Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS 66762
800-856-4445

Basepoint Business Centre: Rivermead Drive,Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

HENLEY 2-4 PERSON OUTDOOR CABIN SAUNA

MODEL # : 2504769B, 2504769B-V

THE ASSEMBLY MANUAL MUST BE RETAINED SINCE IT CONTAINS IMPORTANT INFORMATION

LICENSED ELECTRICIAN WORK IS REQUIRED TO INSTALL A DEDICATED 240V/50AMP CIRCUIT

WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite www.backyarddiscovery.com*

BILT®

EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

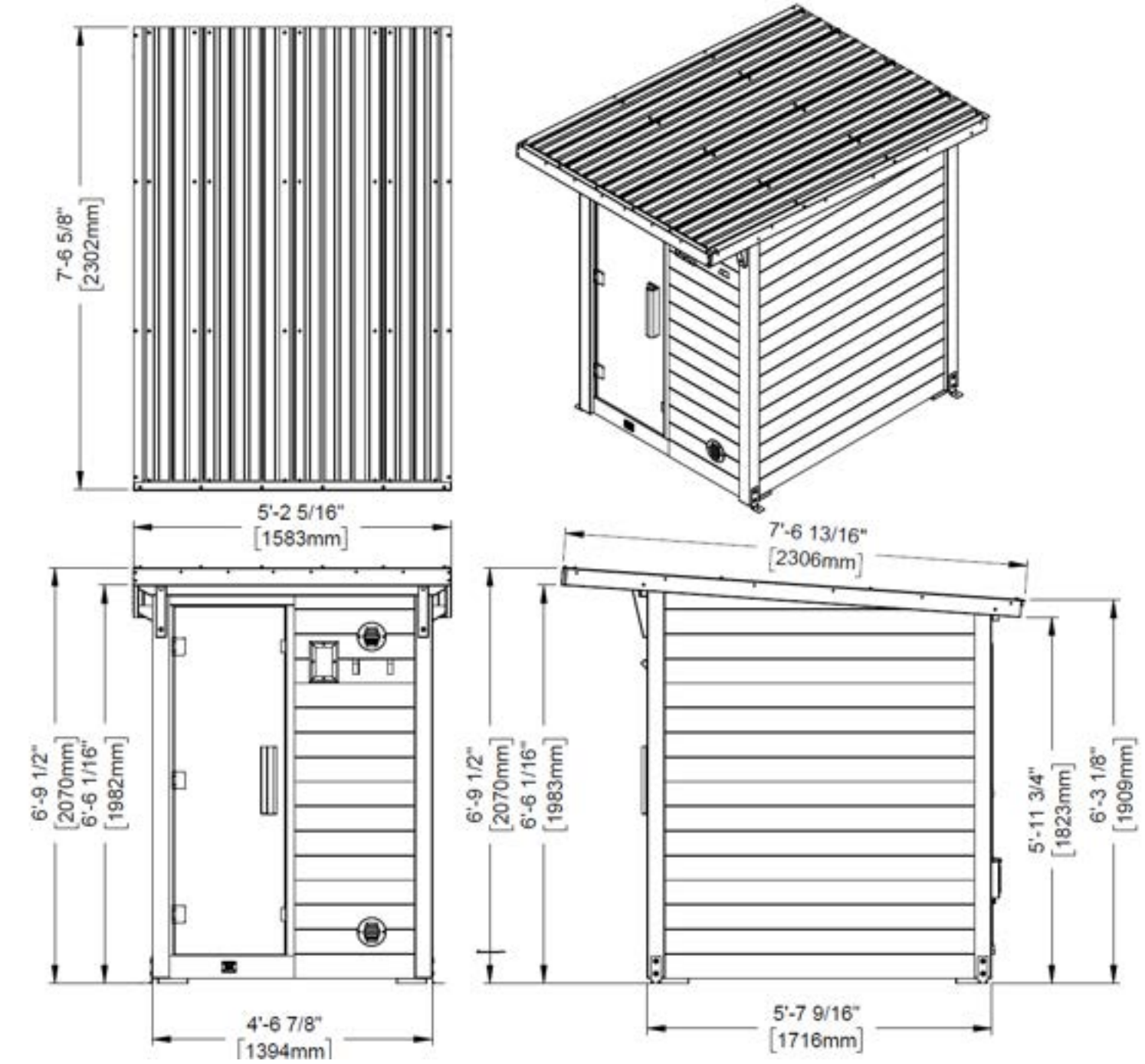
App Store | Google play

OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

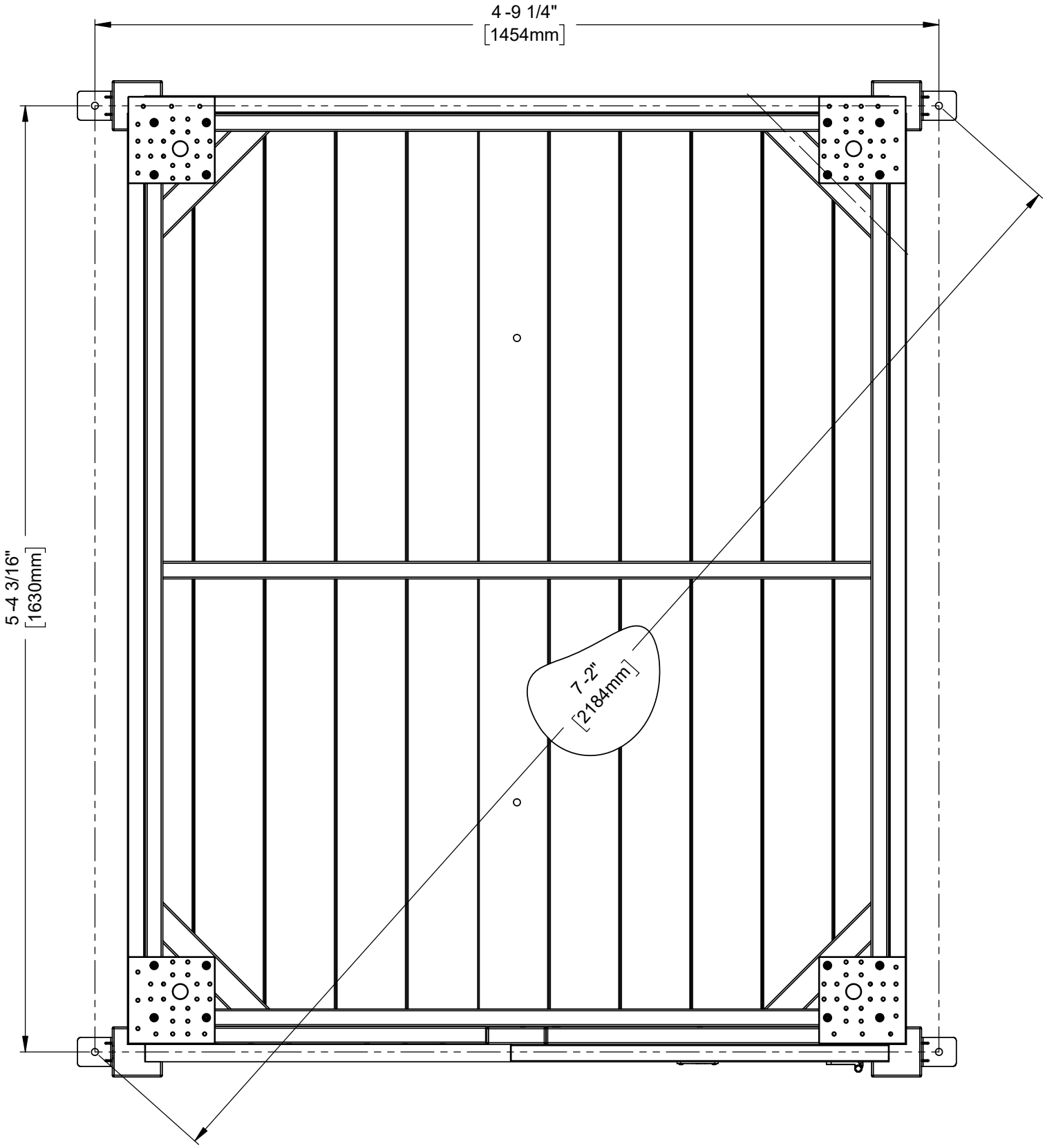
CHOOSE A GOOD LOCATION FOR YOUR SAUNA!

It is critically important that the sauna foundation is sturdy and level.
An unstable foundation can cause the sauna to tilt, shift, or fall, leading to injury.
Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.

- Using incorrect hardware may result in improper assembly.
- Ensure the surface is firm and level and can support the weight of the sauna and its users. (1400+ lbs.)
- Many garages, basements or deck floors are sloped for drainage. A slight slope will not be an issue. A more pronounced slope will require shimming to make the sauna level.
- Consider a concrete slab, paver stones, or something similar to prevent the cradle supports from settling in the ground. Concrete anchors are provided in the kit.
- If installing on the ground or gravel surface, ground anchors are included in the kit.
- If installing on a deck, confirm there is ample structural support under the deck. The hardware to mount to a wood deck is NOT included and will need to be purchased separately.
- Consider distance from your electrical service box as this can greatly impact the cost of needed electrical work.
- If located in an area that tends to receive high winds, it is recommended to take extra precautions to ensure the door does not blow open. In most situation, this should not be a concern.

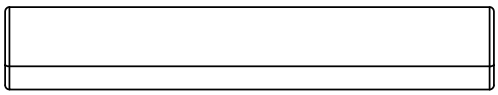


OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



AM02 DOOR HANDLE-W4L22361
(x1) 2 1/4"x3"x13 5/16" (57x76x338)



E01 TRIM BOARD-W4L22345
(x2) 1 7/16"x3 3/8"x60 3/8" (36x86x1534)



H01 ROOF TRIM-W4L22909
(x2) 15/16"x3 3/8"x89 3/8" (24x86x2270)



HB01 WALL BOARD-W4L22356
(x2) 15/16"x2 3/4"x48 1/16" (24x70x1220)



N01 HEATER MOUNT-W4L22411
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)



NG03 FASCIA-W4L22910
(x1) 13/16"x3 1/8"x60 3/8" (20x80x1534)



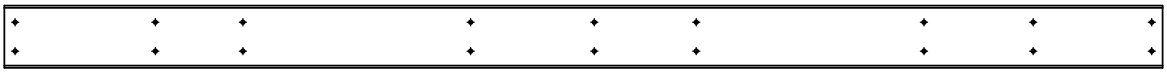
NG04 SLAT-W4L22385
(x3) 13/16"x3 3/8"x50 1/4" (20x86x1276)



NR03 HEATER GUARD BOARD-W4L22413
(x5) 13/16"x2 3/8"x21 3/16" (20x60x538)



NR04 HEATER GUARD BOARD-W4L22412
(x5) 13/16"x2 3/8"x16 15/16" (20x60x430)



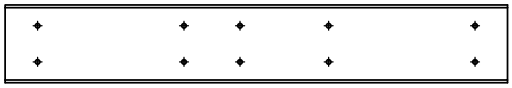
OG01 FLOOR JOIST-W4L22363
(x1) 1 3/16"x3 3/8"x63 1/16" (30x86x1602)



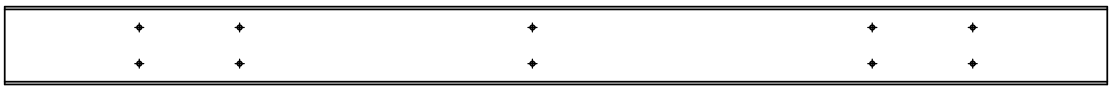
OG02 FLOOR JOIST-W4L22367
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)

OWNER'S MANUAL - PARTS IDENTIFICATION

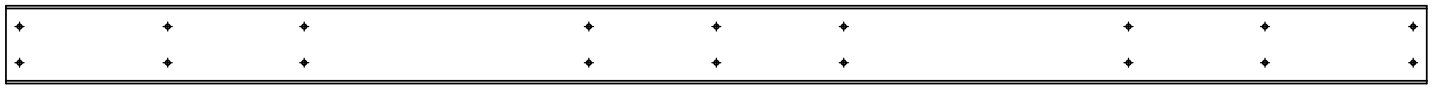
WOOD COMPONENTS (NOT TO SCALE)



OG03 FLOOR JOIST-W4L22368
(x1) 1 3/16"x3 3/8"x21 7/8" (30x86x556)



OG04 FLOOR JOIST-W4L22369
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



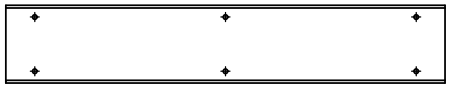
OG05 FLOOR JOIST-W4L22372
(x1) 1 3/16"x3 3/8"x61 7/8" (30x86x1572)



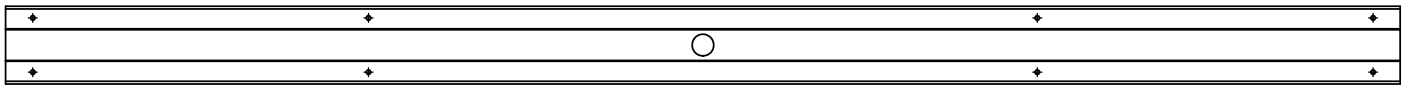
OG06 FLOOR JOIST-W4L22380
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



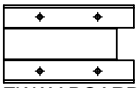
OG07 SEAT CLEAT-W4L22382
(x1) 1 3/16"x3 3/8"x45 7/16" (30x86x1154)



OG08 SEAT CLEAT-W4L22384
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



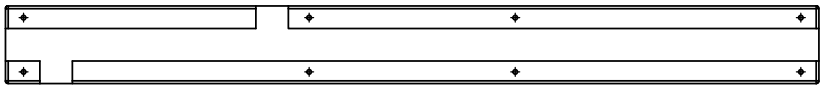
OG10 WIREWAY BOARD-W4L23763
(x1) 1 3/16"x3 3/8"x60 3/4" (30x86x1543)



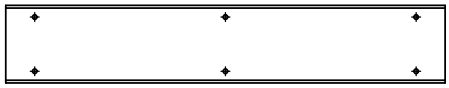
OG11 WIREWAY BOARD-W4L22388
(x1) 1 3/16"x3 3/8"x5 11/16" (30x86x144)



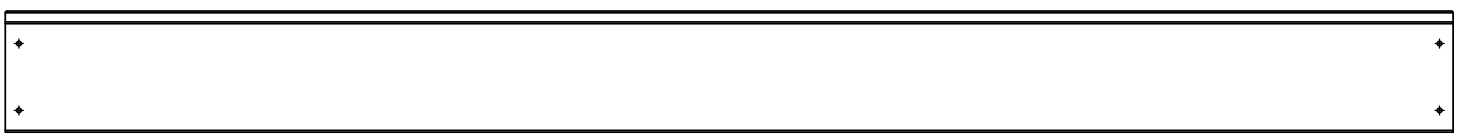
OG12 WIREWAY BOARD-W4L22389
(x1) 1 3/16"x3 3/8"x19 3/4" (30x86x501)



OG13 LIGHT MOUNT-W4L23762
(x1) 1 3/16x3 3/8"x35 7/16" (30x86x900)



OG15 SEAT CLEAT-W4L22407
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



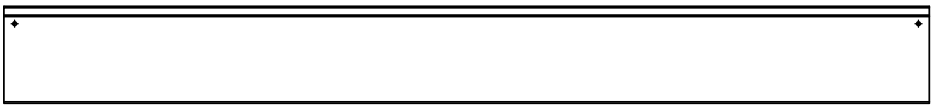
OJ01 WALL BOARD-W4L22347
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OWNER'S MANUAL - PARTS IDENTIFICATION

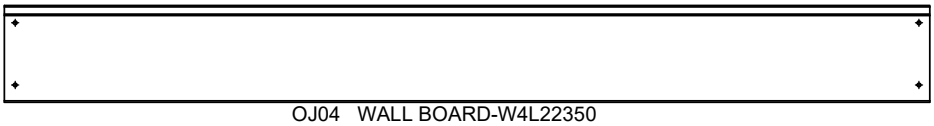
WOOD COMPONENTS (NOT TO SCALE)



OJ02 WALL BOARD-W4L22348
(x28) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



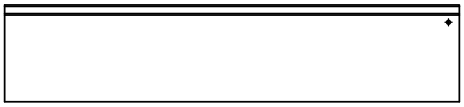
OJ03 WALL BOARD-W4L22349
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ04 WALL BOARD-W4L22350
(x9) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ05 WALL BOARD-W4L22351
(x8) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ06 WALL BOARD-W4L22352
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



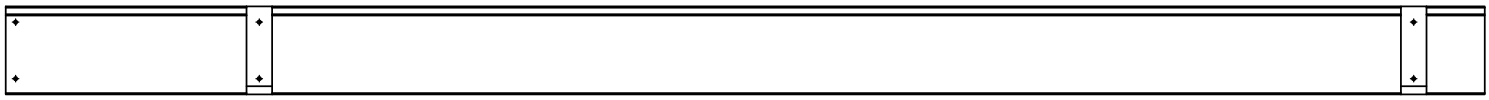
OJ07 WALL BOARD-W4L22353
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ08 WALL BOARD-W4L22354
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



