



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

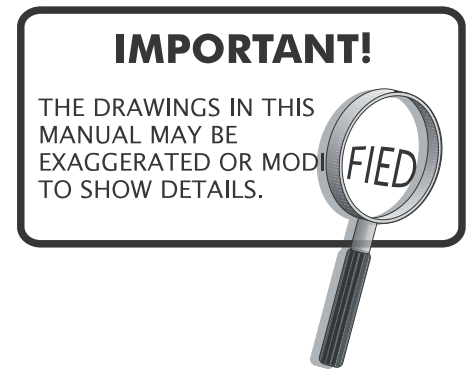
Your Model Number AL3100W/F

Date Code 2 - AL3100W/F- - SY

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 84" BAYVILLE BILLIARD TABLE

Tools Required:

Socket Head Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your billiard table.

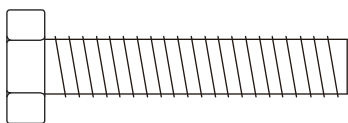
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

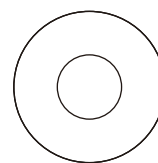
HARDWARE IDENTIFIER (To Scale)



H1 - 8mm x 40mm
Hex Head Bolt
(28 pcs)



H2 - M8 Lock Washer
(28 pcs)



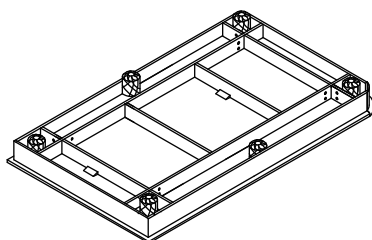
H3 - M8 Flat Washer
(28 pcs)



(Not to Scale)

T1 - Socket Head Wrench
(1 pc)

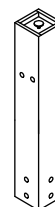
PARTS IDENTIFIER (Not to Scale)



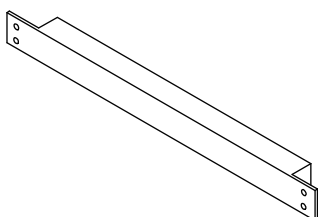
P1 - Main Cabinet
(1 pc)



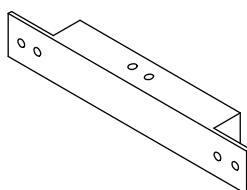
P2 -Left Leg
(2 pcs)



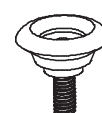
P3 - Right Leg
(2 pcs)



P4 - Middle Leg Long Support
(1 pc)

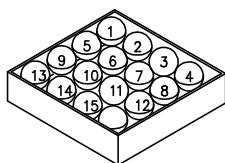


P5 - End Leg Cross Support
(2 pcs)

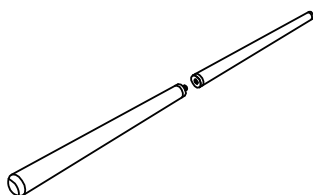


P6 - Leg Leveler
(4 pcs)

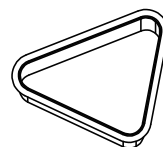
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



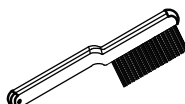
A2 -Pool Cue
(2 pcs)



A3 - Triangle
(1 pc)



A4 - Cue Chalk
(2 pcs)



A5 - Playfield Brush
(1 pc)

