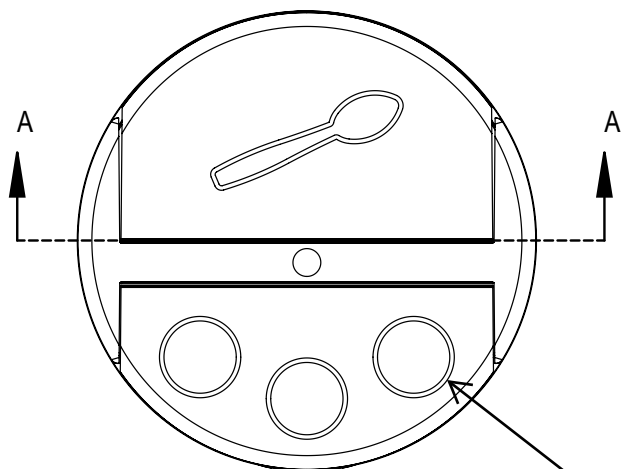
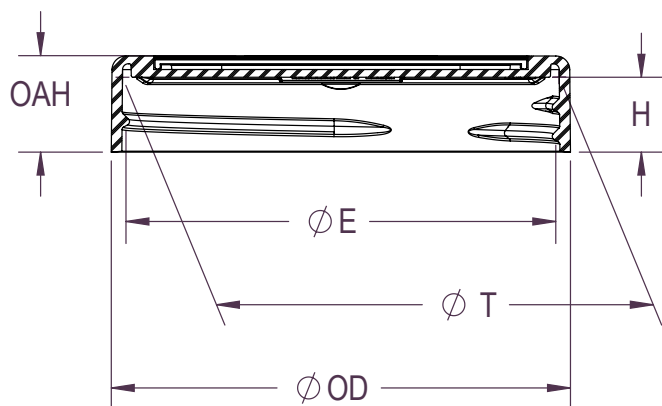
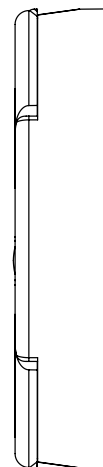




.450 Ø Sift holes



SECTION A-A

STATIC TORQUE RECOMMENDATION
25-43 in-lbs

THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

THREAD DETAIL INFORMATION:
6 THREADS PER INCH, 0.167 PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	±0.007 [0.18]	in [mm]	2.398 [60.91]
T	±0.007 [0.18]	in [mm]	2.480 [62.99]
H	±0.010 [0.25]	in [mm]	0.420 [10.67]
OAH	±0.015 [0.38]	in [mm]	0.546 [13.87]
OD	±0.015 [0.38]	in [mm]	2.606 [66.19]
PART WEIGHT	±0.50	g	8.83
OPENING FORCE FULL POUR	+2.50	lbf	4.50
OPENING FORCE 0.450 SIFT	+1.50	lbf	3.00

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING
DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER
CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:



REF NO.:

DWG31717

DESCRIPTION:

63-400 PP Flapper Cap with FS5-9 Printed Liner

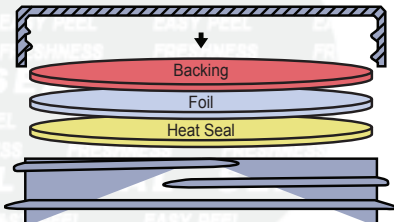


Freshness and Protection for Today's Packaging

FoilSeal™ Technical Data Sheet

.008" C1S FS 5-9

Revision: FS59-09182014

Product	.008" C1S FS 5-9		
Scope	One piece board backed universal heat induction foil innerseal that will seal to all container materials with varying degrees of adhesion.		
Composition	Material	Standard	Metric
	Backing	.008"	.2032mm
	Foil	.001"	.0254mm
	Heat Seal	.001"	.0254mm
 Adhesive or resin bonding layers not shown.			
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to Website	
Drug Master File (DMF): #4544		EU / EP Reg.: Does not meet Article 3a of Reg. No. 2023/2006 and Article 3 of Reg. No. 1935/2004	
GTR Oxygen: <0.0003 cc Oxygen/100 IN2 * 24hrs. @ 100°F, ASTM D3985		MVTR: <0.0003 gm water/100IN2 * 24 hrs. @ 75°F, ASTM F1249	
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.			
Print Location (if any): Heat Seal Layer and/or Backing			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

Recommended for use with dry food products. Is not suitable for use with fatty or alcoholic food types per ECC Reg. № 10/2011. Determining specific organoleptic compatibility per Article 3a of ECC Reg. № 2023/2006 is the responsibility of the food packager.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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