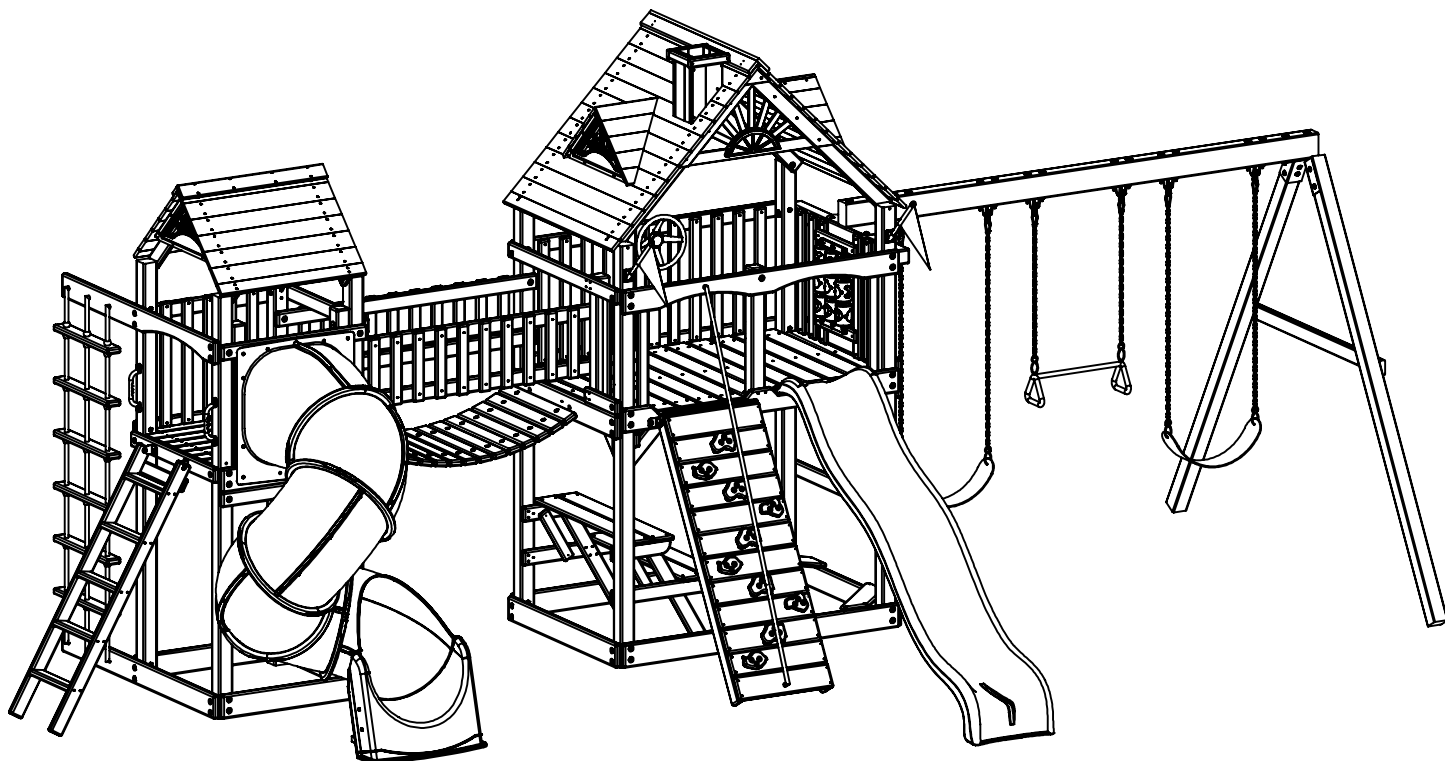




Model: 01-1048

(BOXES: 1501, 1503N, 1509N,
1509W, 1516C, 1520 x2, 1522,
1530, 1519, 1500A, 1500B,
1500G, 1500H & Tube Slide)

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51-1030-W

Backyard Products
317 S. Main St. Ann Arbor, MI 48104
www.gorillaplaysets.com



Please inspect and inventory all parts immediately upon accepting delivery. Use the inventory pages in the manual to make sure you have received all necessary parts. The quickest method to get any parts that are missing or damaged is to use our “Quick Response Center” located at:

www.gorillaplaysets.com/customer-care

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECTLY. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN ALL INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. CHECK FOR REVISED INSTRUCTIONS AT:

www.gorillaplaysets.com/assembly-manuals

GORILLA PLAYSETS WARRANTY

Gorilla Playsets® ("Gorilla") warrants its playsets to be free from defects in workmanship and materials, under normal use and conditions, for 10 years for above ground structural wood components and for one year for all other components (e.g., swings, hardware, plastics, tarps, rope ladder, etc.).

Gorilla warrants all remaining products, including but not limited to its, Malibu Playhouse, Free Standing Swing Set, Free Standing Tire Swing, See-Saw, Children's Picnic Table with Umbrella, Play-Zee-Bo™, Cedar Toy Chest, Interlocking Sandbox and spring riders to be free from defects in workmanship and materials, under normal use and conditions, for a period of 1 year.

Cosmetic imperfections and natural tendencies of wood such as peeling, splintering, warping, seasonal checking or cracking, knots or knot holes, etc. are normal characteristics of all outdoor wooden play equipment and are not covered by this warranty. Checks or cracks in wood components that do not affect the intended function of the part, piece or overall swing set are not covered under this warranty.

Wood rot or decay that develops because the product was installed in an area with poor drainage is not covered under this warranty. Lumber that has been damaged by wood boring bees, or conditions that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading of stain, discoloration or mold on any wood part or accessory is not covered by this warranty. Cracks in plastic components, surface rust on hardware and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner's responsibility to maintain the swing set. **This includes but is not limited to staining and sealing the lumber as needed and regular inspection to be sure all hardware is tight.** Instructions for proper maintenance can be found on Gorilla's website. Imperfections or conditions that develop because of a failure to properly maintain the swing set are not covered by this warranty.

Gorilla will, at its discretion, replace any above ground part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla's discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla Playsets • 317 S. Main St. • Ann Arbor, MI 48104 • 1-800-882-0272 Monday to Friday 9AM-5PM EST. Any warranty claim must include proof of purchase, including the date of purchase. **In addition, within the first 30 days from the date of purchase, Gorilla will replace any parts discovered to be missing from or damaged in the original packaging.**

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is used in a commercial, institutional or multi-family setting. **This warranty does not cover normal wear and tear or (a) products that have been damaged by acts of God and/or nature, negligence, misuse or accident; (b) products that have been modified or repaired by unauthorized persons; (c) the cost of labor; or (d) the cost of shipping any replacement product or part.**

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESSED, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

AUSTRALIA: Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

IMPORTANT SAFETY GUIDELINES

This product is recommended for use by children ages 3-11. This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. Gorilla recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While the play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELT: 225 LBS.
- TANDEM SWING: 70 LBS. PER CHILD. UP TO 140 LBS. TOTAL WEIGHT.
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING/ HALF BUCKET SWING: 50 LBS.
- HEAVY DUTY TODDLER BUCKET SWING: 85 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- CLIMBING RAMP: 150 LBS.
- MONKEY BARS: 175 LBS.
- ALL SLIDES: 150 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

WARRANTY REGISTRATION

NAME: _____

Gorilla Playsets™ manufactures the finest quality products that are designed for outstanding strength and durability. We back our products with an unparalleled warranty. In the unlikely event that you will need to contact us about covered repairs, we must have a valid Warranty Registration on file.

3 EASY WAYS TO REGISTER	
OPTION 1	Mail this completed form to: Backyard Products 317 S. Main St. Ann Arbor, MI 48104
OPTION 2	Complete the online registration form at: https://www.gorillaplaysets.com/product-registration
OPTION 3	Scan this QR Code with your smartphone to complete the form using your phone: 

Where did you buy this product?

Date of Purchase _____ Store _____ Store City _____ Store State _____

Your registration information:

Name: _____ Email: _____

Address: _____
Street _____ City _____ State _____ Zip _____

Please select ☐ 18-30 ☐ 41-50
your age ☐ 31-40 ☐ 51+

How old are ☐ 2-3 ☐ 6-7
your children? ☐ 4-5 ☐ 8+

How would ☐ ★ ★ ★ ★ ★ Excellent
you rate the ☐ ★ ★ ★ ★ Above Average
quality of this ☐ ★ ★ ★ Average
product? ☐ ★ ★ Below Average
☐ ★ Poor

Would you recommend this product to friends & family? ☐ Yes ☐ No

Comments: _____

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IMPORTANT – PLEASE READ

Congratulations! You have just purchase one of the finest residential wooden swing sets available today. As with any wooden product that spends its entire life outside, in varying elements, it is important to know what to expect with your new swing set so that your family can enjoy it for many years.

As your swing set acclimates to its new environment, natural characteristics of the wood can show in the form of checks, or “cracks” in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set and is not covered under warranty.

KEEPING YOUR PLAYSET LIKE NEW

MUST DO's

The following owner responsibilities are crucial to the safety, integrity and aesthetic appeal of your swing set and may affect the warranty if not adhered to.

WITHIN 60 DAYS

- Check and tighten Hex Bolts/T-nuts, Carriage Bolts/Lock-nuts, and Lag Screws within the first 60 days and then twice annually – once before each season and then once during the season.

WITHIN 90 DAYS

- Apply a **sealant** or **semi-transparent stain with sealant** within the first 90 days of owning the swing set. Our own stain/sealant is available online here: <http://www.gorillaplaysets.com/Playground-Sealant-p/10-0003.htm>

Oil-based stain or water-based stain may be used. Should you choose to use other stain, we suggest asking the product covering specialists at any number of specialty paint stores or home improvement centers for a product that would work best for your local environment. ** TIP – while the set is new, take a small board from your swing set to the store with you so they can color match the tint of the stain or sealant.

SEASONAL REMINDERS

- If your area experiences regular snowfall, remove your fabric tarp/canopy to avoid stretching, sagging or tearing of the material. Store it inside, folded up, and it will be as good as new when winter is over.
- If your area experiences extremely cold temperatures, remove swing belts and other pliable features to prolong the lifespan of these play activities.

OTHER TIPS

- Spray swing hangers with Pam, Mazola or olive oil to stop squeaking; do not use petroleum based products such as WD-40 or motor oil.
- To repel yellow jackets and wasps, use a cotton ball and dab interior wooden corners underneath the play set deck with a liquid dish soap. Avoid using insecticides.
- To speed up the slide wipe the center of slide with wax paper every 2 - 3 weeks.

For additional safety and maintenance guidelines, please visit our website.



IMPORTANT DOCUMENTS

CUSTOMER MUST READ AND RETAIN

Please go to the following links and read important SAFETY information prior to using your new play structure.

<http://www.gorillaplaysets.com/safety-tips/>

<https://www.gorillaplaysets.com/suggested-maintenance>

<http://www.gorillaplaysets.com/assembly-manuals/>

(Click on your specific model)

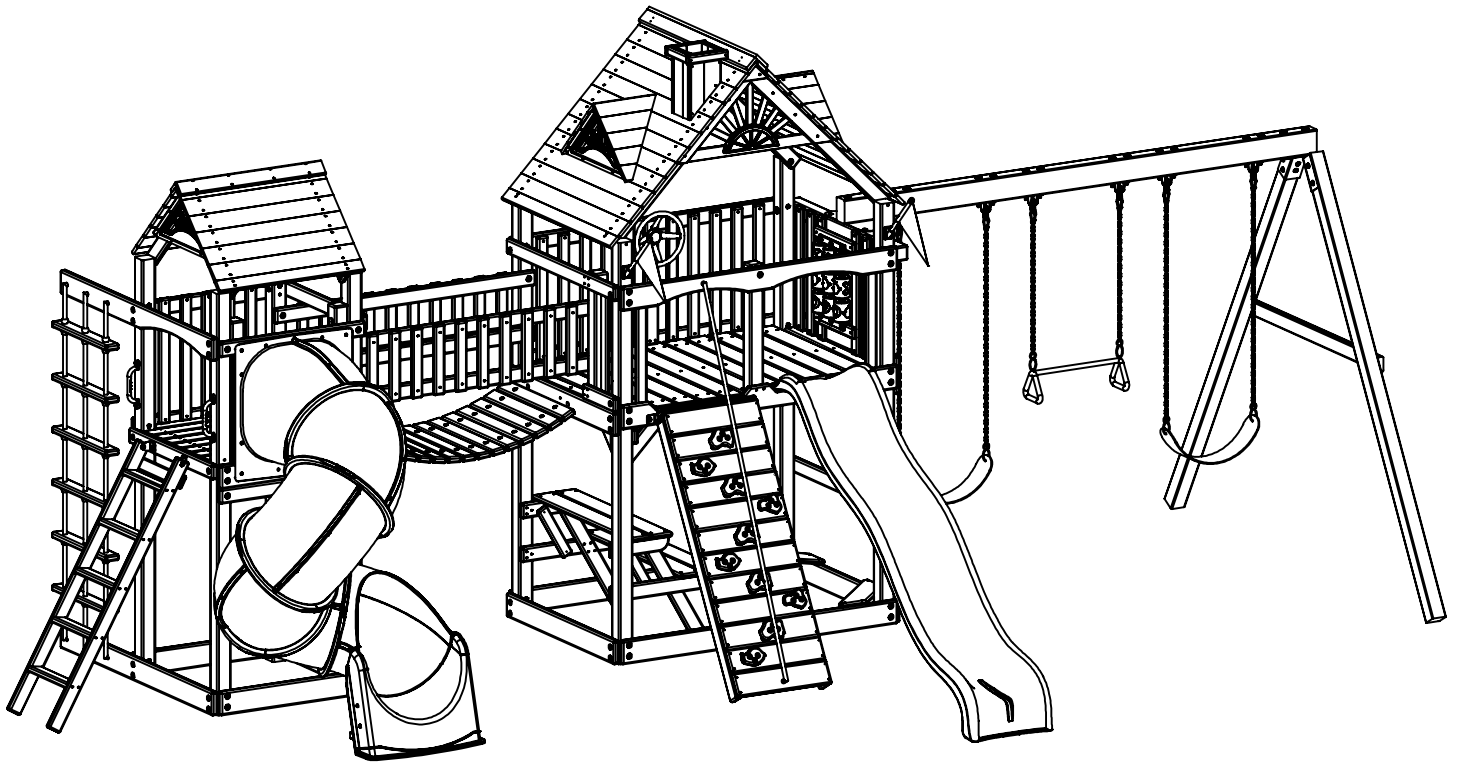
<http://www.gorillaplaysets.com/warranty/>

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious injury. Please review these safety rules regularly with your children.

WARNING:

Children must NOT use this play set until it has been completely assembled and inspected by an adult to ensure it has been properly installed.

Backyard Products
317 S. Main St.
Ann Arbor, MI 48104



Model: 01-1048

(BOXES: 1501, 1503N, 1509N,
1509W, 1516C, 1520 x2, 1522,
1530, 1519, 1500A, 1500B,
1500G, 1500H & Tube Slide)

REV A: 9.11.2026

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**PLEASE READ OWNER'S MANUAL CAREFULLY
BEFORE STARTING ASSEMBLY!**

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight not exceeding 800 pounds on the elevated floor, 3 occupants who have a combined weight of 425 pounds on the swing area, for a total Unit capacity of 7 occupants who have a combined weight of 1225. (This weight does not include any picnic table area(s).)
- On-site adult supervision is required.
- Teach children not to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and never stand on swings
- Teach children not to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children not to jump from swings or other playground equipment in motion.
- Teach children not to push empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children not to use the equipment in a manner other than intended.
- Teach children to always go down slides feet first. Never slide headfirst.
- Teach children to look before they slide to make sure no one is at the bottom.
- Teach children to never run up a slide, as this increases their chances of falling.
- The parents should have the children dress appropriately with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children not to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to never crawl or walk across the top of monkey bars or swing beam.
- Teach children to never crawl on top of a fort roof or on the outside of a tube slide.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to never wrap their legs around swing chain.
- Teach children to never slide down the swing chain.
- Teach children to remove their bike or other sports helmet before playing on the playground equipment.
- Teach children to NEVER look at the sun or other bright light through any accessory such as but not limited to a telescope, periscope or binoculars.

WARNING: Children must NOT use this play set until it has been completely assembled and inspected by an adult to insure it has been properly installed and the swing beam legs are anchored.

Safety and Maintenance Tips for Your New Play Set:

(continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts twice monthly during the usage season and tighten as required.
(But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F. Reinstall swings and other swing equipment at the beginning of the usage season.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact us for warranted replacement parts.
- Swing chains, rings, ropes, etcetera should always be fastened to a rotating swing hanger. NEVER attach a chain, ring, rope, etcetera to a stationary hanger such as but not limited to an eye bolt. Severe wear could occur leading to an injury.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 C.F.R. Part 1303. These requirements are available at: <http://www.cpsc.gov/>
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any “rough” spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Twice a month during the usage season rake the playground protective surfacing materials to prevent compaction and maintain appropriate depths. Replace the protective surfacing materials as required.
- Disposal Instructions: When the play set is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the play set is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its Handbook for Public Playground Safety. The guide can be downloaded in full at <https://www.cpsc.gov/s3fs-public/325.pdf>

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

Fall Heights and Materials

Type Of Material	6 in. depth	9 in. depth	12 in. depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	N/A	N/A
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

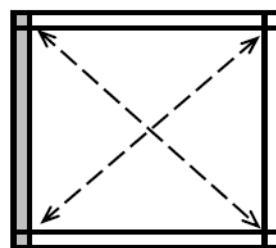
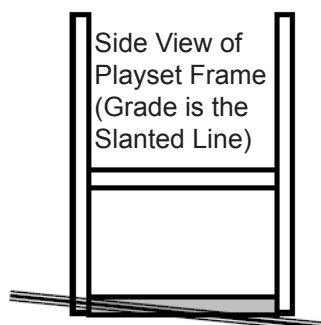
Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort. {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.

Example Play area:



The diagonal measurements should be the same from corner post to corner post. If not, adjust corner posts so that the distance is equal.

■ = Area to be scored and channeled for levelness

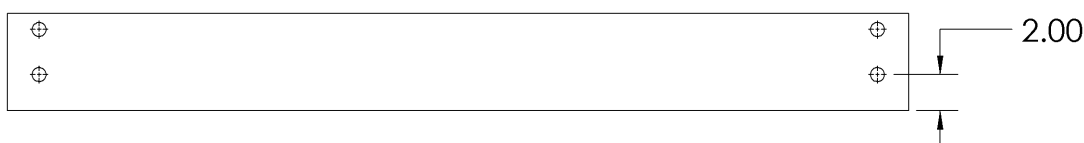
General Info to Review Before Installation

- Depending on your experience, assembly of the playset can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is level and square. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Place the set on level ground, not less than 6 feet from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference on how to offset these parts.

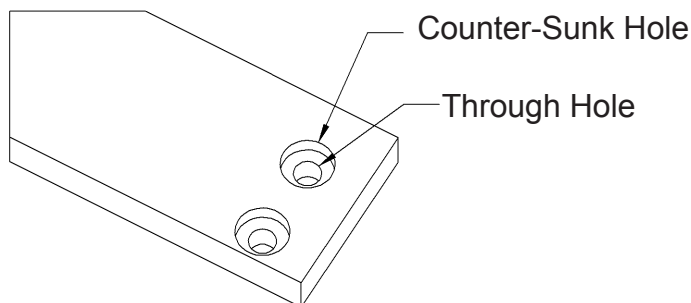
EXAMPLE OF OFFSET HOLES UP



EXAMPLE OF OFFSET HOLES DOWN



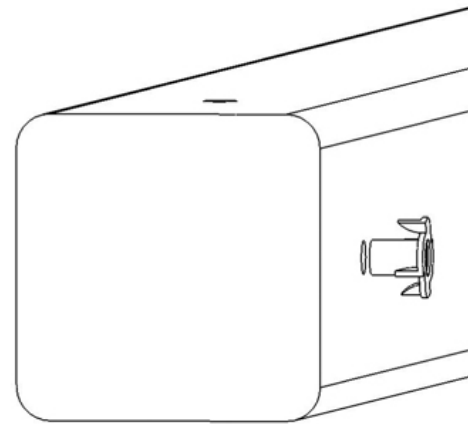
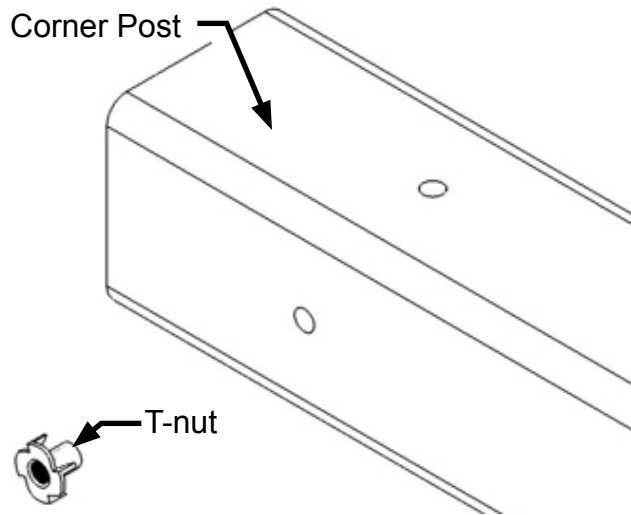
Counter-sunk holes - Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a through hole, but does not extend through the wood it's self. When using a counter-sunk hole the bolt will be inserted through the through hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



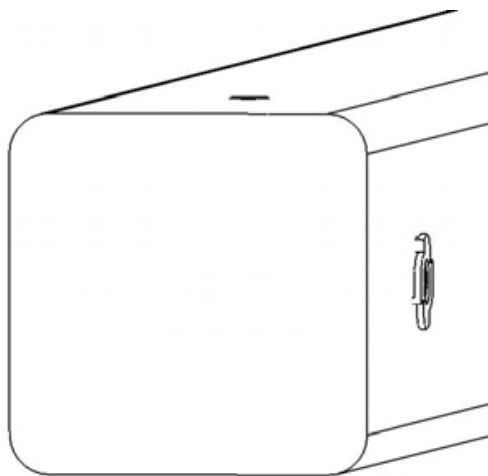
Lag Screws- Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be advantageous to pre-drill a hole first. Instructions for this are provided on a separate page in the front of the manual. Be sure to tighten the lags completely when driving them in by hand. Power tools such as a heavy duty impact driver or large power drill should have enough torque to drive in the lag screws, but make sure not to over tighten as this can cause the threads to “strip out” in the post.

Common Installation Practice Installing T-nuts

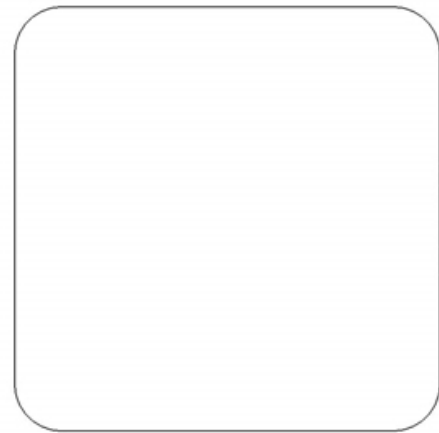
When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

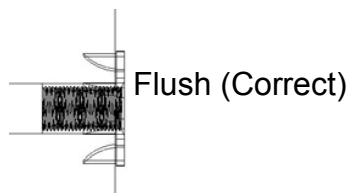


This picture shows the T-nut inserted and installed flush to the wood.



This picture shows an end view of the T-nut installed flush to the wood.

WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD



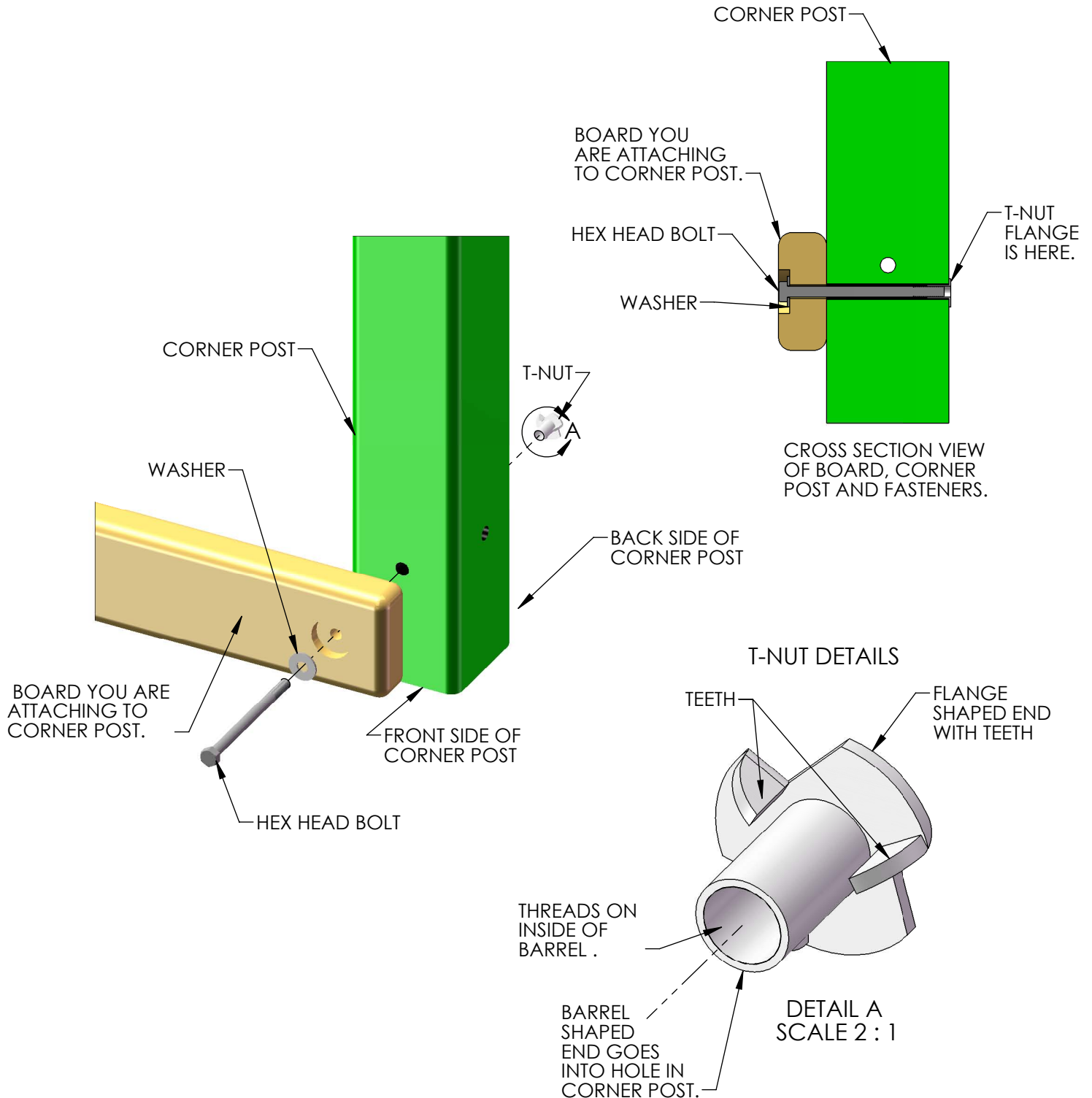
Cross Section end view, you are looking at an X-ray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.

HOW A T-NUT WORKS

THE FIRST STEP IN OUR ASSEMBLY INSTRUCTIONS IS TO INSERT T-NUTS INTO THE CORNER POSTS. A T-NUT IS A FASTENER WHICH IS THREADED ON THE INSIDE AND IT FUNCTIONS JUST LIKE A STANDARD HEX NUT. YOU INSERT THE T-NUTS INTO THE PREDRILLED HOLES IN THE CORNER POSTS.

THE T-NUT HAS A BARREL SHAPED END WHICH GOES INTO THE HOLE IN THE CORNER POST. THE T-NUT ALSO HAS AN FLANGE SHAPED END WITH TEETH. THE TEETH PENETRATE INTO THE CORNER POST WOOD TO PREVENT THE T-NUT FROM SPINNING WHEN YOU TIGHTEN THE HEX HEAD BOLT.

SHOWN BELOW YOU WILL SEE THE T-NUT IS HAMMERED INTO THE CORNER POST ON THE BACK SIDE. THE BOARD IS BEING ATTACHED ON THE FRONT SIDE OF THE CORNER POST.

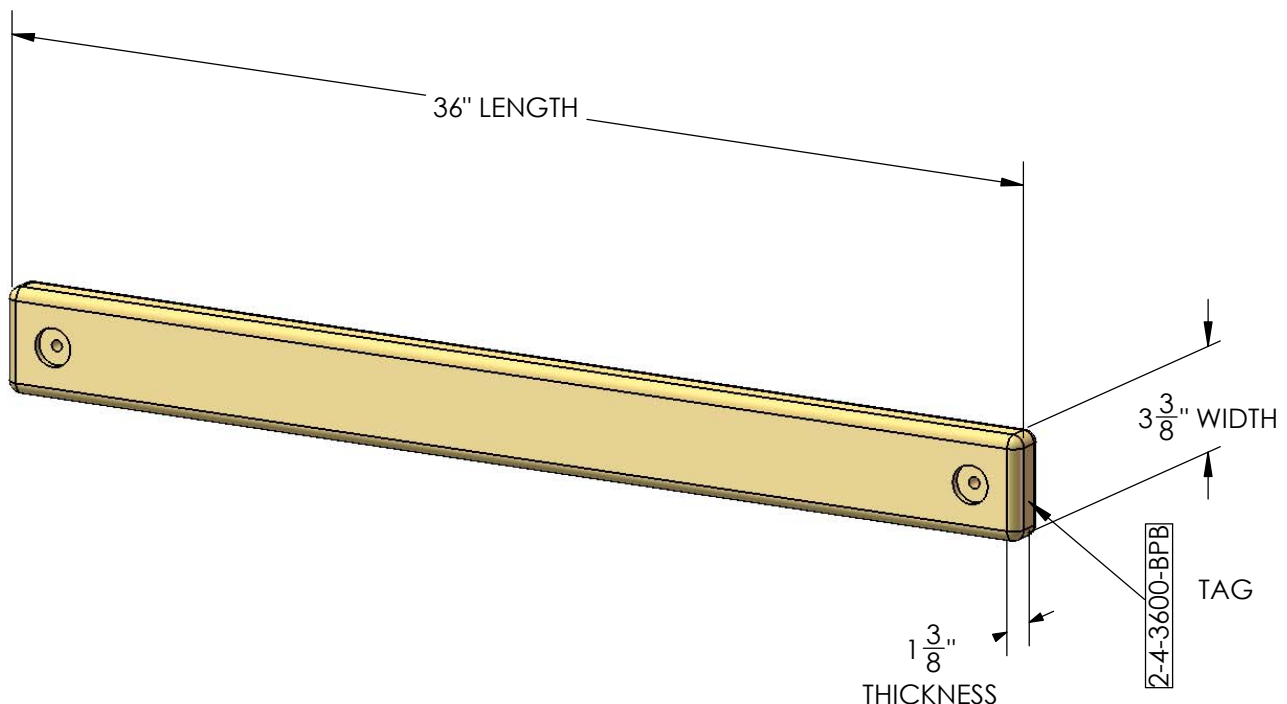


BOARD IDENTIFICATION

1. On the end of each board there should be a small white tag that is stapled or stuck into place. Remove the staples and/or tag after the board is installed.
2. This white identification tag displays the thickness, width, length and an abbreviated description of the part.

Example: a tag reads "2-4-3600-BPB"

- The 2 is the thickness of the board. "Nominal Lumber" at a home center will measure 1-1/2" for the thickness. We "remill" that lumber to 1-3/8" thick.
- The 4 is the width of the board. "Nominal Lumber" at a home center will measure 3-1/2" for the width. We "remill" that lumber to 3-3/8" wide.
Note: sometimes the width will be smaller than 3-3/8" because:
A) We need the width of the part to fit into a certain area of the play set.
B) We need the designation to be simple.
- The 3600 is the length of the board. It means the board is 36 inches long. If the code were 3625 then the board is 36-1/4" in length.
- The "BPB" abbreviation stands for "Bottom Panel Board". The wood part bill of materials in the instructions has a description which will match the abbreviation closely.
- In the event that there is no tag on a wood part measure the part then:
A) Use the measurements and compare them to the wood list at the front of the instructions to identify it.
B) Look at the holes on the wood part and compare them to the pictures in the wood list.
C) Look to see if the holes are centered or if they are offset up or offset down.
This should help you identify any parts that have missing tags. In the event that you cannot identify a board please email us for assistance.



PRE-DRILL LAG SCREW DIRECTIONS

Pre-drilling holes for lag screws will make it easier to drive the screws in by hand. "Jobber" length drill bits are available in sizes that are longer than standard drill bits and those are ideal for the job. When using the drill bit you will have to "spot" drill the post and then remove the board you are attaching to finish drilling the hole.

Pay attention to the *DIAMETER* of the lag screw you are installing. Your playset may come with two different diameter lag screws. Each diameter will require a different size drill bit. When installing lag screws **DO NOT OVERTIGHTEN.**

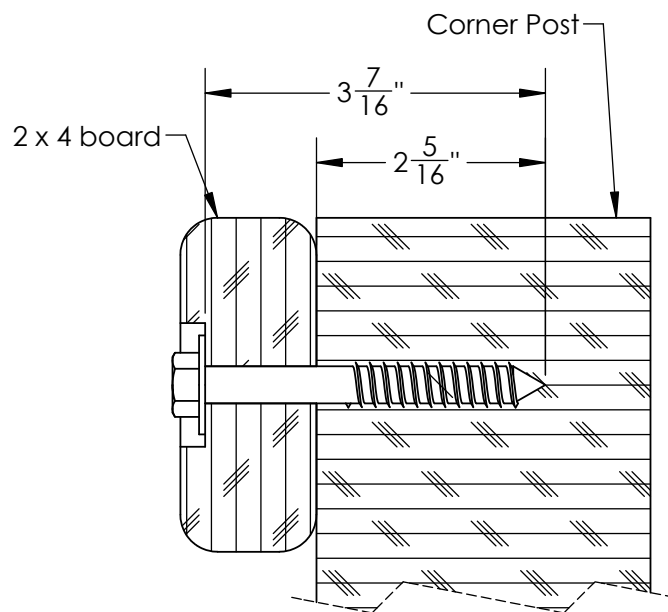
LAG SCREW DIAMETER	DRILL BIT SIZE
5/16" DIAMETER	9/64"
3/8" DIAMETER	11/64"

Example: 3/8" diameter x 3-1/2" lag screw

This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 11/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.

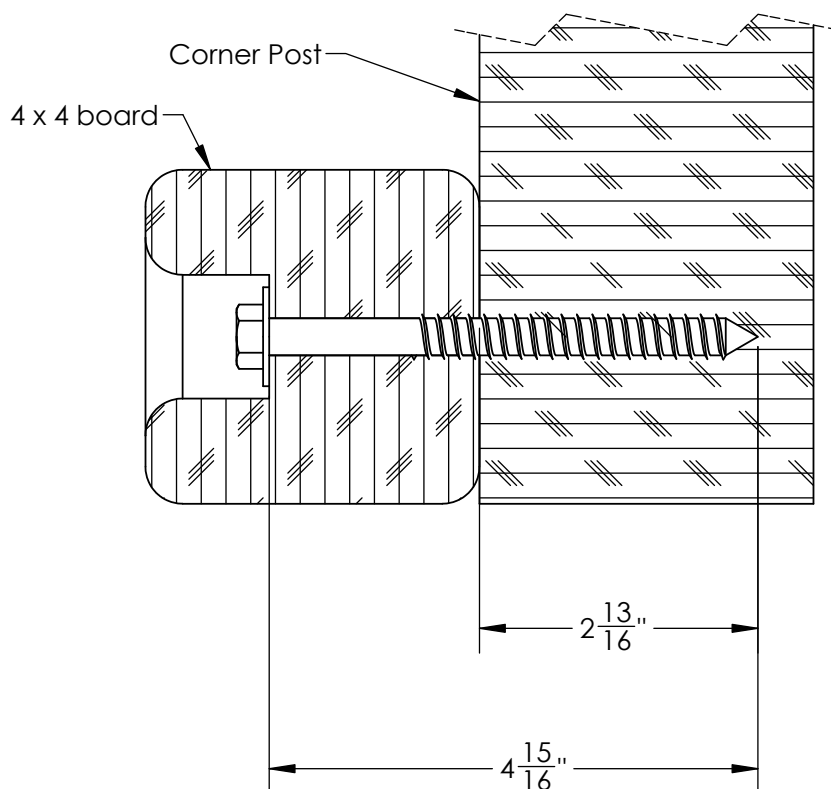
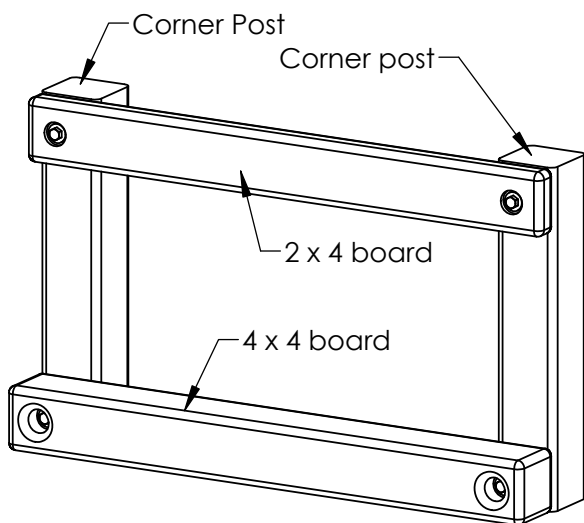
Example 5/16" diameter x 3-1/2" lag screw

This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 9/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.



Example 3/8" diameter x 5" lag screw

This would be like the 4 x 4 board installation shown below. Place the board into position. Spot drill through the holes in the 4 x 4 board into the corner posts with an 11/64" drill bit. Remove the 4 x 4 board. Continue to drill the holes to a total depth of 2-13/16" as shown at the right. Install the 4 x 4 board.



SWING BEAM LOADING

Weight Limits for Accessories:

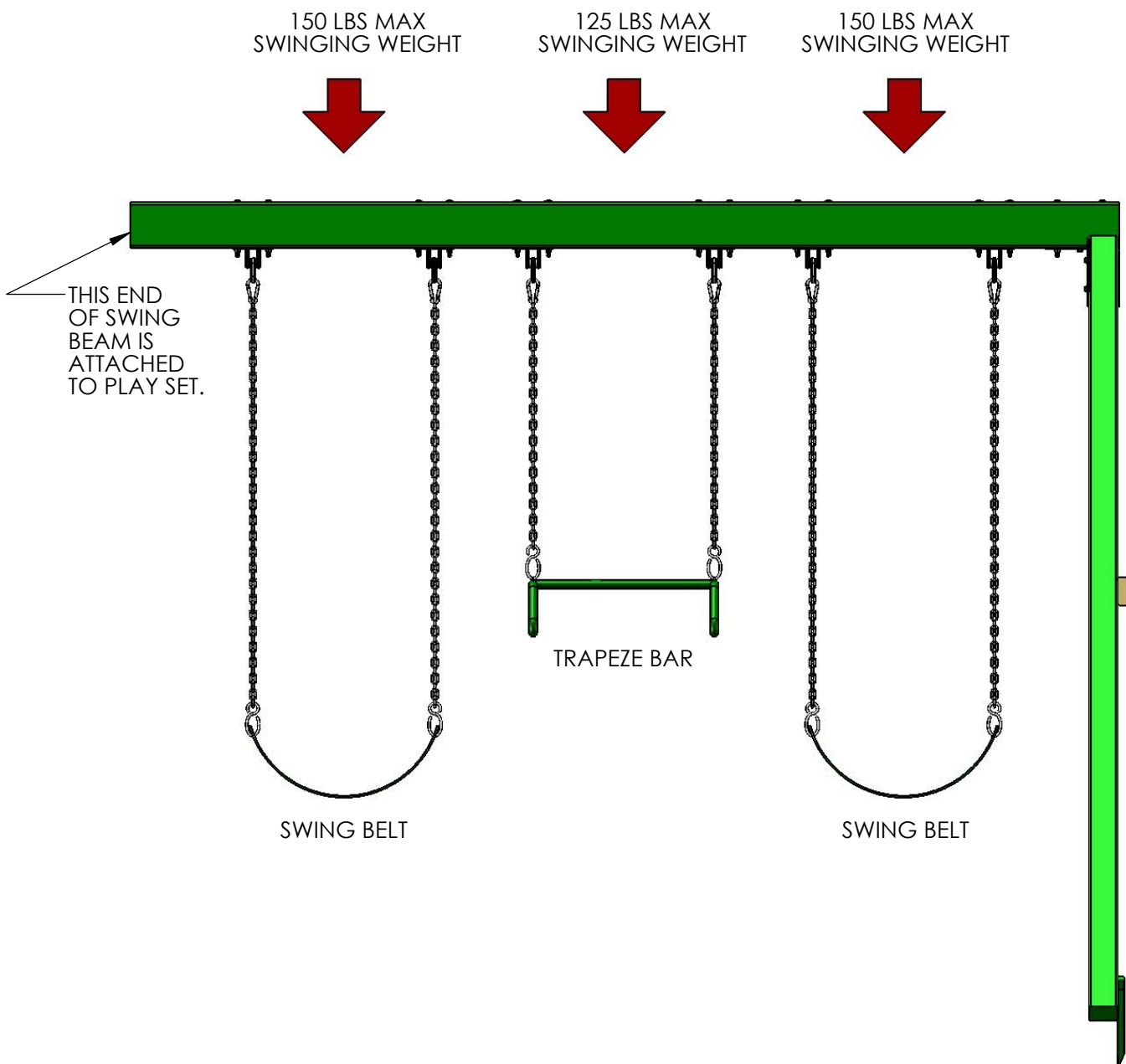
The weight limit for a Swing Belt is 225 lbs. (Although 150lbs is the maximum recommended swinging weight capacity for the swing position.)

The weight limit for a Trapeze Bar is 125 lbs.

Maximum Allowable swinging weight for a three position swing:

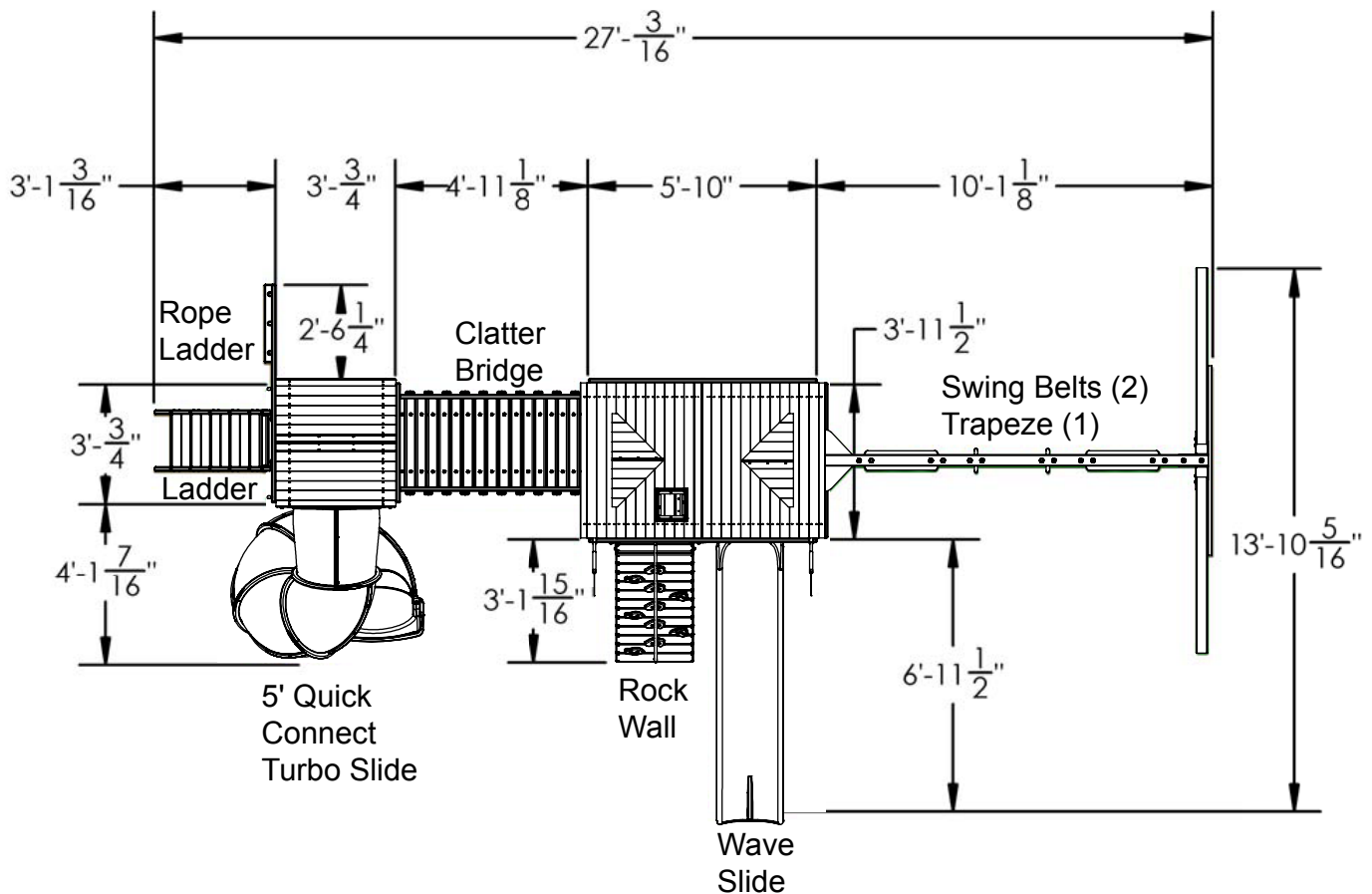
- 1) The maximum allowable swinging weight at each Swing Belt position is 150 lbs.
- 2) The maximum allowable swinging weight at the Trapeze position is 125 lbs.
- 3) The MAXIMUM SWING BEAM LOAD IS 425 lbs.

MAXIMUM SWING BEAM LOAD IS 425 LBS.



Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.

SITE PLAN:



Playset height: 10 feet - 10-3/4 inches

Swing Beam height: 7 feet - 7-1/2 inches

Deck height: 5 feet

Approximate assembly time: 16-20 hours

(6) foot unobstructed safety perimeter around playset recommended

REQUIRED TOOL LIST:

- ___ Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)
- ___ Drill Bits 1/8", 3/16", 3/8", 9/64", 11/64"
- ___ 1/2" Wrench and Socket
- ___ 1/2" Deep Well Socket
- ___ 9/16" Deep Well Socket
- ___ 9/16" Wrench and Socket
- ___ Level
- ___ Tape Measure
- ___ Extension Cord (if using standard drill)
- ___ Hammer
- ___ Pencil
- ___ Locking Pliers (Vise Grips)
- ___ Shovel
- ___ Marker or Tape (See Step 26 in Part II Clatterbridge with Tarp)
- ___ Clear Silicone Caulk

KIT CONTENTS

Swings, Slides, Accessories:

- ___ (Qty) Description
- ___ (2) Swingbelt w/ Chains
- ___ (1) Trapeze w/Chains
- ___ (1) Wave Slide
- ___ (1) 5' Quick Connect Turbo Slide
- ___ (10) Rock Wall Grips (assorted colors)
- ___ (1) Steering Wheel
- ___ (1) Tic Tac Toe
- ___ (2) Safety Handle
- ___ (2) Flag Kit
- ___ (2) 96" Chain Sections
- ___ (1pr) Clatter Bridge Mesh Panels

Fort Hardware:

see following pages

Swing Beam Hardware:

see following pages

Wood Components:

see following pages



#14 X 1-1/4"
PAN HEAD SCREW
QTY: 4

#8 X 1"
WOOD SCREW
QTY: 2



#8 X 1-3/4"
WOOD SCREW
QTY: 4



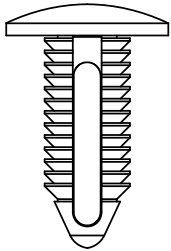
#8 X 2"
WOOD SCREW
QTY: 189



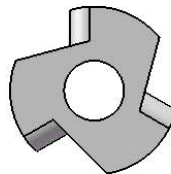
#8 X 2-1/2"
WOOD SCREW
QTY: 52



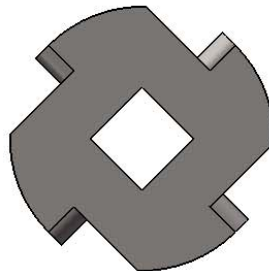
#8 X 3"
WOOD SCREW
QTY: 20



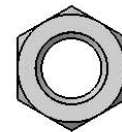
3/8" ϕ X 1-1/8"
BLACK PLASTIC
PLUG
QTY: 6



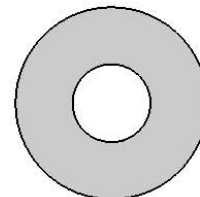
5/16" TEE NUT
QTY: 22



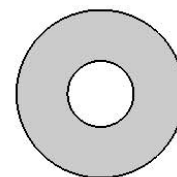
TORQUE WASHER
QTY: 17



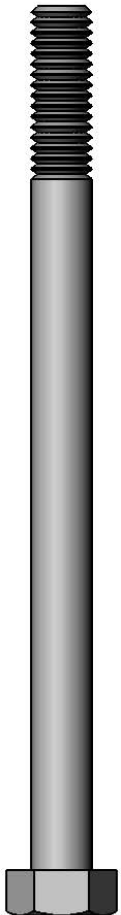
3/8" LOCK NUT
QTY: 19



3/8" WASHER
QTY: 31



5/16" WASHER
QTY: 34



5/16 X 4-1/2"
HEX BOLT
QTY: 14



5/16 X 1-1/2"
HEX BOLT
QTY: 8

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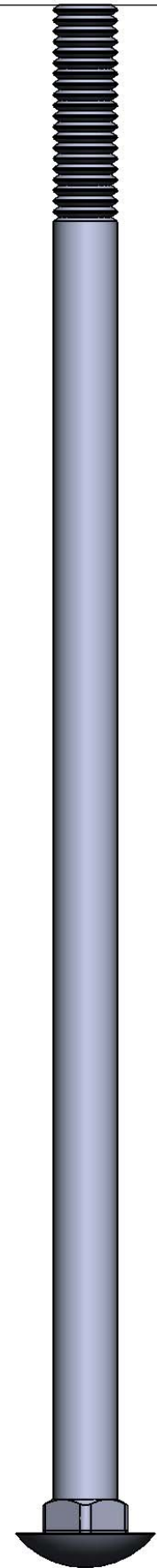
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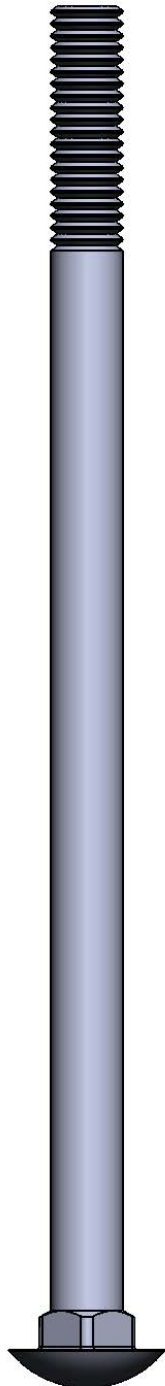
1501 HARDWARE
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5/16" X 3-1/2"
HEX LAG
SCREW
QTY: 12

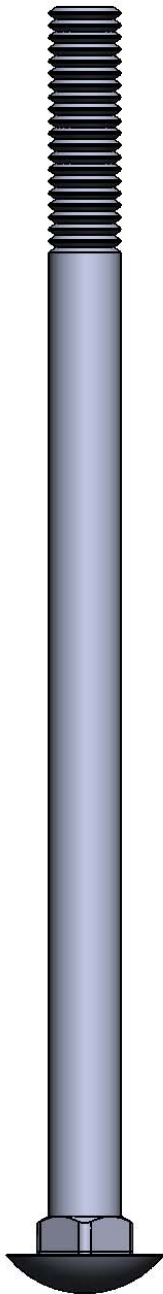
3/8 X 3-1/2"
HEX LAG SCREW
QTY: 12



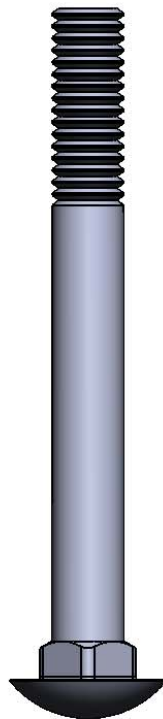
3/8 x 9"
CARRIAGE BOLT
QTY: 1



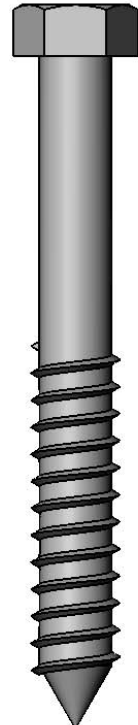
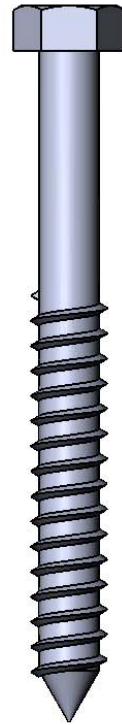
3/8 x 7"
CARRIAGE BOLT
QTY: 14



3/8 x 6-1/2"
CARRIAGE BOLT
QTY: 2



3/8 x 3-1/2"
CARRIAGE BOLT
QTY: 2



#2 SQUARE
DRIVE BIT
QTY: 1



PLASTIC
BOLT CAP
QTY: 19

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USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

#8 X 1-1/4"
WOOD SCREW
QTY: 6



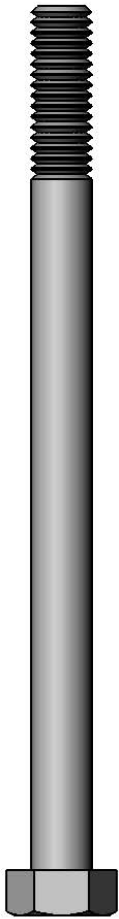
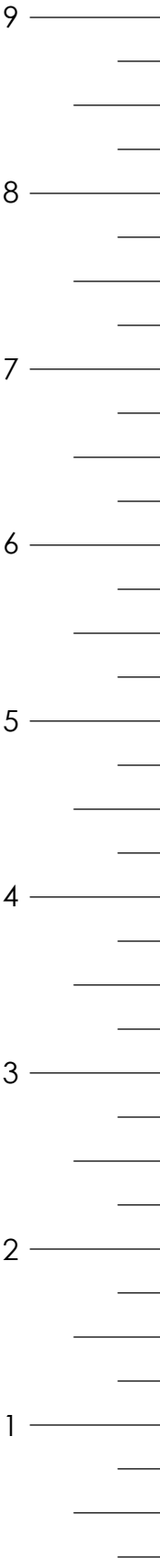
#8 X 1-1/2"
WOOD SCREW
QTY: 104



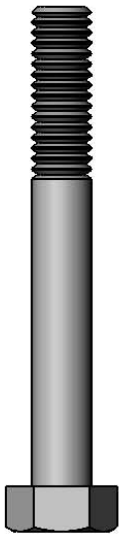
#8 X 2"
WOOD SCREW
QTY: 30



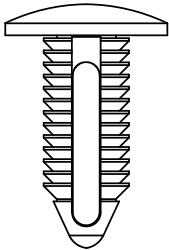
#8 X 2-1/2"
WOOD SCREW
QTY: 8



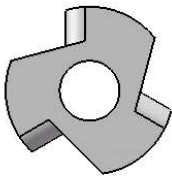
5/16 X 4-1/2"
HEX BOLT
QTY: 4



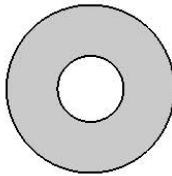
5/16 X 2-1/2"
HEX BOLT
QTY: 2



3/8" ϕ X 1-1/8"
BLACK PLASTIC
PLUG
QTY: 4

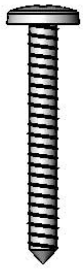


5/16" TEE NUT
QTY: 6



5/16" WASHER
QTY: 6

USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



#14 x 1-1/4"
 PAN HEAD SCREW
 QTY: 6

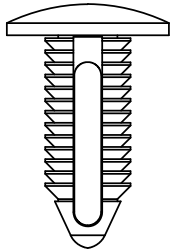
#8 X 2"
 WOOD SCREW
 QTY: 94



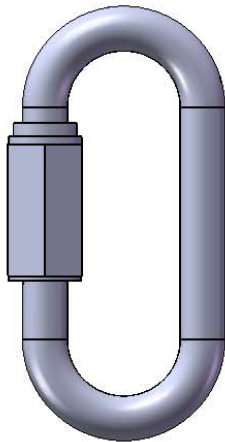
#8 X 2-1/2"
 WOOD SCREW
 QTY: 18



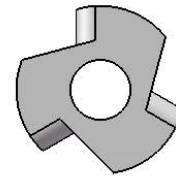
#8 X 3"
 WOOD SCREW
 QTY: 5



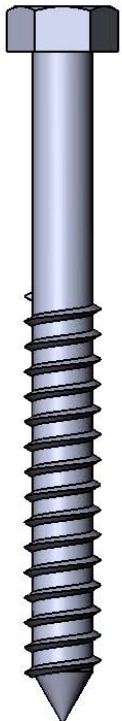
3/8" ϕ X 1-1/8"
 BLACK PLASTIC
 PLUG
 QTY: 4



QUICK LINK
 QTY: 2



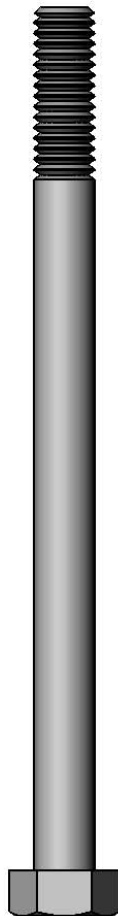
5/16" TEE NUT
 QTY: 55



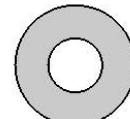
5/16" X 3-1/2"
 HEX LAG
 SCREW
 QTY: 26



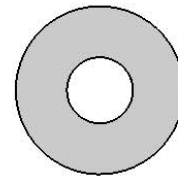
5/16 X 1-3/4"
 HEX BOLT
 QTY: 30



5/16 X 4-1/2"
 HEX BOLT
 QTY: 25



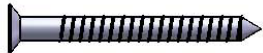
1/4" WASHER
 QTY: 6



5/16" WASHER
 QTY: 111

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#8 X 1-1/4"
WOOD SCREW
QTY: 8



#8 X 1-1/2"
WOOD SCREW
QTY: 60

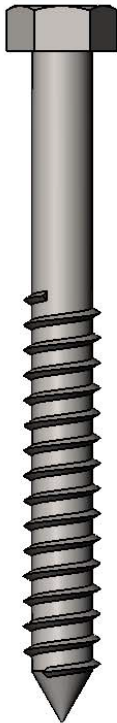


#8 X 2"
WOOD SCREW
QTY: 8

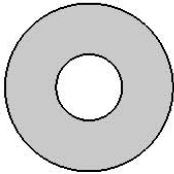


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5/16" x 3-1/2"
HEX LAG
SCREW
QTY: 4



5/16" WASHER
QTY: 4



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#8 X 2"
WOOD SCREW
QTY: 16



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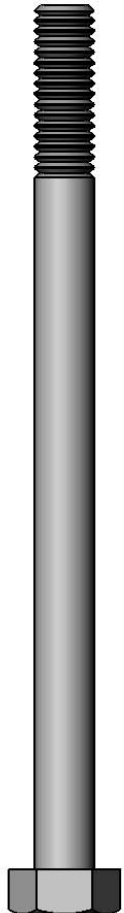
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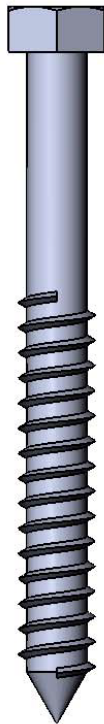
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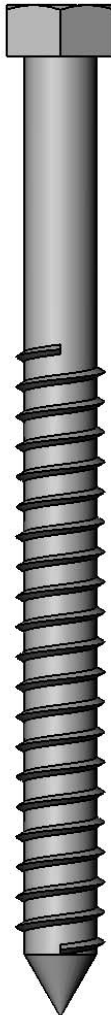
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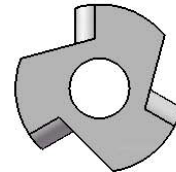
5/16 X 4-1/2"
HEX BOLT
QTY: 14



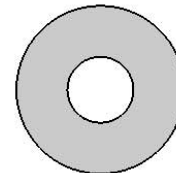
5/16" X 3-1/2"
LAG SCREW
QTY: 15



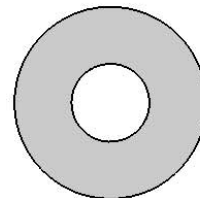
3/8" x 5"
LAG SCREW
QTY: 4



5/16" TEE NUT
QTY: 14



5/16" WASHER
QTY: 29



3/8" WASHER
QTY: 4

USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

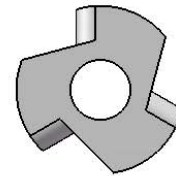
#8 X 2"
WOOD SCREW
QTY: 12



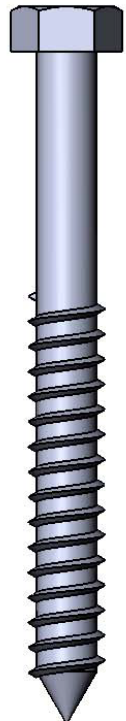
#8 X 2-1/2"
WOOD SCREW
QTY: 2



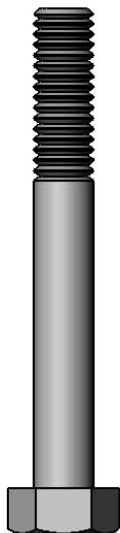
#8 X 3"
WOOD SCREW
QTY: 5



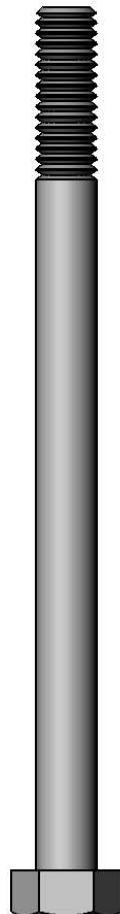
5/16" TEE NUT
QTY: 2



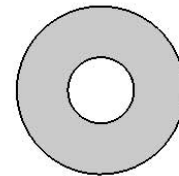
5/16" X 3-1/2"
HEX LAG
SCREW
QTY: 2



5/16 X 2-1/2"
HEX BOLT
QTY: 1



5/16 X 4-1/2"
HEX BOLT
QTY: 1



5/16" WASHER
QTY: 4

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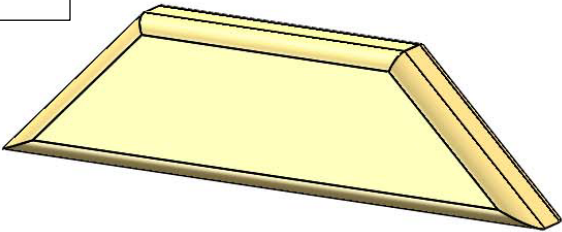
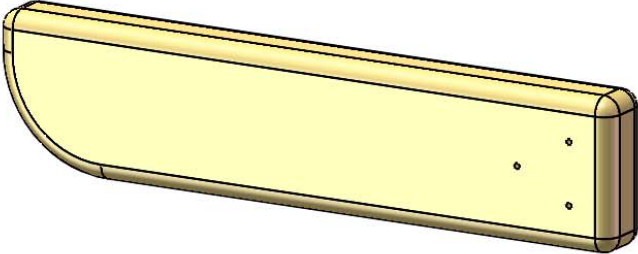
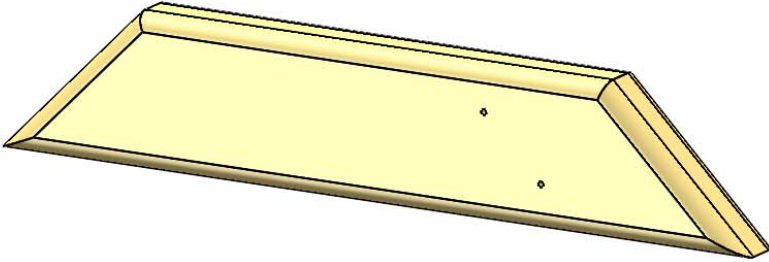
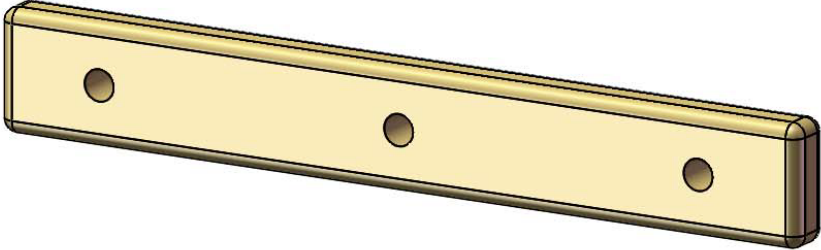
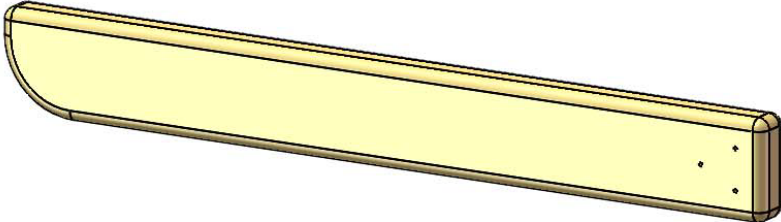
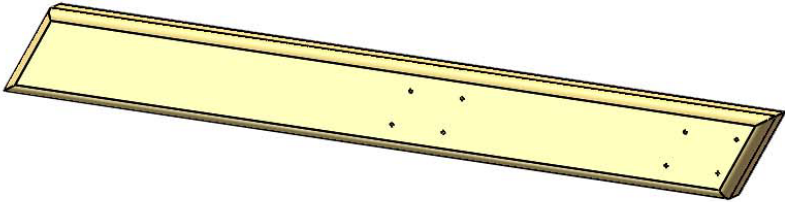
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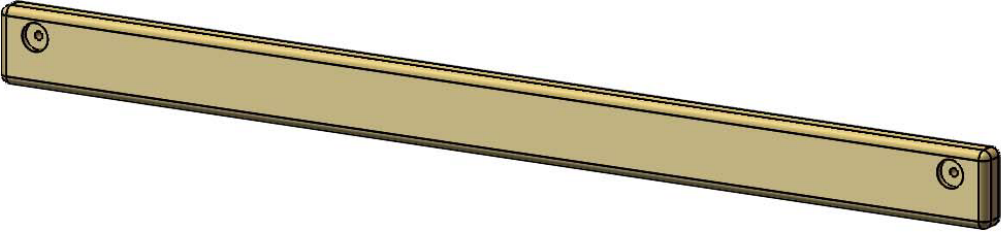
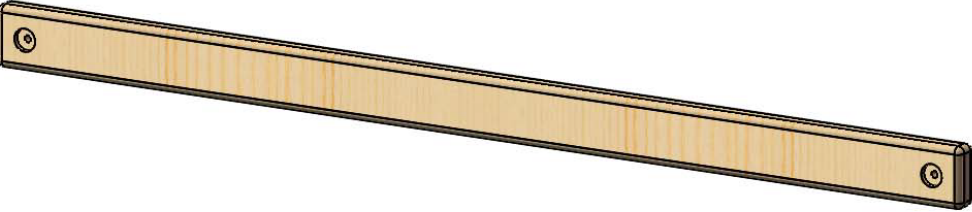
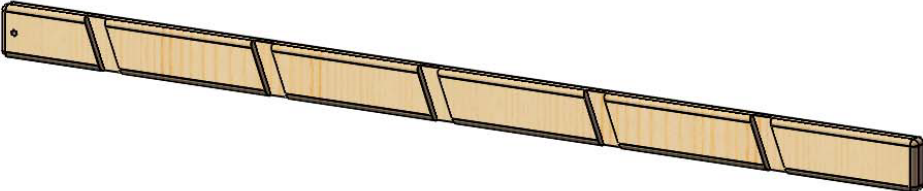
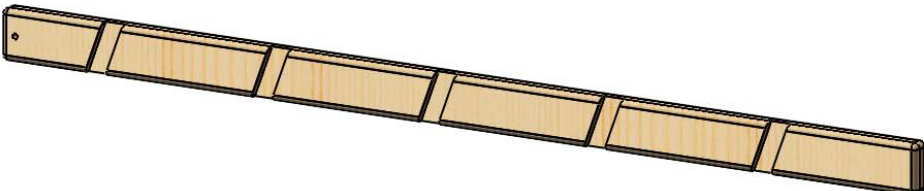
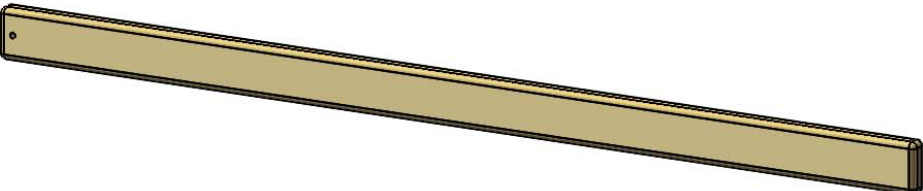
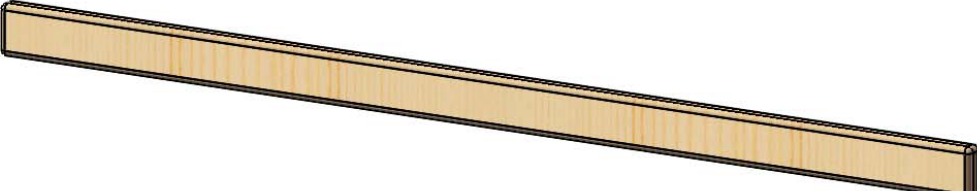
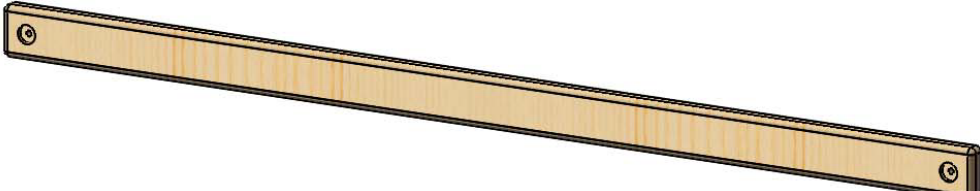
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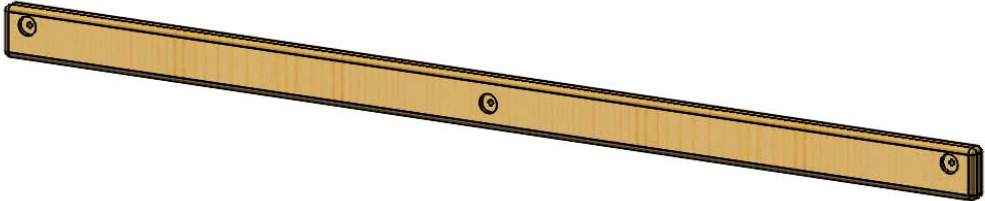
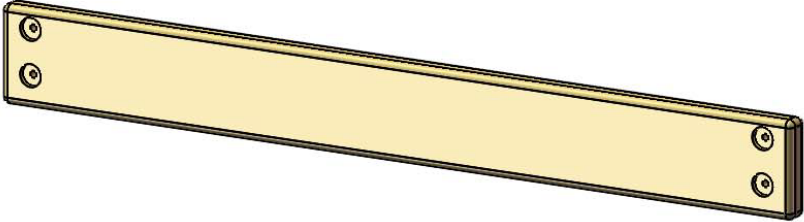
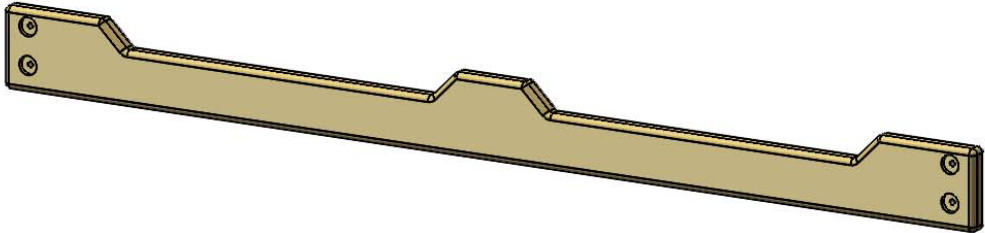
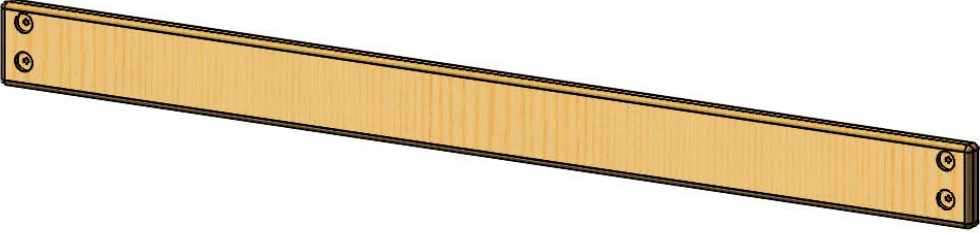
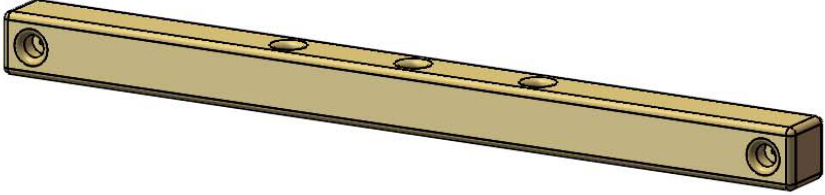
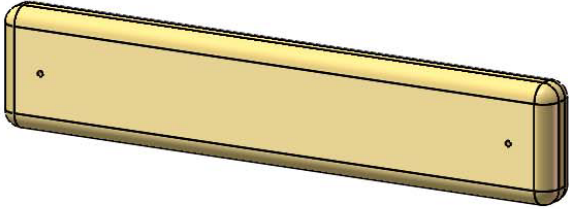
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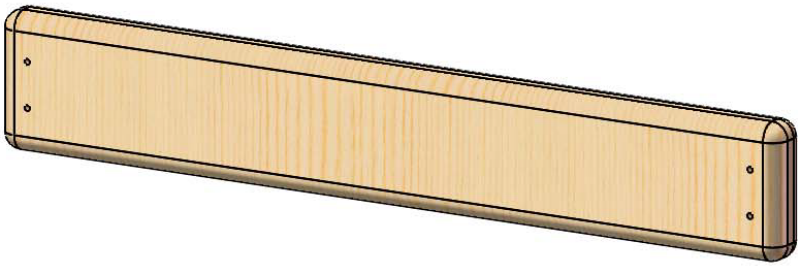
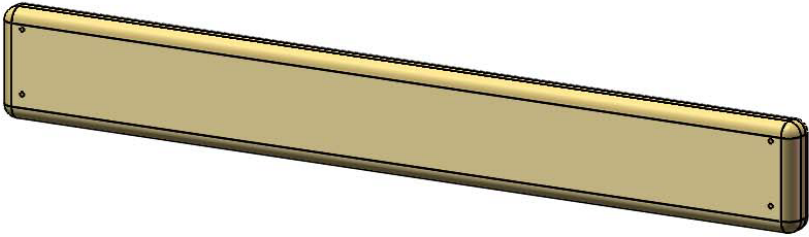
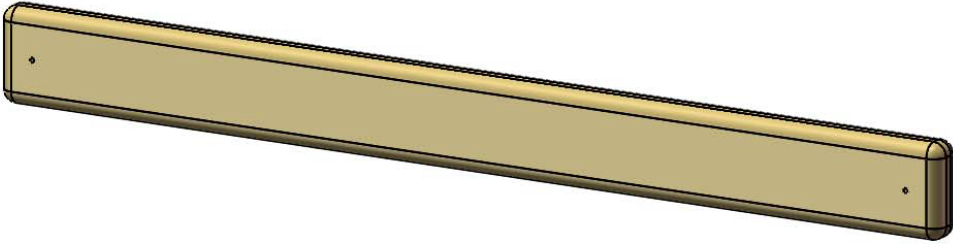
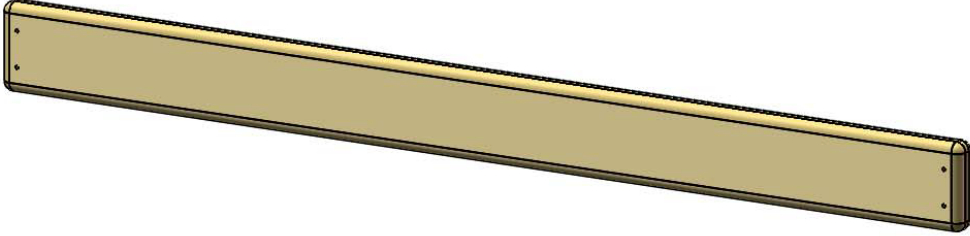
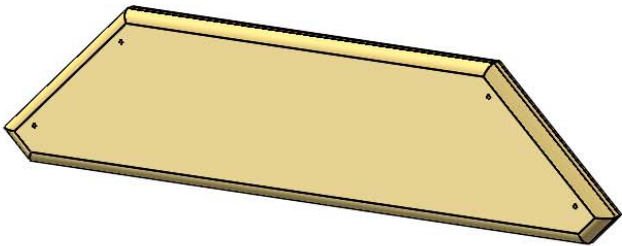
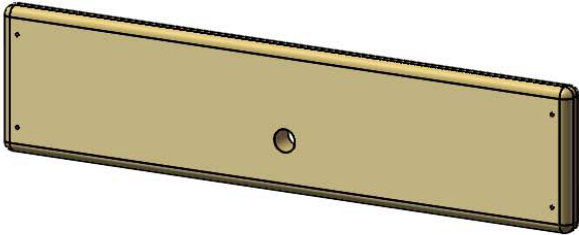
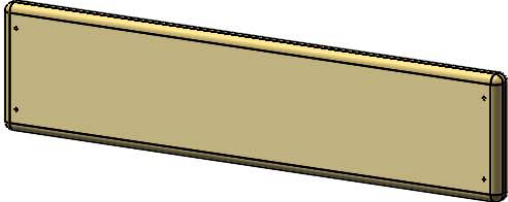
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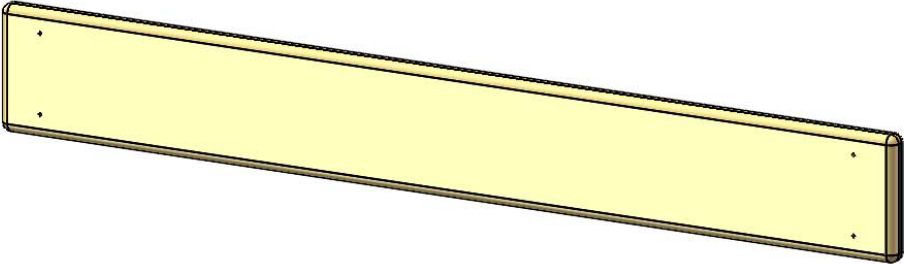
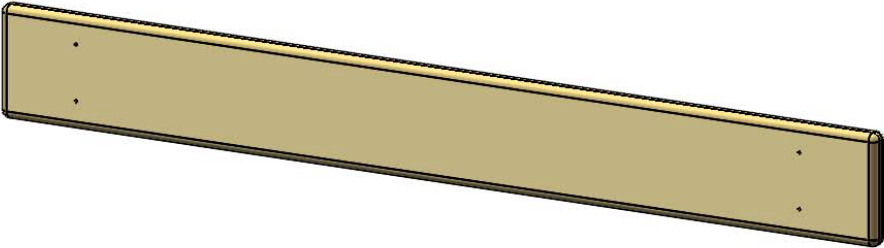
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

