



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

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FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports
Customer Service Department
P.O. Box 889
Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

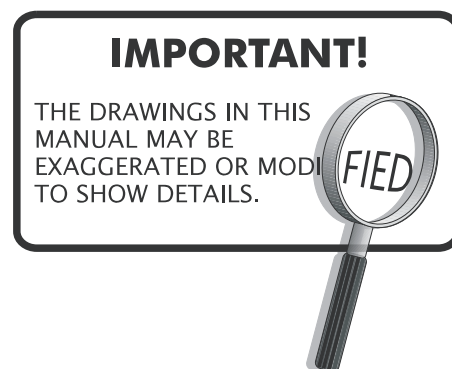
Your Model Number **45-6205F**

Date Code: **2 - 45-6205F - - SY**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS BAYWOOD SOCCER TABLE

Tools Required:

- T1 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

HARDWARE IDENTIFIER

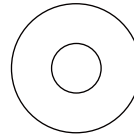
(To Scale)



H1 - M6 x 30 mm
Allen Head Bolt
(16 pcs)



H2 - M6 x 25 mm
Allen Head Bolt
(8 pcs)



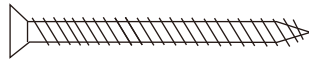
H3 - 6.5 x 18mm
Flat Washer
(24 pcs)



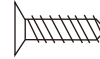
H4 - 3.5 x 12 mm
Phillips Round
Head Screw
(8 pcs)



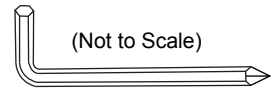
H5 - 3.5 x 40 mm
Phillips Round
Head Screw
(4 pcs)



H6 - 3.5 x 40 mm
Phillips Flat
Head Screw
(8 pcs)



H7 - 3.5 x 12 mm
Phillips Flat
Head Screw
(2 pcs)



T1 - Allen Phillips Wrench
(1 pc)

ACCESSORIES IDENTIFIER

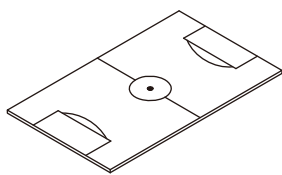
(Not to Scale)



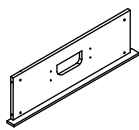
A1- Soccer Ball (2 pcs)



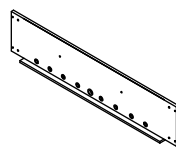
WARNING:
CHOKING HAZARD
Small parts.
Not for children under 3 yrs.



P1 - Playfield (1 pc)



P2 - End Apron (2 pcs)



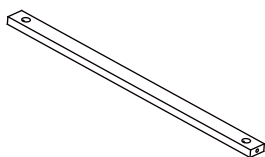
P3 - Side Apron (2 pcs)



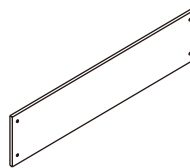
P4 - Left Leg (2 pcs)



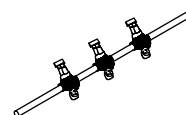
P5 - Right Leg (2 pcs)



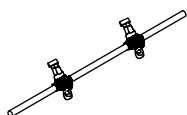
P6 - Playfield Support
Brace (2 pcs)



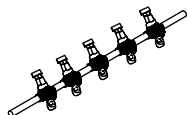
P7 - End Leg
Panel (2 pcs)



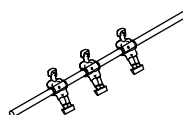
P8 - Blue 3-Player
Rod Assembly
(2 pcs)



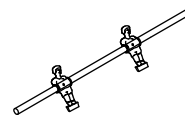
P9 - Blue 2-Player
Rod Assembly
(1 pc)



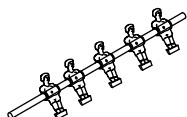
P10 - Blue 5-Player
Rod Assembly
(1 pc)



P11 - White 3-Player
Rod Assembly
(2 pcs)



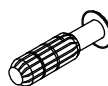
P12 - White 2-Player
Rod Assembly
(1 pc)



P13 - White 5-Player
Rod Assembly
(1 pc)



P14 - Rod End Cap
(8 pcs)



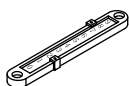
P15 - Rod Handle Grip
(8 pcs)



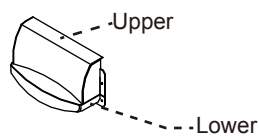
P16 - Rod Bumper
(16 pcs)