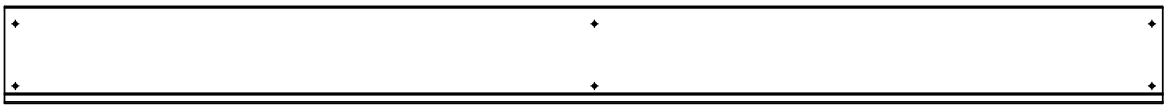
OJ09 WALL BOARD-W4L22357
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



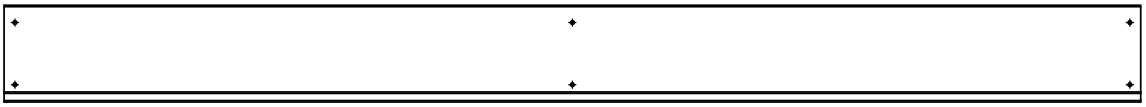
OJ10 ROOF BOARD-W4L22359
(x12) 1 3/16"x5 1/4"x88 9/16" (30x134x2250)

OWNER'S MANUAL - PARTS IDENTIFICATION

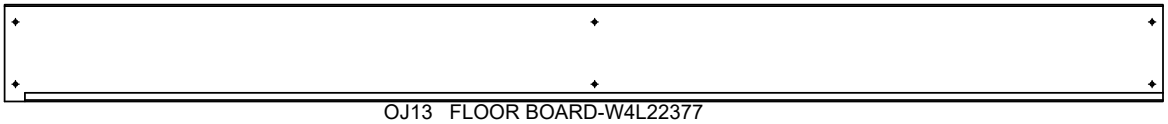
WOOD COMPONENTS (NOT TO SCALE)



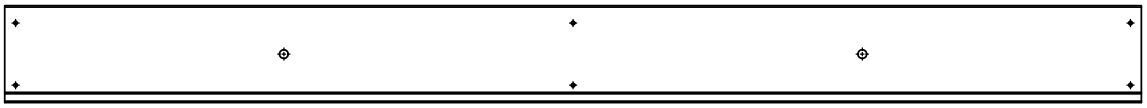
OJ11 FLOOR BOARD-W4L22374
(x3) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ12 FLOOR BOARD-W4L22376
(x4) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



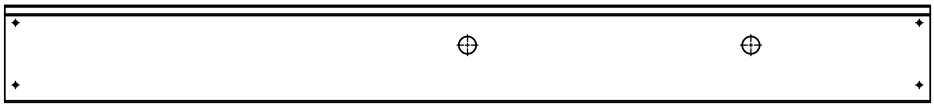
OJ13 FLOOR BOARD-W4L22377
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



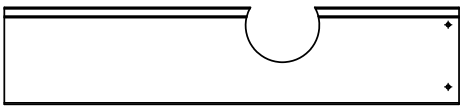
OJ14 FLOOR BOARD-W4L22379
(x1) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



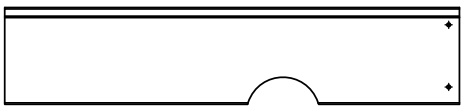
OJ15 WALL BOARD-W4L22390
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



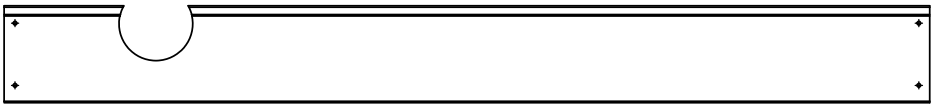
OJ16 WALL BOARD-W4L23761
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



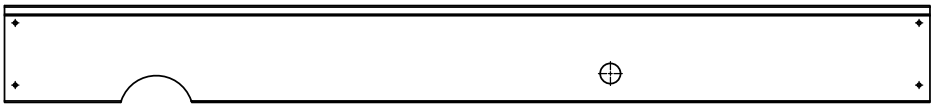
OJ17 WALL BOARD-W4L22394
(x2) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ18 WALL BOARD-W4L22395
(x2) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ19 WALL BOARD-W4L23760
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



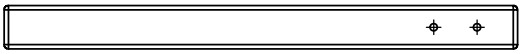
OJ20 WALL BOARD-W4L23759
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ21 WALL BOARD-W4L22408
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

OWNER'S MANUAL - PARTS IDENTIFICATION

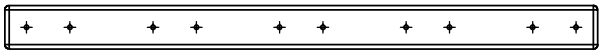
WOOD COMPONENTS (NOT TO SCALE)



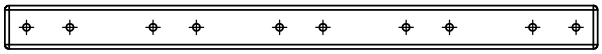
OO01 SLAT CLEAT-W4L22404
(x2) 1 3/16"x1 3/16"x14" (30x30x355)



OO02 FLOOR TRIM-W4L22365
(x1) 1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO03 HEATER GUARD BOARD-W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 HEATER GUARD BOARD-W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO05 FLOOR TRIM-W4L22366
(x1) 1 3/16"x1 3/16"x48 1/16" (30x30x1220)



OO06 FLOOR TRIM-W4L22373
(x1) 1 3/16"x1 3/16"x61 7/8" (30x30x1572)



OO07 FLOOR TRIM-W4L22378
(x1) 1 3/16"x1 3/16"x21 13/16" (30x30x554)



OO09 TRIM-W4L22400
(x2) 1 3/16"x1 3/16"x29 11/16" (30x30x754)



OO10 TRIM-W4L22401
(x2) 1 3/16"x1 3/16"x17 5/16" (30x30x439)



OO11 TRIM-W4L22402
(x1) 1 3/16"x1 3/16"x59 13/16" (30x30x1519)



OO13 TRIM-W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)



OO14 TRIM-W4L22607
(x2) 1 3/16"x1 3/16"x37 7/8" (30x30x962)



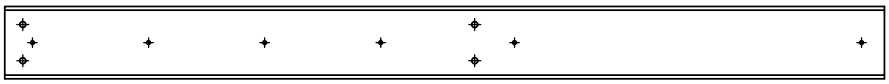
OO15 TRIM-W4L22608
(x1) 1 3/16"x1 3/16"x47 9/16" (30x30x1208)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



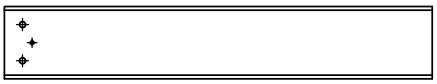
OO16 TRIM-W4L22415
(x1) 1 3/16"x1 3/16"x2 3/8" (30x30x60)



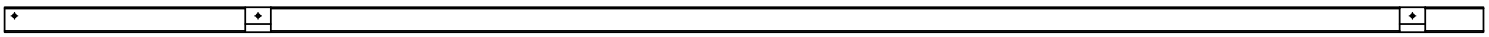
OR01 SEAT UPRIGHT-W4L22406
(x2) 1 3/16"x2 3/8"x28 3/4" (30x60x730)



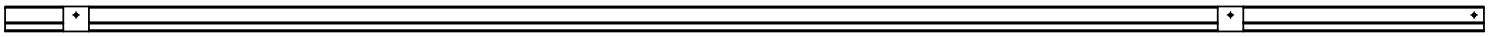
OR02 ANGLE BRACE-W4L21946
(x4) 1 3/16"x2 3/8"x10 7/8" (30x60x276)



OR03 BENCH UPRIGHT-W4L22405
(x2) 1 3/16"x2 3/8"x14" (30x60x355)



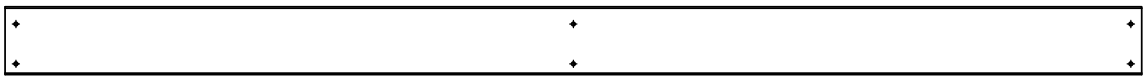
OR04 ROOF BOARD-W4L22355
(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)



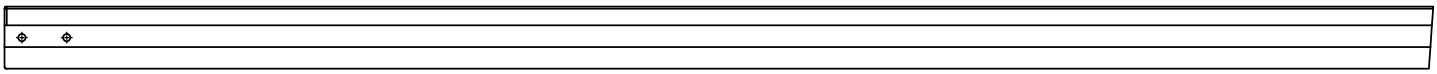
OR05 ROOF BOARD-W4L22358
(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)



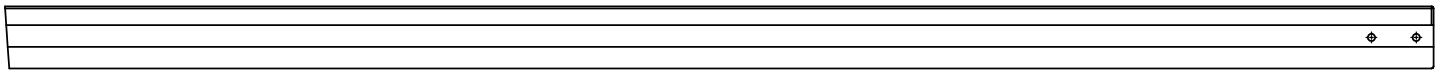
OS01 FLOOR BOARD-W4L22364
(x1) 1 3/16"x3 1/4"x63 1/16" (30x82x1602)



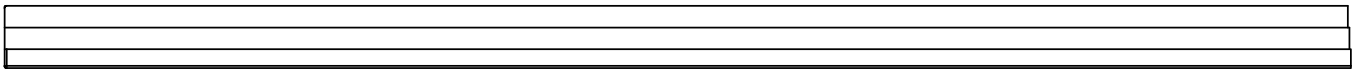
OS02 FLOOR BOARD-W4L22375
(x1) 1 3/16"x3 11/16"x61 7/8" (30x94x1572)



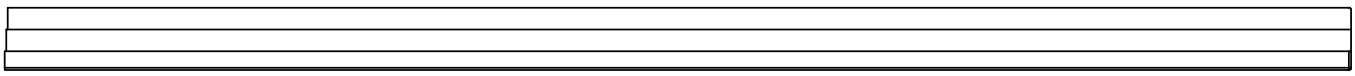
SP01 POST-W4L22341
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP02 POST-W4L22342
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP03 POST-W4L22343
(x1) 3 3/8"x3 3/8"x"73 5/16" (86x86x1862)



SP04 POST-W4L22344
(x1) 3 3/8"x3 3/8"x73 5/16" (86x86x1862)

OWNER'S MANUAL - PARTS IDENTIFICATION

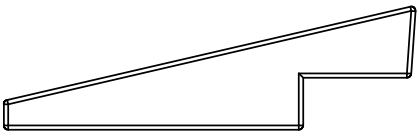
WOOD COMPONENTS (NOT TO SCALE)



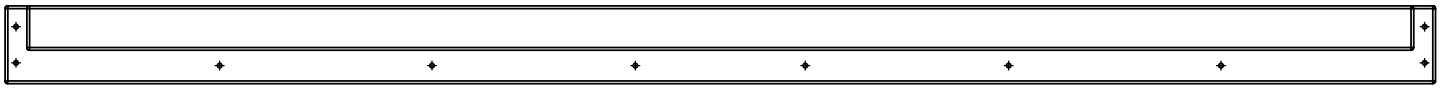
W01 SEAT TRIM-W4L22383
(x2) 1 9/16"x3 3/8"x50 1/4" (40x86x1276)



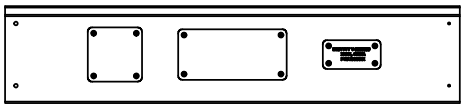
W02 FOOT BRACE-W4L22399
(x4) 1 15/16"x3 3/8"x10 1/4" (50x86x261)



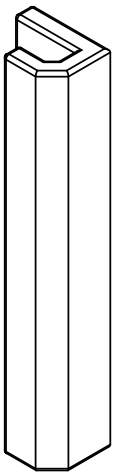
W03 ANGLE BRACE-W4L22409
(x2) 1 15/16"x3 3/8"x11 1/4" (50x86x285)



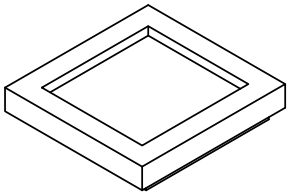
W04 FASCIA-W4L22912
(x1) 1 15/16"x3 3/8"x62 5/16" (50x86x1583)



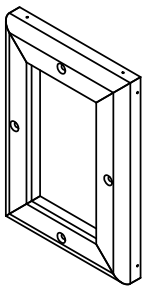
WB01 WALL BOARD ASSEMBLY-W2A04921
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



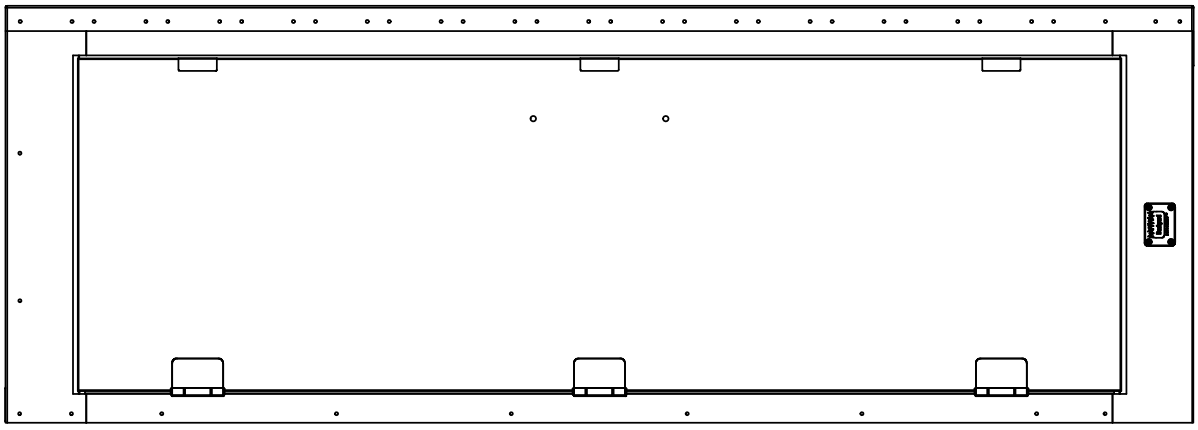
AM01 DOOR HANDLE-W2A04917
(x1) 2 1/4"x3"x13 5/16" (57x76x338)



1698 HYGROMETER-A6P01698
(x1)



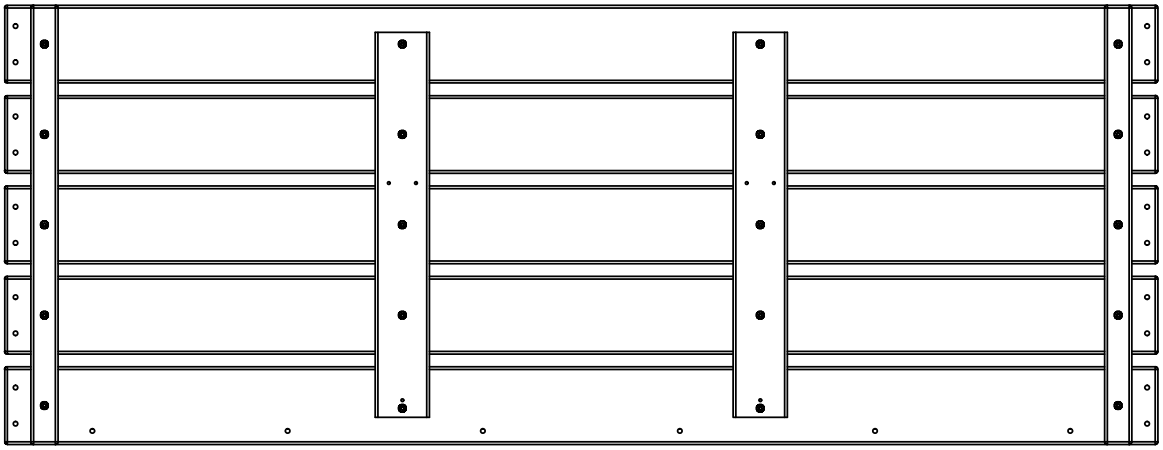
TF01 TRIM FRAME-W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)



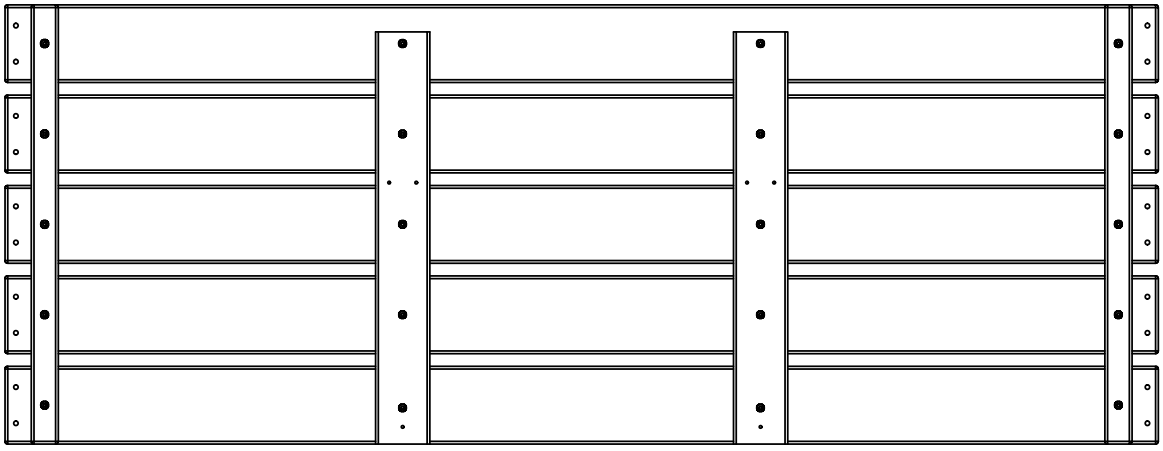
WP01 DOOR WALL PANEL ASSEMBLY-W2A04911
(x1) 2 3/8"x27 1/4"x77 5/8" (60x692x1972)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



