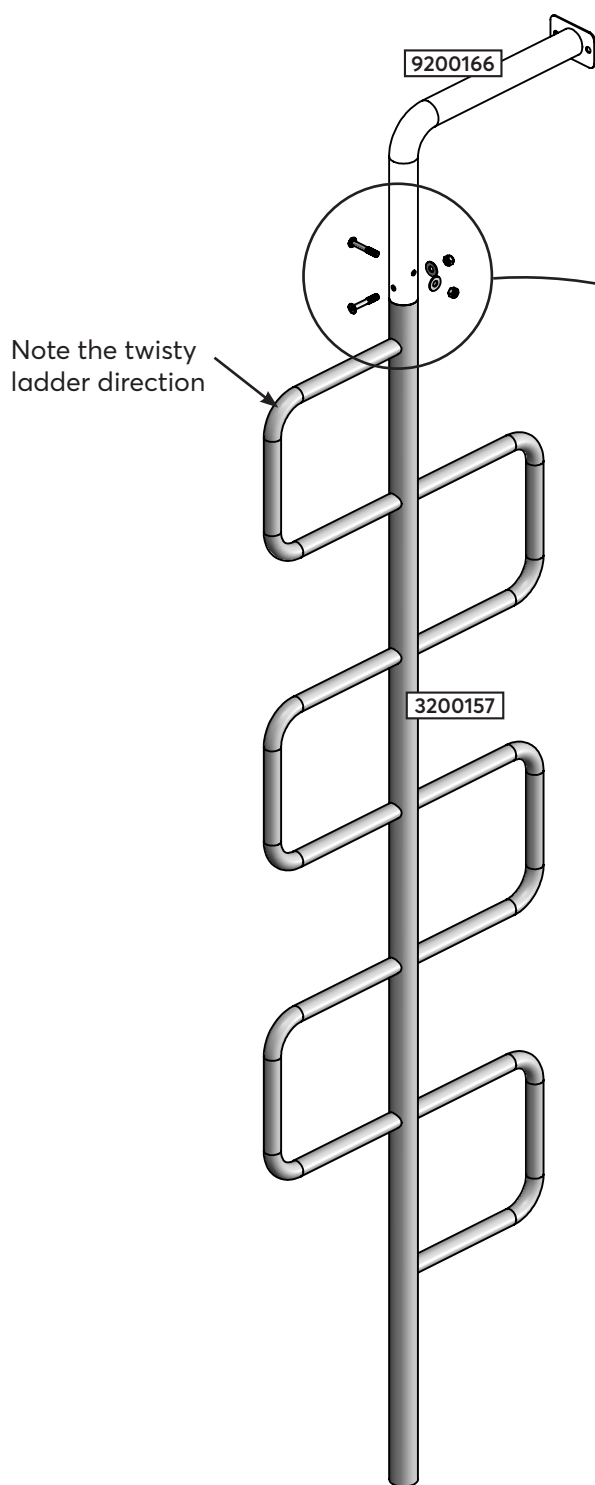
1 x 10-1007-G



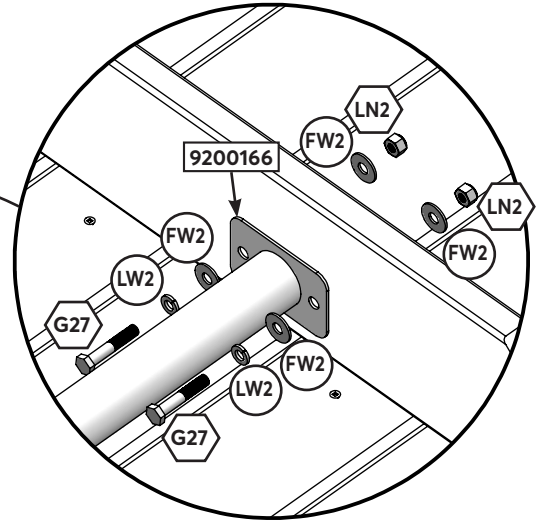
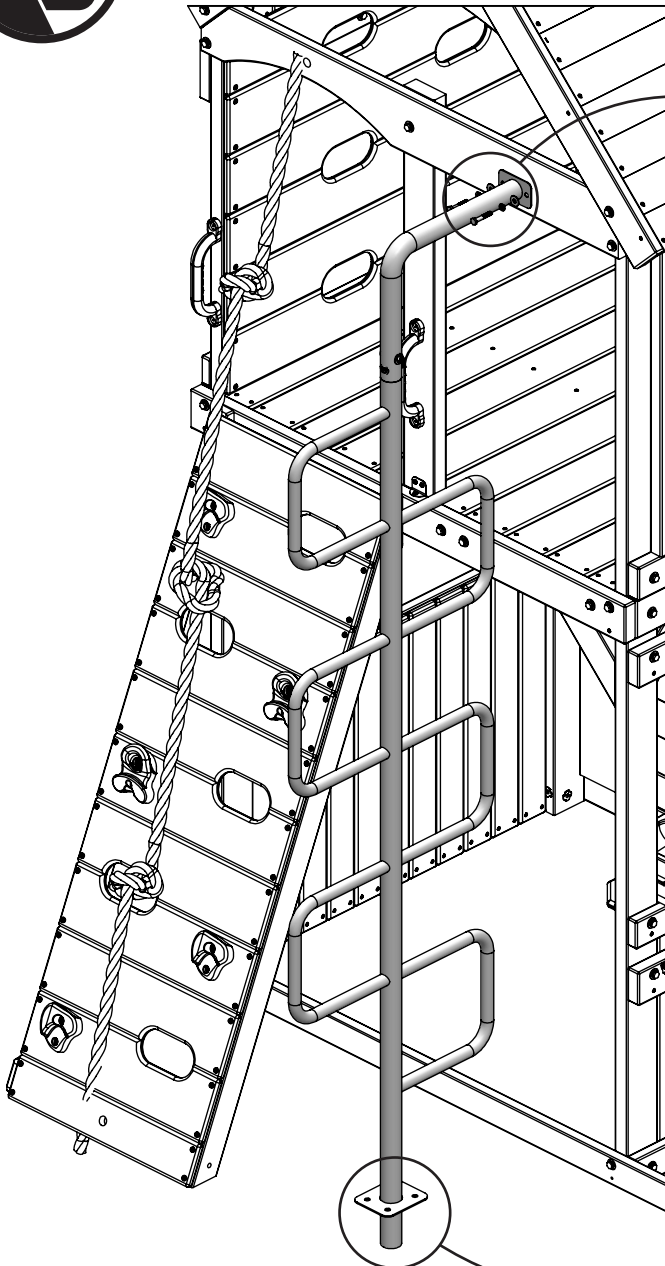
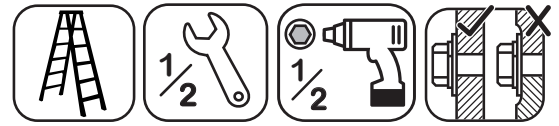
Wrap Climbing Rope under (12425) then feed rope back through the hole in (12425) and pull tight. Tie off the rope securely with a single knot tight to the front of (12425).

IMPORTANT: MAKE SURE THE ROPE IS TIGHT.

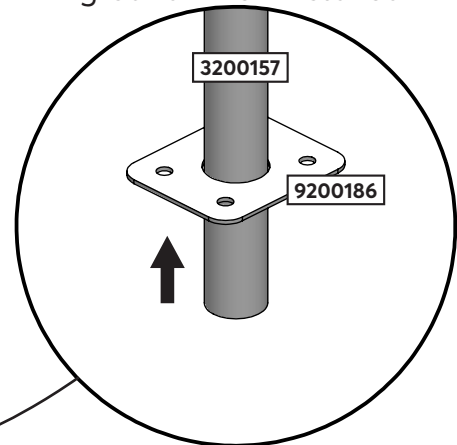


**Hardware**2 x  6.4 x 50.8 mm (1/4 x 2") (FW1, LN1)**Other Parts**1 x 1 x 

Make sure the Fireman Pole is straight and that the bottom of the pole is inserted into the ground as needed.



pole is to be 1-1/4" into the ground when installed



Hardware

2 x  7.9 x 44.5 mm (5/16 x 1-3/4 in) (LW2, FW2 x 2, LN2)