PARTS REQUIRED

1pc - **P1** Main Cabinet

4pcs - **P2** Left Leg

4pcs - **P2** Right Leg

16pcs - **H1** Hex Head Bolt

16pcs - **H2** Lock Washer

16pcs - **H3** Flat Washer

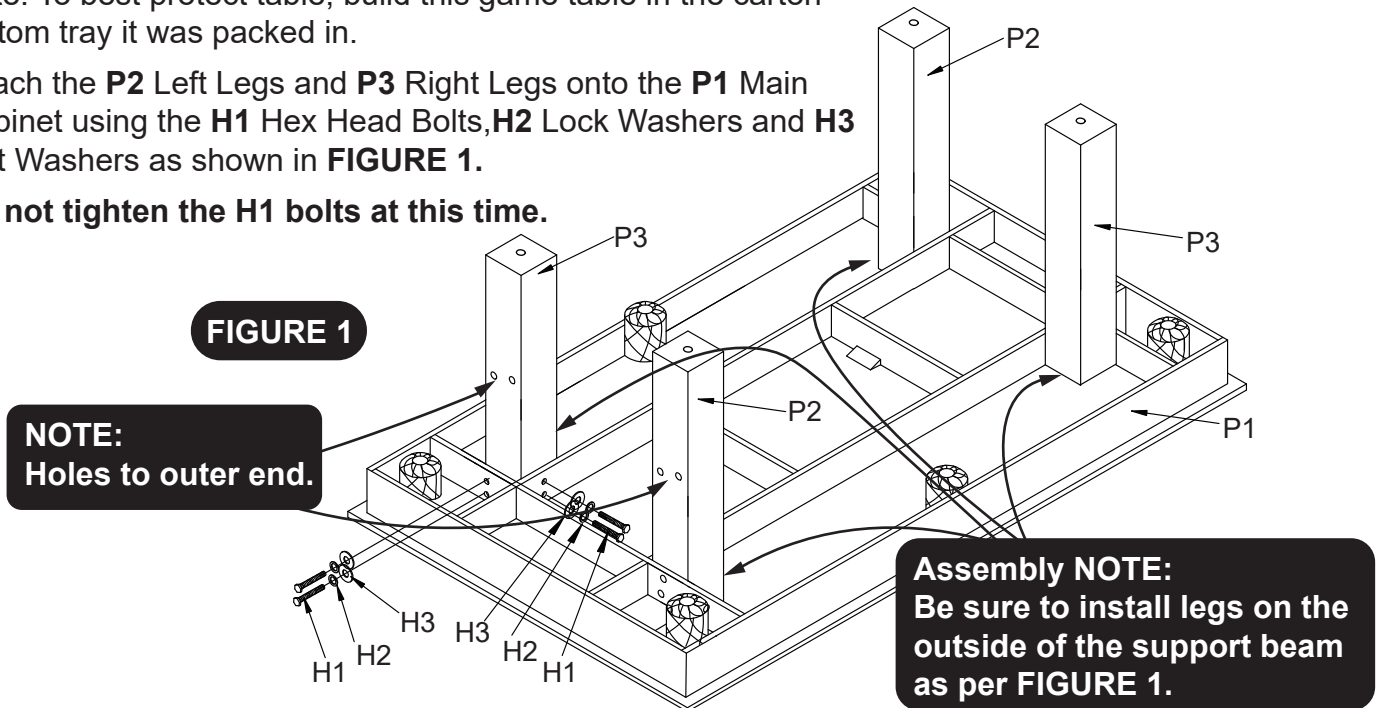
NOTE: Please inspect all Bolt holes to insure they are clean and open.

STEP 1

Note: To best protect table, build this game table in the carton bottom tray it was packed in.

Attach the **P2** Left Legs and **P3** Right Legs onto the **P1** Main Cabinet using the **H1** Hex Head Bolts, **H2** Lock Washers and **H3** Flat Washers as shown in **FIGURE 1**.

Do not tighten the H1 bolts at this time.