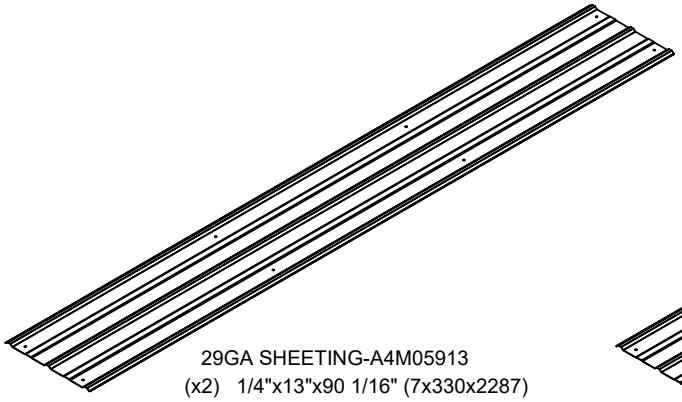
BA01 BENCH ASSEMBLY-W2A04918
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)



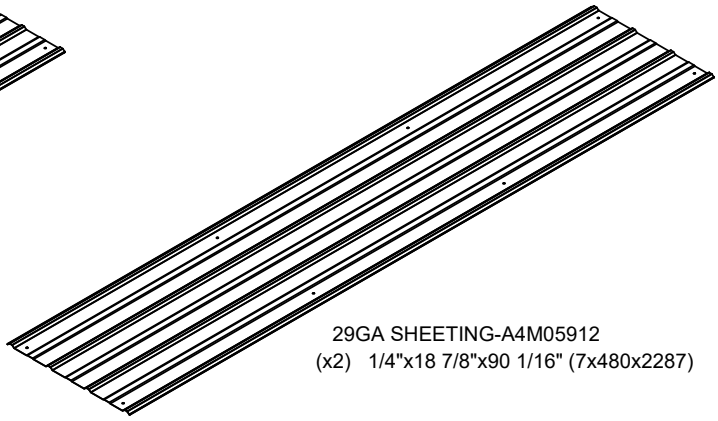
BA02 BENCH ASSEMBLY-W2A04920
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)

OWNER'S MANUAL - PARTS IDENTIFICATION

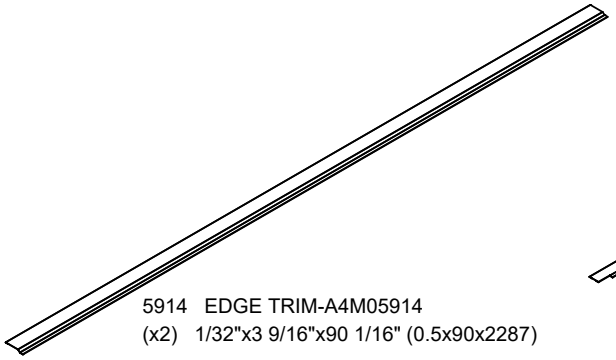
ACCESSORY COMPONENTS (NOT TO SCALE)



29GA SHEETING-A4M05913
(x2) 1/4"x13"x90 1/16" (7x330x2287)



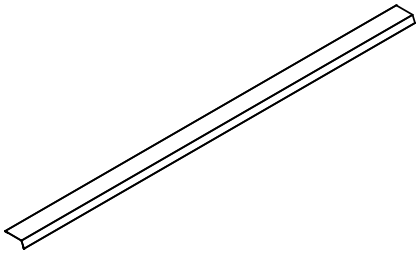
29GA SHEETING-A4M05912
(x2) 1/4"x18 7/8"x90 1/16" (7x480x2287)



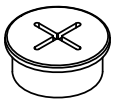
5914 EDGE TRIM-A4M05914
(x2) 1/32"x3 9/16"x90 1/16" (0.5x90x2287)



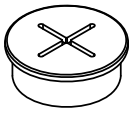
5915 EDGE TRIM-A4M05915
(x1) 1/32"x2 9/16"x62" (1x66x1575)



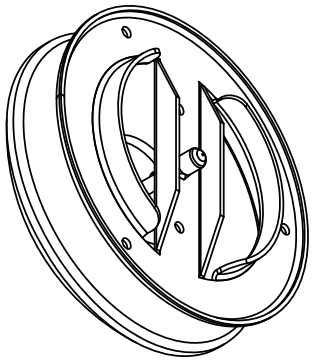
5916 DRIP EDGE-A4M05916
(x1) 1/32"X4 1/4"X60 1/4" (0.34x109x1530)



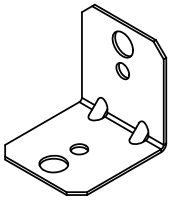
1467 25mm SILICONE GROMMET-A6P01467
(x4)



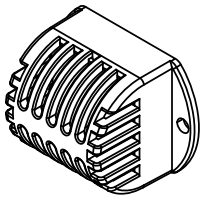
1468 30mm SILICONE GROMMET-A6P01468 (
x1)



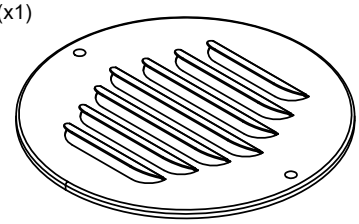
5592 VENT ASSEMBLY-A4M05592
(x1)



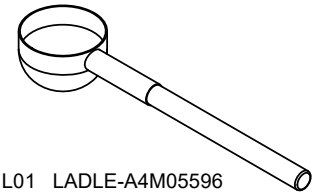
555 L BRACKET BLK-A4M00555
(x8) 1 1/4"x1 3/8"x1 3/8" (32x35x35)



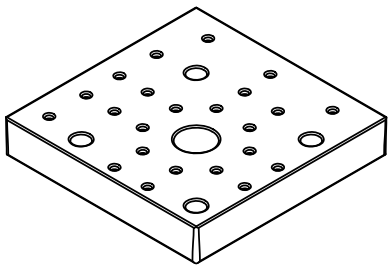
1714 TEMPERATURE SENSOR-A4M01714
(x1)



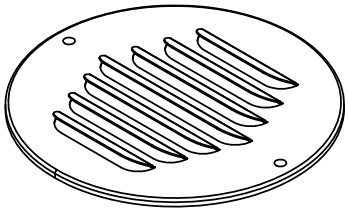
5285 VENT-A4M05285
(x2)



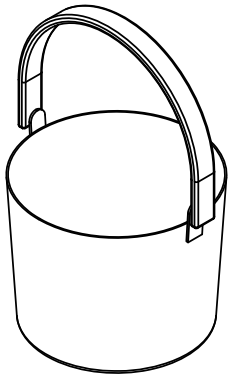
L01 LADLE-A4M05596
(x1)



1526 BASE FOOT-A6P01526
(x4) 1"x5 7/8"x5 7/8" (25x150x150)



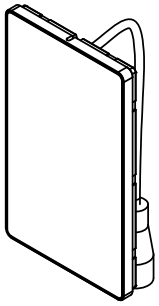
7415 VENT COVER-A4M07415
(x1)



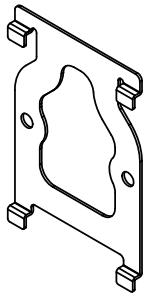
B01 BUCKET-A4M05673
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



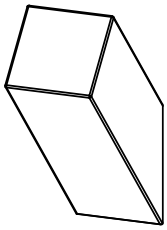
7172 SCREEN CONTROLLER-A4M07172
(x1)



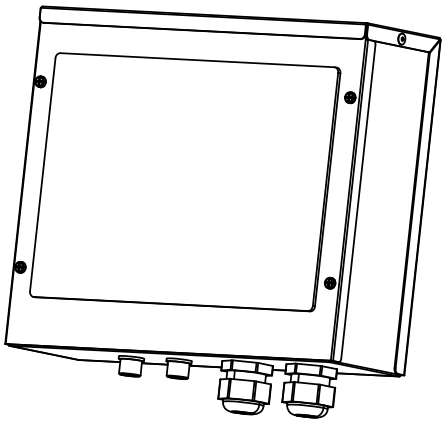
5590-03 CONTROL PANEL MOUNTING BRACKET-A4M05590-03
(x1)



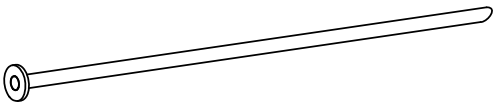
ZIP CABLE TIE-A6P01448
(x10)



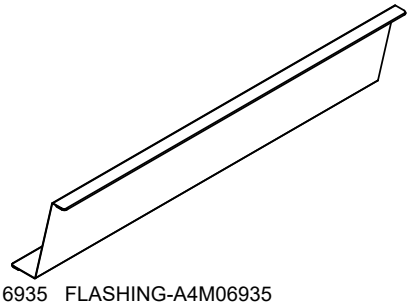
5672 TOWEL HANGER-A4M05672
(x2)



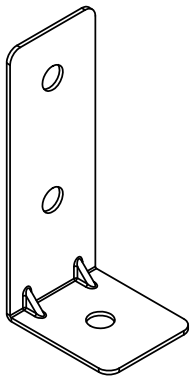
7170 CONTROL BOX-A4M07170
(x1)



5667 GROUND STAKE-A4M05667
(x4)



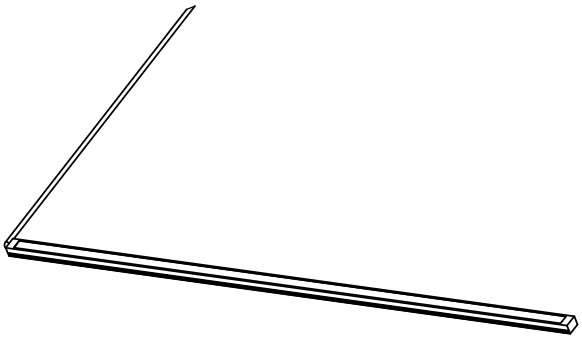
6935 FLASHING-A4M06935
(x1) 2 1/16"x2 7/8"x13 1/4" (53x74x335)



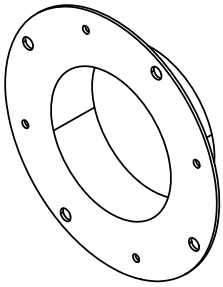
5917 ANCHOR BRACKET-A4M05917
(x4) 1/16"x1 15/16"x7 5/8" (2x50x193)

OWNER'S MANUAL - PARTS IDENTIFICATION

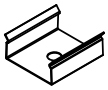
ACCESSORY COMPONENTS (NOT TO SCALE)



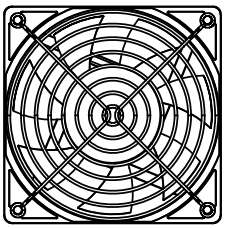
1691 LED LIGHT-A6P01691
(x2)



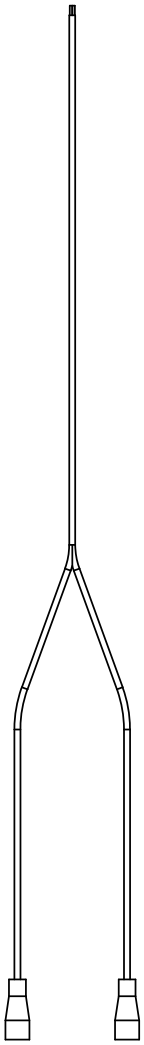
7417 SAUNA FAN BRACKET-A4M07417
(x1)



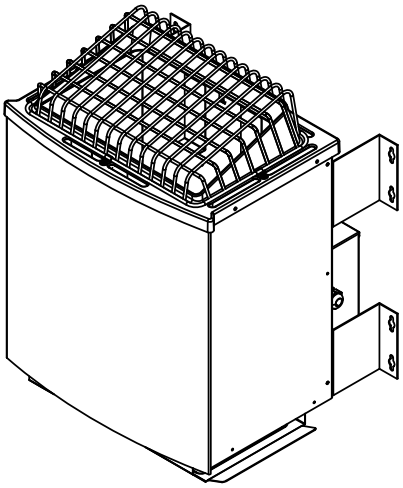
1493-04 LIGHT CLIP-A6P01493-04
(x4)



7272 SAUNA FAN-A4M07272
(x1)



1713 LED LIGHT 2-LEAD EXTENSION CABLE - A6P01713
(x1)



7271 9KW ELECTRIC SAUNA HEATER-A4M07271
(x1)



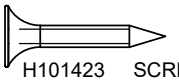
1734 SAUNA POWER WIRE - A6P01734
(x1)



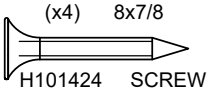
5590-10 WIRING HARNESS - A4M05590-10
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

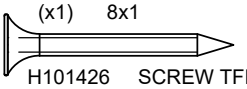
HARDWARE COMPONENTS (TO SCALE)



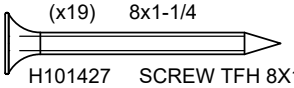
H101423 SCREW TFH 8X7/8 SS-BLK
(x4) 8x7/8



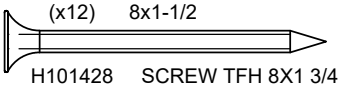
H101424 SCREW TFH 8X1 SS-BLK
(x1) 8x1



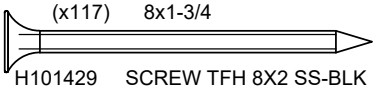
H101426 SCREW TFH 8X1 1/4 SS-BLK
(x19) 8x1-1/4



H101427 SCREW TFH 8X1 1/2 SS-BLK
(x12) 8x1-1/2



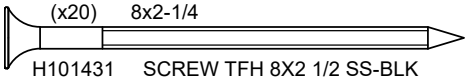
H101428 SCREW TFH 8X1 3/4 SS-BLK
(x117) 8x1-3/4



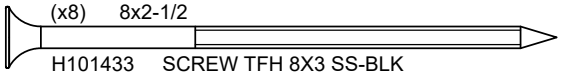
H101429 SCREW TFH 8X2 SS-BLK
(x631) 8x2



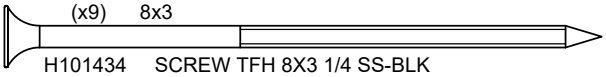
H101430 SCREW TFH 8X2 1/4 SS-BLK
(x20) 8x2-1/4



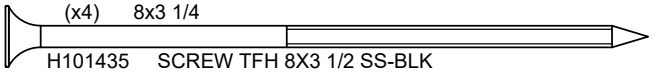
H101431 SCREW TFH 8X2 1/2 SS-BLK
(x8) 8x2-1/2



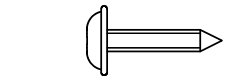
H101433 SCREW TFH 8X3 SS-BLK
(x9) 8x3



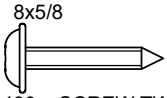
H101434 SCREW TFH 8X3 1/4 SS-BLK
(x4) 8x3 1/4



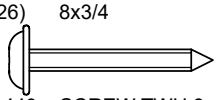
H101435 SCREW TFH 8X3 1/2 SS-BLK
(x8) 8x3 1/2



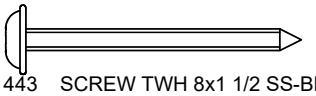
H101437 SCREW TWH 8x5/8 SS-BLK
(x4) 8x5/8



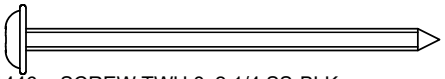
H101438 SCREW TWH 8x3/4 SS-BLK
(x26) 8x3/4



H101440 SCREW TWH 8x1 SS-BLK
(x5) 8x1



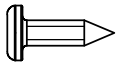
H101443 SCREW TWH 8x1 1/2 SS-BLK
(x16) 8x1-1/2



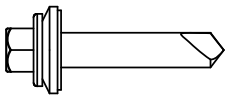
H101446 SCREW TWH 8x2 1/4 SS-BLK
(x4) 8x21/4



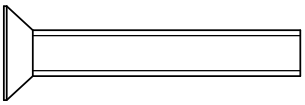
H100627 SCREW PFH BLK
(x2) 6x3/4



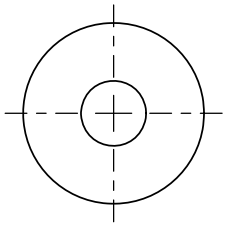
H101409 SCREW PPH 4x1/2 BLK
(x10) 4x1/2



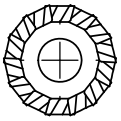
H101480 SCREW SELF TAPPING #9x1 BLK
(x49) 1/4 x 1



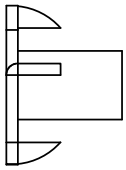
1402 SCREW TFH 1/4-20 X 1 5/8 SS-H101402
(x2)



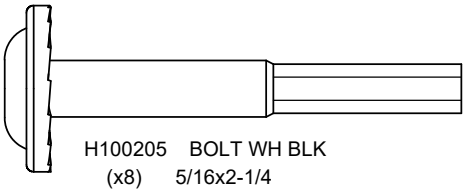
1403 POLY WASHER-H101403
(x4)



