



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

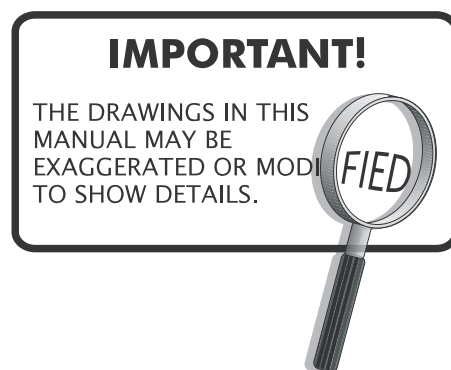
Your Model Number **45-6796F**

Date Code: **2 - 45-6796F - 0916 - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 54" DUBLIN SOCCER TABLE

FEATURING:

Quick Connect Player Rod Assembly.

These designs are customer friendly and will greatly reduce assembly time.

Tools Required:

T1 - Allen Wrench (Included)

Phillips Screwdriver

Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

HARDWARE IDENTIFIER

(To Scale)



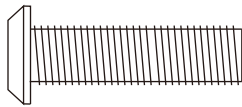
H1 - 4 mm x 40 mm
Phillips Round
Head Screw
(8 pcs)



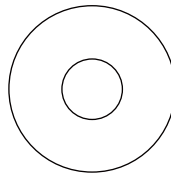
H2 - 3.5 mm x 33 mm
Phillips Round
Head Screw
(16 pcs)



H3 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(8 pcs)



H4 - 8 mm x 28 mm
Allen Head Bolt
(16 pcs)



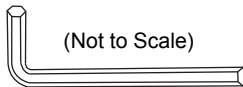
H5 - 8.5 mm x 22 mm
Flat Washer
(16 pcs)



H6 - 3.5 mm x 18 mm
Phillips Flat
Head Screw
(4 pcs)



H7 - 3.5 mm x 12 mm
Phillips Flat
Head Screw
(4 pcs)



(Not to Scale)

T1 - Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER

(Not to Scale)

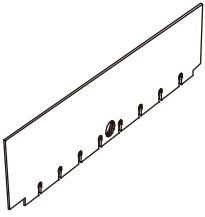


A1- Soccer Ball (4 pcs)

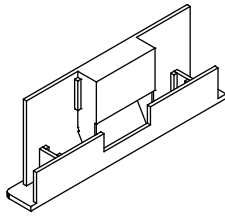


PARTS IDENTIFIER

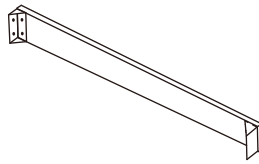
(Not to Scale)



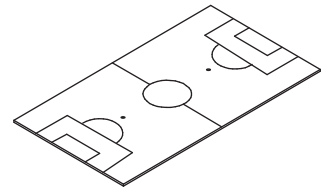
P1 - Side Apron
(2 pcs)



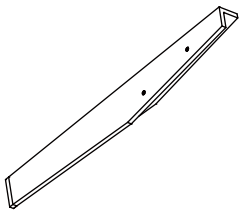
P2 - End Apron
(2 pcs)



P3 - Playfield Support
Brace (2 pcs)



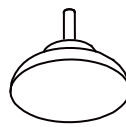
P4 - Playfield (1 pc)



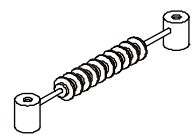
P5 - Leg (4 pcs)



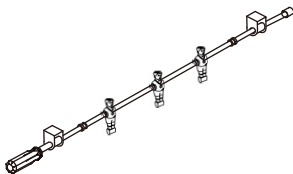
P6 - Ball Entry
Cup (2 pcs)



P7 - Leg Leveler
(4 pcs)

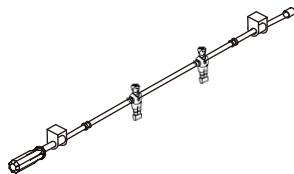


P8 - Manual
Scorer (2 pcs)



