STANDARD
TEXTILE

Processing Procedure
100% Cotton Sheets & Pillowcases

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 min.	High	100°F	--
2.	Break	15 min.	Low	160°F	8 oz. Nonionic detergent 12 oz. Alkali
3.	Suds	10 min.	Low	160°F	½ Break Supplies
4.	Bleach	8 min.	Low	150°F	2 qt. 1% Sodium Hypochlorite
5.	Rinse	3 min.	High	135°F	--
6.	Rinse	3 min.	High	120°F	--
7.	Rinse	3 min.	High	105°F	--
8.	Rinse	3 min.	High	90°F	--
9.	Sour	5 min.	Low	90°F	Sour to a pH of 5.5-6.5

LOADING
We recommend loading washers and dryers to 70%-80% of rated capacity.

DRYING
After washing, tumble dry at a maximum temperature of 160° F and use an appropriate cool down cycle. Note: Rated equipment capacity is usually established based on maximum pounds per hour that can be produced and not necessarily the expected production/loading capacity in pounds.

IRONING
If product is to be ironed, make certain it is properly conditioned to prevent over drying. Preconditioning in a dryer will help loosen “cakes” (products that have been strike-extracted) and will also enable the laundry to optimize moisture content of the product. This will maximize productivity and product life. Preconditioning time will be about 5-10 minutes with the heavier weight version (4.5 oz.) taking slightly longer than the lighter weight version (3.6 oz.). Flatwork ironer parameters should be 90-110 ft./min. with a temperature around 350°F.