PARTS REQUIRED

2pcs - **P5** End Leg Cross Support

8pcs - **H1** Hex Head Bolt

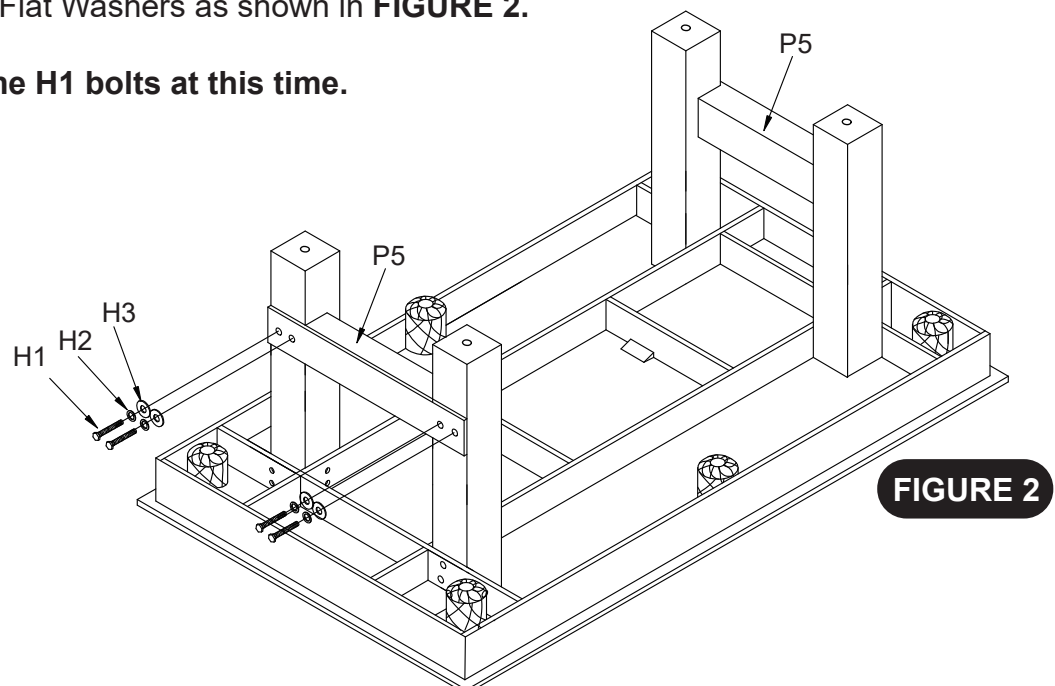
8pcs - **H2** Lock Washer

8pcs - **H3** Flat Washer

STEP 2

Attach the **P5** End Leg Cross Supports onto the Legs using the **H1** Hex Head Bolts, **H2** Lock Washers and **H3** Flat Washers as shown in **FIGURE 2**.

Do not tighten the H1 bolts at this time.