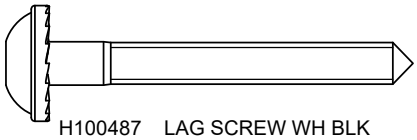
H100405 WASHER LOCK EXT BLK
(x12) 6x15



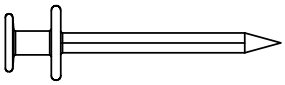
H100379 T-NUT BLK
(x8) 5/16



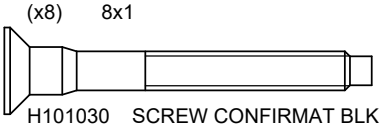
H100205 BOLT WH BLK
(x8) 5/16x2-1/4



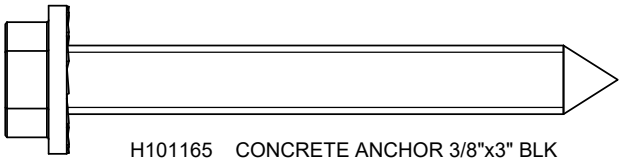
H100487 LAG SCREW WH BLK
(x12) 1/4x2



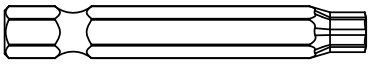
H101468 SCREW RAISED HEAD
(x8) 8x1



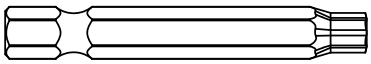
H101030 SCREW CONFIRMAT BLK
(x4) 7x2



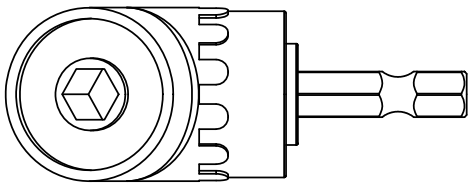
H101165 CONCRETE ANCHOR 3/8"x3" BLK
(x4) 3/8x3



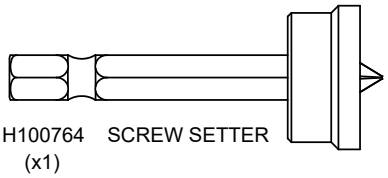
H100147 TORX BIT
(x1) T-30



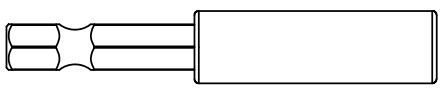
H100879 TORX BIT
(x1) T-20



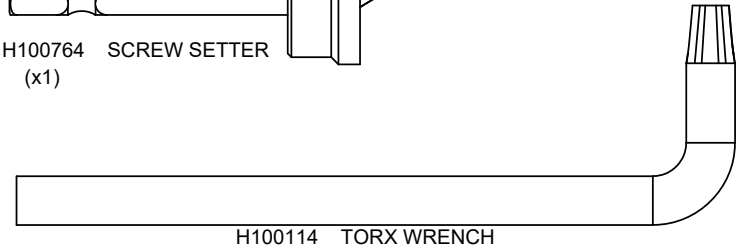
H101114 RIGHT ANGLE DRILL ADAPTER
(x1)



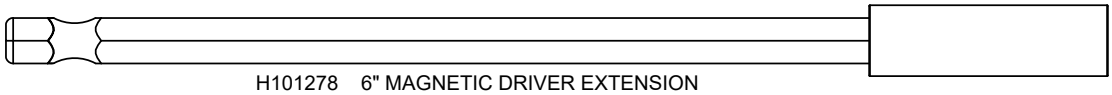
H100764 SCREW SETTER
(x1)



H101100 MAGNETIC DRIVER
(x1)



H100114 TORX WRENCH
(x1)



H101278 6" MAGNETIC DRIVER EXTENSION
(x1)

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8"
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrenches 1/2"
7/16"



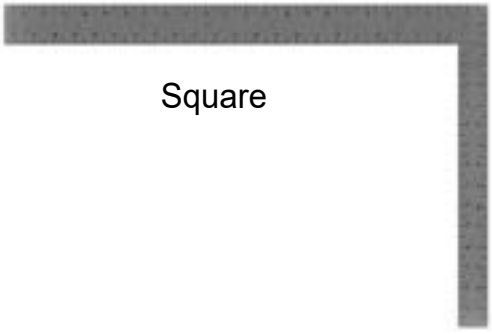
3/8" Drive Ratchet, 1/2"
7/16" STD Sockets, 1/2"
7/16" Deep Sockets



Tape Measure



Claw Hammer



Square



Level 24"



Rubber Mallet -
Optional

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 1 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

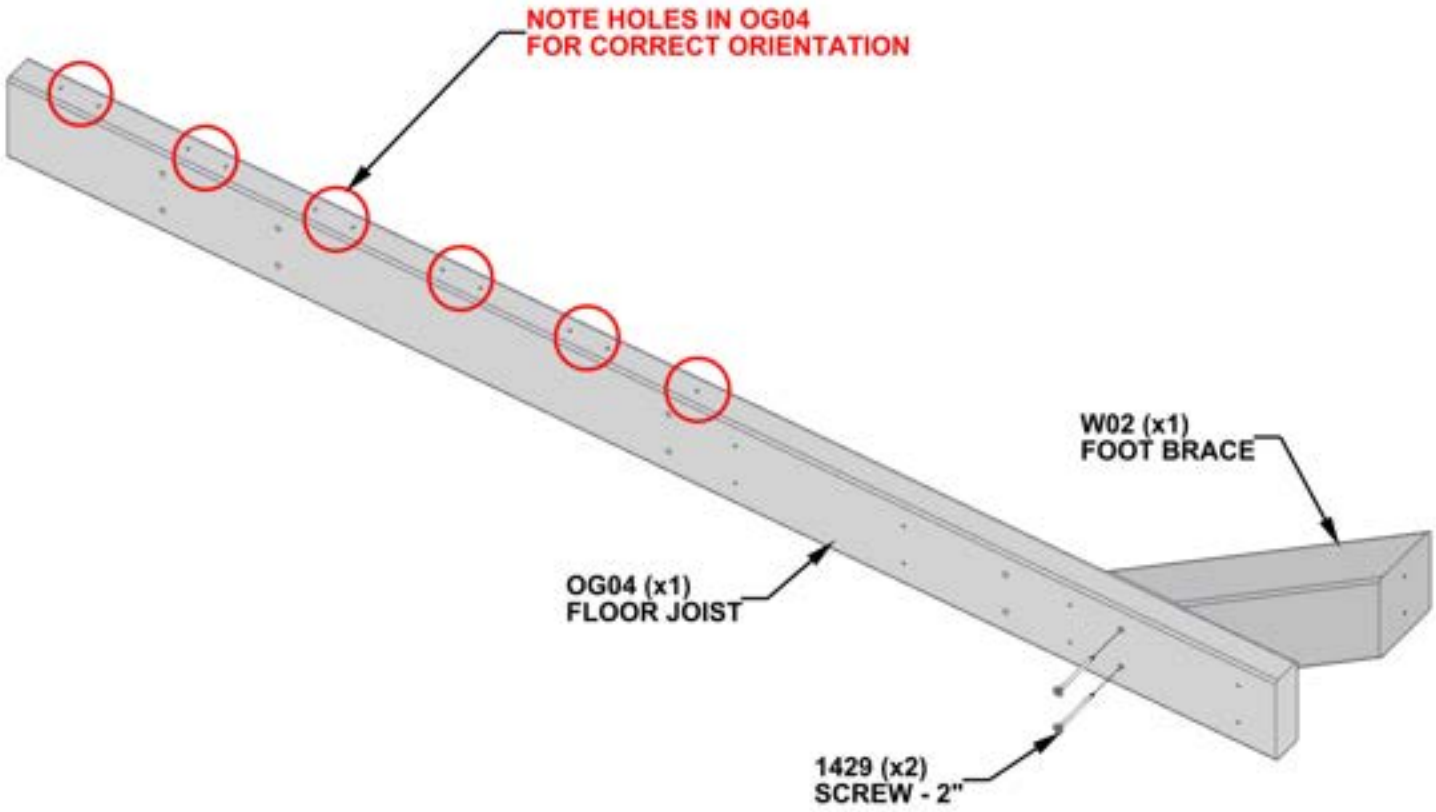


OG04 FLOOR JOIST - W4L22369
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)



W02 FOOT BRACE - W4L22399
(x1) 1 15/16"x3 3/8"x10 1/4" (50x86x261)

- ALIGN PILOT HOLES



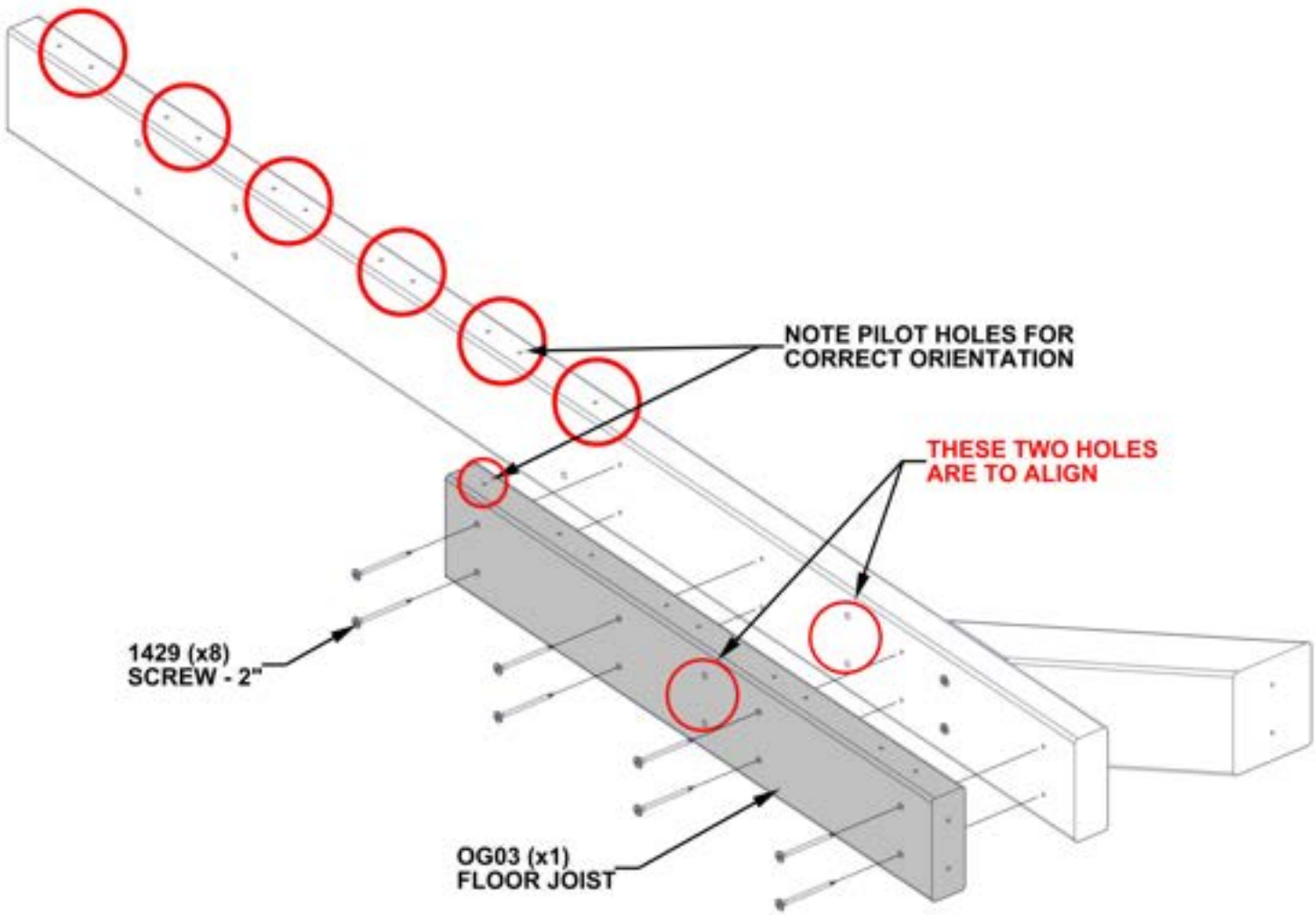
STEP 2 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK



OG03 FLOOR JOIST - W4L22368
(x1) 1 3/16"x3 3/8"x21 7/8" (30x86x556)

- ALIGN PILOT HOLES



STEP 3 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK
4	H101430	SCREW TFH 8X2 1/4 SS-BLK

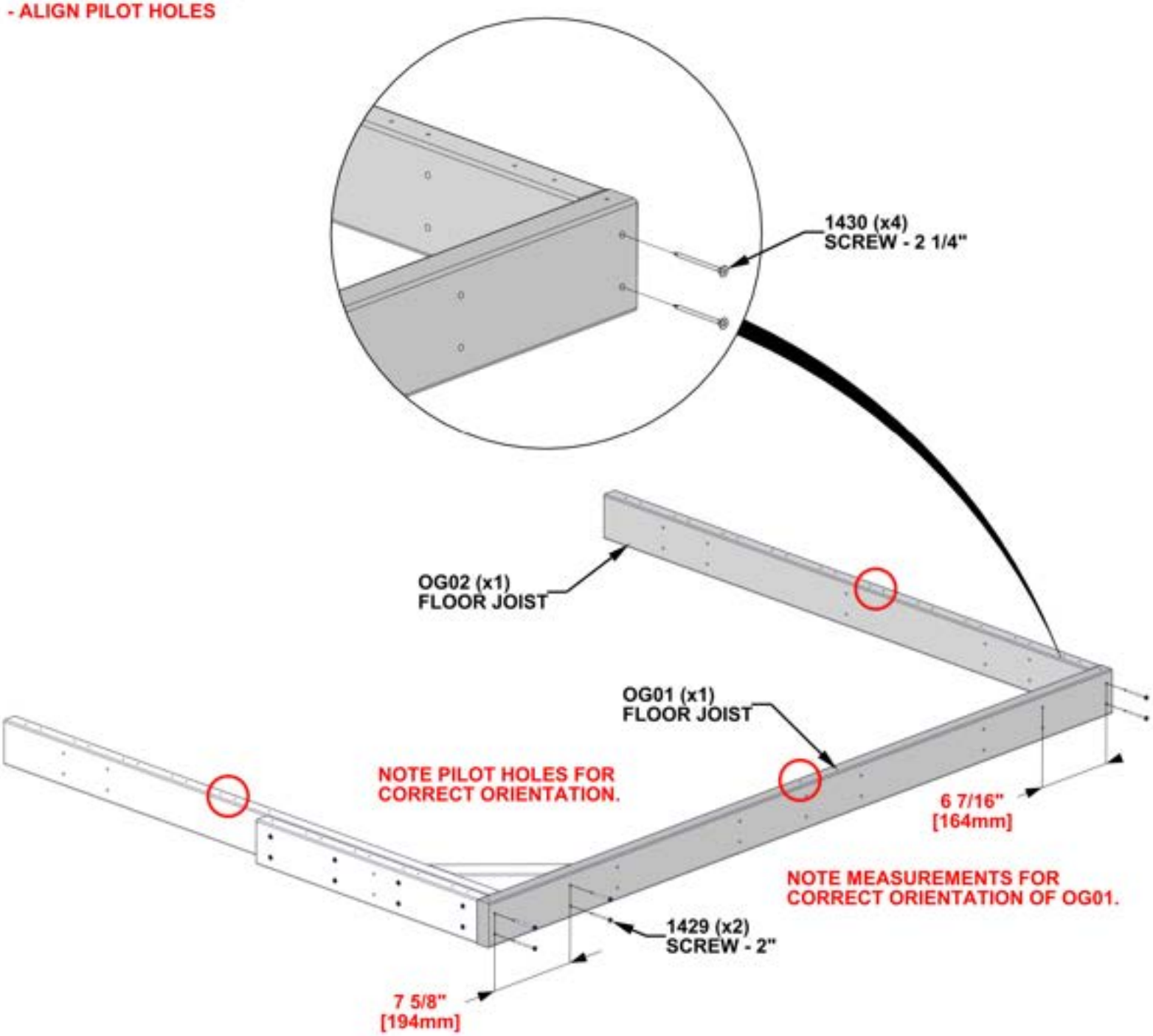


OG01 FLOOR JOIST - W4L22363
(x1) 1 3/16"3 3/8"x63 1/16" (30x86x1602)



OG02 FLOOR JOIST - W4L22367
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)

- HAND TIGHTEN ONLY.
- ALIGN PILOT HOLES



STEP 4 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK
4	H101430	SCREW TFH 8X2 1/4 SS-BLK