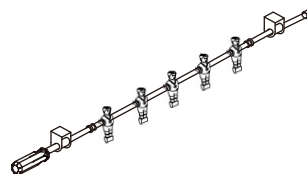
P9 - 3-White Shirt /
Black Shorts Player
Rod Assembly
(2 pcs)

** With Quick Connect
Rod Bushings &
Rod Handle **



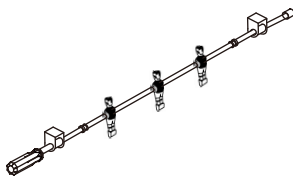
P10 - 2-White Shirt /
Black Shorts Player
Rod Assembly
(1 pc)

** With Quick Connect
Rod Bushings &
Rod Handle **



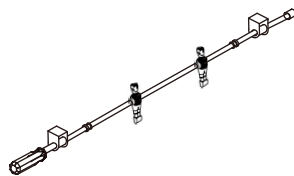
P11 - 5-White Shirt /
Black Shorts Player
Rod Assembly
(1 pc)

** With Quick Connect
Rod Bushings &
Rod Handle **



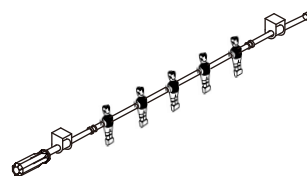
P12 - 3-Red Shirt /
Black Shorts Player
Rod Assembly
(2 pcs)

** With Quick Connect
Rod Bushings &
Rod Handle **



P13 - 2-Red Shirt /
Black Shorts Player
Rod Assembly
(1 pc)

** With Quick Connect
Rod Bushings &
Rod Handle **



P14 - 5-Red Shirt /
Black Shorts Player
Rod Assembly
(1 pc)

** With Quick Connect
Rod Bushings &
Rod Handle **



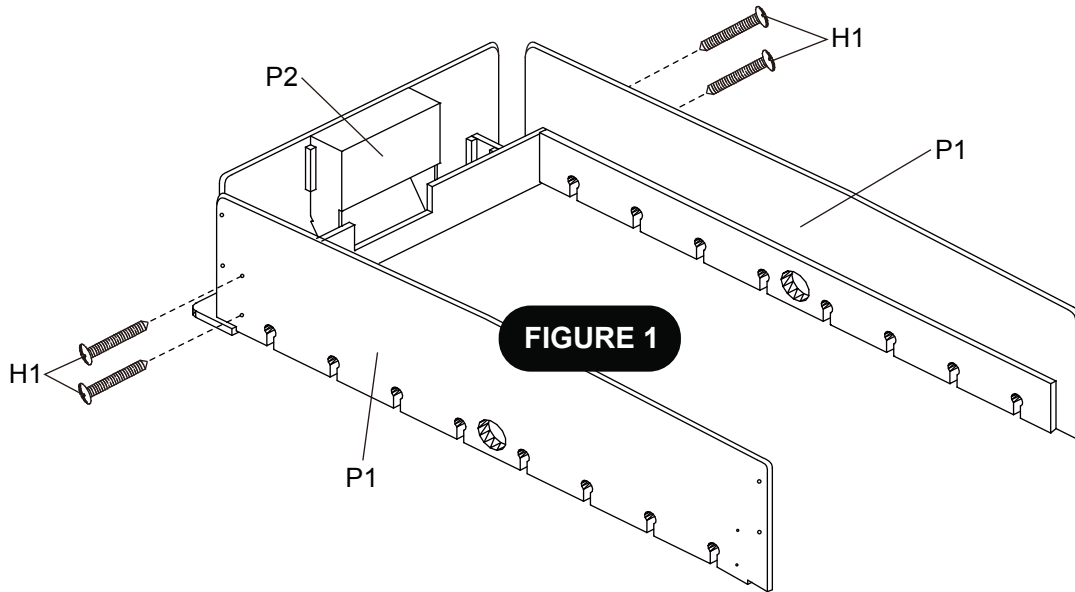
PARTS REQUIRED:

- 4 pcs - **H1** Phillips Round Head Screw
- 2 pcs - **P1** Side Apron
- 1 pc - **P2** End Apron

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly. It is very important to assemble table on a level and flat surface.

