

Processing Procedure Paragon Cotton Sheets & Pillowcases

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES
1.	Flush	2 min.	High	100°F	--
2.	Break	8 min.	Low	140°F	Nonionic detergent/Alkali (pH ≤ 11.0)
3.	Rinse	2 min.	High	135°F	--
4.	Rinse	2 min.	High	120°F	--
5.	Rinse	2 min.	High	105°F	--
6.	Sour	5 min.	Low	90°F	Sour to a pH of 6.0

LOADING

We recommend loading washers and dryers to 80% of rated capacity and washing items separately. Use oxygen bleach as needed for whitening.

IRONING (RECOMMENDED)

Make certain products are properly conditioned to prevent over drying. Preconditioning in a dryer will enable the laundry to optimize moisture content of the product. This will maximize productivity and product life. Flatwork ironer speeds should be adjusted accordingly with a temperature in the range of 300°F to 350°F.

For more information on the products use, performance, and/or processing please call 1-800-999-0400 and ask for the Technical Affairs Department at 1-800-999-0400 ext. 2477.