STANDARD
TEXTILE

Processing Procedure
Centium Core Pillow Shams w/Festooning

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	2 min.	High	100°F	--
2.	Break	8 min.	Low	160°F	8 oz. Nonionic detergent 4 oz. Alkali
3.	Suds	6 min.	Low	160°F	½ Break Supplies
4.	Bleach	6 min.	Low	160°F	Oxygenated Bleach
5.	Rinse	2 min.	High	140°F	--
6.	Rinse	2 min.	High	120°F	--
7.	Rinse	2 min.	High	100°F	--
8.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

DRYING
After washing, tumble dry at a maximum temperature of 160°F and use an appropriate cool down cycle.

IRONING
If product is to be ironed, make certain it is properly conditioned to prevent over drying. Preconditioning in a dryer will help loosen “cakes” (products that have been strike-extracted) and will also enable the laundry to optimize moisture content of the product. This will maximize productivity and product life. Preconditioning time will be about 5-10 minutes. Flatwork ironer speeds should be adjusted accordingly with a temperature in the range of 300°F to 350°F.

Hand feeding pillow shams into the ironer with the face side (festooning side) down (against chest) is recommended. Leading edge can vary depending on equipment but feeding lengthwise seems to be offer the best results for pillow shams.