Other Parts

1 x 

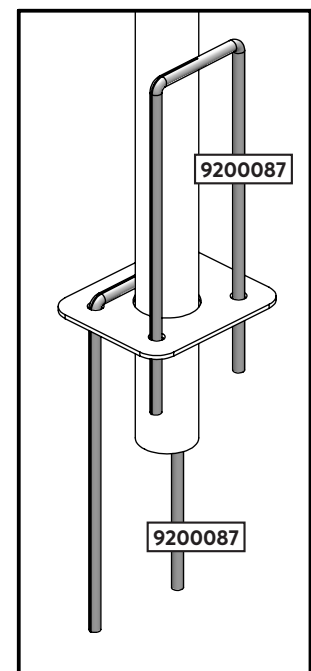
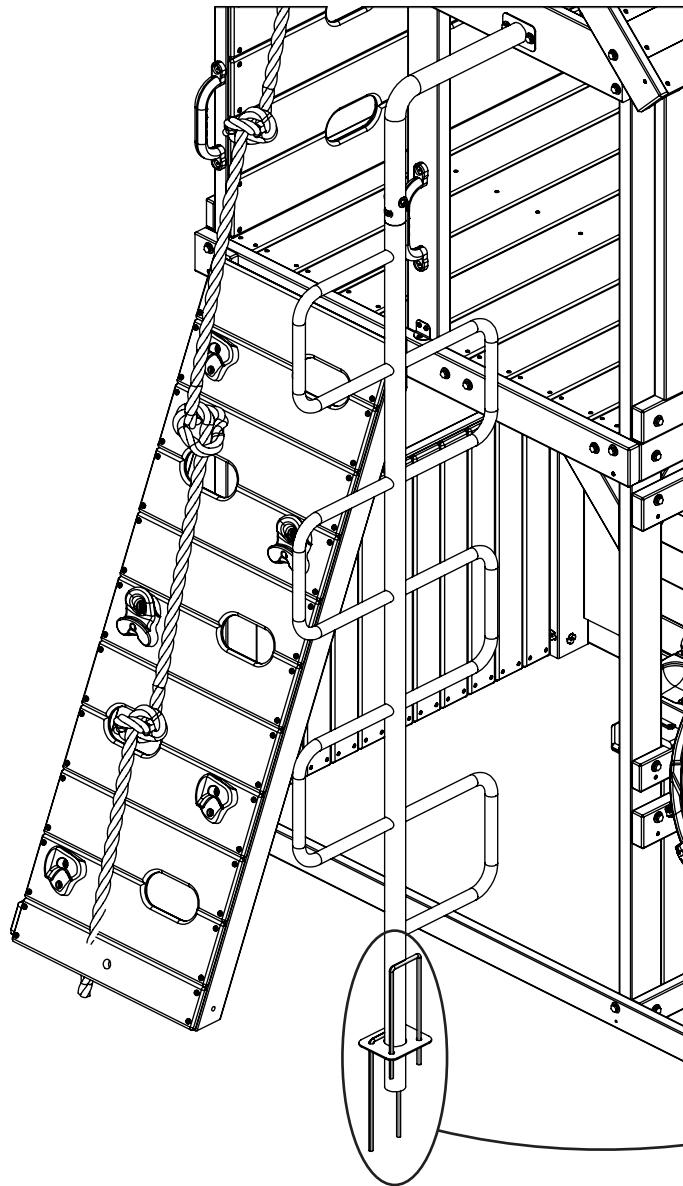
MOVE FORT TO FINAL LOCATION PRIOR TO STAKING
FINAL LOCATION MUST BE LEVEL GROUND



Warning! To prevent tipping and avoid potential injury, stakes must be driven 9-13/16" (250mm) into ground. Digging or driving stakes can be dangerous if you do not check first for underground wiring, cables or gas lines.