PARTS REQUIRED

1pc - **P4** Middle Leg Long Support
4pcs - **P6** Leg Leveler

4pcs - **H1** Hex Head Bolt
4pcs - **H2** Lock Washer
4pcs - **H3** Flat Washer

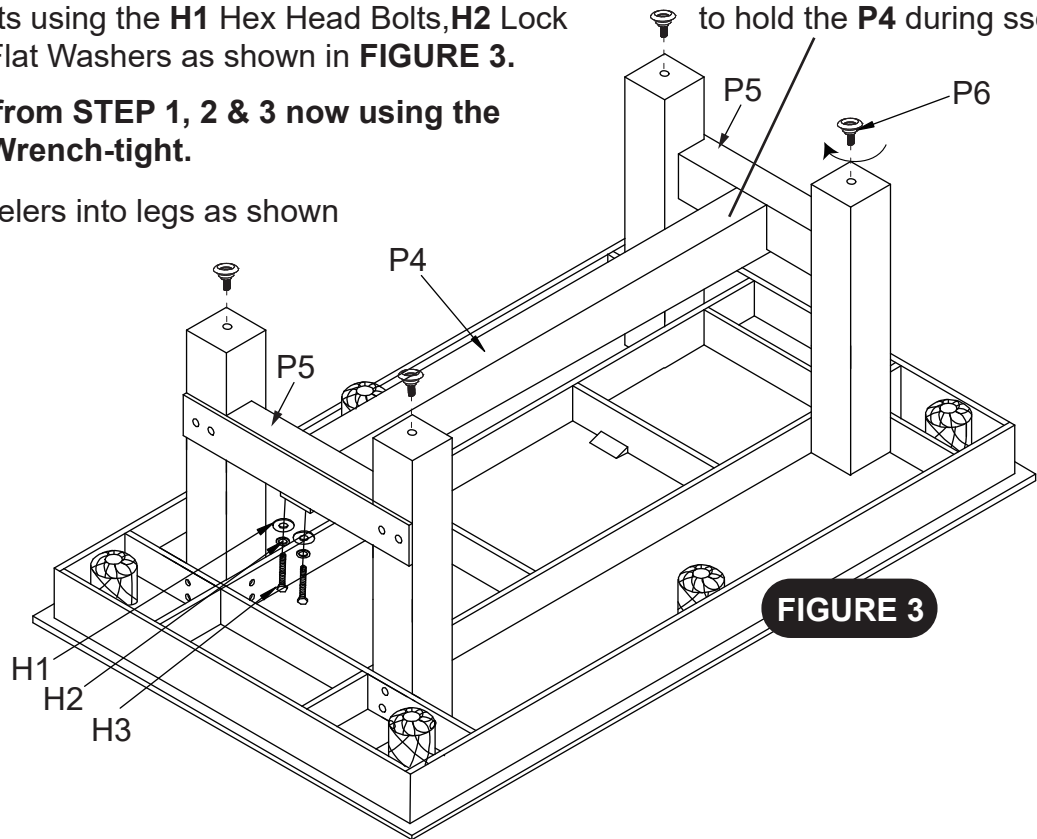
STEP 3

Attach the **P4** Middle Leg Long Support onto the **P5** End Leg Cross Supports using the **H1** Hex Head Bolts, **H2** Lock Washers and **H3** Flat Washers as shown in **FIGURE 3**.

Tighten all bolts from STEP 1, 2 & 3 now using the T1 Socket Head Wrench-tight.

Thread **P6** Leg levelers into legs as shown in **FIGURE 3**.

NOTE: Will need another adult to hold the **P4** during assembly.

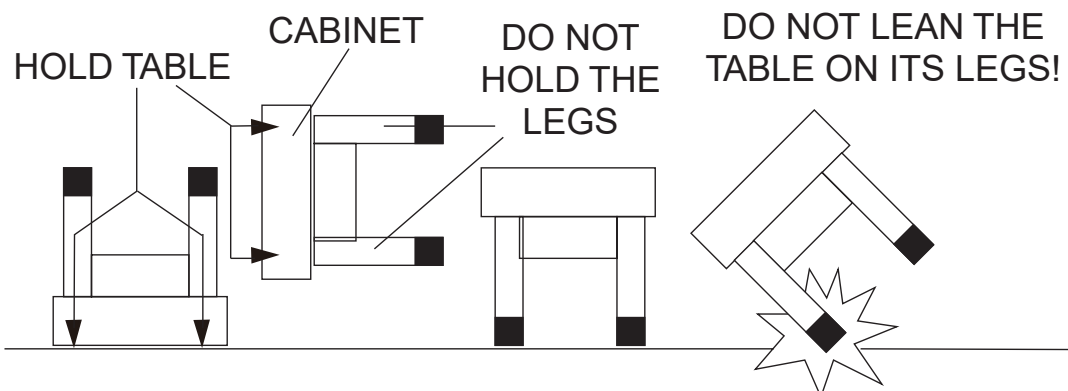


WARNING:

THIS STEP REQUIRES FOUR OR MORE ADULTS.

WHILE FLIPPING THE TABLE OVER, DO NOT ALLOW TABLE TO REST ON THE SIDE OF LEGS AS THIS COULD DAMAGE THEM.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenter's level to properly level the table using the Leg Levelers.

PRODUCT PARTS LIST FOR MODEL # AL3100W/F

Key #	Part #	Description	Qty.
H1	AL3100STXH1	8mm x 40mm Hex Head Bolt	28
H2	AL3100STXH2	M8 Lock Washer	28
H3	AL3100STXH3	M8 Flat Washer	28
T1	AL3100STXT1	Socket Head Wrench	1
P1	AL3100STXP1	Main Cabinet	1
P2	AL3100STXP2	Left Leg	2
P3	AL3100STXP3	Right Leg	2
P4	AL3100STXP4	Middle Leg Cross Support	1
P5	AL3100STXP5	End Leg Long Support	2
P6	AL3100STXP6	Leg Leveler	4
A1	AL3100STXA1	Billiard Ball Set	1
A2	AL3100STXA2	Pool Cue	2
A3	AL3100STXA3	Triangle	1
A4	AL3100STXA4	Cue Chalk	2
A5	AL3100STXA5	Playfield Brush	1
C1	AL3100STXC1	Middle Pocket(pre-installed)	2
C2	AL3100STXC2	End Pocket(pre-installed)	4
K1	AL3100STXK1	Hardware Kit	1
M1	AL3100STXM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.