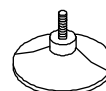
P17 - Ball Entry Cup
(2 pcs)



P18 - Manual Scorer
(2 pcs)



P19 - Goal Box
(2 sets)



P20 - Leg Leveler
(4 pcs)

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

PARTS REQUIRED:

2 pcs - P8 Blue 3-Player Rod Assembly	1 pc - P3 Side Apron
1 pc - P9 Blue 2-Player Rod Assembly	16 pcs - P16 Rod Bumper
1 pc - P10 Blue 5-Player Rod Assembly	1 pc - P12 White 2-Player Rod Assembly
2 pcs - P11 White 3-Player Rod Assembly	1 pc - P13 White 5-Player Rod Assembly

- PARTS REQUIRED:**

2 pcs - P8 Blue 3-Player Rod Assembly	1 pc - P3 Side Apron
1 pc - P9 Blue 2-Player Rod Assembly	16 pcs - P16 Rod Bumper
1 pc - P10 Blue 5-Player Rod Assembly	1 pc - P12 White 2-Player Rod Assembly
2 pcs - P11 White 3-Player Rod Assembly	1 pc - P13 White 5-Player Rod Assembly

STEP 1

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.

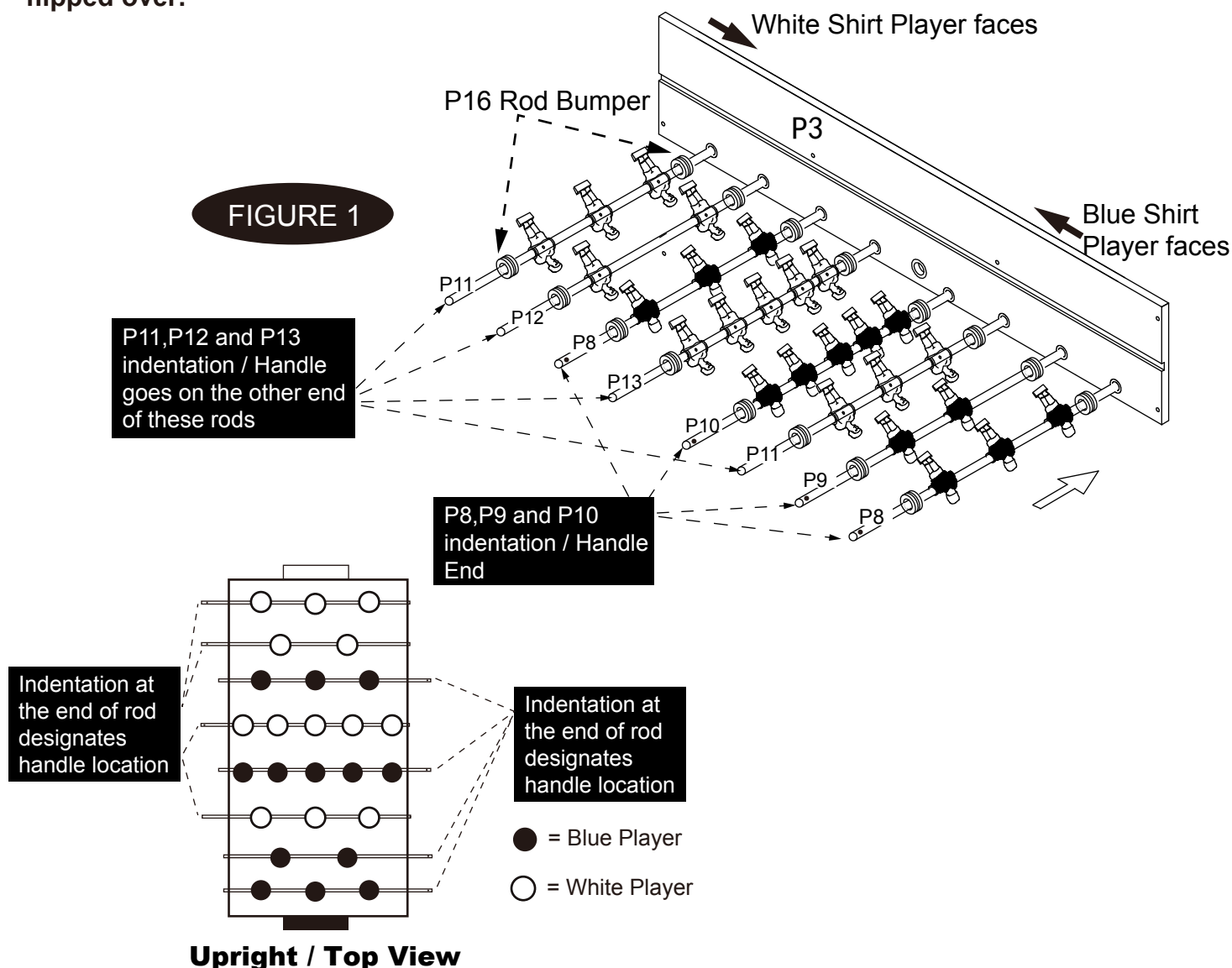
It is very important to assemble table on a level and flat surface. This will keep the end aprons and side aprons “FLUSH” on the top and bottom edges.