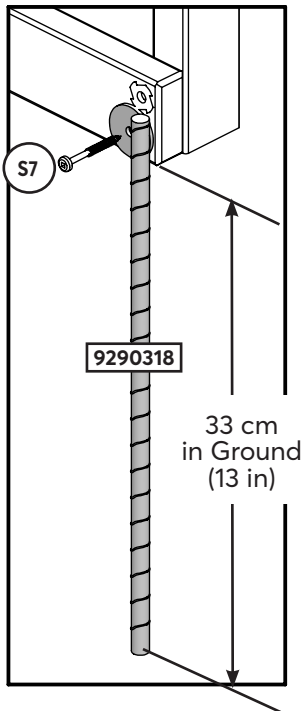
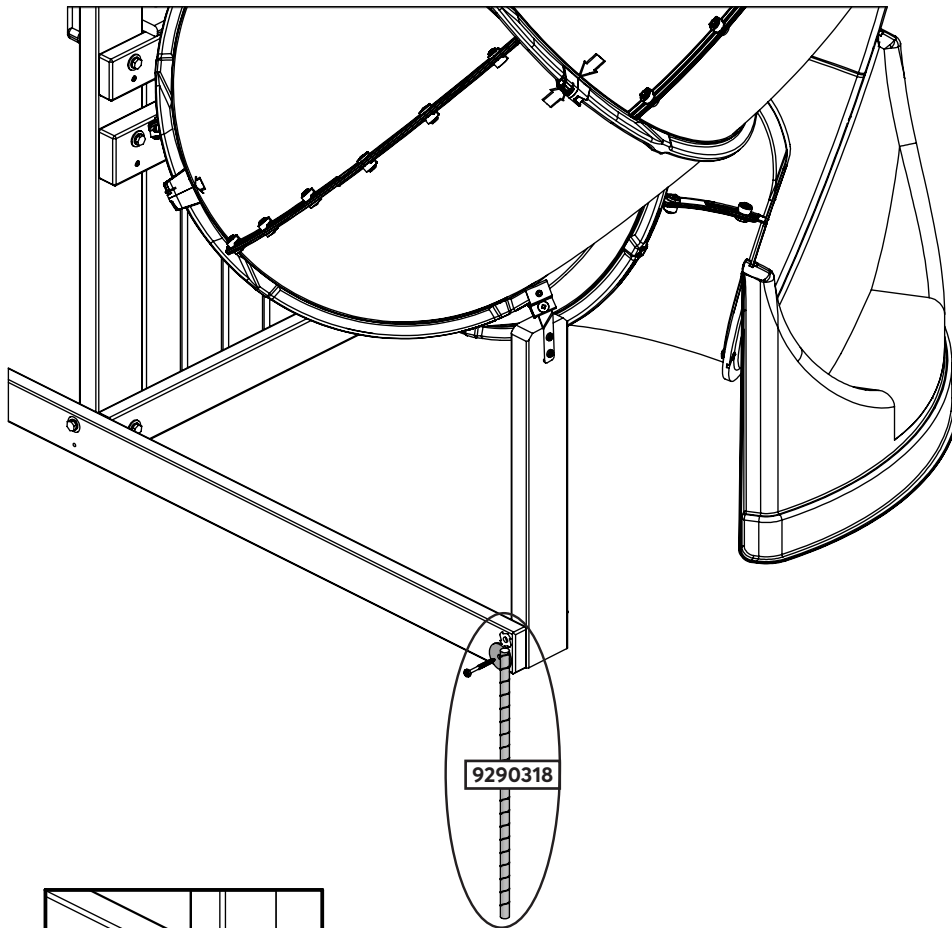
**SEE COVER PAGE FOR
SAFETY CLEARANCE**

**Hammer U-Style Ground Stakes into
the holes in the plate until they are fully
anchored into the ground.**



Other Parts

2 x **9200087**

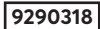


Warning! To prevent tipping and avoid potential injury, stakes must be driven 13" (33 cm) into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.

Hardware

1 x  #12 x 50.8 mm (#12 x 2 in)