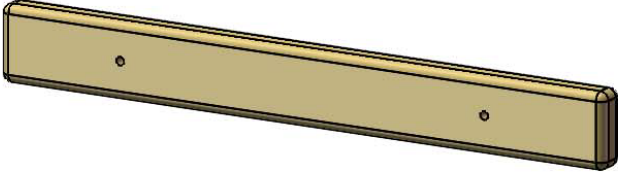
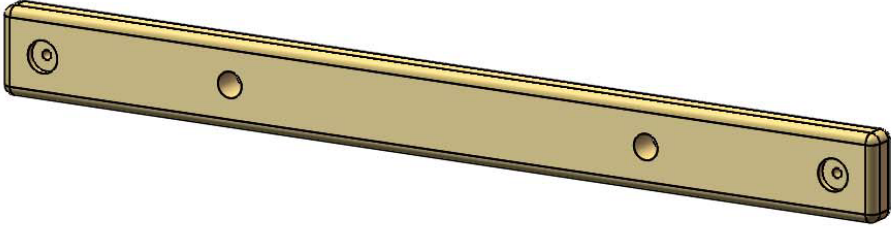
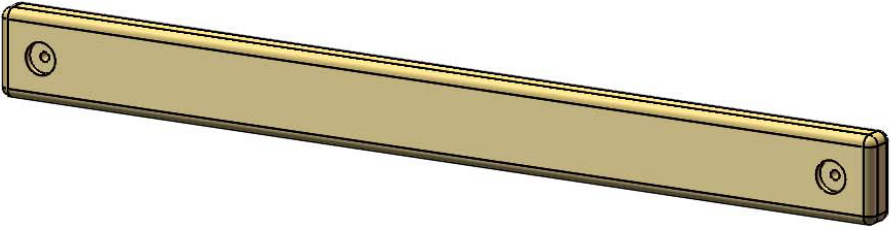
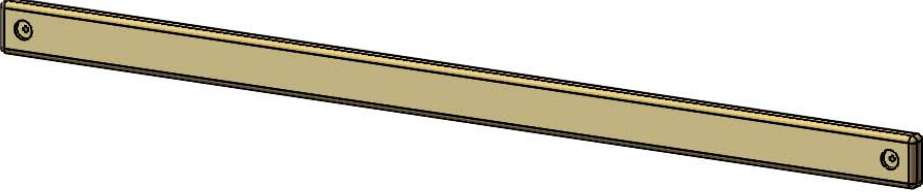
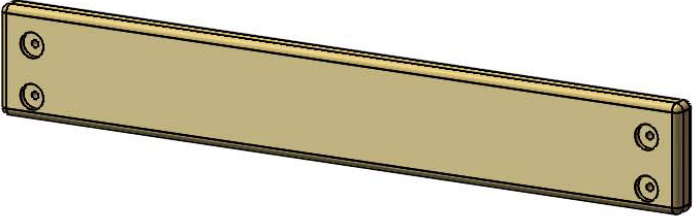
1501	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 13" ANGLE SUPPORT 2-4-1300-AS	4
		2 X 4 X 14-3/4" PICNIC TABLE TOP SUPPORT 2-4-1475-PTTS	2
		2 X 4 X 17" LADDER STEP 2-4-1700-LS	5
		2 X 4 X 18" ANGLE SUPPORT 2-4-1800-AS	4
		2 X 4 X 24" ROPE LADDER STEP 2-4-2400-RLST	6
		2 X 4 X 27-1/2" PICNIC TABLE SEAT SUPPORT 2-4-2750-PTSS	2
		2 X 4 X 32-1/2" PICNIC TABLE LEG 2-4-3250-PTL	2

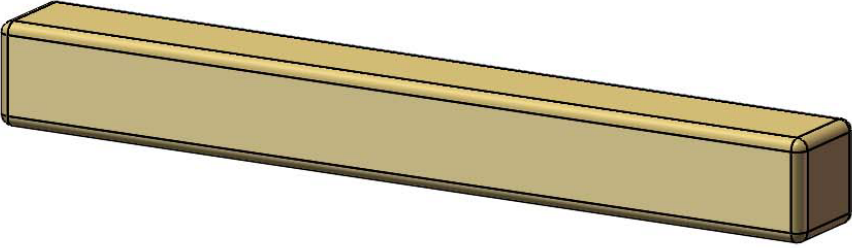
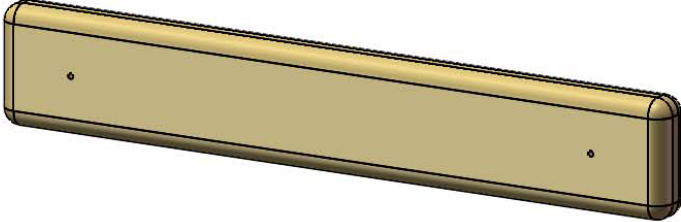
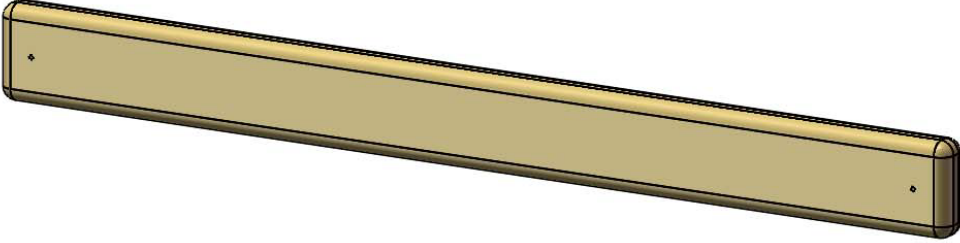
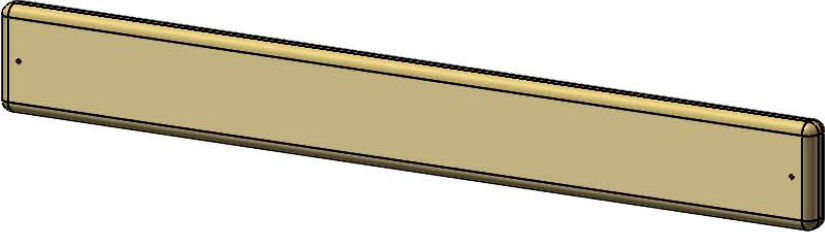
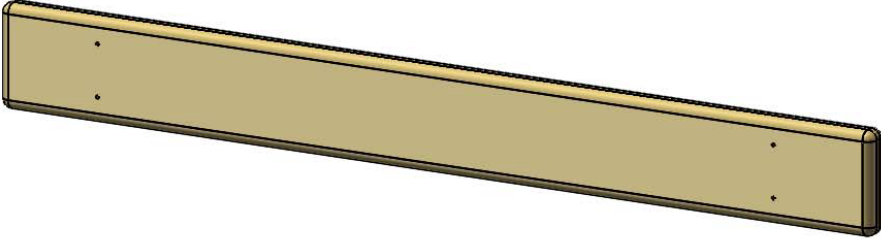
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 47-1/2" SAFETY/END PANEL BOARD 2-4-4750-SBEP	2
	2 X 4 X 58" SWING BEAM CROSS MEMBER 2-4-5800-CM	1
	2 X 4 X 66" LADDER LEFT SIDE 2-4-6600-LLS	1
	2 X 4 X 66" LADDER RIGHT SIDE 2-4-6600-LRS	1
	2 X 4 X 66" ROCK WALL SIDE 2-4-6600-RWS	2
	2 X 4 X 70" CENTER DECK SUPPORT 2-4-7000-CDS	1
	2 X 4 X 70" DECK SUPPORT 2-4-7000-DS	2

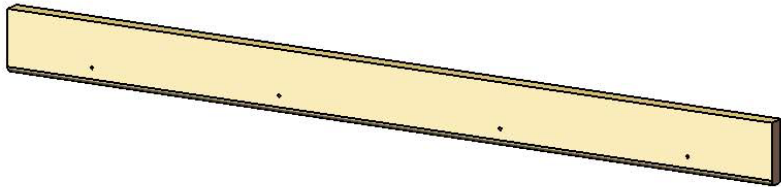
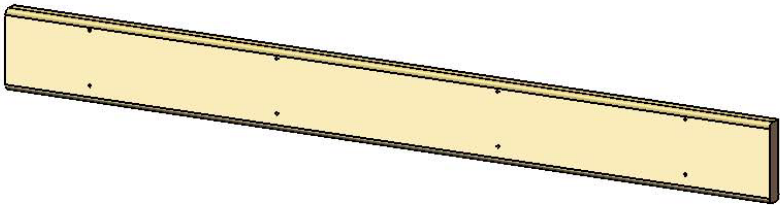
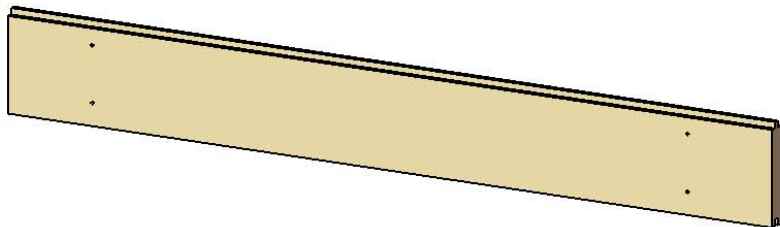
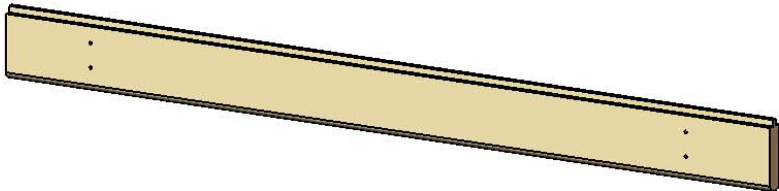
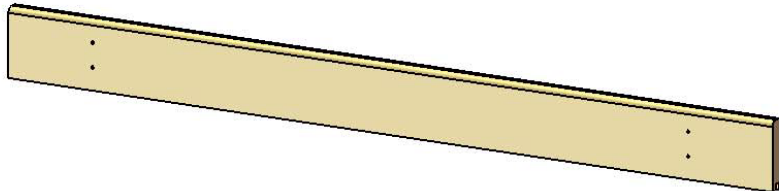
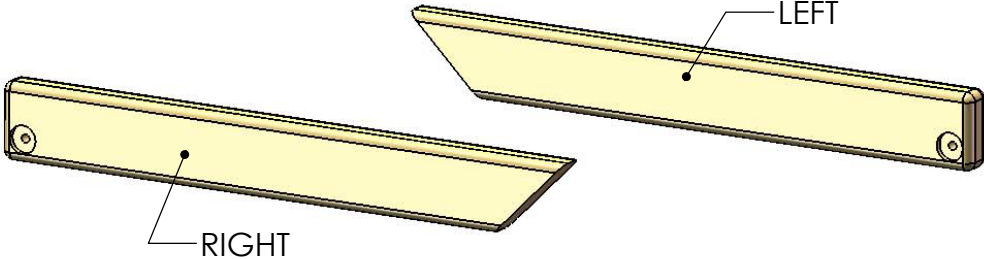
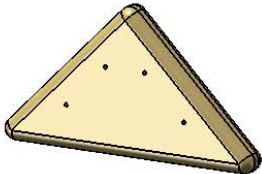
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 70" REAR TOP PANEL BOARD 2-4-7000-RTPB	1
	2 X 6 X 47-1/2" SANDBOX BOARD 2-6-4750-ESPB	2
	2 X 6 X 70" FRONT FACE BOARD 2-6-7000-FFB	1
	2 X 6 X 70" SANDBOX BOARD 2-6-7000-SB	1
	4 X 4 X 47-1/2" SWING BEAM MOUNT 4-4-4750-SBM	1
	5/4 X 3 X 13-1/4" PICNIC TABLE SLAT 125-3-1325-PTS	2
	5/4 X 3 X 17-1/2" TIC TAC TOE MOUNT 125-3-1750-TTMM	2

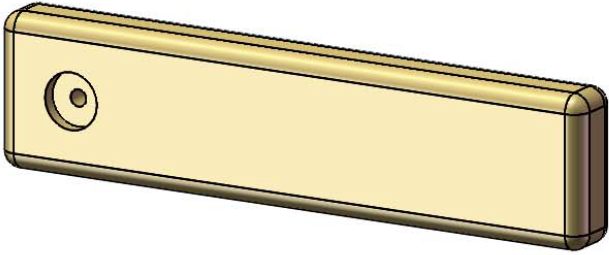
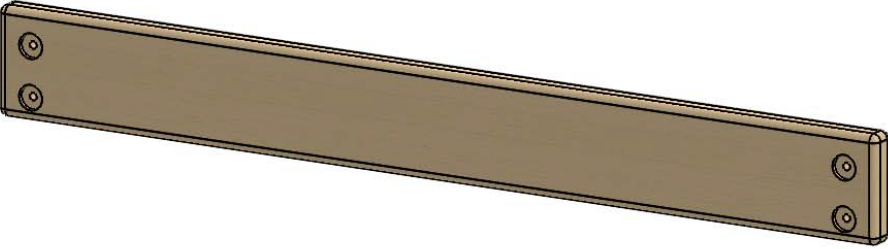
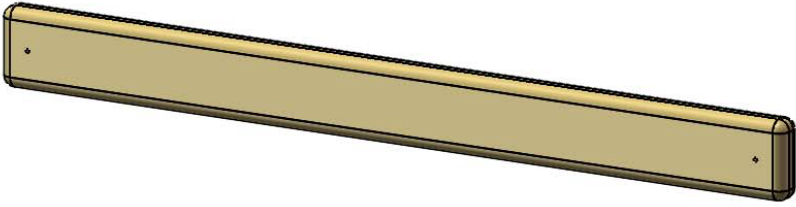
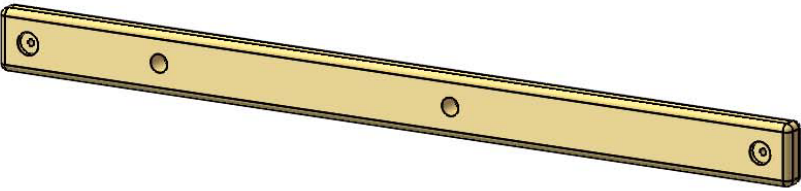
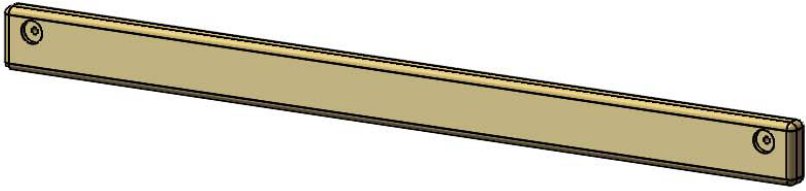
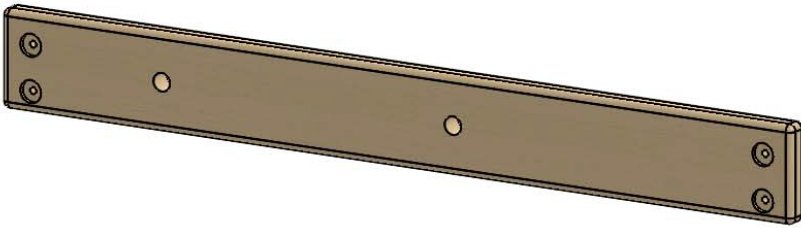
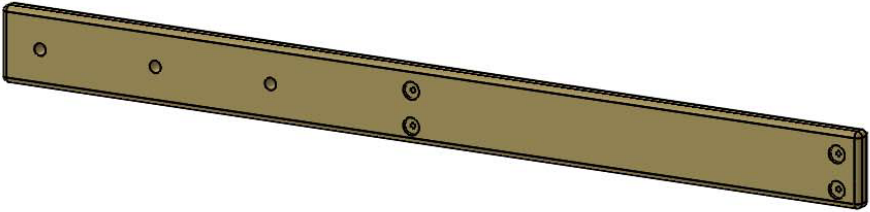
PICTURE	DESCRIPTION	QTY.
	5/4 X 3 X 18-3/4" LADDER BACK 125-3-1875-LB	1
	5/4 X 3 X 23-7/8" ROCK WALL CAP 125-3-2387-RWC	1
	5/4 X 3 X 28-1/4" PANEL SLATS 125-3-2825-PS	14
	5/4 X 4 X 40-3/8" DECK SPACER 125-4-4038-DS	2
	5/4 X 6 X 22" SANDBOX SEAT 125-6-2200-SS	2
	5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD 125-6-2387-BRW	1
	5/4 X 6 X 23-7/8" ROCK WALL BOARD 125-6-2387-RWB	11

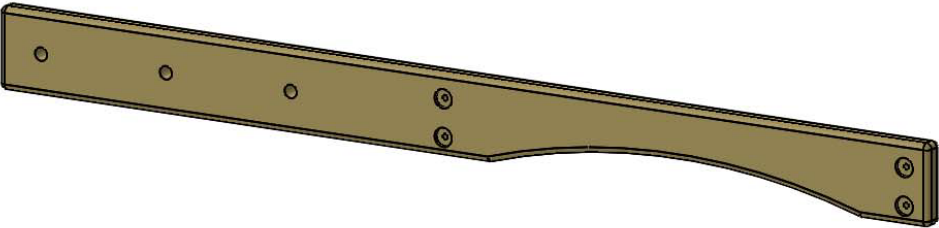
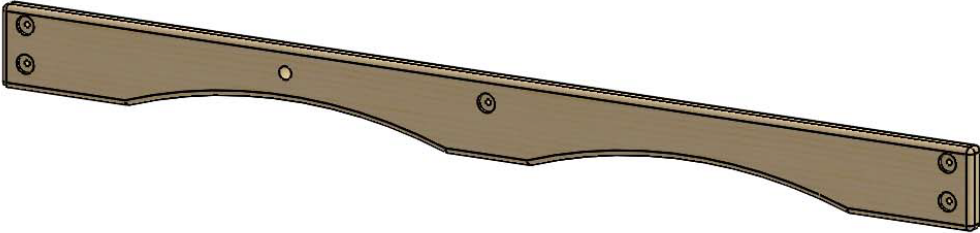
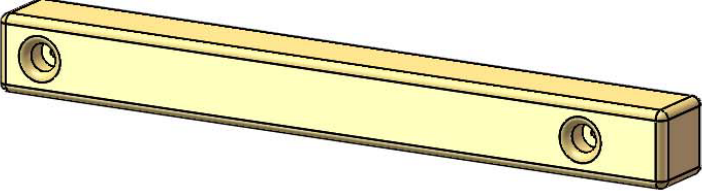
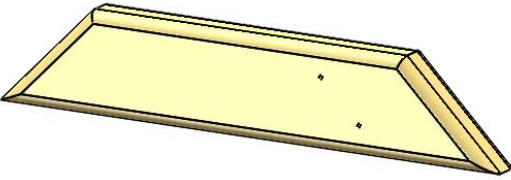
PICTURE	DESCRIPTION	QTY.
	5/4 X 6 X 43" PICNIC TABLE TOP & SEAT BOARD 125-6-4300-PTTS	4
	5/4 X 6 X 47-3/8" DECK BOARD 125-6-4737-DB	11
		27

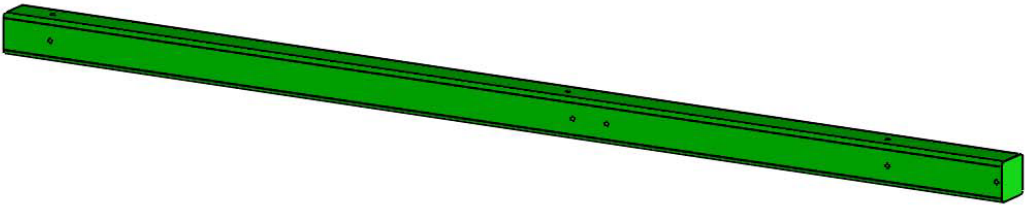
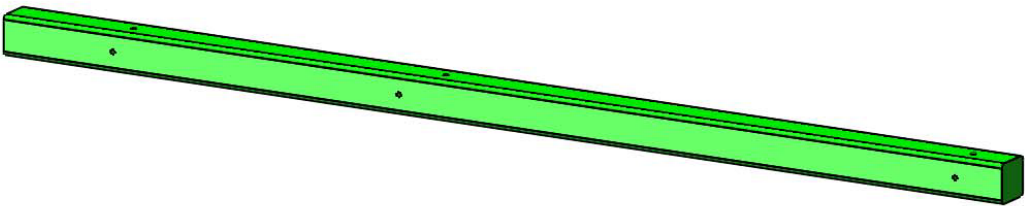
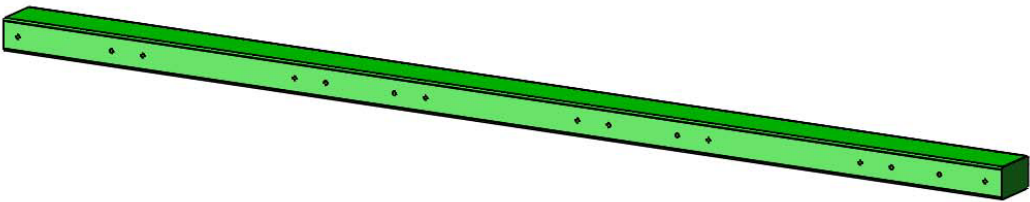
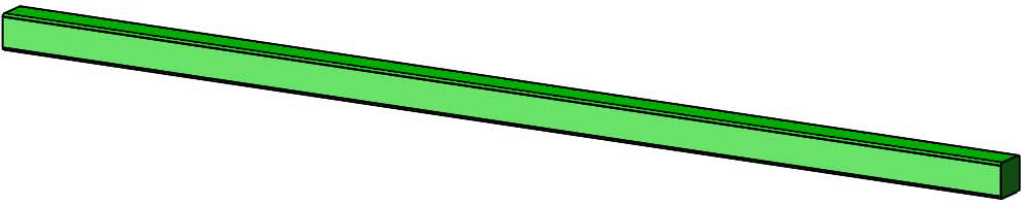
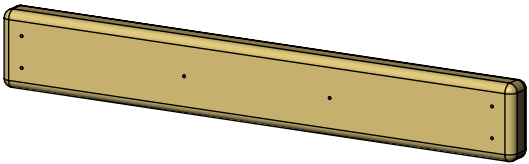
1509N	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 29" BRIDGE DECK 2-4-2900-BD	15
		2 X 4 X 36-3/4" SAFETY BOARD WITH CHAIN HOLES 2-4-3675-SBH	2
		2 X 4 X 36-3/4" SAFETY BOARD 2-4-3675-SB	6
		2 X 4 X 66" RAIL 2-4-6600-R	4
		2 X 6 X 36-3/4" BOTTOM PANEL BOARD 2-6-3675-BPB	5

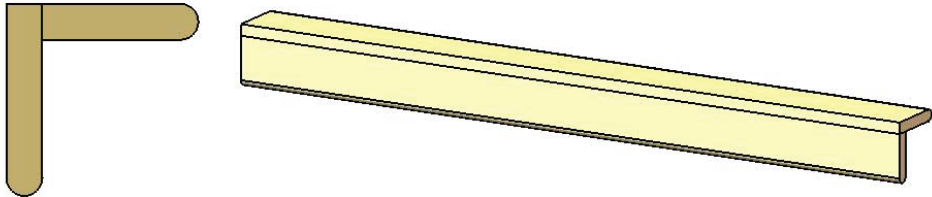
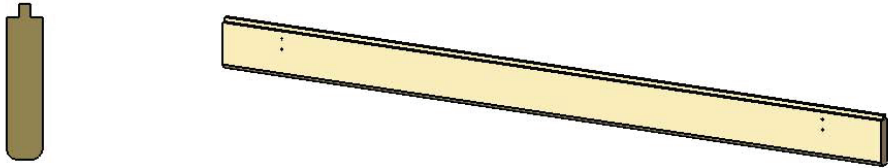
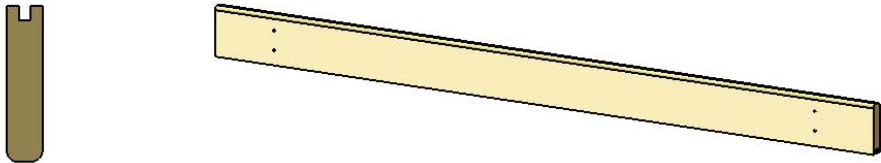
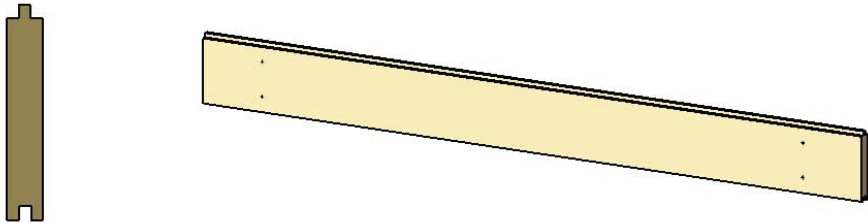
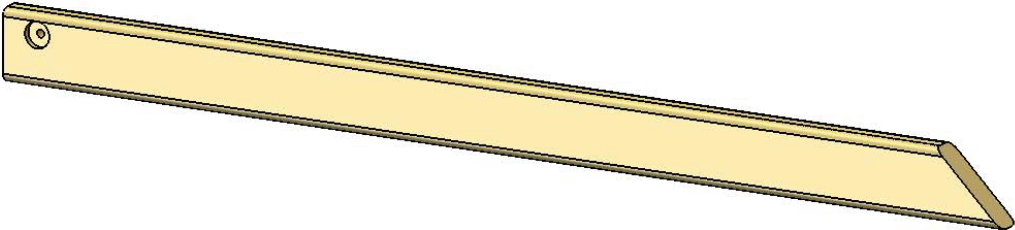
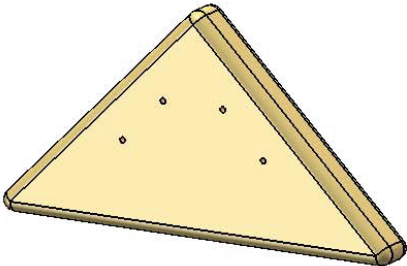
PICTURE	DESCRIPTION	QTY.
	4 X 4 X 29" CENTER POST 4-4-2900-CP	1
	5/4 X 3 X 16" RAIL SLAT 125-3-1600-RS	20
	5/4 X 3 X 28-1/2" PANEL SLAT 125-3-2850-PS	11
	5/4 X 4 X 29-3/8" DECK SPACER 125-4-2937-DS	2
	5/4 X 4 X 36-1/2" DECK BOARD 125-4-3650-DB	7
		29

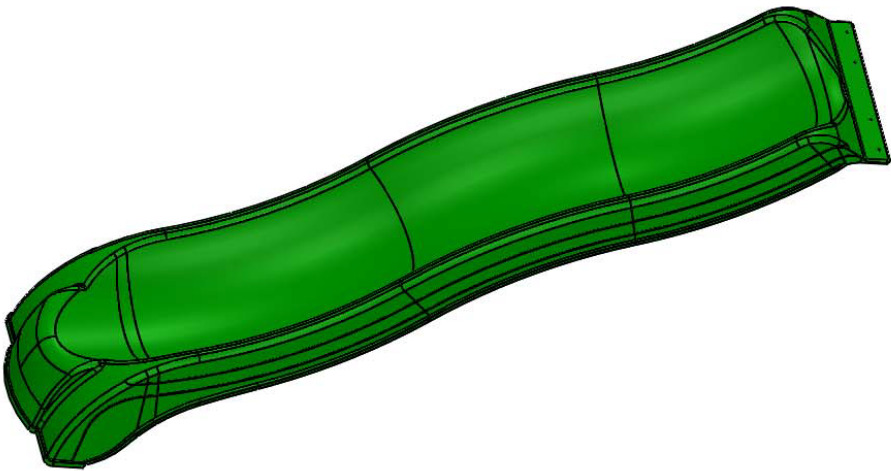
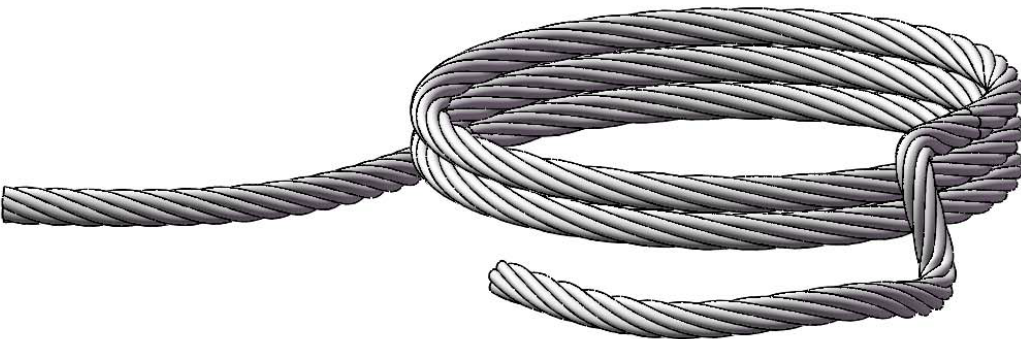
PICTURE		DESCRIPTION	QTY.
 1509W 		1 X 3 X 36-3/4" ROOF PEAK BOARD 2 1-3-3675-RPB2	1
		1 X 4 X 36-3/4" ROOF PEAK BOARD 1 1-4-3675-RPB1	1
		1 X 5 X 36-3/4" ROOF BOARD 1-5-3675-RB	10
		1 X 4 X 36-3/4" ROOF FINISHER 1-4-3675-RF	2
		1 X 4 X 36-3/4" ROOF STARTER 1-4-3675-RS	2
		2 X 4 X 27" ROOF SUPPORT LEFT 2-4-2700-RSL RIGHT 2-4-2700-RSR	2 2
		5/4 X 6 X 10" ROOF PEAK SUPPORT 125-6-1000-RPS	2

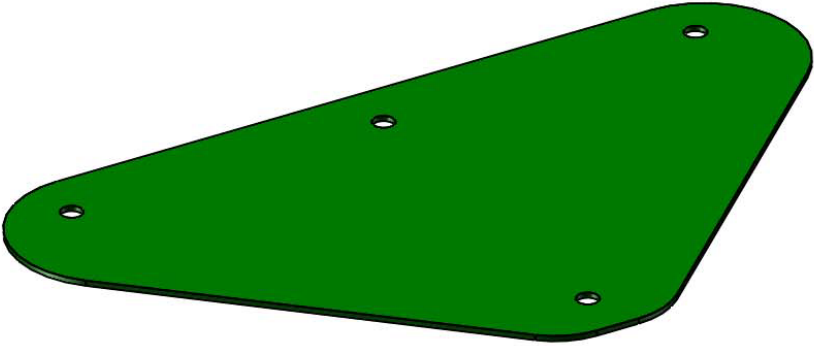
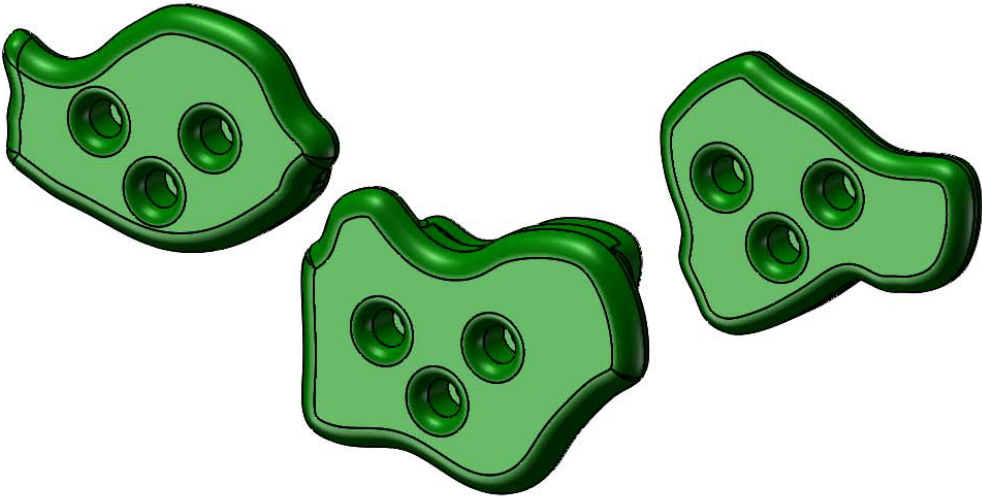
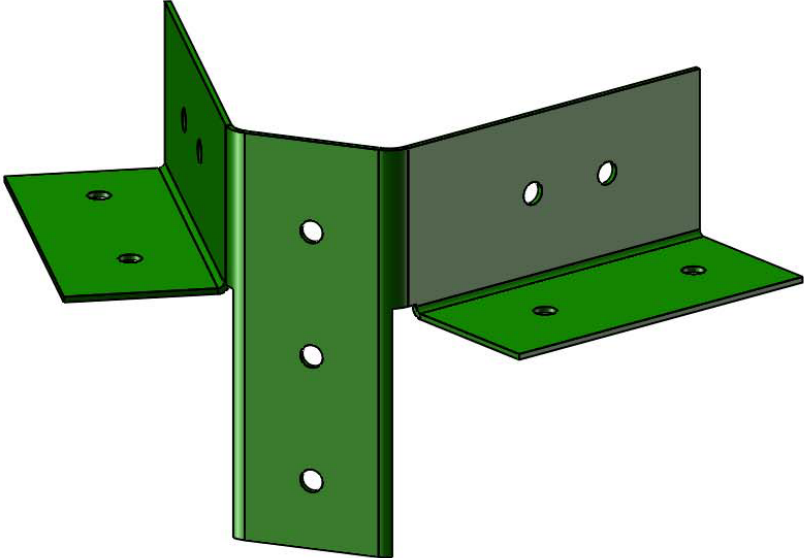
PICTURE		DESCRIPTION	QTY.
1516 1516C		2 X 4 X 14" BOTTOM PANEL BOARD 2-4-1400-BPB	1
		2 X 6 X 47-1/2" PANEL BOARD 2-6-4750-PB	1
		5/4 X 3 X 28-1/4" PANEL SLATS 125-3-2825-PS	2
		2 X 4 X 47-1/2" CLATTERBRIDGE CHAIN BOARD 2-4-4750-CCB	1
		2 X 4 X 47-1/2" SAFETY BOARD 2-4-4750-SBEP	1
		2 X 6 X 47-1/2" PANEL BOARD CLATTERBRIDGE 2-6-4750-PBC	1
		2 X 6 X 67" ROPE LADDER RUNNER 2-6-6700-RLR	1

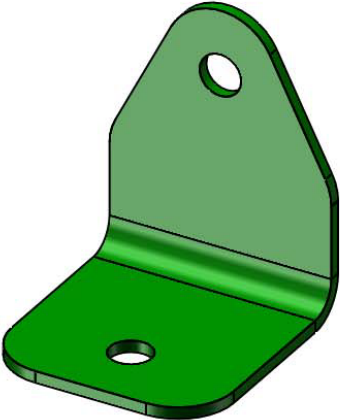
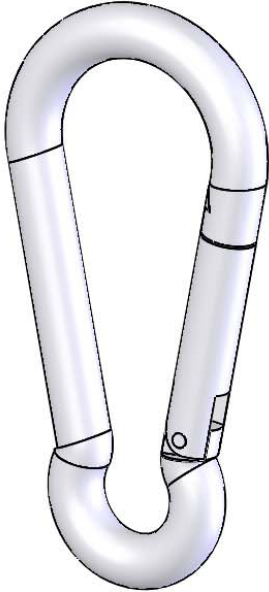
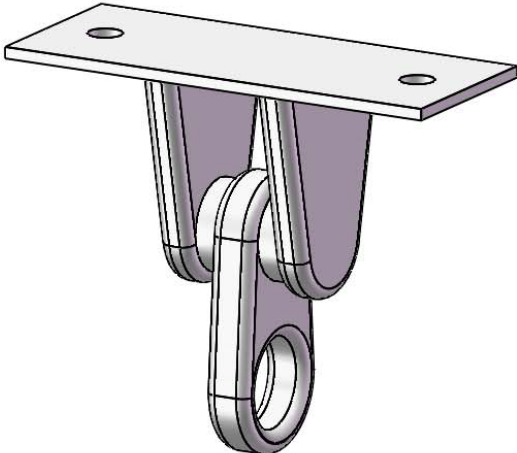
PICTURE	DESCRIPTION	QTY.
	2 X 6 X 67" ROPE LADDER SUPPORT 2-6-6700-RLS	1
	2 X 6 X 70" FRONT TOP PANEL BOARD 2-6-7000-FTPB	1
	2 X 6 X 70" SANDBOX BOARD 2-6-7000-SB	2
	4 X 4 X 32" RAD 5 POST 4-4-3200-R5P	2
	2 X 4 X 18" ANGLE SUPPORT 2-4-1800-AS	1
		32

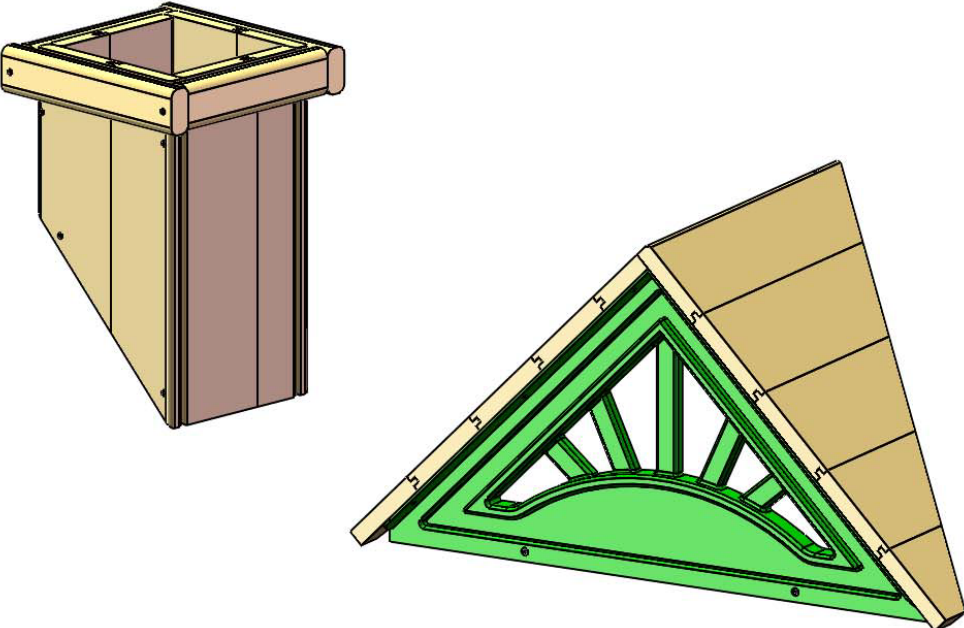
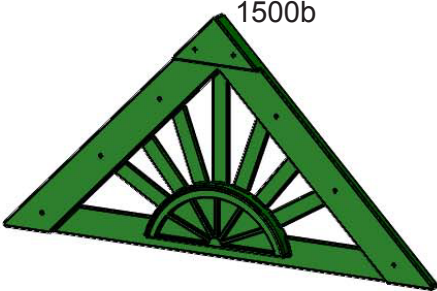
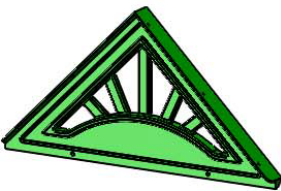
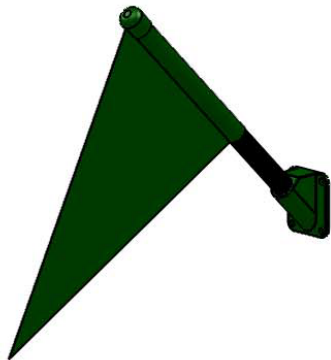
PICTURE	DESCRIPTION	QTY.
1520 x 2 	4 X 4 X 96" CORNER POST	4
1519 	4 X 4 X 96" CORNER POST	4
1522 	4 X 6 X 120" SWING BEAM	1
1522 	4 X 4 X 108" SWING LEG	2
	2 X 4 X 24-5/8" VERTICAL FRAME BOARD 1512A	2
		33

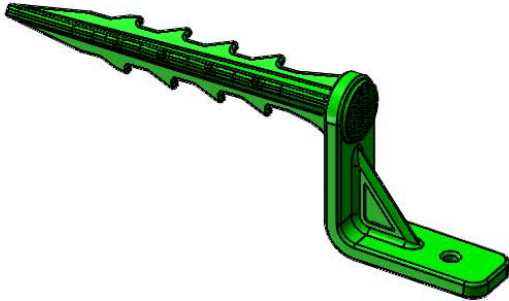
1503N	PICTURE	DESCRIPTION	QTY.
		47 $\frac{1}{2}$ " ROOF PEAK 1-6-4750-RP	1
		1 X 4 X 47 $\frac{1}{2}$ " TONGUE ONLY ROOF FINISHER 1-4-4750-RF	2
		1 X 4 X 47 $\frac{1}{2}$ " GROOVE ONLY ROOF STARTER 1-4-4750-RS	2
		1 X 5 X 47 $\frac{1}{2}$ " TONGUE-GROOVE ROOF BOARD 1-5-4750-RB	22
		2 X 4 X 51-1/8" ROOF SUPPORT (1 HOLE OFFSET) 2-4-5113-RSL 2-4-5113-RSR	2 LEFT 2 RIGHT
		5 4 X 6 X 10" ROOF PEAK SUPPORT 125-6-1000-RPS	2

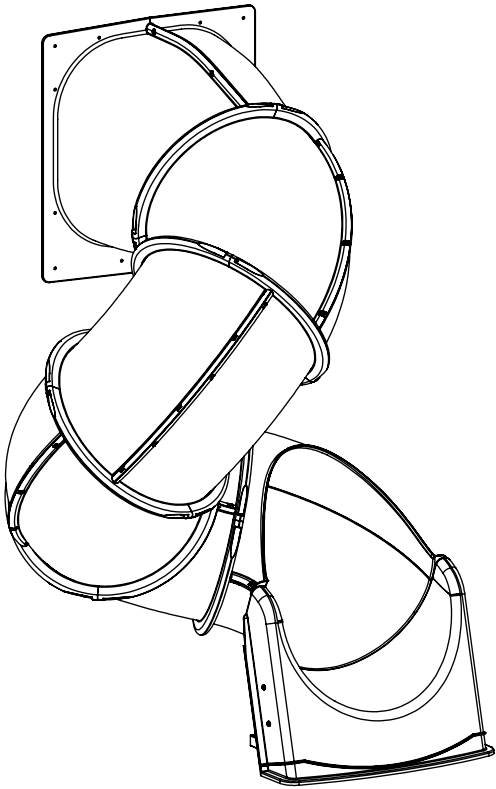
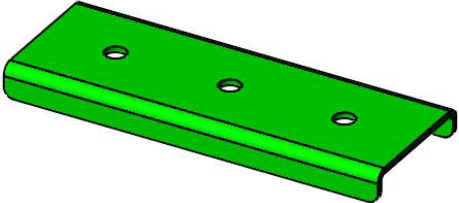
PICTURE	DESCRIPTION	QTY.
	10' WAVE SLIDE 03-0017	1
1500A 	10' ROCK WALL ROPE 10-1007 13' ROPE LADDER ROPES 10-1008	1 3
1500A  	SWING W/CHAINS 04-0002 TRAPEZE BAR W/CHAINS 04-0006	2 1

	PICTURE	DESCRIPTION	QTY.
1500A		SWING PLATE 11-5002	1
1500A		CLIMBING ROCK (5 ROCKS ARE IN ONE BAG) 07-0008	10 ROCKS
1500A		A-FRAME SWING LEG BRACKET 11-5010	1
1500A	HARDWARE BOXES: 1501, 1516C, 1509N, 1509W, 1503N	HARDWARE BOXES INSTRUCTIONS	1 EA.

	PICTURE	DESCRIPTION	QTY.
1500A		90 ° GREEN BRACKET 11-5013	4
1500A		SPRING CLIP 11-4003	6
1500A		IRON DUCTILE SWING HANGER 11-4012	6

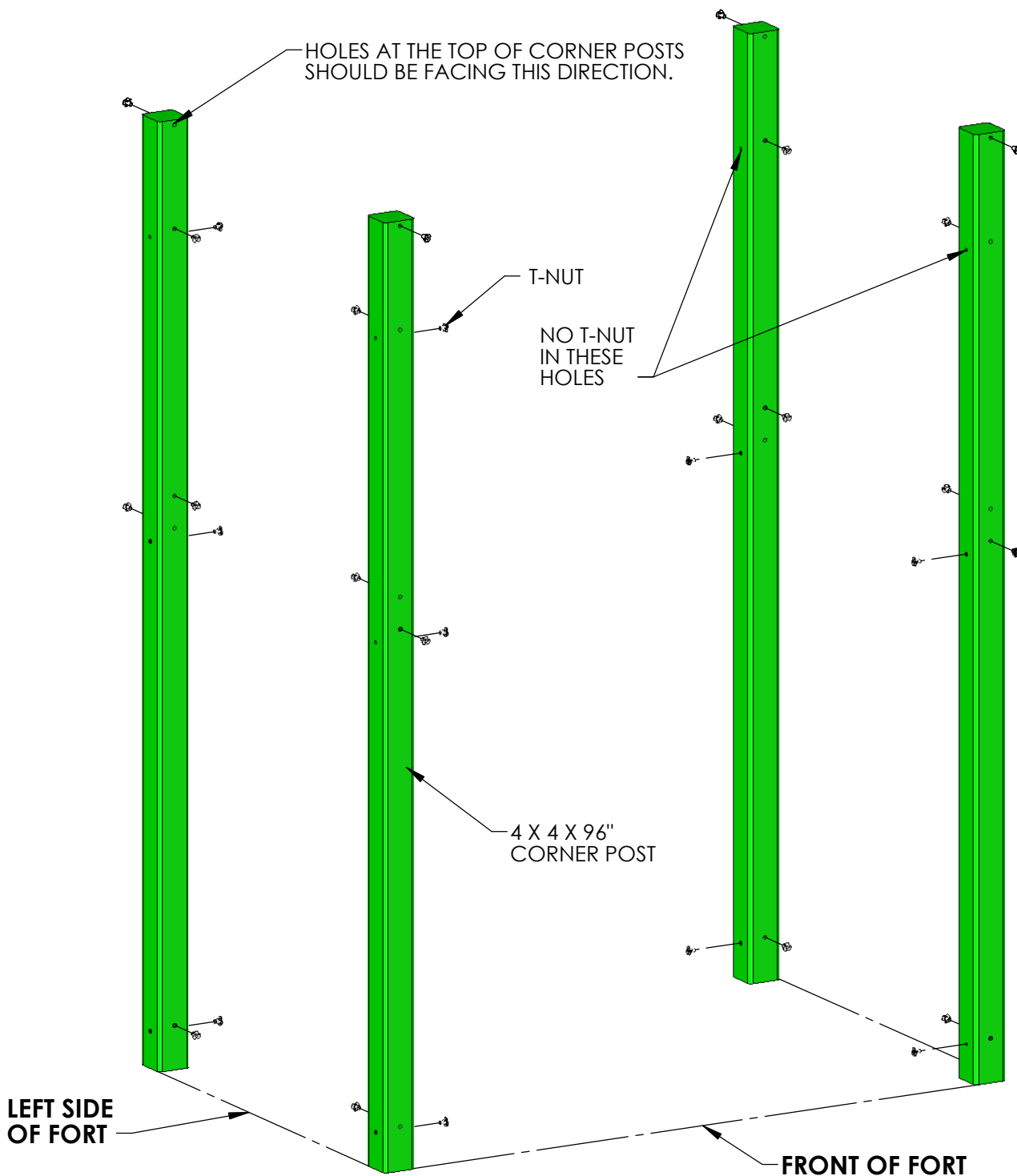
PICTURE	DESCRIPTION	QTY.
	UNASSEMBLED CHIMNEY (1530 BOX) UNASSEMBLED DORMER (1530 BOX)	1 2
1500B 	PLASTIC SUNBURST 07-0028-G	2
	PLASTIC DORMER SUNBURST 07-0031	2
1500H 	CLATTER-BRIDGE CHAIN 96" 08-1006	2
	FLAG KIT 09-1014	2

PICTURE	DESCRIPTION	QTY.
(NOT SHOWN)	MANUFACTURER LOGO PLATE	1
	GROUND STAKES (PAIR) 07-0016-P	1 PR
	TIC TAC TOE (UNASSEMBLED) 07-0010	1
 Note: Actual product may vary.	STEERING WHEEL 07-0004	1

PICTURE	DESCRIPTION	QTY.
	5' QUICK CONNECT TURBO SLIDE 03-0031-G	1
	CHANNEL BRACKET 11-5018	1
(NOT SHOWN)	CLATTERBRIDGE MESH 06-2004	1 PR
(NOT SHOWN)	SAFETY WARNING PLATE 11-5023	1
		40

STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

- 1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.
- 2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.
- 3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE FORT.
- 4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.
- 5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.
- 6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 2: ASSEMBLING THE LEFT SIDE FRAME

1: LAY THE 2 X 6 X 47-1/2" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD MUST BE OFFSET DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

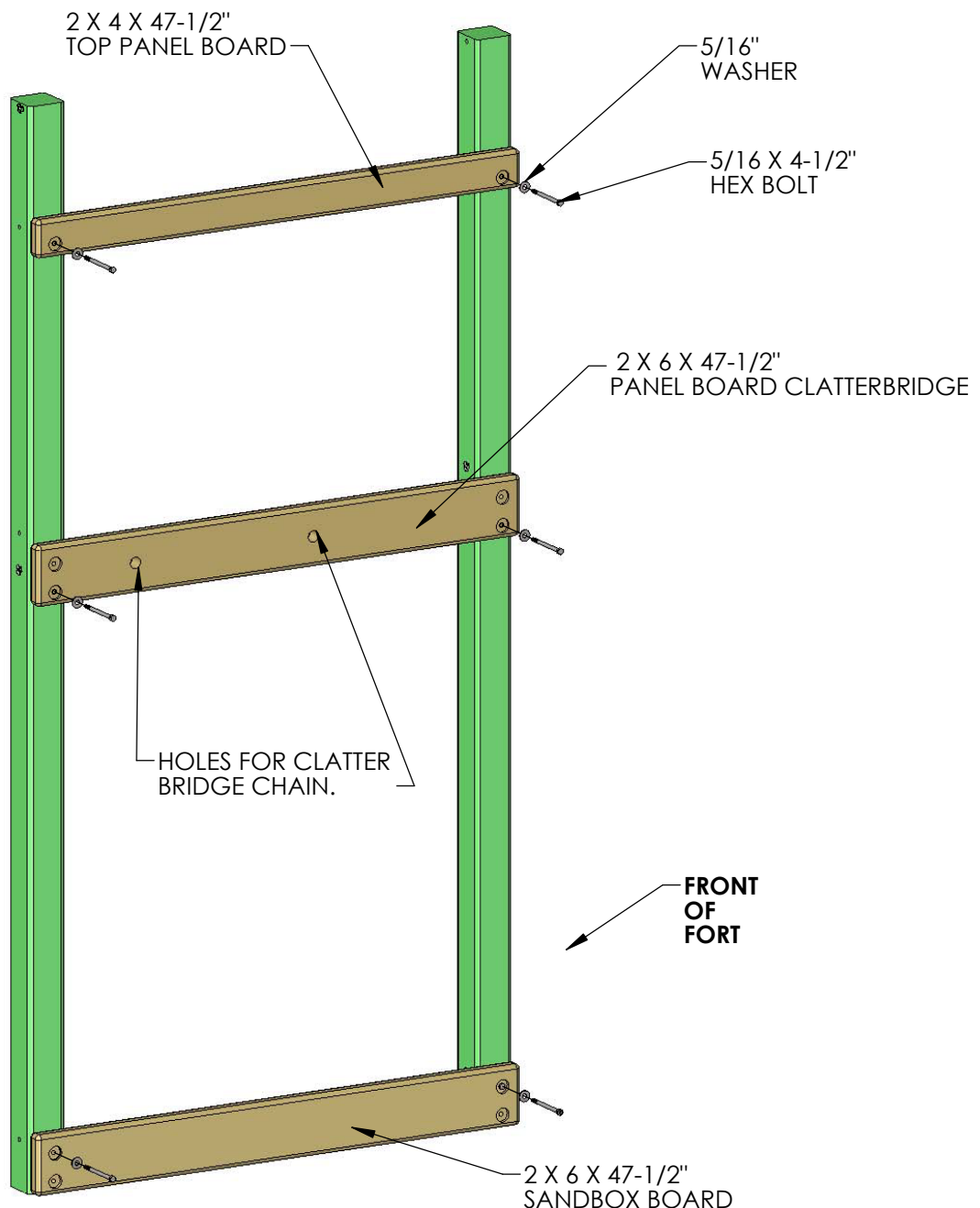
3: LAY THE 2 X 6 X 47-1/2" PANEL BOARD CLATTERBRIDGE ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE HOLES IN THE PANEL BOARD CLATTERBRIDGE MUST BE OFFSET DOWN.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE PANEL BOARD CLATTERBRIDGE TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.

5: LAY THE 2 X 4 X 47-1/2" TOP PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS. THE HOLES IN THE TOP PANEL BOARD MUST BE OFFSET DOWN.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

7: DO NOT INSTALL LAG SCREWS AT THIS TIME.



STEP 3: ASSEMBLING THE RIGHT SIDE FRAME

1: LAY THE RIGHT SIDE CORNER POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.

2: LAY THE 2 X 6 X 47-1/2" SANDBOX BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD MUST BE OFFSET DOWN.

3: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

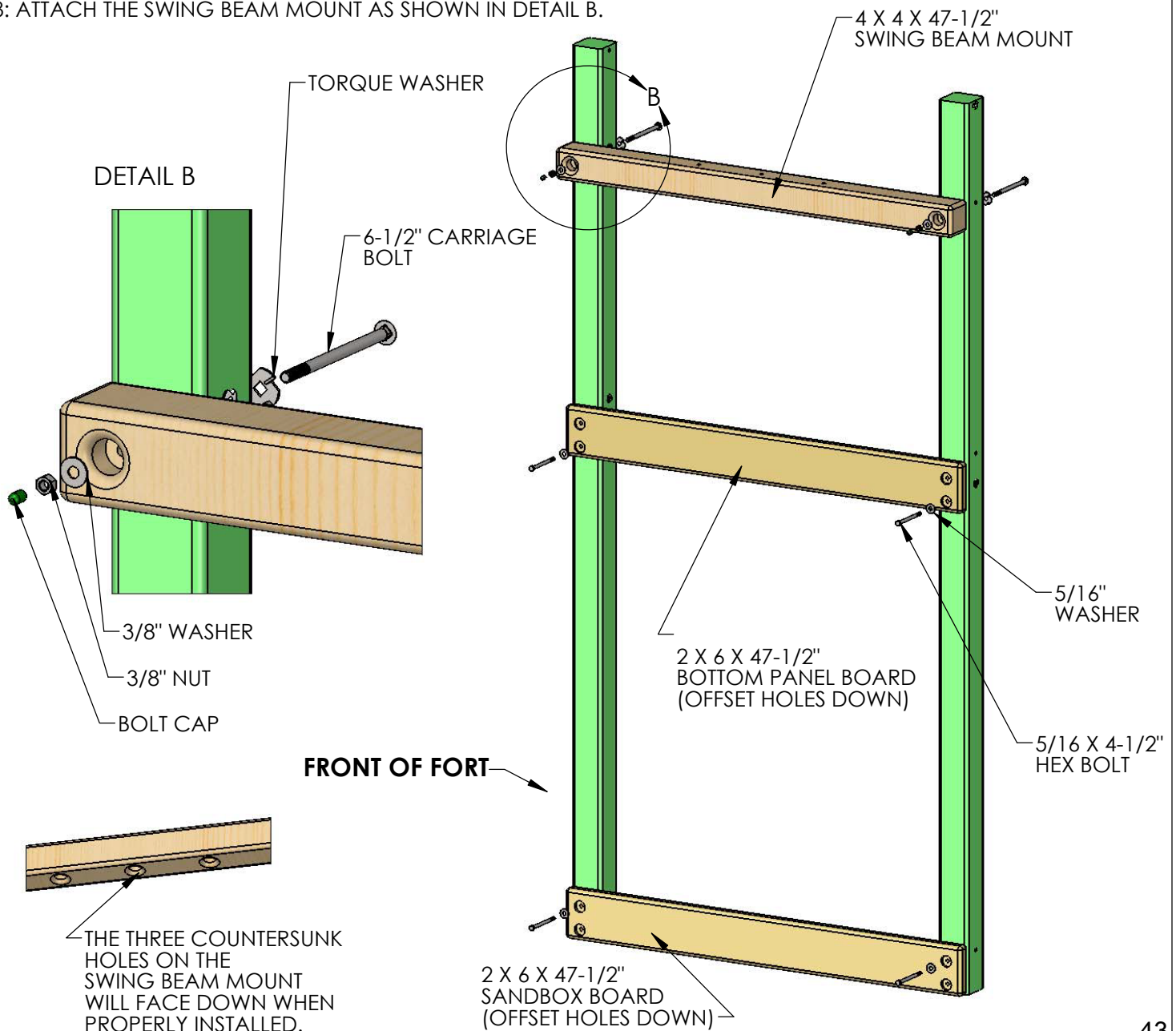
4: LAY THE 2 X 6 X 47-1/2" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET DOWN.

5: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TOP HOLES WILL BE USED LATER.

6: LAY THE 4 X 4 X 47-1/2" SWING BEAM MOUNT ON TOP OF THE RIGHT SIDE CORNER POSTS. THE THREE COUNTERSUNK HOLES IN THE MIDDLE OF THE SWING BEAM MOUNT MUST FACE DOWNWARD.

7: FIND TWO TORQUE WASHERS. PLACE A 6-1/2" CARRIAGE BOLT THROUGH THE TORQUE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE CORNER POST HOLES SO THAT THE HEAD OF THE CARRIAGE BOLT FACES WHAT WILL BE THE INSIDE OF THE FORT. USE A HAMMER TO SET THE TORQUE WASHER INTO THE CORNER POST.

8: ATTACH THE SWING BEAM MOUNT AS SHOWN IN DETAIL B.

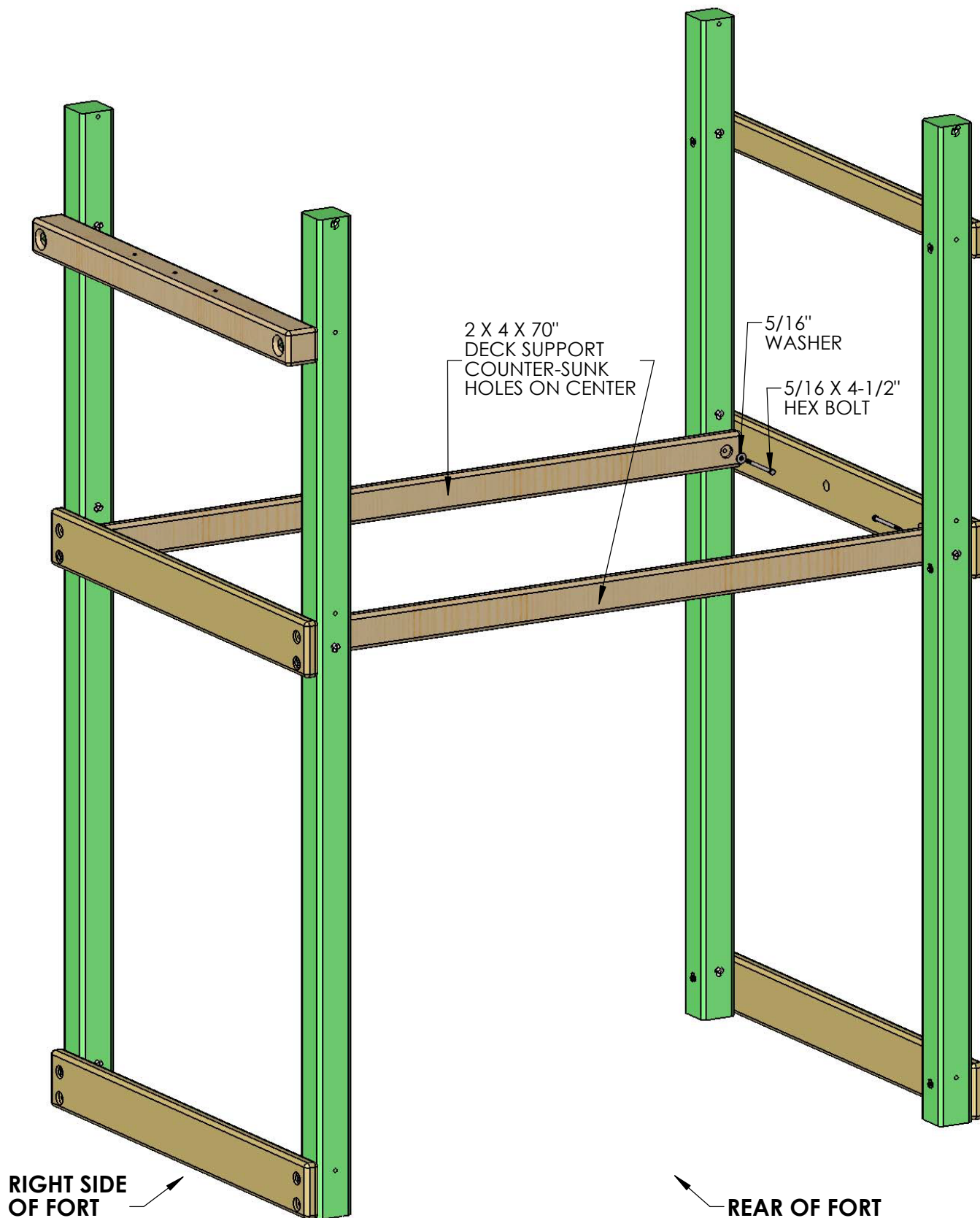


STEP 4: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

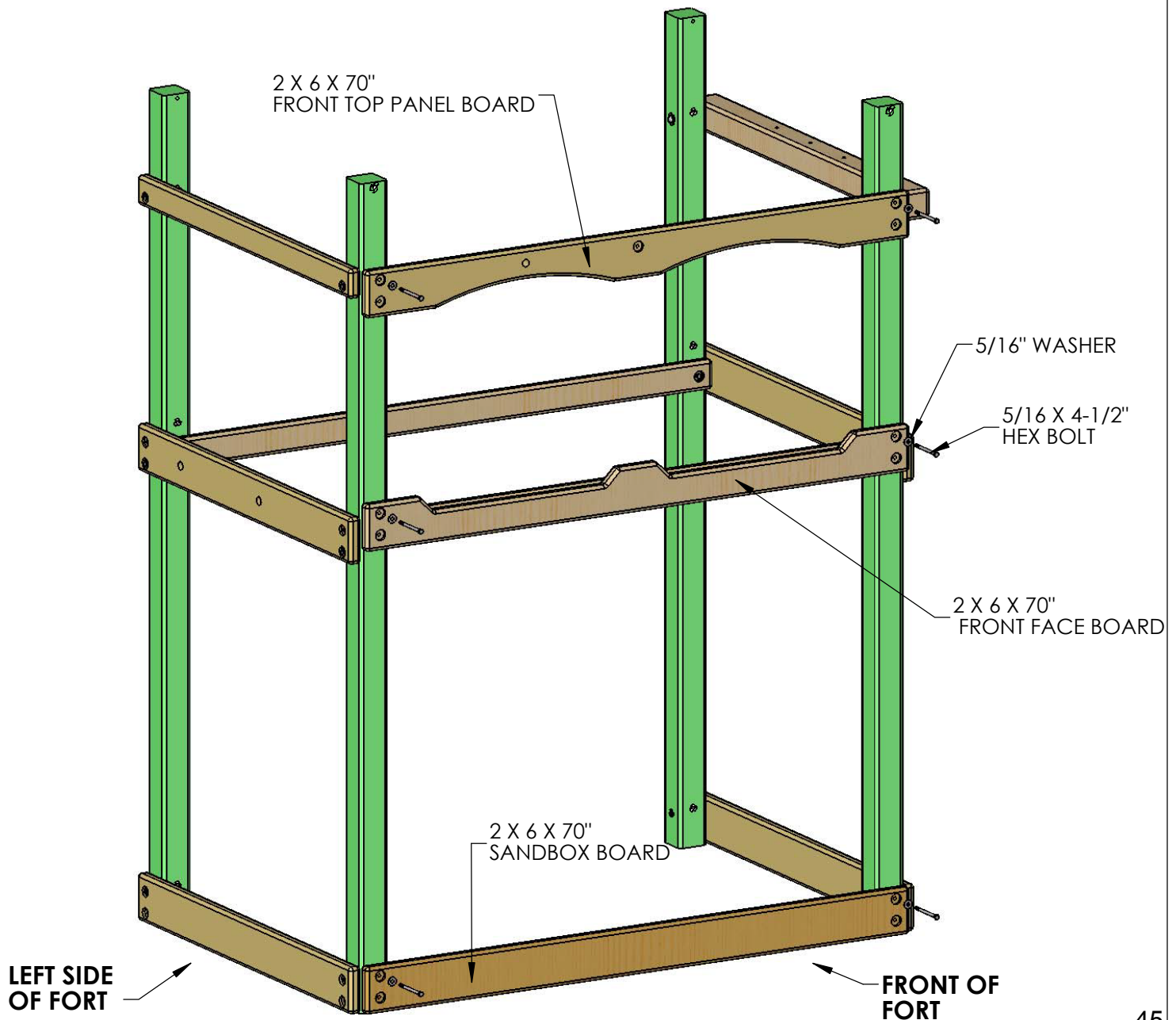
1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 70" DECK SUPPORTS TO THE HOLES AT 54-3/4" WITH 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE FORT.



STEP 5: FRONT FRAME ASSEMBLY

- 1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE FRONT OF THE CORNER POSTS.
- 2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 3: PLACE THE 2 X 6 X 70" FRONT FACE BOARD WITH NOTCHES ON THE FRONT OF THE CORNER POSTS. THE HOLES IN THE FRONT FACE BOARD SHOULD BE OFFSET UP.
- 4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT FACE BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 5: PLACE THE 2 X 6 X 70" FRONT TOP PANEL BOARD ON THE FRONT OF THE CORNER POSTS. THE HOLES IN THE FRONT TOP PANEL BOARD SHOULD BE OFFSET UP.
- 6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE FRONT TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 6: REAR FRAME ASSEMBLY

1: PLACE THE 2 X 6 X 70" SANDBOX BOARD ON THE BOTTOM REAR OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.

