

Bluestone
Porcelain Stone®

AMERICAN

Distinctly American. Uniquely Crossville.



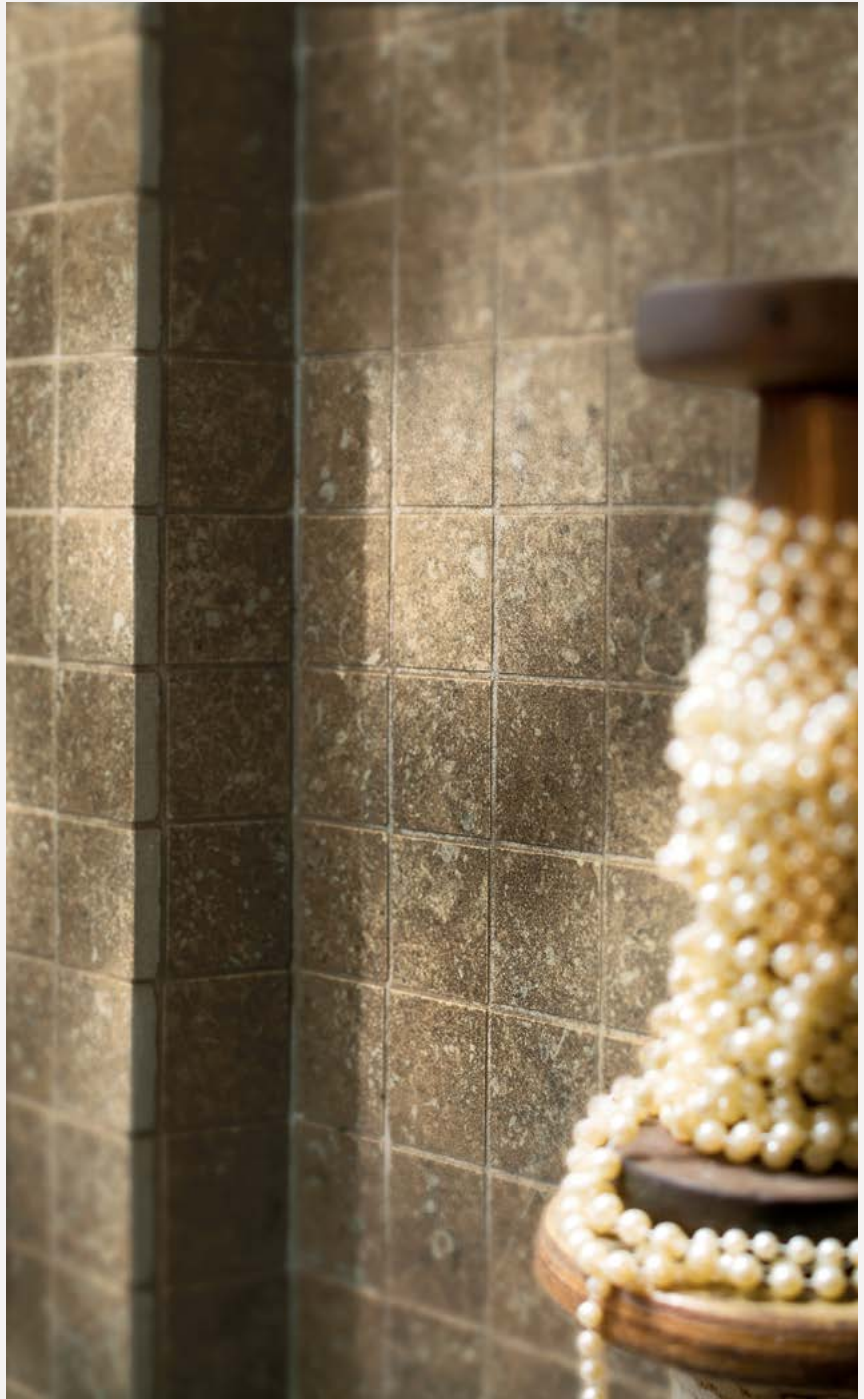
Bluestone

Porcelain Stone®

Inspired by natural Blue Stone, Crossville's Bluestone embodies the intricate details of fossil-like impressions and sprinkles of glitter. From the beginning of time, nature and man have used natural stone to depict their story. Let Crossville's Bluestone help depict your story, your style. Whether it is rustic, traditional, transitional or contemporary, Bluestone can serve as a beautiful backdrop to any style.

- UPS and honed finishes add to design versatility
- All sizes are rectified and modular with a minimum of 3mm grout joint
- Cross-Sheen® finish for easy cleaning available on UPS only

Bluestone is made in the U.S.A. through Crossville's EcoCycle Tile Process™, it contains a minimum 4% recycled content and is **Green SquaredSM Certified**—a beautifully responsible selection for your next design project.