Attach Two Rod Bumpers (P16) on each rod as shown in **FIGURE 1**.

Place one Side Apron (**P3**) **UPSIDE DOWN** with the graphic artwork side facing out as shown in **FIGURE 1**.

Slide the Player Rods (**P8, P9, P10, P11, P12 and P13**) through the bushings of Side Apron (**P3**) as shown in **FIGURE 1**.

IMPORTANT NOTE: Please note the location of the indentation that is near one end of each rod. This the handle end of the rod. There will be four handles on each side of the table. It is critical that you set the rods as shown below so the table will be correct when flipped over.



PARTS REQUIRED:

2 pcs - **P2** End Apron

8 pcs - **H6** 3.5 X 40mm Phillips Flat Head Screw

4 pcs - **H5** 3.5 X 40mm Phillips Round Head Screw

2 pcs - **P6** Playfield Support Brace

1 pc - **P1** Playfield

1 pc - **P3** Side Apron

STEP 2 (Two Adults are recommended in this STEP)

Slide All player rods through the bushings of the other Side Apron (**P3**).

Attach the Side Aprons (**P3**) to the End Apron (**P2**) using pre-drilled holes with four Screws (**H6**).

Then slide the Playfield (**P1**) with the graphic facing down into the grooves of Side Aprons (**P3**) and End Apron (**P2**) as shown in **FIGURE 2**.

Do not strip out screws.

NOTE: Before this assembly, check player rods for correct placement.

NOTE: Make sure all 3 playfield grooves are aligned for playfield installation

NOTE: Both Side Apron (P3) and End Apron (P2) must be square and flush in the corners.

STEP 3

Now attach the other End Apron (**P2**) to Side Aprons (**P3**) using pre-drilled holes with four Screws (**H6**) as shown in **FIGURE 3**.

Place the Support Braces (**P6**) on the Playfield (**P1**), and then attach them to the Side Aprons (**P3**) using pre-drilled holes with four Screws (**H5**) as shown in **FIGURE 3**.

Do not strip out screws.

NOTE: Playfield must fit properly into all four Apron Grooves

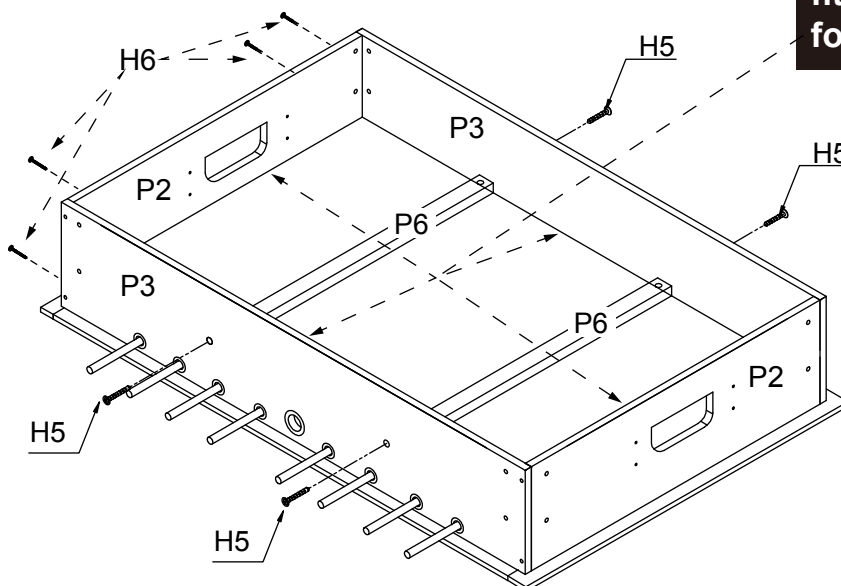


FIGURE 3

PARTS REQUIRED:

2 pcs - **P4** Left Leg

2 pcs - **P5** Right Leg

4 pcs - **P20** Leg Leveler

16 pcs - **H1** M6 X 30 mm Allen Head Bolt

2 pcs - **P7** End Leg Panel

8 pcs - **H2** M6 X 25 mm Allen Head Bolt

24 pcs - **H3** M6 Flat Washer

STEP 4

Attach Left Legs (**P4**) and Right Legs (**P5**) to the Cabinet using Bolts (**H1**) and Washers (**H3**) as shown in **FIGURE 4**.

Tighten Bolts (**H1**) using Allen Phillips Wrench (**T1**). Then screw Leg Leveler (**P20**) into the bottom of each leg as shown in **FIGURE 4**.

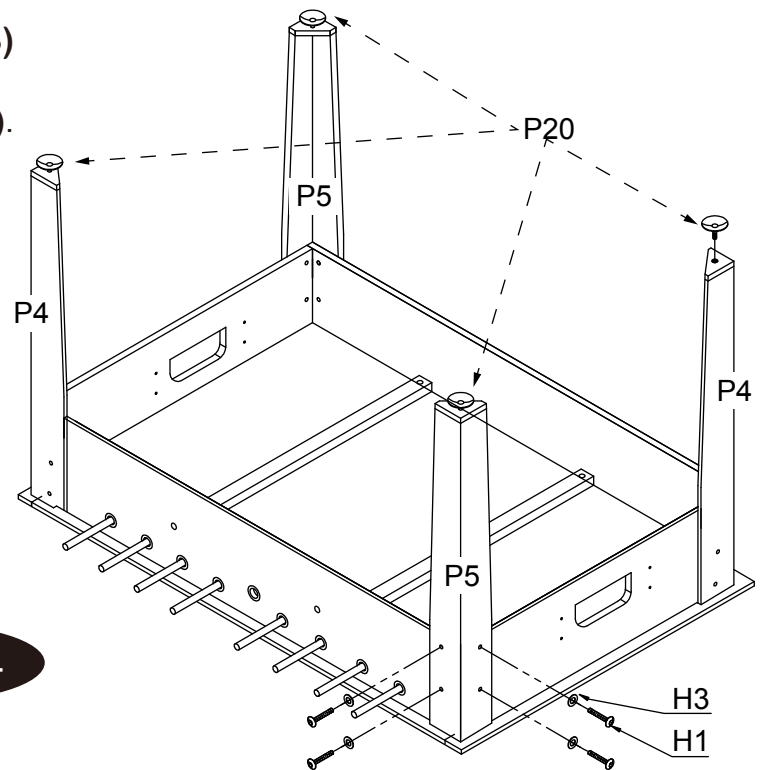


FIGURE 4

STEP 5

Attach End Leg Panels (**P7**) inside of the Legs (**P4**) and (**P5**) using Bolts (**H2**) and Washers (**H3**) as shown in **FIGURE 5**.

Tighten Bolts (**H2**) using Allen Phillips Wrench (**T1**).

Lift the table assembly from the floor with at least two strong adults, turn it over, and set the table assembly on its legs in the location where you will play.