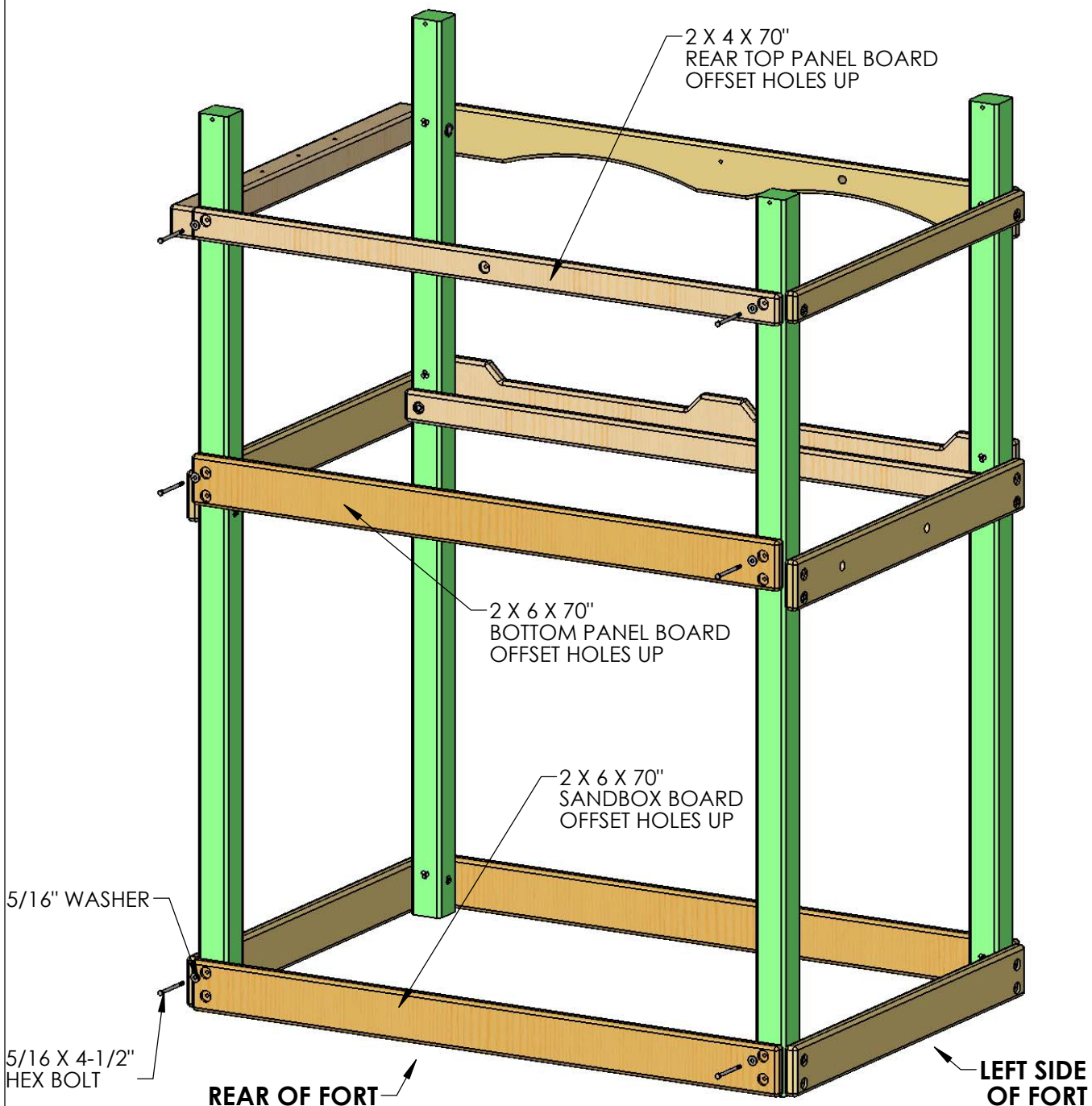
2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" BOTTOM PANEL BOARD AT THE MIDDLE OF THE REAR CORNER POSTS. THE HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: PLACE THE 2 X 4 X 70" REAR TOP PANEL BOARD NEAR THE TOP OF THE REAR CORNER POSTS. THE HOLES IN THE REAR TOP PANEL BOARD MUST BE OFFSET UP.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE REAR TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

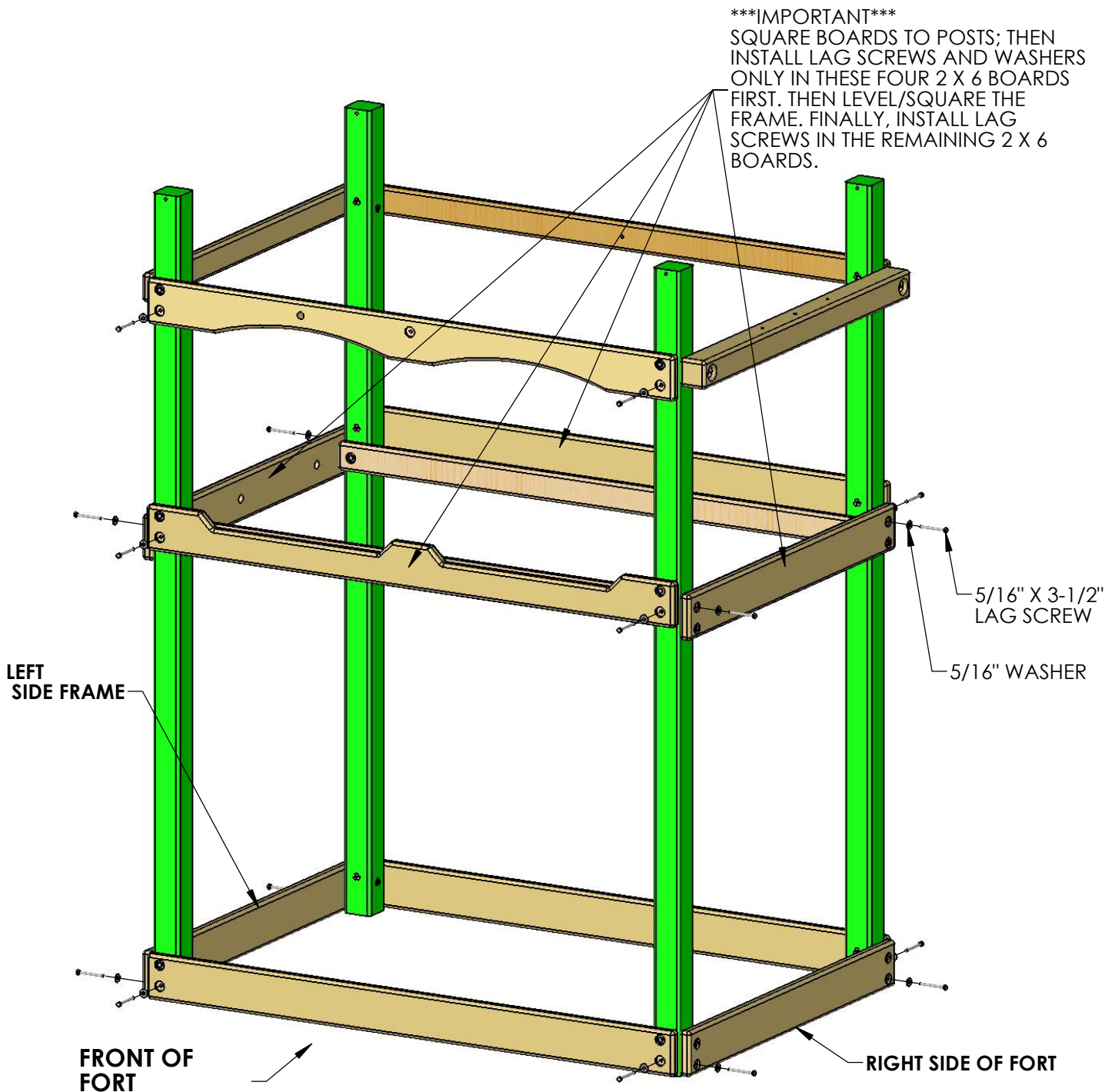


STEP 7: LEVELING THE PLAY SET AND LAGS

1: INSTALL LAG SCREWS ONLY IN THE FOUR 2 X 6 BOARDS AT DECK HEIGHT AT THIS TIME. SQUARE EACH OF THESE FOUR BOARDS TO THE CORNER POSTS AND THEN INSTALL THE LAG SCREWS. THIS IS TO MAKE THE STRUCTURE RIGID FOR THE LEVELING AND SQUARING PROCESS.

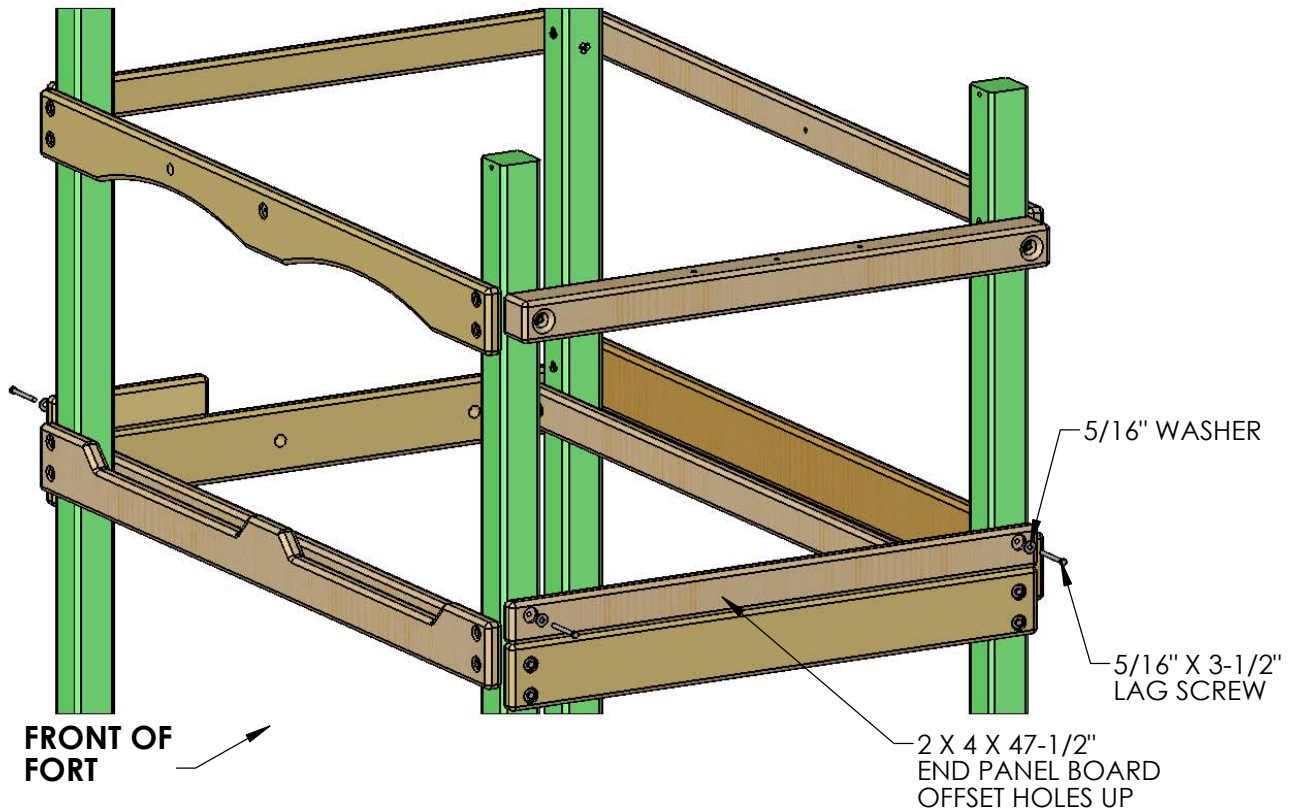
2: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. HAVE AN ASSISTANT HELP YOU LIFT THE FRAME AS REQUIRED. **DO NOT** INSTALL REMAINING LAG SCREWS UNTIL AFTER THE FRAME HAS BEEN LEVELED AND SQUARED.

3: ONCE THE FRAME IS LEVEL, SQUARE AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL THE REMAINING HOLES OF THE 2 X 6 PARTS ON THE FRONT, SIDES AND REAR OF THE PLAY SET. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS.

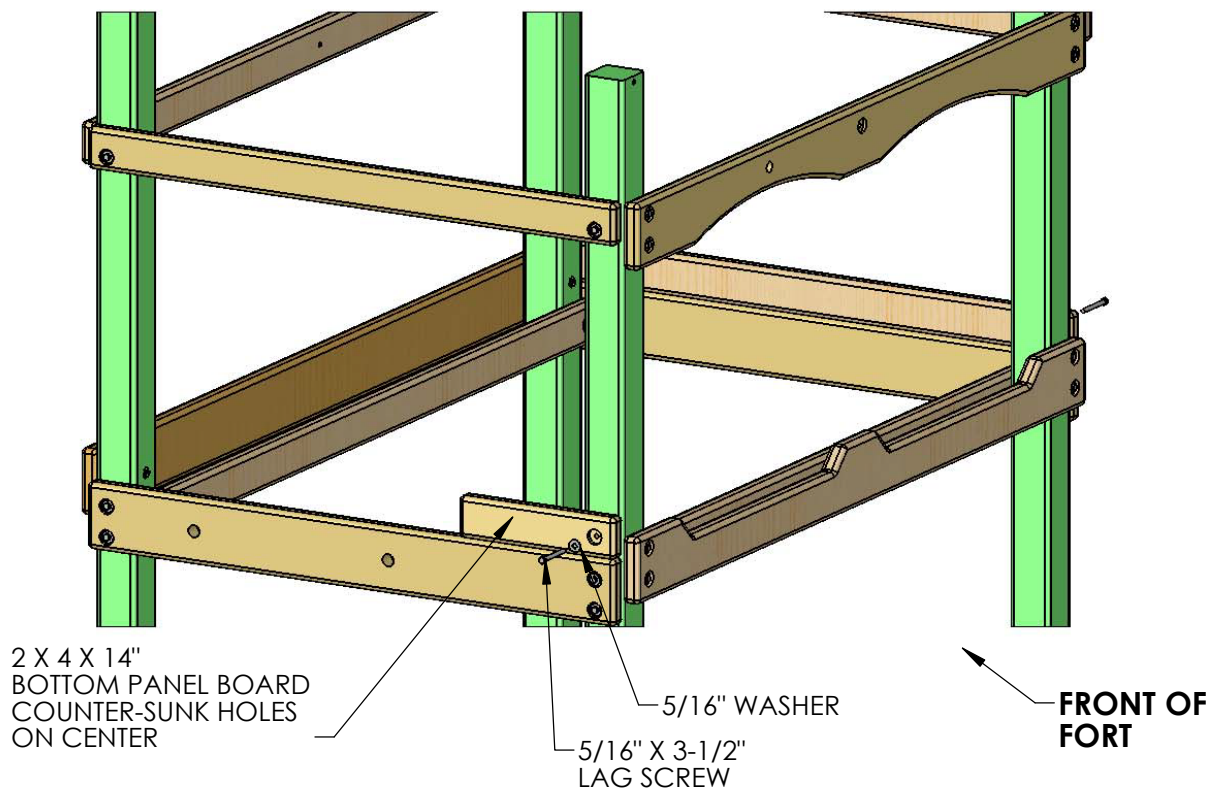


STEP 8: BOTTOM PANEL BOARDS

1: PLACE THE 2 X 4 X 47-1/2" END PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD WITH OFFSET HOLES UP AND FASTEN TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



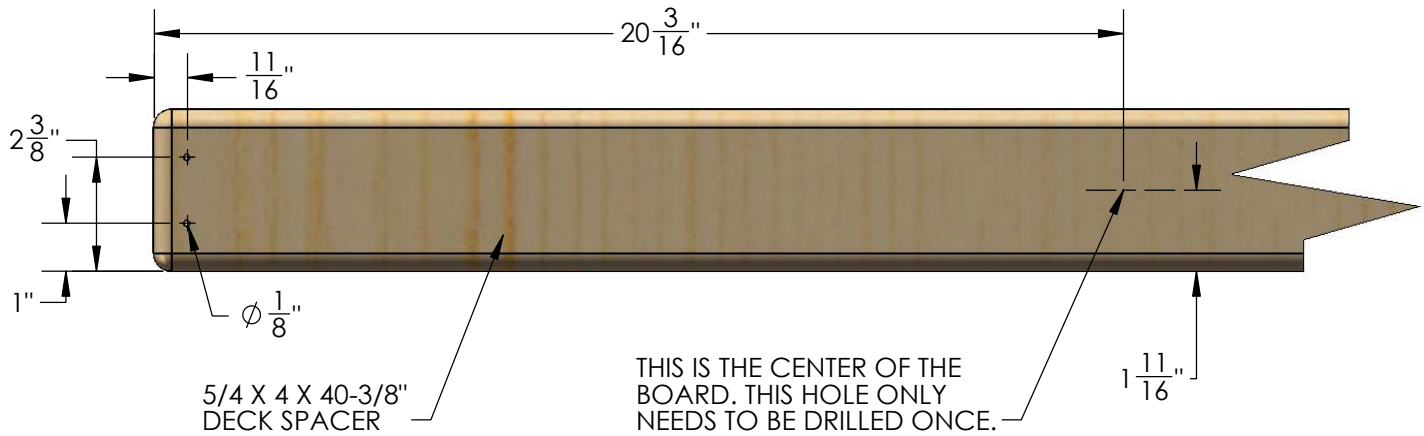
2: PLACE THE 2 X 4 X 14" BOTTOM PANEL BOARD ON TOP OF THE 2 X 6 PANEL BOARD CLATTER BRIDGE AND FASTEN TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREW WITH 5/16" WASHER.



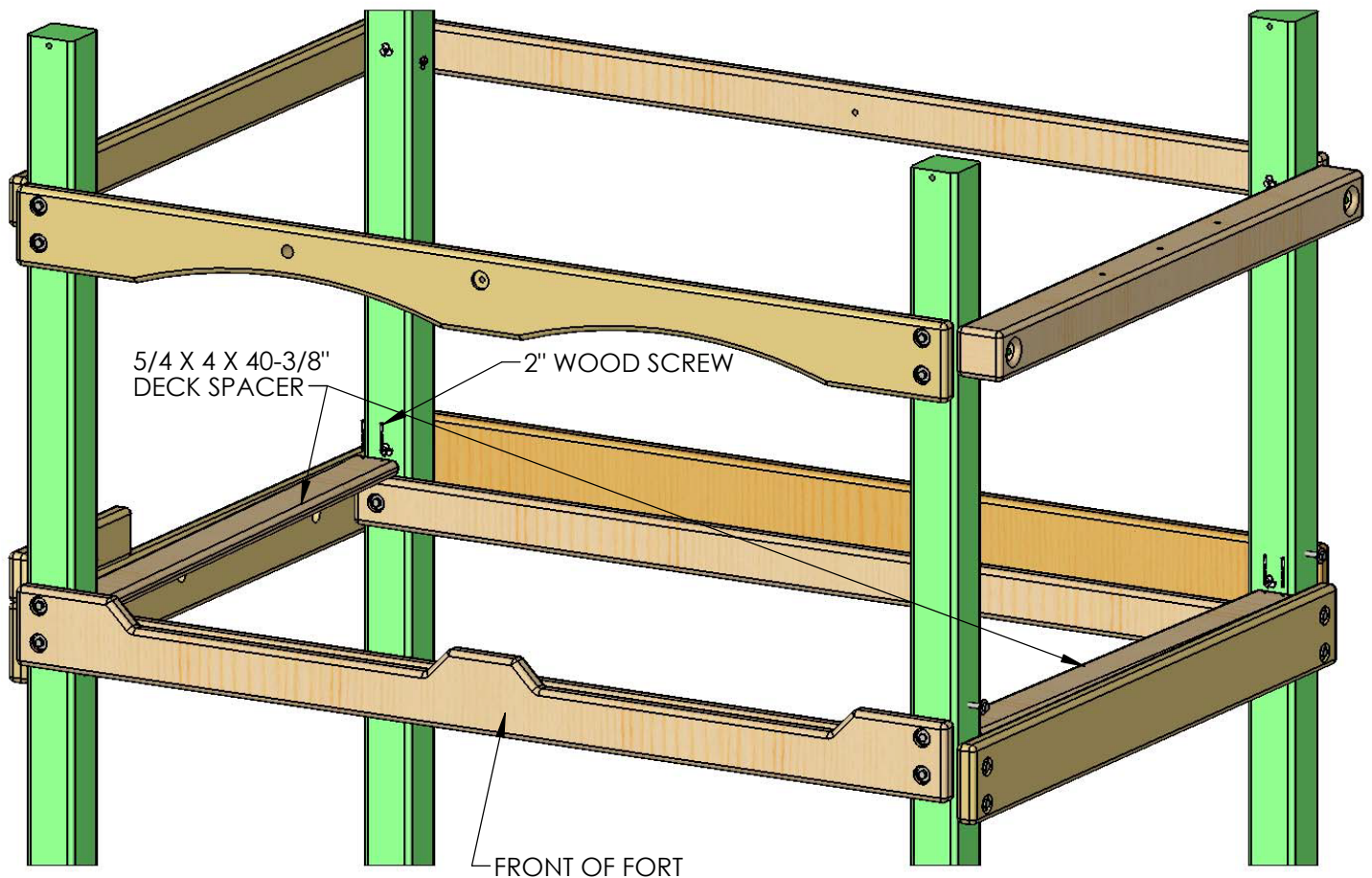
STEP 9: DECK SPACERS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE 5/4 X 4 X 40-3/8" DECK SPACERS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 20-3/16" IS THE CENTER OF THE BOARD AND ONLY NEEDS TO BE DRILLED ONCE. THIS HOLE IS TO ATTACH THE CENTER DECK SUPPORT TO THE DECK SPACER.



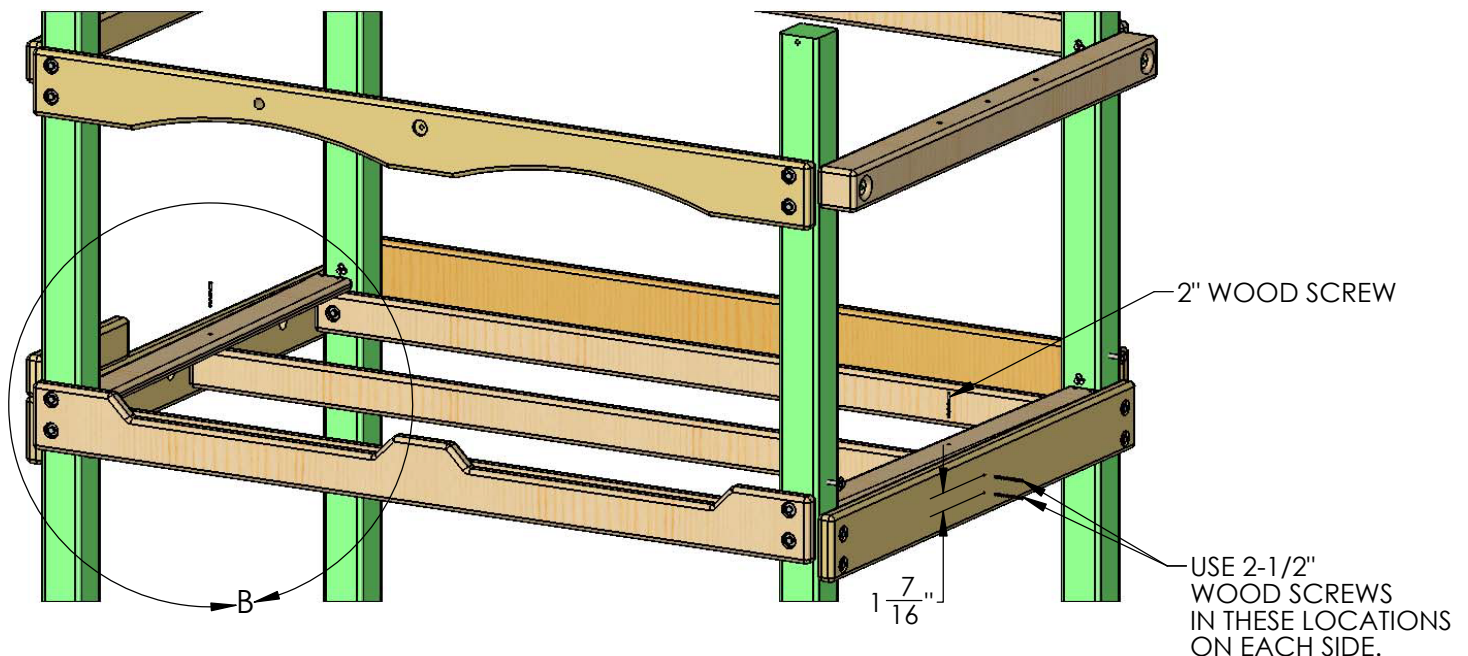
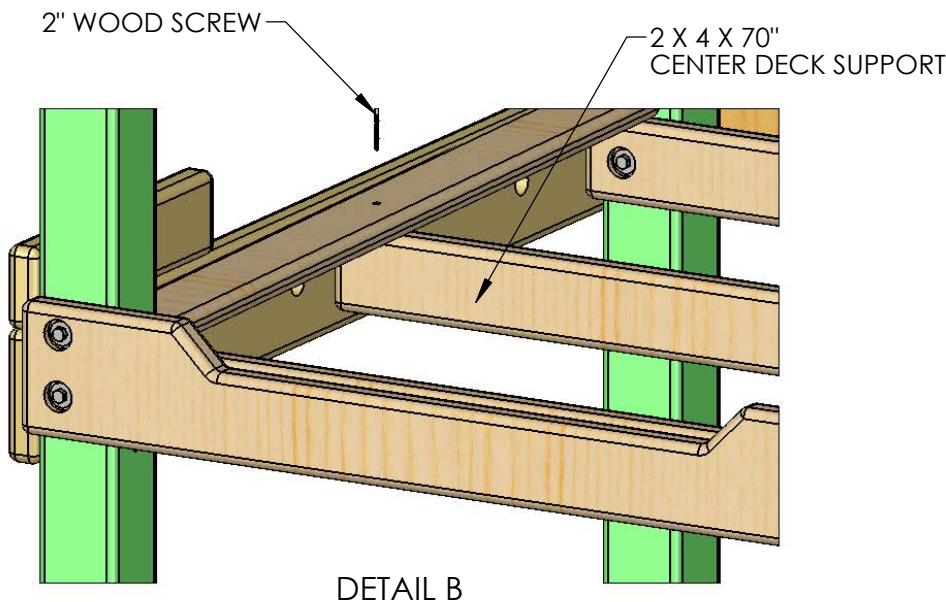
2: PLACE THE 5/4 X 4 X 40-3/8" DECK SPACER AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE CORNER POSTS AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES AND INTO THE DECK SUPPORT BELOW. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.



NOTE: 2 X 4 X 47-1/2" END PANEL BOARDS REMOVED FOR CLARITY.

STEP 10: CENTER DECK SUPPORT

- 1: FIND THE 2 X 4 X 70" CENTER DECK SUPPORT WITHOUT HOLES.
- 2: FROM THE UNDERSIDE OF THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORT AT THE CENTER OF THE DECK SPACERS (USE THE HOLE ON CENTER AS A GUIDE) AND MAKE A MARK ON THE OUTSIDE OF THE FORT TO REPRESENT A CENTER LINE.
- 3: USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.
- 4: CENTER THE 2 X 4 X 70" CENTER DECK SUPPORT ON THESE MARKS AND PUSH THE CENTER DECK SUPPORT FLUSH TO THE BOTTOM SIDE OF THE DECK BOARDS.
- 5: USING TWO 2-1/2" WOOD SCREWS, INSTALL THE 2 X 4 X 70" CENTER DECK SUPPORT THROUGH THE OUTSIDE OF THE 2 X 6, AND INTO THE END OF THE CENTER DECK SUPPORT. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT.

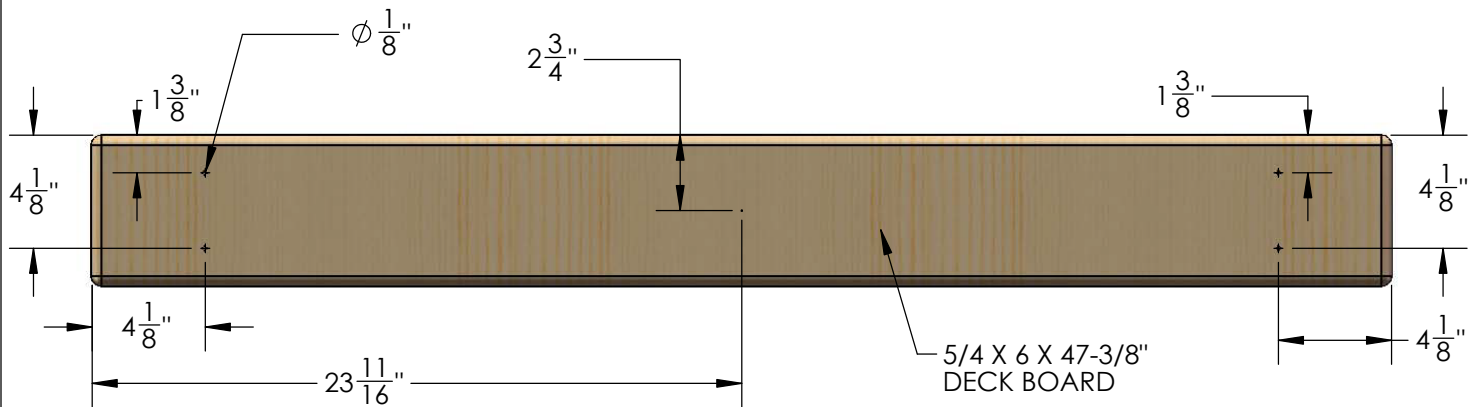


**NOTE: 2 X 4 X 47-1/2" END PANEL BOARD
REMOVED FOR CLARITY.**

STEP 11: DECK BOARDS

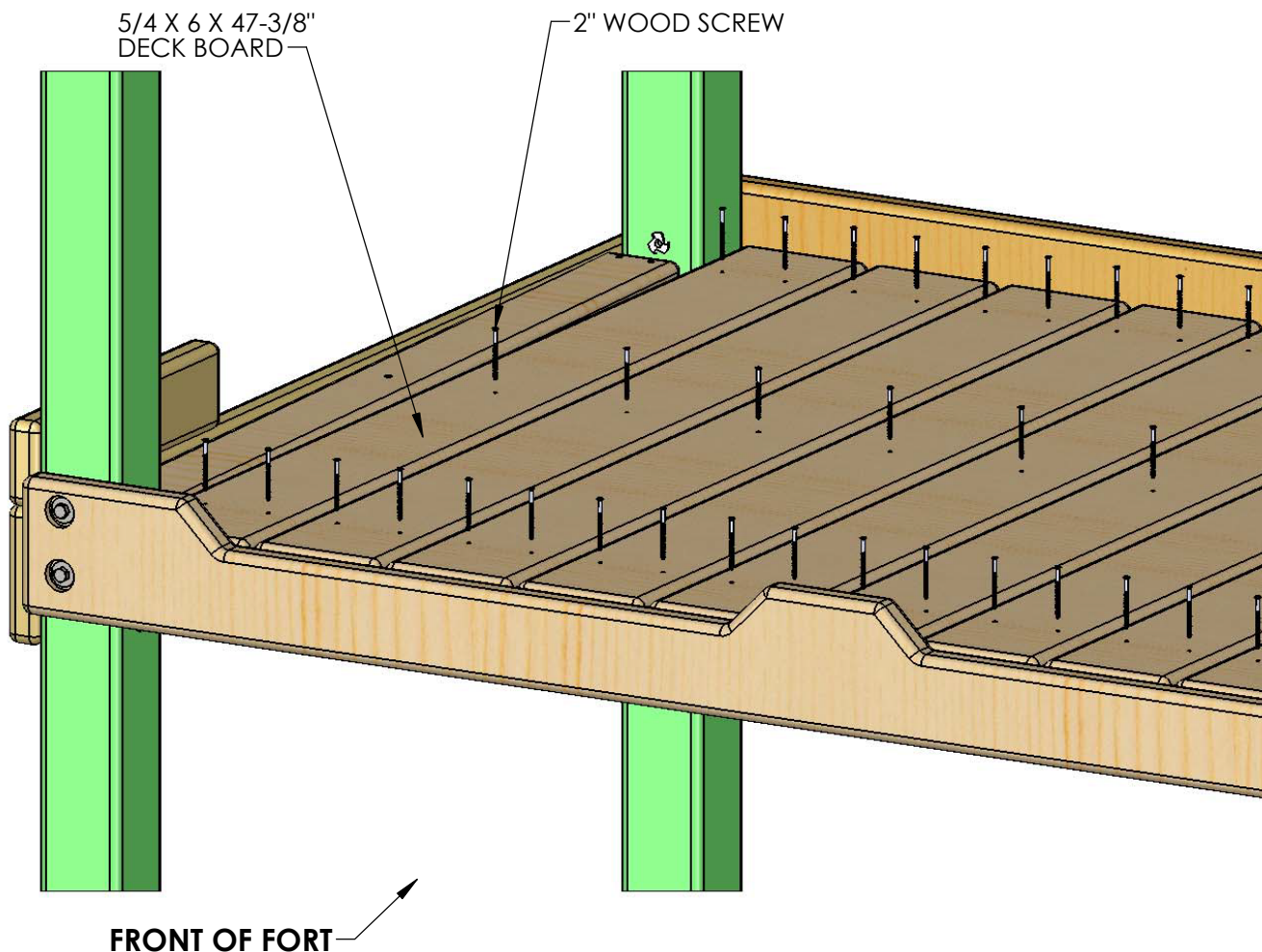
THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE DECK BOARDS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A $\frac{1}{8}$ " DRILL BIT AT THE DIMENSIONS SHOWN BELOW.



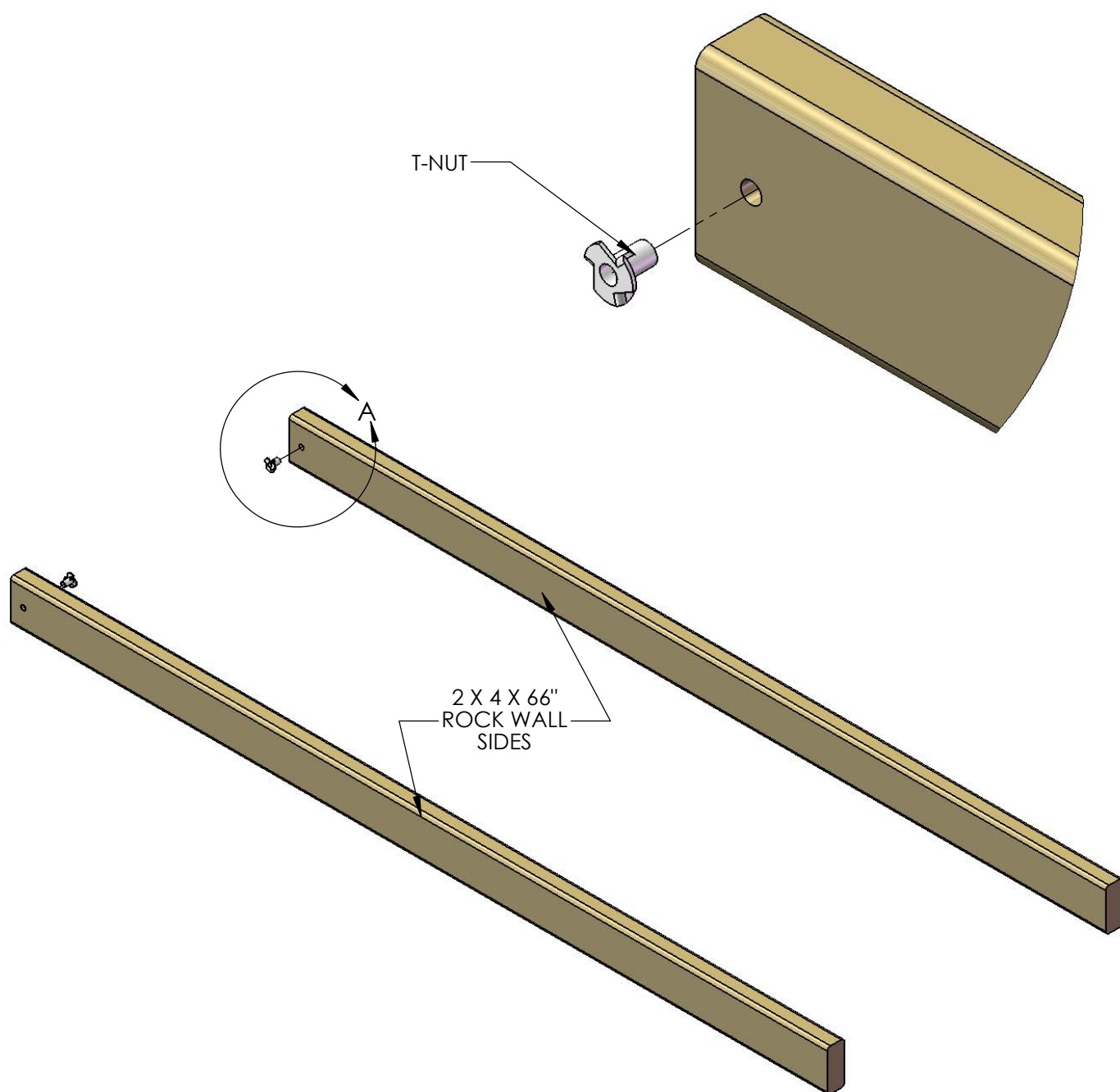
2: START WITH A 5/4 X 6 X 47-3/8" DECK BOARD AT ONE END OF THE FORT. CENTER THE BOARD BETWEEN THE FRONT FACE BOARD AND THE REAR BOTTOM PANEL BOARD AND ATTACH IT WITH 2" WOOD SCREWS THROUGH THE PREDRILED HOLES AND INTO THE DECK SUPPORT BELOW. LEAVE A UNIFORM (APPROX. 1/4") SPACE BETWEEN THE DECK BOARDS. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

LAY ALL DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.



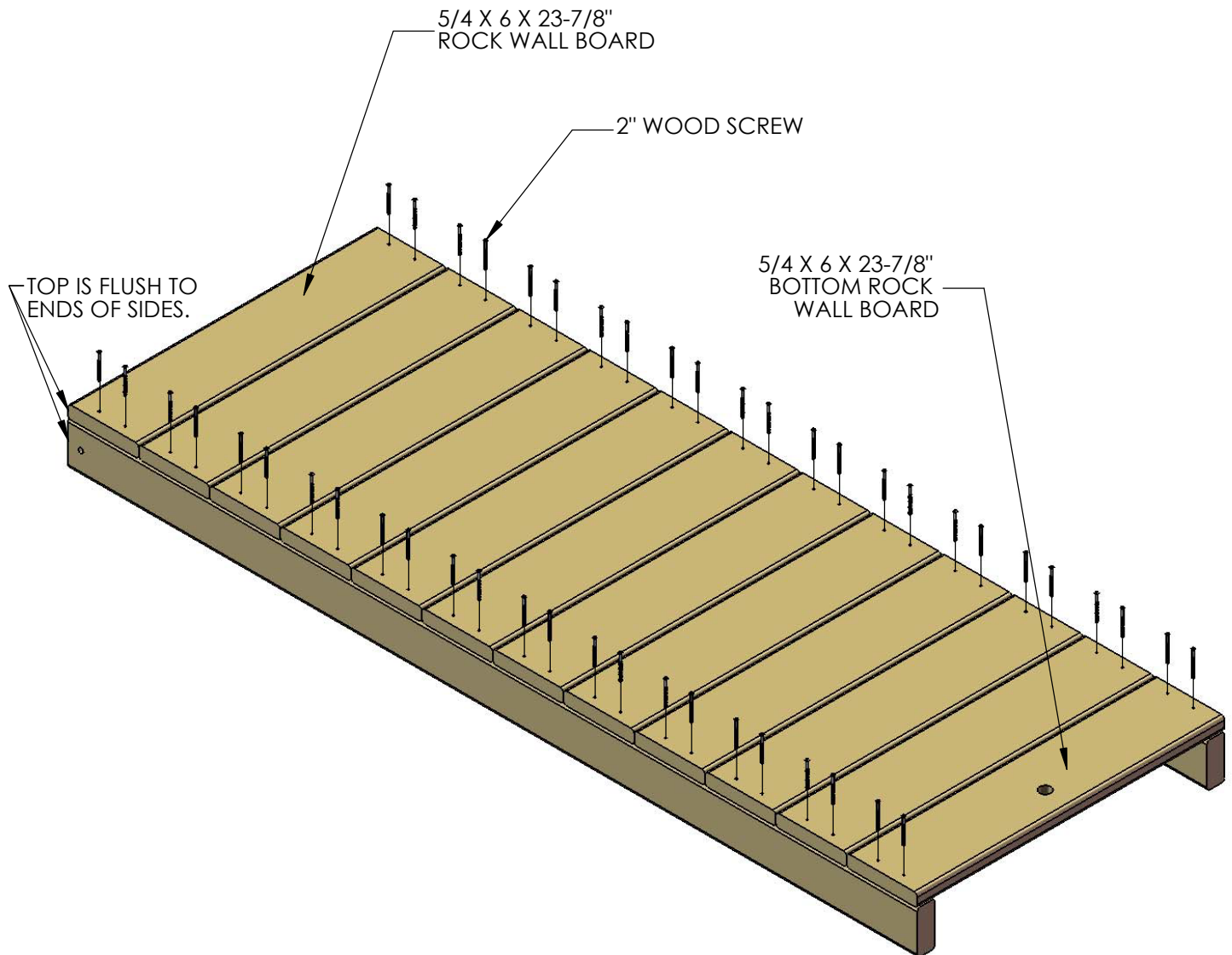
STEP 12: ROCK WALL

- 1: FIND TWO 2 X 4 X 66" ROCK WALL SIDES.
- 2: POSITION THE ROCK WALL SIDES SO THAT THE HOLES IN THE BOARDS ARE BOTH FACING THE SAME WAY.
- 3: INSERT T-NUTS INTO THE INSIDE OF THE ROCK WALL SIDES AND SET WITH A HAMMER.



STEP 13: ROCK WALL

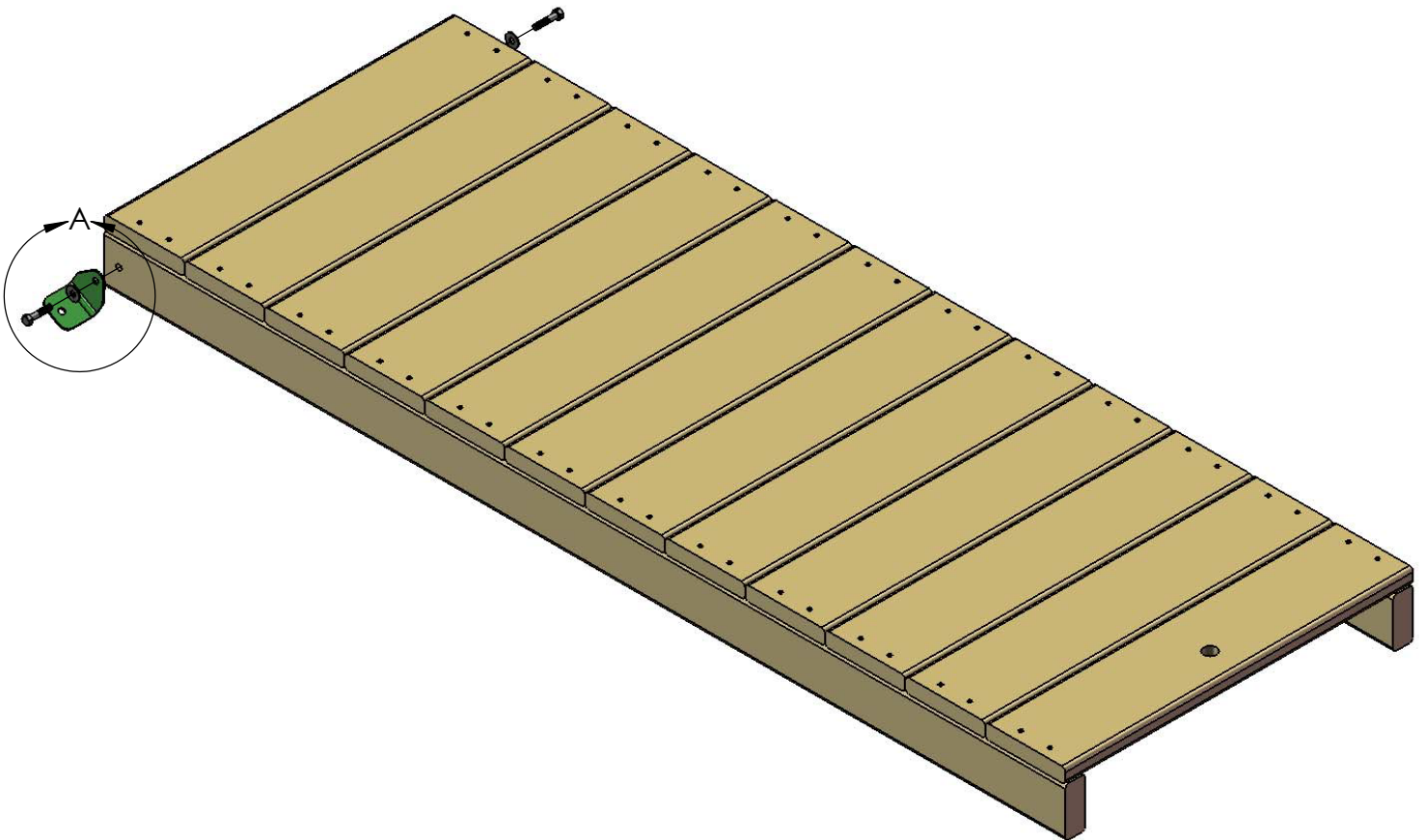
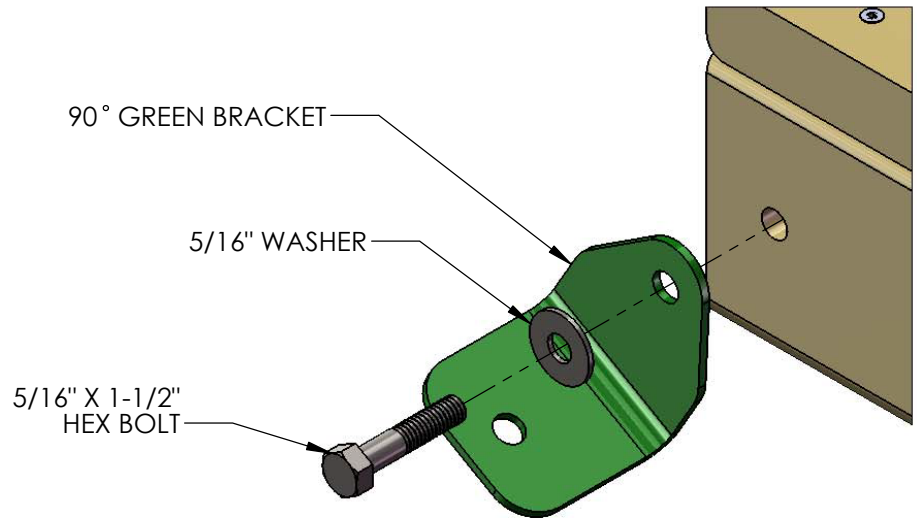
- 1: FIND ELEVEN 5/4 X 6 X 23-7/8" ROCK WALL BOARDS, AND ONE 5/4 X 6 X 23-7/8" BOTTOM ROCK WALL BOARD (1 HOLE).
- 2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS IN EACH SIDE.
- 3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.
- 4: THE FINAL BOARD WILL BE THE BOTTOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.
- 5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN GROUND.
- 6: ROCK WALL SIDES MAY NOT BE EVEN WITH THE BOTTOM ROCK WALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.



STEP 14: ROCK WALL

1: FASTEN THE 90° GREEN BRACKET TO THE ROCK WALL SIDES WITH 5/16 X 1-1/2" HEX BOLTS AND 5/16" WASHERS.

2: DO NOT FULLY TIGHTEN THE HEX BOLTS INTO THE T-NUTS AT THIS TIME.

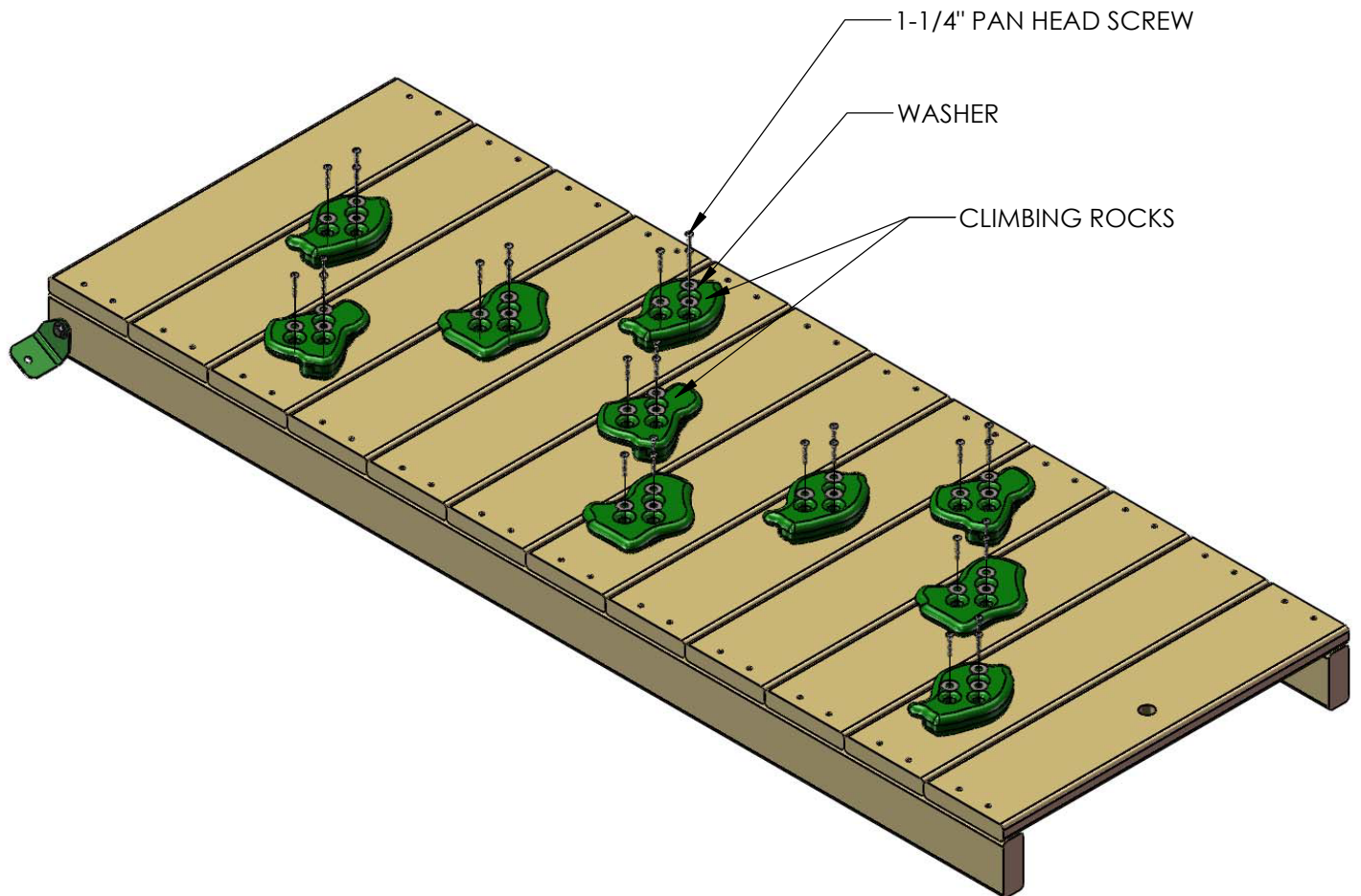


STEP 15: ROCK WALL

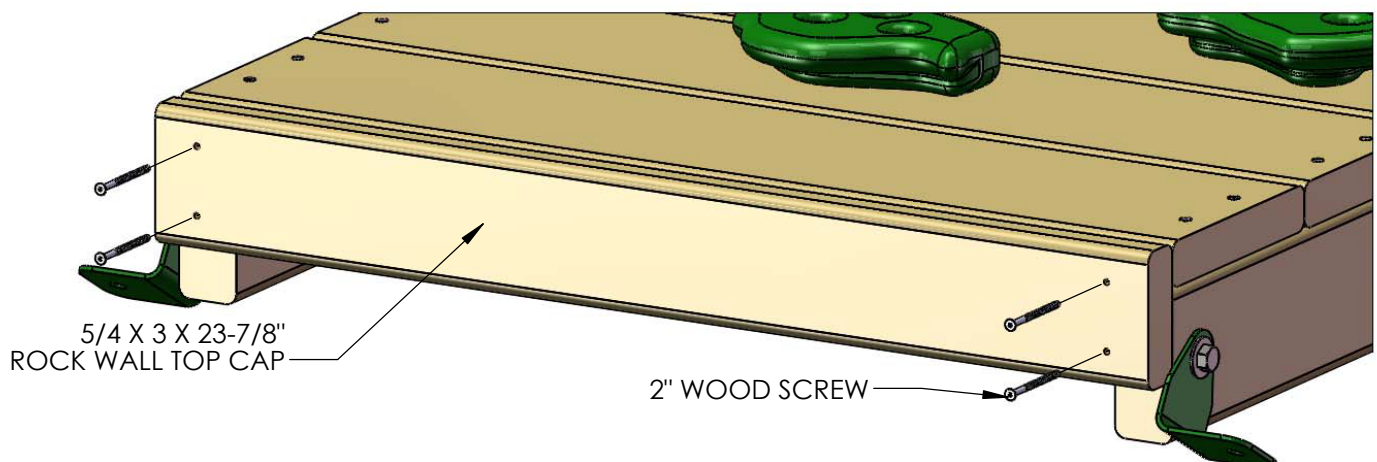
1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWS WITH WASHERS.

2: MOUNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SCREWS AND WASHERS WILL SECURE EACH ROCK TO THE WALL.

NOTE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAT WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATTERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE!



3: PLACE THE 5/4 X 3 X 23-7/8" ROCK WALL TOP CAP ON TOP OF THE ROCK WALL SIDES. FASTEN THE ROCK WALL TOP CAP TO THE ROCK WALL SIDES WITH 2" WOOD SCREWS.



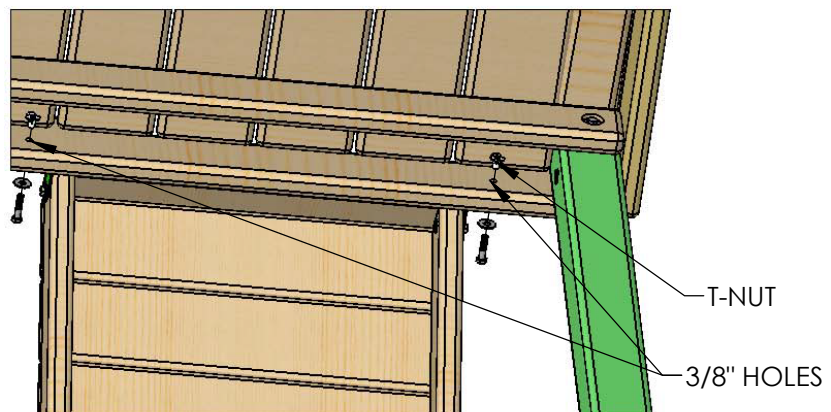
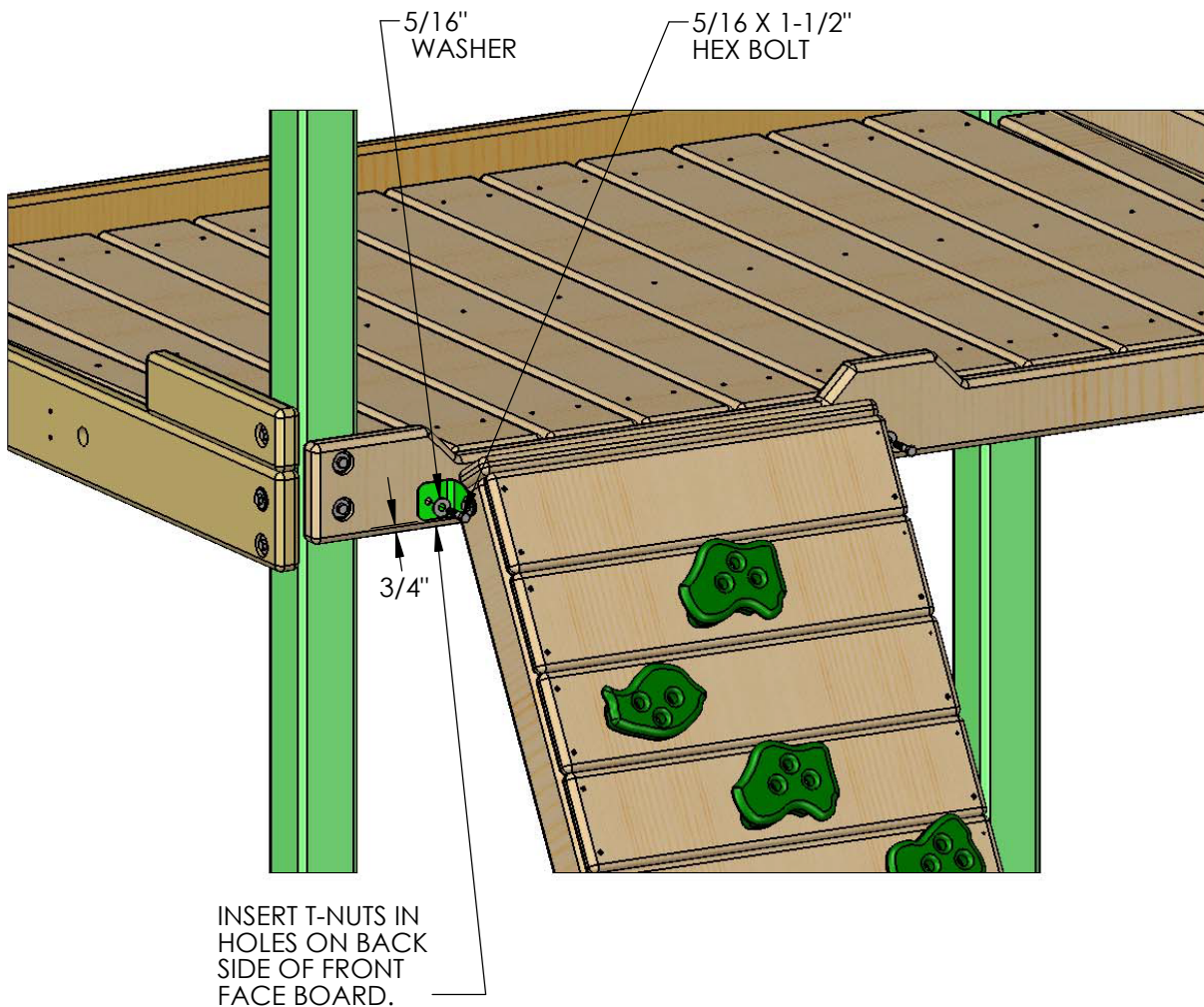
STEP 16: ATTACHING THE ROCK WALL

1: PLACE THE ROCK WALL INTO POSITION ON THE FORT AS SHOWN BELOW. THE BOTTOM OF THE 90 ° BRACKETS SHOULD BE 3/4" FROM THE BOTTOM OF THE FRONT FACE BOARD. USING THE 90 ° BRACKETS AS A TEMPLATE; DRILL A 3/8" HOLE THROUGH THE FRONT FACE BOARD.

2: FROM THE UNDERSIDE OF THE DECK INSERT A T-NUT INTO THE BACK SIDE OF THE 3/8" HOLES IN THE FRONT FACE BOARD.

3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIGHTEN THE 5/16 X 1-1/2" BOLTS ON THE ROCK WALL SIDES.



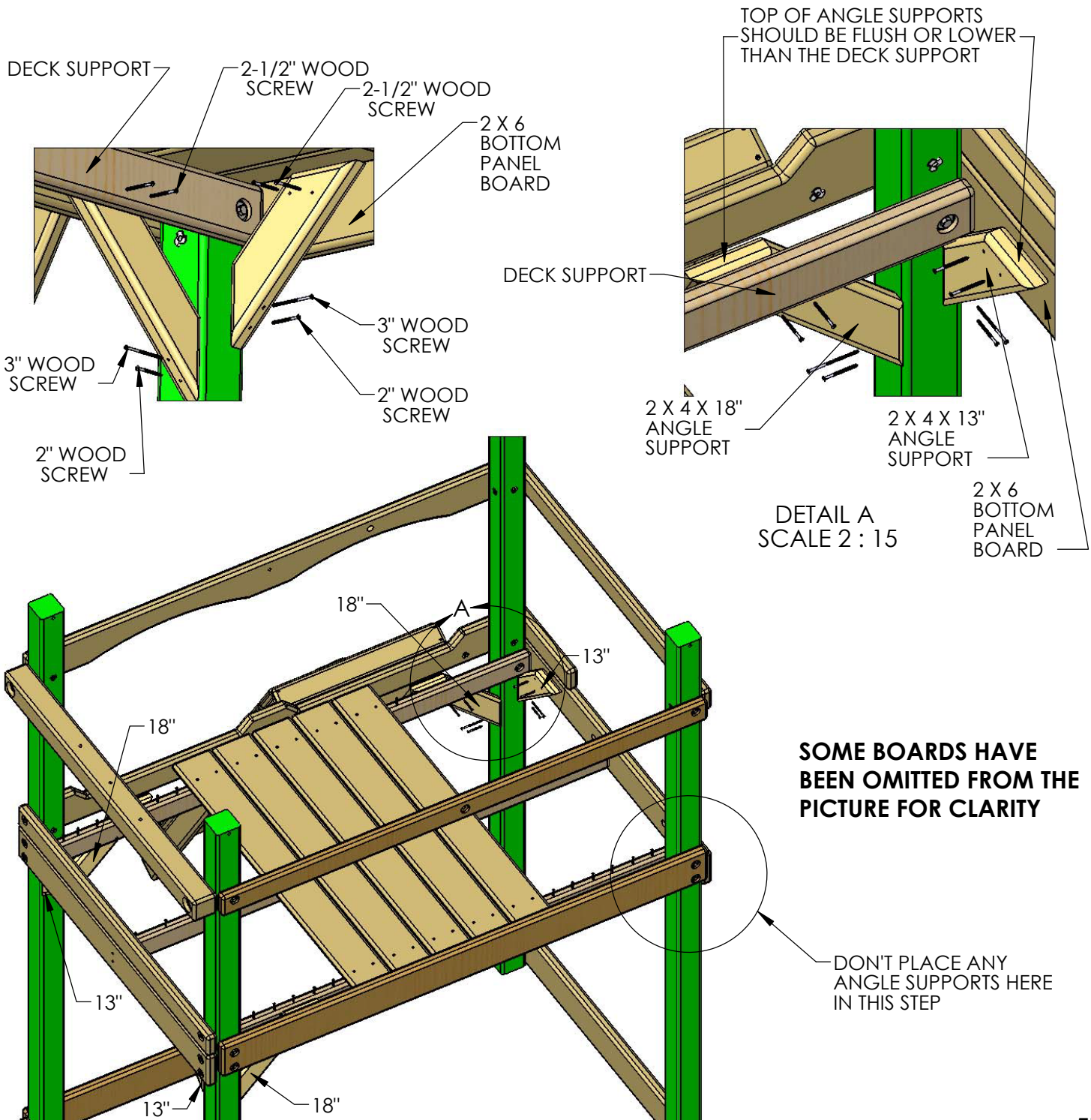
STEP 17: ANGLE SUPPORTS

1: THREE 2 X 4 X 18" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE FRONT AND REAR OF THE PLAY SET TO THE DECK SUPPORTS. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

2: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE DECK SUPPORTS INTO THE . AT THE ANGLE SUPPORT BOTTOM USE ONE 2" WOOD SCREW AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.

3: THREE 2 X 4 X 13" ANGLE SUPPORTS ARE MOUNTED UNDER THE DECK ON THE SIDES OF THE PLAY SET TO THE 2 X 6 BOTTOM PANEL BOARD. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

4: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORT INTO THE BOTTOM PANEL BOARD. AT THE BOTTOM USE ONE 2" WOOD SCREW AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.



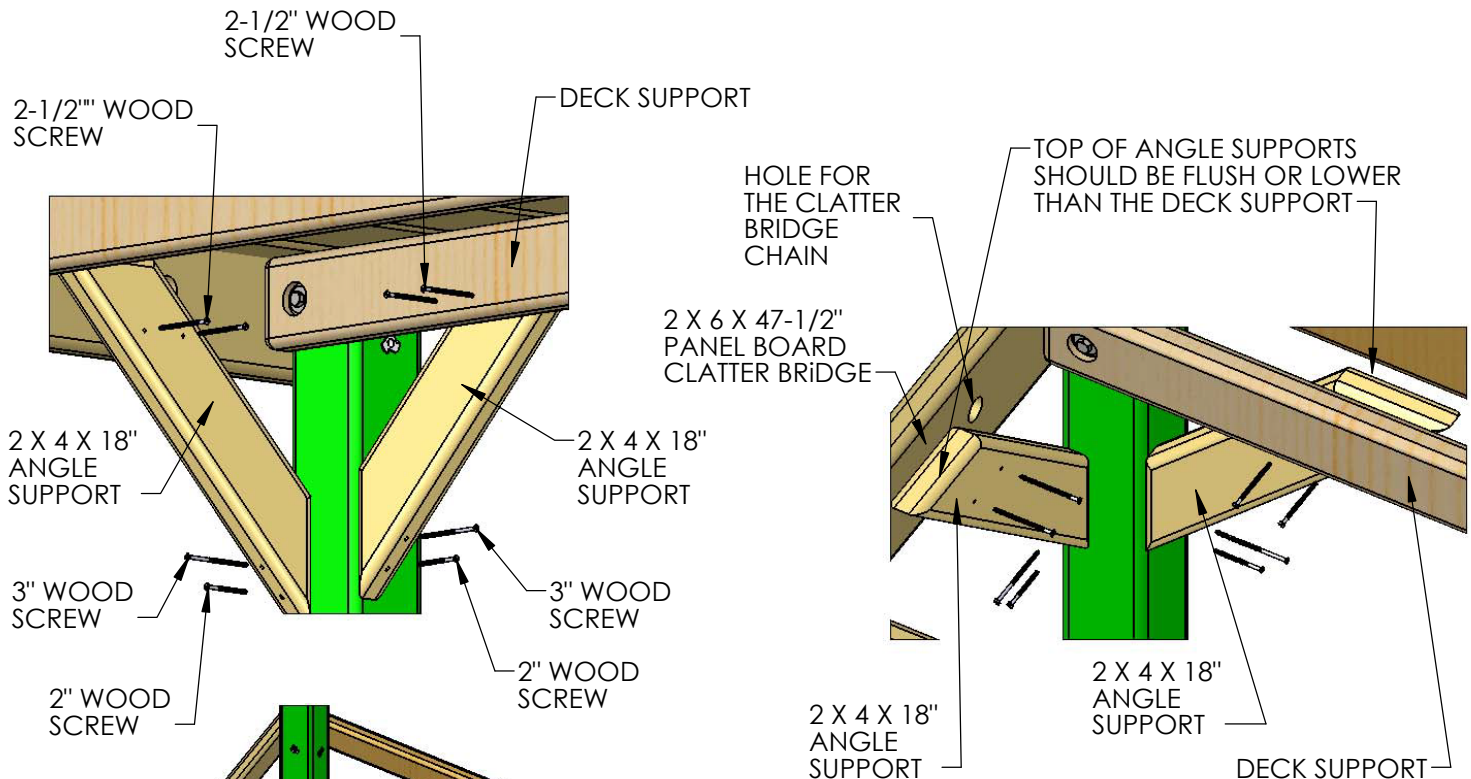
STEP 18: ANGLE SUPPORTS

1: ONE 2 X 4 X 18" ANGLE SUPPORT IS MOUNTED UNDER THE DECK ON THE LEFT REAR OF THE PLAY SET. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

2: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE DECK SUPPORT INTO THE ANGLE SUPPORT. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.

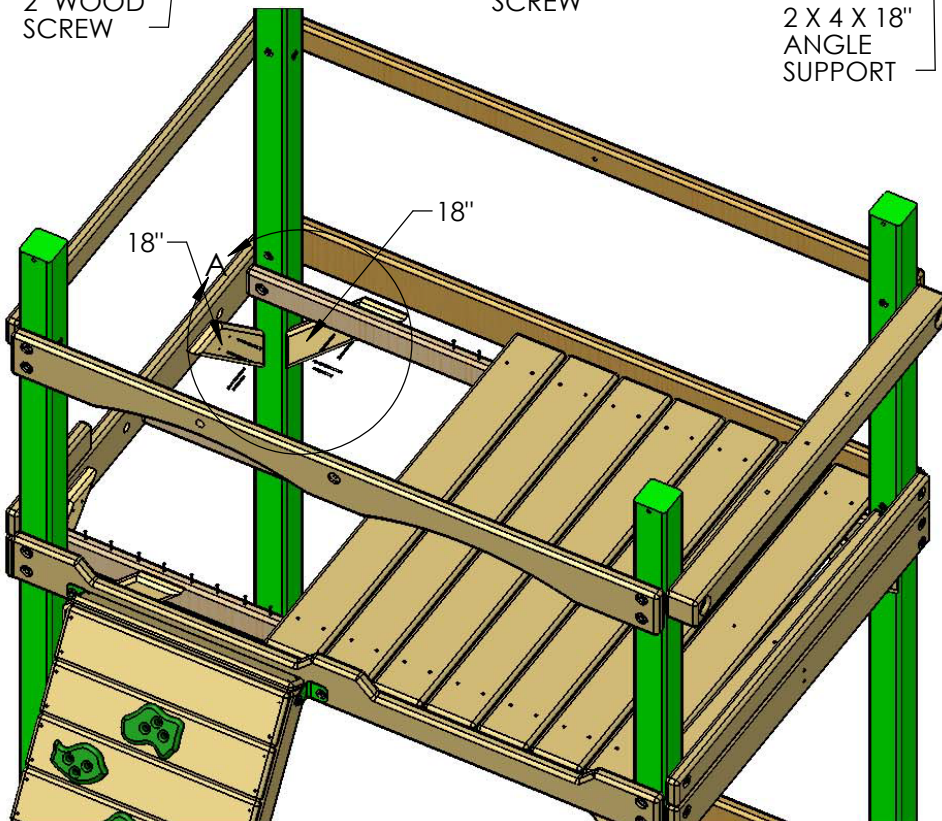
3: ONE 2 X 4 X 18" ANGLE SUPPORT IS MOUNTED UNDER THE DECK ON THE LEFT SIDE AT THE REAR OF THE PLAY SET TO THE 2 X 6 X 47-1/2" PANEL BOARD CLATTER BRIDGE. **THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE TOP OF THE DECK SUPPORT.**

4: AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORT INTO THE 2 X 6 X 47-1/2" PANEL BOARD CLATTER BRIDGE. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST.



DETAIL A

SOME BOARDS HAVE BEEN OMITTED FROM THE PICTURE FOR CLARITY

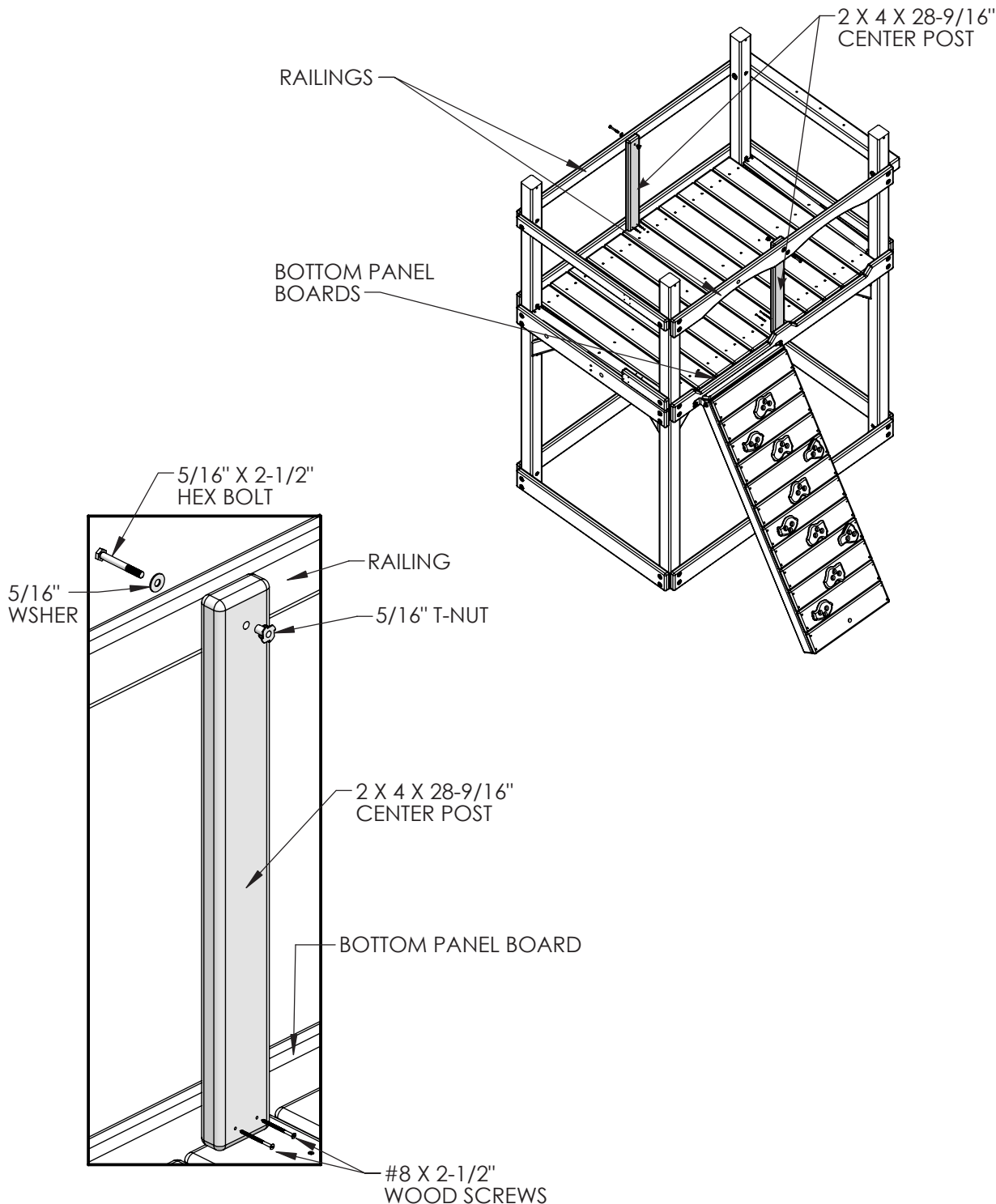


STEP 19: CENTER POSTS FRONT/REAR

1: HAMMER A T-NUT INTO THE HOLE OF THE 2 X 4 X 28-9/16" CENTER POST.

2: PLACE THE CENTER POST INSIDE THE RAILING AT THE REAR OF THE PLAYSET. LINE UP THE HOLE IN THE CENTER POST WITH THE HOLE IN THE RAILING. FASTEN THE CENTER POST TO THE RAILING WITH A 5/16" X 2-1/2" HEX BOLT AND A 5/16" WASHER AT THE TOP. SQUARE THE CENTER POST TO THE DECK AND SECURE THE BOTTOM OF THE CENTER POST TO THE BOTTOM PANEL BOARD WITH #8 X 2-1/2" WOOD SCREWS.

