88 5001 004 Buffet

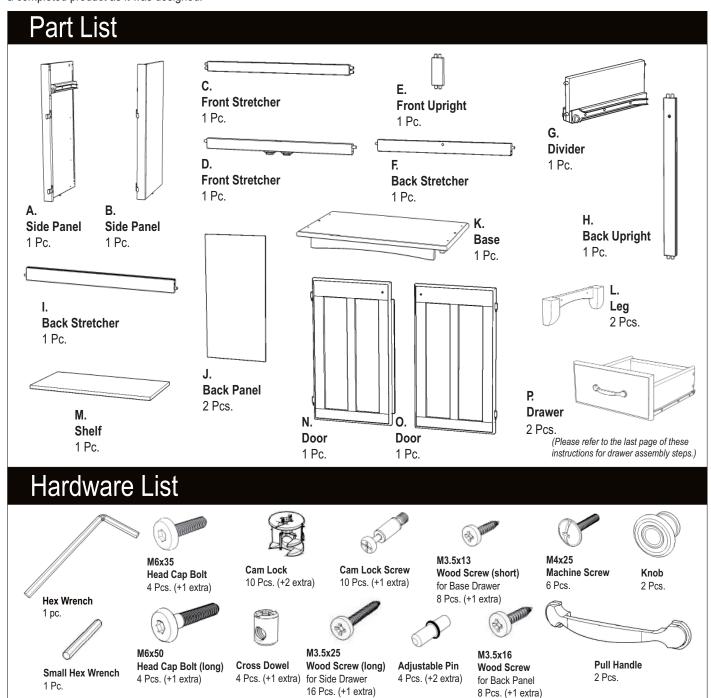
IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occurring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.





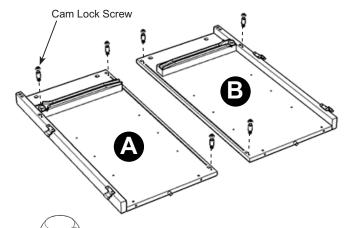


Tools required for assembly: Phillips screwdriver, Drill, 3/8" Drill Bit, Level

Assembly Instructions 2/5

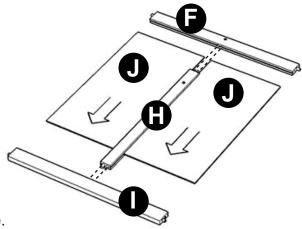
IMPORTANT

- * Please keep Hex Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
- * Do not tighten up all the bolts until each part is properly assembled.
- * Use a soft cloth between these parts and the floor.
- * After assembly, item must be level to work properly. Use the included adjustable levelers to level.



STEP 1

Insert Cam Lock Screws into pre-drilled holes of Side Panels (A) and (B) and then tighten. (See Figure 1)

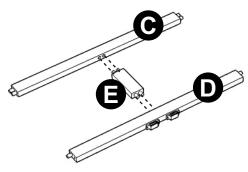


STEP 2

Attach Back Upright (H) to Back Stretcher (I).

Slide Back Panels (J) into place.





STEP 3

Attach Front Stretchers (C) and (D) to Front Upright (E).

STEP 4

Attach Divider (G) to unit from Step 2.

Attach unit from Step 3 to unit.

Attach Side Panels (A) and (B) to unit with Cam Locks.

(See Figure 2)

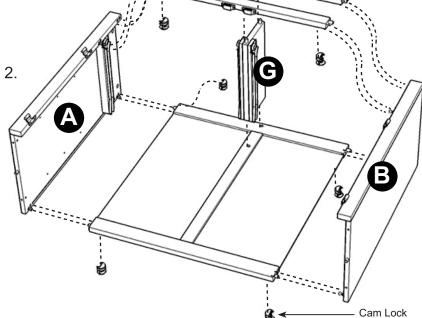
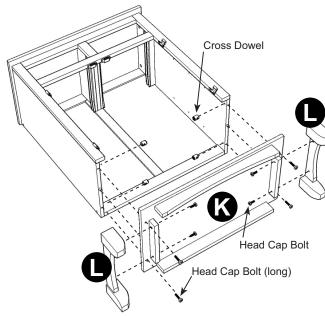


Figure 2

Assembly Instructions 3/5



STEP 5

Attach Base (K) to unit with Cross Dowels and Head Cap Bolts (long).

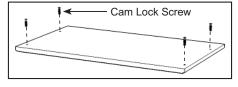


Figure 3

Attach Legs (L) to Base (K) with Head Cap Bolts.

(See Figure 3)

STEP 6



Insert Cam Lock Screws into the pre-drilled holes of Top.

STEP 7

Turn the unit to its' upright position.

Attach Top to unit with Cam Locks.

Insert Adjustable Pins into side panels at the desired level.

Place Shelf (M) into position.

