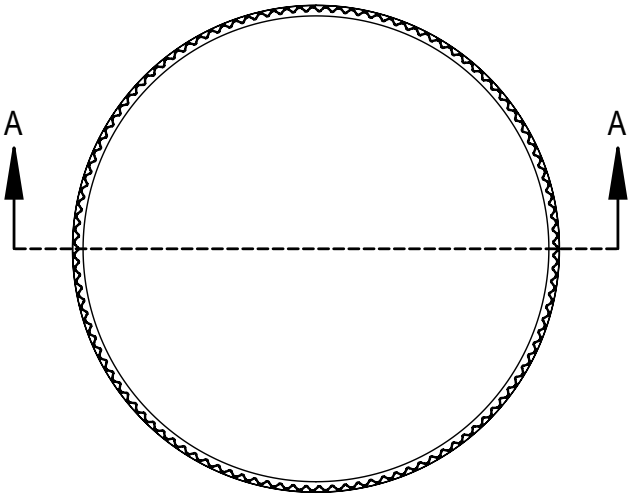
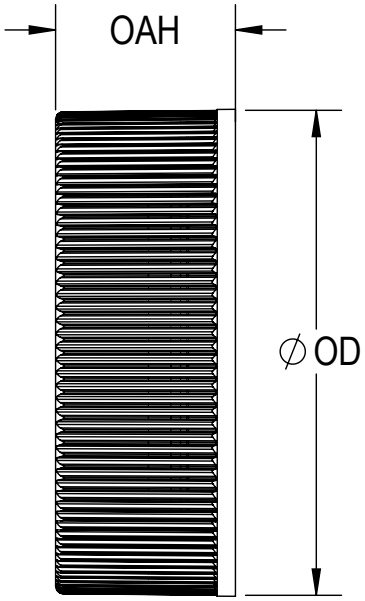
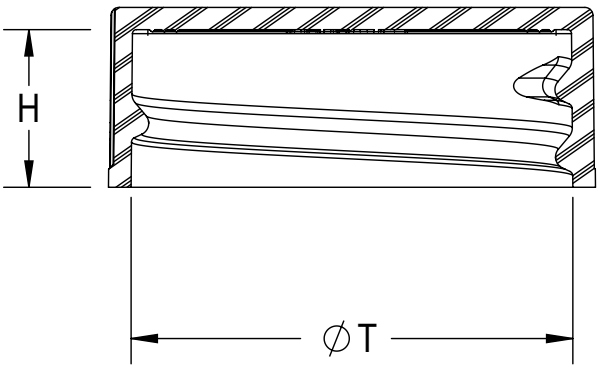






SECTION A-A

THREAD DETAILS: 6 THREADS PER INCH, 0.167" PITCH			
REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.010 [0.25]	in [mm]	1.010 [25.65]
T	± 0.010 [0.25]	in [mm]	1.095 [27.81]
H	± 0.010 [0.25]	in [mm]	0.390 [9.91]
OAH	± 0.010 [0.25]	in [mm]	0.445 [11.30]
OD	± 0.010 [0.25]	in [mm]	1.205 [30.61]
PART WEIGHT	±0.15	g	1.93

STATIC TORQUE RECOMMENDATION
12-21 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