Other Parts

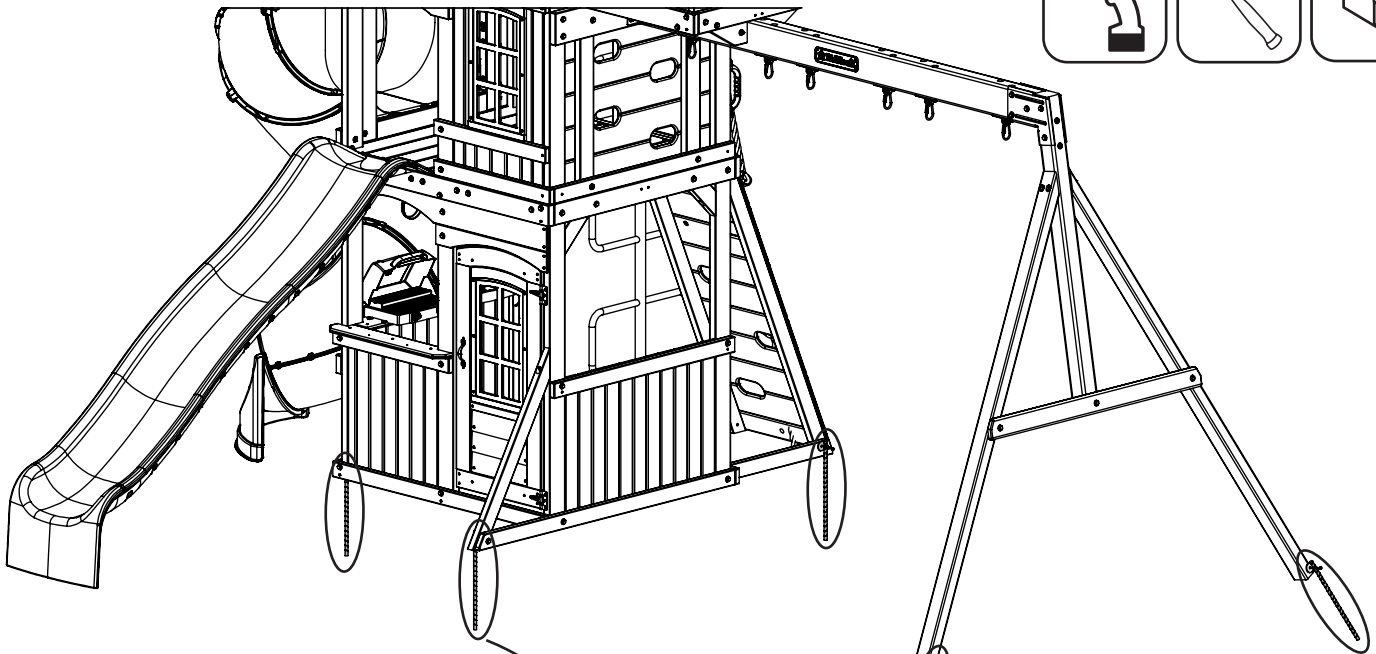
1 x 



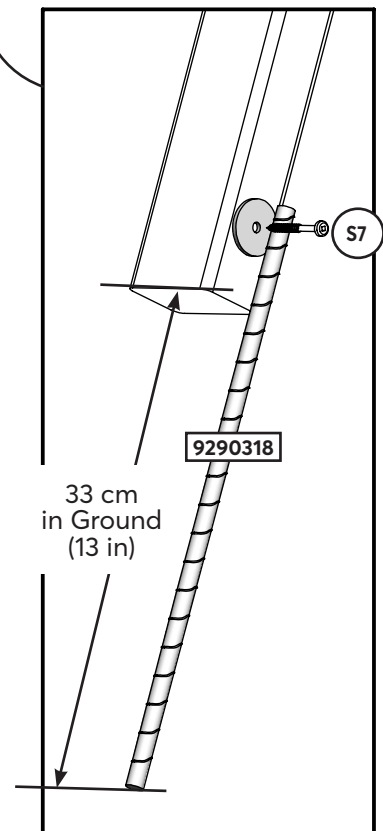
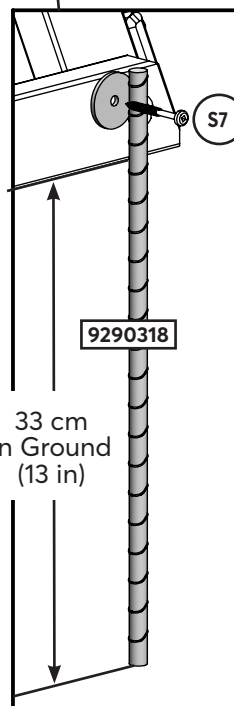
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Warning! To prevent tipping and avoid potential injury, stakes must be driven 13" (33 cm) into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.