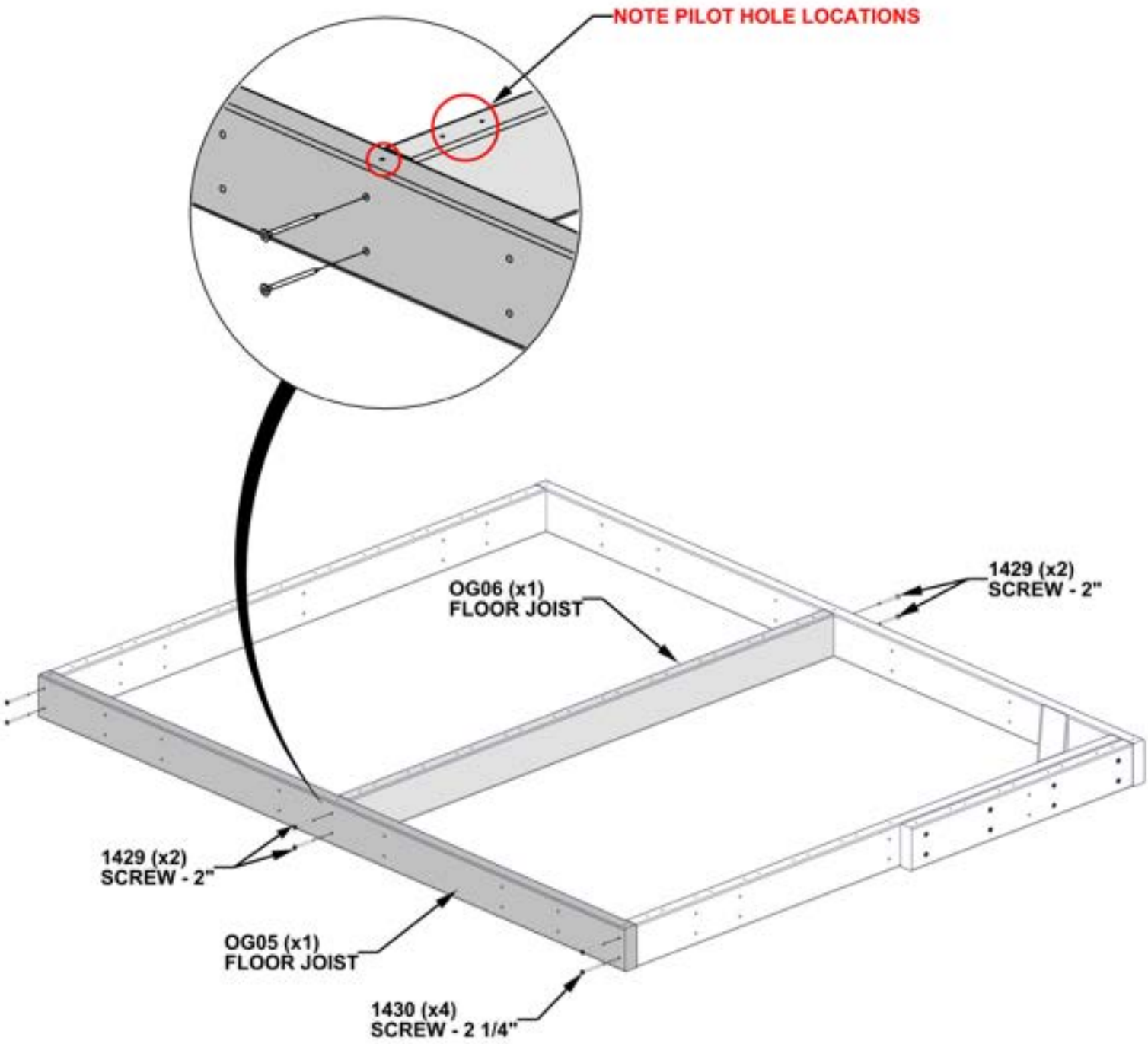


OG05 FLOOR JOIST - W4L22372
(x1) 1 3/16"x3 3/8"x61 7/8" (30x86x1572)



OG06 FLOOR JOIST - W4L22380
(x1) 1 3/16"x3 3/8"x48 1/16" (30x86x1220)

- SQUARE FLOOR JOIST AND TIGHTEN HARDWARE.
- ALIGN PILOT HOLES.



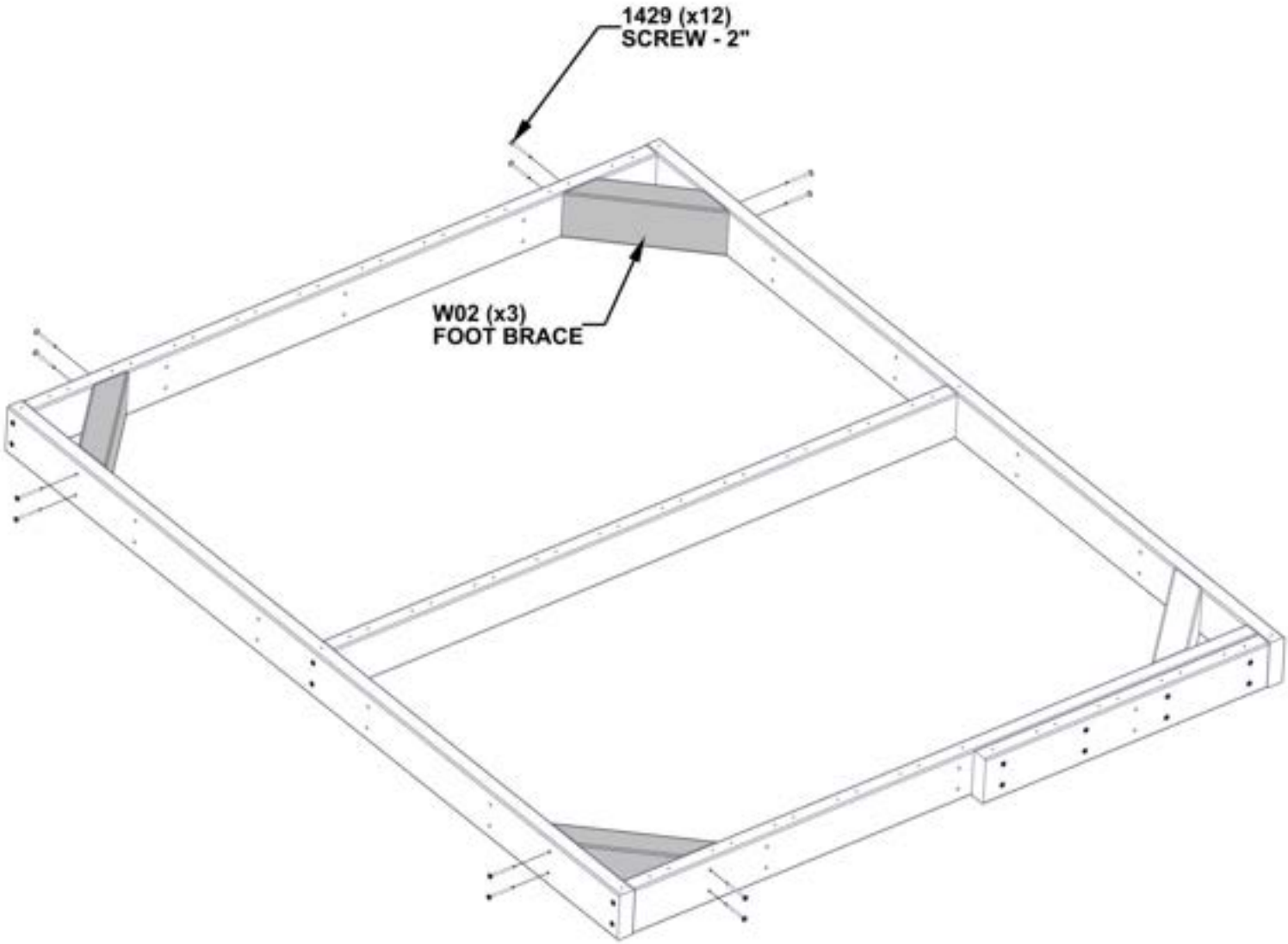
STEP 5 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK



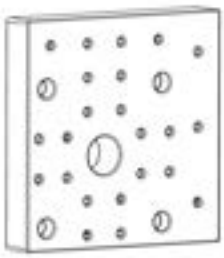
W02 FOOT BRACE - W4L22399
(x3) 1 15/16"x3 3/8"x10 1/4" (50x86x261)

- ALIGN PILOT HOLES



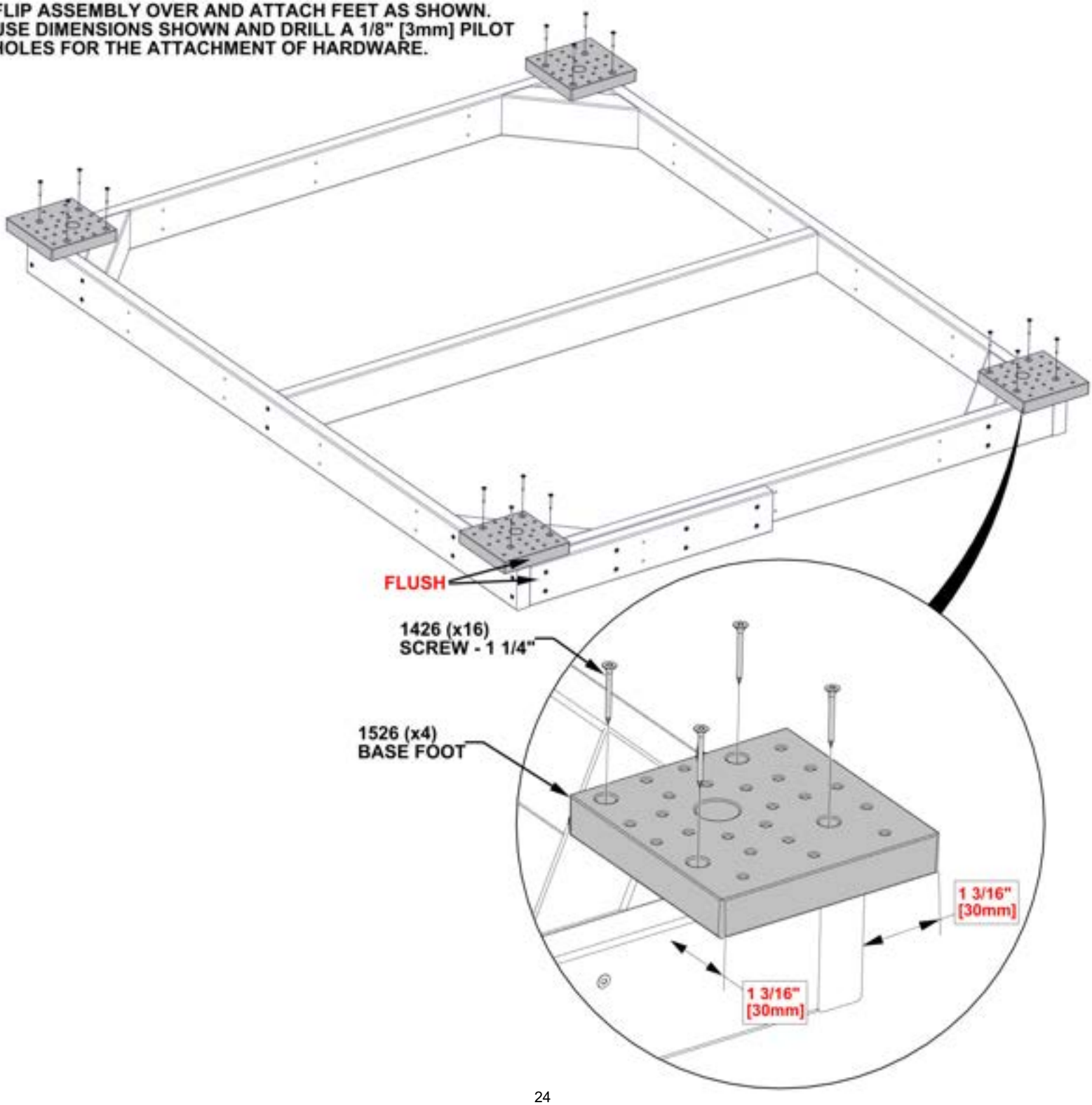
STEP 6 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101426	SCREW TFH 8X1 1/4 SS-BLK



A6P01526 (x4) BASE FOOT

- FLIP ASSEMBLY OVER AND ATTACH FEET AS SHOWN.
- USE DIMENSIONS SHOWN AND DRILL A 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.



STEP 7 - LEFT WALL ASSEMBLY

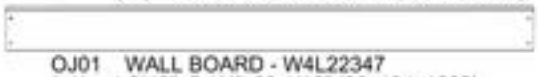
QTY	PART NUMBER	DESCRIPTION
4	H100379	T-NUT BLK
63	H101429	SCREW TFH 8X2 SS-BLK



SP01 POST - W4L22341
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP04 POST - W4L22344
(x1) 3 3/8"x3 3/8"x"73 5/16" (86x86x1862)



OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

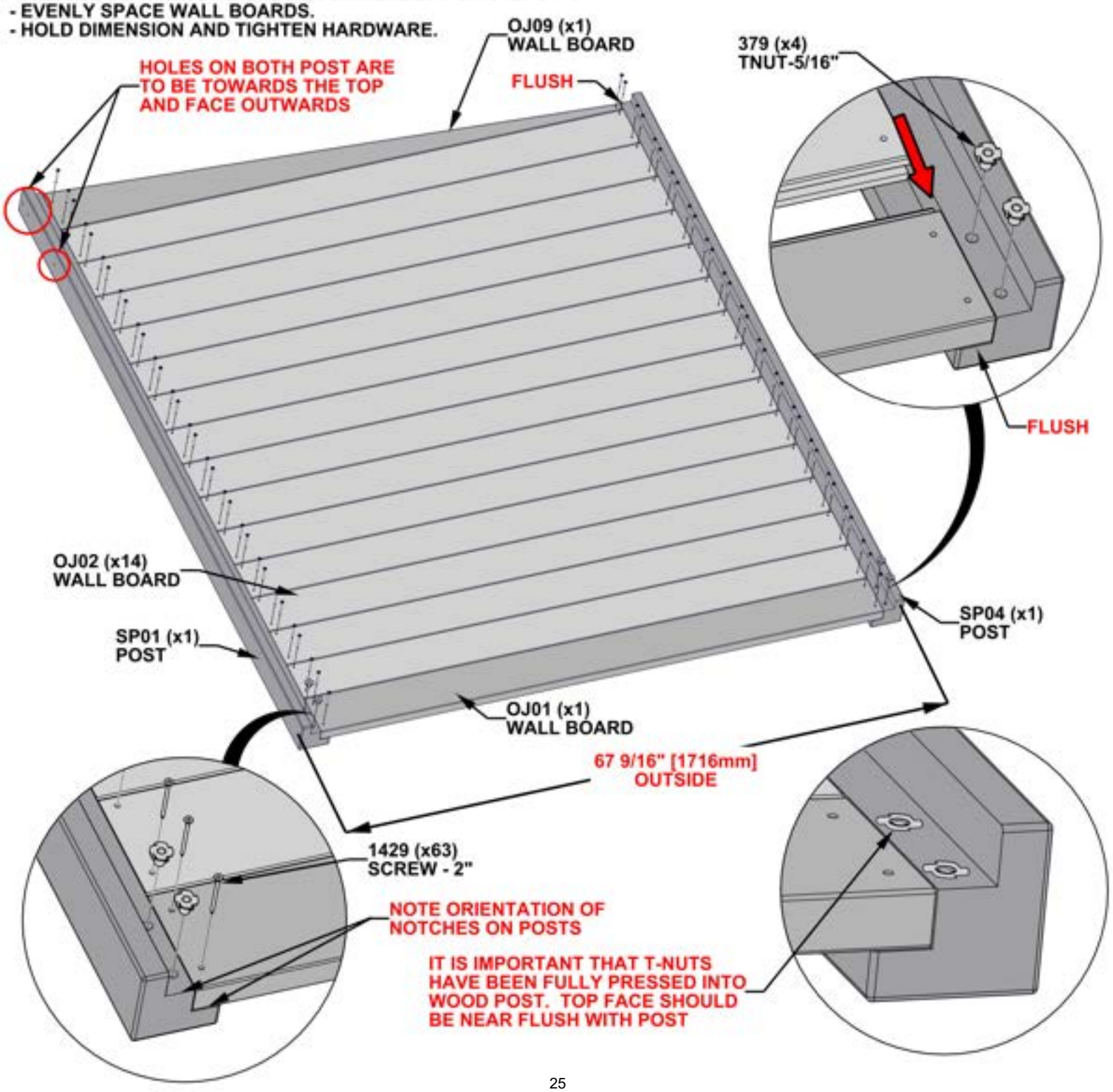


OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

- INSERT T-NUTS INTO POSTS FIRST (SEE IMPORTANT NOTE BELOW).
- THE USE OF SAWHORSES IS RECOMMENDED FOR STEPS 7-9
- EVENLY SPACE WALL BOARDS.
- HOLD DIMENSION AND TIGHTEN HARDWARE.