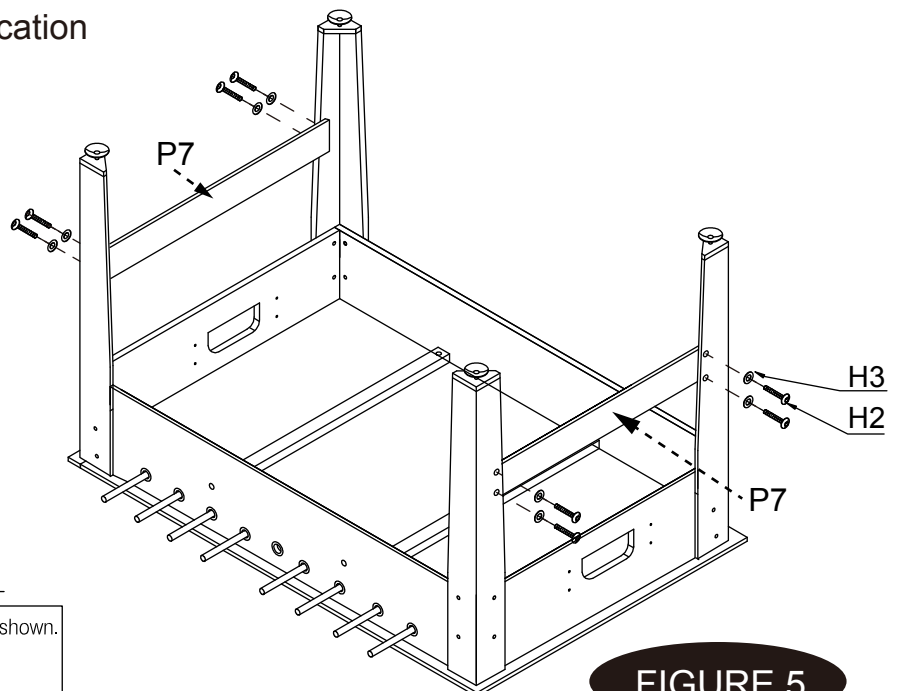
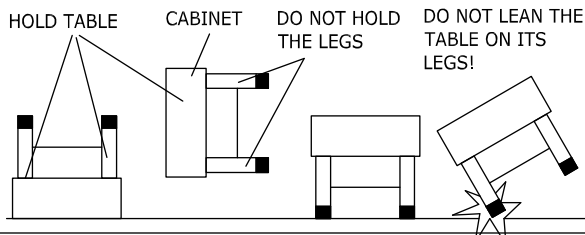


FIGURE 5



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.

2. Turn the table over.

3. Place it on all four feet at the same time on the ground.

PARTS REQUIRED:

8 pcs - **P14** Rod End Cap
2 pcs - **P17** Ball Entry Cup
8 pcs - **H4** 3.5 x 12mm Phillips Round Head Screw
2 pcs - **H7** 3.5 x 12mm Phillips Flat Head Screw

8 pcs - **P15** Rod Handle Grip
2 pcs - **P18** Manual Scorer
2 pcs - **P19** Goal Box

STEP 6

Insert the Rod Handles (**P15**) onto the indentation end of the rods.

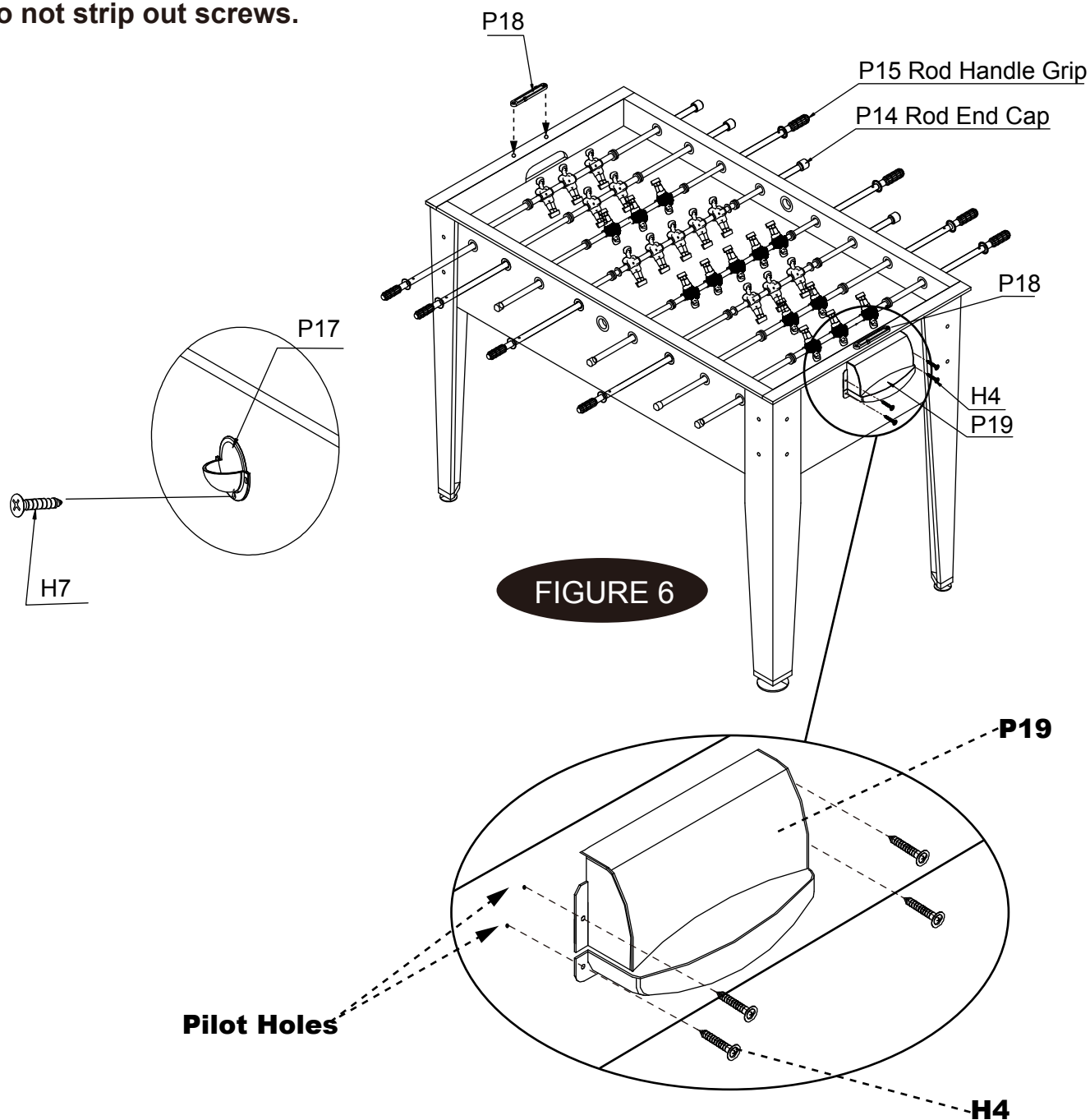
Attach Rod End Caps (**P14**) to the rods as shown in **FIGURE 6**.