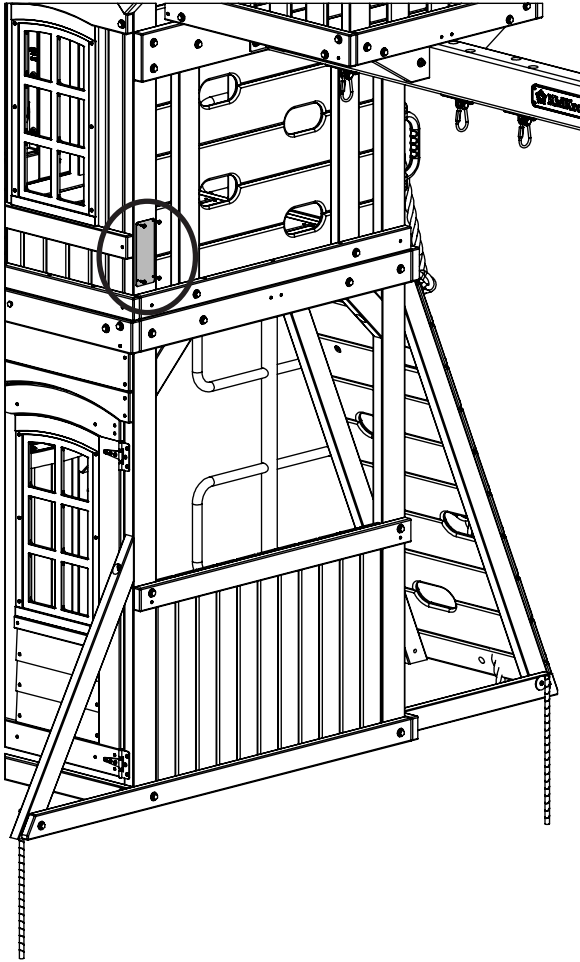


Hardware

5 x  #12 x 50.8 mm (#12 x 2 in)

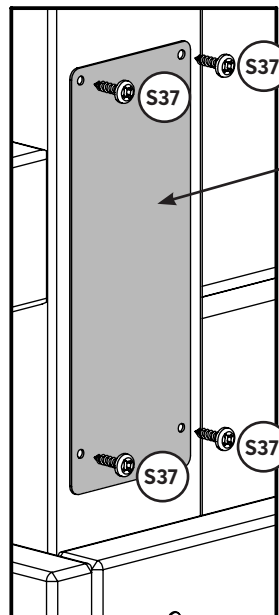
Other Parts

5 x 



ATTACH THIS WARNING & I.D. PLAQUE TO THIS LOCATION ON YOUR PLAY EQUIPMENT!

This provides warnings concerning safety and important contact information. A Tracking Number is provided to allow you to get critical information or order replacement parts for this specific model.

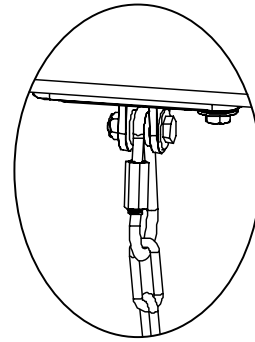
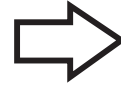
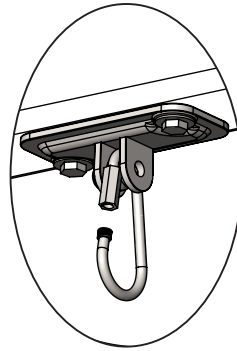


Hardware

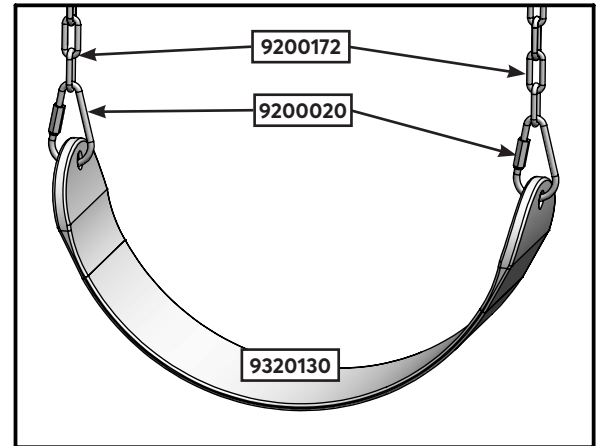
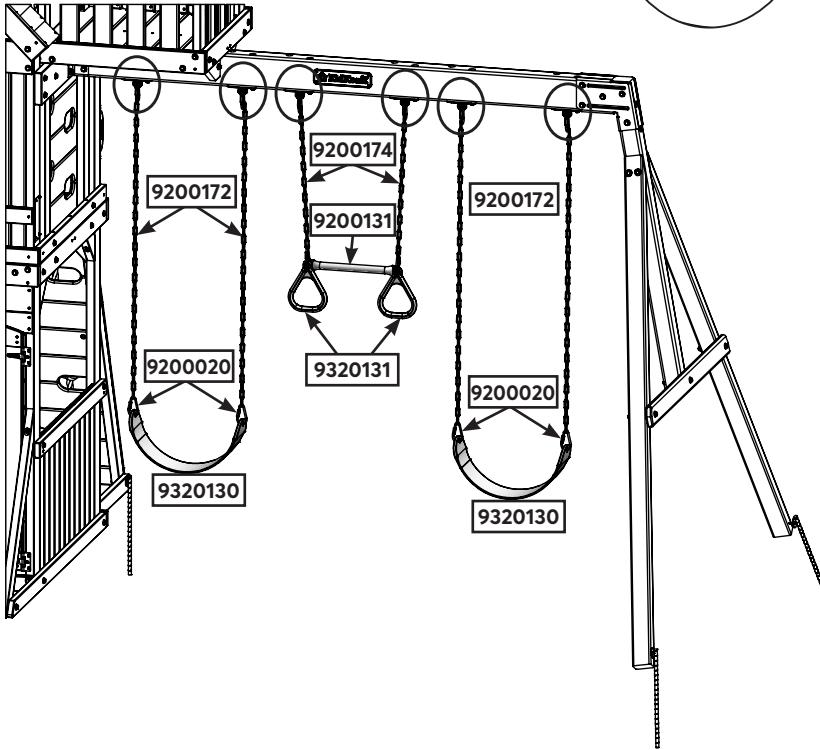
4 x **S37** #7 x 15.9 mm (#7 x 5/8 in)