STEP 8 - RIGHT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	T-NUT BLK
63	H101429	SCREW TFH 8X2 SS-BLK



SP02 POST - W4L22342
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



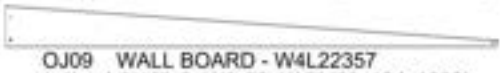
SP03 POST - W4L22343
(x1) 3 3/8"x3 3/8"x"73 5/16" (86x86x1862)



OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

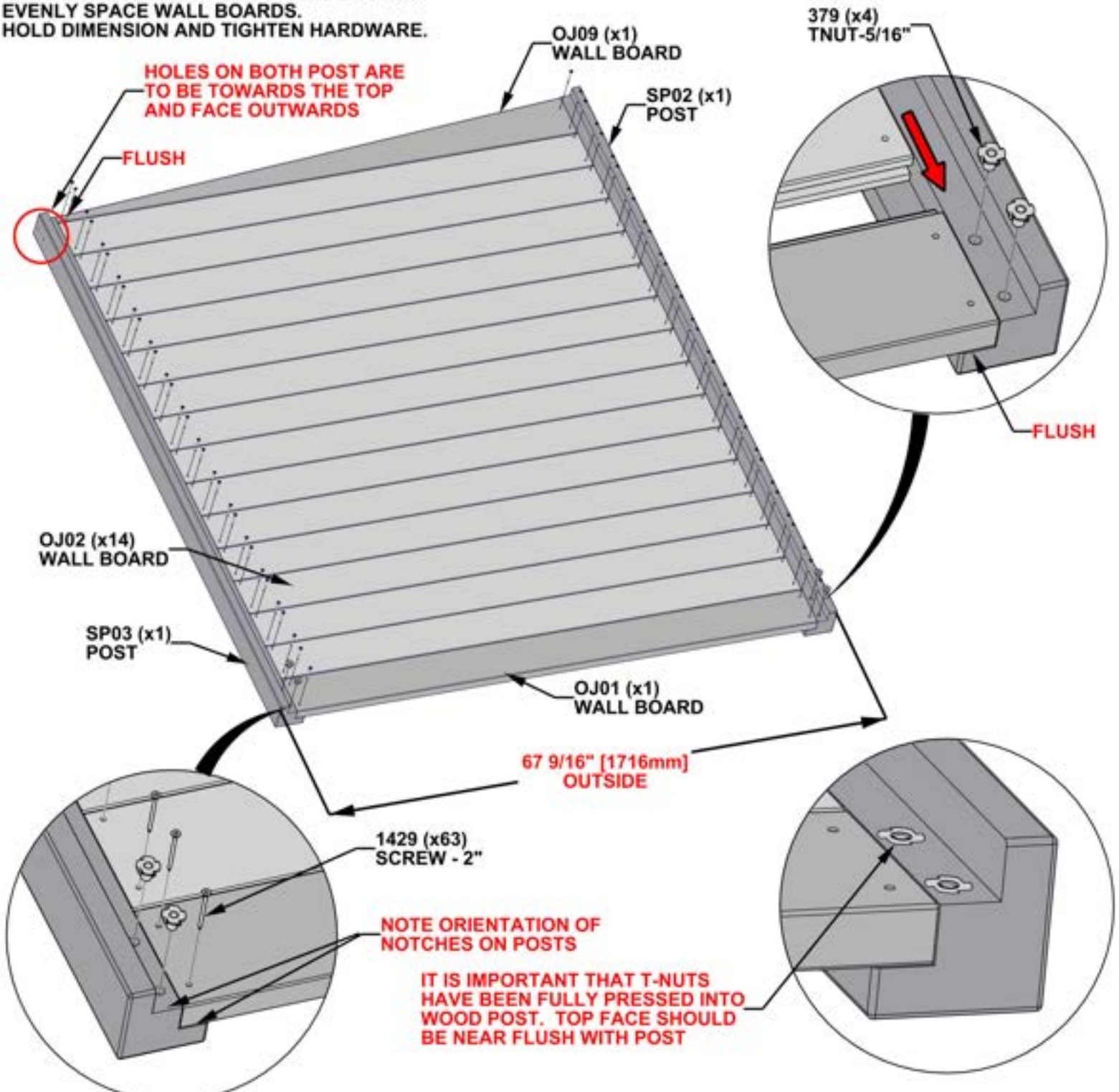


OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

- INSERT T-NUTS INTO POSTS FIRST (SEE IMPORTANT NOTE BELOW).
- LAY WALL BOARDS IN GROOVE AS SHOWN.
- EVENLY SPACE WALL BOARDS.
- HOLD DIMENSION AND TIGHTEN HARDWARE.



STEP 9 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101429	SCREW TFH 8X2 SS-BLK

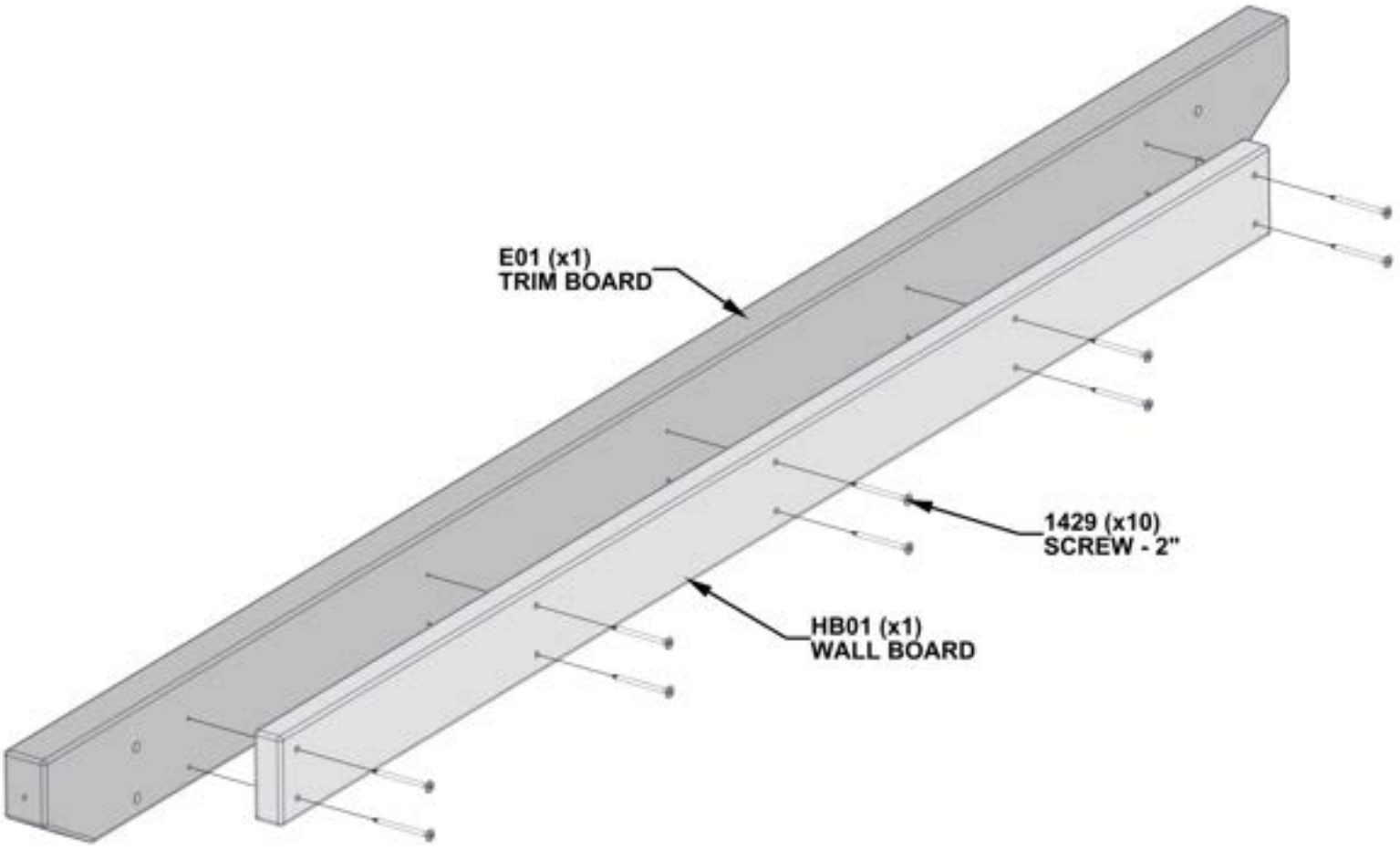


E01 TRIM BOARD - W4L22345
(x2) 1 7/16"x3 3/8"x60 3/8" (36x86x1534)

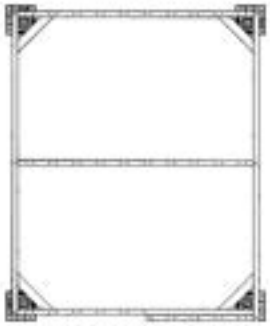


HB01 WALL BOARD - W4L22356
(x2) 15/16"x2 3/4"x48 1/16" (24x70x1220)

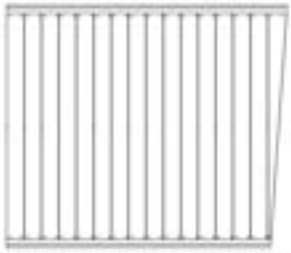
- ALIGN HOLES IN BOARD HB01 WITH PILOT HOLES IN BOARD E01, THEN FASTEN AS SHOWN.
- REPEAT THIS STEP TWICE.



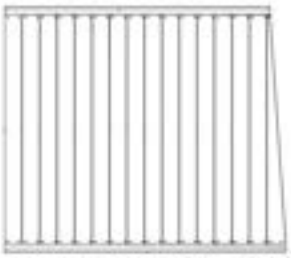
STEP 10 - WALL ASSEMBLY



FLOOR FRAME - STEP 6

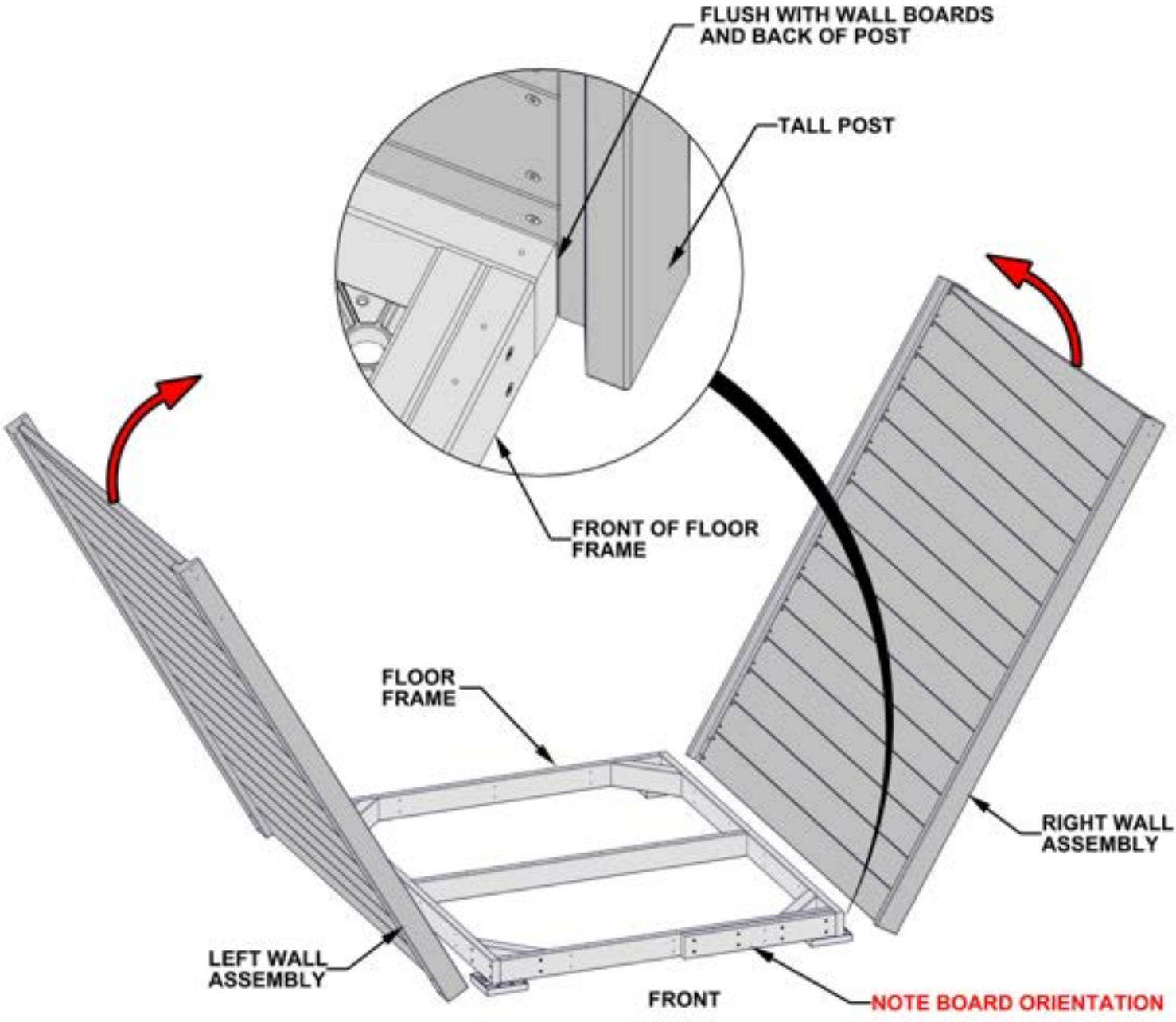


LEFT WALL ASSEMBLY - STEP 7



RIGHT WALL ASSEMBLY - STEP 8

- FRONT OF ASSEMBLY IS DETERMINED BY TALLER POST.
- EXTRA PEOPLE WILL BE NEEDED FOR THIS STEP.
- STAND BOTH LEFT AND RIGHT WALL UP AND PUSHED AGAINST FLOOR FRAME.
- NOTE THE FRONT OF THE FLOOR FRAME WILL HAVE OG03 FLOOR JOIST AS SHOWN.

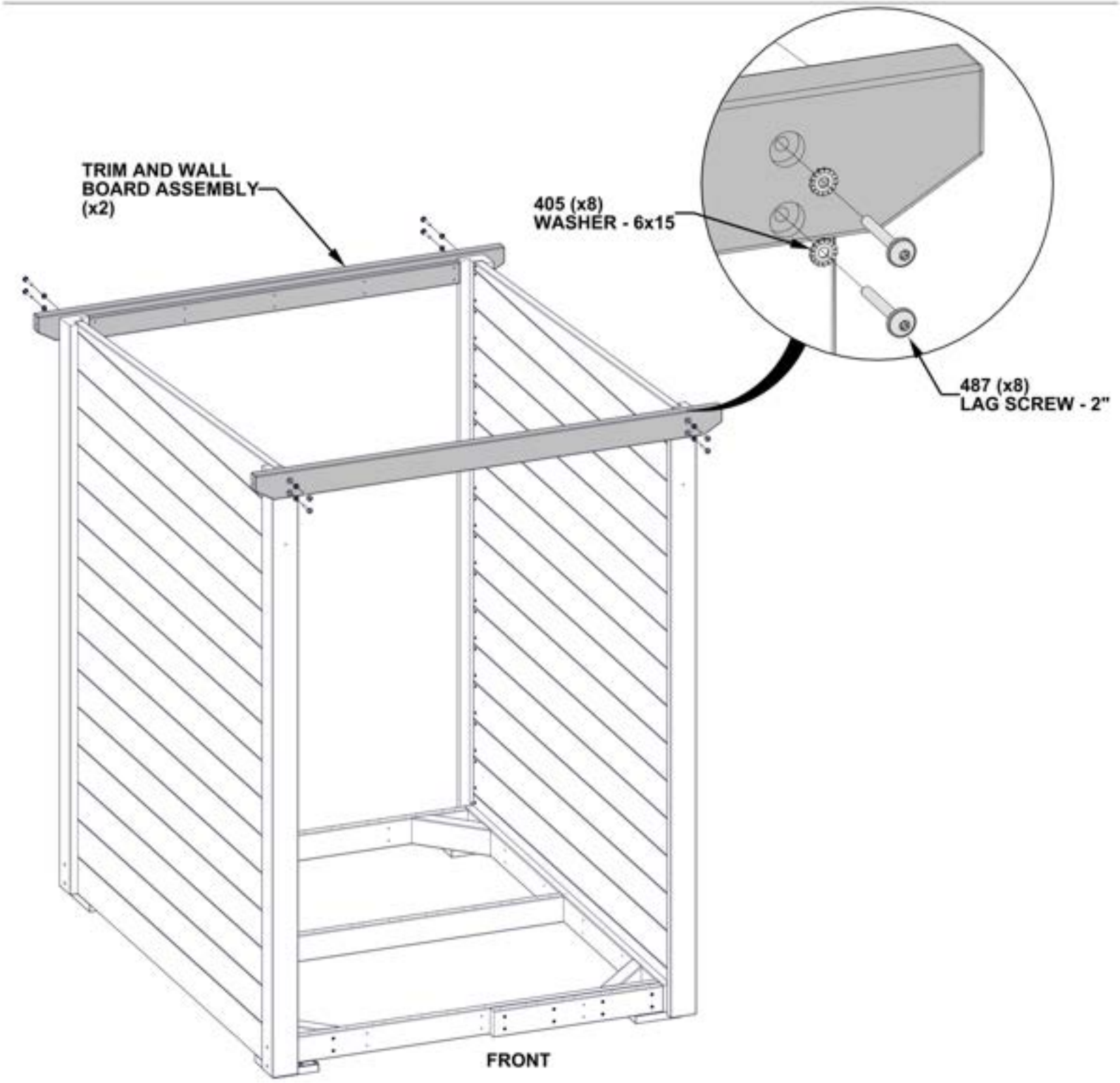


STEP 11 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100405	WASHER LOCK EXT BLK
8	H100487	LAG SCREW WH BLK