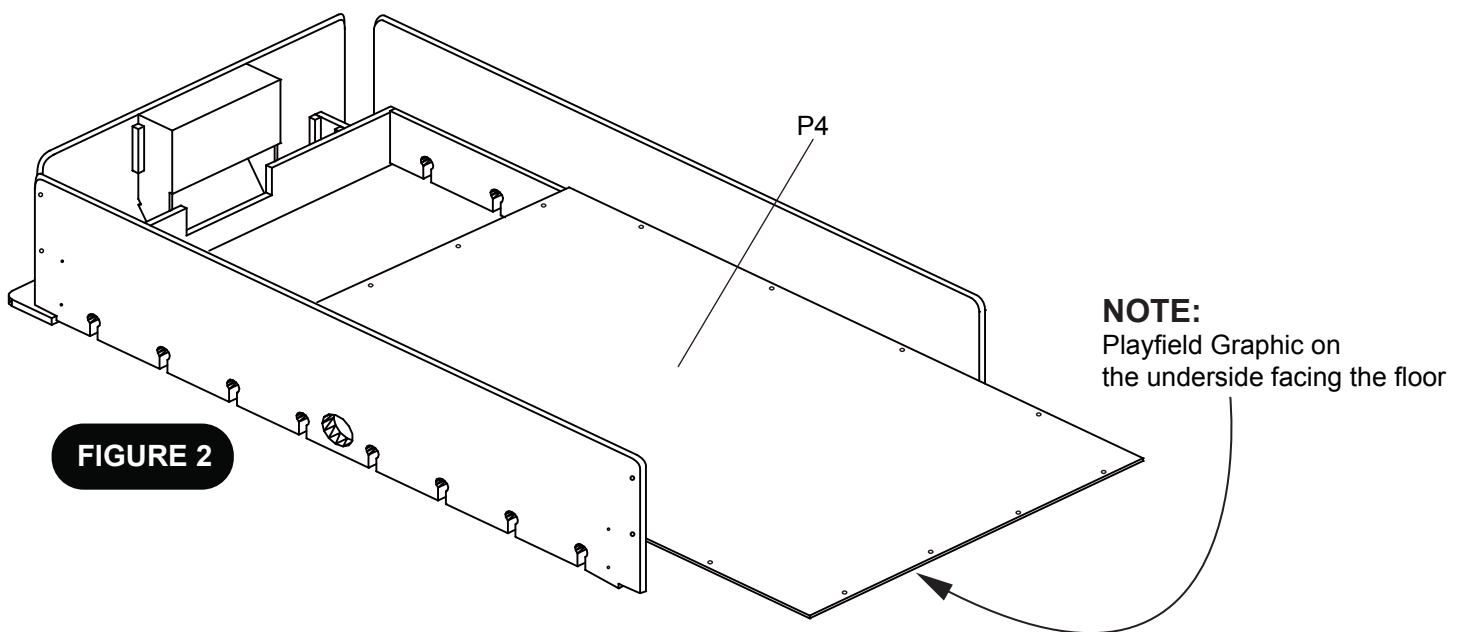
Attach **P1** Side Aprons onto **P2** End Apron using **H1** Screws as shown in **FIGURE 1**. **Tighten, but do not strip out H1 Screws.**

**PARTS REQUIRED:**

- 1 pc - **P4** Playfield

STEP 2:

Slide **P4** Playfield with the graphic facing down into the cabinet as shown in **FIGURE 2**.

