STANDARD
TEXTILE

Processing Procedure
Excel Natural Finish Sheets®, Pillowcases and Drawsheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES
1.	Flush	2 min.	High	100°F	--
2.	Break	15 min.	Low	160°F	Nonionic Detergent/Alkali
3.	Suds	10 min.	Low	160°F	½ Break Supplies
4.	Bleach	8 min.	Low	150°F	Sodium Hypochlorite (100 ppm Target) Target pH of 10.2
5.	Rinse	2 min.	High	135°F	--
6.	Rinse	2 min.	High	120°F	--
7.	Rinse	2 min.	High	105°F	--
8.	Rinse	2 min.	High	90°F	--
9.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5

DRYING/IRONING

For the best appearance ironing is recommended. For flatwork ironers, the temperature should be set between 290°F and 310°F with a rate/speed of 90 to 110 ft./min. If conventional drying without ironing is necessary, tumble dry at 160°F with an appropriate cool down cycle and fold immediately to minimize wrinkling.