Insert the two pins under Manual Scorers (**P18**) into the pre-drilled holes on the end top rail.

Attach Goal Boxes (**P19**) to the End Aprons (**P2**) using pilot holes with Screws (**H4**).

Attach Ball Entry Cups (**P17**) on Side Aprons (**P3**) using pilot holes with Screws (**H7**) .

Do not strip out screws.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR BAYWOOD SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # 45-6205

Key #	Part #	Description	Qty.
H1	45-6205SYH1	M6 x 30 mm Allen Head Bolt	16
H2	45-6205SYH2	M6 x 25 mm Allen Head Bolt	8
H3	45-6205SYH3	6.5 mm x 18 mm Flat Washer	24
H4	45-6205SYH4	3.5 mm x 12 mm Phillips Round Head Screw	8
H5	45-6205SYH5	3.5 mm x 40 mm Phillips Round Head Screw	4
H6	45-6205SYH6	3.5 mm x 40 mm Phillips Flat Head Screw	8
H7	45-6205SYH7	3.5 mm x 12 mm Phillips Flat Head Screw	2
T1	45-6205SYT1	Allen Phillips Wrench	1
P1	45-6205SYP1	Playfield	1
P2	45-6205SYP2	End Apron	2
P3	45-6205SYP3	Side Apron	2
P4	45-6205SYP4	Left Leg	2
P5	45-6205SYP5	Right Leg	2
P6	45-6205SYP6	Playfield Support Brace	2
P7	45-6205SYP7	End Leg Panel	2
P8	45-6205SYP8	Blue 3-Player Rod Assembly	2
P9	45-6205SYP9	Blue 2-Player Rod Assembly	1
P10	45-6205SYP10	Blue 5-Player Rod Assembly	1
P11	45-6205SYP11	White 3-Player Rod Assembly	2
P12	45-6205SYP12	White 2-Player Rod Assembly	1
P13	45-6205SYP13	White 5-Player Rod Assembly	1
P14	45-6205SYP14	Rod End Cap	8
P15	45-6205SYP15	Rod Handle Grip	8
P16	45-6205SYP16	Rod Bumper	16
P17	45-6205SYP17	Ball Entry Cup	2
P18	45-6205SYP18	Manual Scorer	2
P19	45-6205SYP19	Goal Box	2
P20	45-6205SYP20	Leg Leveler	4
K1	45-6205SYK1	Hardware Kit	1
M1	45-6205SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.