



### 15" Individual Ice Machine Parts List

No.	Customer No.	Description	SIIM15-P-SS	SIIM15-P-PR	SIIM15-P-OD	SIIM15-GD-SS	SIIM15-GD-PR	SIIM15-GD-OD
			Quantity					
1	615086	Evaporator	1	1	1	1	1	1
2	613024	Spray Nozzle	1	1	1	1	1	1
3	613059	Water Trough	1	1	1	1	1	1
4	613058	Ice Slideway	1	1	1	1	1	1
5	645140	Front Bracket	1	1	1	1	1	1
6	517026	LED Light Strip	1	1	1	1	1	1
7	601502	Controller Display Panel	1	1	1	1	1	1
8	601634	Hinge Kit (Upper and Lower)	1	1	1	1	1	1
9	648487	15" Panel Ready Solid Door	0	1	0	0	1	0
10	600766	15" SS Solid Door	1	0	1	1	0	1
11	648180	Ice Scoop	1	1	1	1	1	1
12	604461	Ice Scoop Holder	1	1	1	1	1	1
13	601600	Kickplate - Adjustable Indoor	1	1	0	1	1	0
14	614017	Kickplate - Fixed SS Outdoor	0	0	1	0	0	1
15	547077	Water Inlet Valve	1	1	1	1	1	1
15.1	615321	Quick Connector	1	1	1	1	1	1
16	517002	Evaporator Sensor	1	1	1	1	1	1
17	517004	Condenser Sensor	1	1	1	1	1	1
18	531184	Power Cord	1	1	0	1	1	0
19	601658	Condenser	1	1	1	1	1	1
20	800075	Filter Drier	1	1	1	1	1	1
21	582006	Fan Motor	1	1	1	1	1	1
22	646202	Leveling Foot	4	4	4	4	4	4
23	584126	Compressor	1	1	1	1	1	1
25	646181	Pressure Switch	1	1	1	0	0	0
26	5470711	Hot Gas Valve	1	1	1	1	1	1
27	5470712	Hot Gas Valve Coil	1	1	1	1	1	1
28	537112	Wire Harness	1	1	1	1	1	1
29	547075	Drain Valve	1	1	1	1	1	1
30/30.1	589051	Drain Pump - Water Pump	2	2	2	1	1	1
31	542087	Controller Board	1	1	1	1	1	1
32	601503	Water Filter	1	1	0	1	1	0
33	645203	Drain Hose	1	1	1	1	1	1
34	601590	Top Panel	1	1	1	1	1	1
35	615324	Water Inlet Pipe Connector	1	1	1	1	1	1
36	601595	Upper Back Panel	1	1	1	1	1	1
37	601695	Lower Back Panel	1	1	1	1	1	1
38	601597	Water Inlet/Outlet Panel	1	1	1	1	1	1
39	645263	Water Inlet Connector	1	1	1	1	1	1
40	615321	Quick Connector	1	1	1	1	1	1
41	646182	Elbow	1	1	1	0	0	0
42	646180	Check Valve	1	1	1	0	0	0
43	604460	U Clip	1	1	1	1	1	1
44	601584	Bottom Base Plate	1	1	1	1	1	1
45	640050	U Clip	1	1	1	0	0	0
46	601697	Clip Holder Bracket	1	1	1	0	0	0
47	648450	Water Filter Cover	1	0	1	1	1	0
48	648211	Water Curtain	1	1	1	1	1	1
49	640042	Door Gasket	1	0	1	1	0	1
50	640045	Door Gasket	0	1	0	0	1	0
51	602213	Control Panel Assembly Module	1	1	1	1	1	1
52	617071	Door Handle	1	0	1	1	0	1
54	645205	Drain Pump Tube	1	1	1	0	0	0
55	540046	Microswitch for Water Filter	1	1	0	1	1	0
56	601494	Anti-Tip Bracket	2	2	2	2	2	2