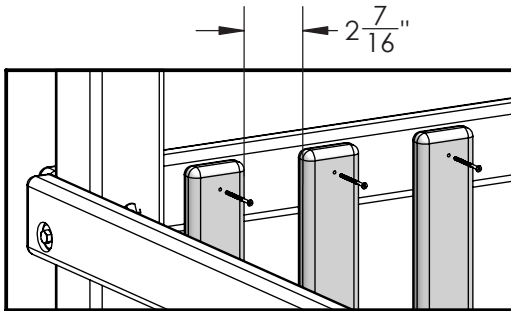
3: PLACE THE SECOND CENTER POST INSIDE THE RAILING AT THE FRONT OF THE PLAYSET. CENTER THE POST BEHIND THE HOLE. FASTEN THE CENTER POST TO THE RAILING WITH A 5/16" X 2-1/2" HEX BOLT AND 5/16" WASHER AT THE TOP. SQUARE THE CENTER POST TO THE DECK AND SECURE THE BOTTOM OF THE CENTER POST TO THE FRONT FACE BOARD WITH TWO #8 X 2-1/2" SCREWS.



STEP 20: PANEL SLATS

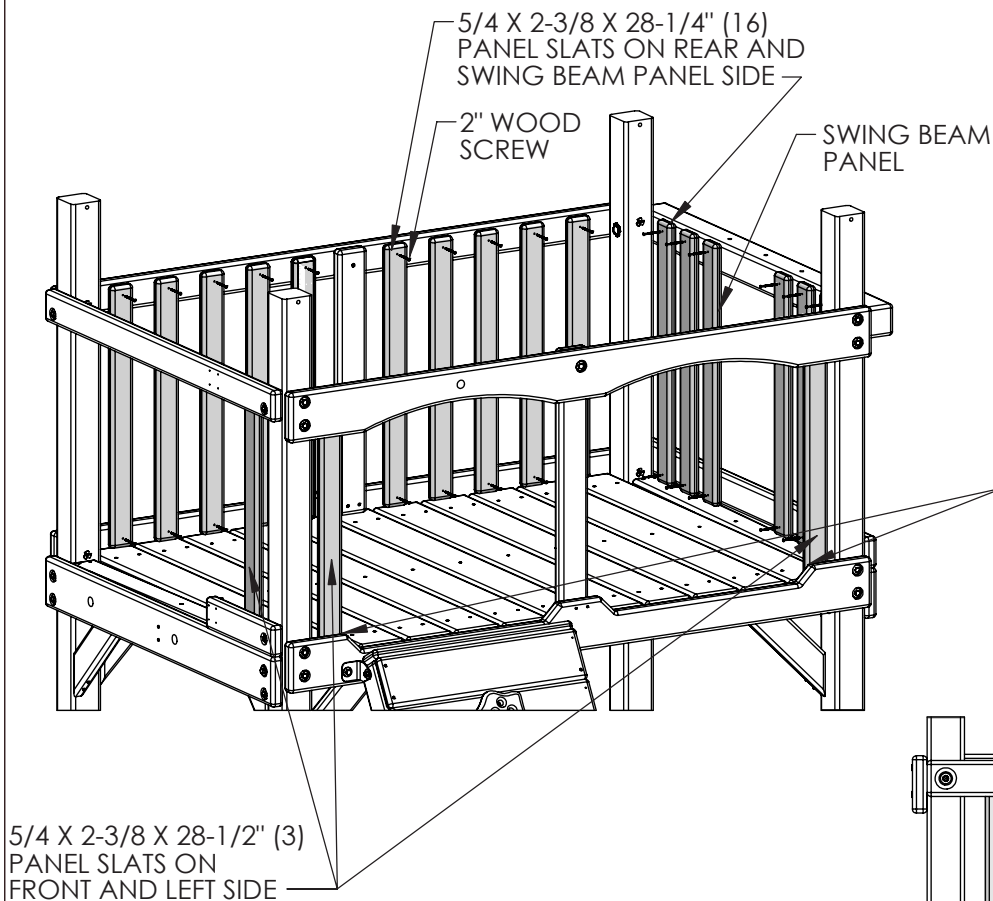
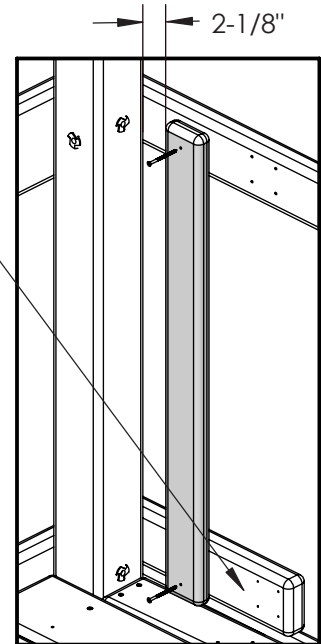
- 1: FIND SIXTEEN $5/4 \times 2-3/8 \times 28-1/4$ " PANEL SLATS AND THREE $5/4 \times 2-3/8 \times 28-1/2$ " PANEL SLATS.
- 2: PRE-DRILL THE SLATS 1" FROM EACH END ON CENTER WITH A $1/8$ " DRILL BIT.
- 3: INSTALL THE PANEL SLATS AT EQUAL LENGTHS. SEE DETAIL BELOW FOR MEASUREMENTS.
- 4: ATTACH THE PANEL SLATS TO THE FORT WITH 2" WOOD SCREWS IN THE PRE-DRILLED HOLES.

REAR PANEL SLAT SPACING



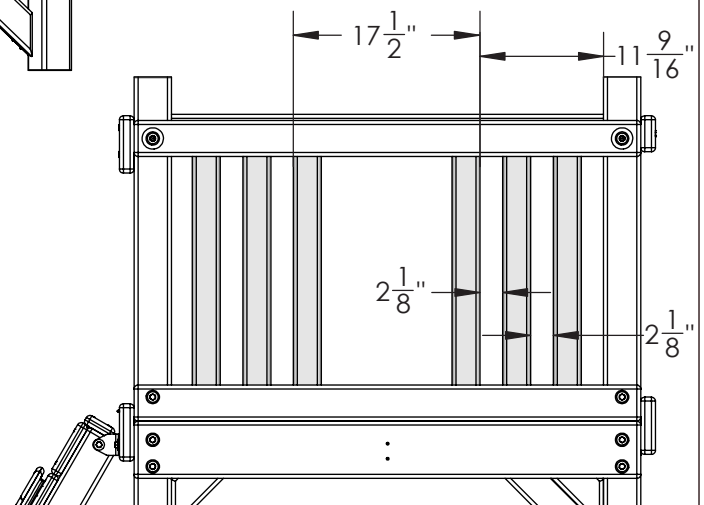
CLATTER BRIDGE SIDE PANEL

2 X 4 X 14"
BOTTOM PANEL BOARD



FRONT PANEL SLATS
ARE INSTALLED FLUSH
TO THE NOTCH ON
THE FRONT FACE
BOARD.

SWING BEAM PANEL SLAT DIMENSIONS (VIEW FROM OUTSIDE THE PLAY SET.)



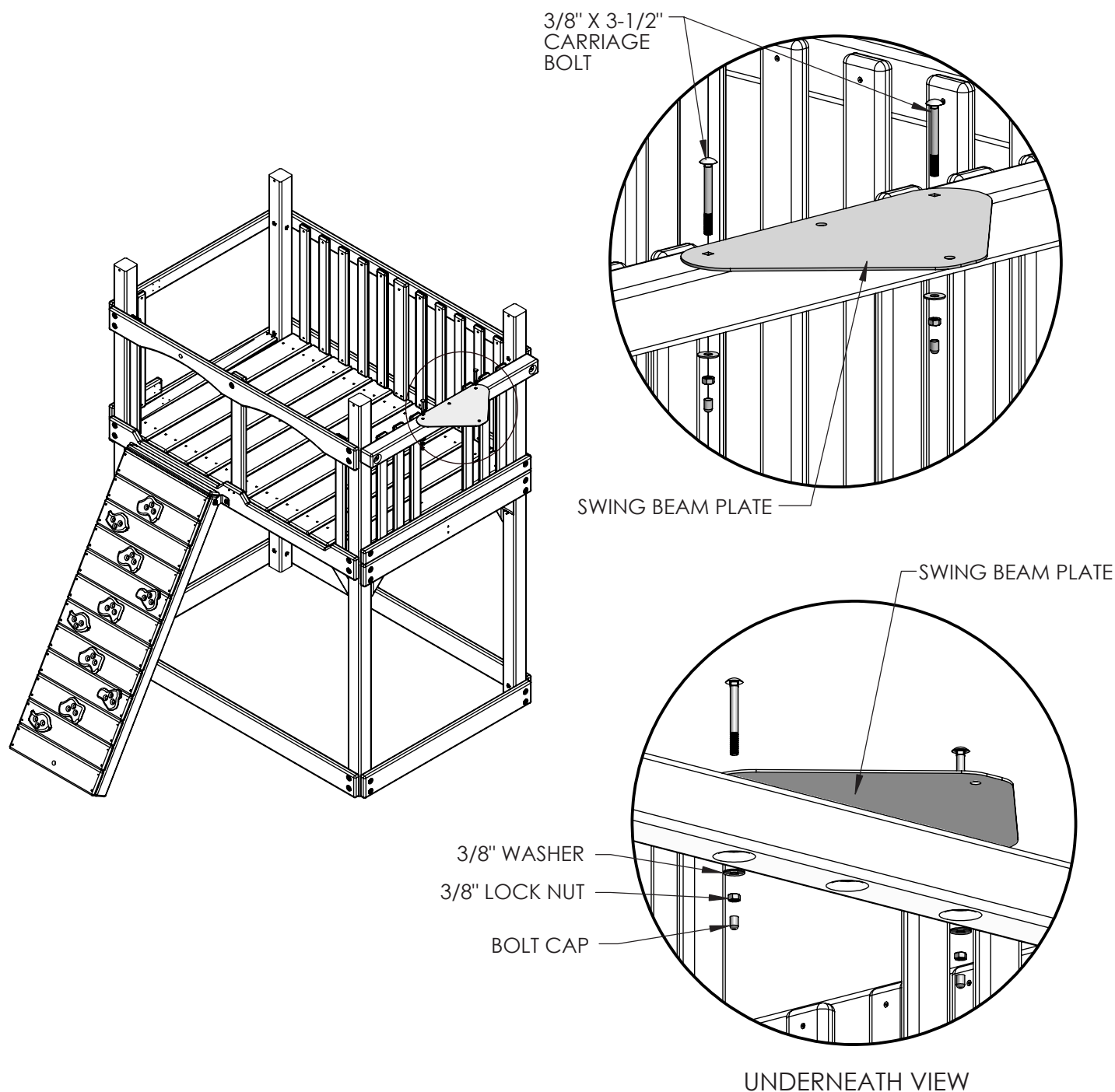
STEP 21: SWING BEAM PLATE

1: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM SUPPORT, LINING UP THE PILOT HOLES.

2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SUPPORT USING 3-1/2" CARRIAGE BOLTS ON TOP, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH, IN THE COUNTER-SUNK HOLES OF THE SWING BEAM MOUNT. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HOLE EMPTY, IT WILL BE USED LATER.

4: IF NECESSARY USE LOCKING PLIERS TO HOLD CARRIAGE BOLTS IN PLACE WHEN INSTALLING.

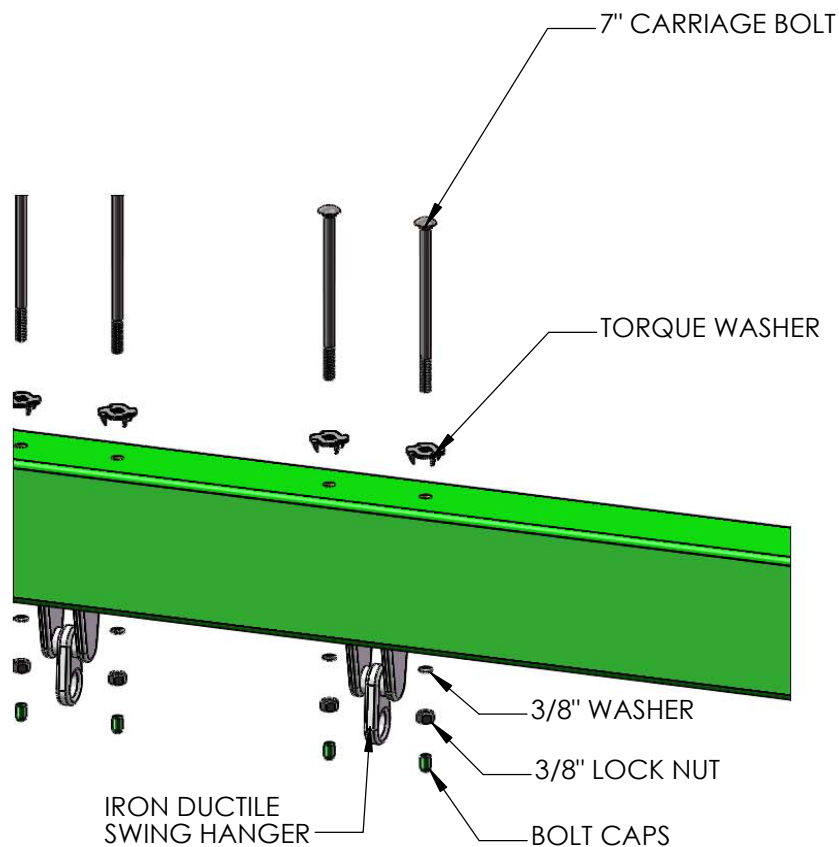
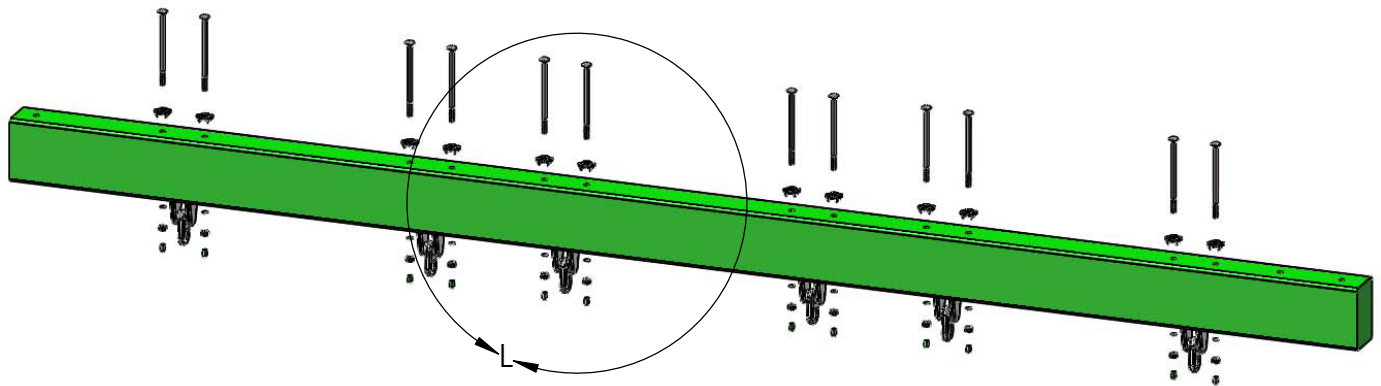


STEP 22: IRON DUCTILE SWING HANGERS

1: LINE UP THE HOLES OF THE IRON DUCTILE SWING HANGERS WITH THE HOLES IN THE SWING BEAM. IF YOUR BEAM IS BOWED SLIGHTLY PLACE THE BOW SIDE UP; THE SWING HANGERS WILL BE ON THE BOTTOM.

2: FASTEN EACH SWING HANGER TO THE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

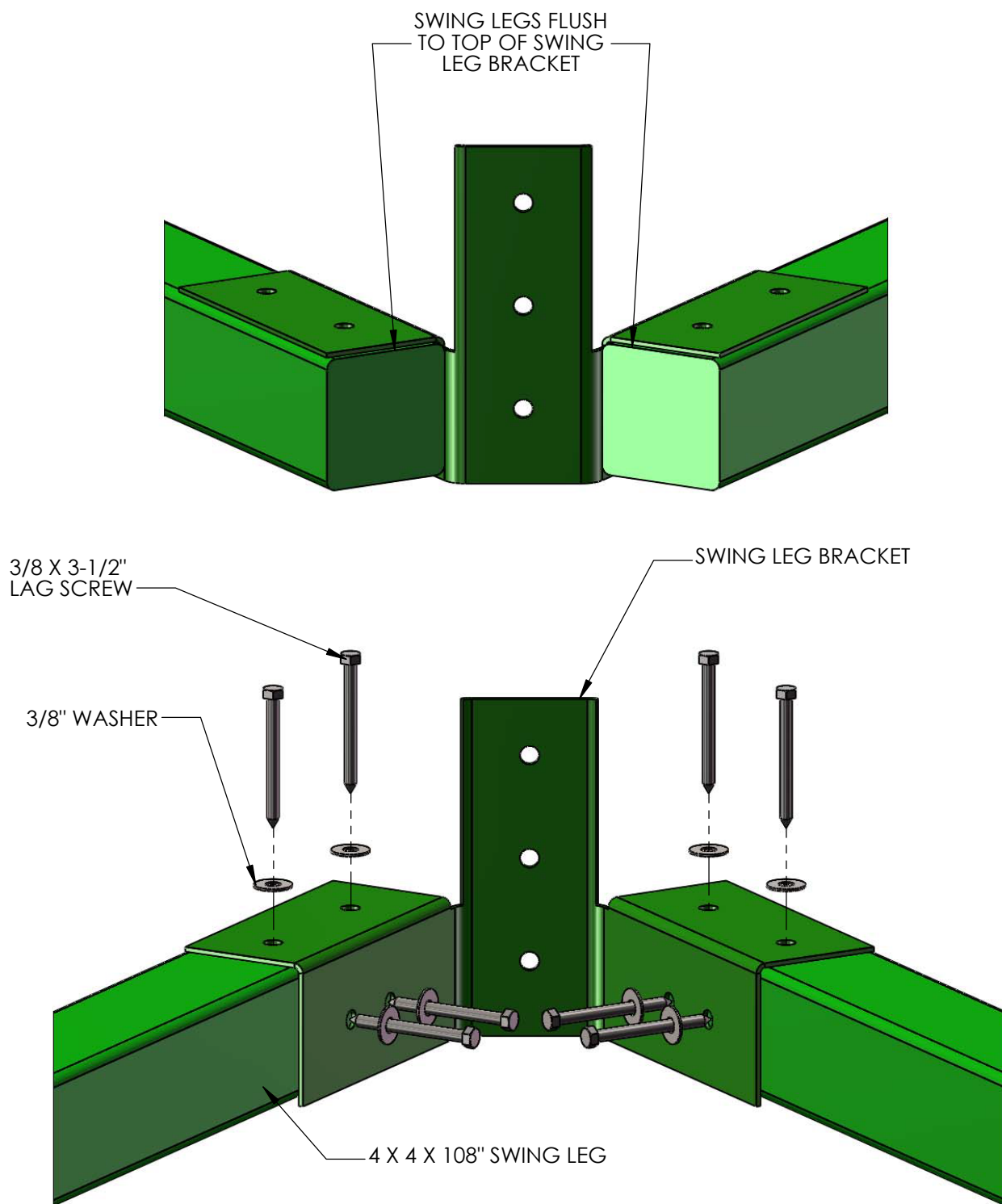
3: PLACE BOLT CAPS OVER EXPOSED THREADS.



STEP 23: ATTACH SWING LEGS TO BRACKET

1: PLACE THE 4 X 4 X 108" SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



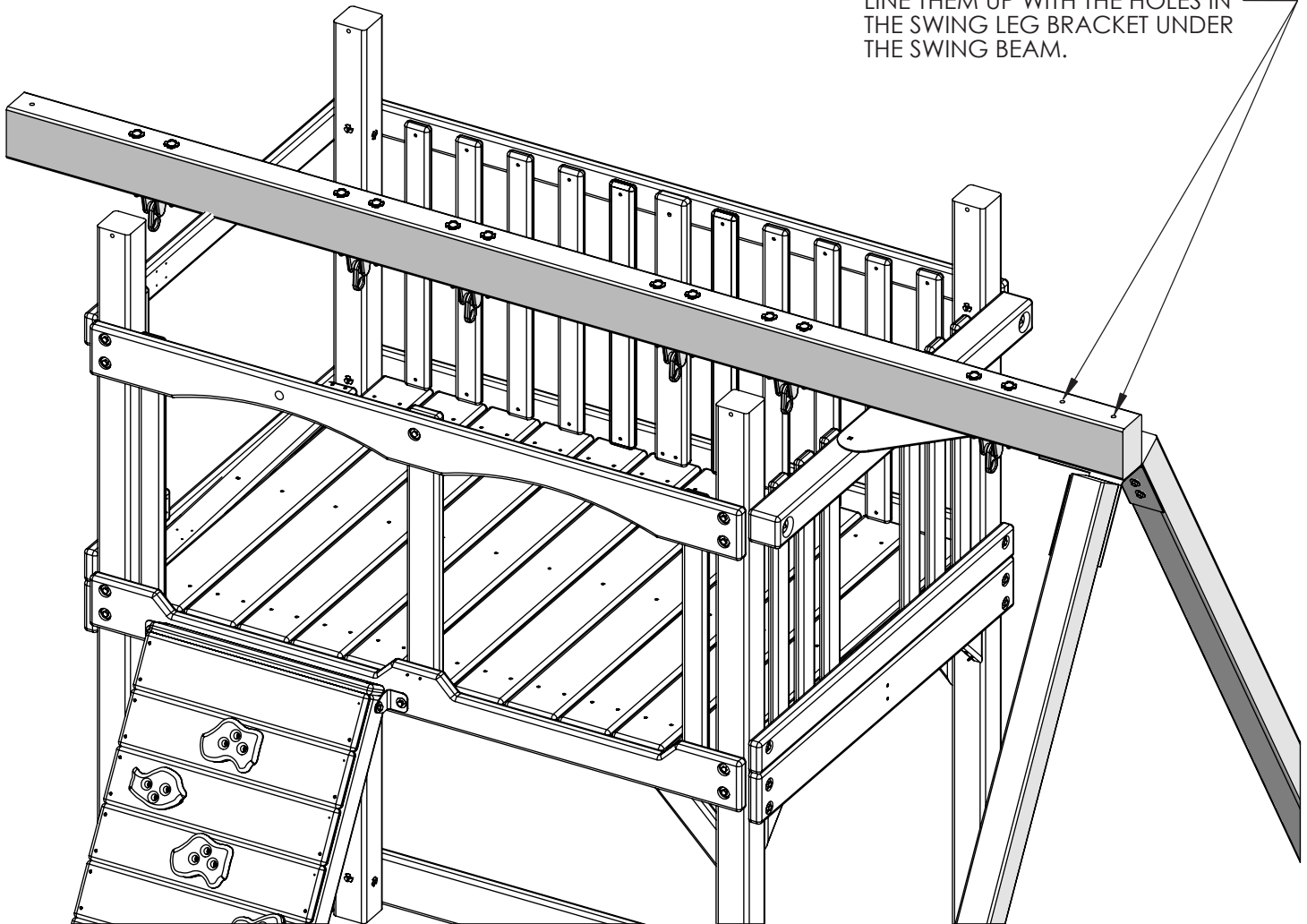
STEP 24: REST SWING BEAM ON FORT

*TWO PEOPLE ARE REQUIRED FOR THIS STEP

1: LAY THE SWING BEAM ACROSS THE TOP OF THE FORT RAILINGS. THE END OF THE SWING BEAM WITH TWO EMPTY HOLES SHOULD OVERHANG THE SIDE OF THE FORT WITH THE TRIANGULAR SWING BEAM PLATE.

2: SIT THE SWING BEAM LEGS UPRIGHT UNDER THE TWO EMPTY HOLES IN THE END OF THE SWING BEAM.

THESE TWO HOLE LOCATIONS WILL BE EMPTY ON YOUR SWING BEAM. LINE THEM UP WITH THE HOLES IN THE SWING LEG BRACKET UNDER THE SWING BEAM.



STEP 25: MOUNT SWING BEAM TO SWING BEAM LEGS

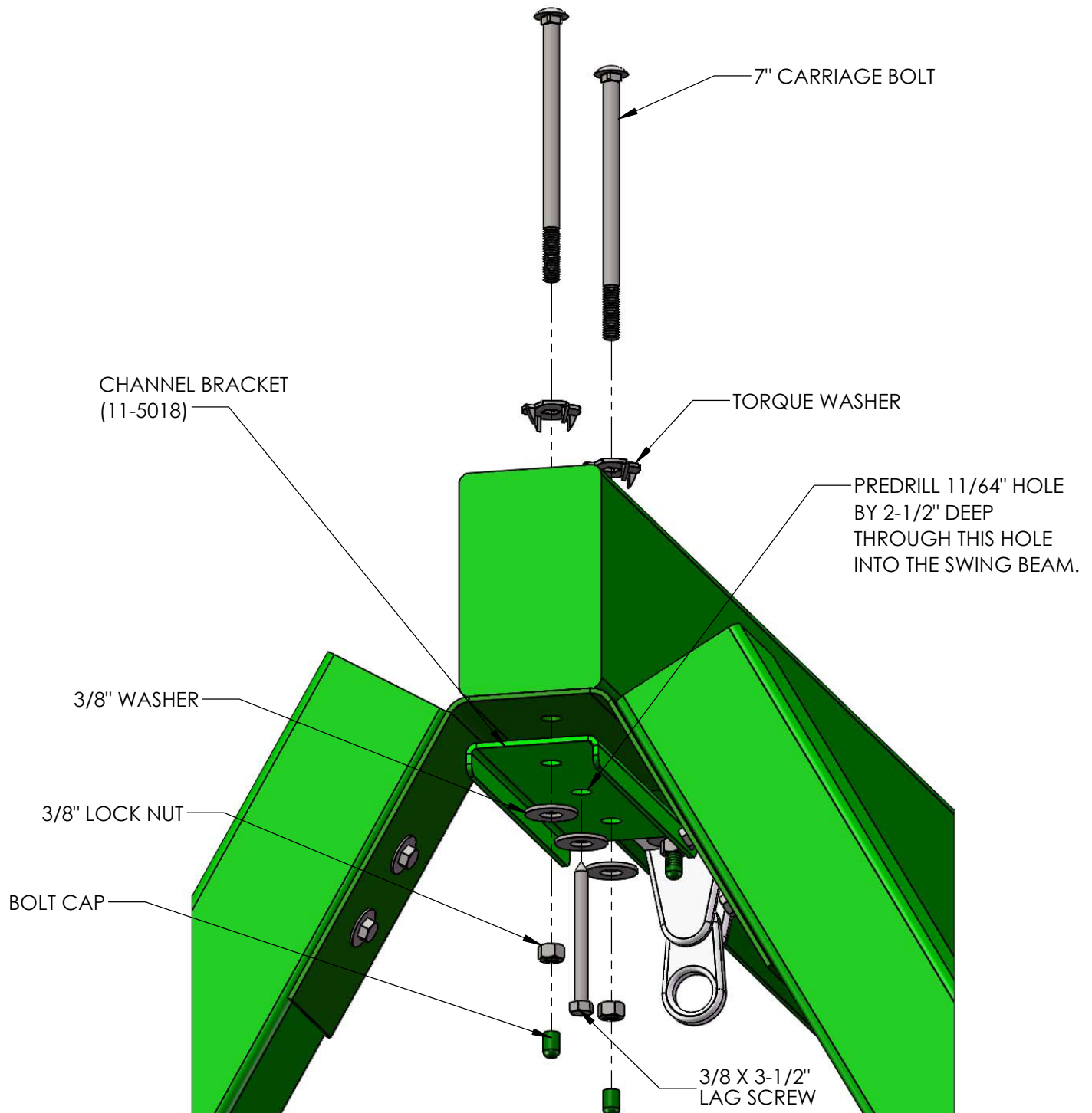
1: FASTEN THE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM.

2: PLACE THE CHANNEL BRACKET UNDERNEATH THE SWING BEAM BRACKET.

3: FASTEN THE 3/8" LOCK NUTS WITH 3/8" WASHERS ONTO THE ENDS OF THE CARRIAGE BOLTS UNDERNEATH THE CHANNEL BRACKET. PLACE A BOLT CAP OVER ANY EXPOSED THREADS.

4: PREDRILL AN 11/64" HOLE BY 2-1/2" DEEP IN THE CENTER CHANNEL BRACKET HOLE.

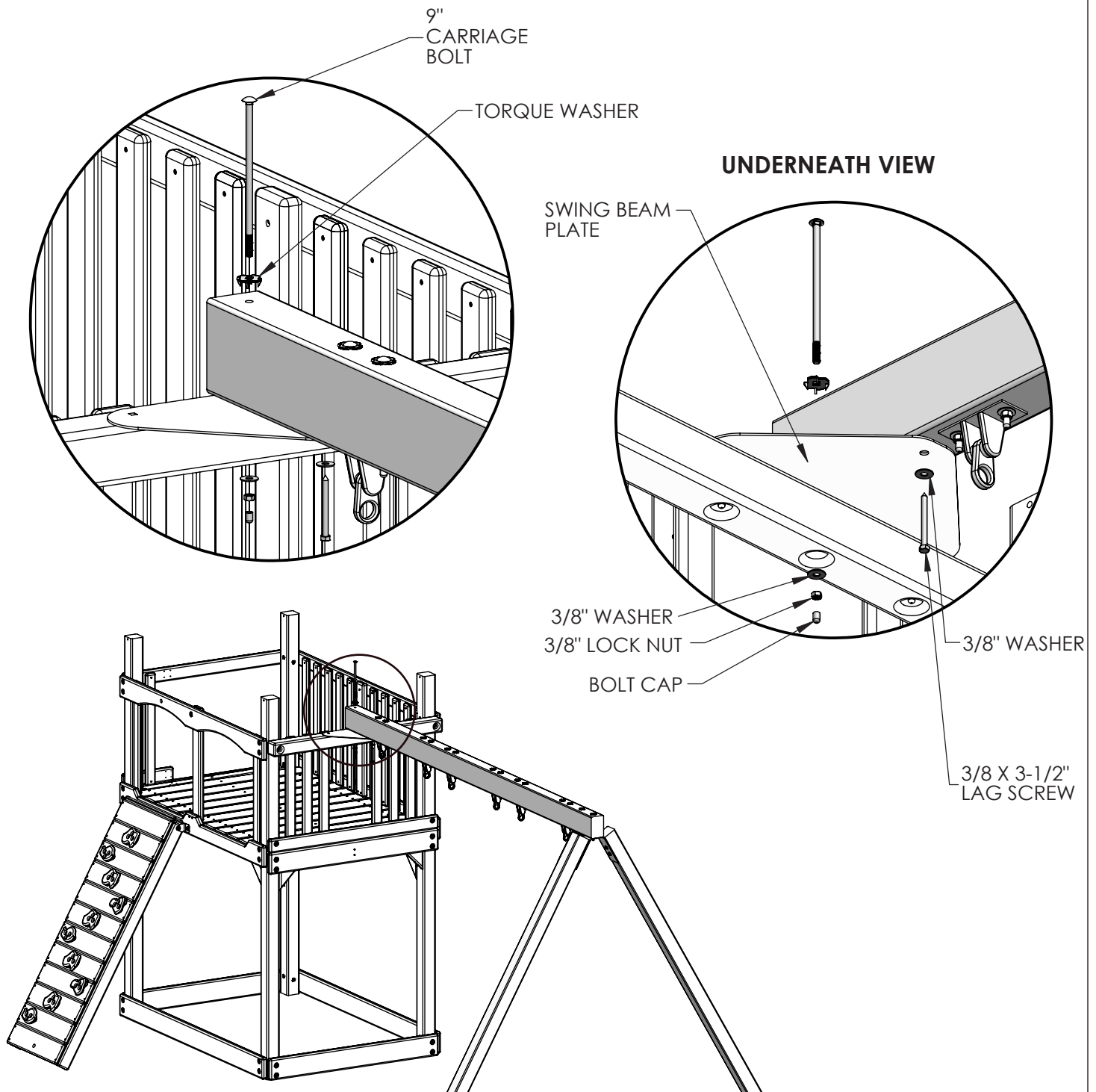
5: FASTEN A 3/8" X 3-1/2" LAG SCREW WITH 3/8" WASHER TO THE CHANNEL BRACKET IN THE CENTER HOLE.



STEP 26: MOUNT SWING BEAM ON FORT

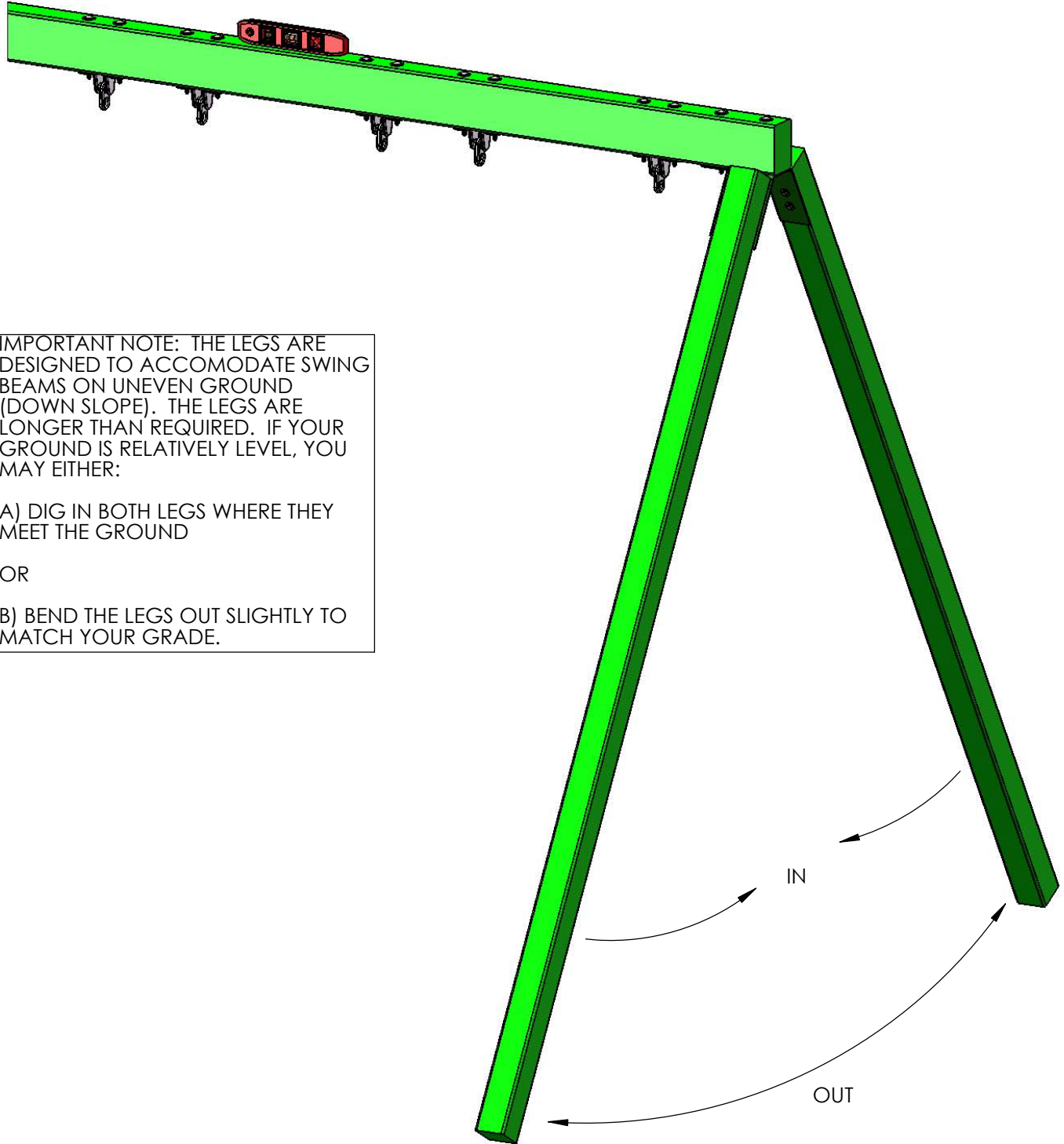
AN EXTRA PERSON IS NEEDED FOR THIS STEP.

- 1: HAVE ONE PERSON WALK THE SWING BEAM OUT TO THE END OF THE FORT FROM INSIDE THE FORT WHILE THE OTHER PERSON CARRIES IT BY THE LEGS.
- 2: LINE UP THE PILOT HOLE AT THE END OF THE SWING BEAM WITH THE MIDDLE HOLE ON THE SWING BEAM PLATE.
- 3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND THE SWING BEAM MOUNT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER AND A 3/8" LOCK NUT WITH A 3/8" WASHER ON THE BOTTOM. PLACE GREEN BOLT CAPS OVER EXPOSED THREADS AFTER SECURING.
- 4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER.
- 5: IF NECESSARY USE VISE GRIPS TO HOLD CARRIAGE BOLT IN PLACE WHEN INSTALLING.



STEP 27: LEVEL SWING BEAM

1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.



IMPORTANT NOTE: THE LEGS ARE DESIGNED TO ACCOMODATE SWING BEAMS ON UNEVEN GROUND (DOWN SLOPE). THE LEGS ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY EITHER:

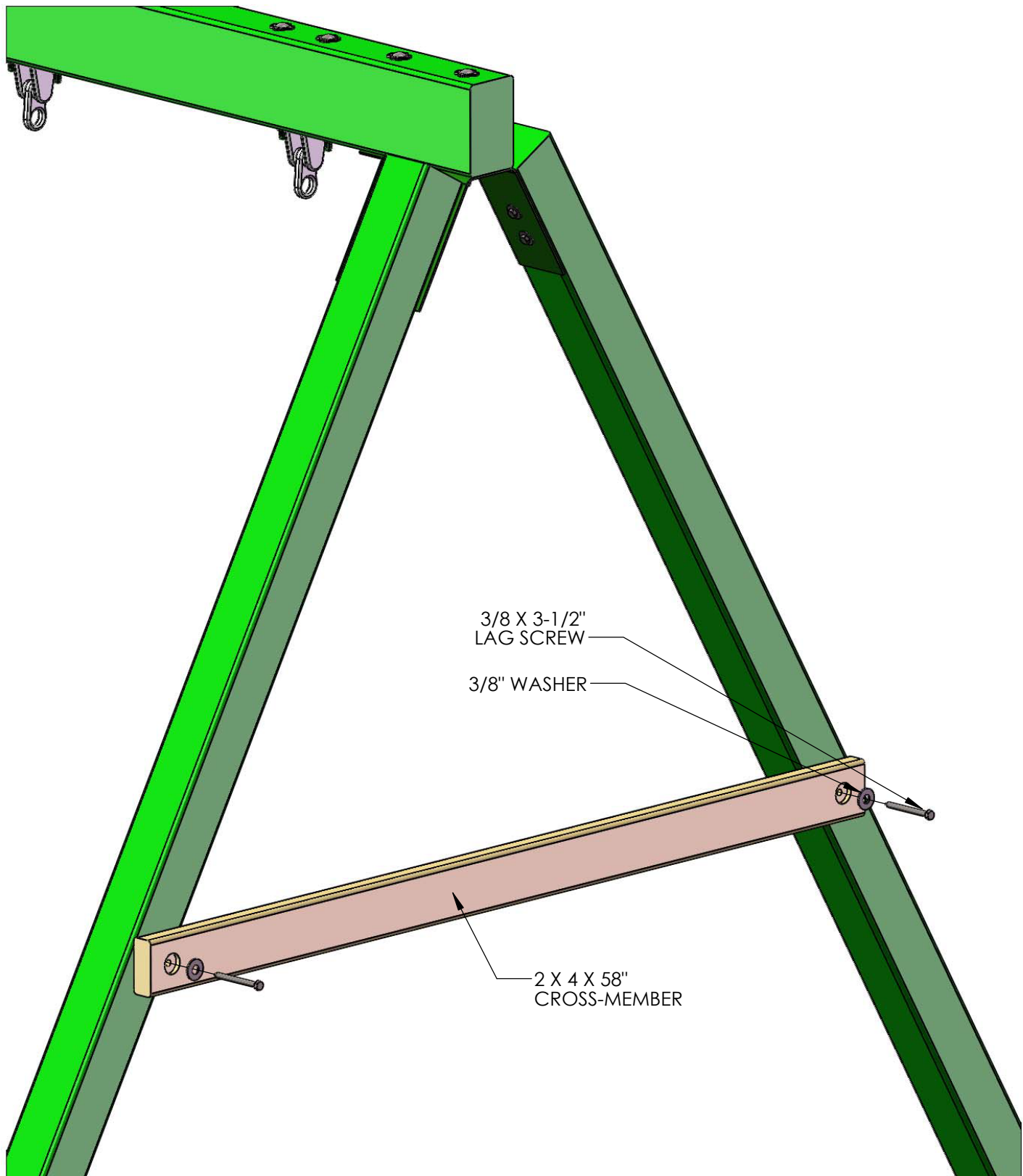
A) DIG IN BOTH LEGS WHERE THEY MEET THE GROUND

OR

B) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE.

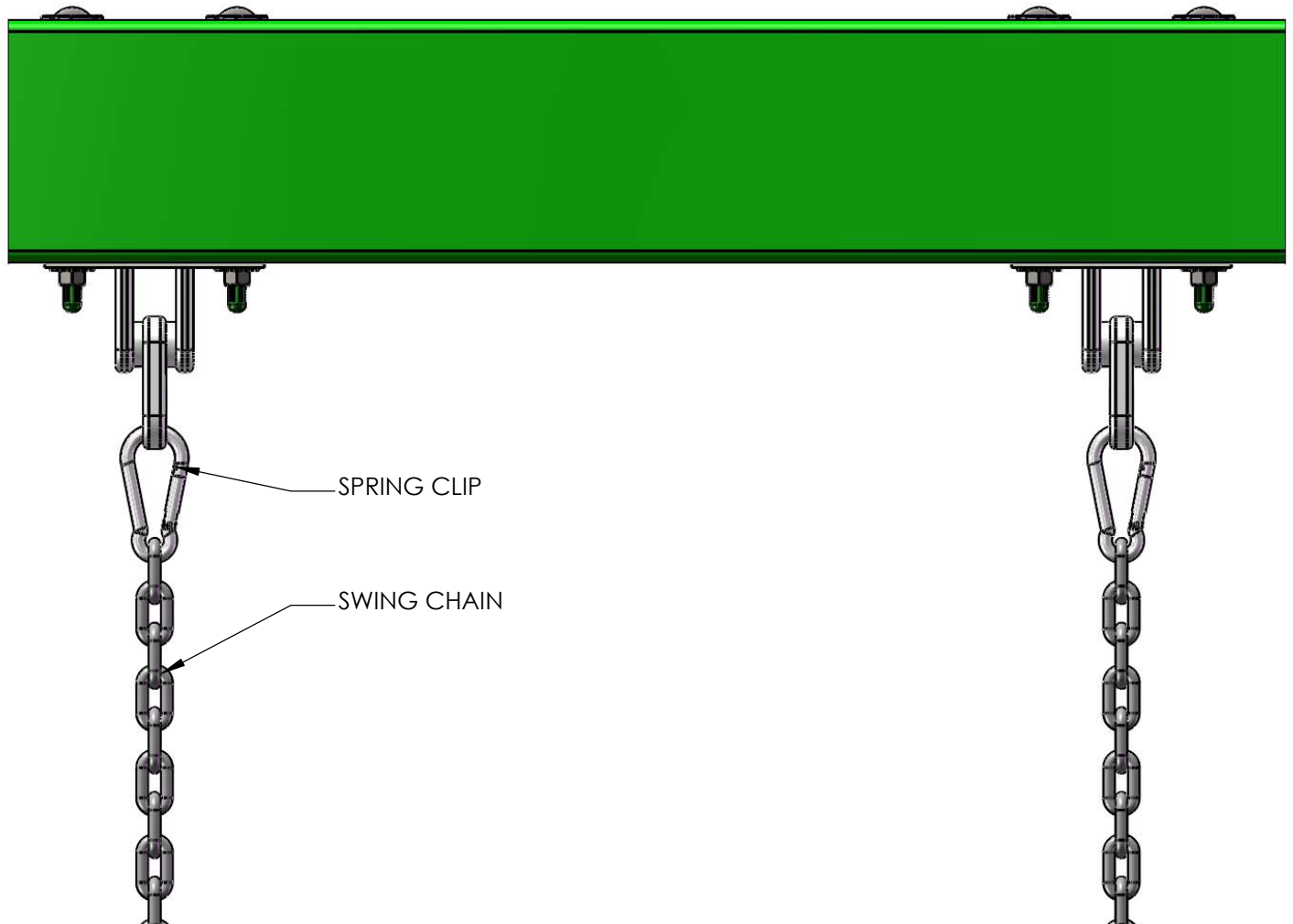
STEP 28: SWING LEG CROSS-MEMBER

- 1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.
- 2: LEVEL CROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE CROSS-MEMBER HOLES.
- 3: USE 3/8 X 3-1/2" LAG SCREWS WITH 3/8" WASHERS TO SECURE THE CROSS-MEMBER TO THE SWING BEAM LEGS.



STEP 29: HANGING THE SWINGS

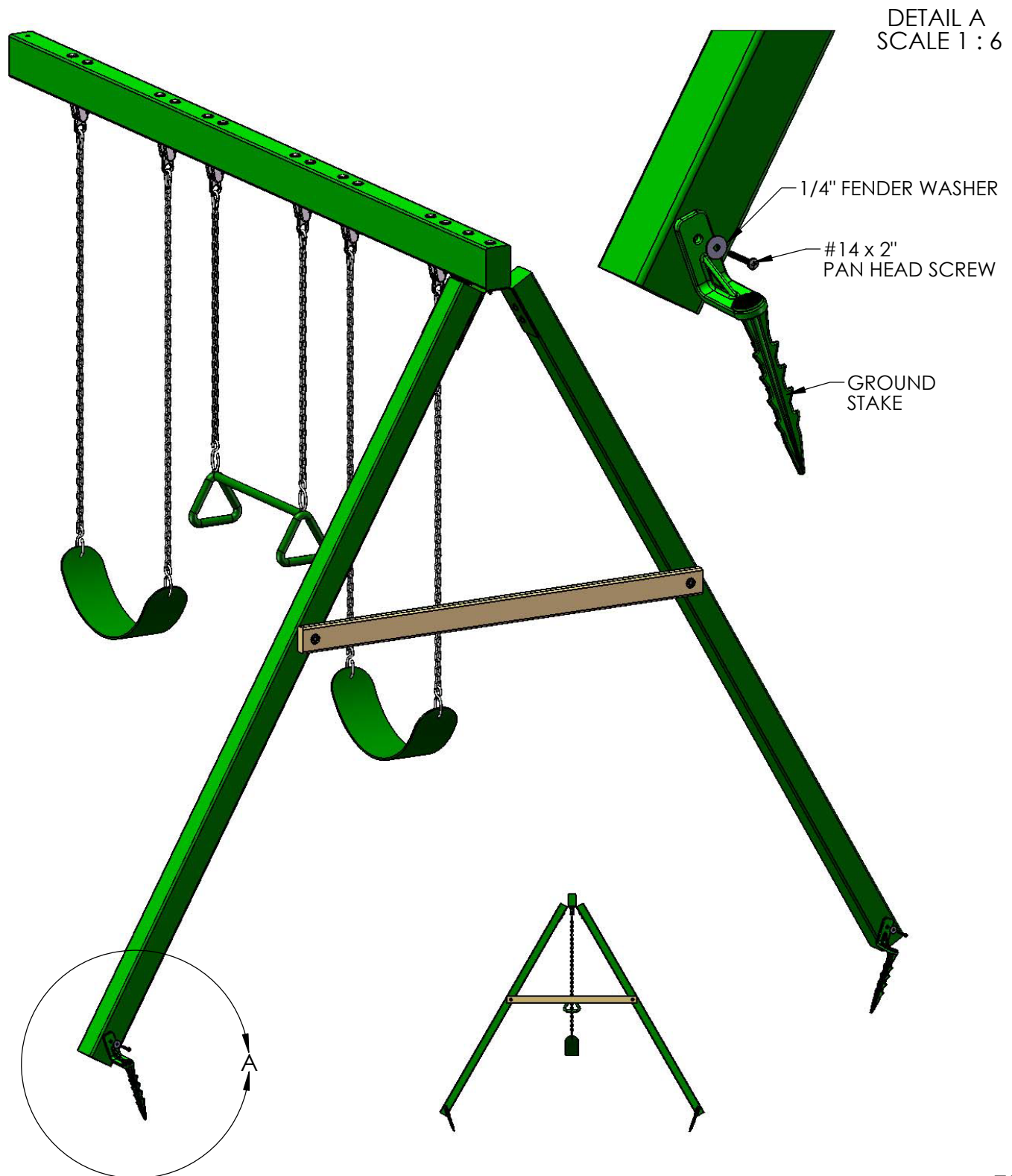
- 1: START BY ATTACHING ONE SPRING CLIP TO EACH IRON DUCTILE ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN PER ACCESSORY TO EACH SPRING CLIP.
- 3: ADJUST HEIGHT AS NEEDED.



STEP 30: GROUND STAKES

1: HAMMER A GROUND STAKE INTO THE EARTH NEXT TO EACH SWING LEG AT AN ANGLE. DO NOT HOLD THE UPPER PORTION OF THE STAKE AFTER THE FIRST COUPLE OF HITS OR IT MAY VIBRATE HARSHLY AGAINST YOUR HAND. IF THE TOP PART OF THE STAKE TWISTS WHEN IT ENCOUNTERS A ROCK OR ROOT YOU MAY HAVE TO BEND THE TOP PORTION OF THE STAKE AGAINST THE SWING LEG. FINALLY INSTALL THE SCREW AND WASHER.

2: ATTACH EACH GROUND STAKE TO THE SWING LEG WITH A #14 X 2" PAN HEAD SCREW AND A 1/4" FENDER WASHER PROVIDED WITH THE GROUND STAKE.



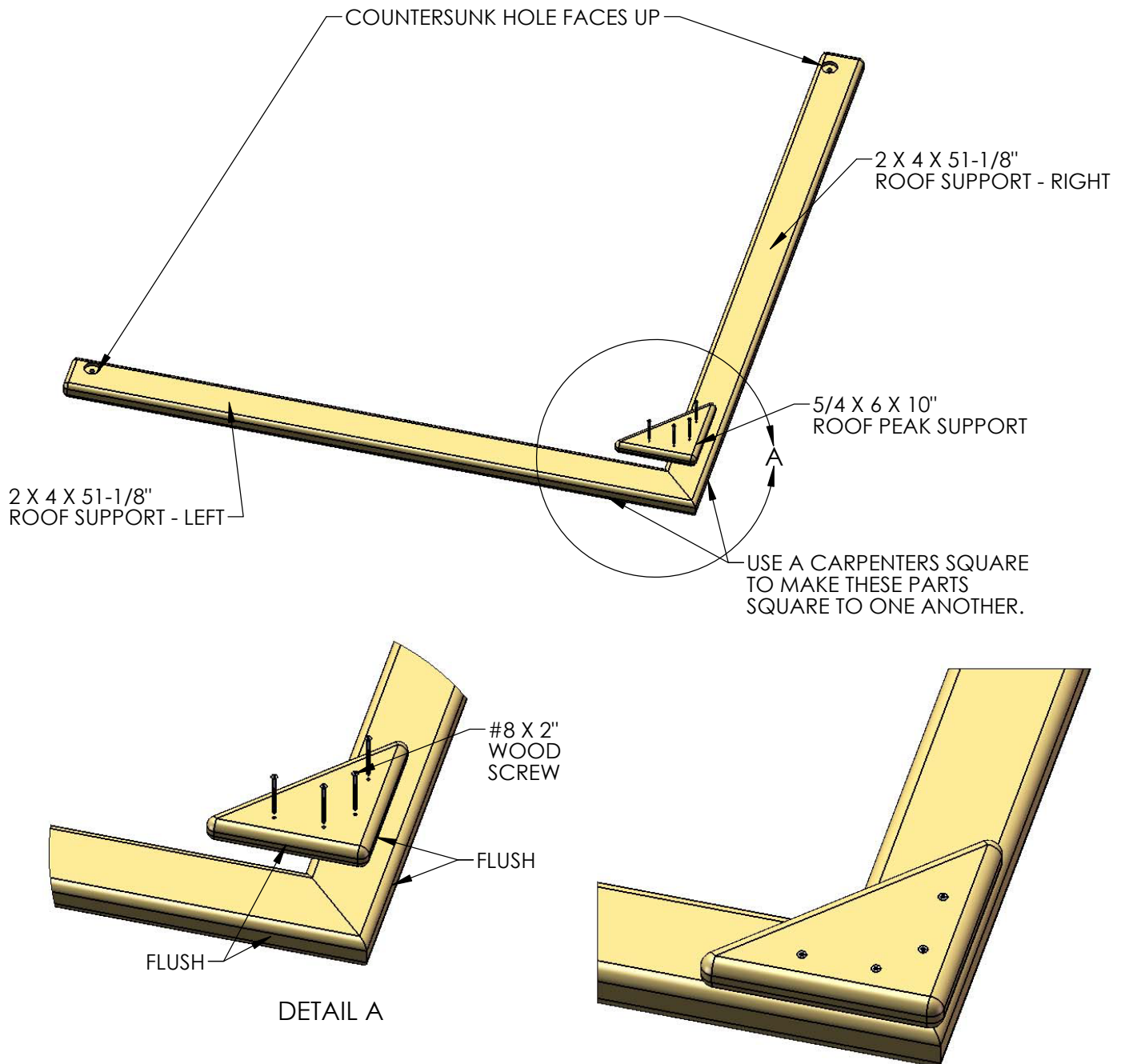
STEP 31: ROOF SUPPORT ASSEMBLIES

1: LOCATE TWO 2 X 4 X 51-1/8" ROOF SUPPORT (LEFT), TWO 2 X 4 X 51-1/8" ROOF SUPPORT (RIGHT) AND TWO 5/4 X 6 X 10" ROOF PEAK SUPPORT PIECES.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE **COUNTERSUNK HOLES FACING UP**. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN BELOW.

3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

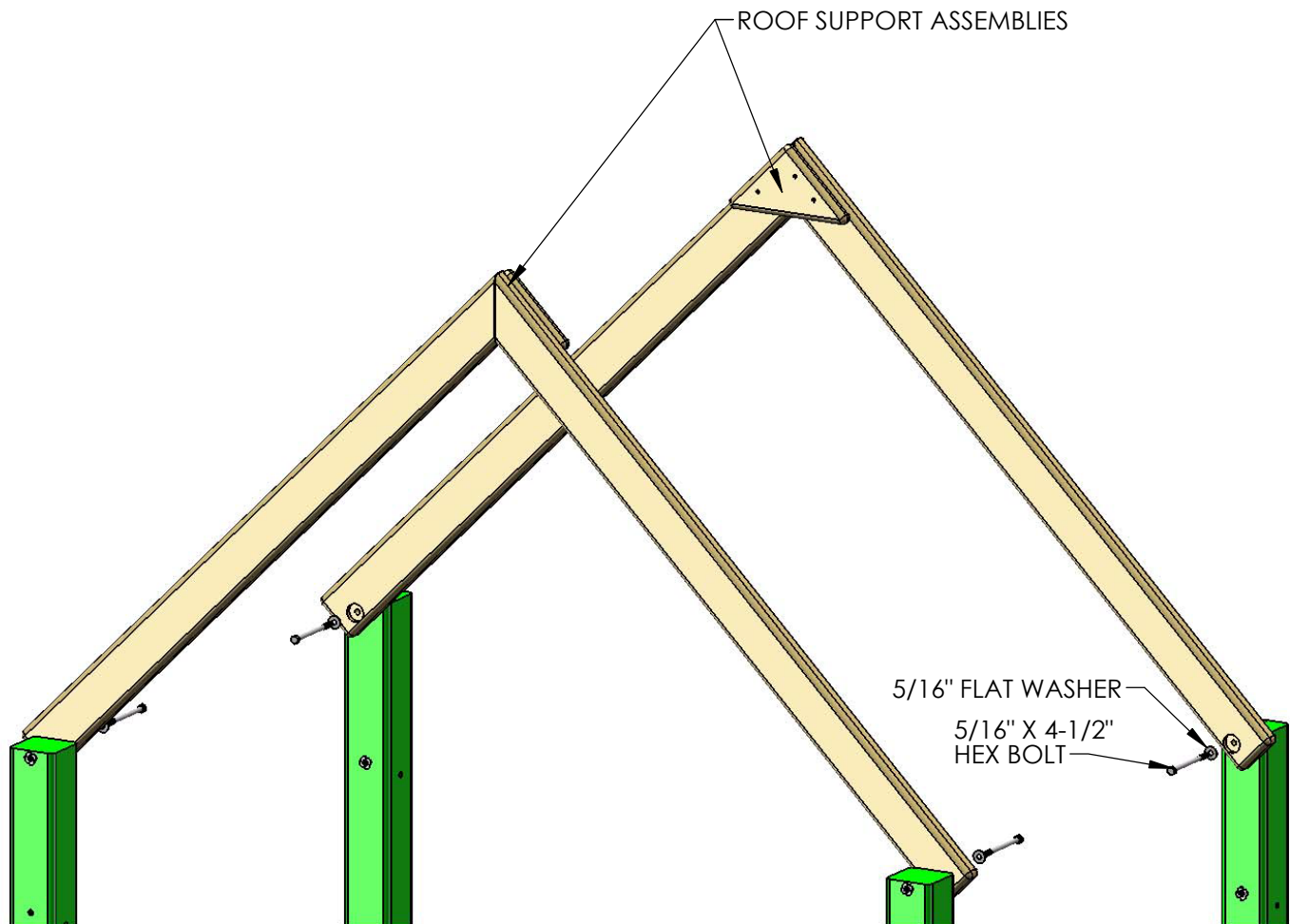
4: MAKE ONE MORE ROOF SUPPORT ASSEMBLY BY REPEATING 2 AND 3.



STEP 32: INSTALLING ROOF SUPPORT ASSEMBLIES

1: PLACE THE ROOF SUPPORT ASSEMBLIES ON TOP OF THE DECK OF THE PLAY SET. CLIMB ONTO THE DECK TO INSTALL THE ROOF SUPPORT ASSEMBLIES.

2: ATTACH THE ROOF SUPPORT ASSEMBLIES TO THE CORNER POSTS WITH 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS.

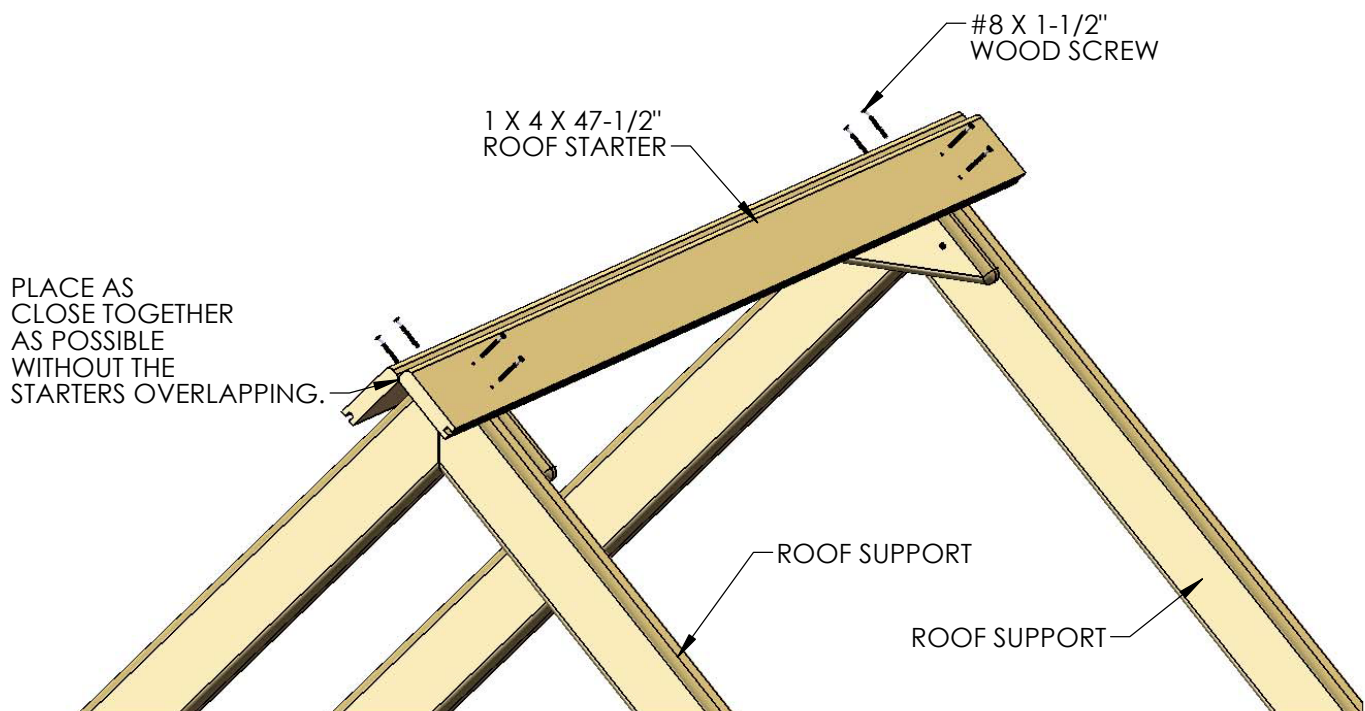
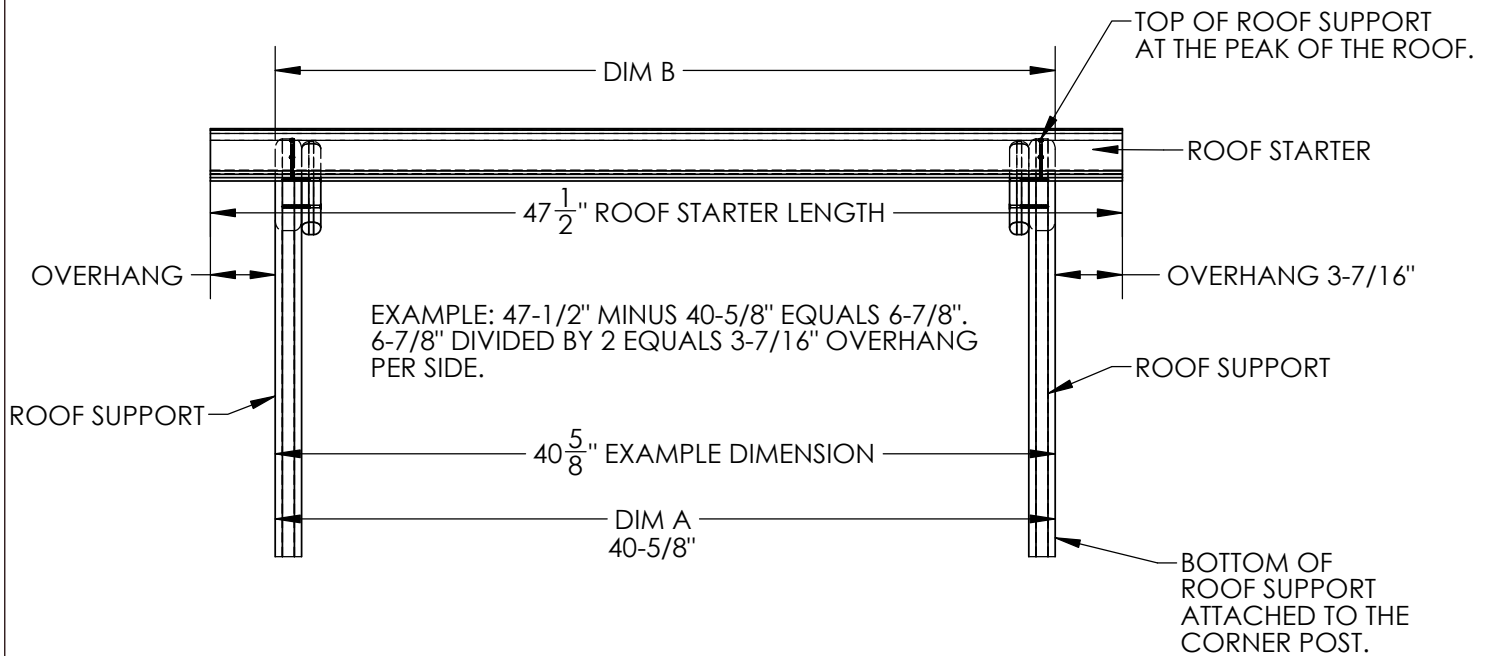


STEP 33: ROOF STARTERS

1: PLACE THE 1 X 4 X 47-1/2" GROOVE-ONLY ROOF STARTER BOARDS AT THE PEAK OF THE ROOF. THE HOLES IN THE ROOF STARTERS SHOULD BE APPROXIMATELY CENTERED (SEE BELOW) ON THE ROOF SUPPORTS, AND THE FLAT ENDS OF THE ROOF STARTERS SHOULD BE PLACED AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THE BOARDS OVERLAPPING.

2: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH #8 X 1-1/2" WOOD SCREWS.

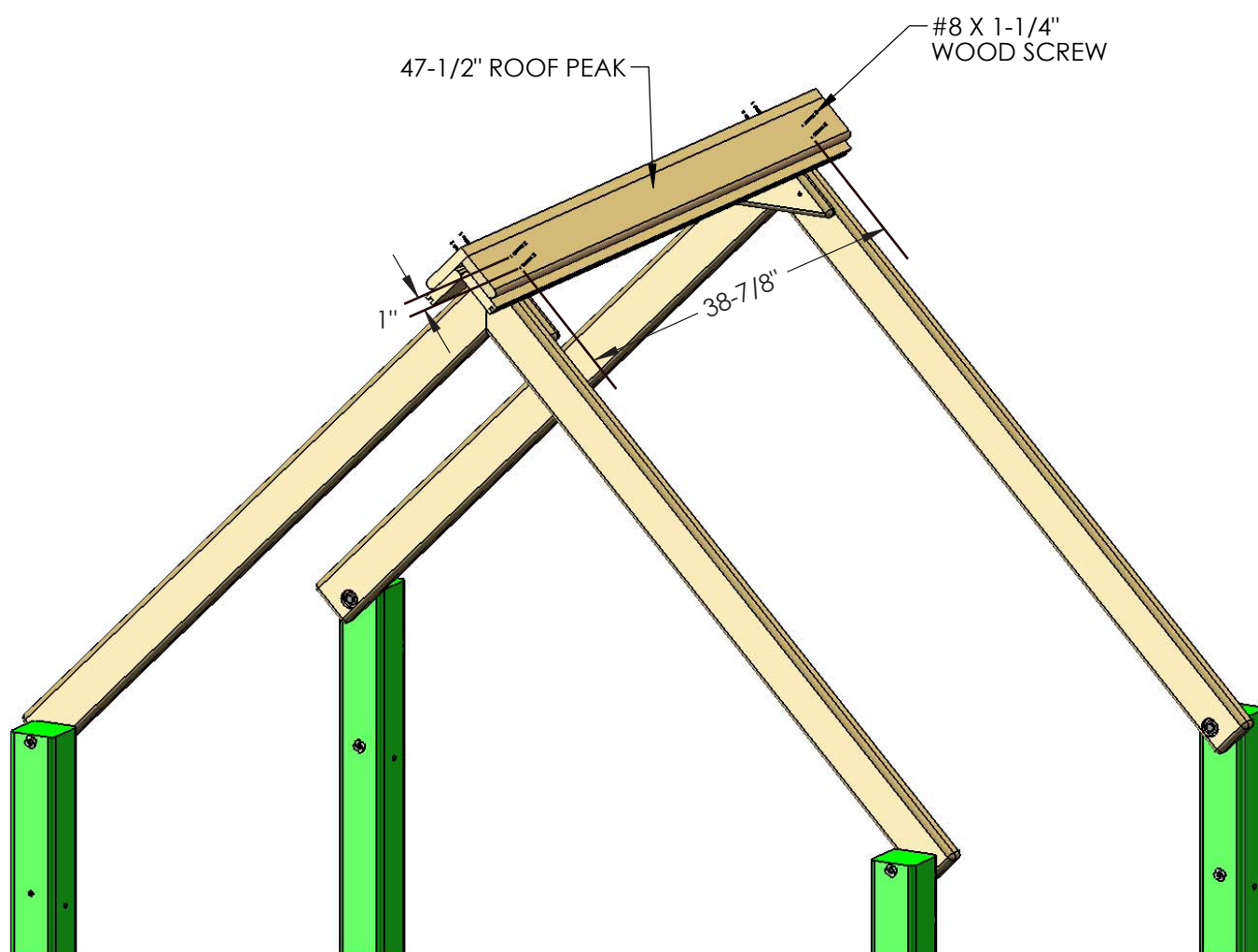
MEASURE DIM A ACROSS THE BOTTOM OF THE ROOF SUPPORTS NEAR THE CORNER POSTS. WHEN ATTACHING THE ROOF STARTERS DIM B AT THE ROOF PEAK SHOULD MATCH DIM A. THIS WILL MAKE THE ROOF SUPPORTS PARALLEL TO EACH OTHER. DUE TO WOOD MILLING VARIATIONS YOUR HOLES IN THE ROOF STARTERS WILL EITHER BE CENTERED ON THE ROOF SUPPORTS OR THEY WILL BE OFFSET TOWARDS THE INSIDE OF THE ROOF SUPPORTS SLIGHTLY. SUBTRACT DIM A FROM 47-1/2" AND THEN DIVIDE THIS NUMBER BY 2. THIS WILL GIVE YOU THE OVERHANG FOR EACH SIDE. USE THE OVERHANG NUMBER ON EACH SIDE TO KEEP YOUR ROOF SUPPORTS PARALLEL.



STEP 34: ROOF PEAK

1: PLACE THE 47-1/2" ROOF PEAK ON TOP OF THE ROOF STARTER BOARDS.

2: FASTEN THE ROOF PEAK TO THE ROOF STARTER BOARDS WITH #8 X 1-1/4" WOOD SCREWS.



STEP 35: ROOF

NOTE: THE SMALL PICTURE BELOW IS A GENERIC VIEW OF A PLAY SET IN OUR 1500 MODEL LINE. TYPICALLY THE ROCK WALL AND/OR SLIDE IS LOCATED ON THE FRONT OF THE 1500 SERIES PLAY SETS. THE BIG PICTURE BELOW SHOWS THE RIGHT SIDE ROOF WITH THE DORMER AND CHIMNEY. THE LEFT SIDE ROOF ONLY GETS A DORMER. INSTRUCTIONS TO BUILD THE CHIMNEY AND DORMERS ARE IN THE APPENDIX AT THE BACK OF THIS MANUAL.

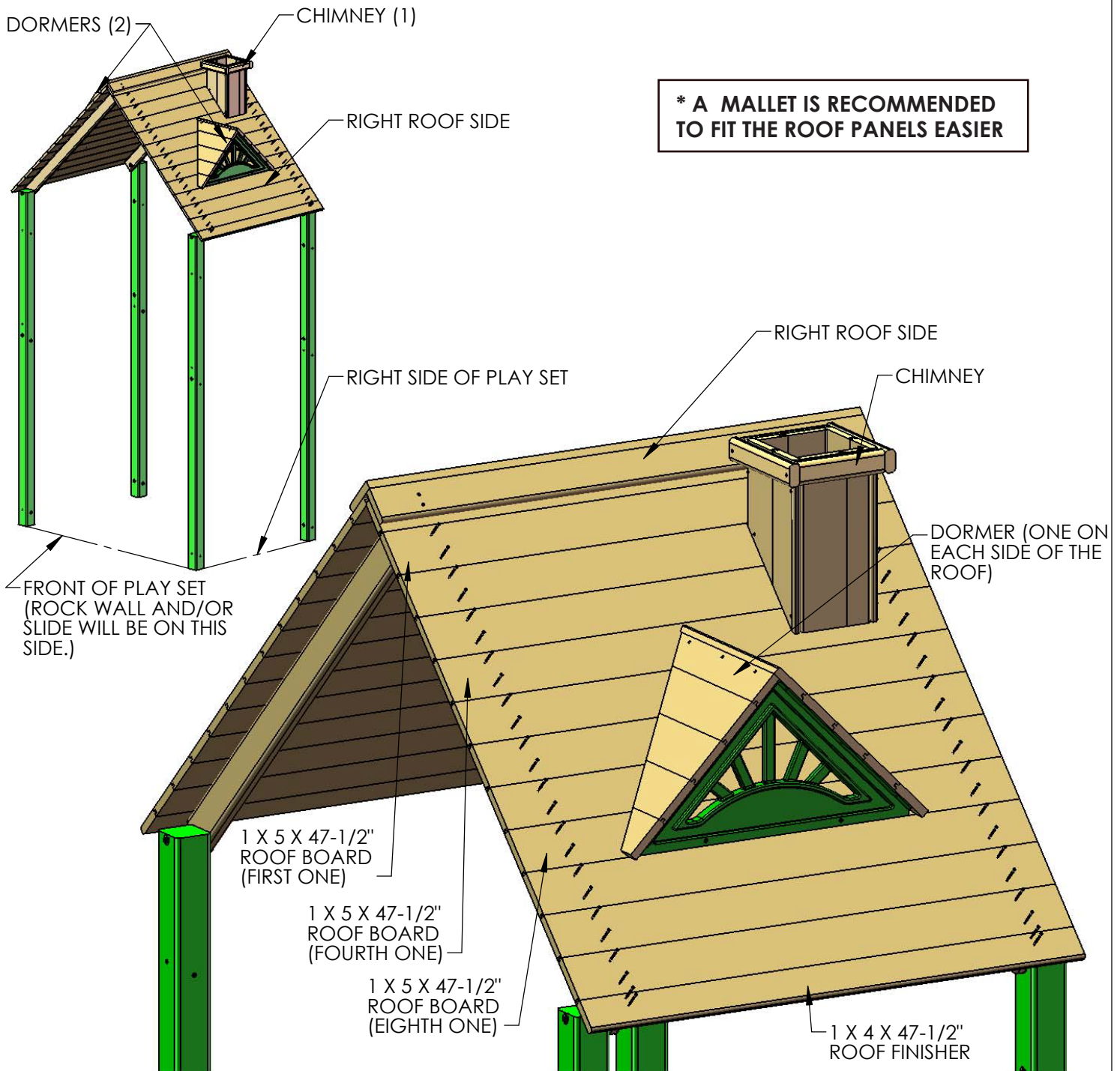
PLEASE NOTE THAT EACH SIDE OF THE ROOF WILL HAVE 11 ROOF BOARDS AND 1 ROOF FINISHER.