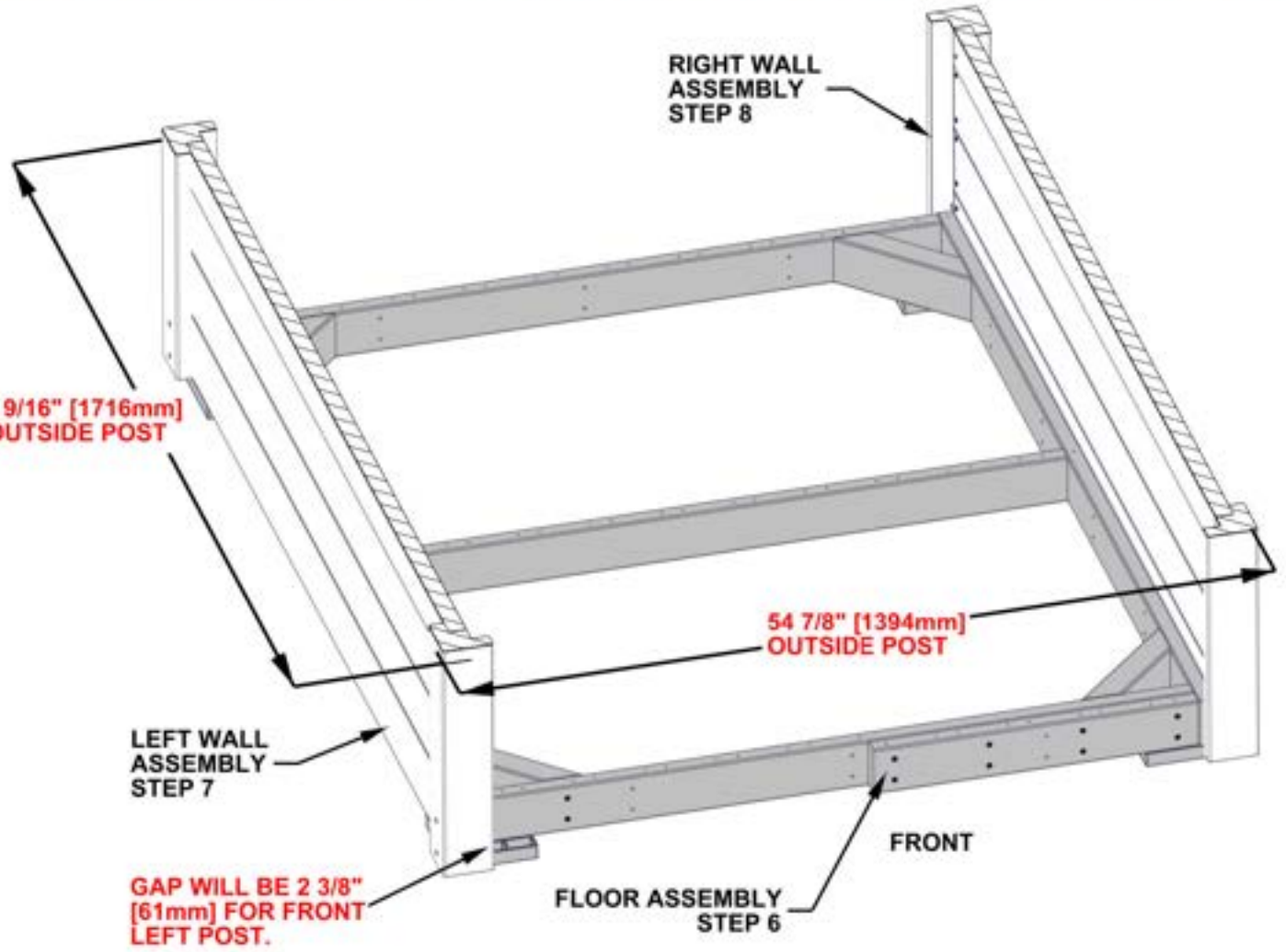


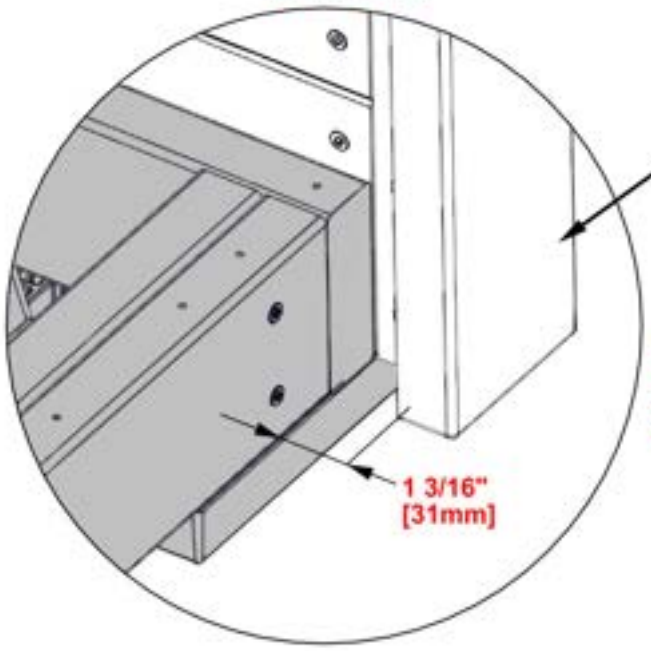
TRIM AND WALL BOARD ASSEMBLY - STEP 9
(x2)



STEP 12 - WALL ASSEMBLY

- MAKE SURE FLOOR FRAME IS SQUARE AND LEVEL.
- CAREFULLY LIFT WALLS AND PLACE ON TOP OF FLOOR ASSEMBLY FEET. SEE DETAIL BELOW.
- MAINTAIN THE 1 3/16" [31mm] GAP SHOWN BELOW ON ALL POSTS EXCEPT FOR FRONT LEFT POST NOTED BELOW.

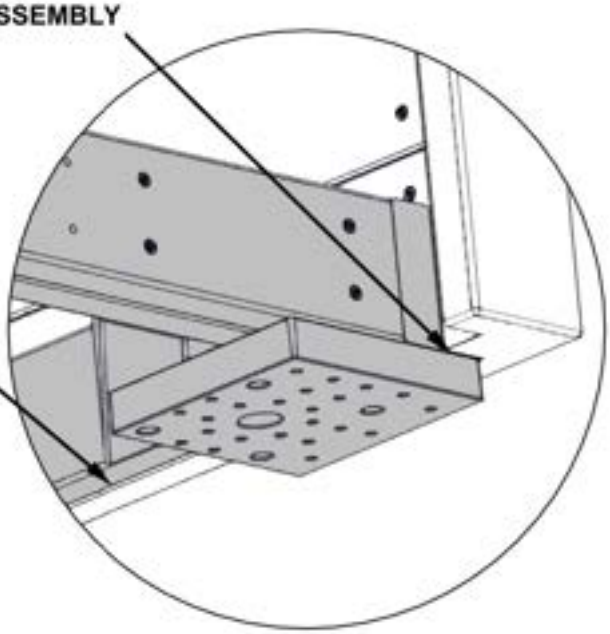




SIT WALL ASSEMBLIES ON TOP OF FLOOR ASSEMBLY FEET

RIGHT WALL ASSEMBLY FRONT POST

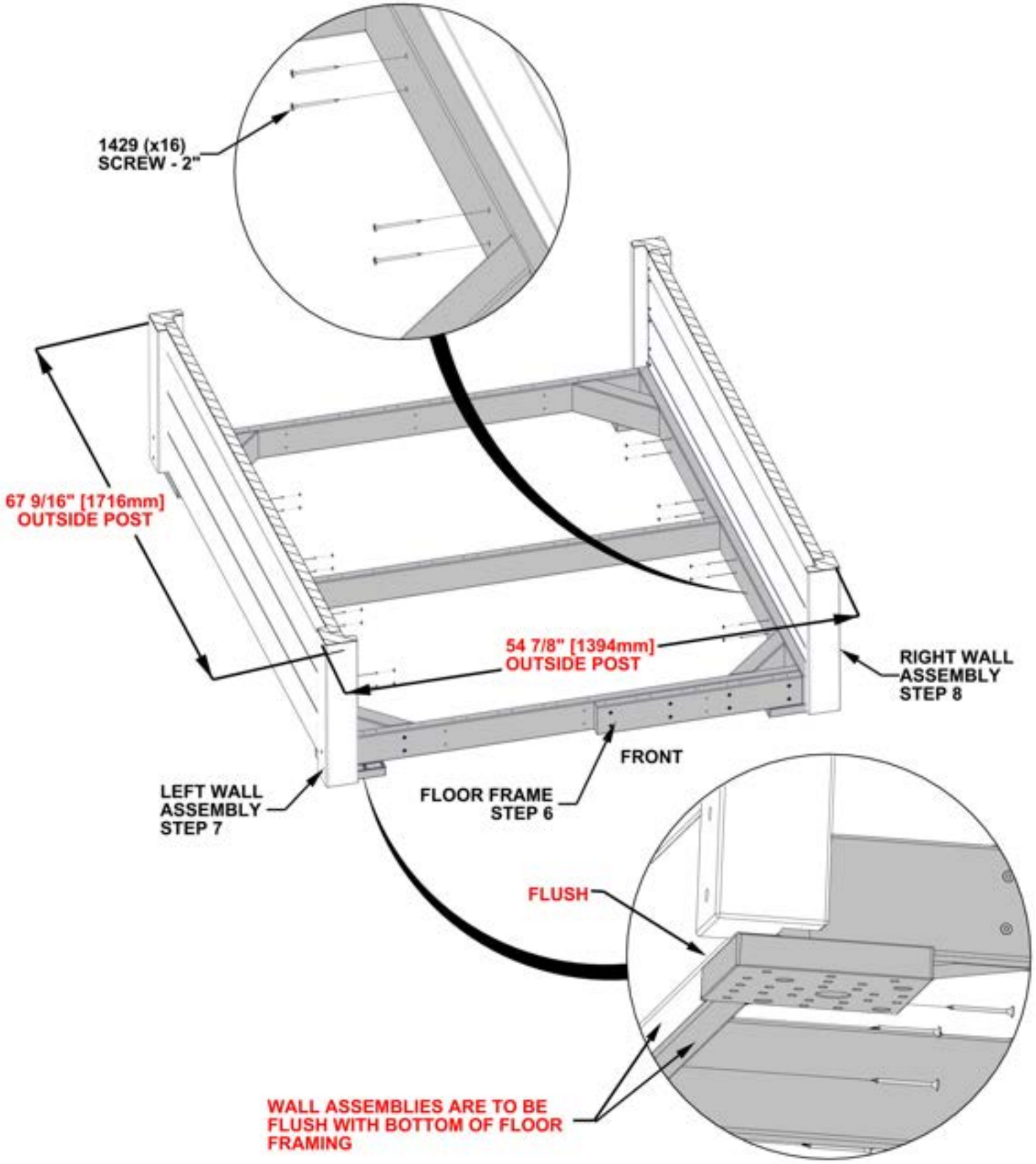
WALL AND FLOOR FRAME ARE TO BE FLUSH



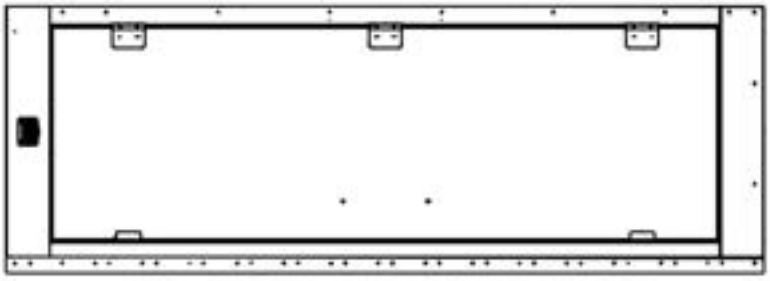
STEP 13 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101429	SCREW TFH 8X2 SS-BLK

- AFTER ENSURING THE FLOOR FRAMING AND WALLS ARE FLUSH, LEVEL AND SQUARE, SECURE THE FLOOR FRAME TO THE WALL ASSEMBLIES AS SHOWN.

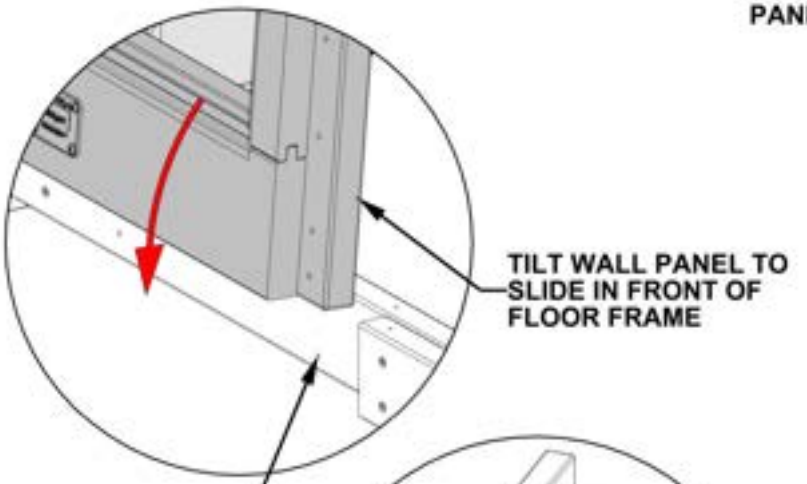


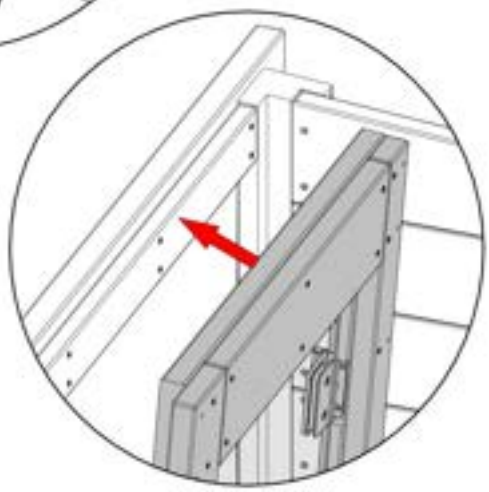
STEP 14 - WALL ASSEMBLY



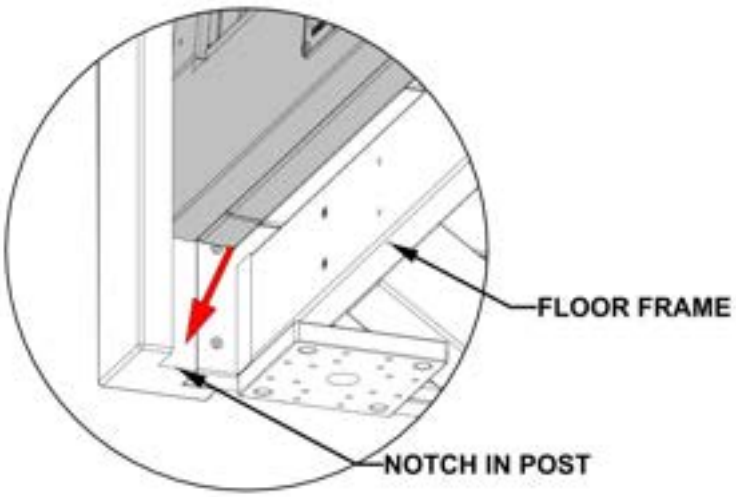
WP01 DOOR WALL PANEL ASSEMBLY - W2A04911
(x1) 2 3/8"x27 1/4"x77 5/8" (60x692x1732)

- BRING DOOR WALL PANEL ASSEMBLY IN FROM THE BACK AND TILT SLIGHTLY WHILE SLIDING DOWN IN BETWEEN NOTCH IN POST AND FLOOR FRAME AS SHOWN.