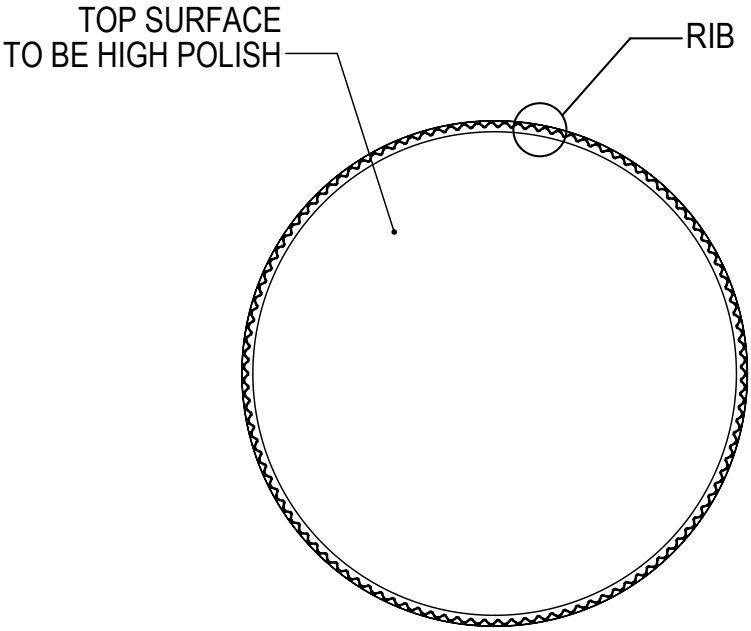
DISCLAIMER

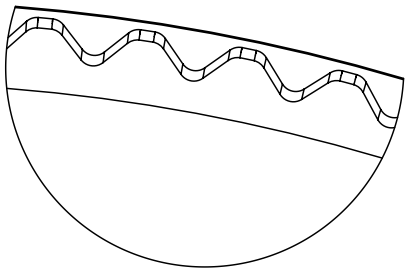
This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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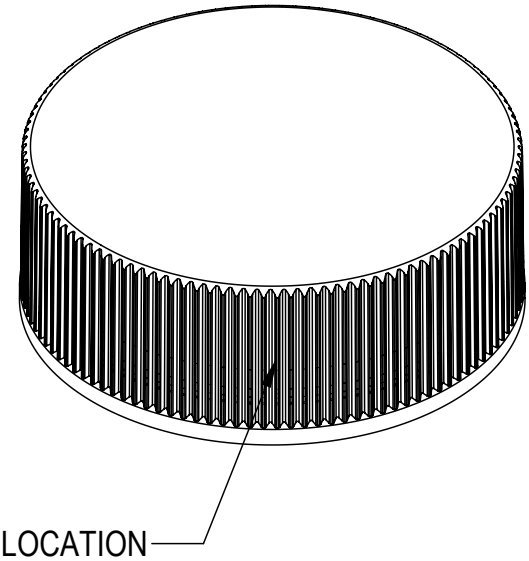
DESCRIPTION:
28-400 WHITE PP SMOOTH TOP, RIBBED SIDES CAP
FS319.20 PLAIN LINER @5000 HEAT SEAL FOR PET





DETAIL RIB
SCALE 15 : 1

(115) EQUISPACED RIBS



MOLD NUMBER	GATE LOCATION
28005	SIDE
28008	SIDE

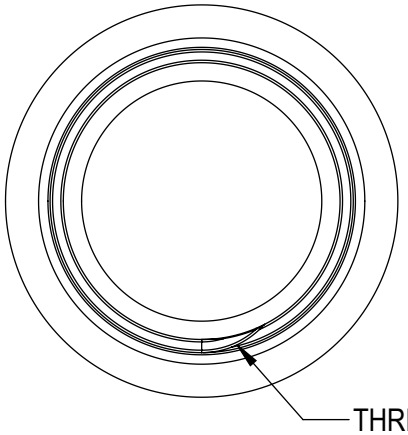
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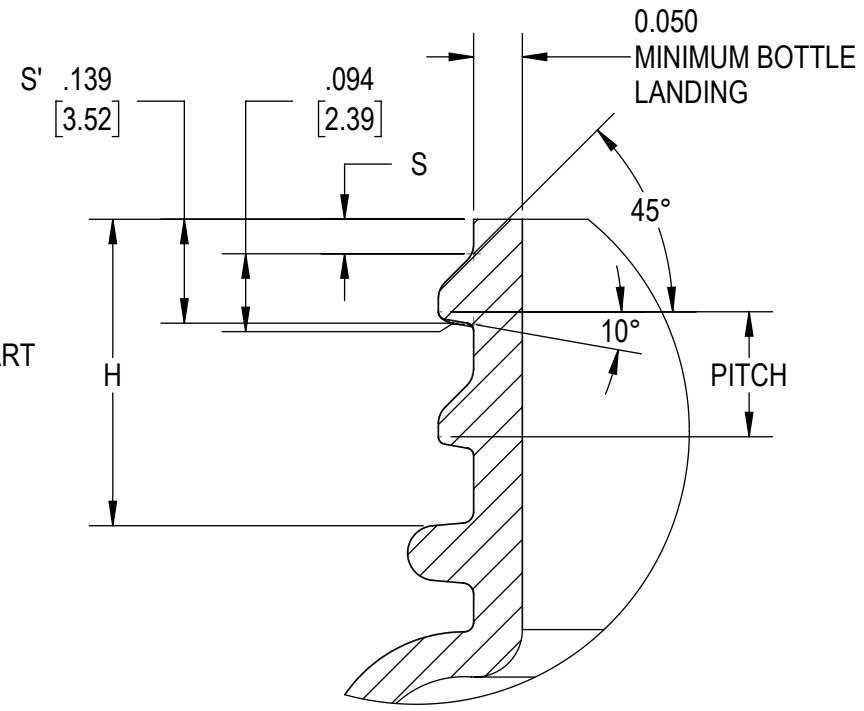
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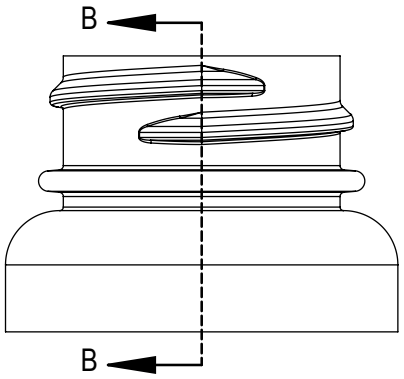
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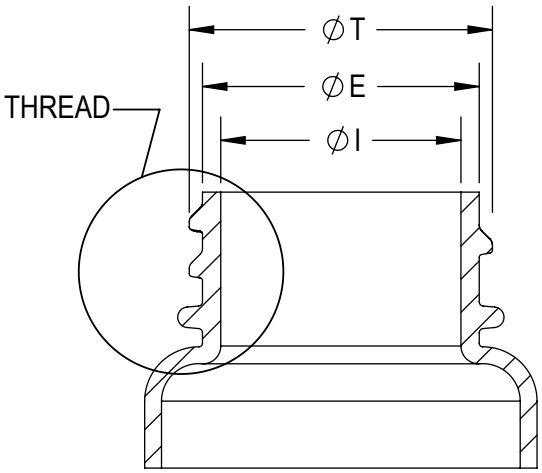
DESCRIPTION:
28-400 WHITE PP SMOOTH TOP, RIBBED SIDES CAP
FS319.20 PLAIN LINER @5000 HEAT SEAL FOR PET