1: PLACE THE 1 X 5 X 47-1/2" ROOF BOARDS ON TOP OF THE ROOF SUPPORTS, FITTING THE TONGUE END INTO THE GROOVE END OF THE ROOF STARTERS. EACH SIDE OF THE ROOF GETS 11 ROOF BOARDS.

2: FASTEN THE ROOF BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS

3: FIT THE TONGUE END OF THE 1 X 4 X 47-1/2" ROOF FINISHER INTO THE GROOVE END OF THE LAST ROOF BOARD. FASTEN IT TO THE ROOF SUPPORT WITH FOUR 1-1/2" WOOD SCREWS.

TIP: INSTALL FOUR ROOF BOARDS AND THEN INSTALL THE CHIMNEY ACCORDING TO THE CHIMNEY INSTRUCTIONS. AFTER INSTALLING THE EIGHTH ROOF BOARD INSTALL THE DORMER ACCORDING TO THE DORMER INSTRUCTIONS. THEN FINISH INSTALLING THE REMAINING ROOF BOARDS AND ROOF FINISHER.



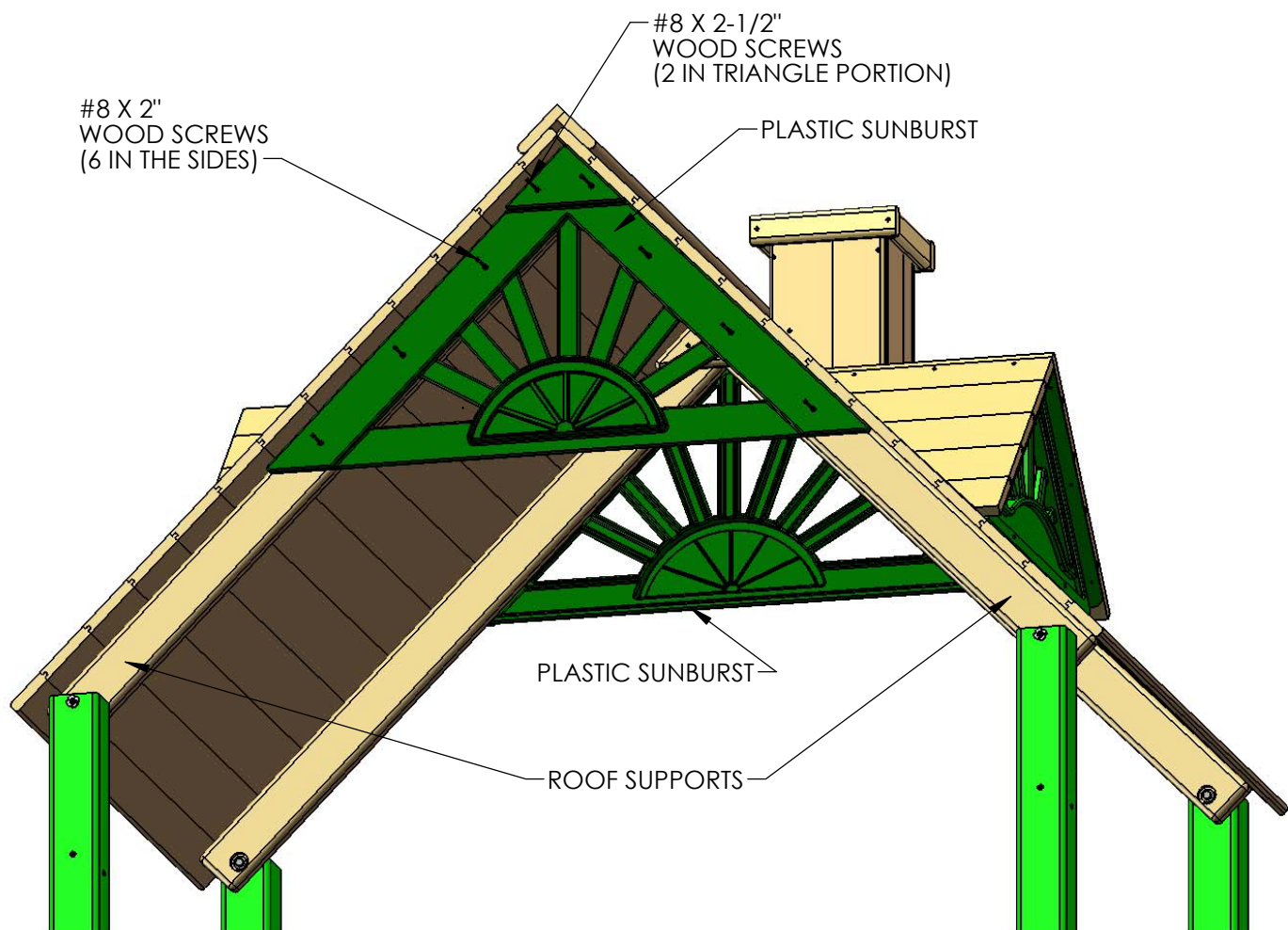
STEP 36: PLASTIC SUNBURST

1: LOCATE TWO PLASTIC SUNBURST PIECES.

2: PLACE THE SUNBURST UNDER THE ROOF OVERHANG. FIT IT AGAINST THE BOTTOM SIDE OF THE ROOF BOARDS AND AGAINST THE ROOF SUPPORTS.

3: ATTACH THE PLASTIC SUNBURST WITH SIX #8 X 2" WOOD SCREWS ALONG THE SIDES. ATTACH THE TRIANGLE PORTION OF THE SUNBURST PIECE WITH #8 X 2-1/2" WOOD SCREWS.

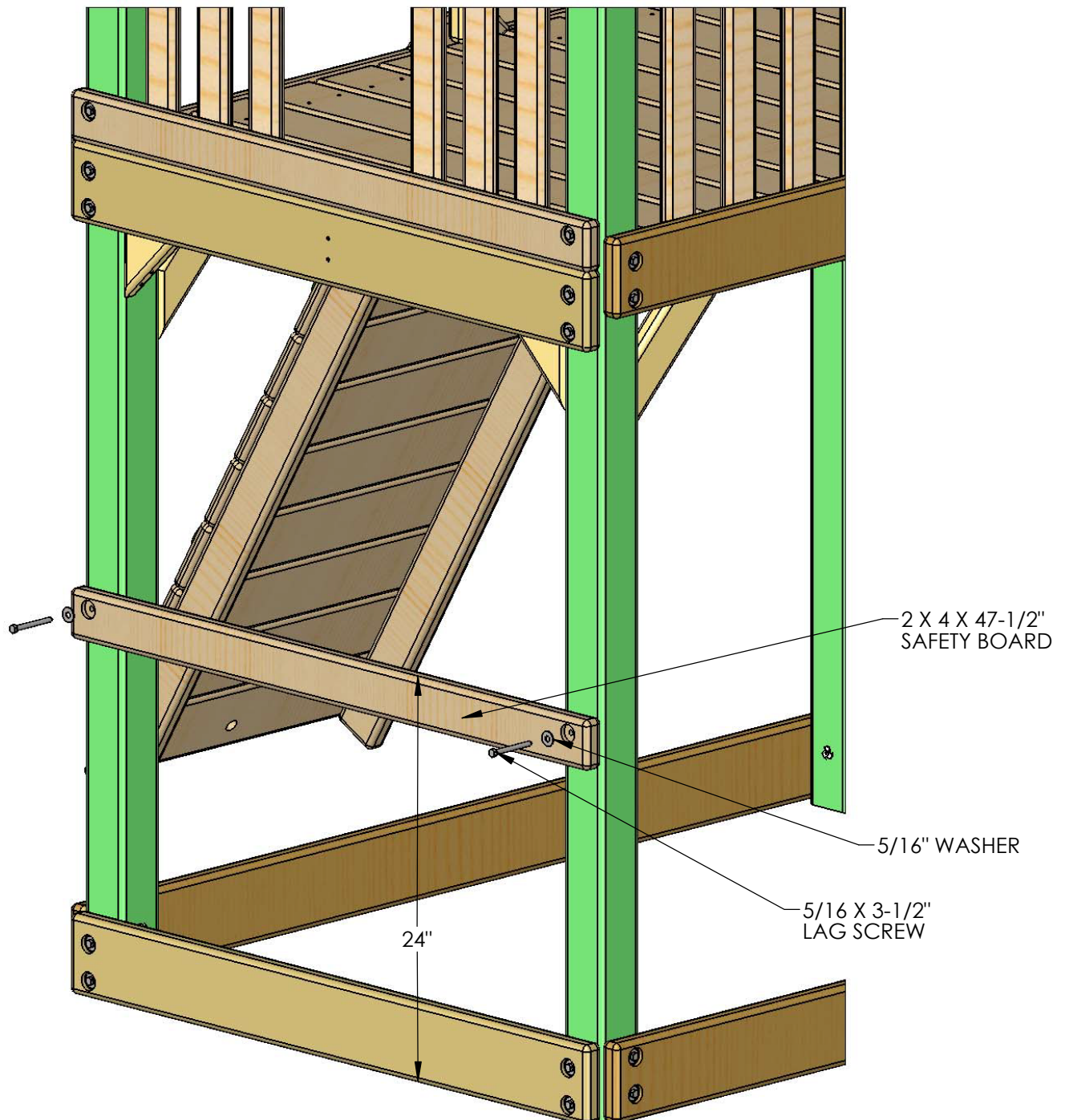
4: REPEAT SUBTEPS 2 AND 3 ON THE OTHER SIDE OF THE PLAY SET.



STEP 37: SAFETY BOARD

1: MEASURE 24" FROM THE BOTTOM OF THE CORNER POSTS ON THE RIGHT SIDE OF THE FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE CORNER POSTS. ATTACH THE 2 X 4 X 47-1/2" SAFETY BOARD WITH OFFSET HOLES TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS AND 5/16 WASHERS.

NOTE: THE OFFSET HOLES CAN BE PLACED UP OR DOWN IN THIS STEP.



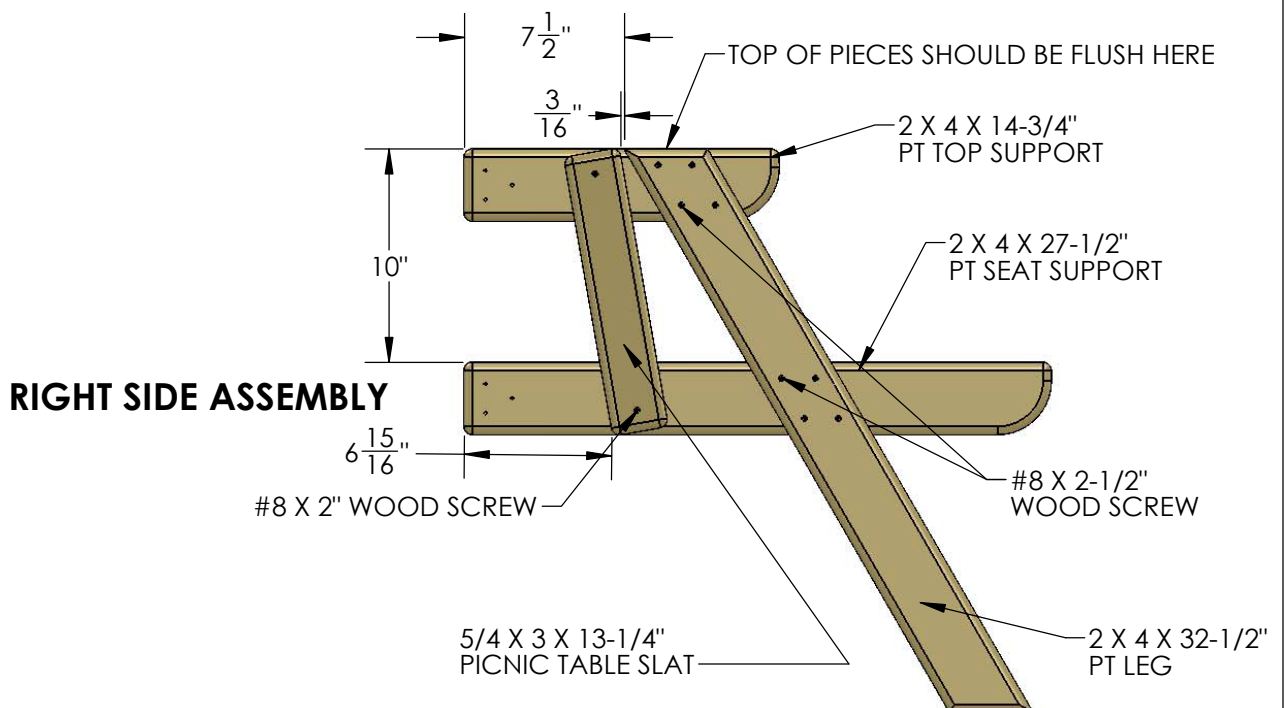
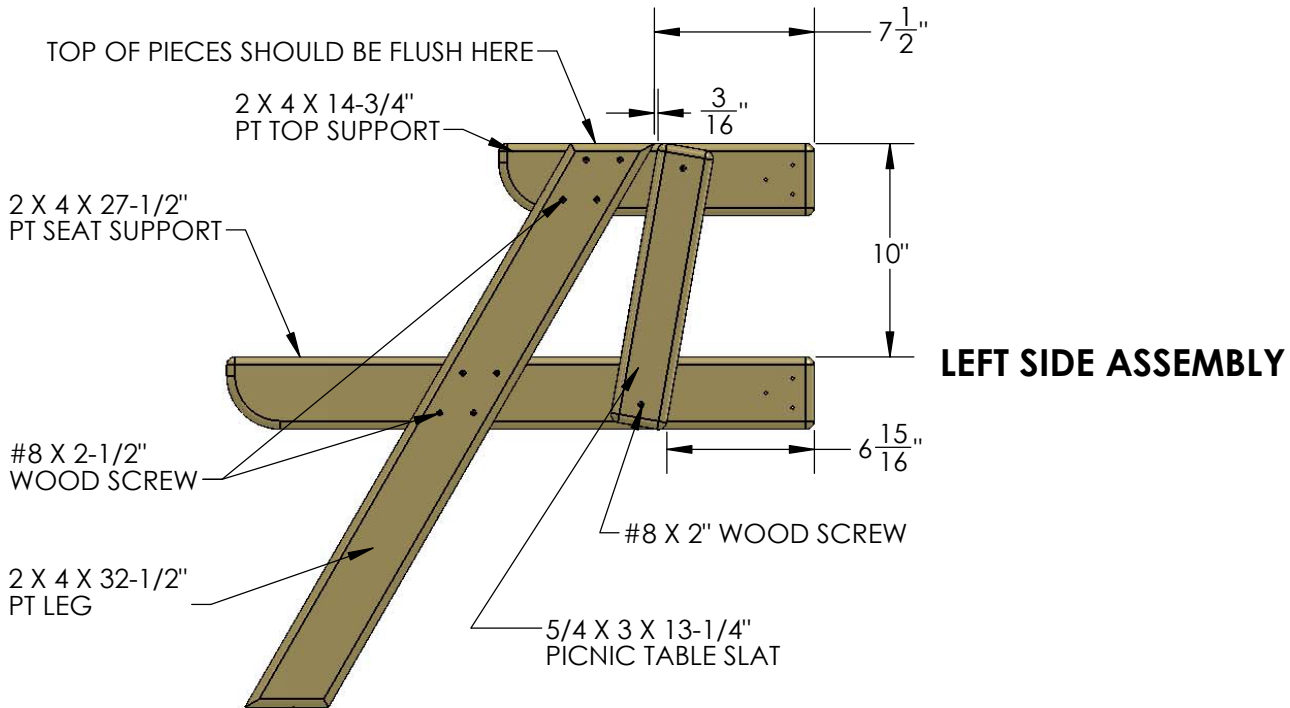
STEP 38: PICNIC TABLE

1: LOCATE TWO 2 X 4 X 14-3/4" PT TOP SUPPORTS, TWO 2 X 4 X 27-1/2" PT SEAT SUPPORTS, TWO 2 X 4 X 32-1/2" PT LEGS AND TWO 5/4 X 3 X 13-1/4" PICNIC TABLE SLATS.

2: FOR THE LEFT SIDE ASSEMBLY, PLACE A 2 X 4 X 14-3/4" PT TOP SUPPORT AND A 2 X 4 X 27-1/2" PT SEAT SUPPORT PARALLEL TO ONE ANOTHER. PLACE A 2 X 4 X 32-1/2" PT LEG ON TOP AT THE 7-1/2" DIMENSION. THE TOP OF THE PT LEG SHOULD BE FLUSH TO THE TOP OF THE PT TOP SUPPORT. ATTACH THE PT LEG TO THE SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.

3: FOR THE RIGHT SIDE ASSEMBLY, PLACE A 2 X 4 X 14-3/4" PT TOP SUPPORT AND A 2 X 4 X 27-1/2" PT SEAT SUPPORT PARALLEL TO ONE ANOTHER. PLACE A 2 X 4 X 32-1/2" PT LEG ON TOP AT THE 7-1/2" DIMENSION. THE TOP OF THE PT LEG SHOULD BE FLUSH TO THE TOP OF THE PT TOP SUPPORT. ATTACH THE PT LEG TO THE SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.

4: PLACE THE PICNIC TABLE SLAT NEXT TO THE PICNIC TABLE LEG FOR EACH ASSEMBLY BELOW. LEAVE A 3/16" GAP BETWEEN THE TOP OF THE SLAT AND THE LEG. USE THE 6-15/16" DIMENSION TO LOCATE THE BOTTOM END OF THE SLAT. FASTEN THE PICNIC TABLE SLAT TO THE SUPPORTS WITH TWO #8 X 2" WOOD SCREWS.

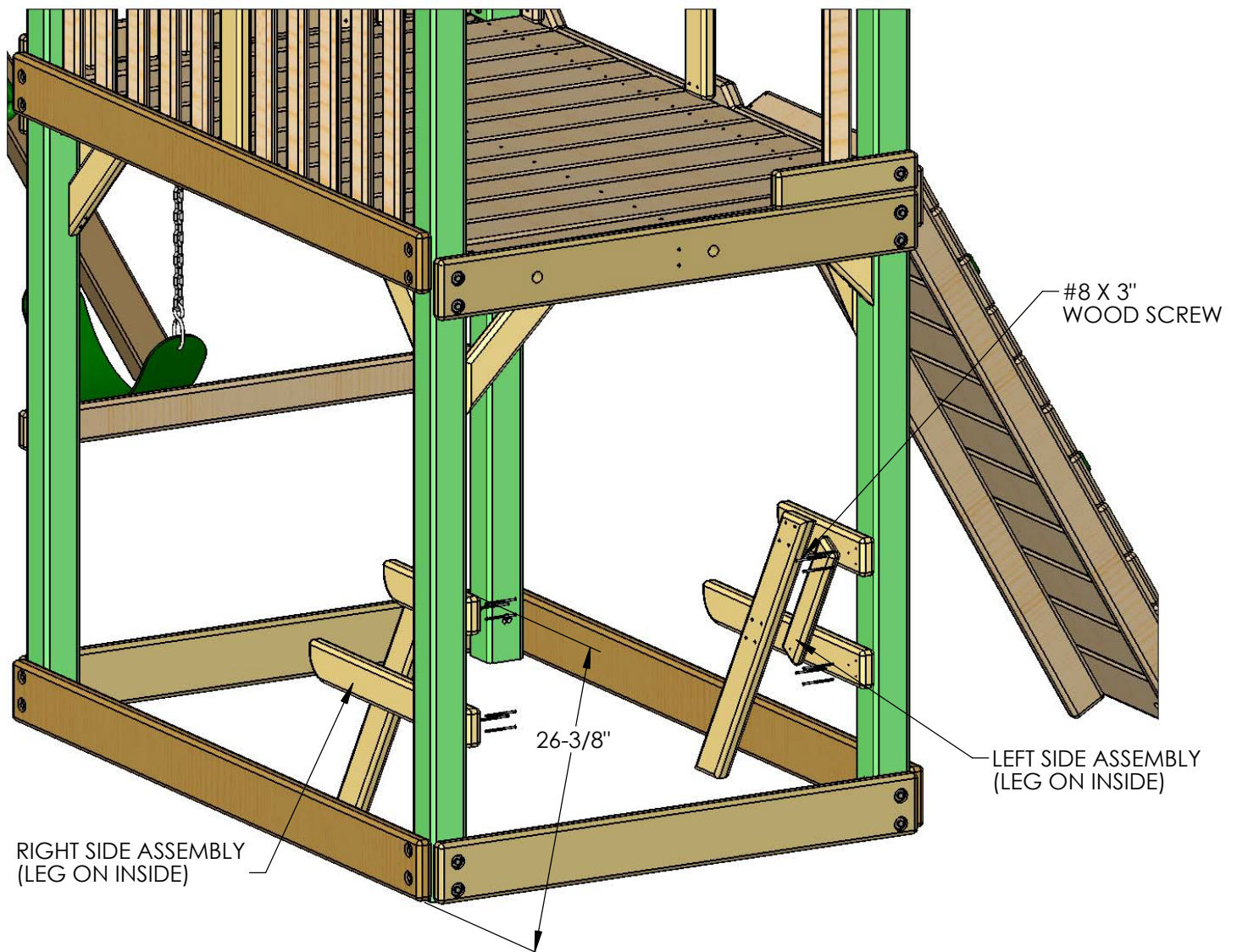


STEP 39: PICNIC TABLE

1: MEASURE 26-3/8" FROM THE BOTTOM OF THE CORNER POSTS ON THE LEFT SIDE OF THE PLAYSET. MAKE MARKS ON THE INSIDE OF THE CORNER POSTS WITH A PEN OR PENCIL AT 26-3/8".

2: PLACE THE TOP OF THE RIGHT SIDE ASSEMBLY FLUSH TO THE MARK ON THE LEFT REAR CORNER POST. ATTACH THE RIGHT SIDE ASSEMBLY TO THE INSIDE OF THE CORNER POST WITH #8 X 3" WOOD SCREWS.

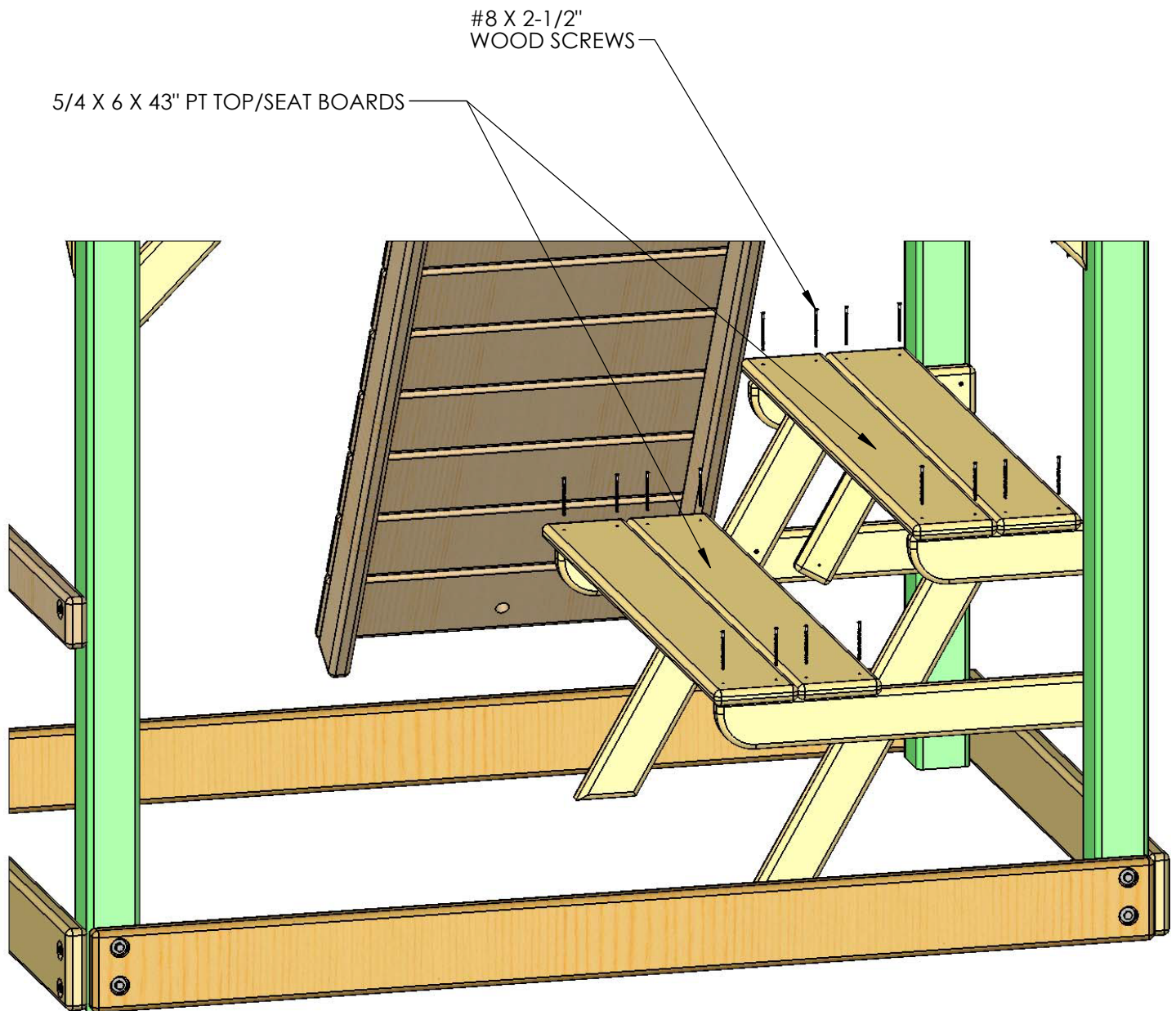
3: PLACE THE TOP OF THE LEFT SIDE ASSEMBLY FLUSH TO THE MARK ON THE LEFT FRONT CORNER POST. ATTACH THE LEFT SIDE ASSEMBLY TO THE INSIDE OF THE CORNER POST WITH #8 X 3" WOOD SCREWS.



**NOTE: RAMP AND ROCK WALL
REMOVED FOR CLARITY.**

STEP 40: PICNIC TABLE

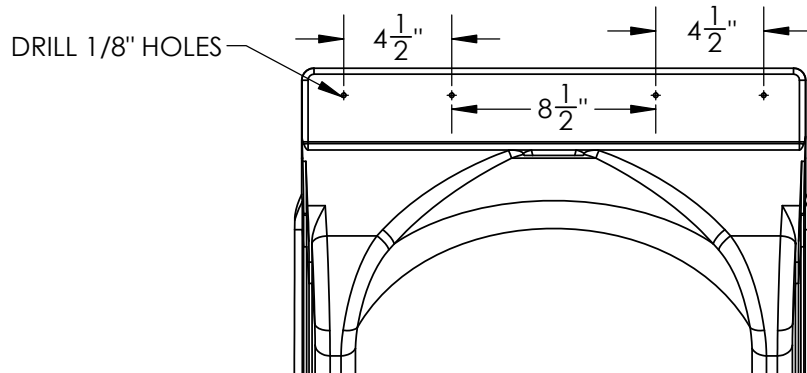
- 1: LOCATE FOUR 5/4 X 6 X 43" PT TOP AND SEAT BOARDS.
- 2: CENTER THE HOLES IN THE BOARDS OVER THE TOP OR SEAT SUPPORTS.
- 3: FASTEN THE PT TOP AND SEAT BOARDS TO THE TOP OR SEAT SUPPORTS WITH #8 X 2-1/2" WOOD SCREWS.



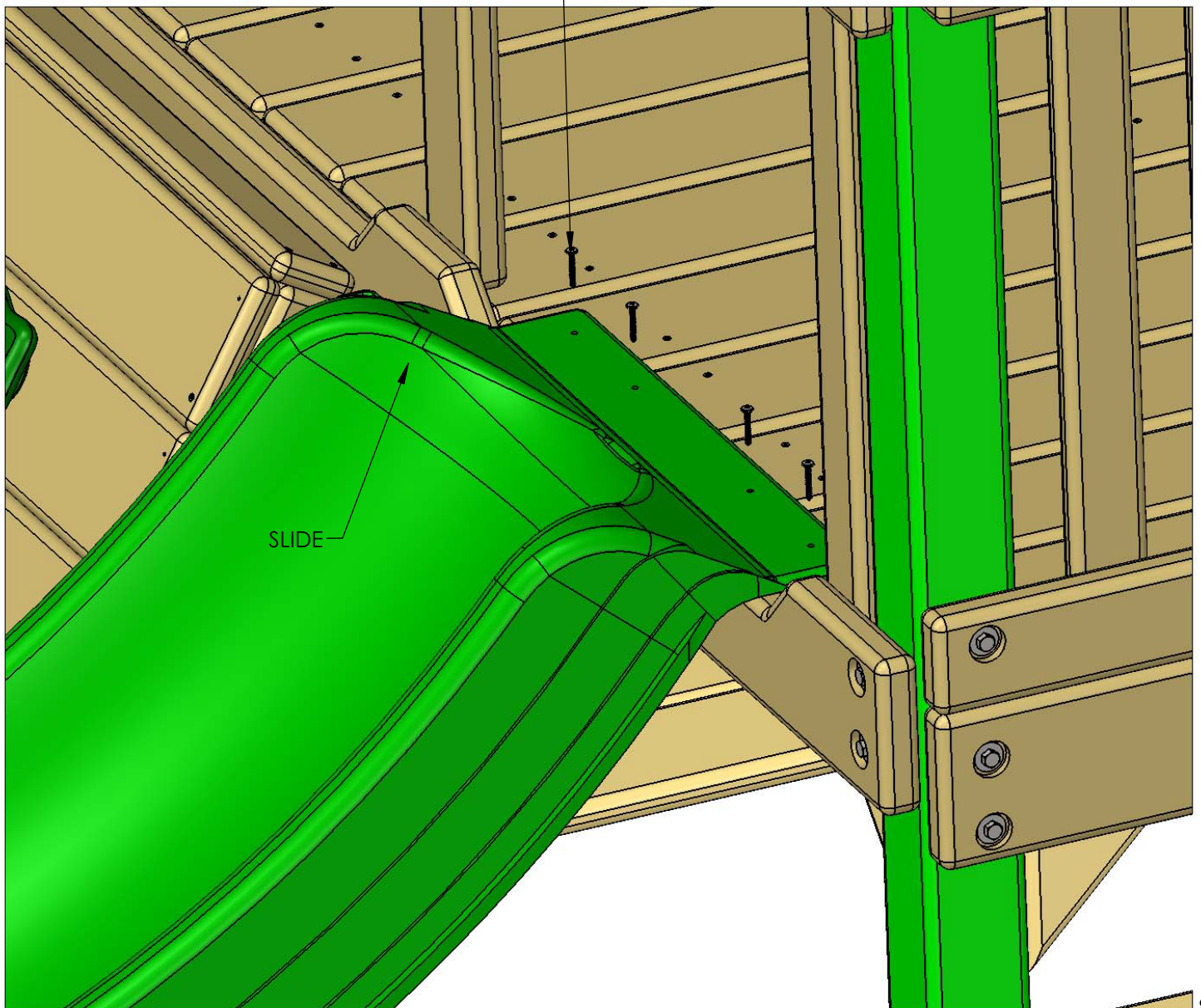
STEP 41: MOUNTING THE SLIDE

- 1: PLACE THE SLIDE IN THE OPENING AT THE FRONT RIGHT OF THE FORT. LAY THE SLIDE ON THE DECK WITH THE LIP EXTENDING ONTO THE DECK.
- 2: PREDRILL 1/8" HOLES INTO THE DECK BOARDS AT THE DIMPLE LOCATIONS SHOWN.
- 3: ATTACH THE SLIDE TO THE DECK BOARDS WITH #14 X 1-1/4" TRUSS HEAD SCREWS INCLUDED WITH THE SLIDE. ****DO NOT OVERTIGHTEN****

NOTE: THE DIMPLE LOCATIONS SHOWN ARE RECOMMENDED. OTHER DIMPLES MAY BE USED IF ONE OF THE RECOMMENDED LOCATIONS LANDS OVER A GAP OR IF IT IS TOO CLOSE TO THE EDGE OF A DECK BOARD.



1-1/4" TRUSS HEAD SCREW
****DO NOT OVERTIGHTEN****



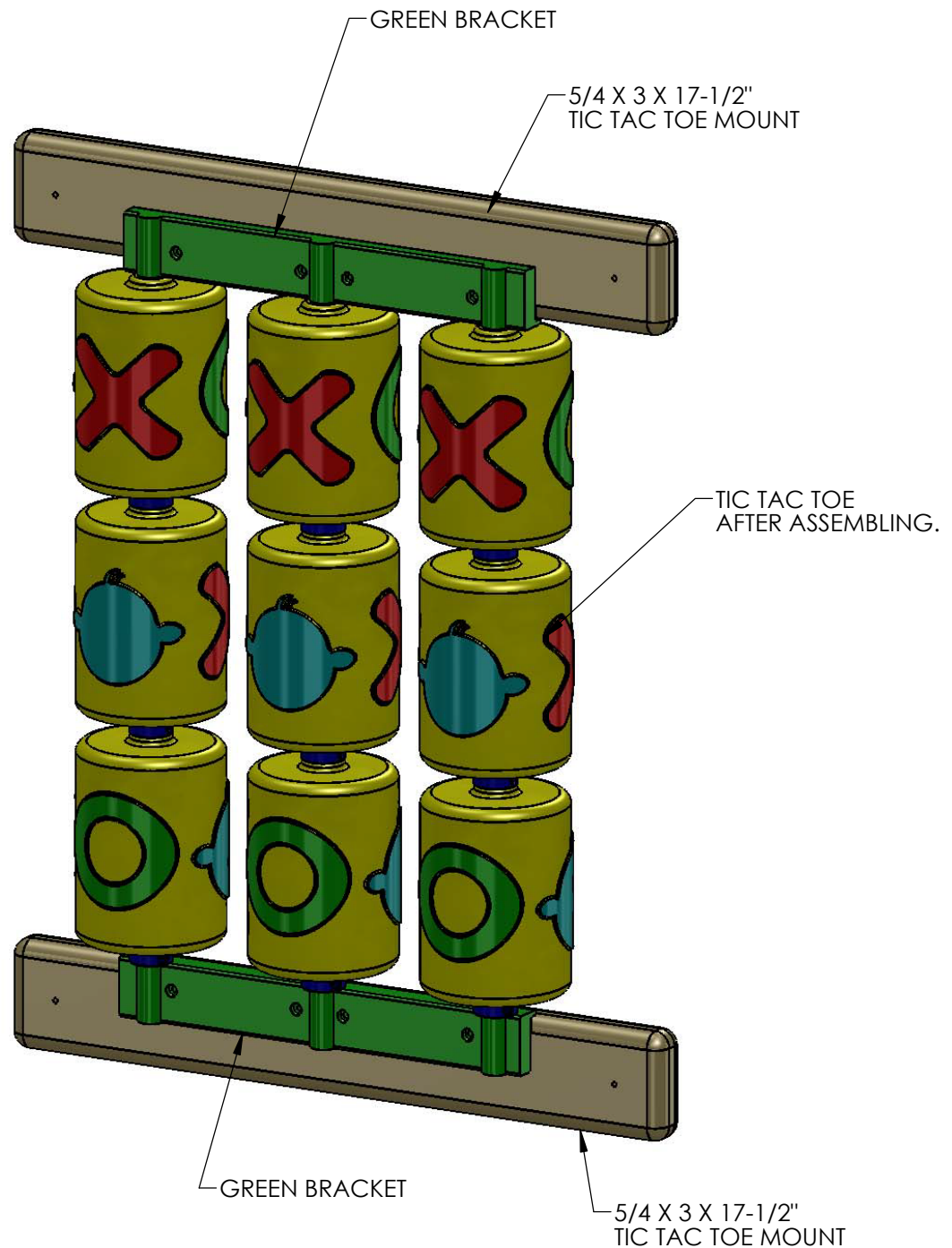
STEP 42: TIC TAC TOE ASSEMBLY

1: LOCATE THE TIC TAC TOE BOX.

2: FOLLOW THE INSTRUCTIONS IN THE BOX TO ASSEMBLE THE TIC TAC TOE OMITTING STEPS 6 AND 7.

3: LOCATE TWO 5/4 X 3 X 17-1/2" TIC TAC TOE MOUNTS.

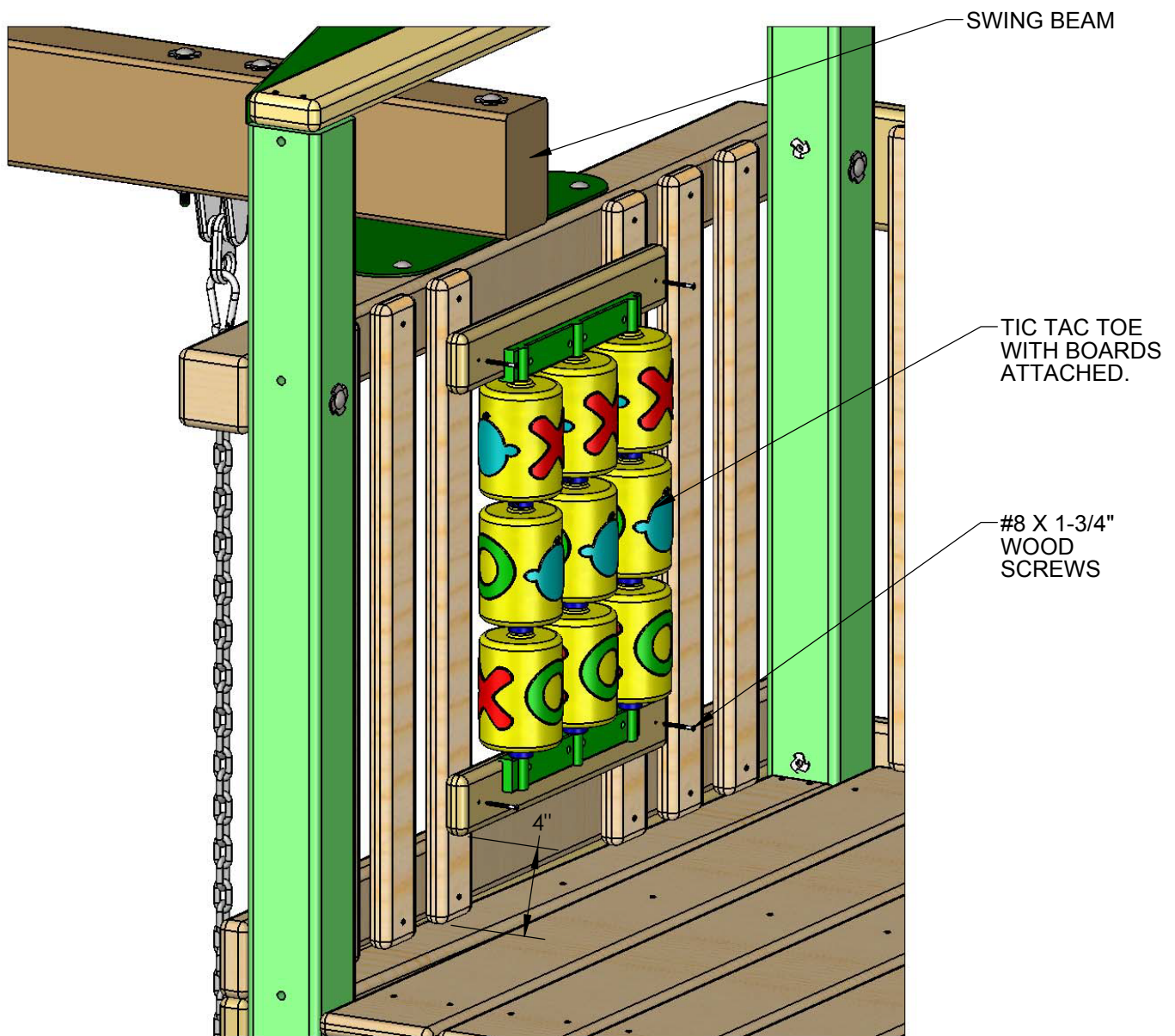
4: USE THE SCREWS INCLUDED WITH THE TIC TAC TOE TO ATTACH THE GREEN BRACKETS TO THE TIC TAC TOE MOUNTS. EACH GREEN BRACKET SHOULD BE CENTERED OVER THE TIC TAC TOE MOUNT.



STEP 43: TIC TAC TOE INSTALLATION

1: PLACE THE TIC TAC TOE AGAINST THE PANEL SLATS AT THE RIGHT SIDE OF THE PLAY SET ON THE INSIDE. THE TIC TAC TOE MOUNT SHOULD BE APPROXIMATELY 4" OFF THE DECK.

2: ATTACH THE TIC TAC TOE MOUNTS TO THE PANEL SLATS WITH #8 X 1-3/4" WOOD SCREWS.

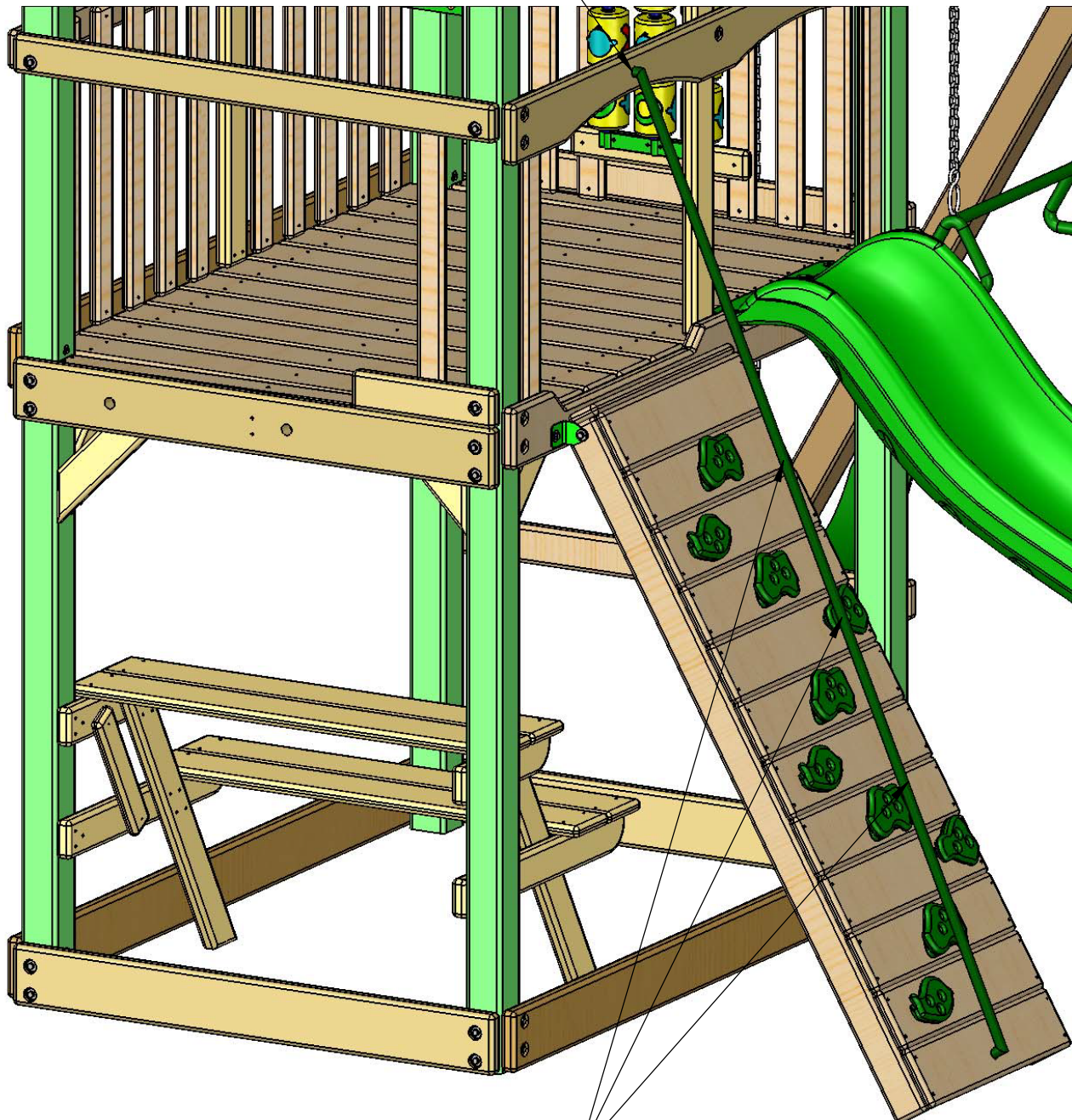


STEP 44: INSTALLING CLIMBING ROPES

1: TIE A KNOT AT ONE END OF THE 10' ROPE AND THREAD IT THROUGH THE HOLE IN THE END PANEL BOARD.

2: THE UNTIED END WILL GO THROUGH THE HOLE OF THE BOTTOM ROCK WALL BOARD. TIE A SECURE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIGHT AND WILL NOT WRAP AROUND YOUR HAND. HINT: TO REDUCE THE AMOUNT OF SLACK IN THE ROPE, LIFT THE ROCK WALL ASSEMBLY SLIGHTLY WHEN TYING THE KNOT IN THE BOTTOM ROCK WALL BOARD. WHEN YOU LOWER THE ASSEMBLY, THE ROPE WILL TIGHTEN.

TIE A KNOT AND THREAD THE ROPE THROUGH THE BACK SIDE OF THIS HOLE IN THE ROPE LADDER SUPPORT



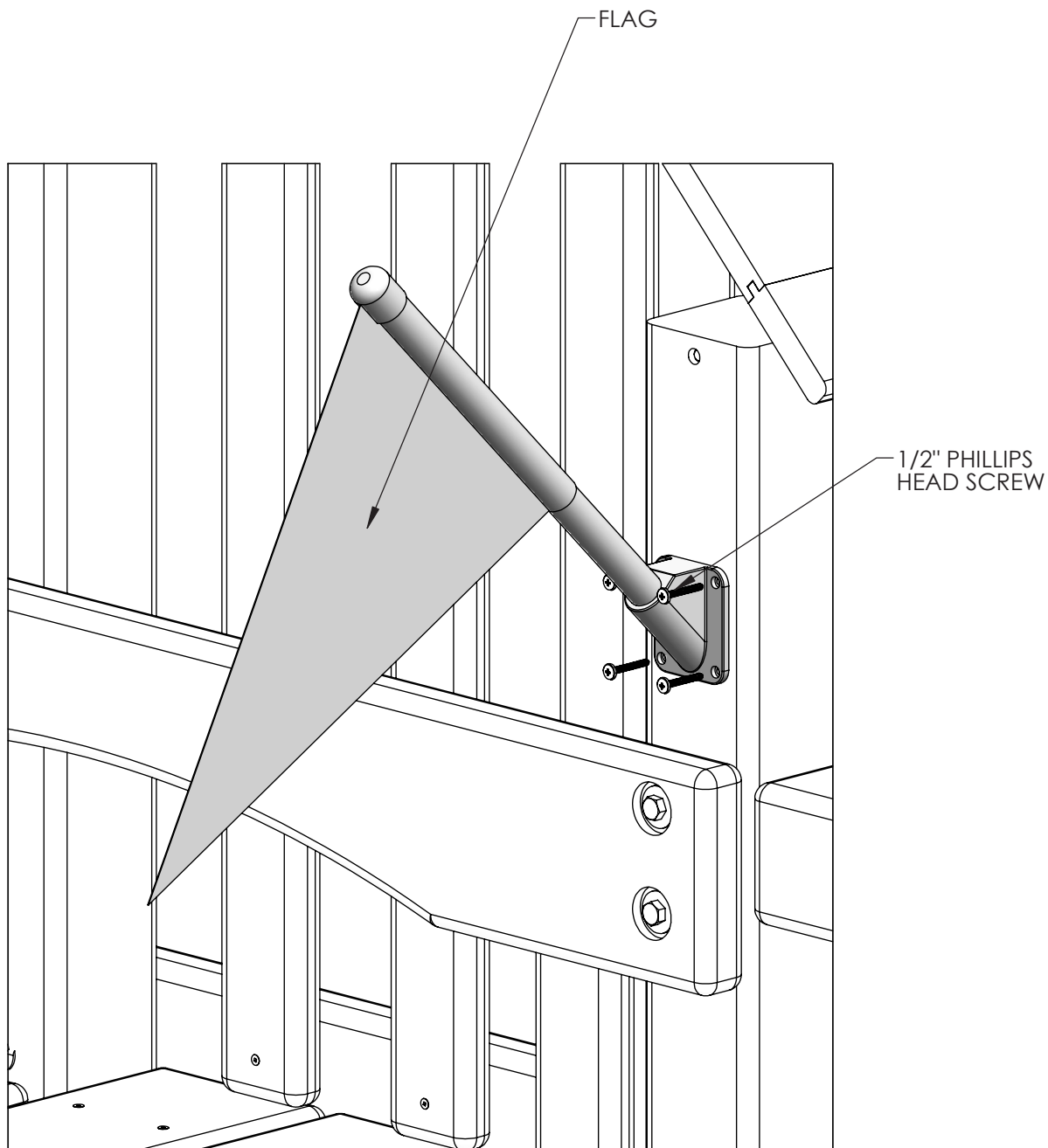
NOTE: YOU MAY TIE UP TO THREE KNOTS SPACED ABOUT 18" APART TO AID IN CLIMBING.

STEP 45: FLAG KIT

1: PLACE A FLAG ON THE CORNER POSTS AT THE FRONT OF THE FORT.

2: ATTACH THE BASE OF THE FLAG WITH THE 1/2" PHILLIPS HEAD SCREWS PROVIDED.

****DO NOT OVER-TIGHTEN****

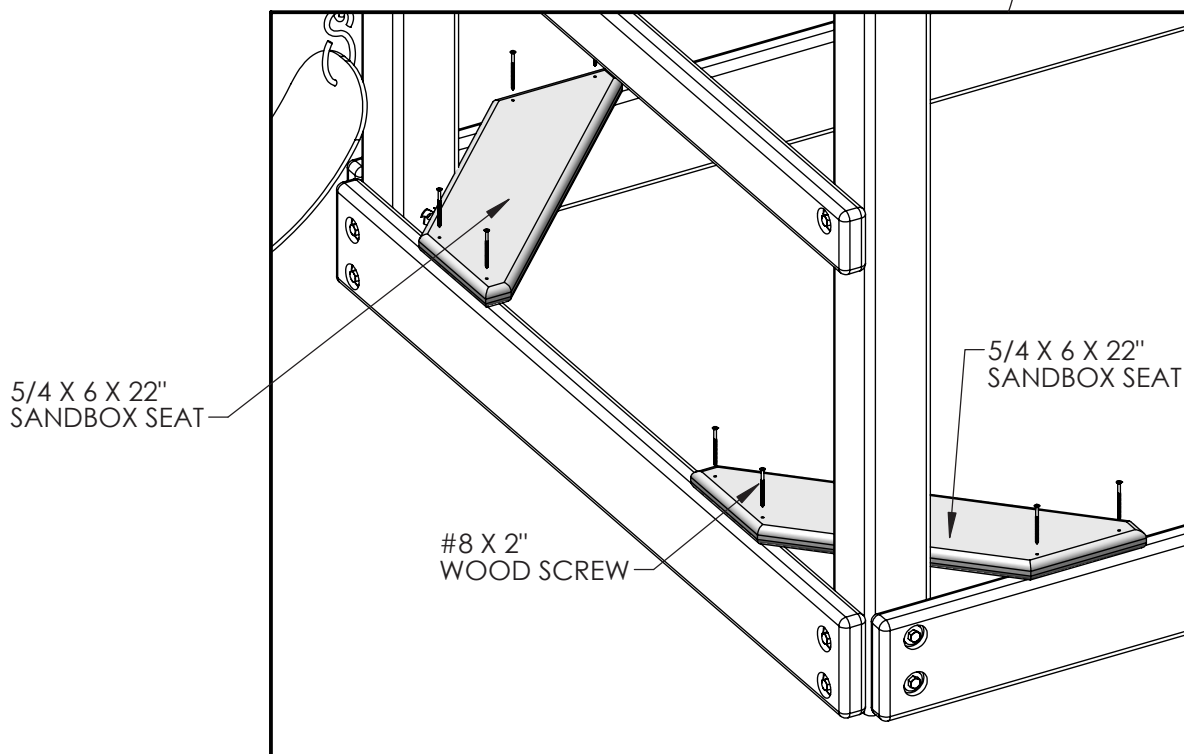
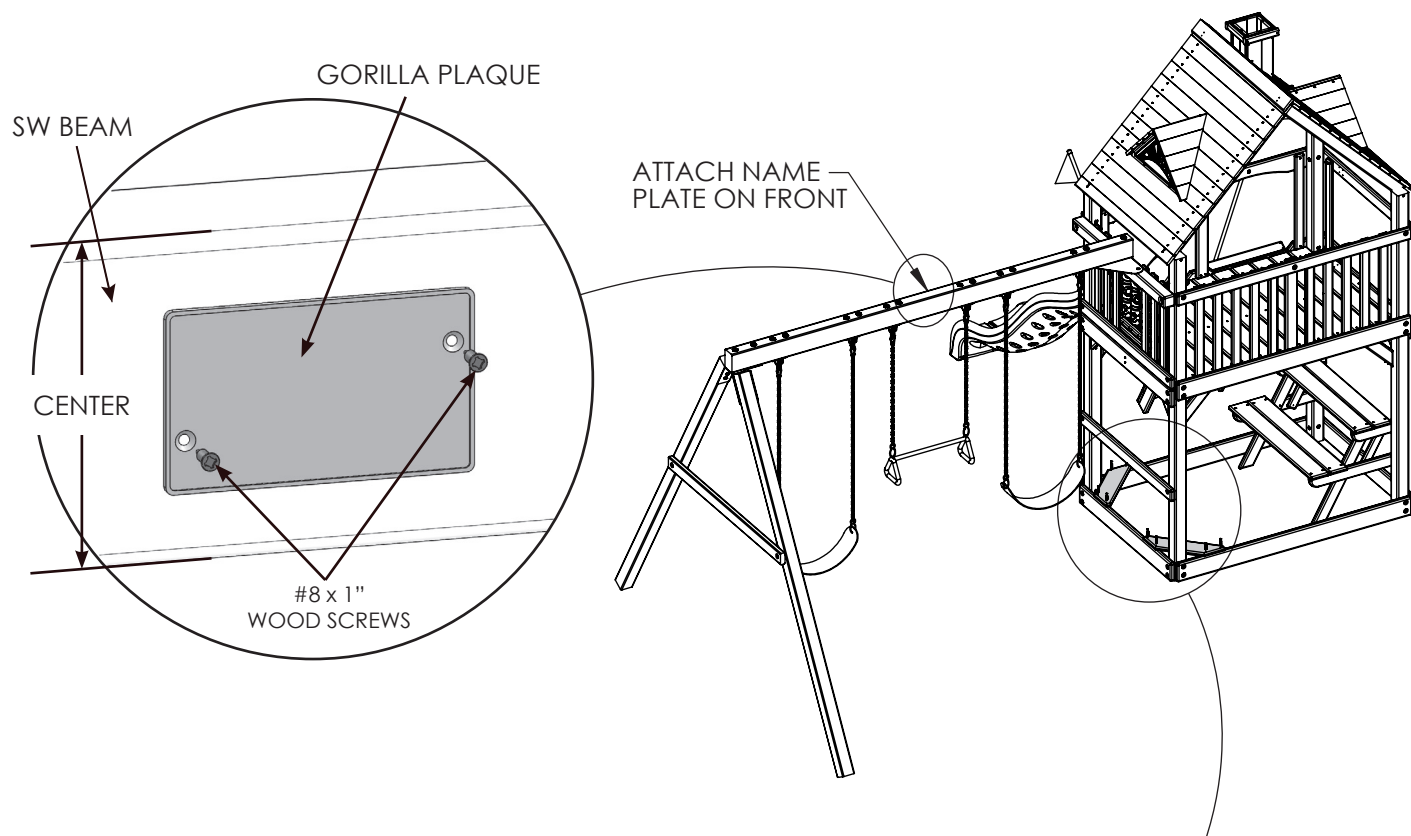


STEP 46: SANDBOX SEATS AND NAMEPLATE

1: PLACE THE 5/4 X 6 X 22" SANDBOX SEATS ONTO THE TOP OF THE SANDBOX BOARDS AS SHOWN BELOW.

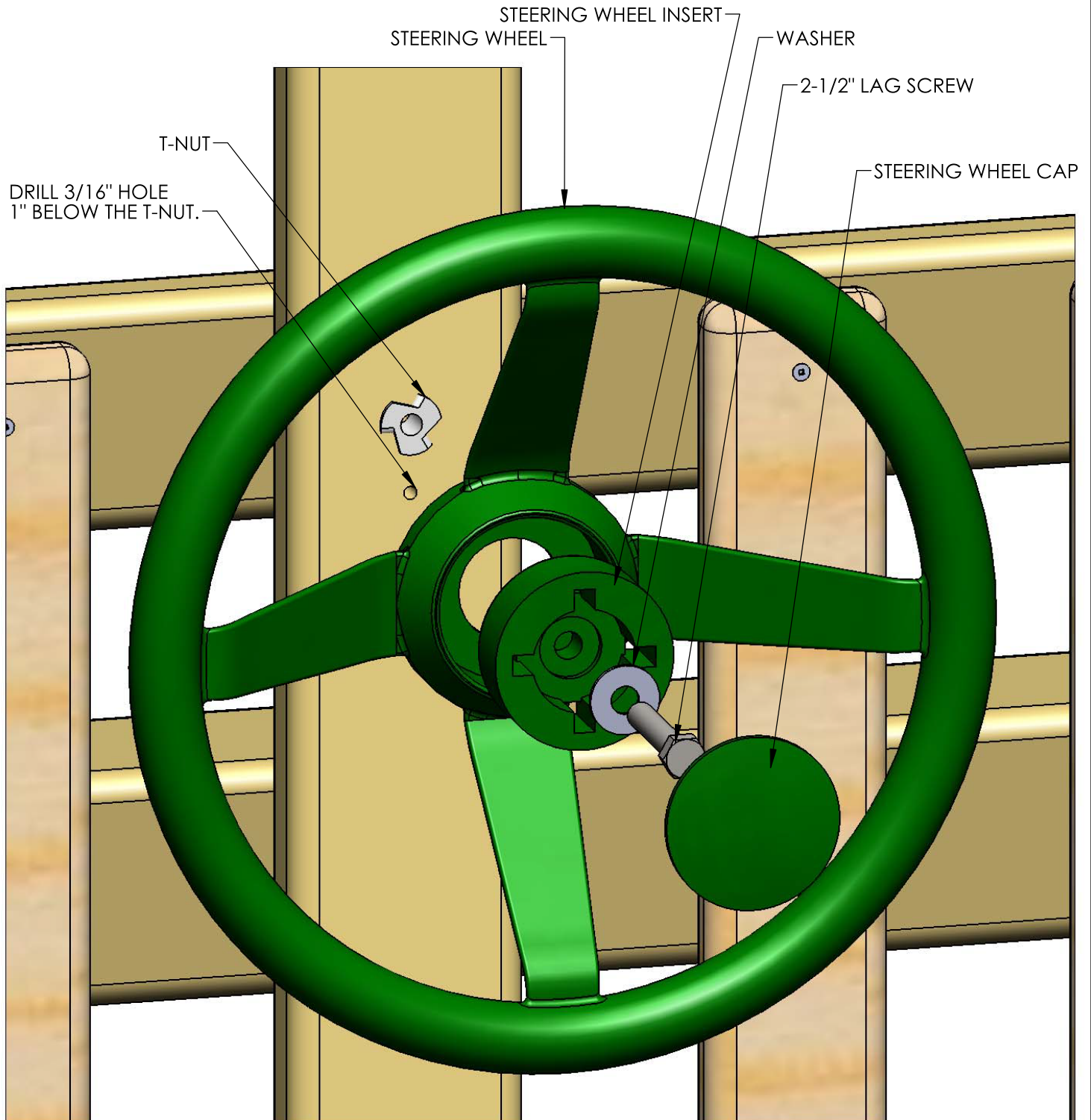
2: ATTACH THE SANDBOX SEATS TO THE SANDBOX BOARDS WITH #8 X 2" WOOD SCREWS.

3: LOCATE THE NAME PLATE FOR YOUR PLAY SET. ATTACH THE NAME PLATE TO THE FRONT OF THE SWING BEAM WITH #8 X 1" WOOD SCREWS.



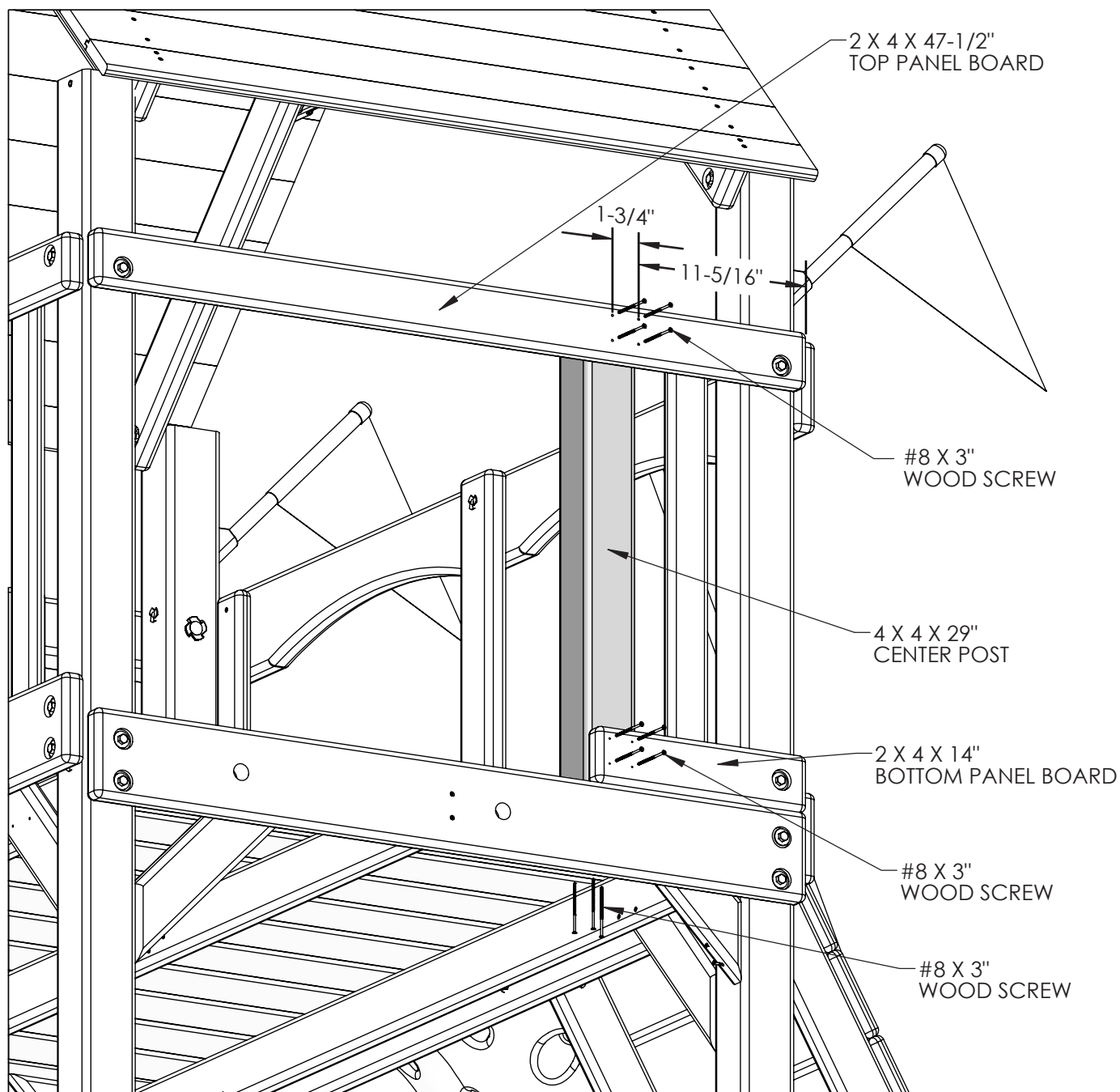
STEP 47: STEERING WHEEL

- 1: GO TO THE REAR CENTER POST ON THE DECK.
- 2: DRILL A 3/16" PILOT HOLE 1" BELOW THE CENTER OF THE T-NUT. DRILL THE HOLE 2" DEEP.
- 3: PLACE THE STEERING WHEEL INSERT INSIDE THE STEERING WHEEL.
- 4: USE THE 2-1/2" LAG SCREW AND WASHER TO FASTEN THE STEERING WHEEL TO THE REAR CENTER POST. DO NOT OVER-TIGHTEN THE LAG SCREW OR THE STEERING WHEEL WILL NOT TURN.
- 5: PLACE THE STEERING WHEEL CAP OVER THE CENTER OF THE STEERING WHEEL AND SNAP IT INTO THE STEERING WHEEL INSERT.



STEP 48: ATTACH CENTER POST

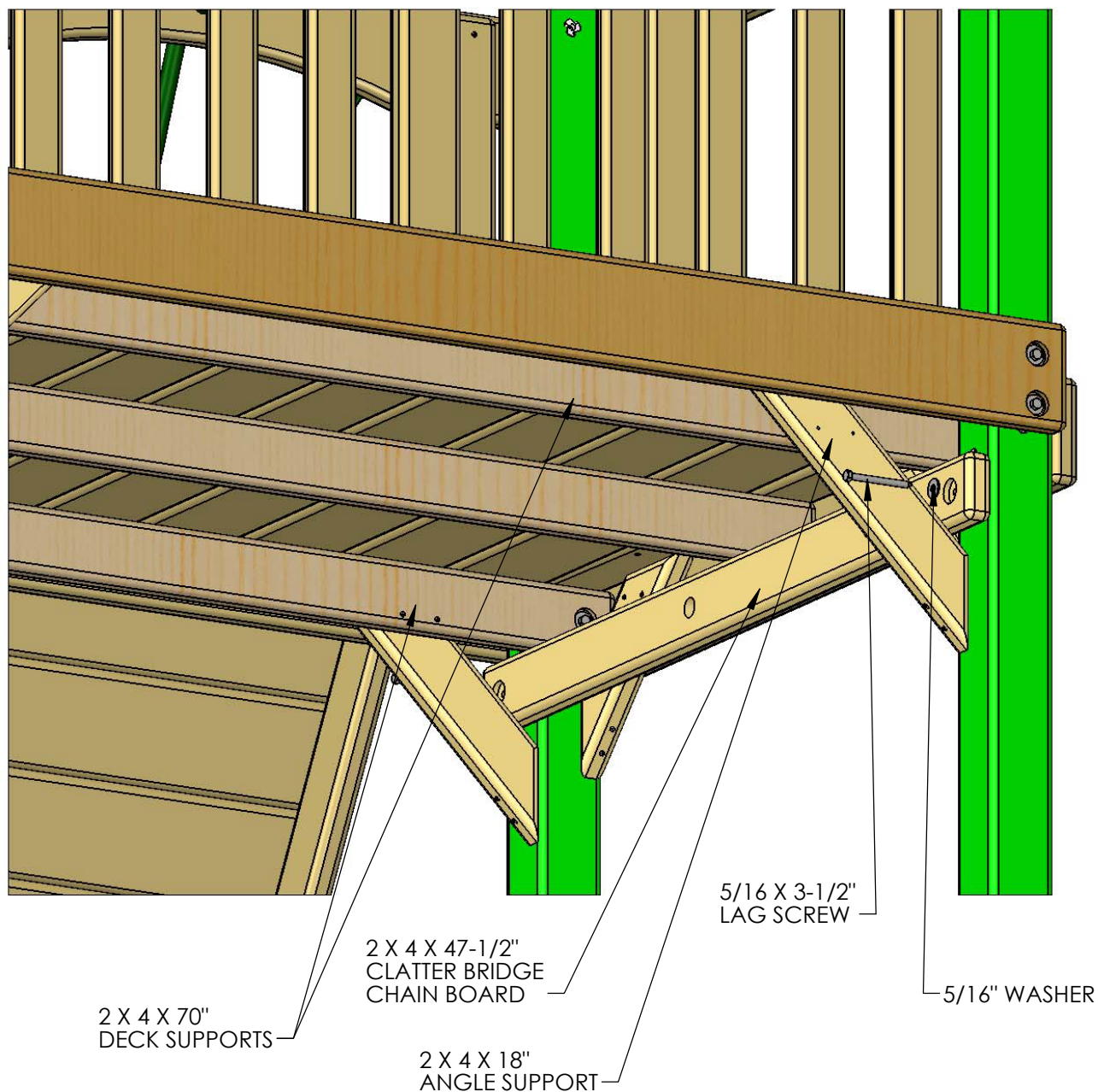
2: PLACE THE CENTER POST INSIDE THE TOP PANEL BOARD AND 2 X 4 X 14" BOTTOM PANEL BOARD OF THE PLAYSET. FLUSH THE CENTER POST TO 2 X 4 X 14" BOTTOM PANEL BOARD. FASTEN THE CENTER POST TO THE PANEL BOARDS WITH FOUR #8 X 3" WOOD SCREWS ON THE TOP BOARD AND BOTTOM BOARD. ATTACH THE CENTER POST TO THE DECK WITH THREE #8 X 3" WOOD SCREWS.



STEP 49: CLATTER BRIDGE CHAIN BOARD

1: LOCATE A 2 X 4 X 47-1/2" CLATTER BRIDGE CHAIN BOARD.

2: ATTACH IT UNDER THE DECK SUPPORTS AND TO THE LEFT CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

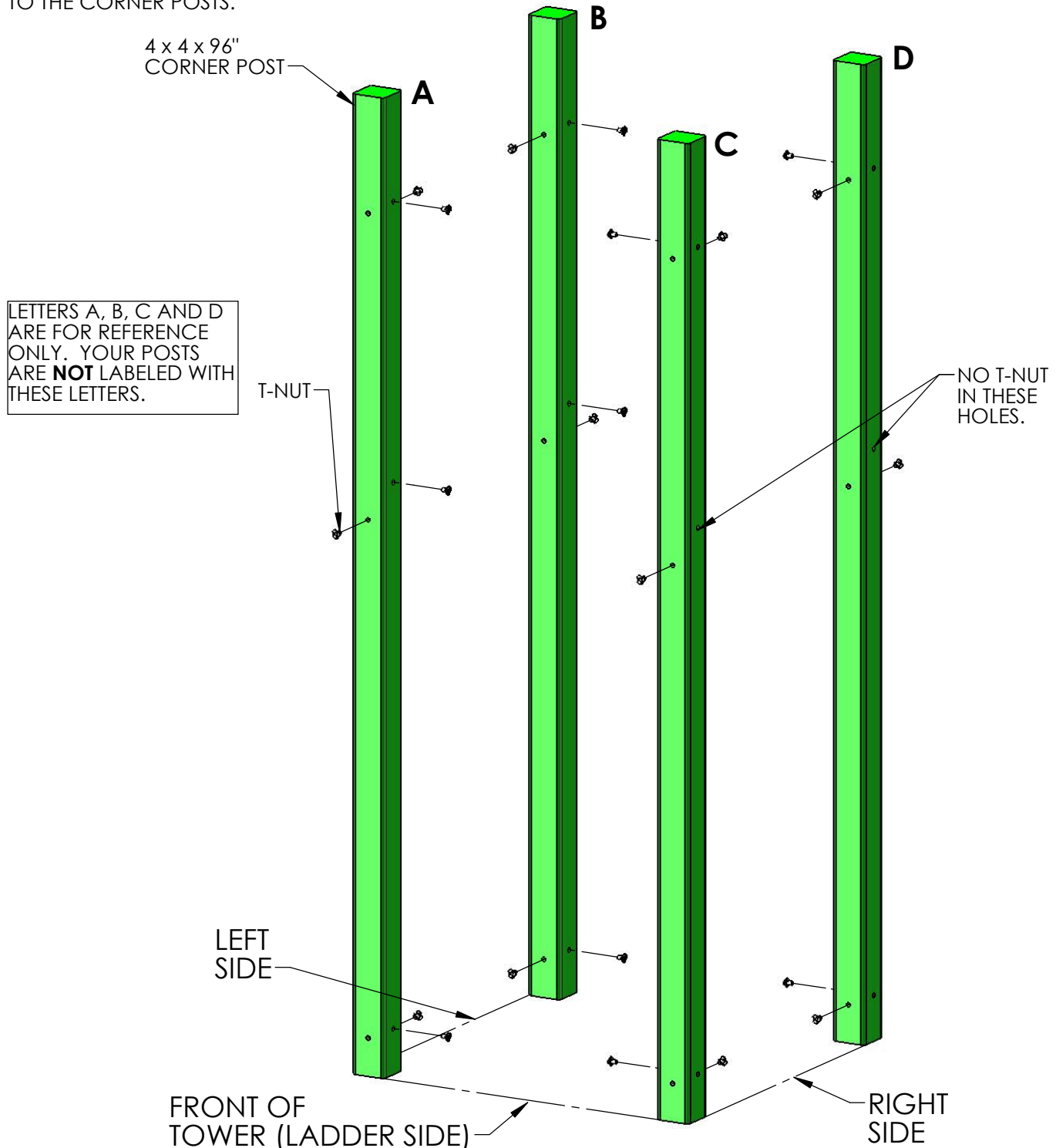


PART II

CLATTER BRIDGE WITH ROOF

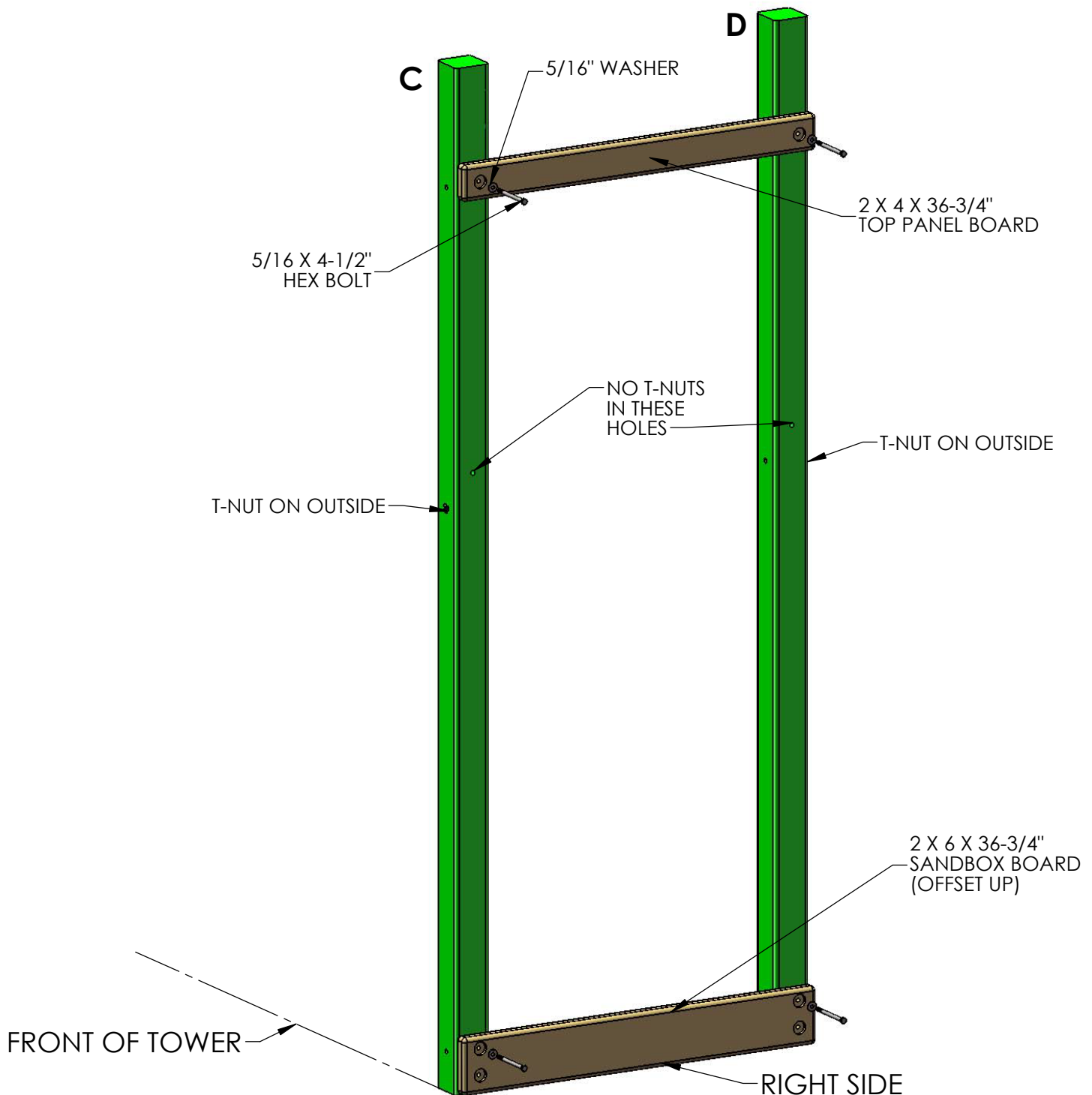
STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

- 1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.
- 2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.
- 3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE TOWER OF THE CLATTER BRIDGE.
- 4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE. NOTE LETTERS A, B, C AND D ARE FOR REFERENCE ONLY. YOUR POSTS ARE **NOT** LABELED WITH THESE LETTERS.
- 5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.
- 6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 2: ASSEMBLING THE RIGHT SIDE FRAME

- 1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.
- 2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.
- 3: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE RIGHT SIDE CORNER POSTS.
- 4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE COUNTERSUNK HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.
- 5: DO NOT INSTALL LAG SCREWS AT THIS TIME.