Attach Knobs to Door (N) and (O) with Machine Screws. (See Figure 4)

Attach Door (N) and (O) to side panels by sliding the door lift hinges into the side panel lift hinges. (See Figure 5)

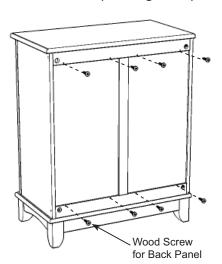
Cam Lock

P

P

Adjustable Pin

To level the unit, adjust the adjustable levelers on the bottom of unit (See figure 6)



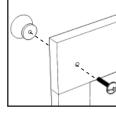


Figure 4

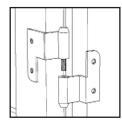


Figure 5

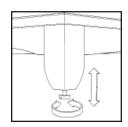


Figure 6

STEP 8

Insert 8X Wood Screws for back panel into pre-drilled holes of back panel.

Note: Please make sure unit is level before tightening these screws.

Assembly Instructions 4/5

Attention!

To help reduce the risk of the unit tipping over, the Tipover Restraint <u>must</u> be installed following these instructions exactly!

Place unit at desired location.

Drill a 3/8" hole in wall at the appropriate location.

Insert Anchor into the wall hole and attach Bracket with Wall Screw.

Attach Bracket at pre-drilled hole at top of unit with Wood Screw.

Use Tipover Restraint to secure Bracket on unit to Bracket on wall. (See Figure X)

Put tie end of Tipover Restraint into loop end of Tipover Restraint and pull until tight.

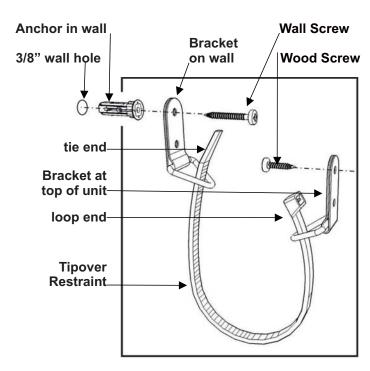
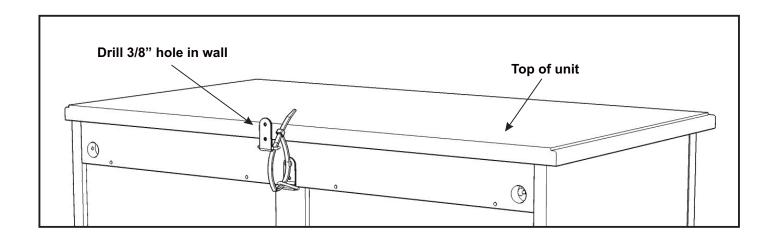
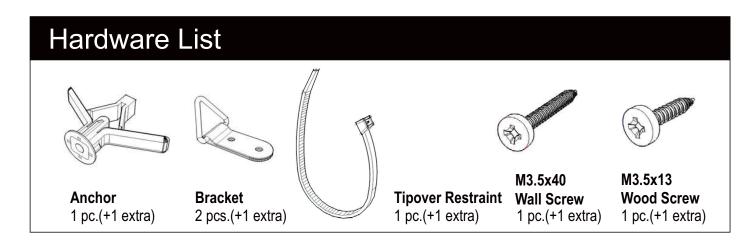


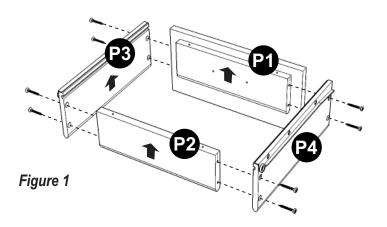
Figure X

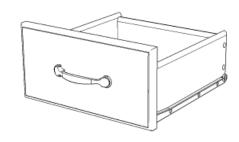




Assembly Instructions 5/5

Drawer





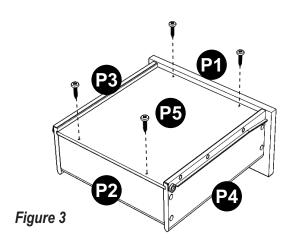
STEP 1

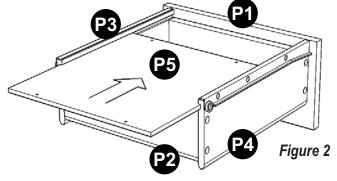
Attach P1, P3 and P4 using a <u>Phillips</u> screwdriver and <u>long</u> Wood Screws (4X), tighten halfway.

Attach P2 to P3 and P4 using <u>long</u> Wood Screws (4X), tighten halfway. (See Figure 1)

STEP 2

Slide P5 into grooves in P3 and P4. Be sure to push P5 all the way forward so it meets P1. (See Figure 2)

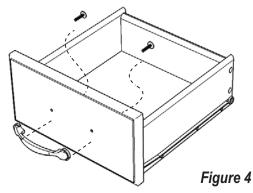




STEP 3

Insert short Wood Screws (4X) into pre-drilled holes in P5, tighten screws.

(See Figure 3)



STEP 4

Attach Pull Handle with Machine Screws. (See Figure 4)

Tighten all screws used in drawer assembly.