DETAIL THREAD
SCALE 4 : 1





SECTION B-B

REFERENCE	TOLERANCE	UNITS	DIMENSIONS
E	± 0.010 [0.25]	in [mm]	0.984 [24.99]
T	± 0.010 [0.25]	in [mm]	1.078 [27.38]
I	MINIMUM	in [mm]	0.854 [21.69]
S	±0.015 [0.38]	in [mm]	0.046 [1.17]
H	±0.015 [0.38]	in [mm]	0.446 [11.33]
TPI			6
PITCH		in [mm]	0.167 [4.23]

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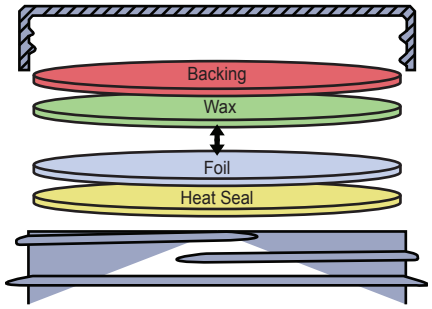
REF NO.: DWG-Q1790

DESCRIPTION:
28-400 WHITE PP SMOOTH TOP, RIBBED SIDES CAP
FS319.20 PLAIN LINER @5000 HEAT SEAL FOR PET

Scope	Two piece pulp backed heat induction foil innerseal that will provide an aggressive bond with clean peel removal from PET and PVC containers. (Not recommended for use on CPET. Easy access / "puncture foil" when wax bonded to pulp.)

Composition

Material	Standard	Metric
Backing	.020"	.508 mm
Wax	-	-
Foil	.001"	.0254mm
Heat Seal	.0005"	.0127mm



Adhesive or resin bonding layers not shown.

FDA Status: 21 CFR 177.1210	**Recommended Storage and Handling:** Refer to Website
Drug Master File (DMF): #4544	**EU / EP Reg.:**
GTR Oxygen: Essentially Zero	**MVTR:** Essentially Zero
Print Location (if any): Foil Layer and/or Heat Seal Layer	

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REF NO.: DWG-Q1790

DESCRIPTION:
28-400 WHITE PP SMOOTH TOP, RIBBED SIDES CAP
FS319.20 PLAIN LINER @5000 HEAT SEAL FOR PET