STEP 3: ASSEMBLING THE LEFT SIDE FRAME

1: LAY THE 2 X 6 X 36-3/4" SANDBOX BOARD ON TOP OF THE LEFT SIDE CORNER POSTS AT THE BOTTOM OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE SANDBOX BOARD MUST BE OFFSET UP.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

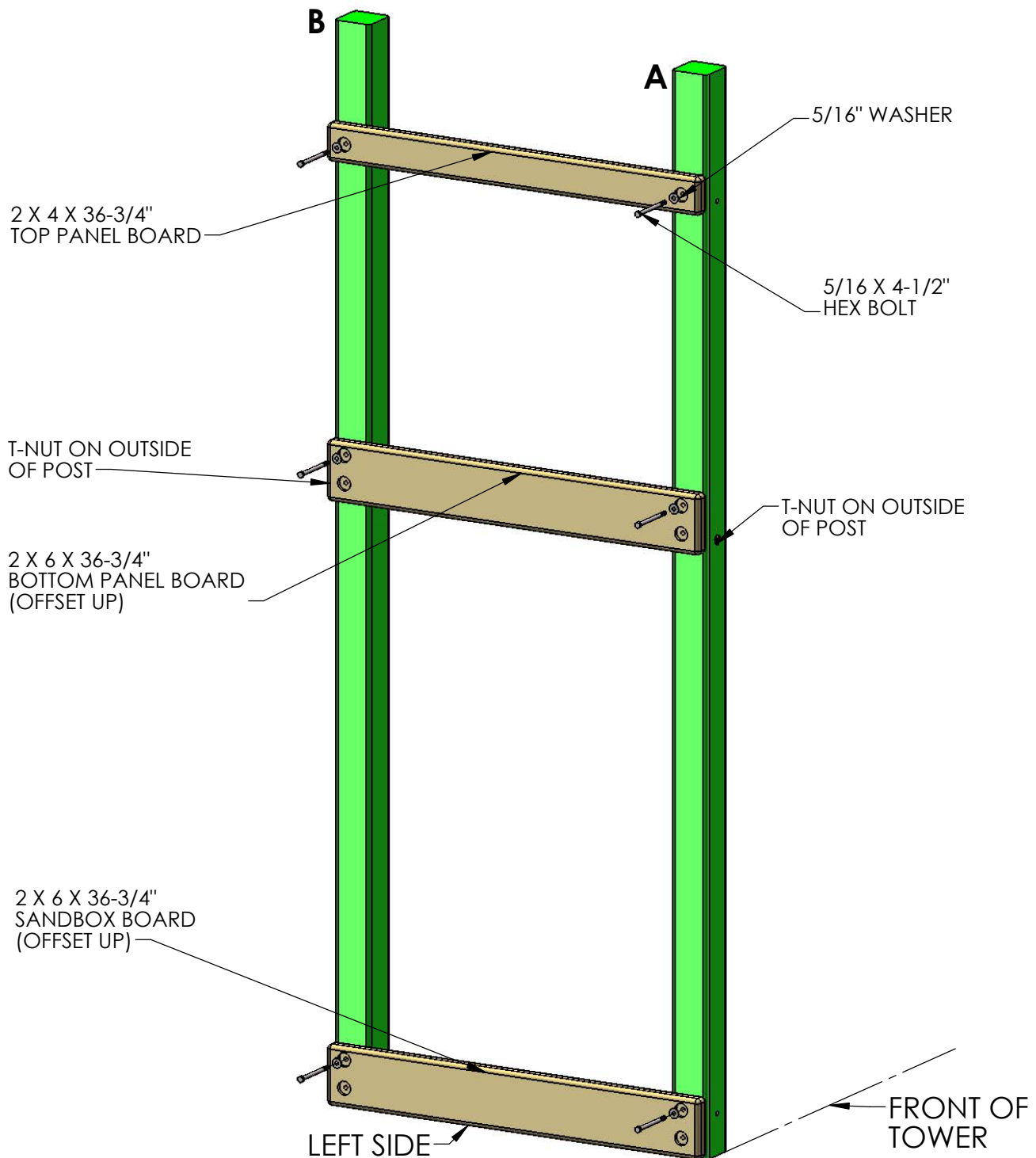
3: LAY THE 2 X 6 X 36-3/4" BOTTOM PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS IN THE MIDDLE OF THE CORNER POSTS. THE COUNTERSUNK HOLES IN THE BOTTOM PANEL BOARD MUST BE OFFSET UP.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

5: LAY THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON TOP OF THE LEFT SIDE CORNER POSTS.

6: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE COUNTERSUNK HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

7: DO NOT INSTALL LAG SCREWS AT THIS TIME.

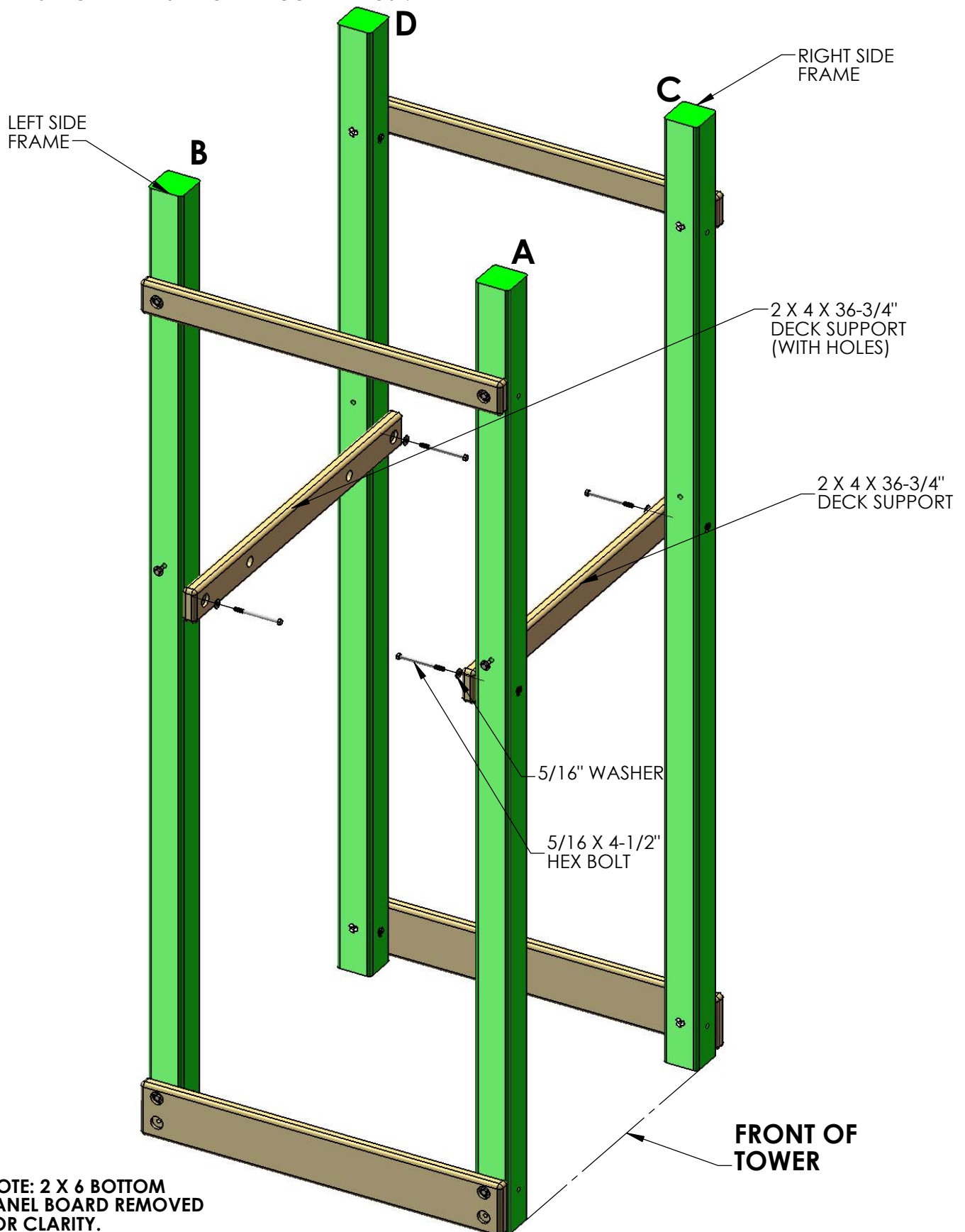


STEP 4: DECK SUPPORTS

YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE LEFT AND RIGHT SIDE ASSEMBLIES.

2: FASTEN THE 2 X 4 X 36-3/4" DECK SUPPORTS TO THE HOLES AT 54-1/2" WITH 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS FROM THE INSIDE OF THE CORNER POST.



STEP 5: FRONT FRAME ASSEMBLY

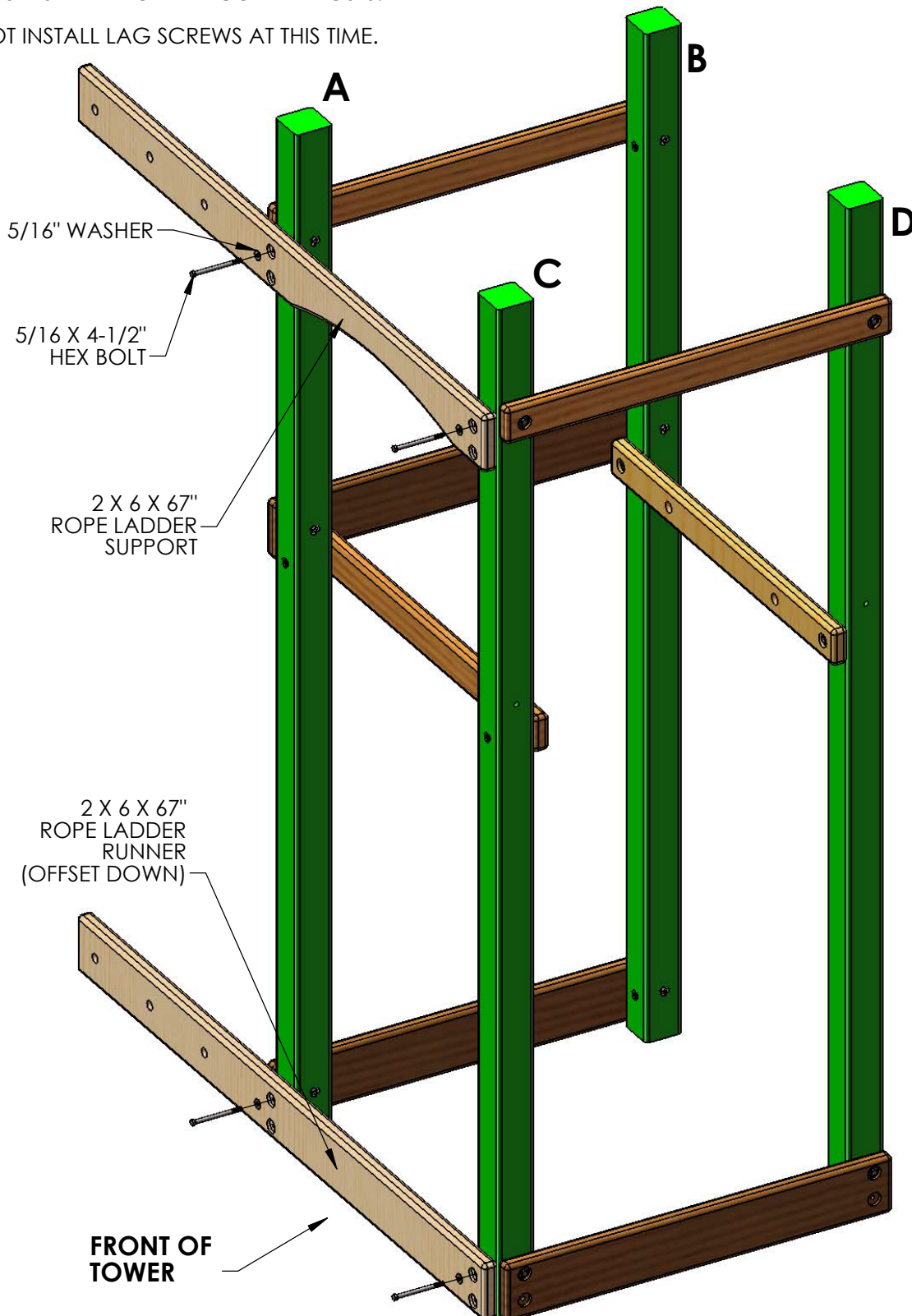
1: PLACE THE 2 X 6 X 67" ROPE LADDER RUNNER ON THE FRONT OF THE CORNER POSTS. THE HOLES IN THE ROPE LADDER RUNNER SHOULD BE OFFSET DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE ROPE LADDER RUNNER TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 67" ROPE LADDER SUPPORT ON THE FRONT OF THE CORNER POSTS.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE ROPE LADDER SUPPORT TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

5: DO NOT INSTALL LAG SCREWS AT THIS TIME.



STEP 6: REAR FRAME ASSEMBLY

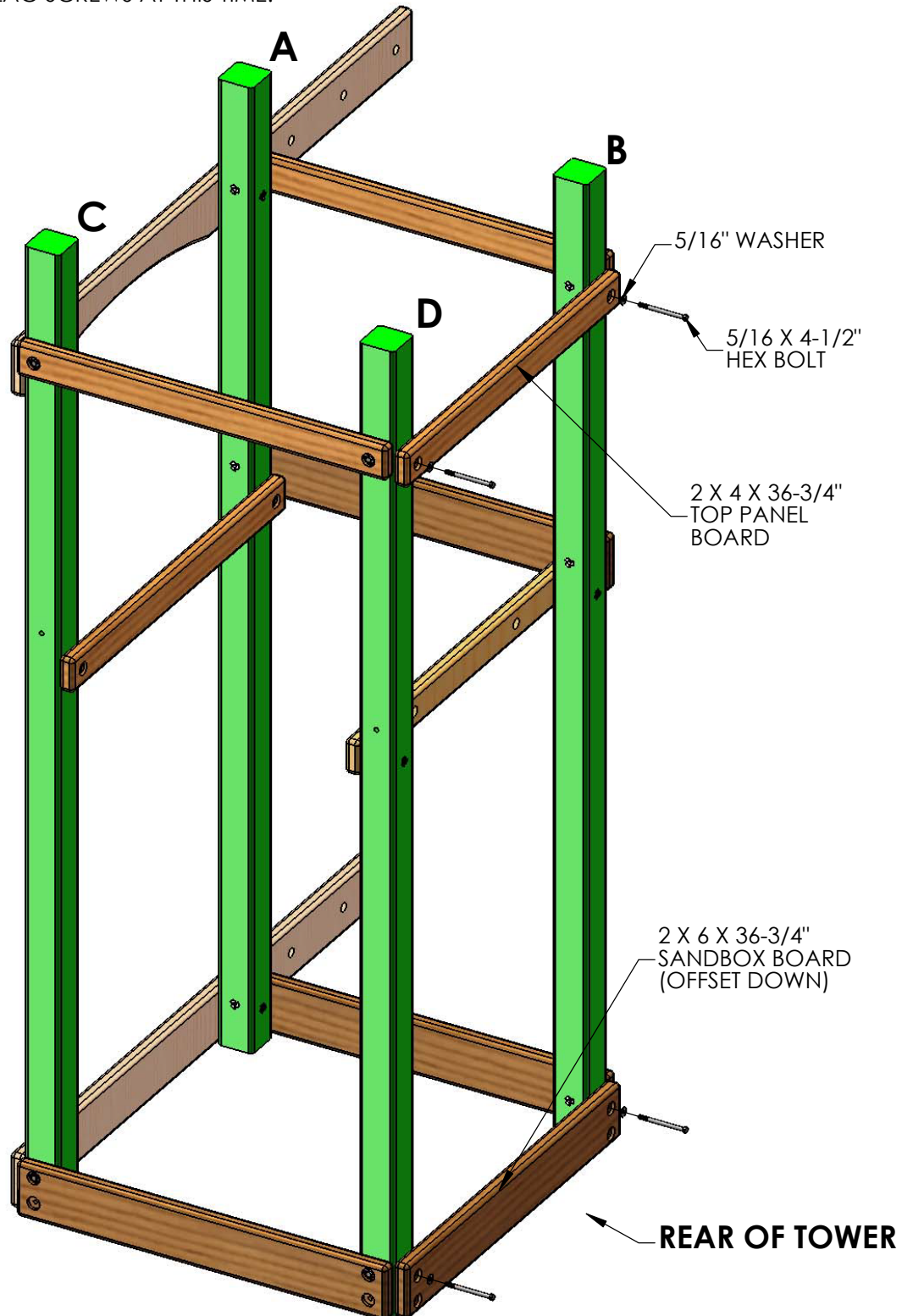
1: PLACE THE 2 X 6 X 36-3/4" SANDBOX BOARD ON THE REAR OF THE CORNER POSTS. THE HOLES IN THE SANDBOX BOARD SHOULD BE OFFSET DOWN.

2: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD ON THE REAR OF THE CORNER POSTS.

4: USE 5/16 X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

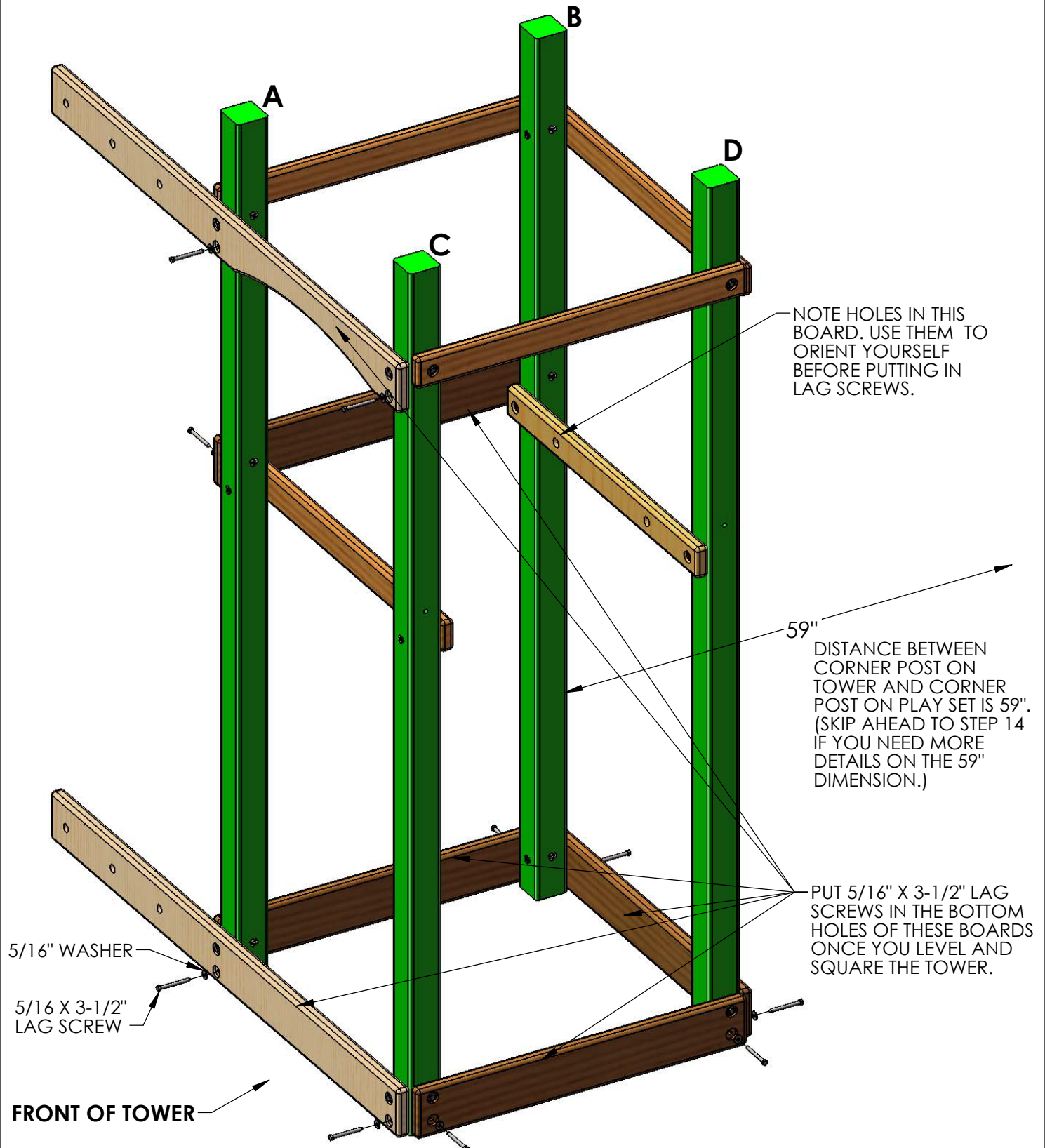
5: DO NOT INSTALL LAG SCREWS AT THIS TIME.



STEP 7: LAG SCREWS

1: PLACE THE FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. TO SQUARE AND LEVEL THE DECK OF THE TOWER TO THE DECK OF THE FORT PLACE A DECK BOARD ACROSS THE 2 X 4'S. THEN PLACE A 2 X 4 X 66" BRIDGE RAIL ON TOP OF THE DECK BOARD AND ON TOP OF THE FORT DECK. PLACE A LEVEL ON TOP OF THE 66" BRIDGE RAIL, THEN MAKE THE DECKS LEVEL TO ONE ANOTHER.

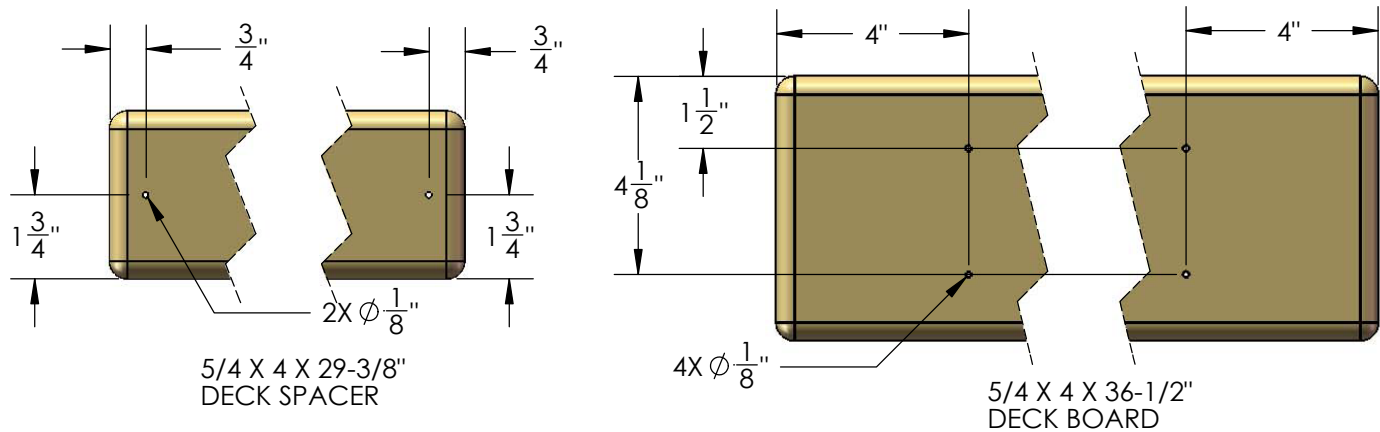
2: ONCE THE FRAME IS LEVEL, SQUARE, AND SET INTO POSITION; GO BACK AND INSERT THE 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN THE REMAINING HOLES OF THE 2 X 6 PARTS SHOWN BELOW. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS.



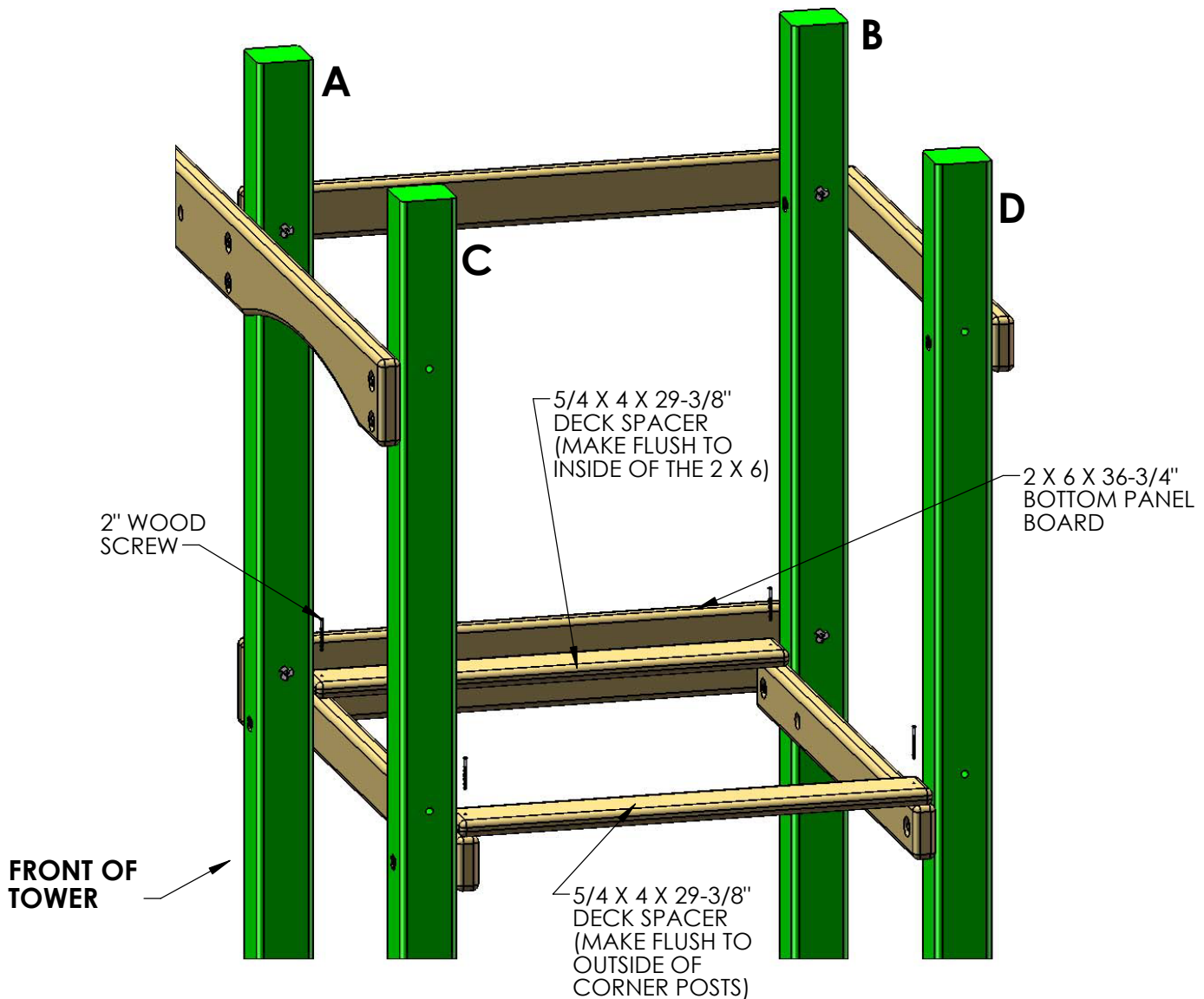
STEP 8: DECK BOARDS

THE FOLLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: IF YOUR DECK SPACERS AND DECK BOARDS ARE NOT ALREADY PRE-DRILLED THEN PRE-DRILL THEM TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BOTH ENDS WITH A 1/8" DRILL BIT USING THE DIMENSIONS SHOWN BELOW.



2: PLACE THE 5/4 X 4 X 29-3/8" DECK SPACERS BETWEEN THE CORNER POSTS. MAKE EACH DECK SPACER FLUSH TO THE INSIDE SURFACE OF THE 2 X 6 OR THE OUTSIDE SURFACE OF THE CORNER POSTS. ATTACH EACH DECK SPACER TO THE DECK SUPPORTS WITH TWO 2" WOOD SCREWS. NOTE THE TOP OF THE SCREW HEAD SHOULD BE FLUSH WITH THE TOP OF THE DECK SPACER.

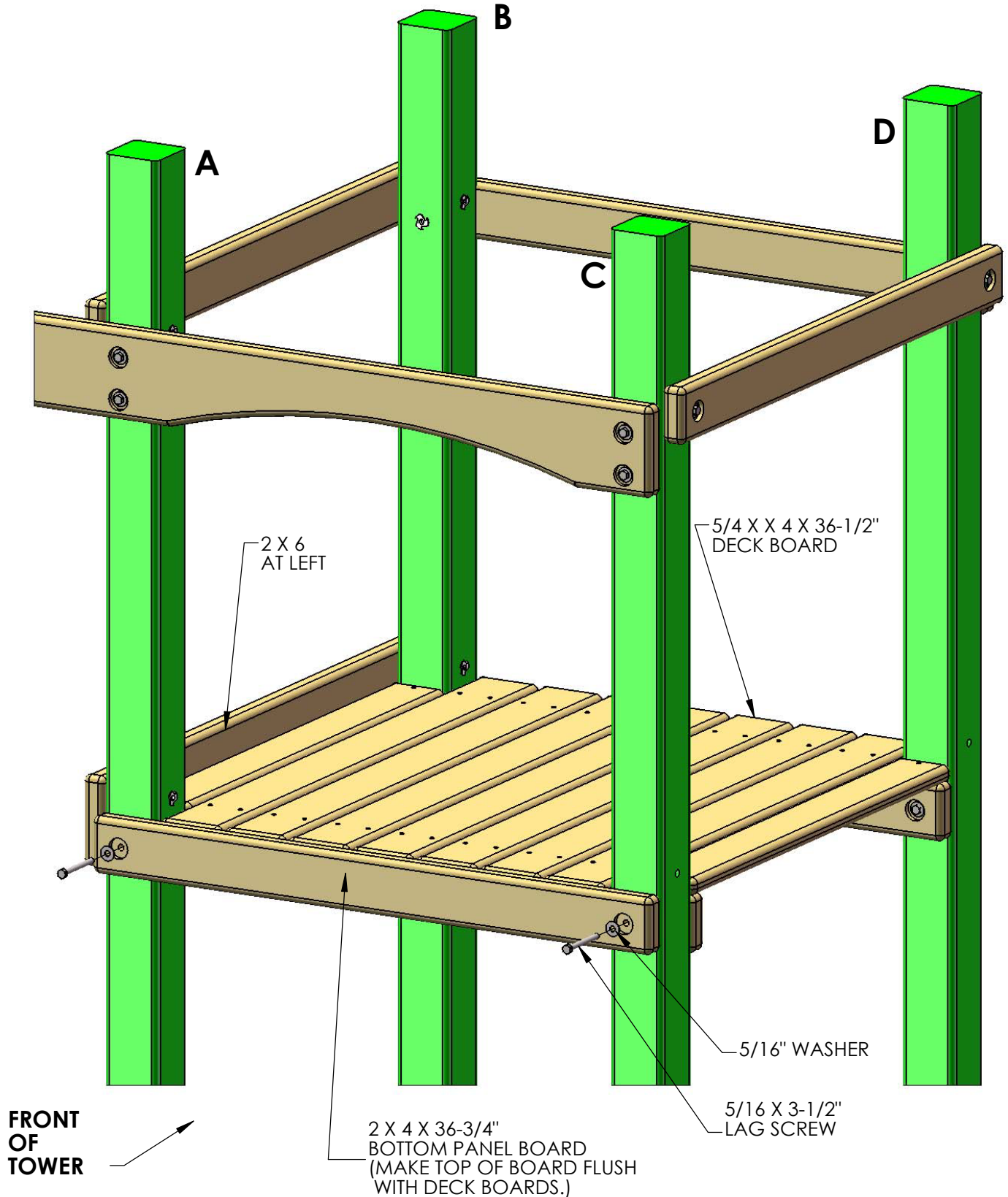


STEP 9: FRONT FACE BOARD

1: PLACE THE 5/4 X 4 X 36-1/2" DECK BOARDS ON TOP OF THE DECK SUPPORTS. DO NOT FASTEN THE DECK BOARDS AT THIS TIME.

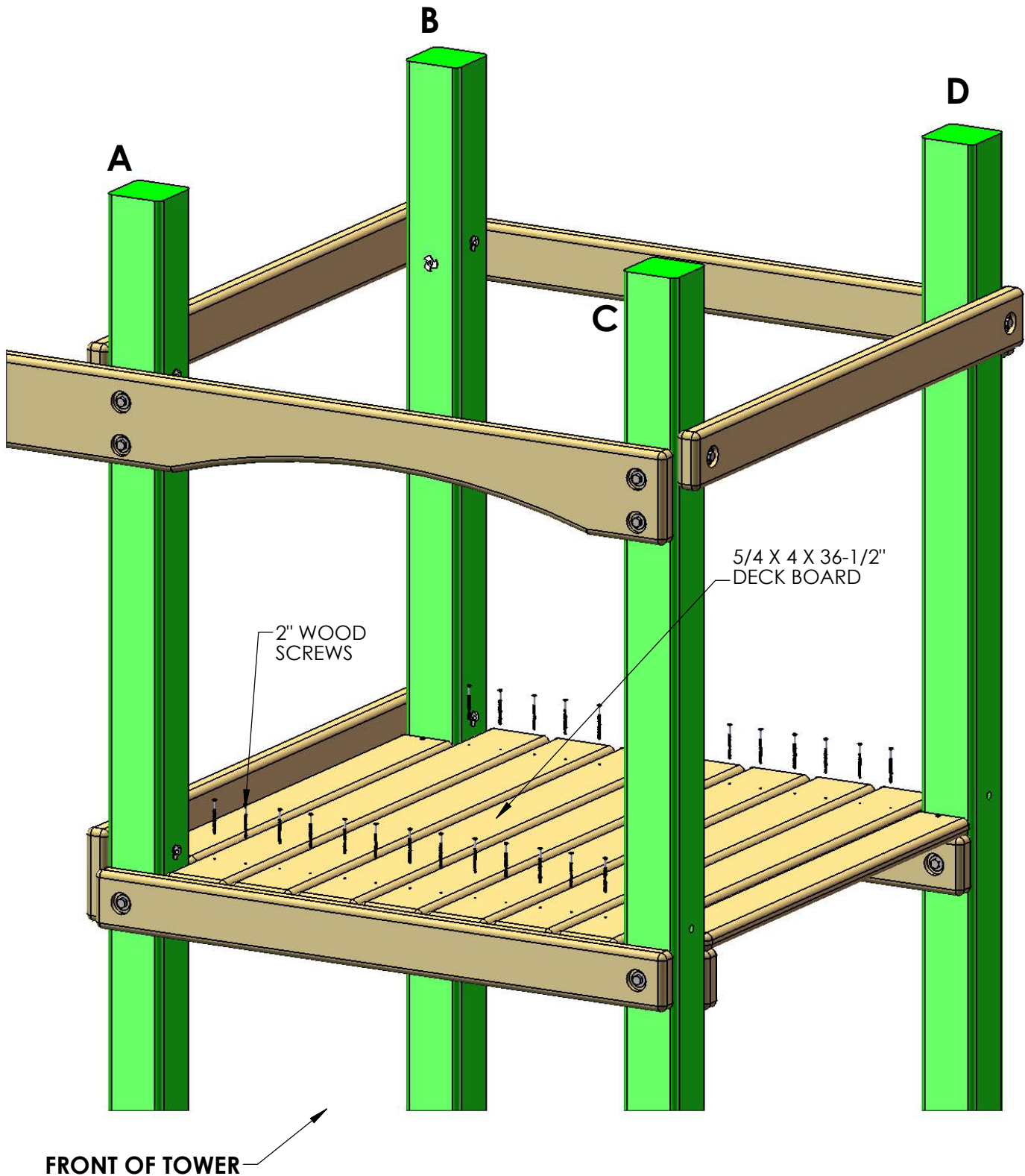
2: PLACE THE 2 X 4 X 36-3/4" BOTTOM PANEL BOARD AGAINST THE FRONT CORNER POSTS. THE TOP OF THE BOTTOM PANEL BOARD SHOULD BE FLUSH WITH DECK BOARD.

3: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



STEP 10: DECK

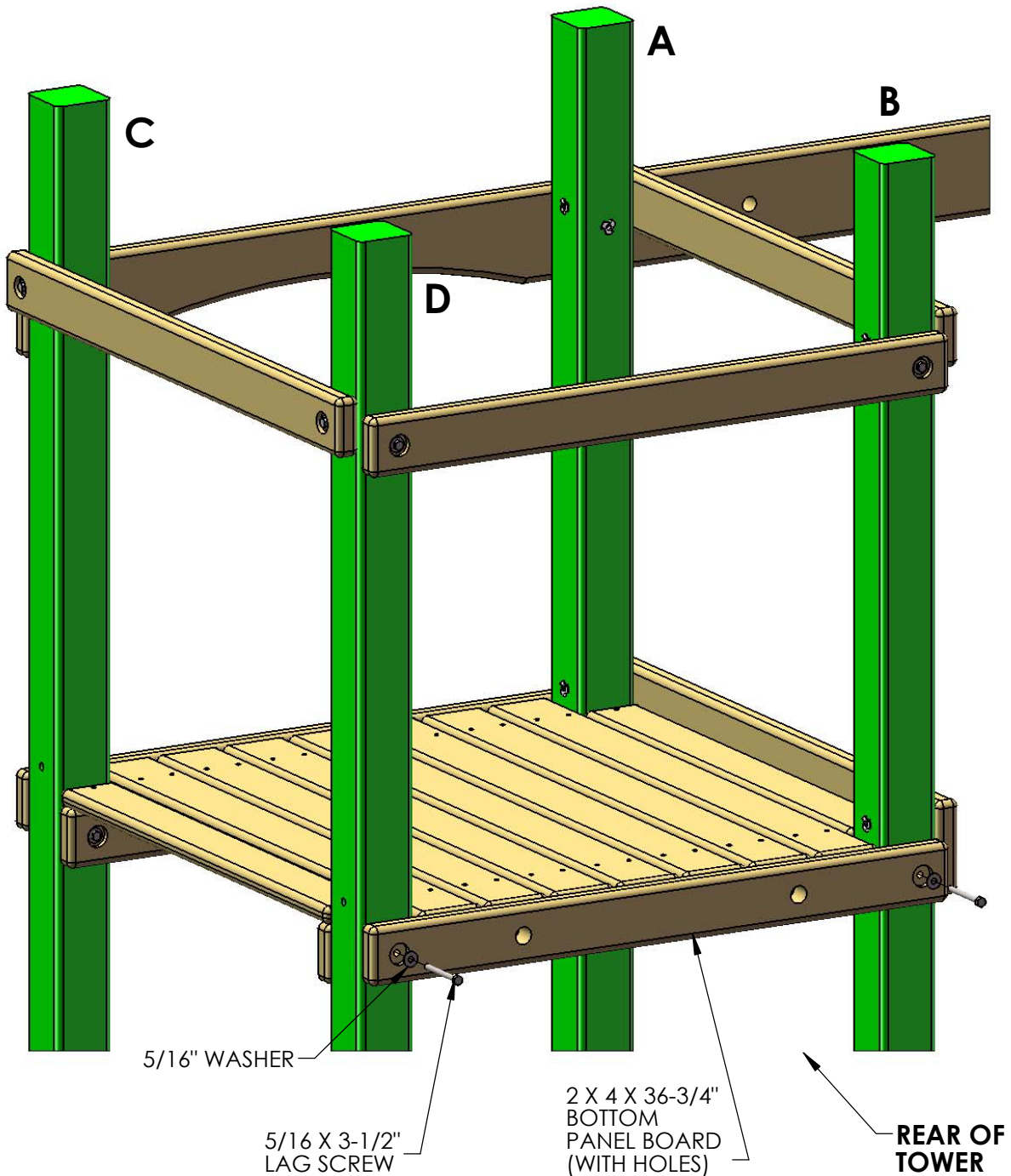
1: INSTALL THE 5/4 X 4 X 36-1/2" DECK BOARDS. LEAVE A UNIFORM (APPROXIMATELY 1/4") SPACE BETWEEN THE DECK BOARDS. ATTACH THE DECK BOARDS TO THE DECK SUPPORTS WITH 2" WOOD SCREWS.



STEP 11: REAR BOTTOM PANEL BOARD

1: PLACE THE 2 X 4 X 36-3/4" BOTTOM PANEL BOARD (WITH HOLES) AGAINST THE REAR CORNER POSTS, AND LEVEL THE TOP OF THE BOARD WITH THE TOP OF THE DECK BOARDS.

2: FASTEN THE BOTTOM PANEL BOARD TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

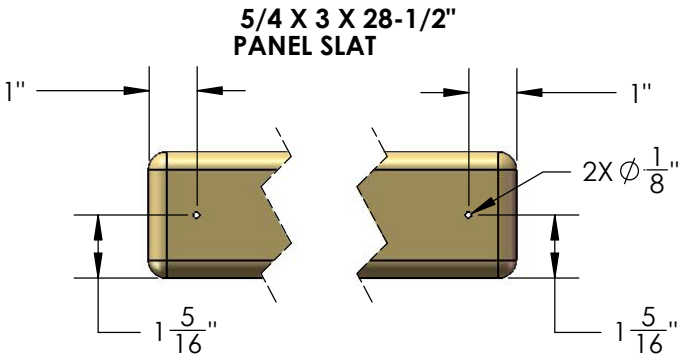


STEP 12: PANEL SLATS

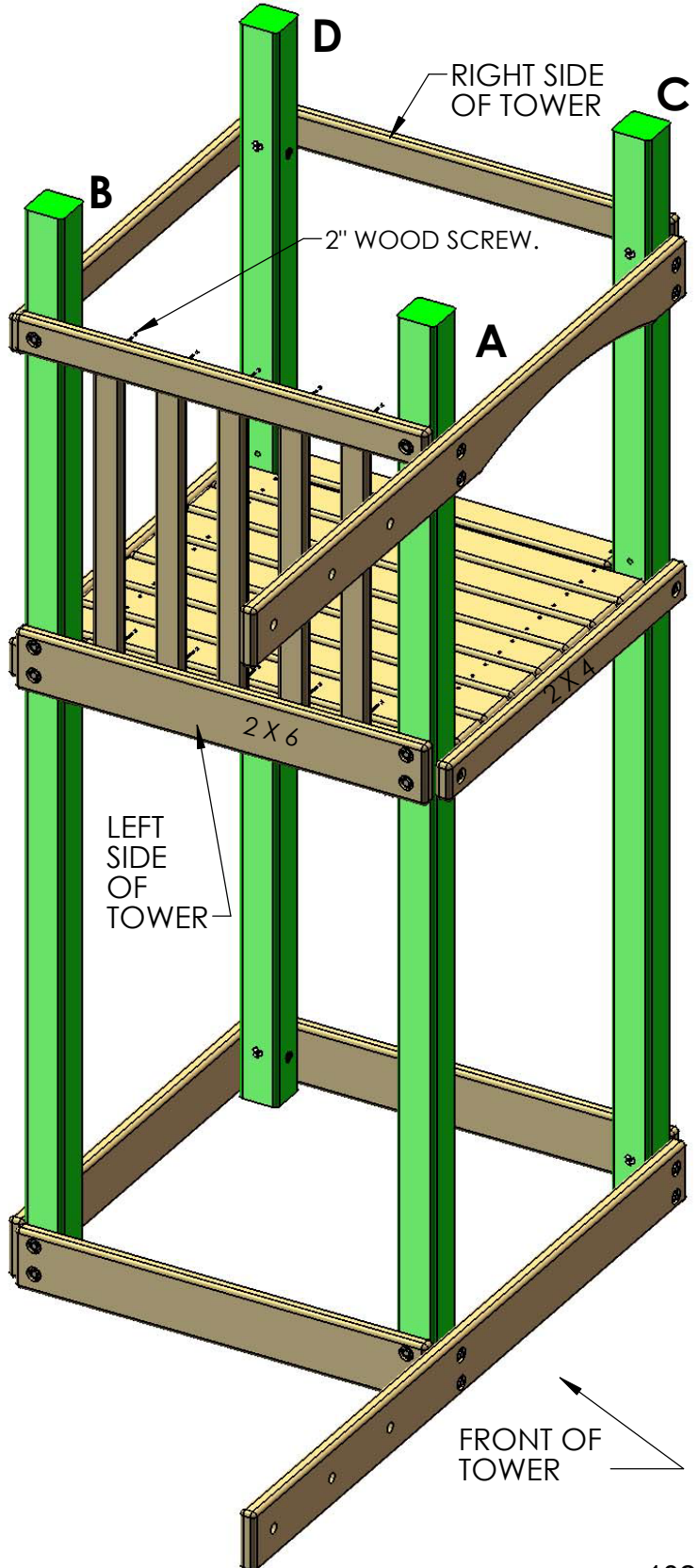
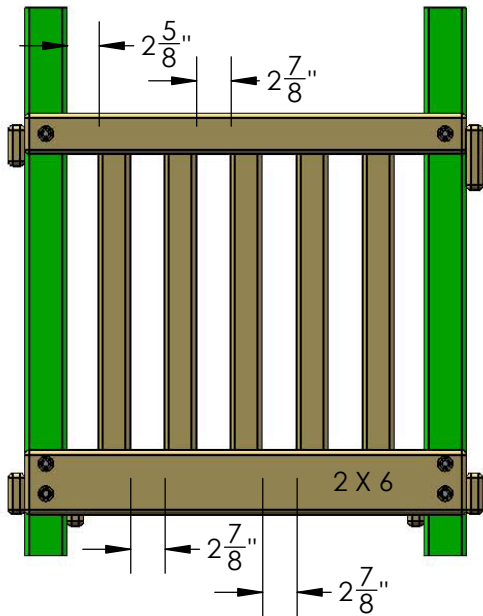
1: FIND FIVE 5/4 X 3 X 28-1/2" PANEL SLATS.

2: IF THE SLATS ARE NOT ALREADY PRE-DRILLED THEN PRE-DRILL THE PANEL SLATS 1" FROM EACH END ON CENTER WITH A 1/8" DRILL BIT. (SEE TOP LEFT PICTURE BELOW)

3: ON THE LEFT SIDE OF THE TOWER INSTALL THE FIRST PANEL SLAT 2-5/8" FROM THE CORNER POST. THEN INSTALL THE REMAINING FOUR PANEL SLATS 2-7/8" APART AS SHOWN IN THE PICTURE AT THE MIDDLE LEFT BELOW. ATTACH THE PANEL SLATS WITH 2" WOOD SCREWS.



LEFT SIDE SLATS

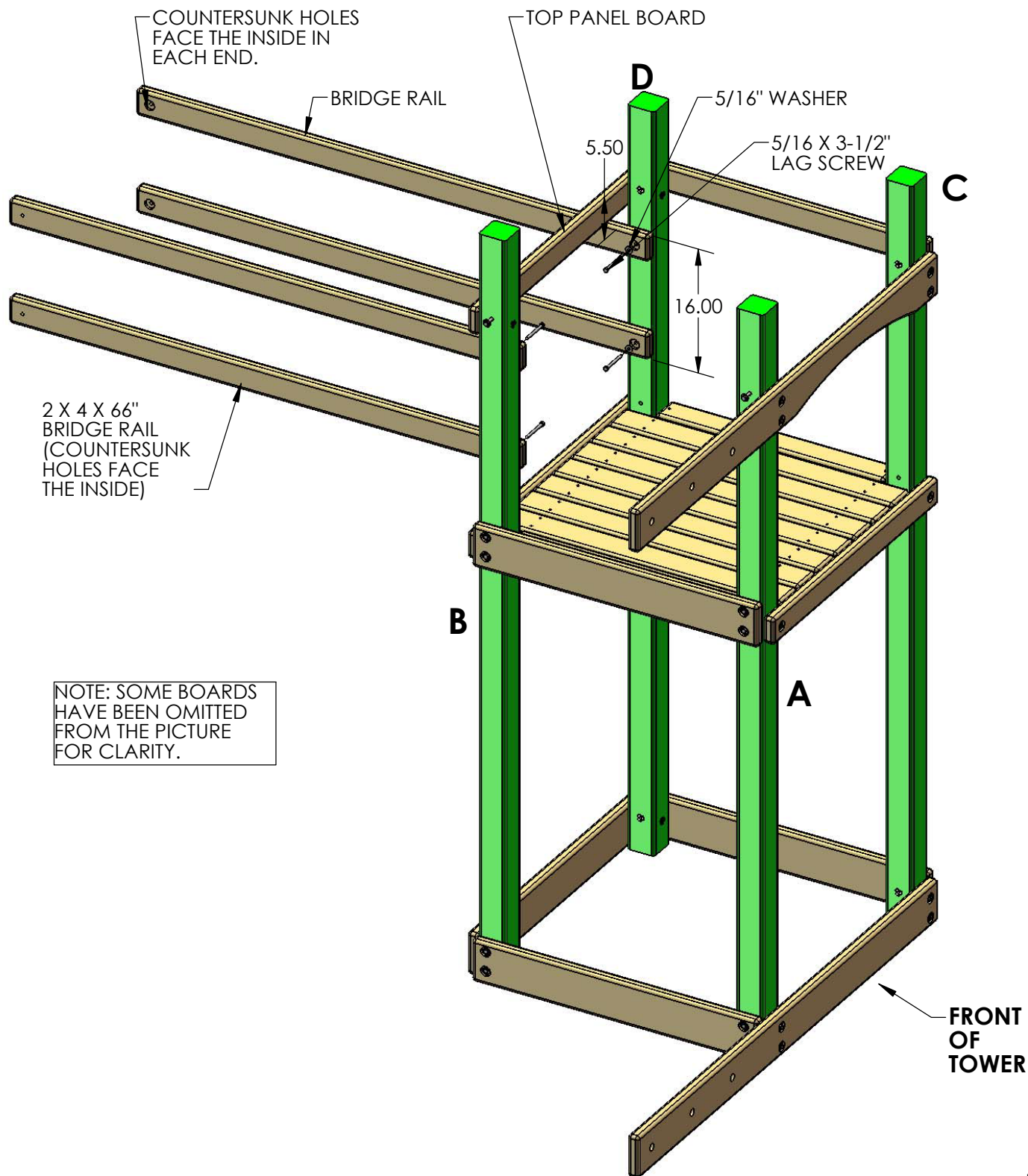


STEP 13: BRIDGE RAILS

1: PLACE THE TOP SURFACE OF THE UPPER TWO 2 X 4 X 66" BRIDGE RAILS 5-1/2" BENEATH THE TOP SURFACE OF THE TOP PANEL BOARD. THE COUNTERSUNK HOLE IN THE END OF THE BRIDGE RAIL SHOULD FACE THE INSIDE. FASTEN THE BRIDGE RAIL TO THE CORNER POST WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.

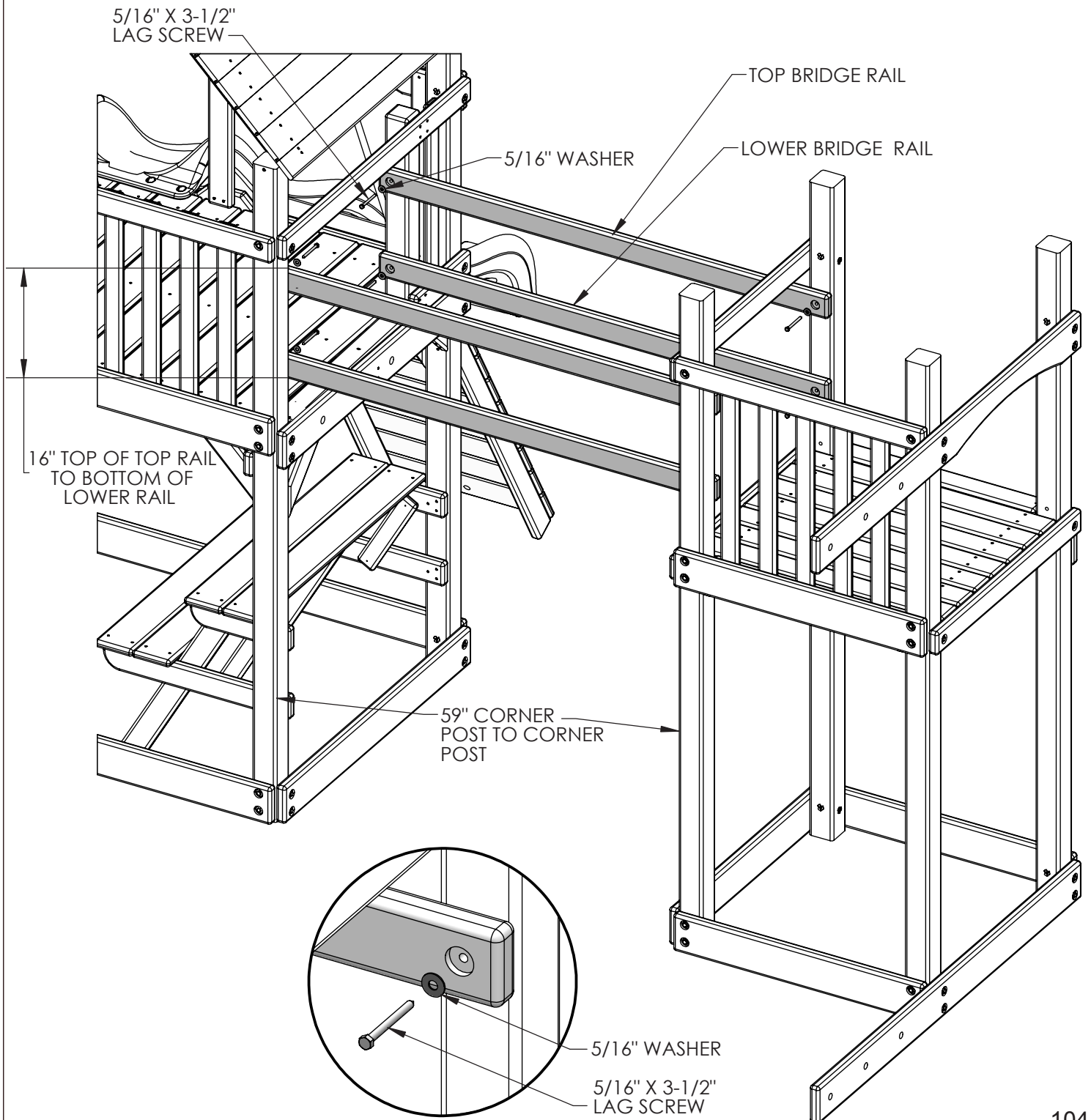
2: MEASURE 16" FROM THE TOP OF EACH BRIDGE RAIL AND MAKE A PENCIL MARK ON THE INSIDE OF THE CORNER POSTS.

3: PLACE THE BOTTOM OF EACH LOWER 2 X 4 X 66" BRIDGE RAIL ON THE MARK ON THE CORNER POST. FASTEN EACH BRIDGE RAIL TO THE CORNER POST WITH 5/16" X 3-1/2" LAG SCREWS WITH 5/16" WASHERS.



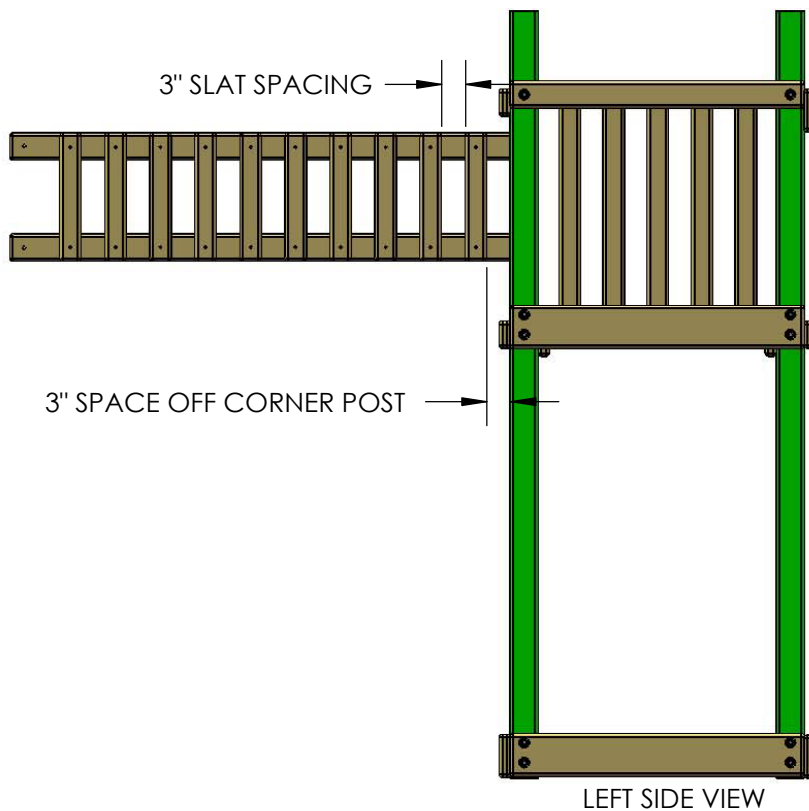
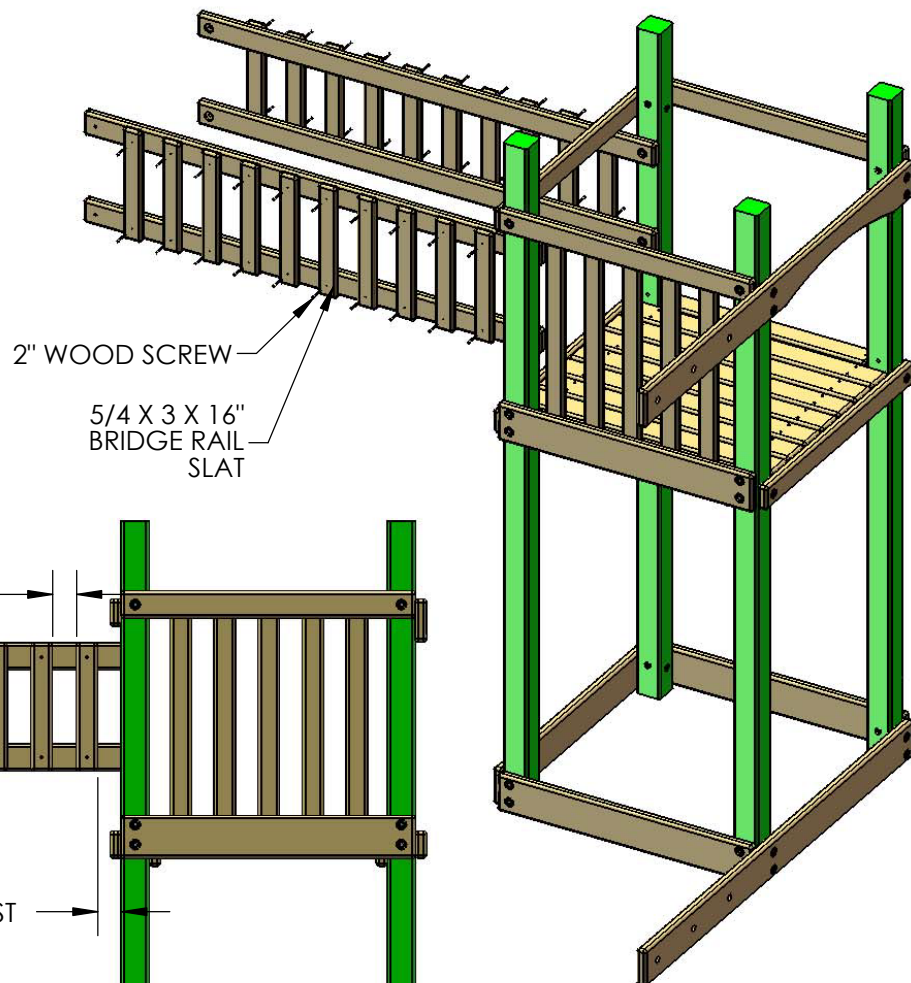
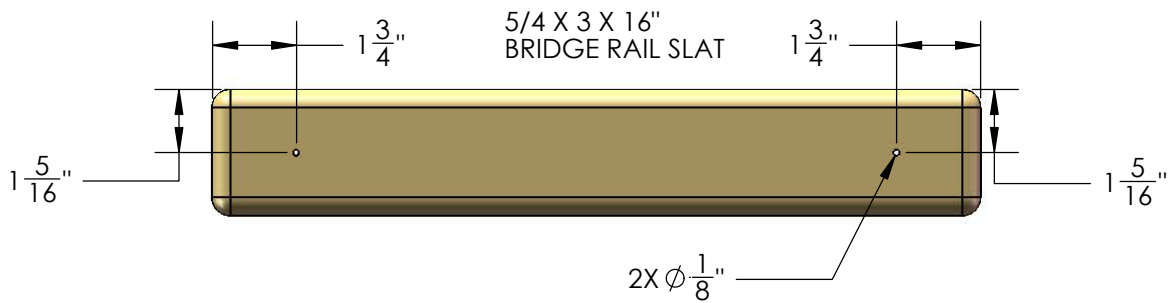
STEP 14: MOUNTING BRIDGE RAILS TO LEFT SIDE

- 1: PLACE THE BRIDGE RAILS AGAINST THE CORNER POST AND 4 X 4 CENTER POST ON THE PLAY SET.
- 2: LEVEL EACH TOP BRIDGE RAIL AND ATTACH THEM TO THE CORNER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.
- 3: ATTACH EACH LOWER BRIDGE RAIL TO THE CORNER POSTS USING THE 16" DIMENSION AT THE LEFT SIDE AS SHOWN ON STEP 13 AND BELOW. ATTACH EACH LOWER BRIDGE RAIL WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



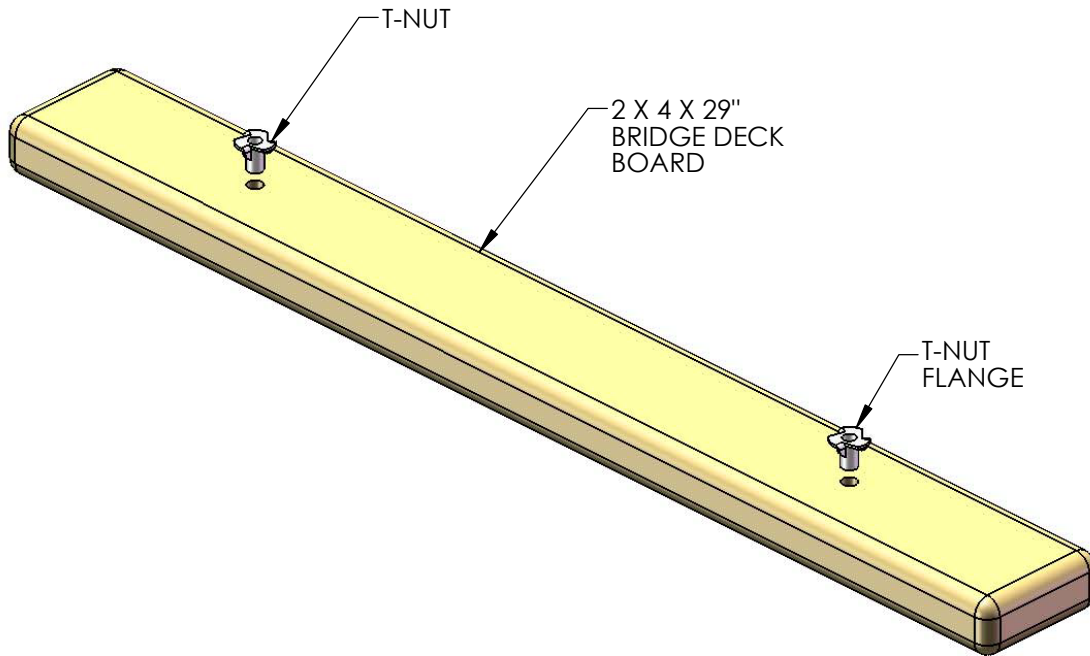
STEP 15: BRIDGE RAIL SLATS

1. IF THE BRIDGE RAIL SLATS ARE NOT ALREADY PRE-DRILLED THEN PRE-DRILL THEM ON EACH END WITH A 1/8" DRILL BIT. (SEE TOP IMAGE BELOW)
2. PLACE THE BRIDGE RAIL SLATS 3" FROM THE FACE OF THE CORNER POSTS, AND ATTACH WITH 2" WOOD SCREWS. THE SLATS WILL MOUNT ON THE OUTSIDE OF THE BRIDGE RAILS.
3. ATTACH THE REMAINING SLATS TO THE UNIT WITH 3" SPACING BETWEEN THE SLATS.

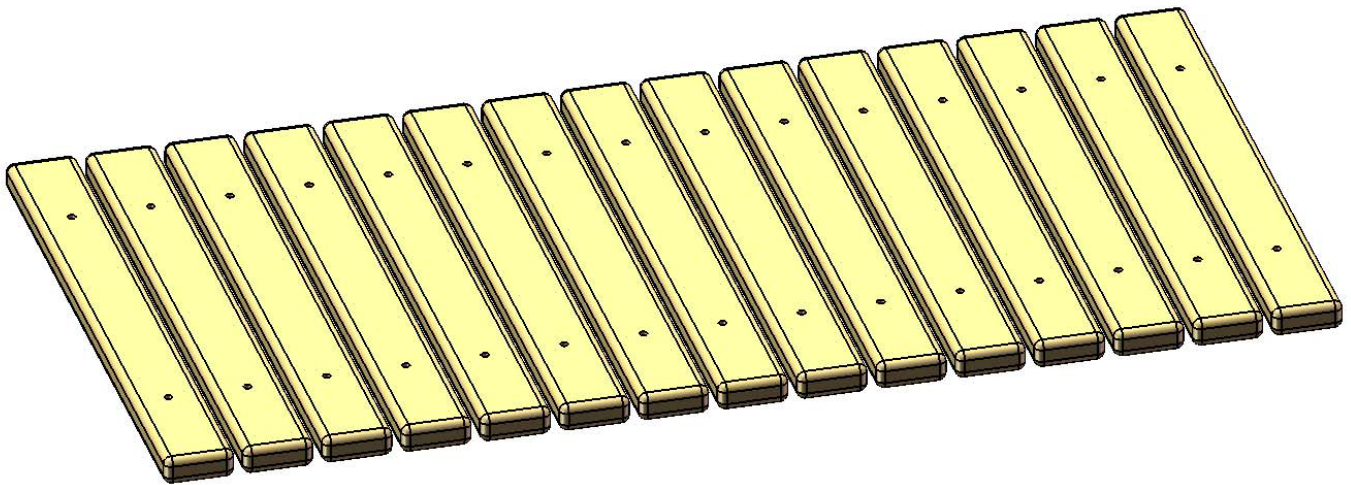


STEP 16: BRIDGE DECK AND CHAIN ASSEMBLY

1: FIND FIFTEEN 2 X 4 X 29" BRIDGE DECK BOARDS AND INSERT T-NUTS INTO THE PRE-DRILLED HOLES. USE A HAMMER TO SEAT THE T-NUTS INTO THE BOARDS.

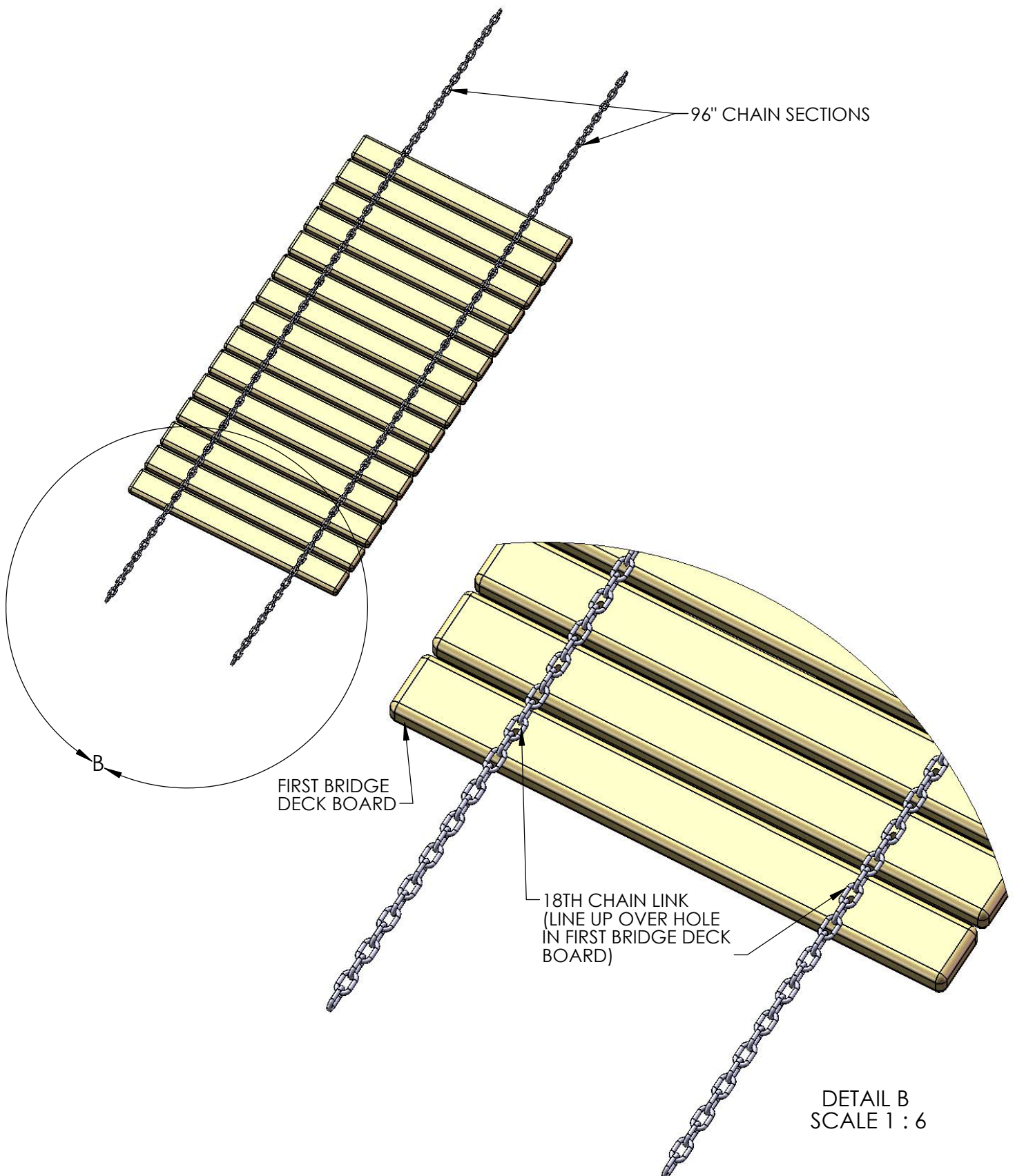


2: FLIP ALL 15 BRIDGE DECK BOARDS OVER SO THAT THE FLANGE OF THE T-NUT IS FACING DOWN. LAY THE BRIDGE DECK BOARDS OUT ON A FLAT SURFACE AS SHOWN BELOW.