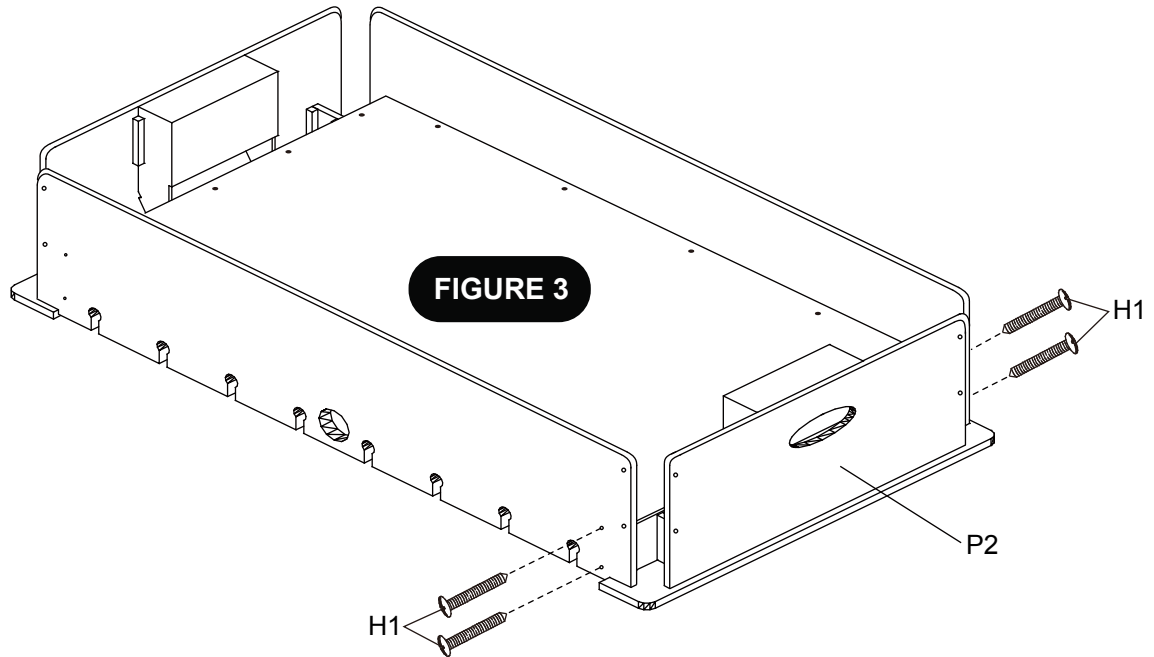


PARTS REQUIRED:

4 pcs - **H1** Phillips Round Head Screw
1 pc - **P2** End Apron

STEP 3:

Attach **P2** End Apron using **H1** Screws as shown in **FIGURE 3**. Tighten, but do not strip out **H1** Screws.

