STANDARD TEXTILE

Processing Procedure
Incontinence Underpads and Diapers Made of Either Birdseye, Ibex or Other Cotton Blended Fabrics

PROCESSING REQUIREMENTS

A. All new products must be laundered prior to use.

B. We recommend the following washing instructions for any **heavily soiled** products.

C. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment and experience.

D. Three flushes are recommended to eliminate residual substances and stains from the products before subjecting them to 150°F water. By experience, you may find that two flushes are sufficient.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 min.	High	100°F	--
2.	Flush	3 min.	High	100°F	--
3.	Flush	3 min.	High	100°F	--
4.	Break	7 min.	Low	150°F	8 oz. Detergent & 16 oz. Alkali
5.	Suds	5-7 min.	Low	150°F	4 oz. Detergent
6.	Bleach	5-7 min.	Low	150°F	1 qt 1% Sodium Hypochlorite or 16 oz. Oxygenated Bleach
7.	Rinse	2 min.	High	140°F	--
8.	Rinse	2 min.	High	130°F	--
9.	Rinse	2 min.	High	120°F	--
10.	Sour	5 min.	Low	100°F	Sour to pH of 5.5 Note: Excess Softeners will reduce product absorbency.

E. The drying temperature should NOT EXCEED 160°F; adjust inlet and outlet temperatures as needed. Do not over dry. If utilizing gas dryers, care should be exercised initially to ensure that a proper drying cycle is programmed so as not to melt the synthetic parts of the product, i.e., use a few items in a trial run to optimize cycle parameters. COOL DOWN cycles are recommended.

Standard Textile Co., Inc.
One Knollcrest Drive
Cincinnati, Ohio 45237
1.800.999.0400