STEP 17: BRIDGE DECK AND CHAIN ASSEMBLY

- 1: LOCATE TWO 96" CHAIN SECTIONS THAT SHIPPED WITH THE CLATTER BRIDGE.
- 2: PLACE THE CHAINS OVER THE HOLES IN THE BRIDGE DECK BOARDS AS SHOWN BELOW.
- 3: LINE UP THE 18TH LINK IN THE CHAINS WITH THE FIRST BRIDGE DECK BOARD HOLES.



STEP 18: BRIDGE DECK AND CHAIN ASSEMBLY

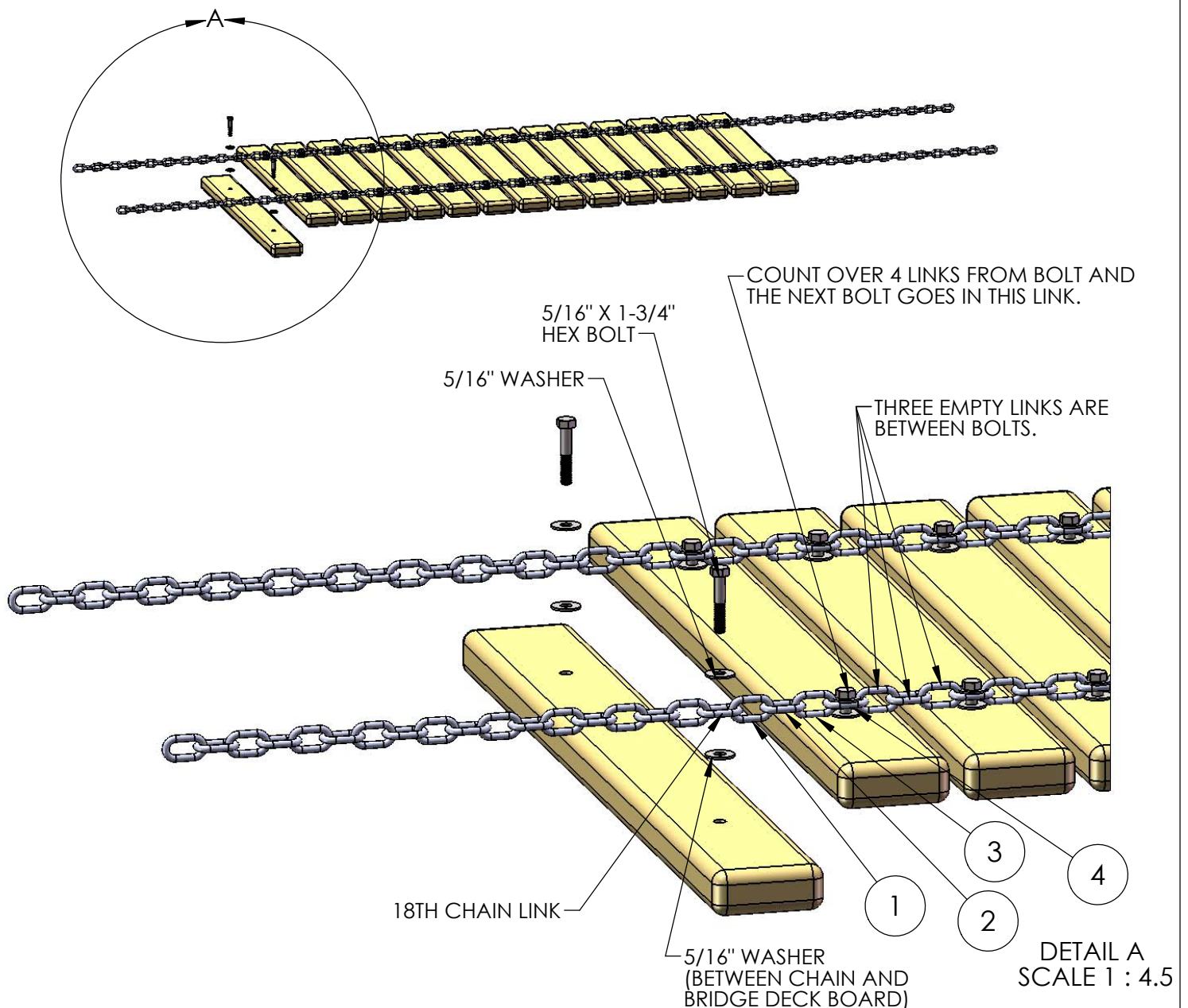
1: PLACE A 5/16" WASHER BETWEEN THE 18TH CHAIN LINK AND THE BRIDGE DECK BOARD.

2: PLACE A 5/16" X 1-3/4" HEX BOLT WITH 5/16" WASHER THROUGH THE 18TH CHAIN LINK, THEN THROUGH THE 5/16" WASHER, THEN THROUGH THE HOLE IN THE BRIDGE DECK BOARD AND SCREW IT INTO THE T-NUT. TIGHTEN THE BOLT BUT NOT SO TIGHT THAT YOU CRACK THE WOOD.

3: COUNT OVER 4 CHAIN LINKS FROM THE LAST HEX BOLT. AT THIS CHAIN LINK PLACE A 5/16" WASHER BETWEEN THE CHAIN LINK AND THE BRIDGE DECK BOARD. NOTE THAT THREE EMPTY CHAIN LINKS ARE BETWEEN THE BOLTS.

4: PLACE A 5/16" X 1-3/4" HEX BOLT WITH 5/16" WASHER THROUGH THE CHAIN LINK, THEN THROUGH THE 5/16" WASHER, THEN THROUGH THE HOLE IN THE BRIDGE DECK BOARD AND SCREW IT INTO THE T-NUT. TIGHTEN THE BOLT BUT NOT SO TIGHT THAT YOU CRACK THE WOOD.

5: REPEAT SUBSTEPS 3 & 4 UNTIL YOU HAVE SECURED THE CHAIN TO THE BRIDGE DECK BOARDS ALONG ONE SIDE. THEN START OVER WITH THE OTHER CHAIN AND REPEAT THIS ENTIRE PROCESS.

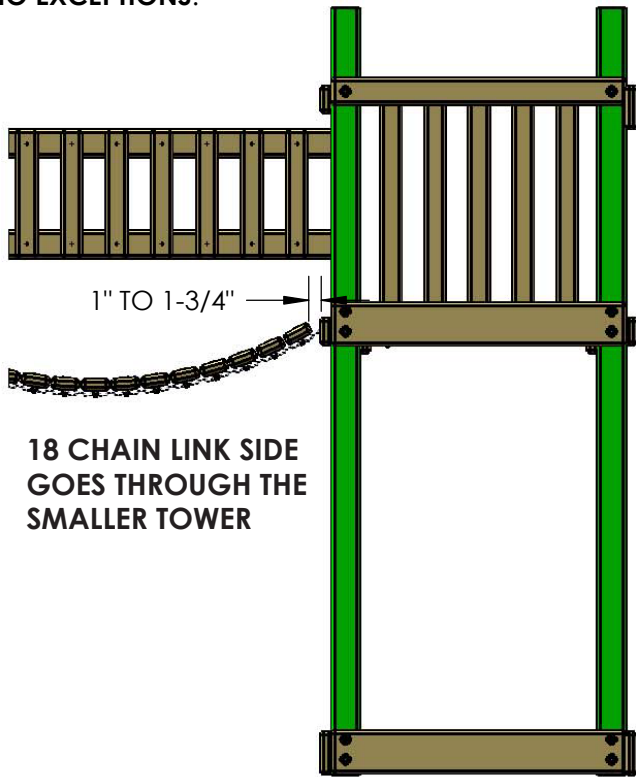


STEP 19: BRIDGE DECK/CHAIN INSTALLATION

1: LAY THE BRIDGE DECK/CHAINS ASSEMBLY BETWEEN THE PLAY SET AND THE TOWER WITH THE CHAINS FACING THE GROUND. THREAD THE CHAIN ENDS IN THE BRIDGE DECK ASSEMBLY THROUGH THE HOLES IN THE BOTTOM PANEL BOARD AND DECK SUPPORT BOARD ON THE TOWER.

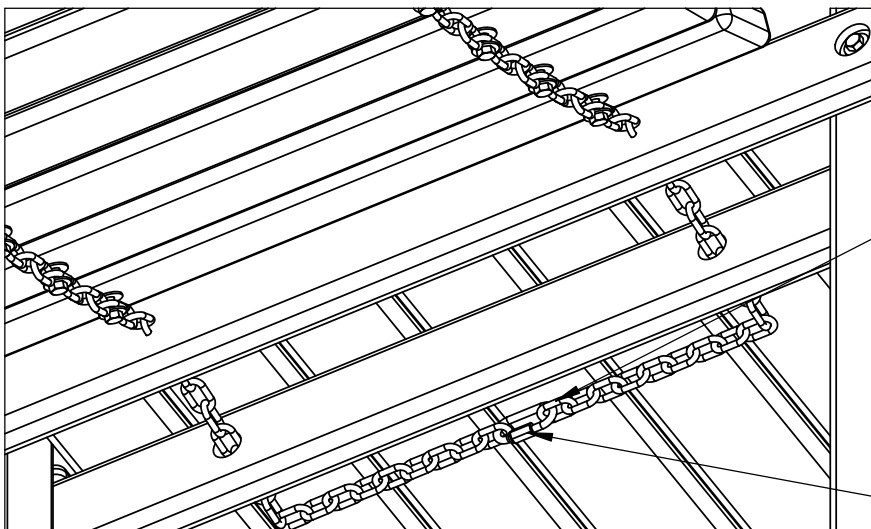
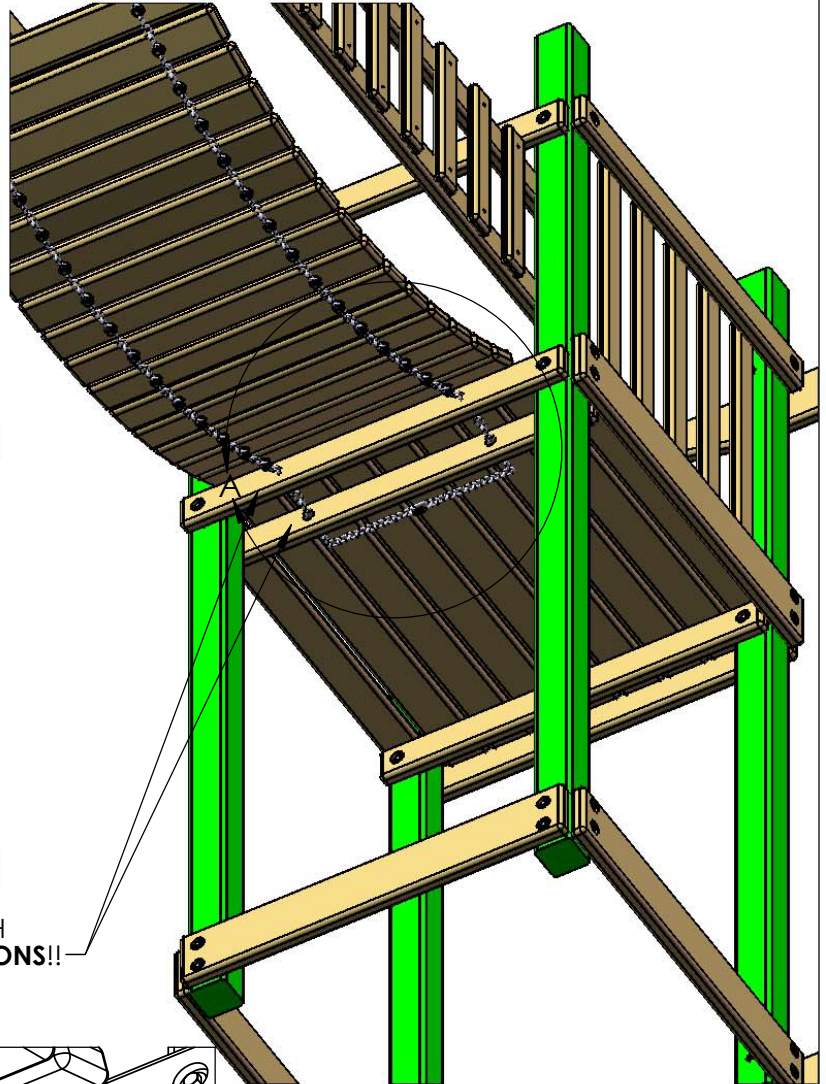
2: THERE SHOULD BE AT LEAST A 1" TO 1-3/4" GAP BETWEEN THE BRIDGE DECK BOARD AND THE BOTTOM PANEL BOARD ON THE TOWER. THIS MEANS THAT YOU WILL HAVE TO CONNECT THE ENDS OF THE CHAINS IN A MANNER TO ACHIEVE THE CORRECT GAP. GO UNDERNEATH THE TOWER DECK AND USE A QUICK LINK TO ATTACH THE CHAINS TOGETHER. IF YOU HAVE LOOSE ENDS OF THE CHAINS HANGING DOWN THREAD THEM THROUGH THE QUICK LINK TO KEEP THEM UP AND OUT OF THE WAY.

3: REPEAT THIS PROCESS AT THE PLAY SET TO ATTACH THE CHAINS. AT THE PLAY SET EACH CHAIN MUST GO THROUGH TWO BOARDS. **NO EXCEPTIONS.**



CHAIN MUST GO THROUGH TWO BOARDS **NO EXCEPTIONS!!**

2 PERSON ASSEMBLY



NOTE: TO ACHIEVE THE CORRECT GAP YOU MAY NOT BE CONNECTING THE END LINK OF EACH CHAIN. FOR EXAMPLE YOU MAY HAVE TO CONNECT THE SECOND, THIRD OR FOURTH LINKS TOGETHER.

QUICK LINK

DETAIL A
SCALE 1 : 6

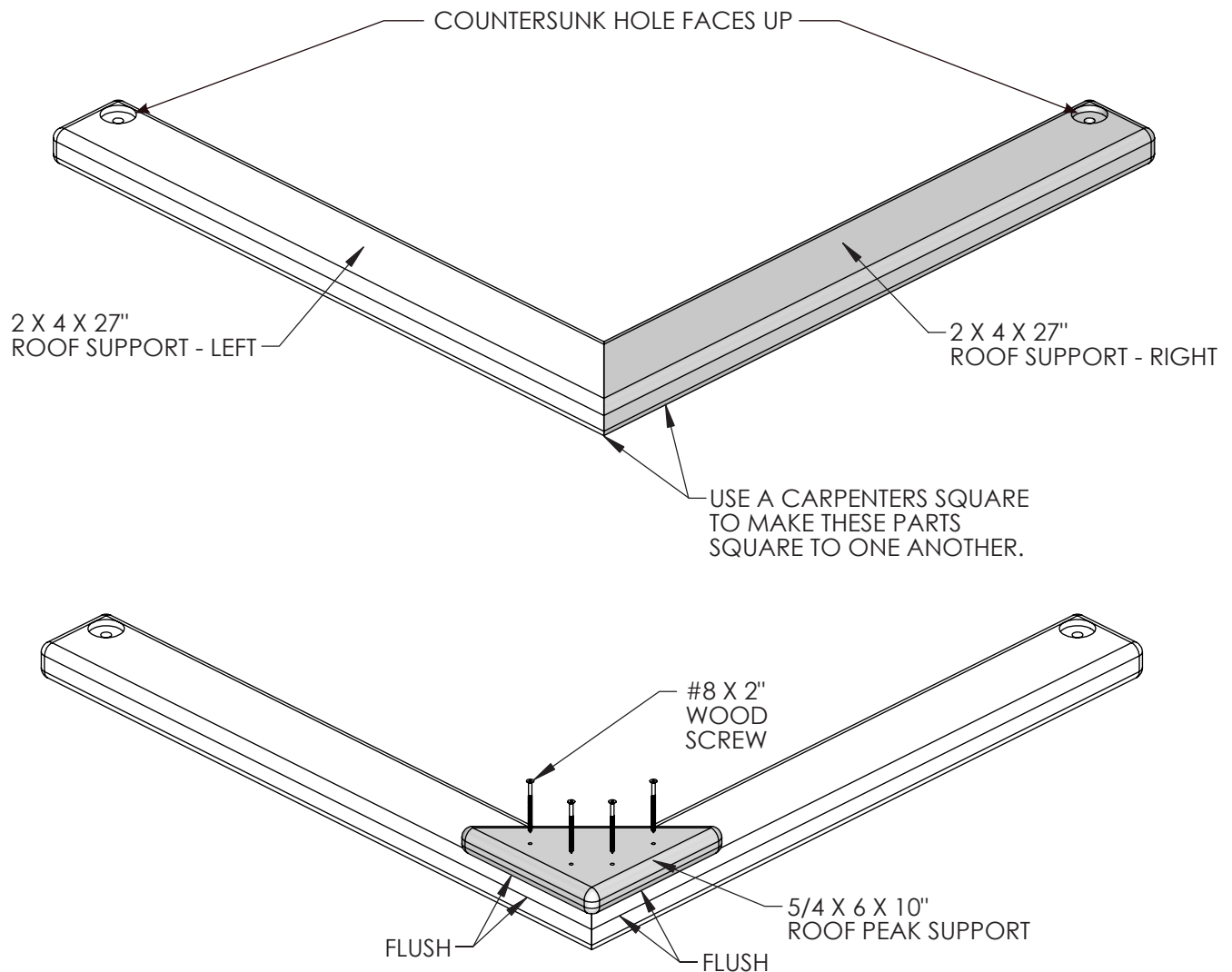
STEP 20: ROOF SUPPORT ASSEMBLIES

1: LOCATE TWO 2 X 4 X 27" ROOF SUPPORT (LEFT), TWO 2 X 4 X 27" ROOF SUPPORT (RIGHT) AND TWO 5/4 X 6 X 10" ROOF PEAK SUPPORT PIECES.

2: FIND A FLAT SURFACE TO WORK ON. LAY THE ROOF SUPPORTS DOWN ON THE FLAT SURFACE WITH THE **COUNTERSUNK HOLES FACING UP**. ALIGN THE ANGLED ENDS OF THE ROOF SUPPORTS FLUSH WITH ONE ANOTHER. PLACE A ROOF PEAK SUPPORT ON TOP OF THE ROOF SUPPORTS AS SHOWN. THE EDGES SHOULD BE FLUSH WHERE SHOWN BELOW.

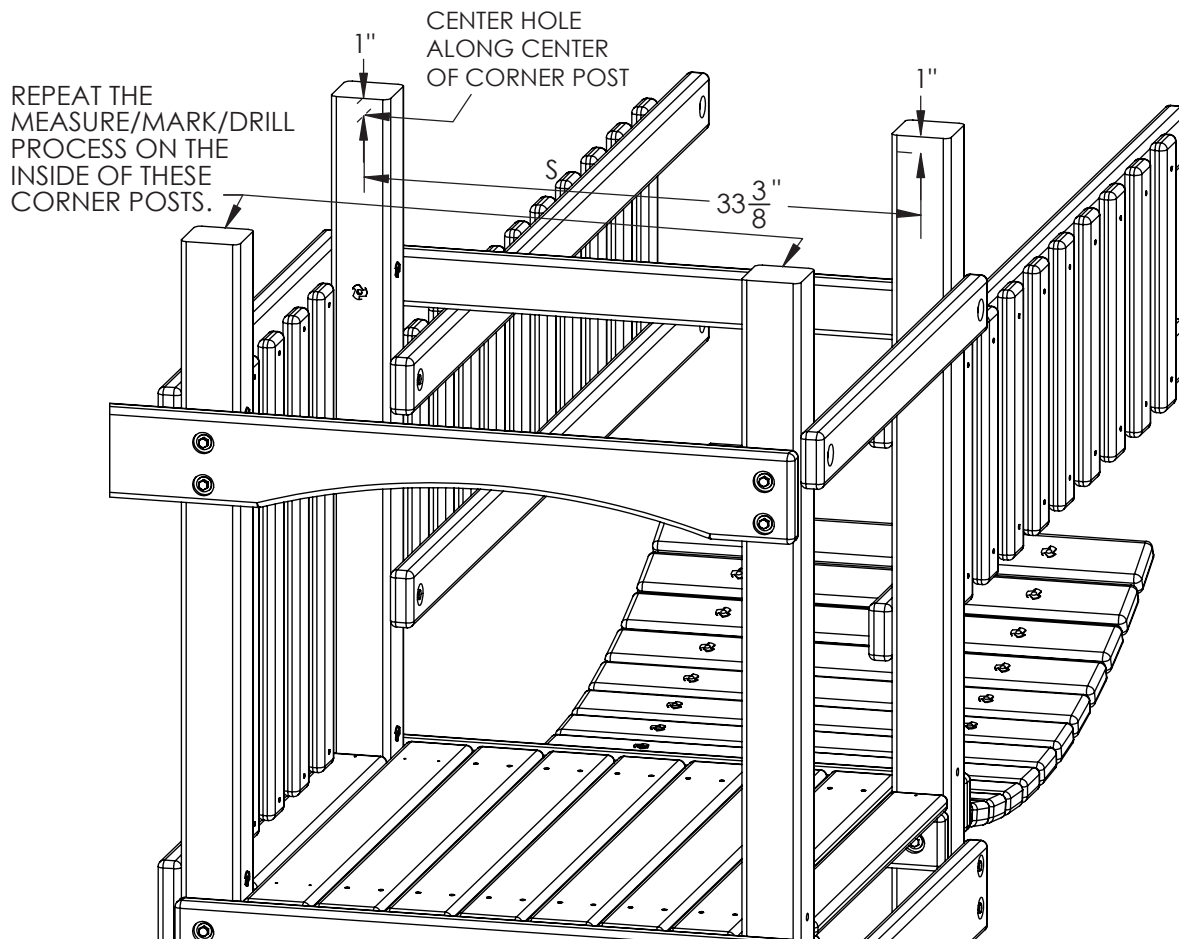
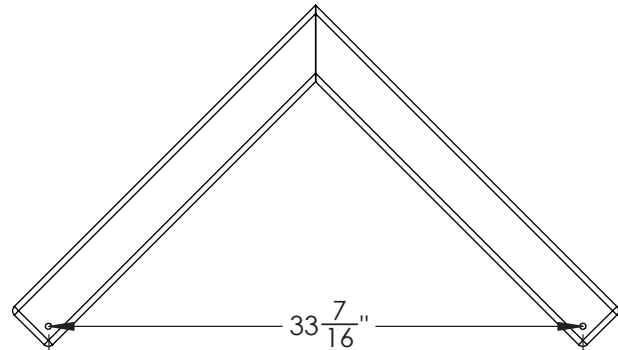
3: USE FOUR #8 X 2" WOOD SCREWS TO ATTACH THE ROOF PEAK SUPPORT TO THE ROOF SUPPORTS AS SHOWN BELOW.

4: MAKE ONE MORE ROOF SUPPORT ASSEMBLY BY REPEATING 2 AND 3.



STEP 21: DRILLING CORNER POST HOLES

- 1: CHECK THE DIMENSION OF THE ROOF SUPPORT ASSEMBLIES AS SHOWN BELOW BEFORE DRILLING HOLES.
- 2: MEASURE AS SHOWN BELOW AND MAKE MARKS ON THE CORNER POSTS ON THE INSIDE.
- 3: DRILL A $\frac{9}{64}$ " HOLE BY 2-1/2" DEEP AT EACH MARK.
- 4: REPEAT SUBSTEPS 2-3 ON THE INSIDE OF THE OTHER POSTS AS POINTED OUT BELOW.

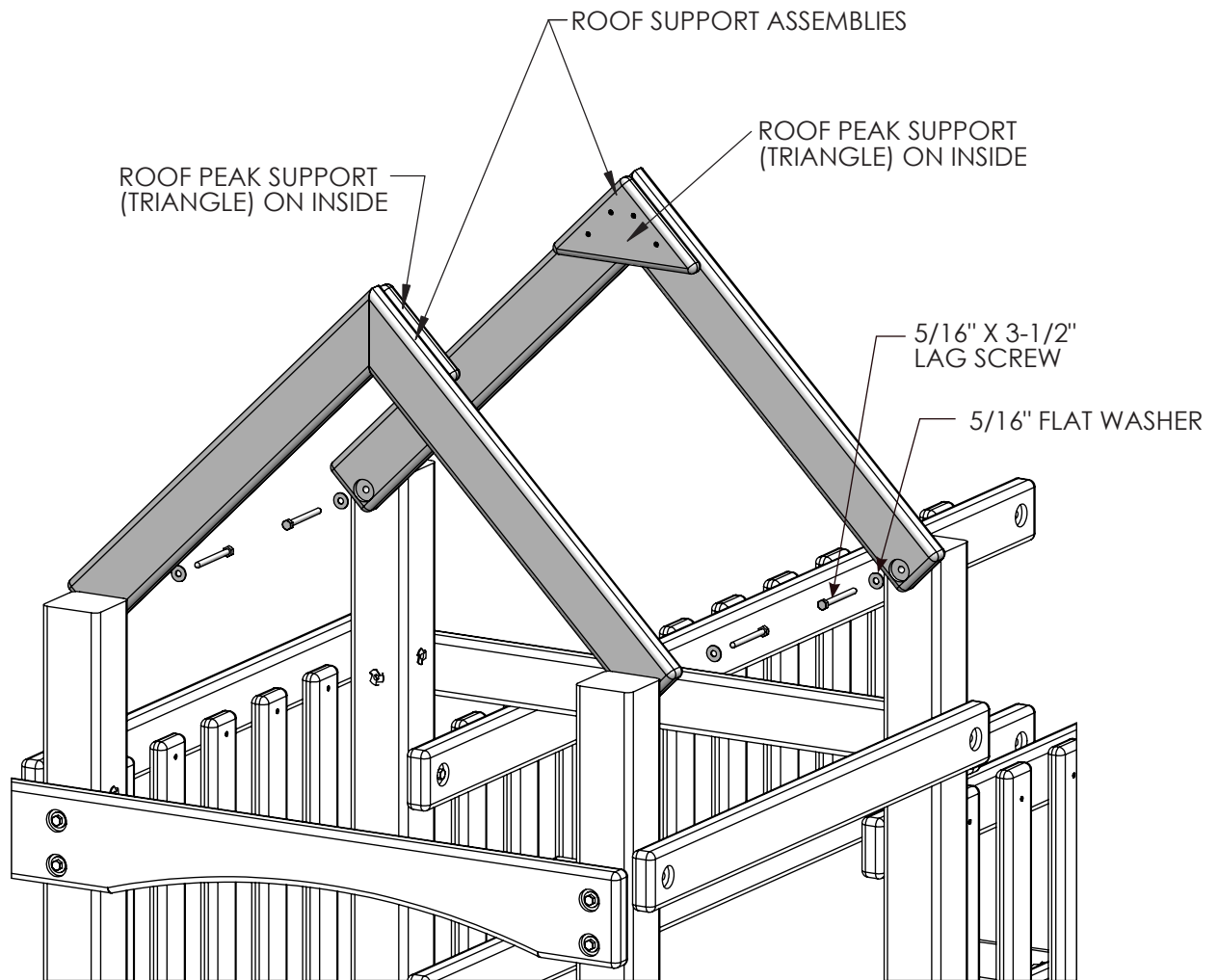


STEP 22: INSTALLING ROOF SUPPORT ASSEMBLIES

1: PLACE TWO ROOF SUPPORT ASSEMBLIES ON THE CLATTER BRIDGE TOWER DECK.

2: THE (TRIANGLE) ROOF PEAK SUPPORT SHOULD FACE THE INSIDE.

3: ATTACH EACH ROOF SUPPORT ASSEMBLY TO THE HOLES DRILLED ON THE INSIDE OF THE CORNER POSTS WITH TWO 5/16" X 3-1/2" LAG SCREWS WITH TWO 5/16" WASHERS.



STEP 23: ROOF STARTERS

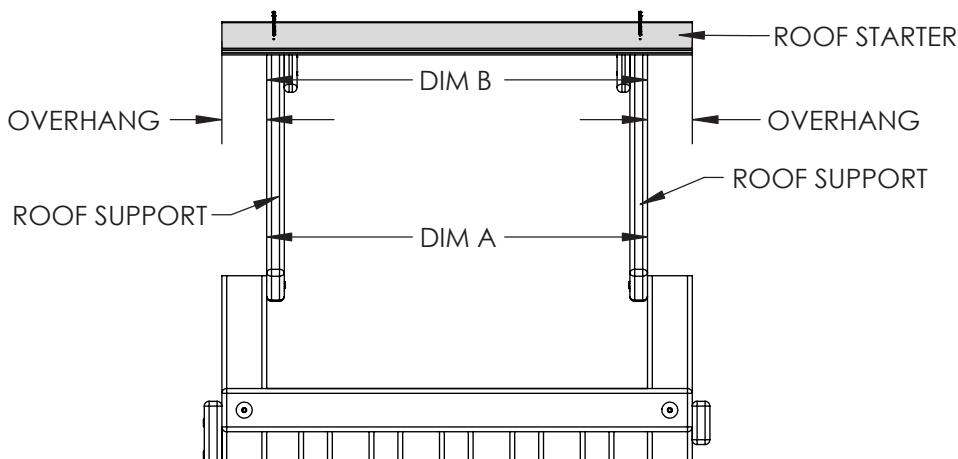
1: PLACE THE 1 X 4 X 36-3/4" GROOVE ONLY ROOF STARTERS AT THE PEAK OF THE ROOF. REFER TO THE DIAGRAM BELOW AND MAKE THE OVERHANG THE SAME ON EACH SIDE OF THE STARTER.

2: PLACE THE STARTERS AS CLOSE TO EACH OTHER AS POSSIBLE WITHOUT THEM OVERLAPPING.

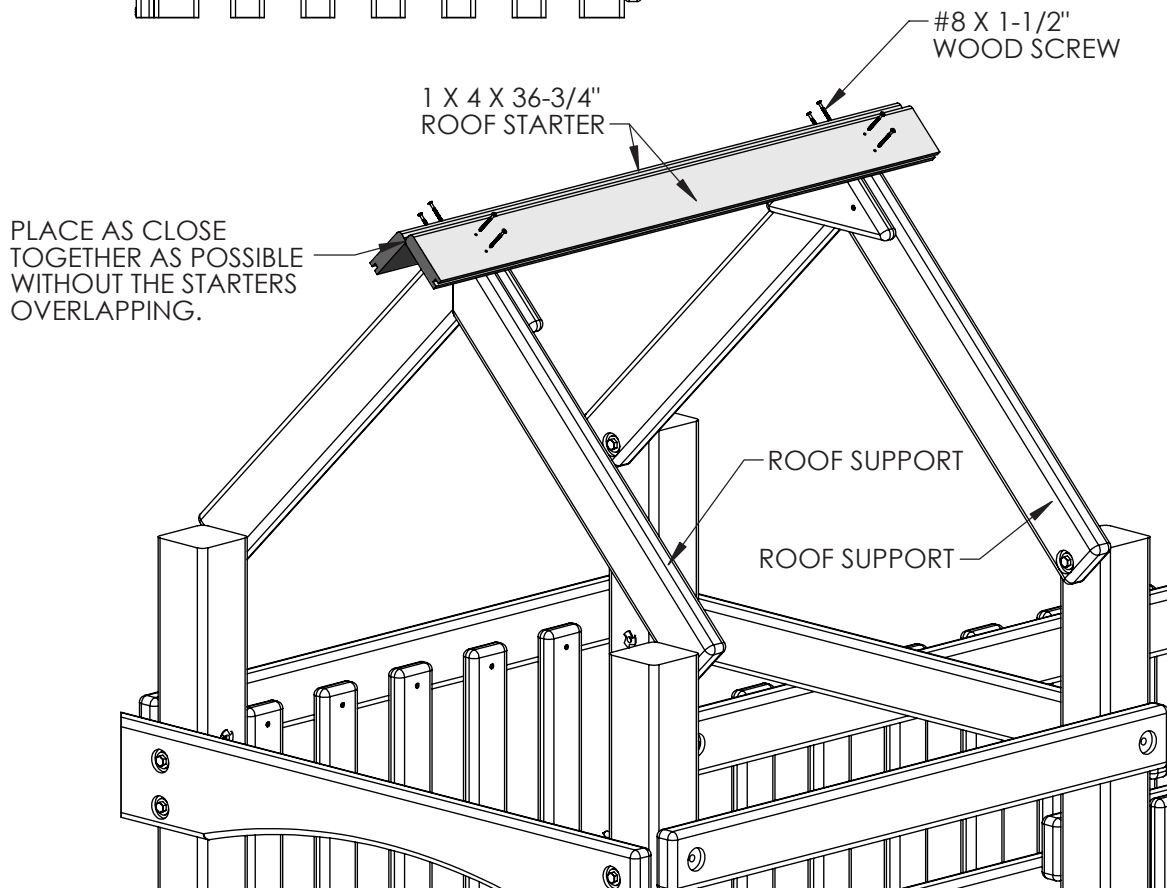
3: FASTEN THE ROOF STARTER BOARDS TO THE ROOF SUPPORTS WITH 1-1/2" WOOD SCREWS.

MEASURE DIM A ACROSS THE BOTTOM OF THE ROOF SUPPORTS NEAR THE CORNER POSTS. WHEN ATTACHING THE ROOF STARTERS DIM B AT THE ROOF PEAK SHOULD MATCH DIM A. THIS WILL MAKE THE ROOF SUPPORTS PARALLEL TO EACH OTHER. DUE TO WOOD MILLING VARIATIONS YOUR HOLES IN THE ROOF STARTERS WILL EITHER BE CENTERED ON THE ROOF SUPPORTS OR THEY WILL BE OFFSET TOWARDS THE INSIDE OF THE ROOF SUPPORTS SLIGHTLY. SUBTRACT DIM A FROM LENGTH OF ROOF STARTER AND THEN DIVIDE THIS NUMBER BY 2. THIS WILL GIVE YOU THE OVERHANG FOR EACH SIDE. USE THE OVERHANG NUMBER ON EACH SIDE TO KEEP YOUR ROOF SUPPORTS PARALLEL.

SIDE VIEW



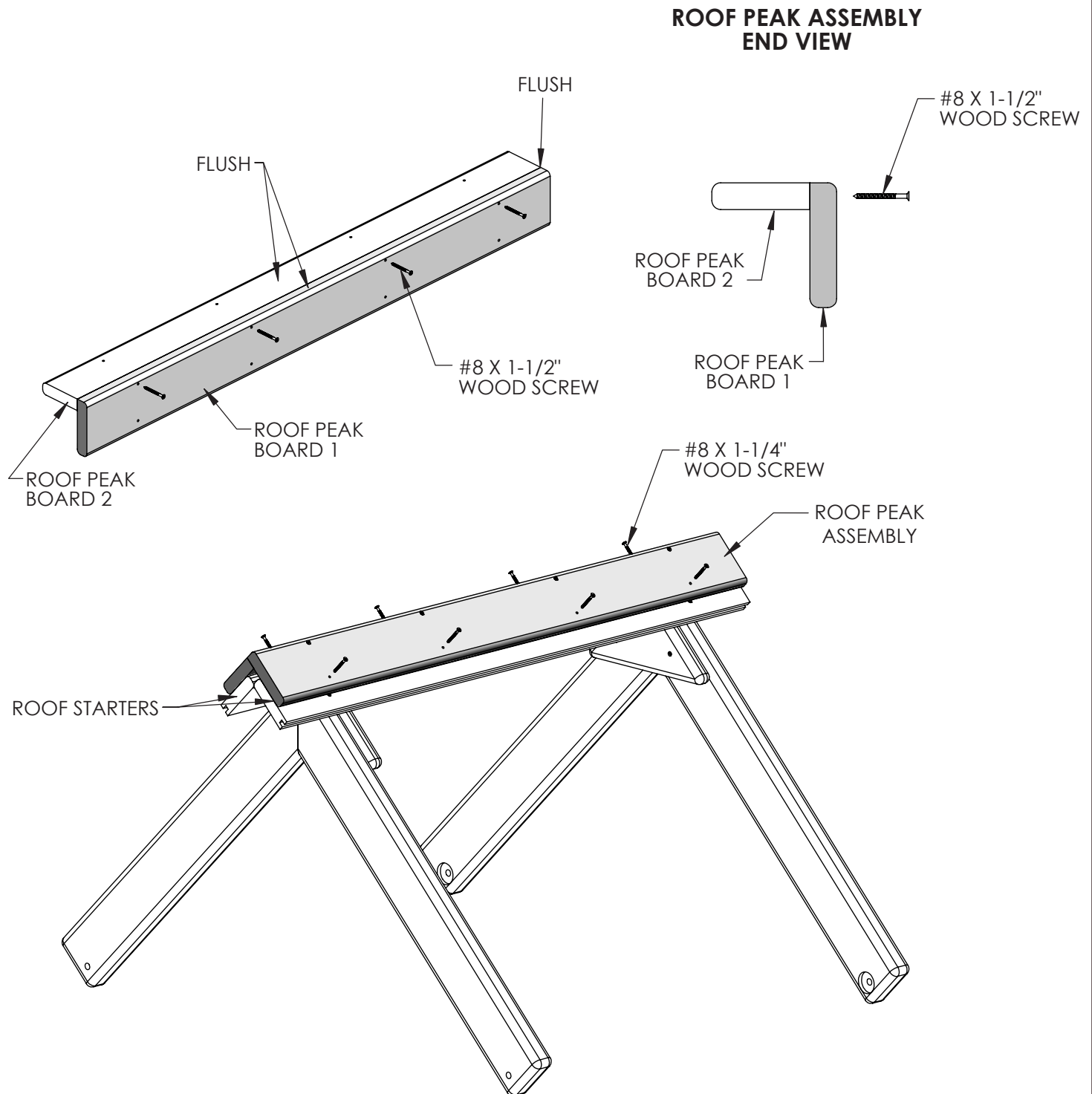
BEFORE INSTALLING THE ROOF STARTERS MAKE SURE DIMENSIONS A AND B MATCH. ALSO MAINTAIN THE SAME OVERHANG OF THE ROOF STARTERS ON EACH SIDE OF THE ROOF SUPPORTS.



STEP 24: ROOF PEAK

1: FASTEN ROOF PEAK BOARD 1 TO ROOF PEAK BOARD 2 WITH FOUR #8 X 1-1/2" WOOD SCREWS TO MAKE A ROOF PEAK ASSEMBLY.

2: PLACE THE ROOF PEAK ASSEMBLY ON TOP OF THE ROOF STARTERS. FASTEN THE ROOF PEAK ASSEMBLY TO THE ROOF STARTERS WITH EIGHT #8 X 1-1/4" WOOD SCREWS.



STEP 25: ROOF BOARDS AND ROOF FINISHERS

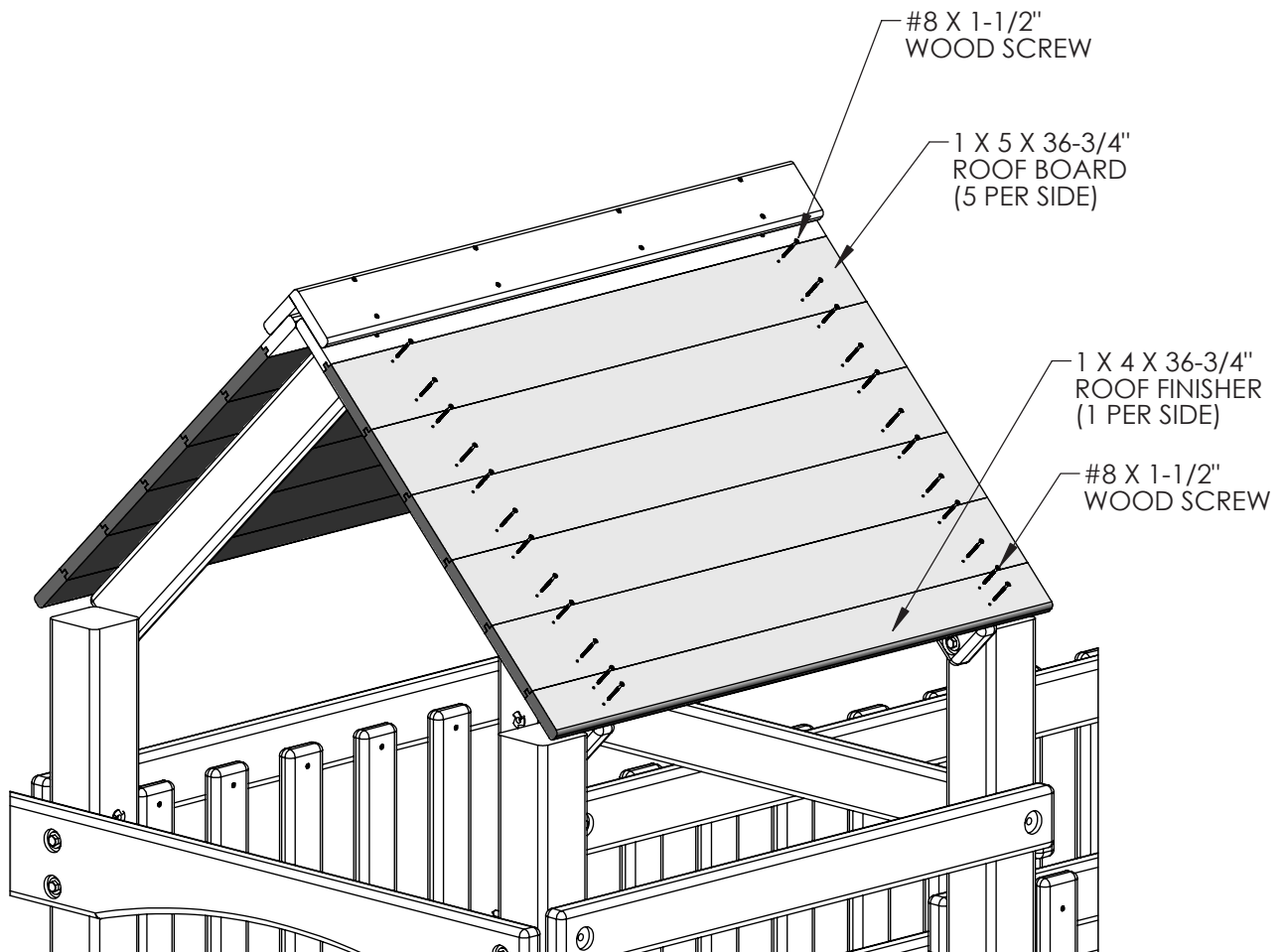
1: LOCATE TEN 1 X 5 X 36-3/4" ROOF BOARDS. SLIDE THE TONGUE OF THE ROOF BOARD INTO THE GROOVE OF THE ROOF STARTER. SECURE THE ROOF BOARD TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

2: SLIDE THE NEXT ROOF BOARD TONGUE INTO THE GROOVE OF THE PREVIOUS ROOF BOARD. SECURE THE ROOF BOARD TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

3: REPEAT SUBSTEP 2 FOR THE NEXT 3 ROOF BOARDS.

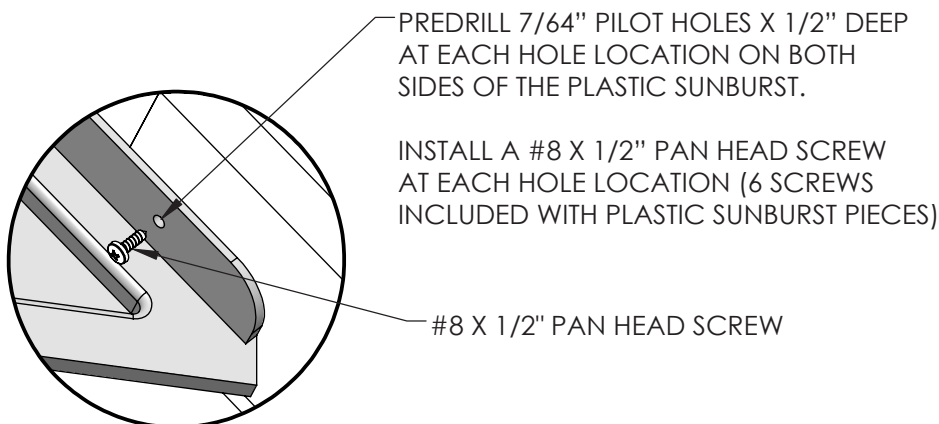
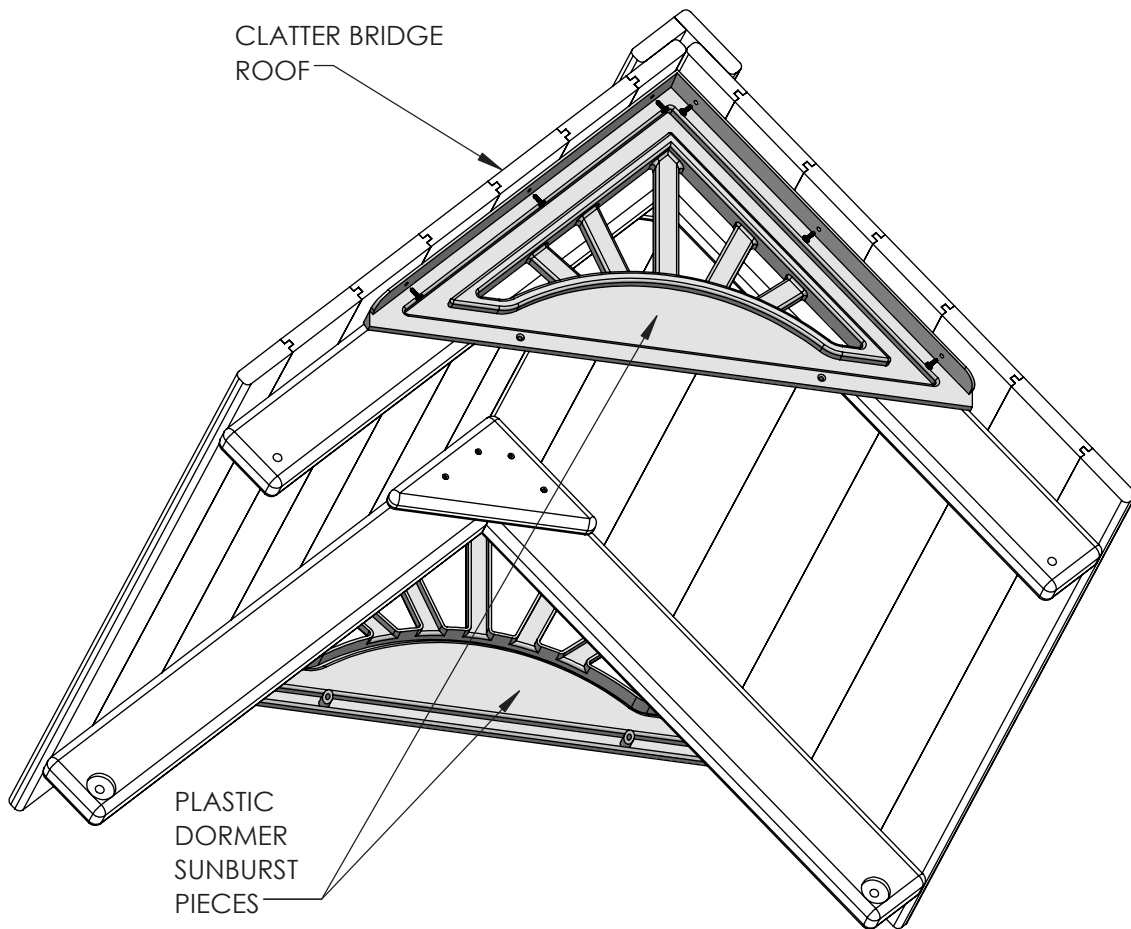
4: LOCATE A 1 X 4 X 36-3/4" ROOF FINISHER (TONGUE ONLY). INSERT THE TONGUE OF THE ROOF FINISHER INTO THE GROOVE OF THE LAST ROOF BOARD. SECURE THE ROOF FINISHER TO THE ROOF SUPPORTS WITH FOUR #8 X 1-1/2" WOOD SCREWS.

5: REPEAT SUBSTEPS 1 THROUGH 4 FOR THE ROOF BOARDS AND ROOF FINISHER ON THE OTHER SIDE OF THE ROOF.



STEP 26: PLASTIC SUNBURST

- 1: LOCATE TWO OF THE PLASTIC DORMER SUNBURST PIECES AS SHOWN.
 - 2: PLACE THE PIECES AGAINST THE UNDERSIDE OF THE CLATTER BRIDGE ROOF OVERHANG.
 - 3: PREDRILL $7/64$ " PILOT HOLES BY $1/2$ " DEEP INTO THE ROOF SIDES AT EACH HOLE LOCATION
 - 4: INSTALL A #8 X $1/2$ " PAN HEAD SCREWS IN EACH HOLE TO FASTEN THE PLASTIC SUNBURST TO THE ROOF SIDES.
- REPEAT SUBSTEPS 2 THROUGH 4 FOR THE PLASTIC SUNBURST ON THE OTHER SIDE OF THE ROOF.

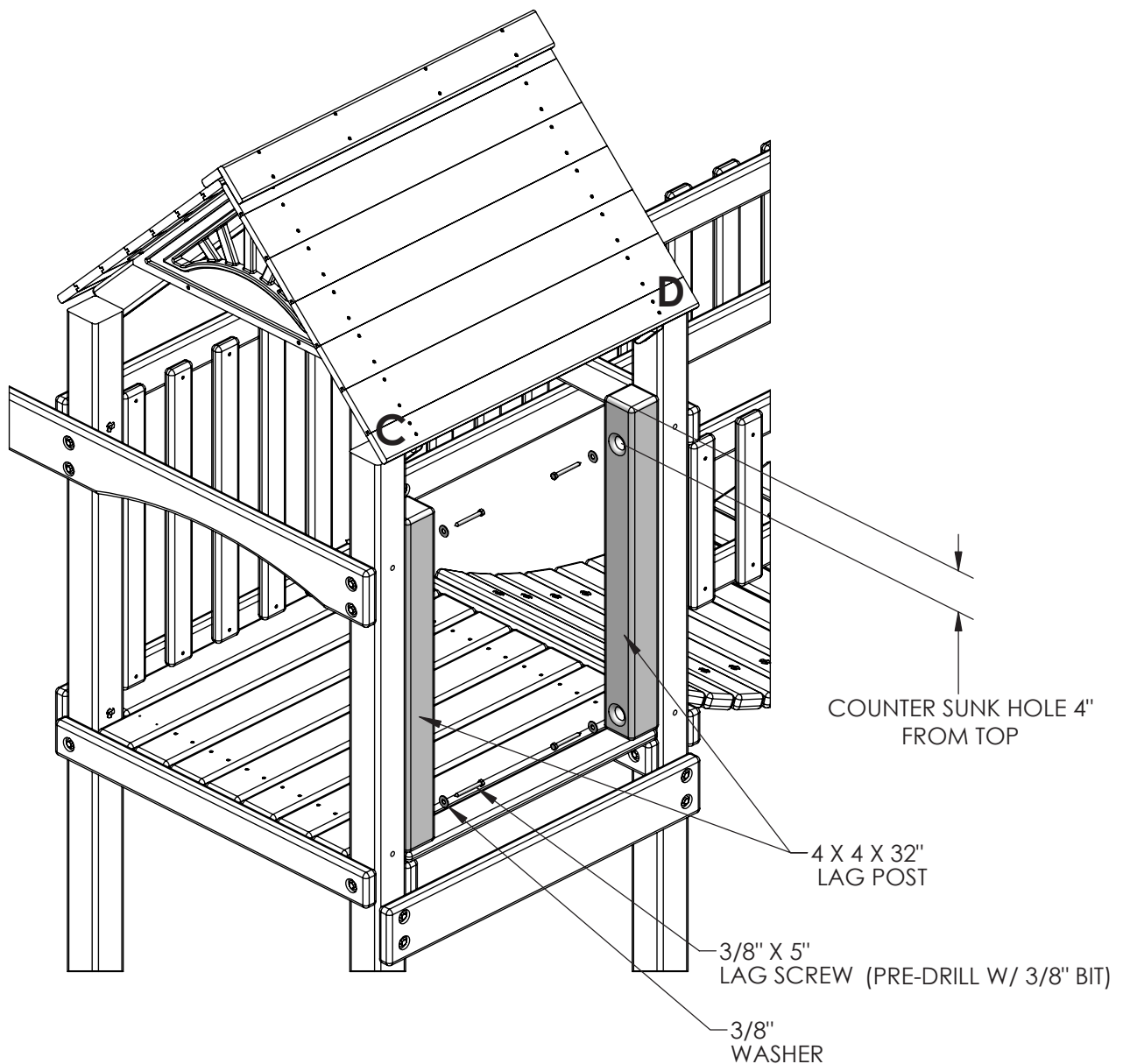


STEP 27: LAG POSTS

1: LOCATE TWO 4 X 4 X 32" LAG POSTS.

2: PLACE THE LAG POSTS ON THE INSIDE OF CORNER POSTS C AND D AS SHOWN. THE COUNTERSUNK HOLE THAT IS 4" FROM THE END SHOULD BE AT THE TOP.

3: PRE-DRILL HOLES WITH 3/8" BIT, THEN ATTACH EACH LAG POST TO THE CORNER POST WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.

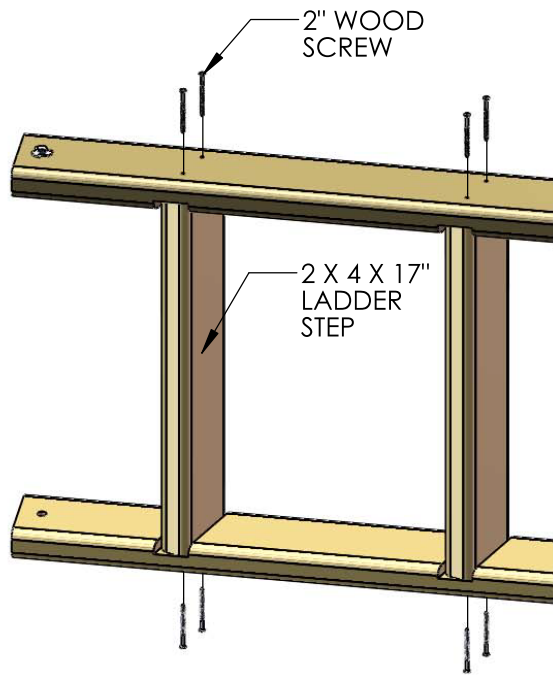
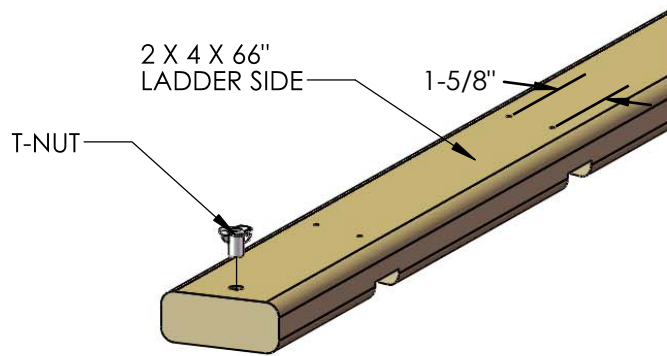


STEP 28: LADDER

1: FIND TWO 2 X 4 X 66" LADDER SIDES.

2: POSITION THE LADDER SIDES SO THAT THE SLOTS IN THE BOARDS ARE FACING EACH OTHER AND ARE PARALLEL.

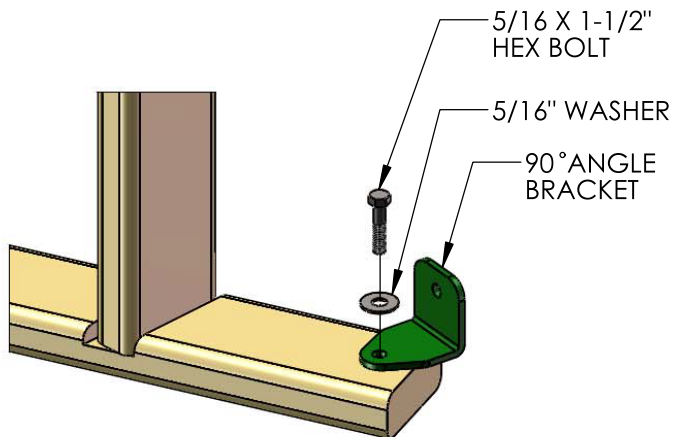
3: INSERT T-NUTS INTO THE OUTSIDE OF THE LADDER SIDES AND SET WITH A HAMMER.



4: FIND FIVE 2 X 4 X 17" LADDER STEPS.

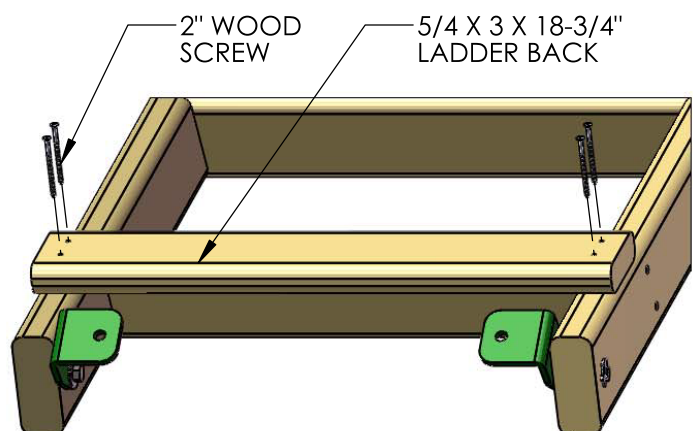
5: PLACE THE STEPS INTO THE SLOTS ON THE LADDER SIDES, AND FASTEN WITH 2" WOOD SCREWS.

6: CAREFULLY TURN THE LADDER OVER AND PUT THE SCREWS INTO THE OTHER SIDE.



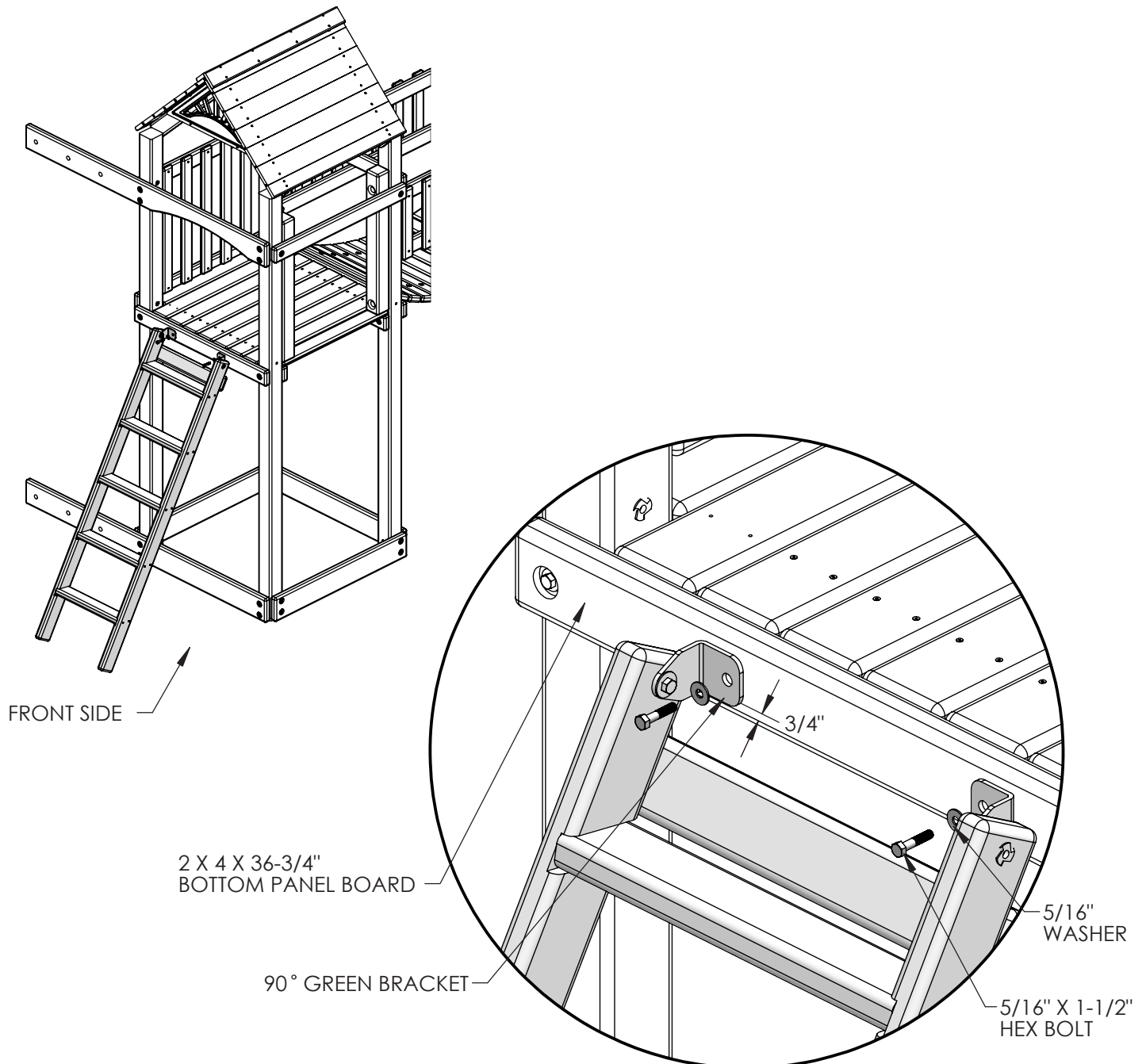
7: INSTALL THE 90° ANGLE BRACKETS TO THE INSIDE OF THE LADDER RAILS WITH 5/16 X 1-1/2" BOLTS, 5/16 WASHERS, INTO THE 5/16" T-NUTS.

8: INSTALL THE 5/4 X 3 X 18-3/4" LADDER BACK ABOVE THE TOP STEP OF THE LADDER WITH TWO 2" WOOD SCREWS PER SIDE.



STEP 29: ATTACHING THE LADDER

- 1: THE LADDER ATTACHES TO CENTER OF THE FRONT SIDE.
- 2: THE BOTTOM EDGE OF EACH 90° GREEN BRACKET SHOULD BE 3/4" FROM THE BOTTOM PANEL BOARD.
- 3: MAKE SURE THE LADDER IS LEVEL, USING THE LADDER BRACKETS AS A TEMPLATE, DRILL A 3/8" HOLE THROUGH THE BOTTOM PANEL BOARD.
- 4: INSERT T-NUTS IN THE BACK OF THE HOLES.
- 5: ATTACH THE BRACKET TO THE BOTTOM PANEL BOARD WITH 1-1/2" HEX BOLTS WITH 5/16" WASHERS.



STEP 30: ROPE LADDER

1: FIND THREE ROPE LADDER ROPES. MAKE A KNOT IN THE END OF EACH ROPE AND THREAD THE FREE END THROUGH THE BACK SIDE OF THE ROPE LADDER SUPPORT. PULL EACH ROPE TAUGHT.

2: MEASURE DOWN FROM THE BOTTOM OF THE ROPE LADDER SUPPORT 6 INCHES AND TIE A KNOT. THE BOTTOM OF THE KNOT SHOULD BE 6 INCHES BELOW THE ROPE LADDER SUPPORT. SLIDE EACH ROPE THROUGH THE HOLES IN ONE ROPE LADDER RUNG.

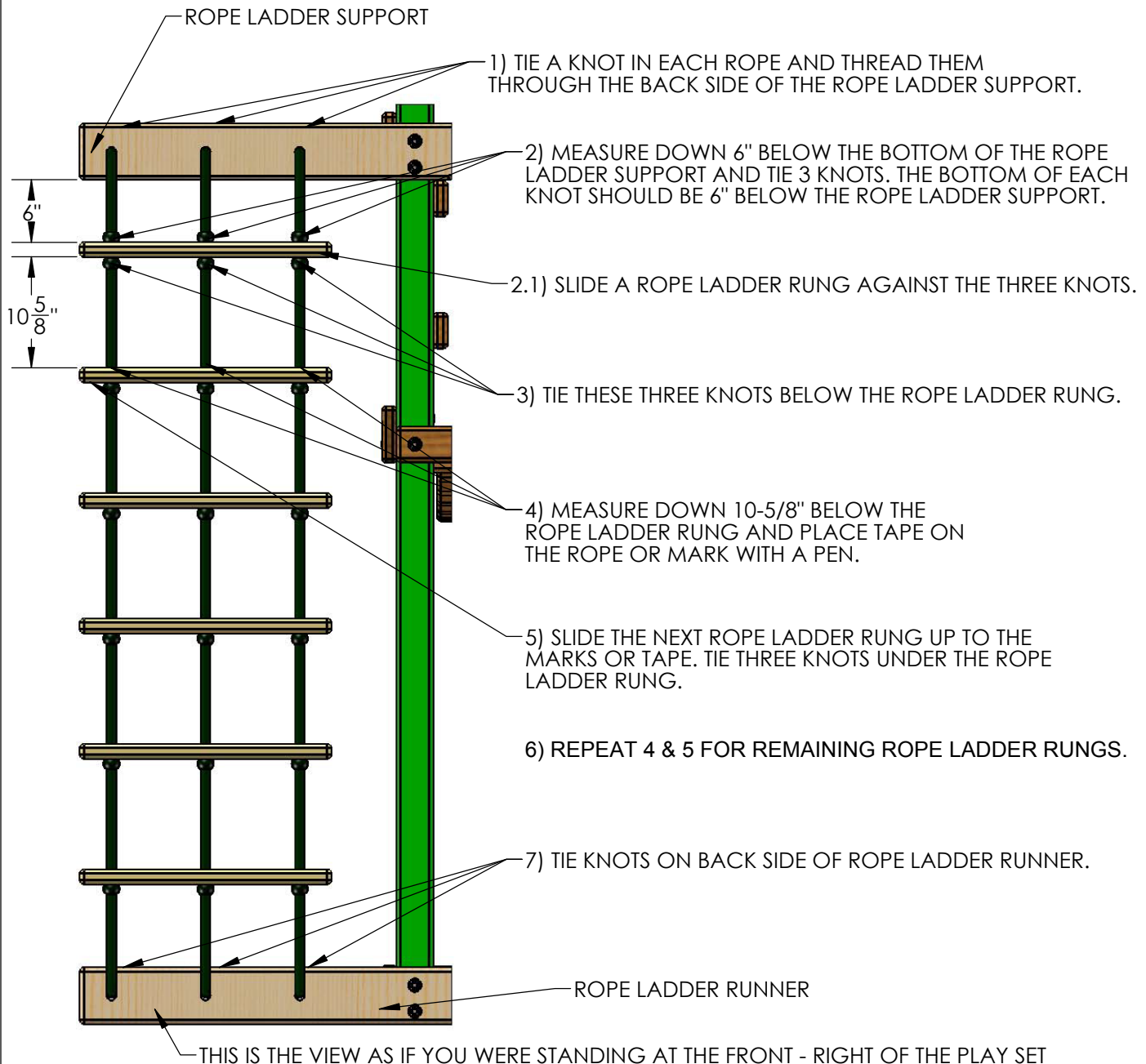
3: TIE THREE KNOTS BELOW THE ROPE LADDER RUNG.

4: MEASURE DOWN FROM THE BOTTOM OF THE ROPE LADDER RUNG 10-5/8 INCHES AND MAKE A MARK ON THE ROPE WITH A PIECE OF TAPE OR A MARKER. THREAD ANOTHER ROPE LADDER RUNG ONTO THE ROPES.

5: WITH THE TOP OF THE RUNG EVEN WITH THE 10-5/8" MARK TIE THREE KNOTS BELOW THE SECOND ROPE LADDER RUNG.

6: REPEAT SUBSTEPS 4-5 FOR THE REMAINING ROPE LADDER RUNGS.

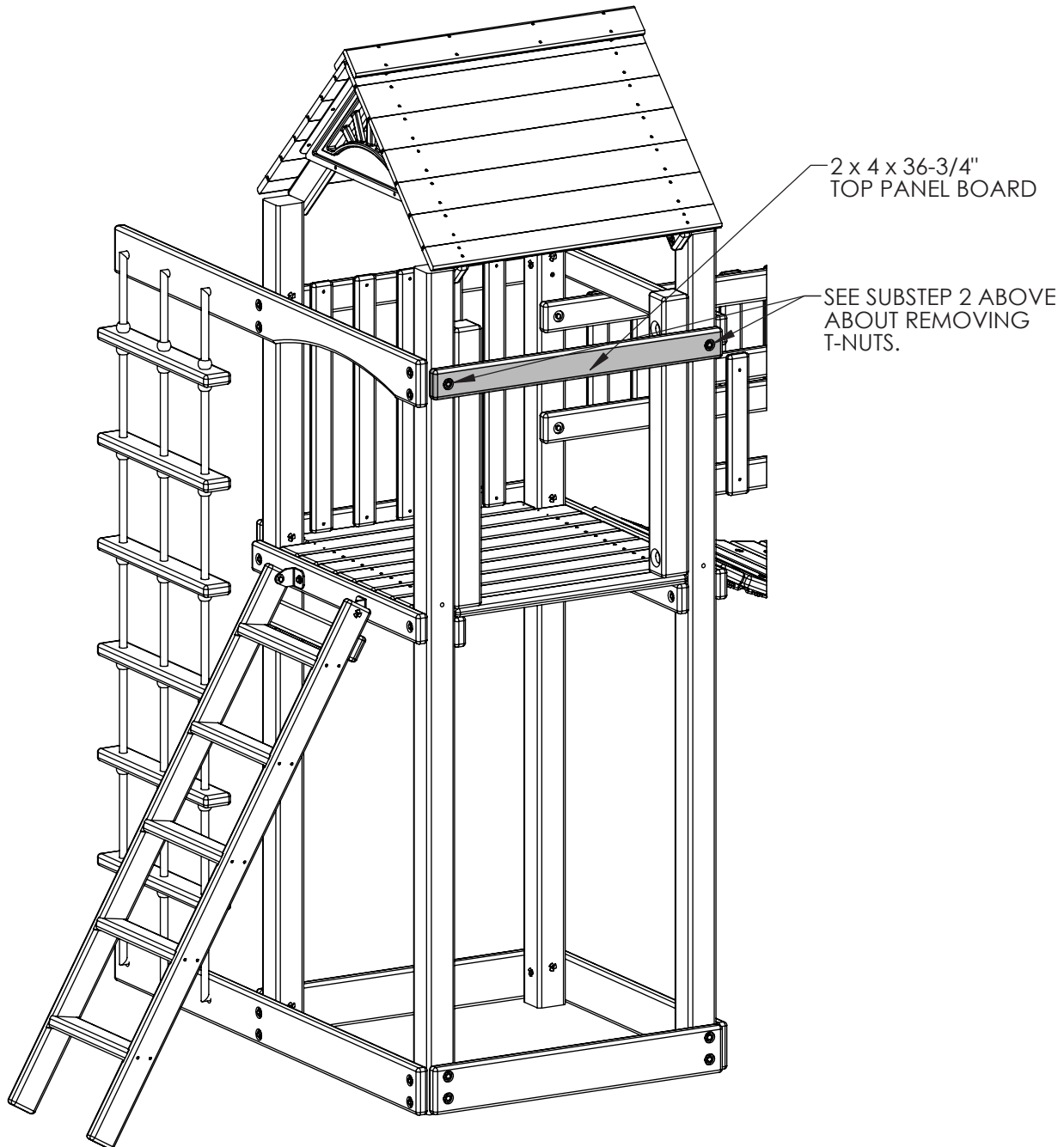
7: THREAD THE BOTTOM END OF EACH ROPE THROUGH THE HOLES IN THE ROPE LADDER RUNNER AND TIE THEM OFF. GRAB EACH ROPE AND ATTEMPT TO WRAP IT AROUND YOUR HAND. IF THE ROPE WRAPS AROUND YOUR HAND IT IS TOO LOOSE. IF THE ROPE IS TOO LOOSE UNTIE THE KNOT BEHIND THE ROPE LADDER RUNNER AND RETIE IT UNTIL YOU CAN NO LONGER WRAP THE ROPE AROUND YOUR HAND.



STEP 31: REMOVING TOP PANEL BOARD

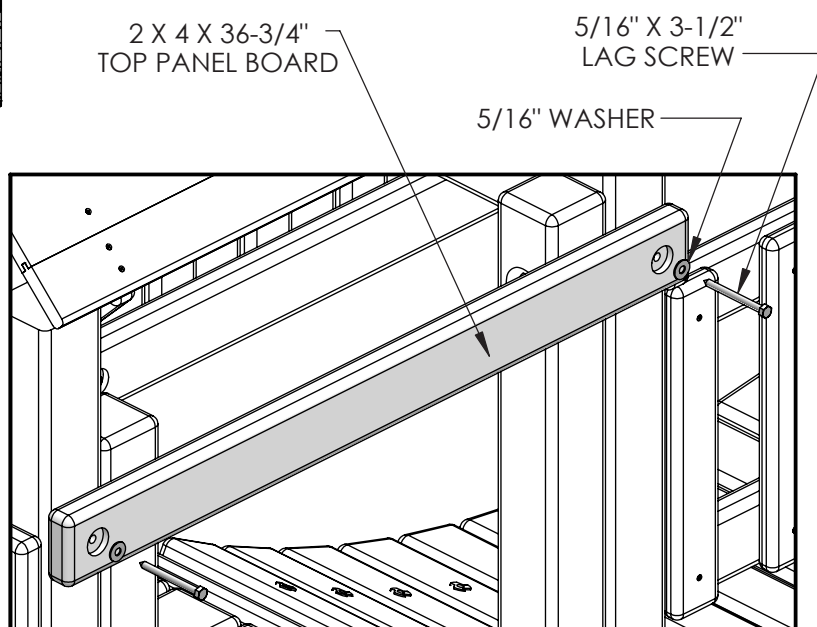
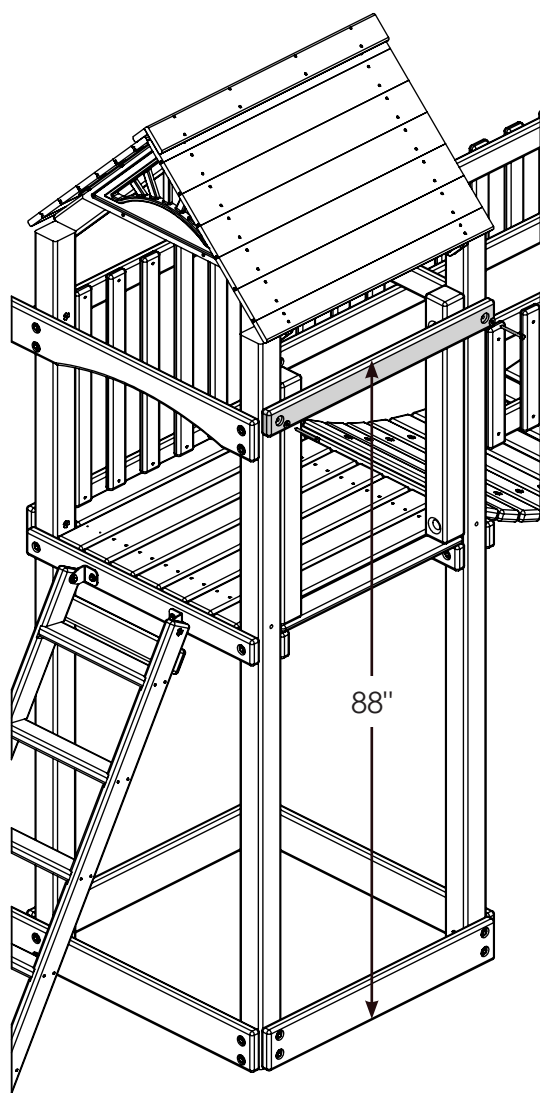
1: REMOVE THE 2 X 4 X 36-3/4" TOP PANEL BOARD FROM THE RIGHT SIDE OF THE SET TO ATTACH THE SLIDE.