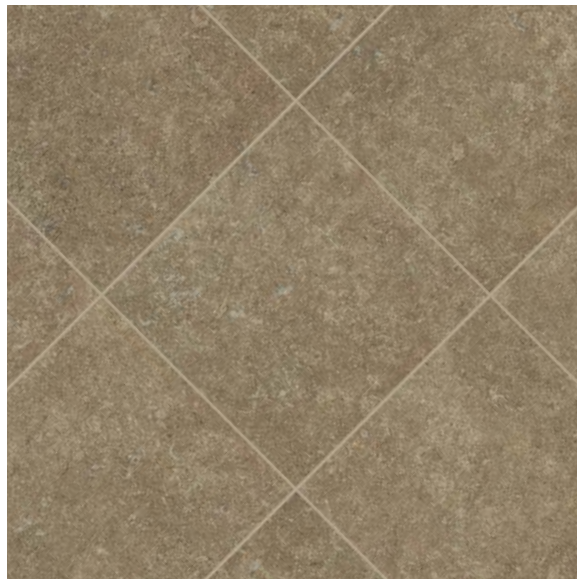
AV202 ► Arizona Brown UPS 2 x 2 Mosaics

Color Palette

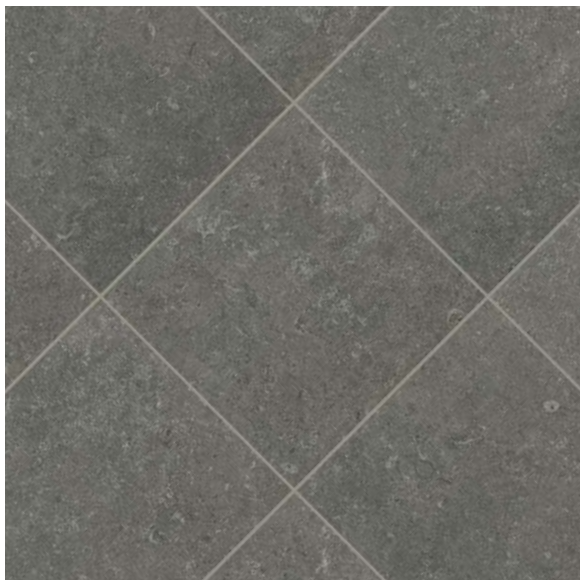
Colors



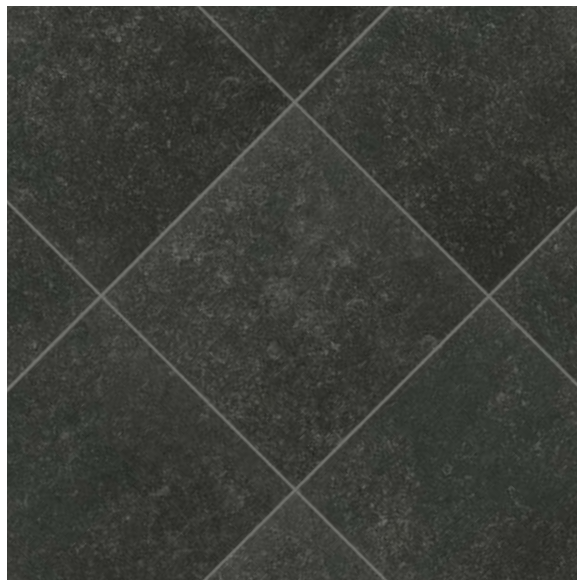
AV201 ▶ Colorado Buff UPS/HON
4% recycled content



AV202 ▶ Arizona Brown UPS/HON
4% recycled content



AV203 ▶ Pennsylvania Blue UPS/HON
20% recycled content



AV204 ▶ Vermont Black UPS/HON
20% recycled content

Specifications

Sizes Available in all colors



Mosaics Finishes available as noted



Get Planked!

Our Porcelain Stone® products are available in popular plank shapes with no minimum order and quick fulfillment.

See website for more details and sizes.



Sizes & Finishes

Field Tile

Available in all colors

Nominal (in)	Actual (mm)	Thickness (mm)	Finish
6 x 6	147 x 147	10.5	UPS/HON
6 x 24	147 x 597	10.5	UPS/HON
12 x 12	297 x 297	10.5	UPS/HON
12 x 24	297 x 597	10.5	UPS/HON
24 x 24	597 x 597	10.5	UPS/HON

Note: All field tile is rectified and modular with a minimum 3mm grout joint.
Actual measurements stated in inches indicate tile is calibrated (non-rectified).
Actual measurements stated in mm indicated tile is rectified.