Other Parts

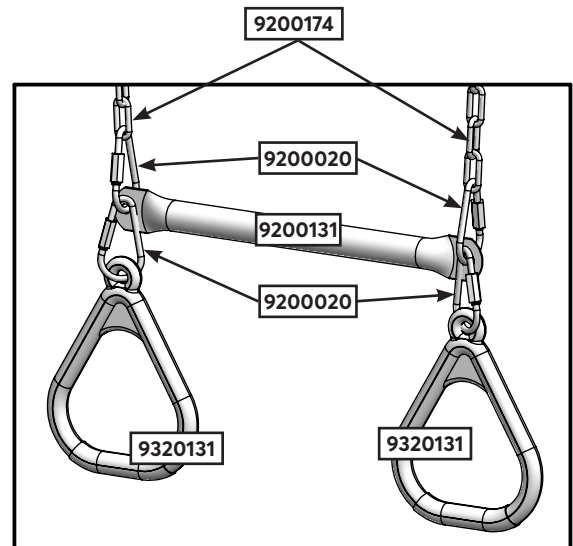
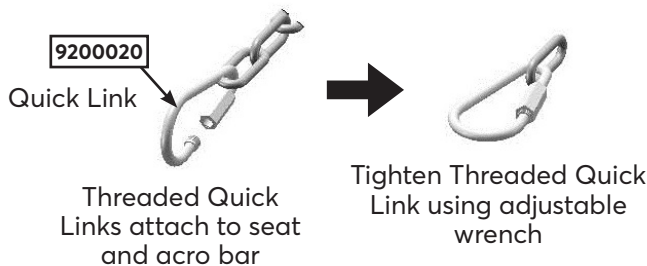
1 x **9320374**



**Tighten Threaded Quick Link
using adjustable wrench**



Caution: Threaded Quick Links must be installed with the gate completely down covering the threads and tighten as instructed.



Other Parts

4 x 9200172	2 x 9320131
2 x 9200174	2 x 9320130
1 x 9200131	8 x 9200020

This image shows a full page of blank white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for writing or drawing. There are no margins, text, or other markings present.



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1.800.933.0771
972.385.0100

[illegible]

3 EASY WAYS TO REGISTER YOUR PRODUCT 24/7

- 1) Scan this QR Code with your smartphone to complete your product registration directly from your phone:
 - 2) Complete the registration online at: <https://www.kidkraft.com/pages/warranty>
 - 3) Mail this completed form to: Backyard Kids, LLC DBA KidKraft
317 S. Main St. Ann Arbor, MI 48104
Make sure to include a copy of your proof of purchase
- 



KIDKRAFT

Consumer Registration Card

Last Name

[illegible]

Apt. No.

State/Province ZIP/Postal Code

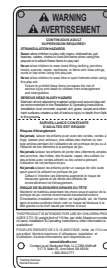
Telephone Number

Model Name

Model Number & Name example F24145 AINSLEY PLAY SYSTEM

Date Purchase

Serial Number (on ID Plaque)

[illegible]

ID Plaque example

Box #: _____ 4 of _____

Box #: _____ 5 of _____

Box #: 6 of

ITEM #
ARTICLE N°
N.º DE ARTÍCULO
B29410

For common questions or for information on ordering replacement parts:



Help Center: <https://kidkraft.zendesk.com/hc/en-us/>