2: NOW YOU WILL REMOVE THE T-NUTS THAT SECURED THE TOP PANEL BOARD TO THE CORNER POSTS. SCREW THE 5/16" X 4-1/2" HEX BOLTS INTO THE T-NUTS PARTIALLY AND THEN HIT THE HEAD OF THE HEX BOLT TO DRIVE THE T-NUT OUT OF THE POST. UNSCREW THE HEX BOLT FROM THE T-NUT AND REMOVE THE T-NUT.



STEP 32: ATTACHING TOP PANEL BOARD

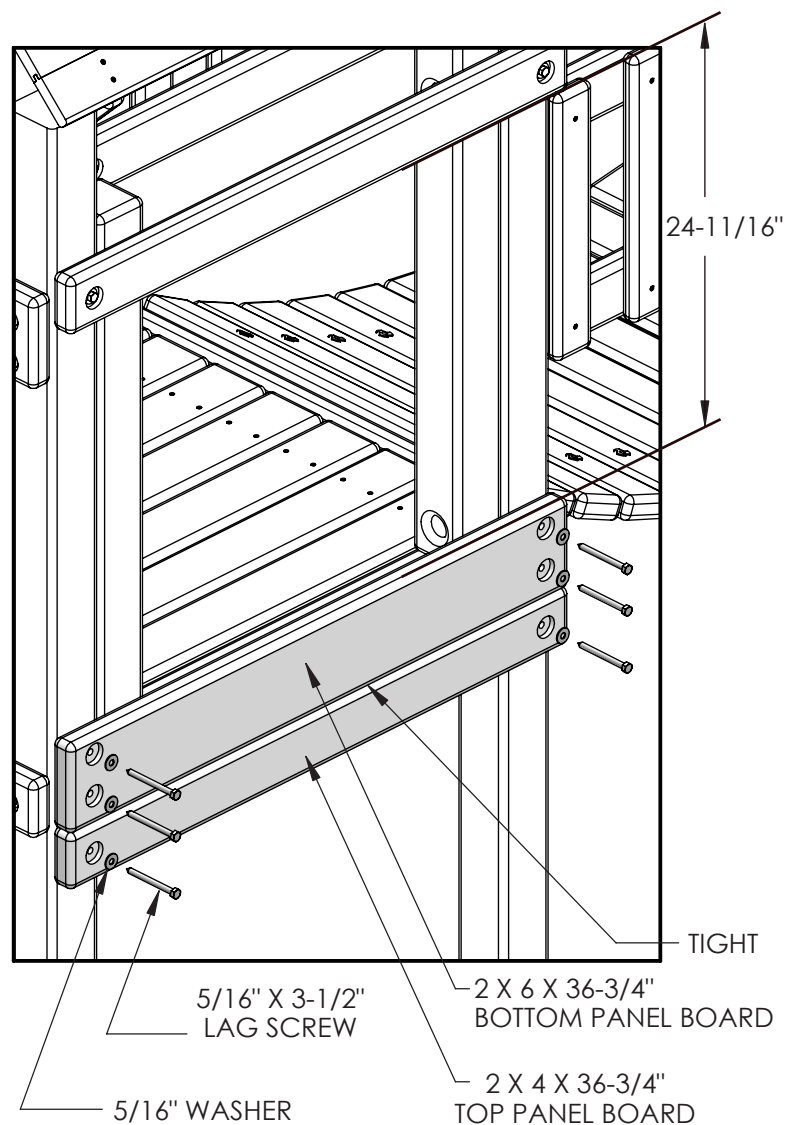
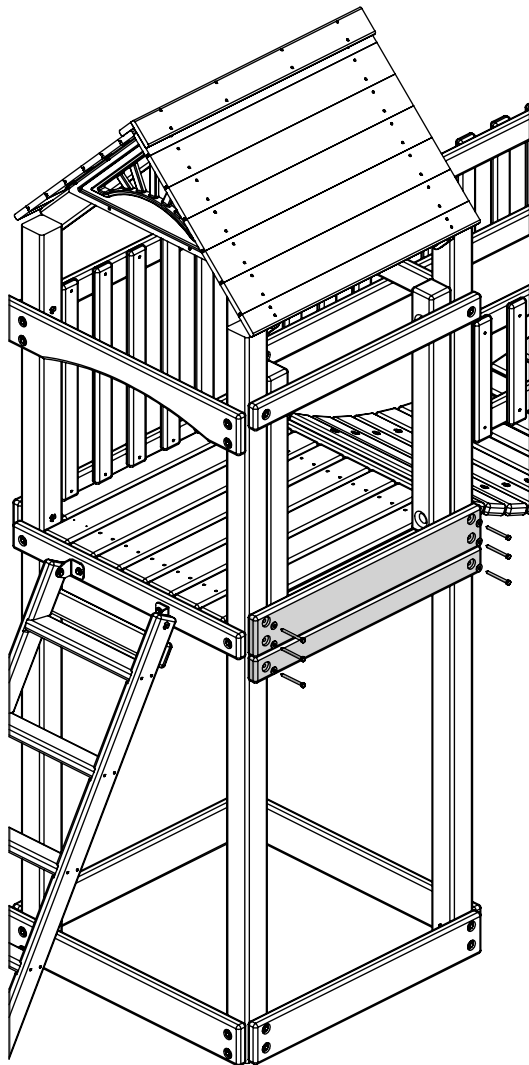
1: MEASURE FROM THE BOTTOM OF SANDBOX BOARD UP 88". PLACE THE 2 X 4 X 36-3/4" TOP PANEL BOARD. USE 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS TO ATTACH IT TO THE CORNER POSTS.



STEP 33: ATTACHING BOTTOM PANEL BOARD

1: MEASURE FROM THE BOTTOM OF TOP PANEL BOARD DOWN $24\text{--}11/16"$. PLACE THE $2 \times 6 \times 36\text{--}3/4"$ BOTTOM PANEL BOARD. USE $5/16" \times 3\text{--}1/2"$ LAG SCREWS AND $5/16"$ WASHERS TO ATTACH IT TO THE CORNER POSTS.

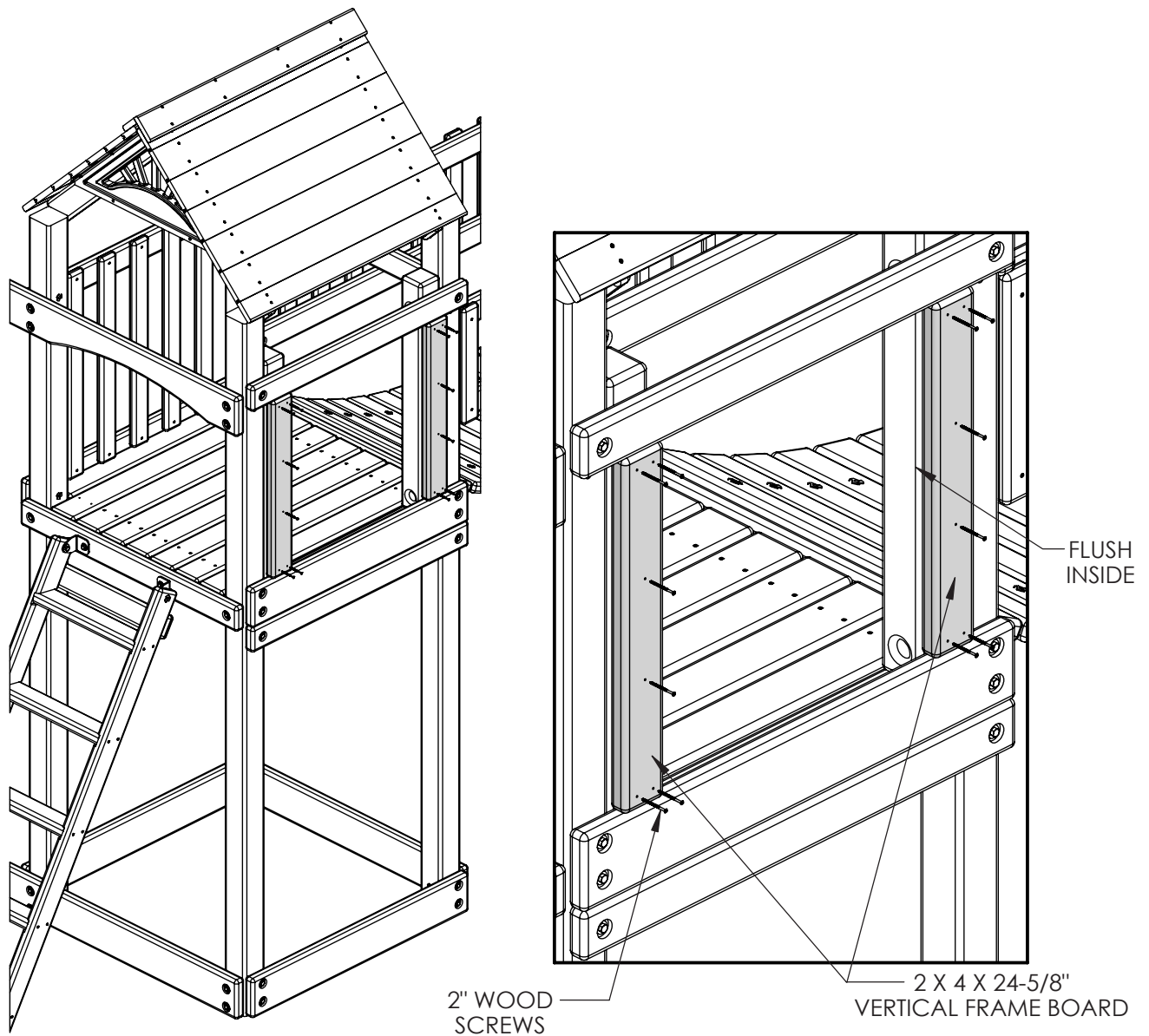
2: PLACE $2 \times 4 \times 36\text{--}3/4"$ TOP PANEL BOARD, TIGHT TO THE BOTTOM PANEL BOARD. USE $5/16"$ $\times 3\text{--}1/2"$ LAG SCREWS AND $5/16"$ WASHERS TO ATTACH IT TO THE CORNER POSTS.



STEP 34: ATTACHING VERTICAL FRAME BOARD

1: PLACE TWO 2 X 4 X 24-5/8" VERTICAL FRAME BOARD AS SHOWN.

3: ATTACH EACH VERTICAL FRAME BOARD TO THE LAG POST WITH 2" WOOD SCREWS.



STEP 35: 5' QUICK CONNECT TURBO SLIDE

ASSEMBLE THE 5' QUICK CONNECT TURBO SLIDE USING THE INSTRUCTIONS INCLUDED WITH THE SLIDE NOTING THE OPTIONS/EXCEPTIONS BELOW:

USE STEP 16A EXIT ASSEMBLY (LOW SETTING) TO CONSTRUCT THE EXIT ASSEMBLY.

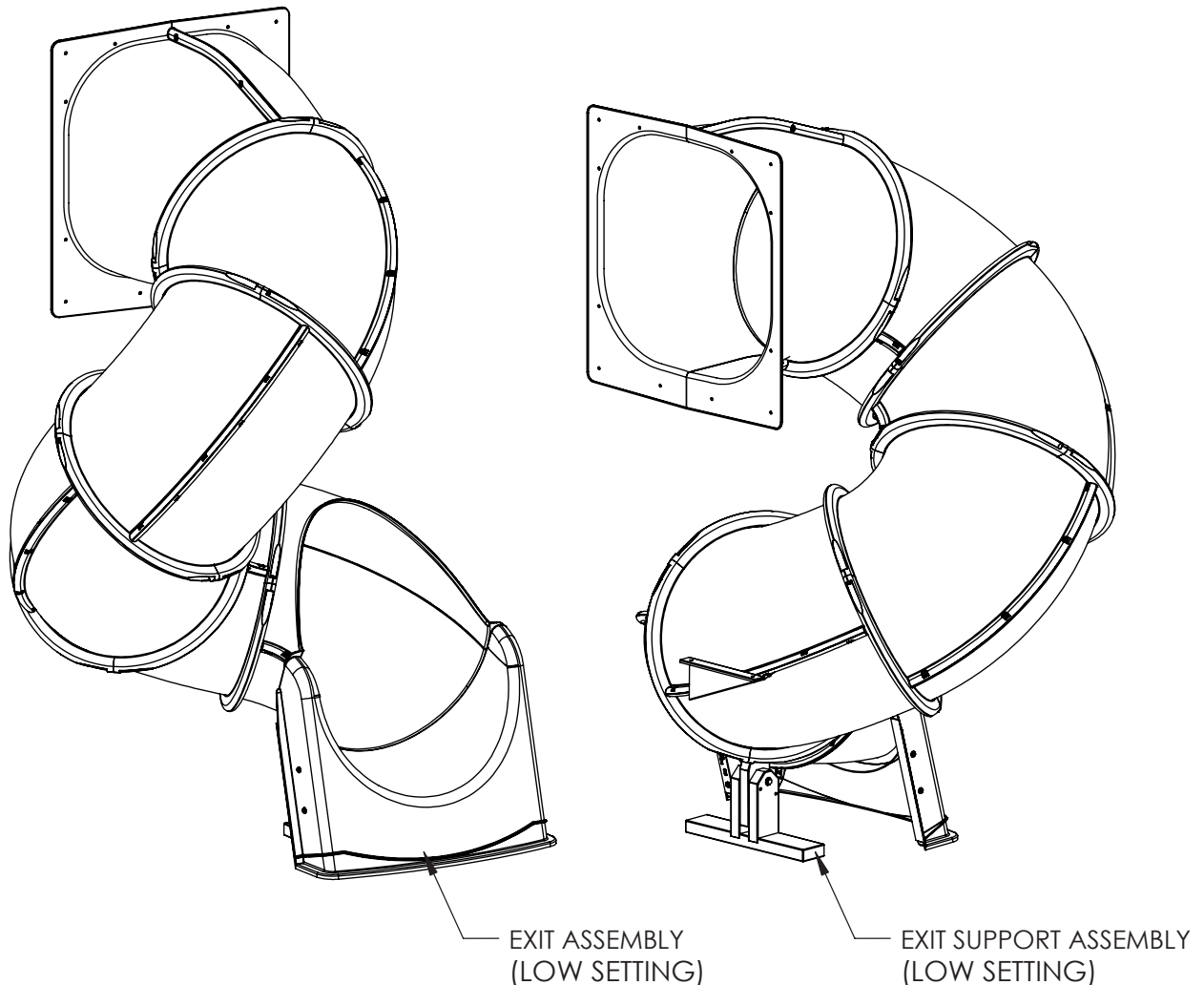
USE STEP 17A EXIT SUPPORT ASSEMBLY (LOW SETTING) TO CONSTRUCT THE EXIT SUPPORT ASSEMBLY.

USE STEPS 18A AND 18B TO CONNECT THE EXIT SECTION TO THE EXIT ASSEMBLY.

SKIP STEPS 19 & 20.

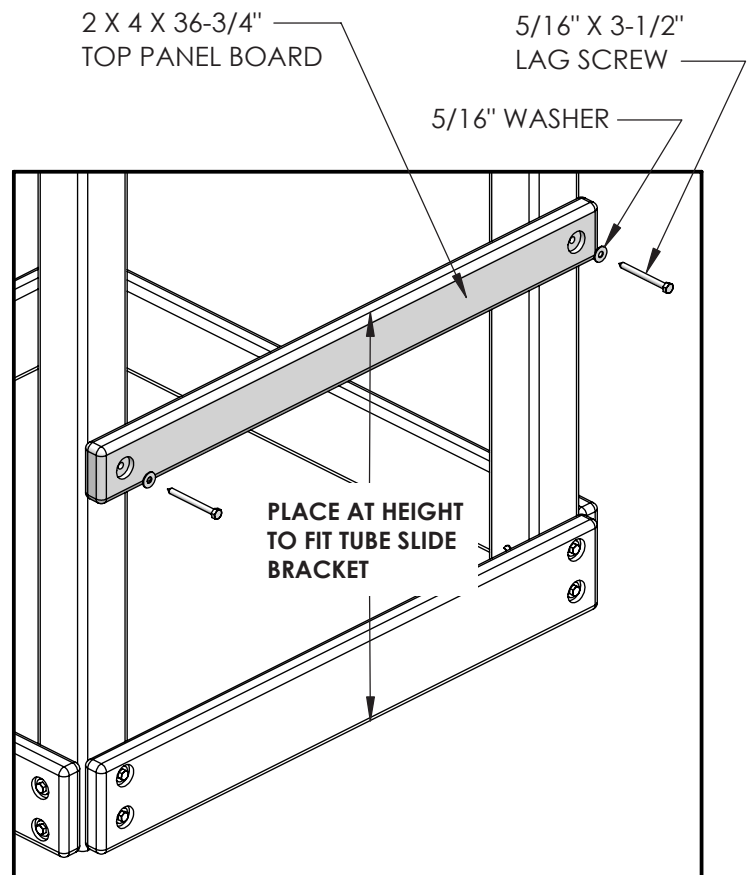
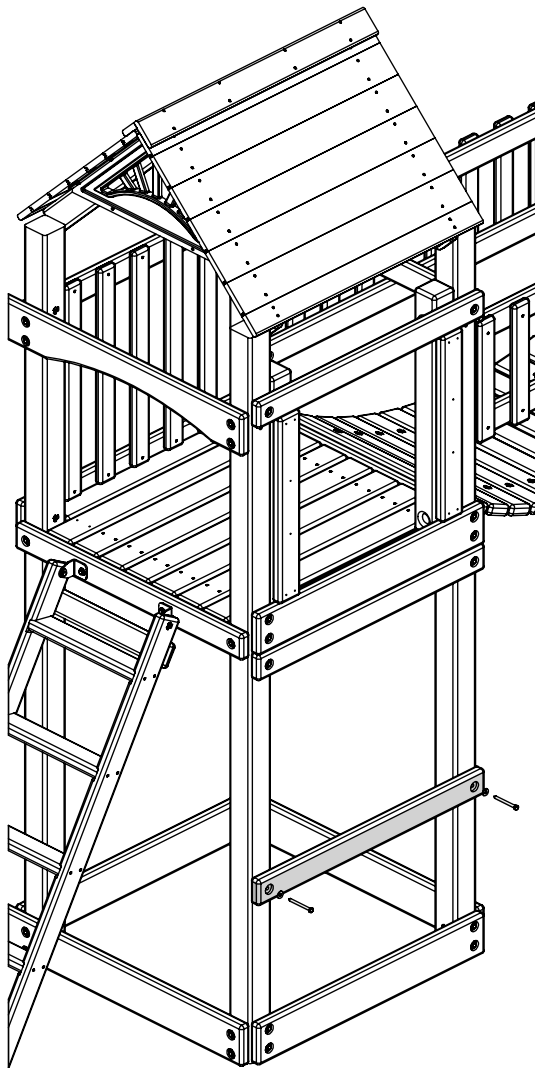
USE STEP 21A TO CONNECT THE EXIT SUPPORT TO THE EXIT BRACKET (LOW SETTING).

NOW YOU ARE READY TO CONNECT THE SLIDE TO THE PLAYSET IN THE NEXT STEP.



STEP 36: SAFETY BOARD

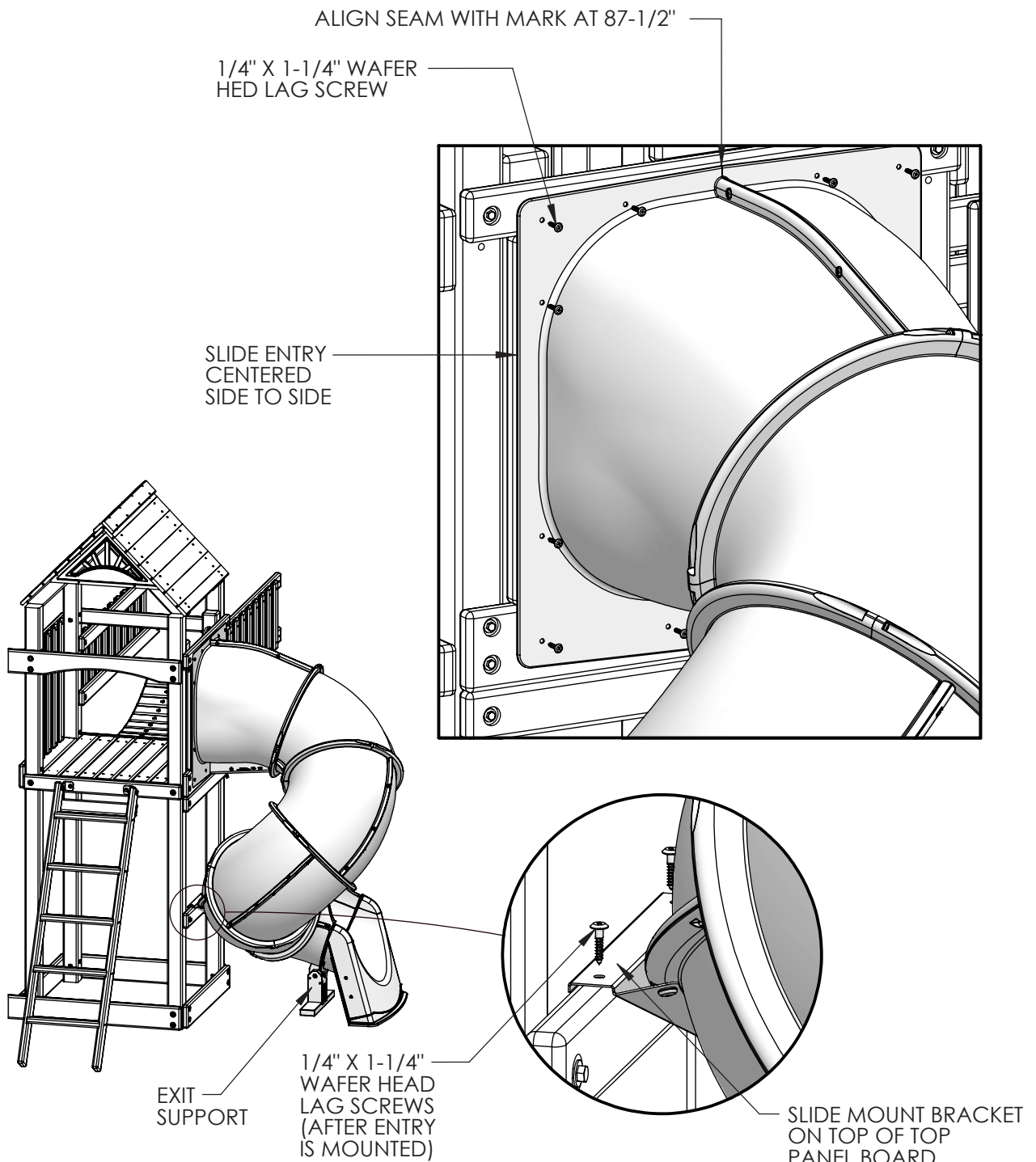
1: ATTACH THE 2 X 4 X 36-3/4" TOP PANEL BOARD WITH OFFSET HOLES TO THE CORNER POSTS WITH 5/16 X 3-1/2" LAG SCREWS AND 5/16 WASHERS.



STEP 37: ATTACHING SLIDE TO BRIDGE TOWER

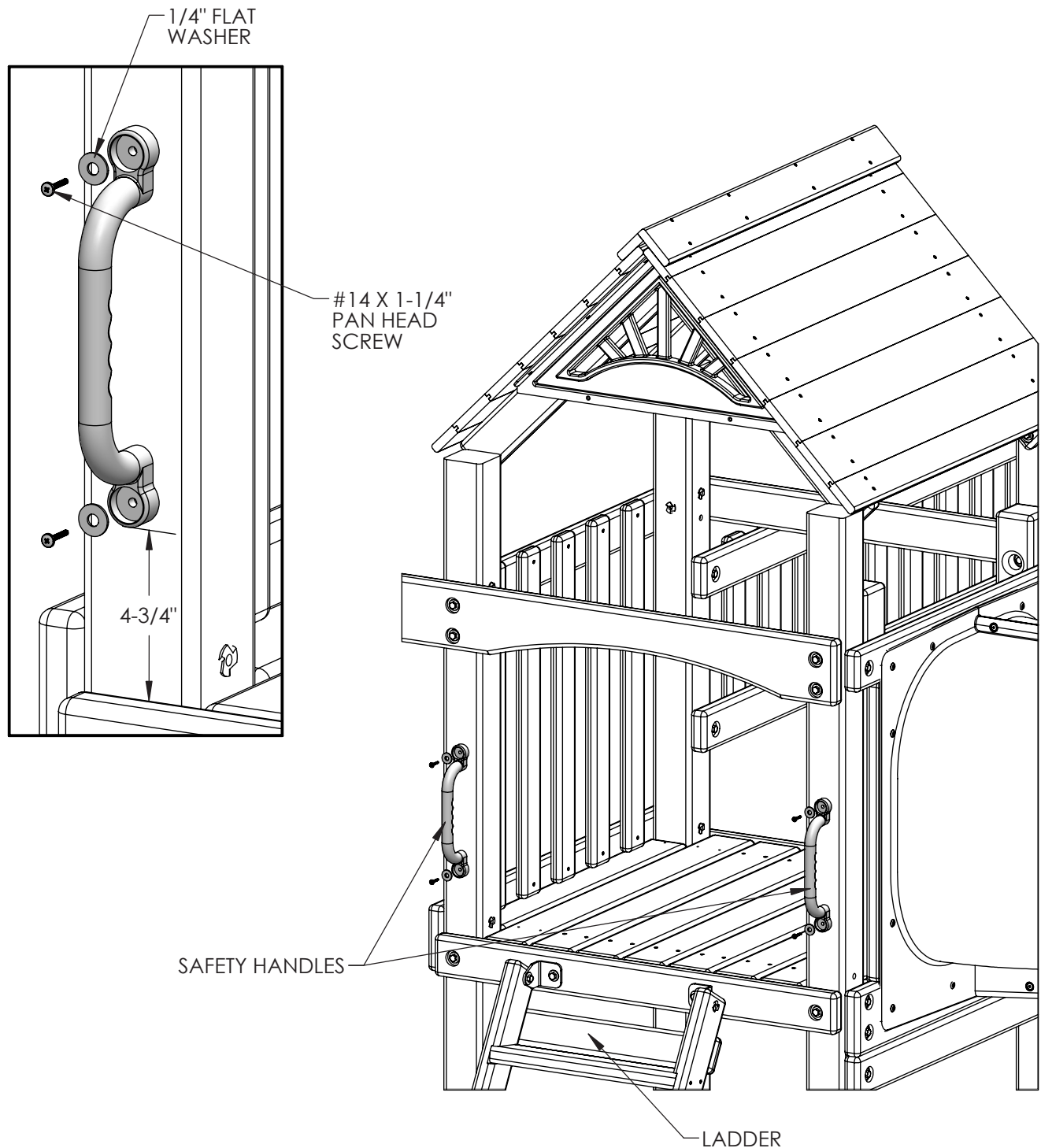
IT IS BEST TO USE AN ASSISTANT FOR THIS STEP.

1. AS YOU ARE LIFTING THE SLIDE BE CAREFUL NOT TO DRAG THE WOOD EXIT SUPPORT AS THIS MAY DAMAGE THE PLASTIC FLANGE WHERE IT IS ATTACHED.
2. LIFT THE SLIDE AND PLACE THE SLIDE MOUNT BRACKET ON TOP OF THE TOP PANEL BOARD.
3. POSITION THE CENTER OF THE ENTRY SEAM AT THE 87-1/2" MARK YOU MADE EARLIER IN THE INSTRUCTIONS.
4. THE SLIDE ENTRY SHOULD BE CENTERED SIDE TO SIDE ON THE TOWER.
5. HAVE AN ASSISTANT HOLD THE SLIDE IN PLACE WHILE YOU MAKE MARKS AT ALL OF THE HOLES IN THE ENTRY.
6. DRILL TWELVE 1/8" DIAMETER BY 1" DEEP HOLES AT EACH MARK.
7. INSTALL A 1/4" X 1-1/4" WAFER HEAD LAG SCREW AT EACH HOLE.
8. GO TO THE SLIDE MOUNT BRACKET AND DRILL A 1/8" DIAMETER BY 1-1/4" DEEP HOLE THROUGH EACH HOLE IN THE BRACKET. INSTALL A 1/4" X 1-1/4" WAFER HEAD LAG SCREW AT EACH HOLE.



STEP 38: SAFETY HANDLES

- 1: MOUNT THE GREEN PLASTIC SAFETY HANDLES ABOVE THE LADDER ON THE CORNER POSTS.
- 2: ADJUST THE SAFETY HANDLES UP OR DOWN TO SUIT THE NEEDS OF YOUR CHILD.
- 3: ATTACH THE SAFETY HANDLES WITH THE PAN HEAD SCREWS AND WASHERS PROVIDED IN THE BAG WITH THE SAFETY HANDLES.



(06-2004) Clatter Bridge Mesh Panels

Tools Required:

#2 Phillips Bit or screwdriver
1/8" drill bit
Pencil
Drill

Kit Contents:

2 - Green Mesh Panels 66" x 24"
44 - Phillips Pan Head Screws
5.5mm x 25.4mm long
44 - Washers 16mm O.D. X 7.1mm I.D.

Note: Your mesh panels will be completely green. The pictures below show white border and black mesh panels but they are solely for the purposes of demonstrating how the mesh should be installed.

- 1) Center the mesh on the inside of the lower clatter bridge rail. The top of the mesh border should be flush to the top of the clatter bridge rail. If you wish you may mark through the center of the grommets and then drill a 1/8" pilot hole by 1" deep before installing the pan head screws.
- 2) The "recessed area" in the grommet will receive the washer. Place a pan head screw through a washer. Place the screw centered through the grommet and drive it in. The washer should seat centered with the grommet. Repeat this process for all the grommets across the top of the mesh.
- 3) Go to each end of the mesh. Push the end of the mesh tight to the corner post or clatter bridge post. Then install screws and washers into the two grommets on each end of the mesh.
- 4) Repeat substeps 1 through 3 for the mesh panel on the lower bridge rail on the opposite side.



TWO
GROMMETS
AT END OF
MESH.

CENTER THE MESH PANEL ON THE CLATTER BRIDGE RAIL ON THE INSIDE.
NOTE THE GROMMETS HAVE A RECESSED PART ON ONE SIDE AND IT SHOULD FACE YOU.

YOU MAY PRE-DRILL 1/8" X 1" DEEP HOLES AT EACH GROMMET LOCATION ALONG THE TOP
PRIOR TO INSTALLING THE PAN HEAD SCREWS AND WASHERS PROVIDED.

****IMPORTANT** - Teach your children not to climb onto or hang from the mesh panels.
If the mesh ever becomes ripped please replace the damaged panel(s).**

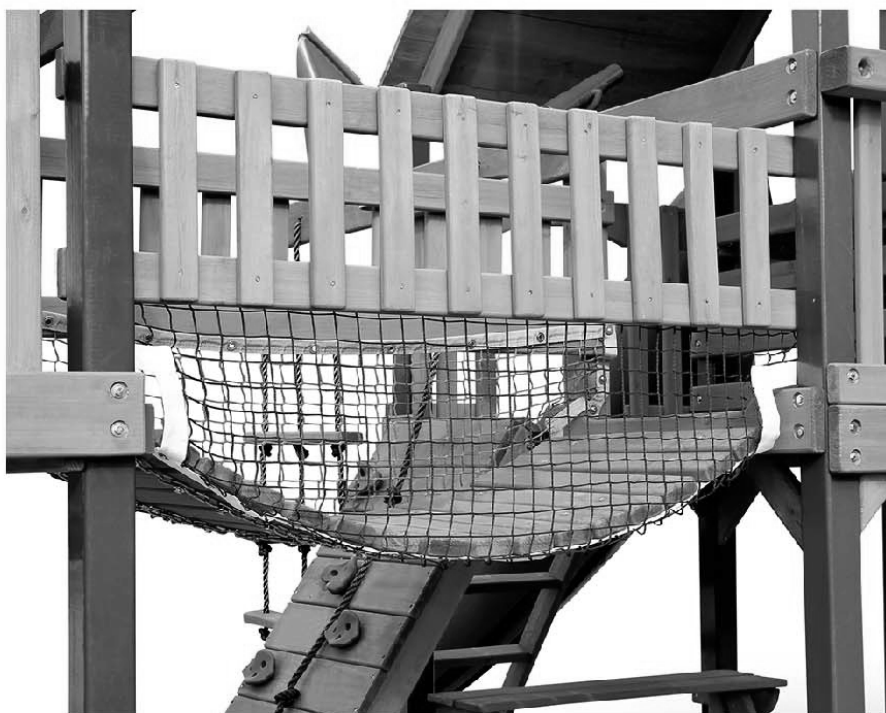
****FOR AGES 3-11**
FOR RESIDENTIAL USE ONLY**

5) It will be very helpful to have an assistant at this stage. We recommend predrilling holes for the screws on the bottom of the deckboards fastened to the chains. Align the edge of the mesh border with the end of the bridge deck boards. Mark through the center grommet onto the deck board. Drill a 1/8" hole by 1" deep. Have your assistant push down on the board while you install a pan head screw and washer into the hole. Go from the center grommet to one end of the mesh and repeat the mark/drill/install fasteners procedure. Then go from the center grommet to the other side and do the same.



MARK THROUGH THE CENTER OF THE CENTER GROMMET ONTO THE MIDDLE DECK BOARD. DRILL A 1/8" X 1" DEEP HOLE AT THE MARK. PLACE A PAN HEAD SCREW THROUGH A WASHER AND INSTALL INTO THE HOLE. TRY TO CENTER THE WASHER ONTO THE GROMMET BEFORE TIGHTENING COMPLETELY.

ALIGN EDGE OF BORDER UNDER THE DECK WITH THE END OF THE 2 X 4 BRIDGE DECK BOARDS THAT ARE FASTENED TO THE CHAINS.



Example picture of the completed Clatter Bridge Mesh Panels.

APPENDIX

#8 X 2-1/2"
WOOD SCREW
QTY: 2



#8 X 2"
WOOD SCREW
QTY: 4



#8 X 1-1/2"
WOOD SCREW
QTY: 14



#8 X 1-1/4"
WOOD SCREW
QTY: 6



#2 SQUARE
DRIVE BIT
QTY: 1

9

8

7

6

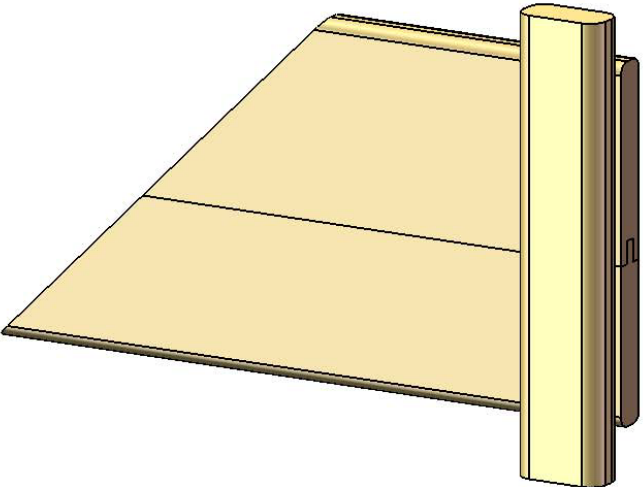
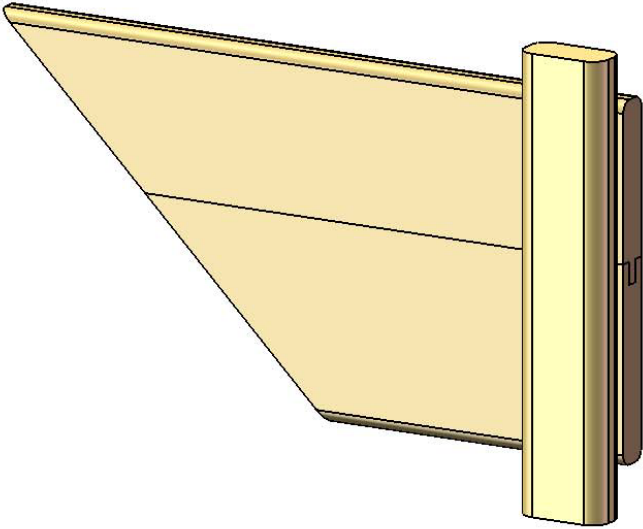
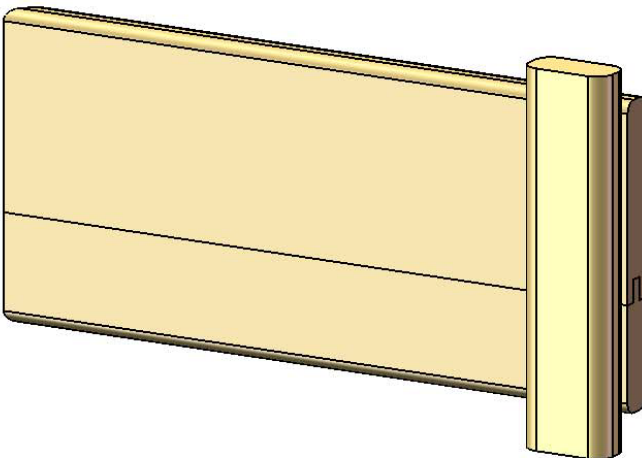
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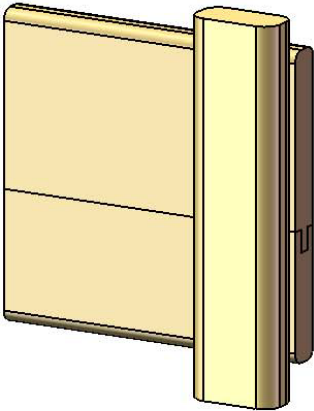
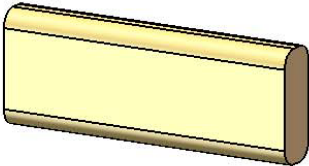
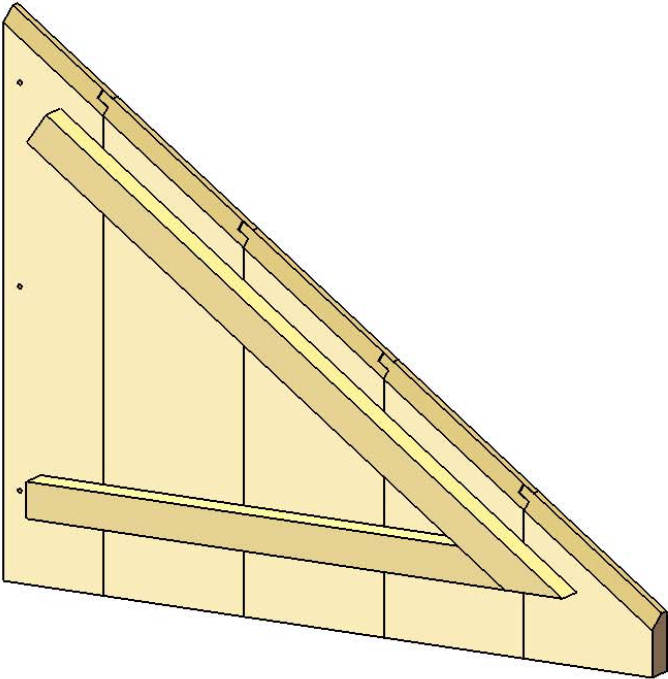
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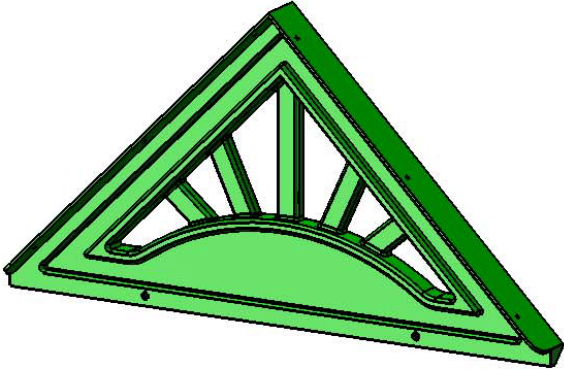
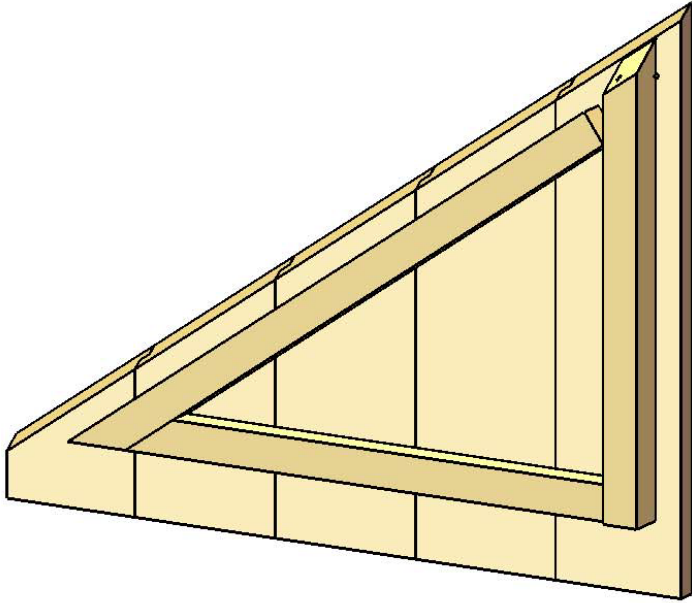
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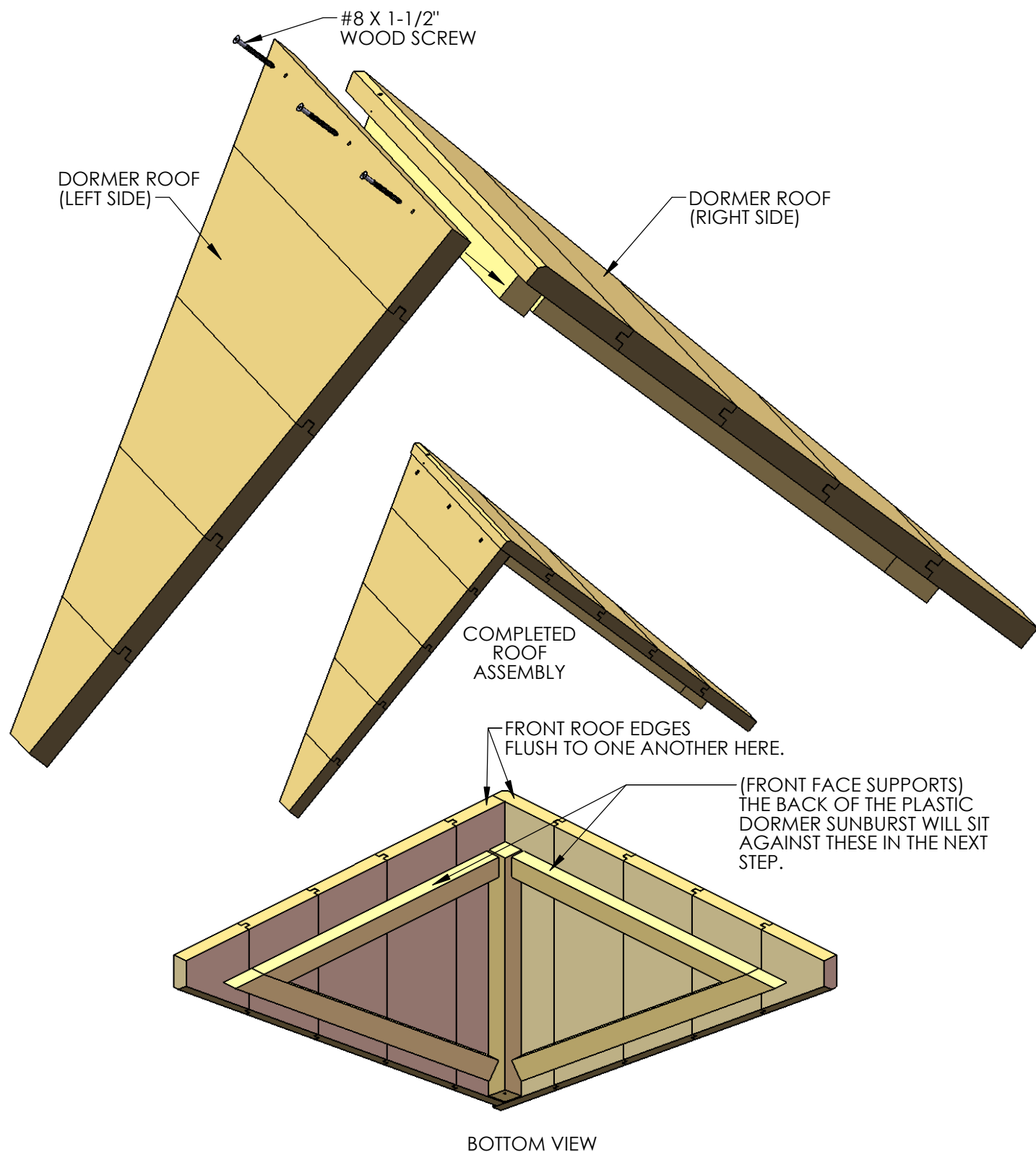
PICTURE	DESCRIPTION	QTY.
	CHIMNEY LEFT SIDE ASSEMBLY	1
	CHIMNEY RIGHT SIDE ASSEMBLY	1
	CHIMNEY FRONT ASSEMBLY	1

PICTURE	DESCRIPTION	QTY.
	CHIMNEY REAR ASSEMBLY	1
	2 X 3 X 6-3/4" CHIMNEY MOUNTING BLOCK	1
	DORMER LEFT SIDE ASSEMBLY	2

PICTURE	DESCRIPTION	QTY.
	PLASTIC DORMER SUNBURST (07-0031)	2
	DORMER RIGHT SIDE ASSEMBLY	2

STEP 1: DORMER

- 1: OVERLAP THE LEFT DORMER SIDE ONTO THE PEAK SUPPORT OF THE RIGHT DORMER SIDE.
 - 2: MAKE SURE THE FRONT ROOF EDGES ARE FLUSH TO ONE ANOTHER
 - 3: FASTEN THE LEFT DORMER SIDE TO THE PEAK SUPPORT WITH #8 X 1-1/2" WOOD SCREWS.
- REPEAT SUBSTEPS 1-3 TO CONSTRUCT ANOTHER ROOF ASSEMBLY.



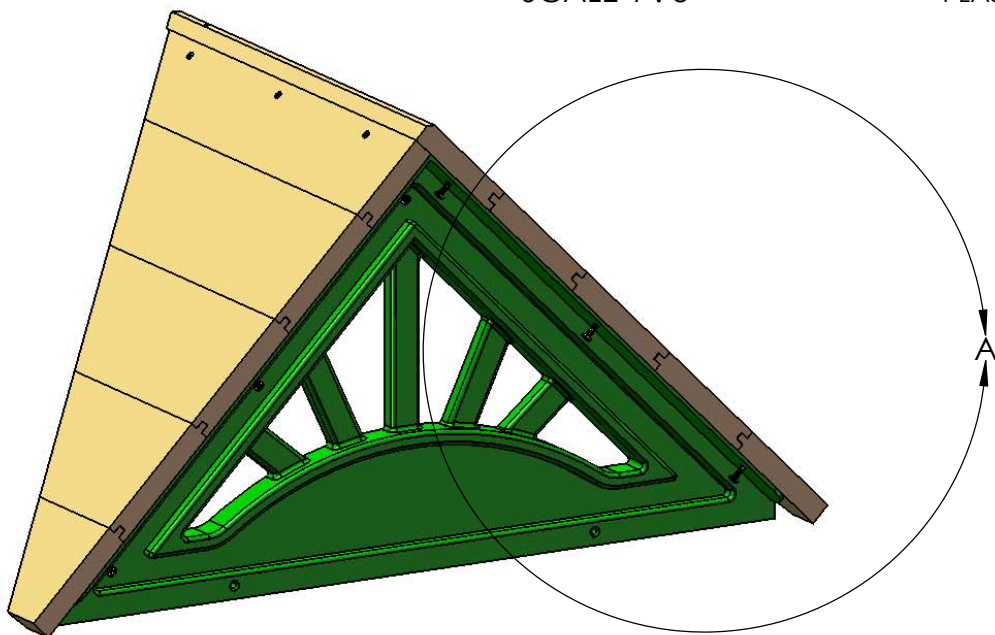
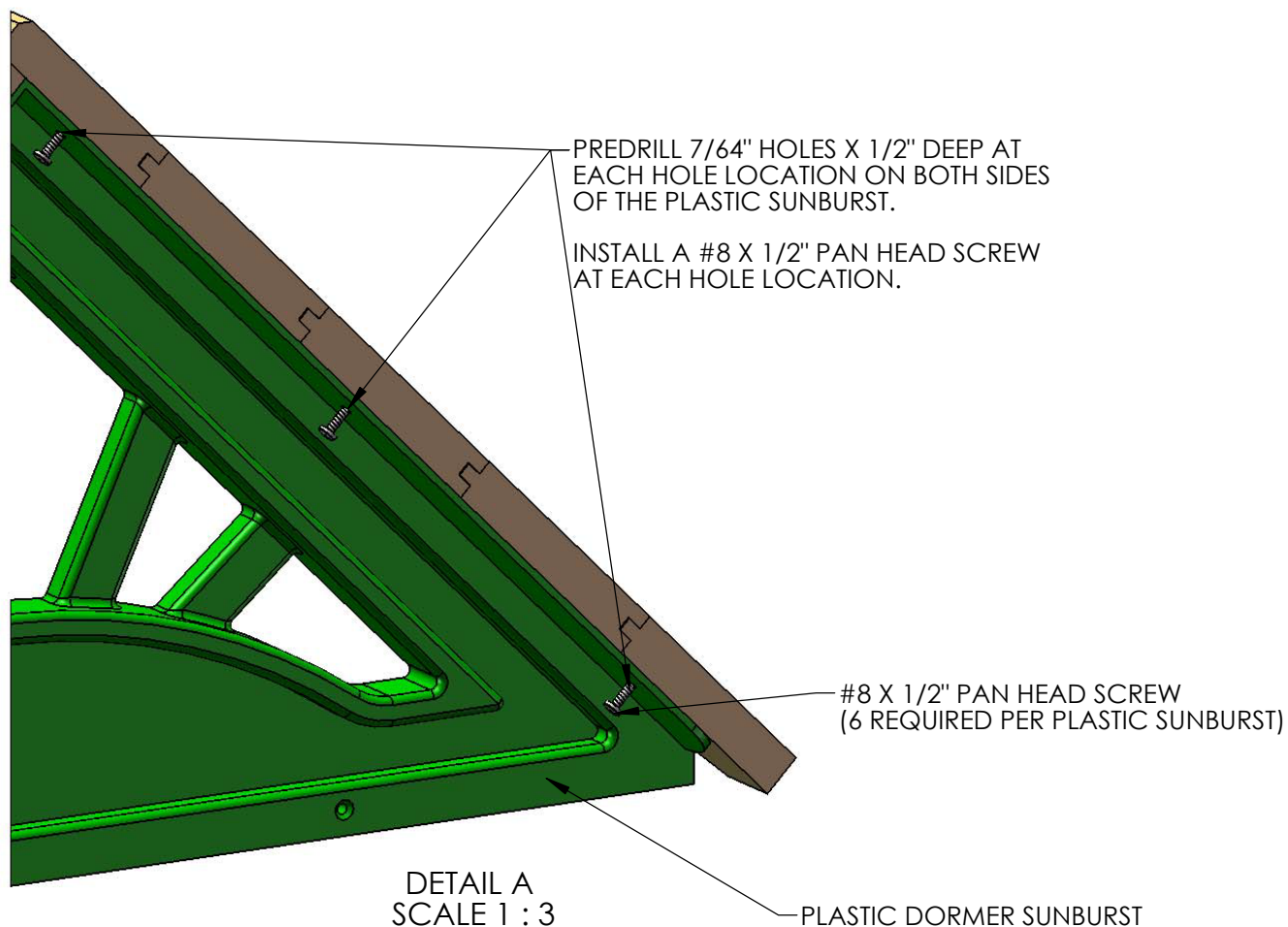
STEP 2: DORMER

1: PLACE THE PLASTIC DORMER SUNBURST AGAINST THE FRONT FACE SUPPORT ON THE LEFT AND RIGHT ROOF SIDES.

2: PREDRILL 7/64" PILOT HOLES BY 1/2" DEEP INTO THE ROOF SIDES AT EACH HOLE LOCATION.

3: INSTALL #8 X 1/2" PAN HEAD SCREWS TO FASTEN THE SUNBURST TO THE ROOF SIDES.

REPEAT SUBSTEPS 1 THROUGH 3 TO CONSTRUCT THE SECOND DORMER.



STEP 3: DORMER

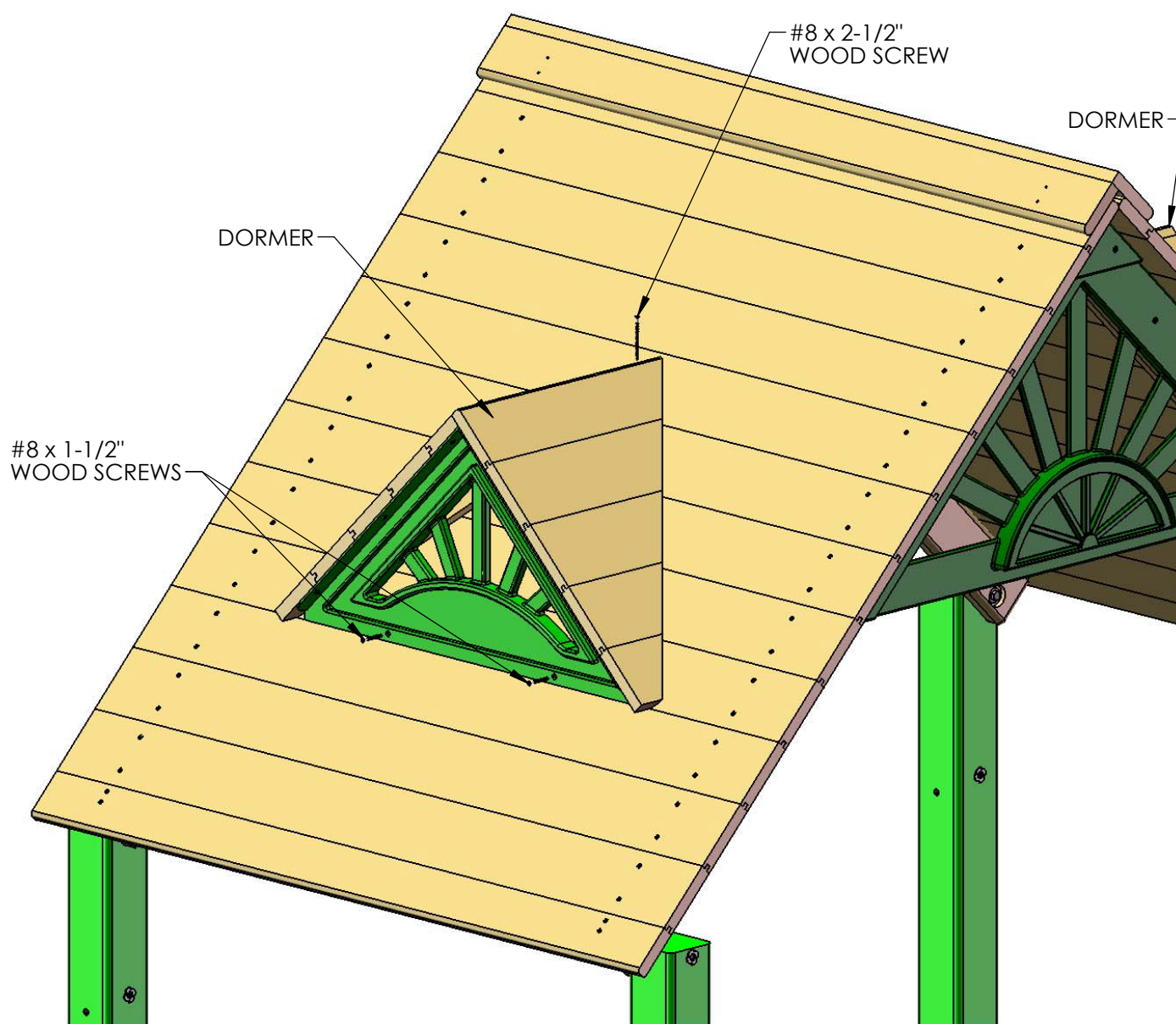
1: PLACE THE DORMER ASSEMBLY ON THE ROOF AS SHOWN.

2: FOR 1500 SERIES UNITS LINE UP THE BOTTOM EDGE OF THE PLASTIC SUNBURST WITH THE LOWER EDGE OF THE 8TH ROOF BOARD.

3: CENTER THE DORMER FROM SIDE TO SIDE ON TOP OF THE ROOF.

4: ATTACH THE DORMER TO THE ROOF WITH ONE #8 X 2-1/2" WOOD SCREW AT THE REAR PEAK OF THE ROOF. ATTACH THE DORMER SUNBURST TO THE ROOF WITH TWO #8 X 1-1/2" WOOD SCREWS.

REPEAT SUBSTEPS 1 THROUGH 4 FOR THE DORMER ON THE OTHER SIDE OF THE ROOF.

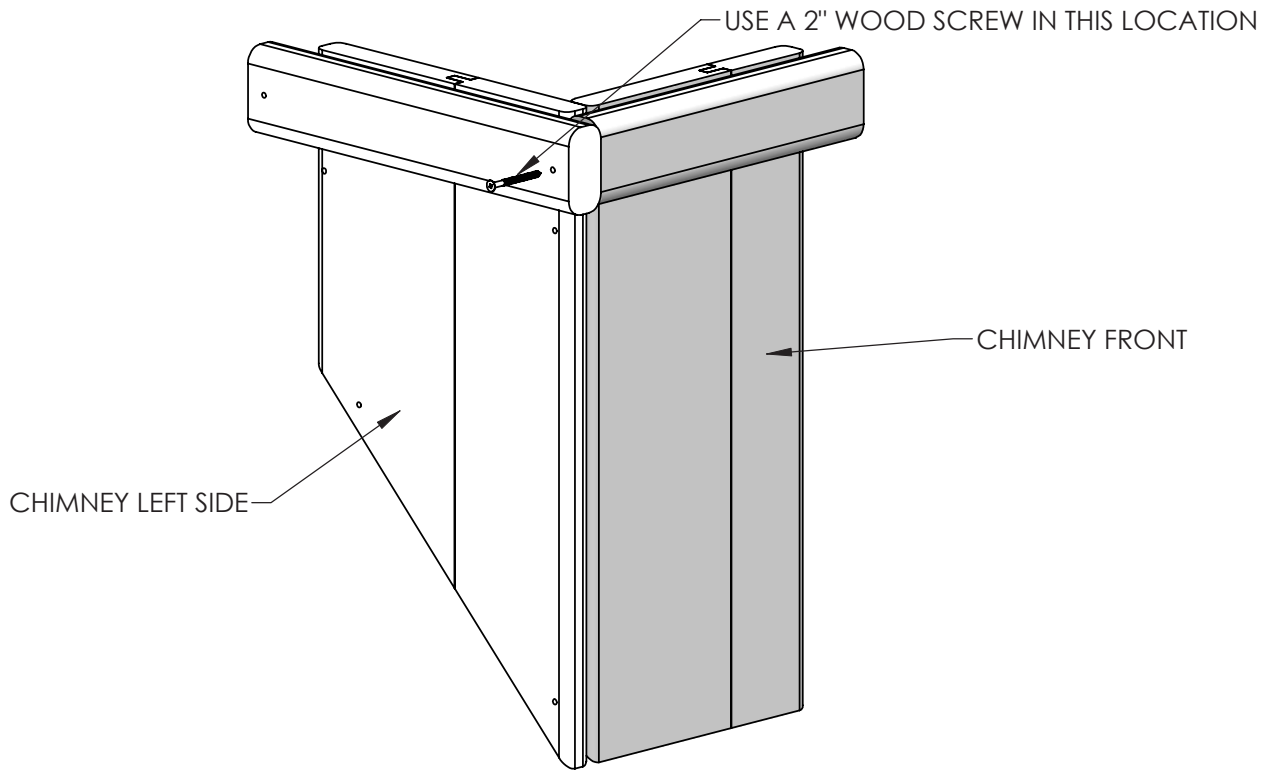


THE UNIT SHOWN ABOVE MAY NOT BE YOUR EXACT PLAY SET.
SHOWN FOR ILLUSTRATION PURPOSES ONLY.

STEP 4: CHIMNEY

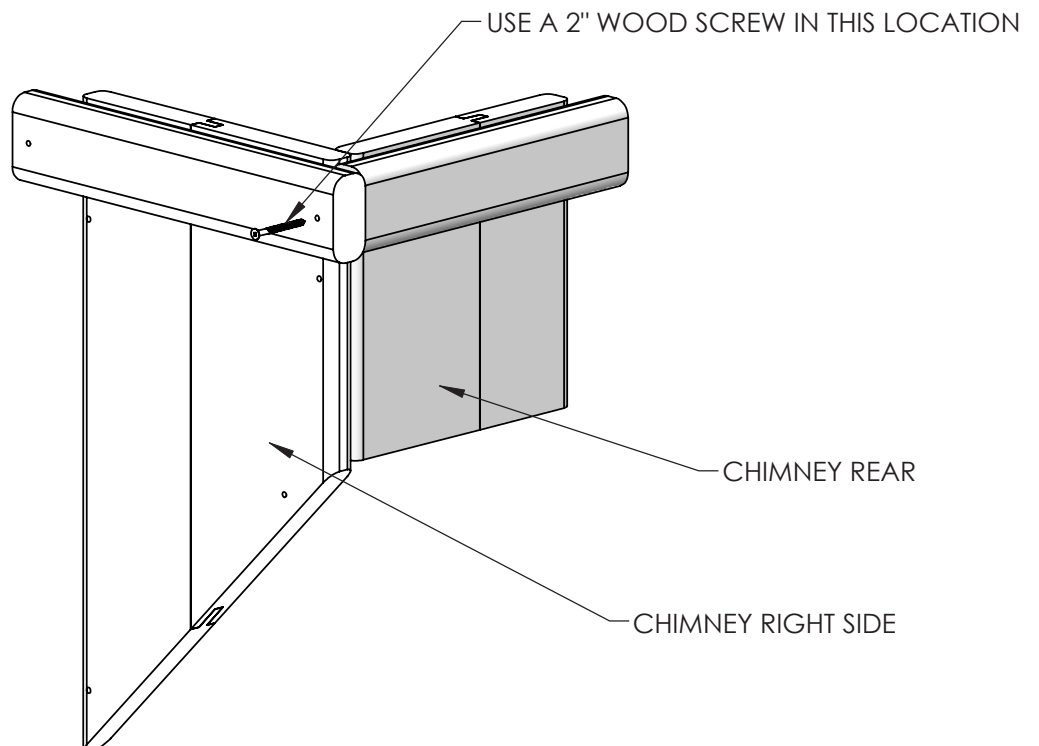
1: FIND THE FRONT AND LEFT SIDE OF THE CHIMNEY.

2: ATTACH THE FRONT AND LEFT SIDES OF THE CHIMNEY WITH A 2" WOOD SCREW.



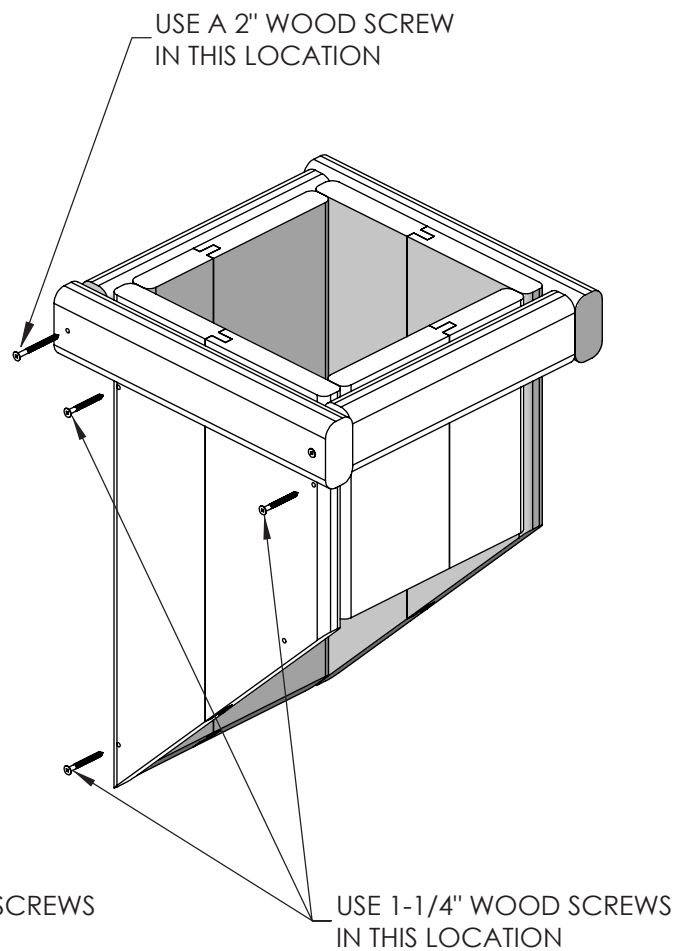
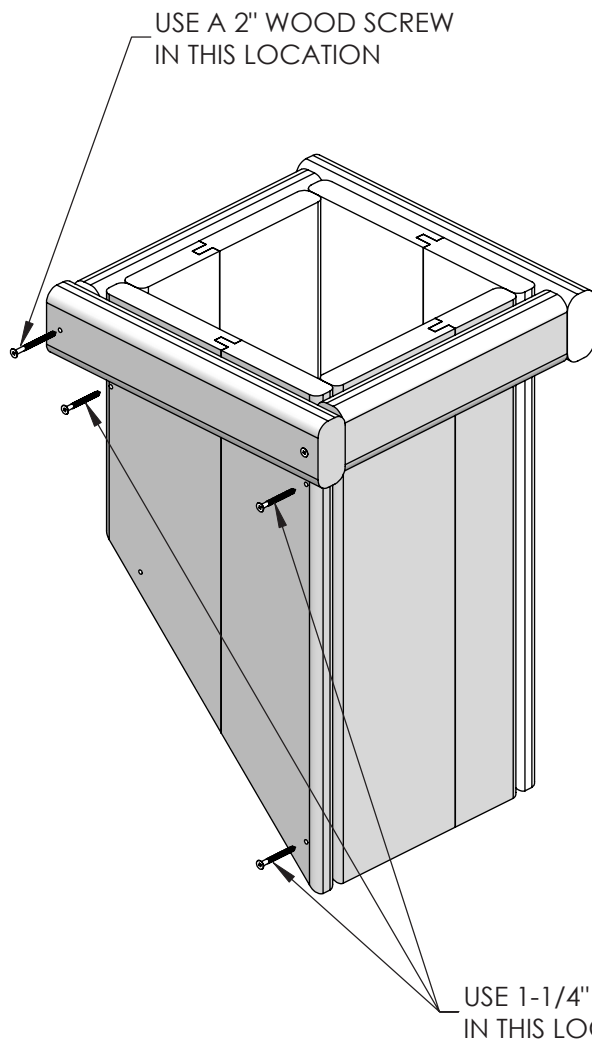
1: FIND THE REAR AND RIGHT SIDE OF THE CHIMNEY.

2: ATTACH THE REAR AND RIGHT SIDES OF THE CHIMNEY WITH A 2" WOOD SCREW.



STEP 5: CHIMNEY

1: ATTACH THE CHIMNEY SIDES FROM THE PREVIOUS SIDES TO FORM THE CHIMNEY WITH 2" AND 1-1/4" WOOD SCREWS.

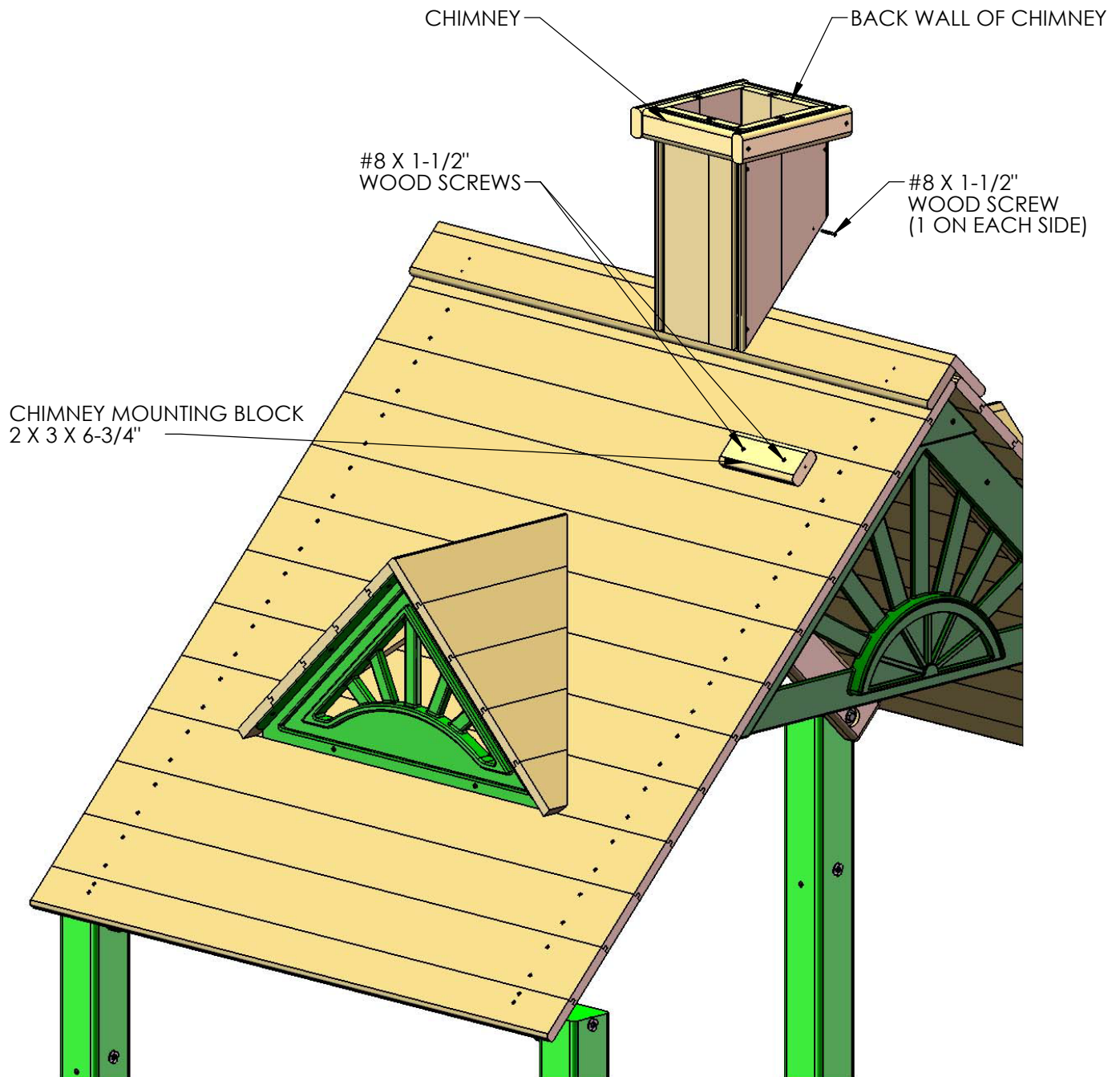


STEP 6: CHIMNEY

1: FASTEN THE 2 X 3 X 6-3/4" CHIMNEY MOUNTING BLOCK TO THE ROOF WITH #8 X 1-1/2" WOOD SCREWS. YOU CAN PLACE THE BLOCK AT ANY DESIRED PLACE ON THE ROOF. USE THE DIAGRAM BELOW AS A GUIDE FOR A SUGGESTED PLACE TO MOUNT THE CHIMNEY.

2: AFTER INSTALLING THE CHIMNEY MOUNTING BLOCK PLACE THE CHIMNEY ASSEMBLY ON THE ROOF SO THAT THE INSIDE OF THE BACK WALL RESTS AGAINST THE BLOCK.

3: FASTEN THE CHIMNEY TO THE CHIMNEY MOUNTING BLOCK WITH A #8 X 1-1/2" WOOD SCREW IN EACH SIDE.



THE ABOVE UNIT MAY NOT BE YOUR EXACT PLAY SET.
SHOWN FOR ILLUSTRATION PURPOSES ONLY.

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