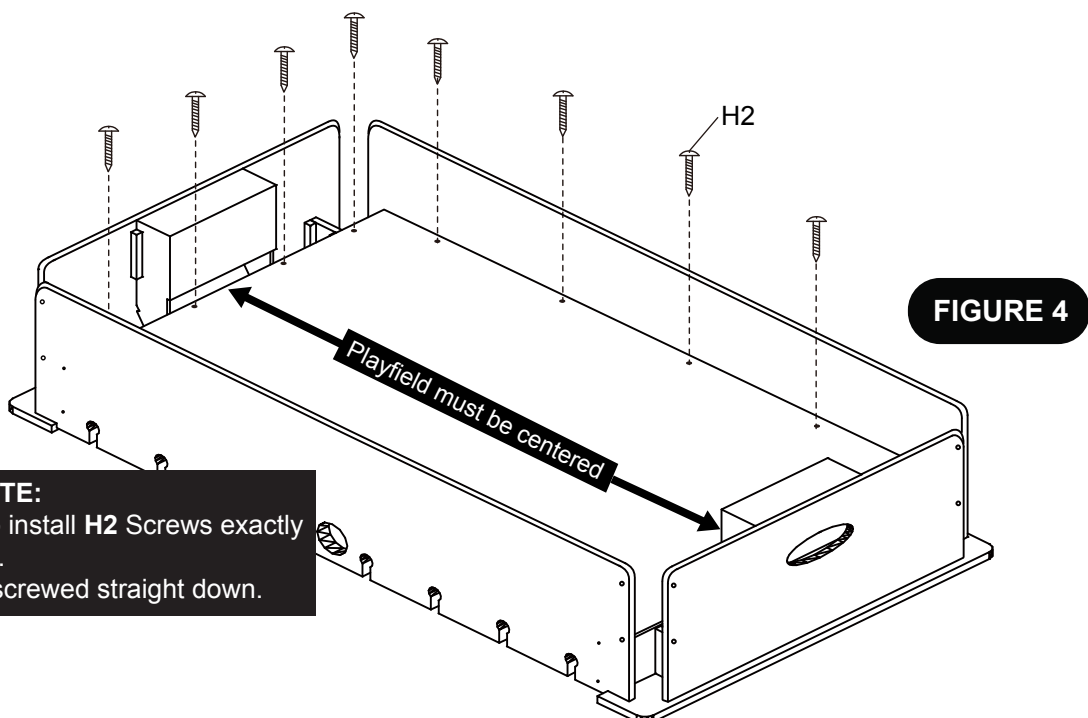


PARTS REQUIRED:

16 pcs - **H2** Phillips Round Head Screw

STEP 4:

Center and attach **P4** Playfield in the cabinet using pre-drilled pilot holes with **H2** Screws as shown in **FIGURE 4**. Tighten, but do not strip out **H2** Screws.



IMPORTANT NOTE:

Please be sure to install **H2** Screws exactly as per **FIGURE 4**. Screws must be screwed straight down.

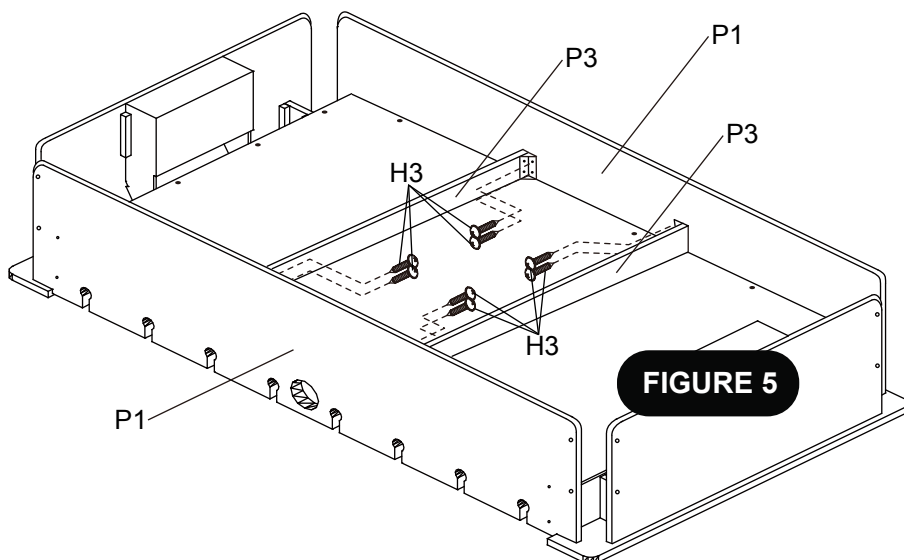
PARTS REQUIRED:

8 pcs - **H3** Phillips Round Head Screw
2 pcs - **P3** Playfield Support Brace

STEP 5:

Attach **P3** Playfield Support Braces onto **P1** Side Aprons using pre-drilled pilot holes with **H3** Screws as shown in **FIGURE 5**.

Tighten, but do not strip out **H3** Screws.



PARTS REQUIRED:

