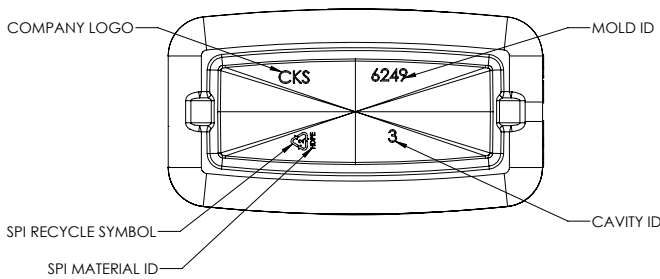


DETAIL A
SCALE 4 : 1



Page 1 of 2

PART DATA	
MATERIAL	HDPE
ESTIMATED WEIGHT	50 GMS. ± 2 GMS.
OVERFLOW CAPACITY	34.76 FL.OZ. ± .51 FL.OZ. 1028 CC. ± 15 CC.
ESTIMATED BULGE	.845 FL.OZ.
NECK FINISH	28 MM UNI-LOCK

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:



REF NO.:


DWG30750

DESCRIPTION:

32 oz HDPE Ready to Use, 28-410 Drop-loc, 52 Gram

BOTTLE SPECIFICATIONS SHEET

BOTTLE :	32 oz OIL BLACK VIEW STRIPE 28 mm NECK						
TEST PLANS USED:	spi id, top load, drop test,leak test			PACK CONFIGURATION			
WEIGHT :	52 grams + / - 2 grams		TRAY:	C971628	CORNER POST X 4	C970049	
RESIN :	HDPE - R122650		STRAPS	4	2 SIDE TO SIDE	2 FRONT TO BACK	
PCR:	NO				UNIT WRAP:	FULL WRAP	
COLOR :	BLACK - K020604 - 1.5 %		PACK:	20 ACROSS X 9 ROWS X 5 LAYERS			
SURFACE TREAT:	NOT REQUIRED		WOOD PALLET	BUILD TRAY UNIT ON WOOD PALLET STRAPPED			
DROP TEST:	4 FOOT		UNIT:	5 LAYERS HIGH - LID TRAY TOP BOTTOM LAYERS			
TOP LOAD	15 LB		NECK OREINTATION:	UP	PACK COUNT:	900 / 1	
MEASUREMENT SPECIFICATIONS							
NECK FINISH: <i>description, ie 38-400; DWG No.</i>				BOTTLE DIMENSIONS ; DWG No.			
TEST NAME	MINIMUM	TARGET	MAXIMUM	TEST NAME	MINIMUM	TARGET	MAXIMUM
" H " DIM.	0.715	0.730	0.745	OA HEIGHT	8.751	8.811	8.871
" S " DIM.	0.050	0.065	0.080	S/SW	4.155	4.235	4.315
" T " DIM.	1.068	1.078	1.088	F/BW	2.270	2.330	2.390
" E " DIM.	0.961	0.971	0.981	LABEL PANEL	5.043 height		
" I " DIM.	0.848	0.858	0.865	OVERFLOW	minus .51	36.35 oz	plus .51
VIEW STRIPE	0.200	0.225	0.250	CAPACITY	32oz		
WALL THICK					0.020	0.018	0.018

DISCLAIMER THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.	DISTRIBUTED BY:  Pipeline Packaging	REF NO.: DWG30750
	DESCRIPTION: 32 oz HDPE Ready to Use, 28-410 Drop-loc, 52 Gram	