Mosaics

Available in all colors

Nominal (in)	Actual (mm)	Thickness (mm)	Finish
2 x 2*	47 x 47	10.5	UPS
3 x 6**	72 x 147	10.5	HON
Random***			
2 x 2	47 x 47	10.5	UPS/HON Mixed
2 x 4	47 x 97	10.5	
2 x 6	47 x 147	10.5	

* 2 x 2 Mosaic tile in 297mm x 297mm mounted sheets

** 3 x 6 Mosaic tile in 297mm x 372mm mounted sheets (staggered joints)

*** 2 x 2, 2 x 4 and 2 x 6 Mosaic tile in 297mm x 322mm mounted sheets

Coordinating Trim

Available in all colors

Nominal (in)	Actual (mm)	Thickness (mm)	Finish
4 x 12 Single Bullnose	97 x 297	10.5	UPS/HON
6 x 12 Cove Base	150 x 297	10	UPS
6 x 8 Left & Right CB Corners	150 x 200	10	UPS



4 x 12 Single Bullnose



6 x 12 Cove Base



6 x 8 Cove Base Corners Left & Right

Wet Dynamic Coefficient of Friction Range

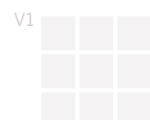
UPS	0.50 - 0.60	AcuTest sm
HON	0.42 - 0.52	AcuTest sm

Product Performance

Breaking Strength	>450 lbf	ASTM C648
Bond Strength	>200 psi	ASTM C482
Chemical Resistance	Unaffected	ASTM C650
Frost Resistance	Resistant	ASTM C1026
Water Absorption	<0.20%	ASTM C373
Scratch Hardness	7	Mohs Scale

Shade & Texture Index

Bluestone has a shade variation of V2.



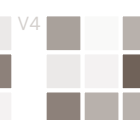
V1



V2



V3



V4

V1 Uniform appearance

V2 Slight Variation

V3 Moderate Variation

V4 Substantial Variation

This porcelain tile product is produced with a V2 variation. Expect that the amount of color and texture on each piece may vary slightly. Inspect the product upon delivery and for best results, blend tile from several cartons during installation.

Environmentally Conscious

Bluestone is made using Crossville's EcoCycle Tile Process™, it contains a minimum 4 percent pre-consumer third-party recycled content and is Green Squared® Certified. Through these recycling processes Crossville recycles nearly 12 million pounds of previously discarded filtrate and fired tile waste. In addition to its own fired waste recycling, Crossville also accepts and recycles reclaimed, previously installed tile through its Tile Take-Back™ Program. For more information, visit CrossvilleInc.com/green.

Recommended Use

Bluestone is recommended for interior floors, walls, countertops, and exterior walls in both residential and commercial applications. Bluestone is not recommended for exterior horizontal surfaces or exterior paving. **The honed finish is not recommended for wet areas where standing water may occur.** If offset pattern is required for tiles 15 inches or longer, Crossville® recommends an offset of not greater than 33%. If an offset greater than 33% is specified, specifier and owner must approve mock-up and lippage. See CrossvilleInc.com for detailed installation instructions.



AV202 ▸ Arizona Brown
Random Mosaic

Care and Maintenance

Regular cleaning is the best way to keep Bluestone tile looking good for years to come. Use clean, hot water (combined with a household cleaner for more aggressive cleaning). Rinse thoroughly and dry with a soft cloth. No waxes are needed. More information regarding the care and maintenance of Crossville® products is available at CrossvilleInc.com.

Wet area use 2 x 2 Mosaics

Crossville® produces Bluestone 2 x 2 Mosaics with the Cross-Sheen finish. The AcuTest™ wet Dynamic COF of Bluestone is $\geq .50$. Their small 2 x 2 size ensures frequent grout joints which provides traction and drainage. Crossville cannot control situations involving incorrect installation, improper slope to the drain for elimination of standing water and poor surface cleaning. This information is provided so that customers may make a realistic and informed decision when comparing Bluestone to other tile products in wet area environments, such as residential/commercial bathrooms, showers, and interior pool decks.

Hydrotect

Our porcelain tiles are available with Hydrotect. Crossville's revolutionary invisible coating harnesses the power of light, water, and oxygen to create the best defense against dirt and pollution. Whether indoors or out, floors and walls stay cleaner, providing a superior experience in any space. For complete details check our website at CrossvilleInc.com.



CrossvilleInc.com

If you want a better idea of what Crossville tile would look like in a particular room setting, simply visit our website and click on Cross-Vision. This powerful software tool allows you to visualize different types of Crossville tile. In addition, you'll find comprehensive information about Crossville's entire portfolio of products. You can also learn about the latest styles and trends from industry experts, download detailed care and maintenance instructions for our various products, or browse electronic versions of Crossville's product brochures. So whether you need information about Crossville products or tile in general, please visit us at CrossvilleInc.com. Information listed here is subject to change.

Our Warranty

Crossville Inc. guarantees that its products will meet or exceed the performance specifications outlined in ANSI A137.1- 2012 and in the performance data section of the Crossville, Inc. general product catalog. For complete details check our website at CrossvilleInc.com.

Information listed here is subject to change. Please refer to CrossvilleInc.com for the latest, most accurate information.

Trade Organizations



Environmentally Aware



Bluestone

Crossville, Inc.

PO Box 1168
Crossville, TN
38557

Phone 931.484.2110
Fax 931.456.2956
E-Mail Crossc@CrossvilleInc.com
Web CrossvilleInc.com



AV203 ► Pennsylvania Blue 24 x 24
Lynn University, Boca Raton, Florida

Cover: **AV203** ► Pennsylvania Blue 24 X 24
Ebb & Flow ► **EF07** ► Sticks and Stones 1/2 x 1/2 Mosaic