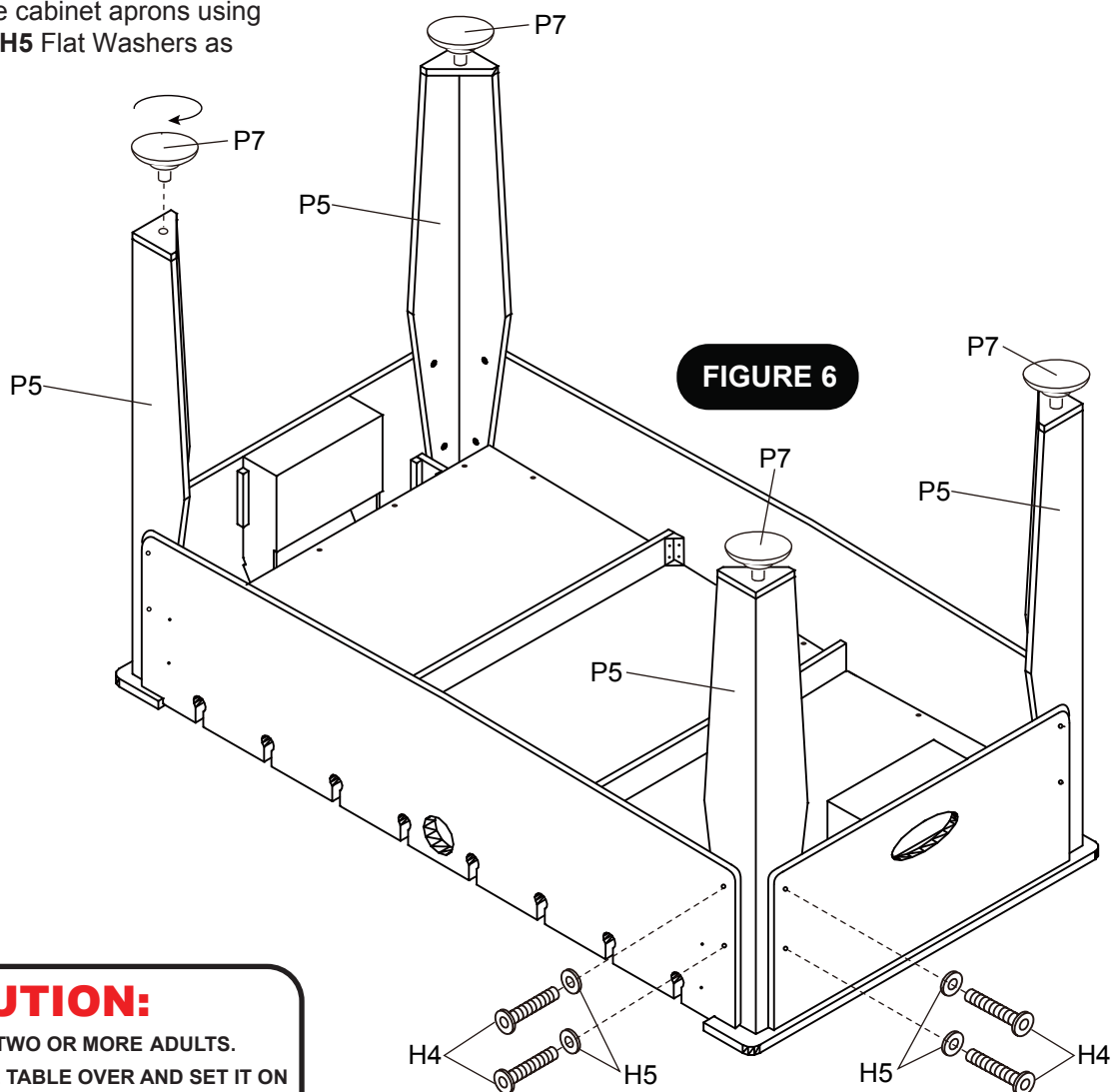
16 pcs - **H4** Allen Head Bolt 4 pcs - **P5** Leg
16 pcs - **H5** Flat Washer 4 pcs - **P7** Leg Leveler
1 pc - **T1** Allen Wrench

STEP 6:

Attach **P5** Leg to the table cabinet aprons using **H4** Allen Head Bolts and **H5** Flat Washers as shown in **FIGURE 6**.

Use **T1** Allen Wrench to tighten all **H4** Bolts.

Thread **P7** Leg Levelers onto each Leg as shown in **FIGURE 6**.



CAUTION:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

4 pcs - **H6** Phillips Flat Head Screw
4 pcs - **H7** Phillips Flat Head Screw
2 pcs - **P6** Ball Entry Cup
2 pcs - **P8** Manual Scorer
2 pcs - **P9** 3-White Shirt / Black Shorts
Player Rod Assembly
1 pc - **P10** 2-White Shirt / Black Shorts
Player Rod Assembly

1 pc - **P11** 5-White Shirt / Black Shorts
Player Rod Assembly

2 pcs - **P12** 3-Red Shirt / Black Shorts
Player Rod Assembly

1 pc - **P13** 2-Red Shirt / Black Shorts
Player Rod Assembly

1 pc - **P14** 5-Red Shirt / Black Shorts
Player Rod Assembly

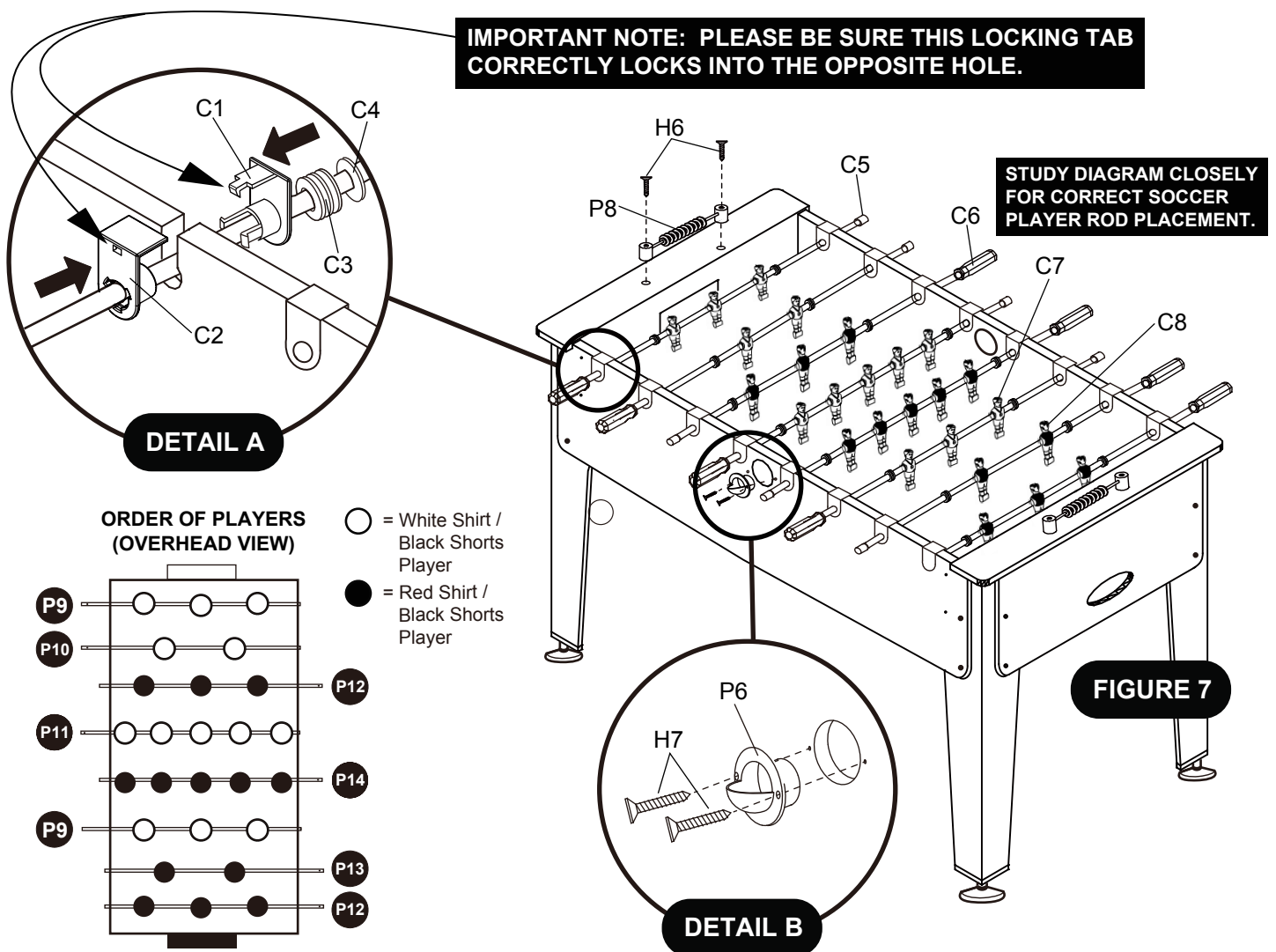
STEP 7:

Attach **P9** 3-White Shirt / Black Shorts Player Rod Assemblies, **P10** 2-White Shirt / Black Shorts Player Rod Assembly and **P11** 5-White Shirt / Black Shorts Player Rod Assembly as shown in **FIGURE 7 , PLACEMENT OF PLAYERS AND QUICK CONNECT ROD BUSHINGS ASSEMBLY IN DETAIL A.**

Attach **P12** 3-Red Shirt / Black Shorts Player Rod Assemblies, **P13** 2-Red Shirt / Black Shorts Player Rod Assembly and **P14** 5-Red Shirt / Black Shorts Player Rod Assembly as shown in **FIGURE 7 , PLACEMENT OF PLAYERS AND QUICK CONNECT ROD BUSHINGS ASSEMBLY IN DETAIL A.**

Attach **P8** Manual Scorers on **P2** End Aprons using pre-drilled pilot holes with **H6** Screws as shown in **FIGURE 7**. **Tighten, but do not strip out H6 Screws.**

Attach **P6** Ball Entry Cups on **P1** Side Aprons using pre-drilled pilot holes with **H7** Screws as shown in **FIGURE 7**. **Tighten, but do not strip out H7 Screws.**



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR 54" DUBLIN SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # 45-6796

Key #	Part #	Description	Qty.
H1	45-6796HLH1	4 mm x 40 mm Phillips Round Head Screw	8
H2	45-6796HLH2	3.5 mm x 33 mm Phillips Round Head Screw	16
H3	45-6796HLH3	3.5 mm x 12 mm Phillips Round Head Screw	8
H4	45-6796HLH4	8 mm x 28 mm Allen Head Bolt	16
H5	45-6796HLH5	8.5 mm x 22 mm Flat Washer	16
H6	45-6796HLH6	3.5 mm x 18 mm Phillips Flat Head Screw	4
H7	45-6796HLH7	3.5 mm x 12 mm Phillips Flat Head Screw	4
T1	45-6796HLT1	Allen Wrench	1
A1	45-6796HLA1	Soccer Ball	4
P1	45-6796HLP1	Side Apron	2
P2	45-6796HLP2	End Apron	2
P3	45-6796HLP3	Playfield Support Brace	2
P4	45-6796HLP4	Playfield	1
P5	45-6796HLP5	Leg	4
P6	45-6796HLP6	Ball Entry Cup	2
P7	45-6796HLP7	Leg Leveler	4
P8	45-6796HLP8	Manual Scorer	2
P9	45-6796HLP9	3-White Shirt / Black Shorts Player Rod Assembly	2
P10	45-6796HLP10	2-White Shirt / Black Shorts Player Rod Assembly	1
P11	45-6796HLP11	5-White Shirt / Black Shorts Player Rod Assembly	1
P12	45-6796HLP12	3-Red Shirt / Black Shorts Player Rod Assembly	2
P13	45-6796HLP13	2-Red Shirt / Black Shorts Player Rod Assembly	1
P14	45-6796HLP14	5-Red Shirt / Black Shorts Player Rod Assembly	1
C1	45-6796HLC1	Male Rod Bushing (Pre-Installed)	16
C2	45-6796HLC2	Female Rod Bushing (Pre-Installed)	16
C3	45-6796HLC3	Rod Bumper (Pre-Installed)	16
C4	45-6796HLC4	Rod Washer (Pre-Installed)	16
C5	45-6796HLC5	Rod End Cap (Pre-Installed)	8
C6	45-6796HLC6	Rod Handle (Pre-Installed)	8
C7	45-6796HLC7	White Shirt / Black Shorts Player (Pre-Installed)	13
C8	45-6796HLC8	Red Shirt / Black Shorts Player (Pre-Installed)	13
C9	45-6796HLC9	4 mm x 25 mm Phillips Round Head Bolt (Pre-Installed)	26
C10	45-6796HLC10	4 mm Lock Nut (Pre-Installed)	26
K1	45-6796HLK1	Hardware Kit	1
M1	45-6796HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.