INSIDE VIEW

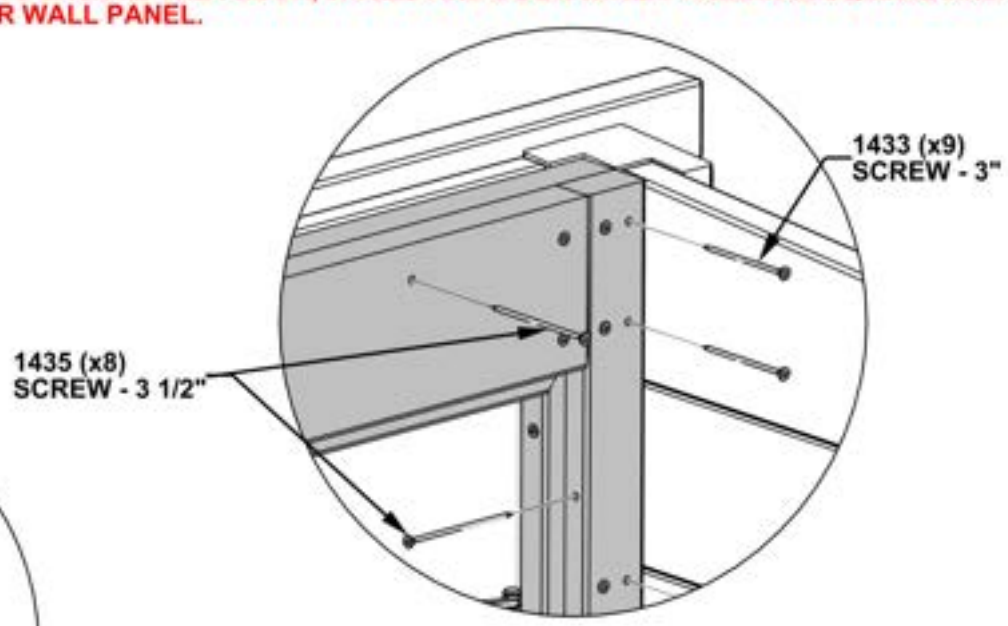


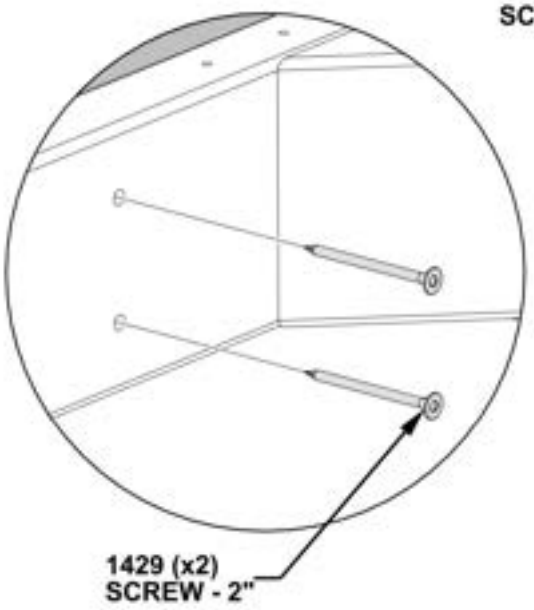


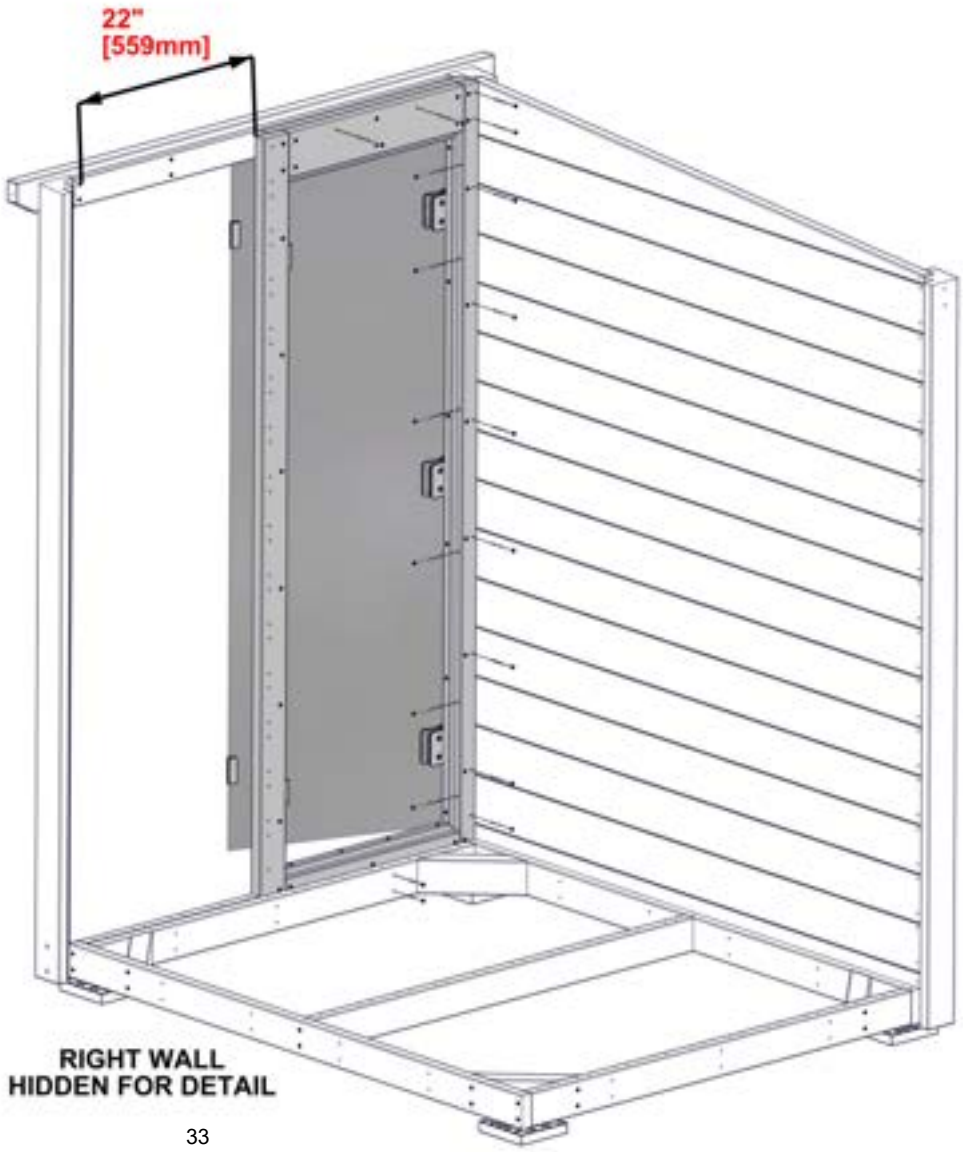
STEP 15 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101435	SCREW TFH 8X3 1/2 SS-BLK
9	H101433	SCREW TFH 8X3 SS-BLK
2	H101429	SCREW TFH 8X2 SS-BLK

- IT IS IMPORTANT TO DOUBLE CHECK TO ENSURE THE FLOOR, WALLS AND DOOR WALL PANEL ARE SQUARE AND LEVEL BEFORE ATTACHING THE DOOR WALL PANEL.







STEP 16 - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101434	SCREW TFH 8X3 1/4 SS-BLK
29	H101429	SCREW TFH 8X2 SS-BLK



OJ05 WALL BOARD - W4L22351
(x4) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ06 WALL BOARD - W4L22352
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ18 WALL BOARD - W4L22395
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

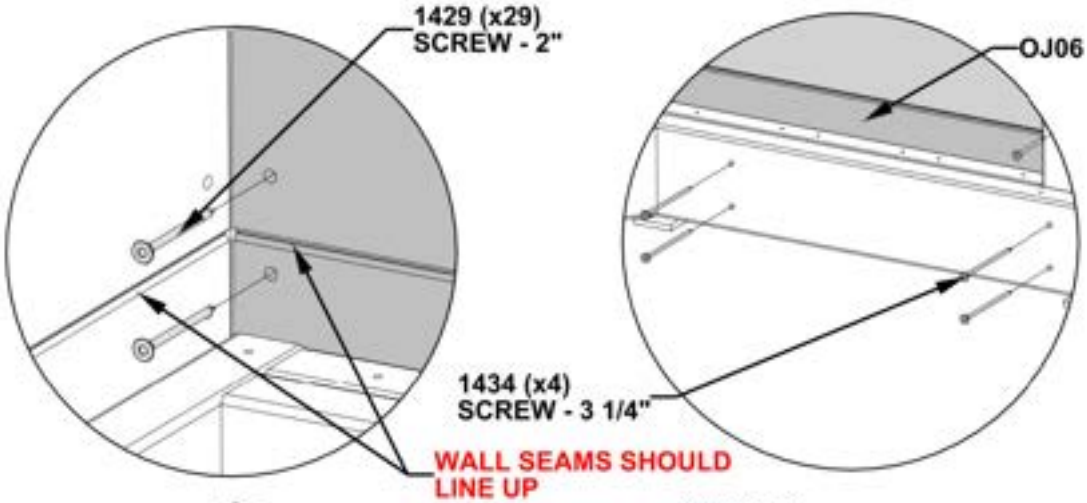


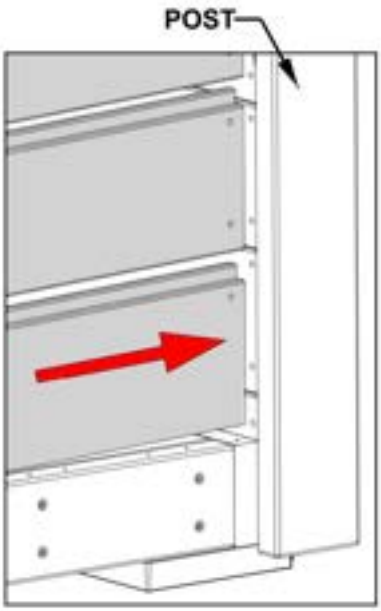
OJ17 WALL BOARD - W4L22394
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

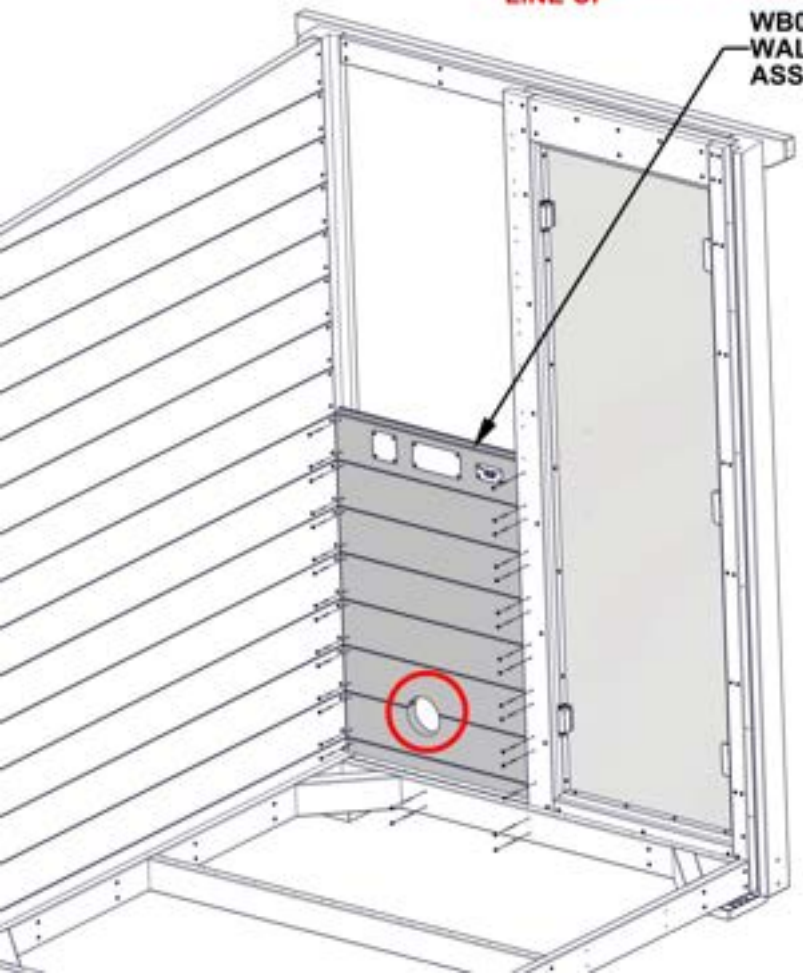


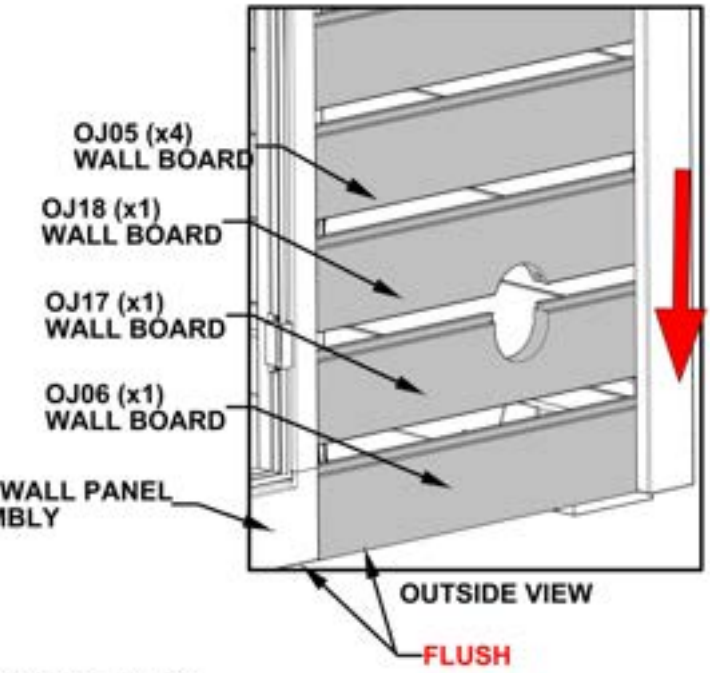
WB01 WALL BOARD ASSEMBLY - W2A04921
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

- SLIDE OJ06 BETWEEN FLOOR FRAME AND POST.
- OJ06 IS TO BE FLUSH WITH BOTTOM OF FLOOR FRAME AND DOOR WALL PANEL AND LEVEL.
- ATTACH OJ06 AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN ENSURING CORRECT PLACEMENT OF BOARDS.
- ALIGN THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY WITH PILOT HOLES IN WALL BOARDS AND ATTACH.









STEP 17 - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H101429	SCREW TFH 8X2 SS-BLK



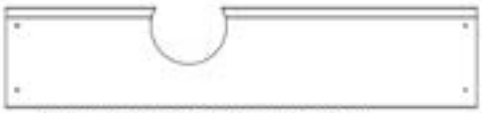
OJ05 WALL BOARD - W4L22351
(x4) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ07 WALL BOARD - W4L22353
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



OJ21 WALL BOARD - W4L22408
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

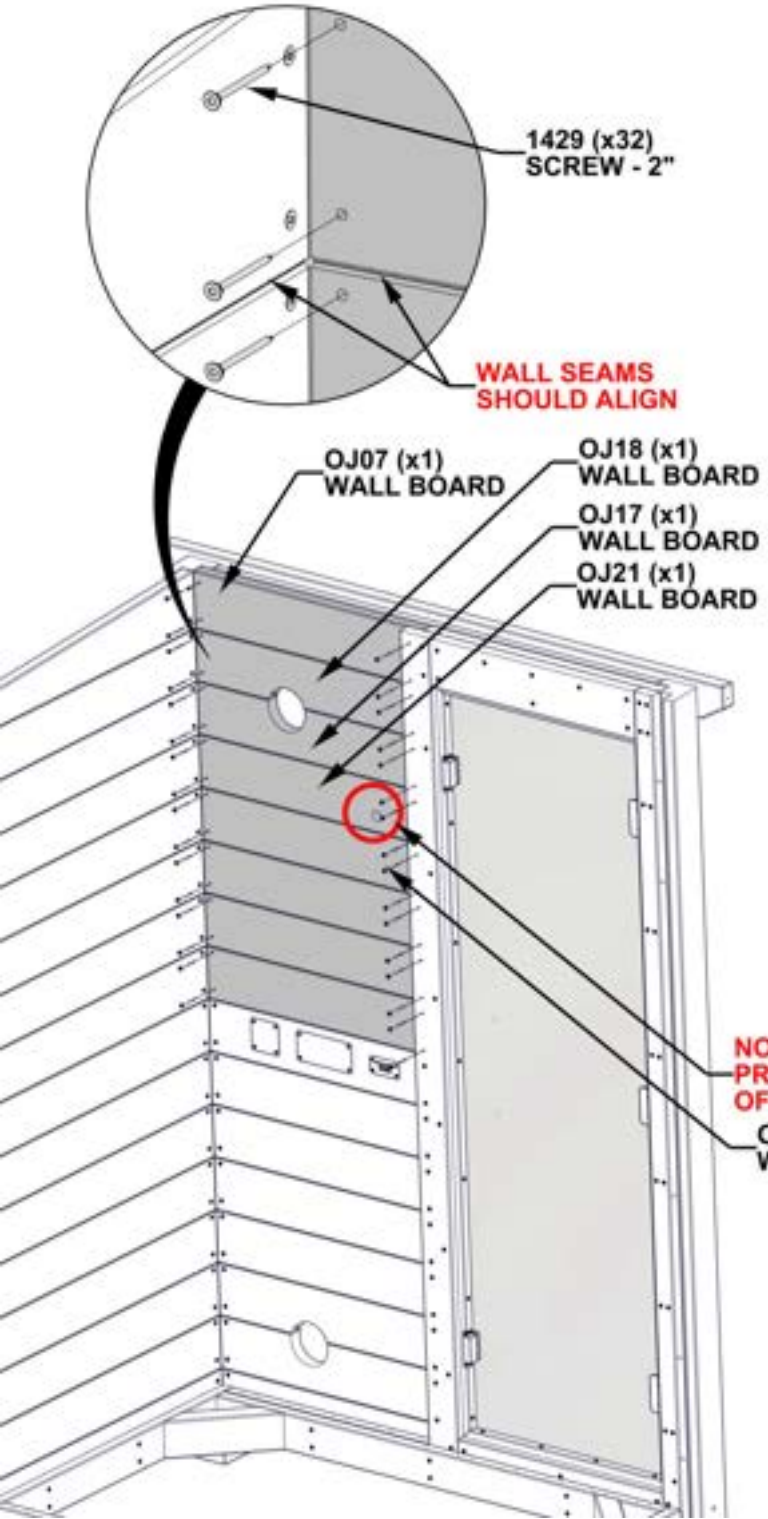


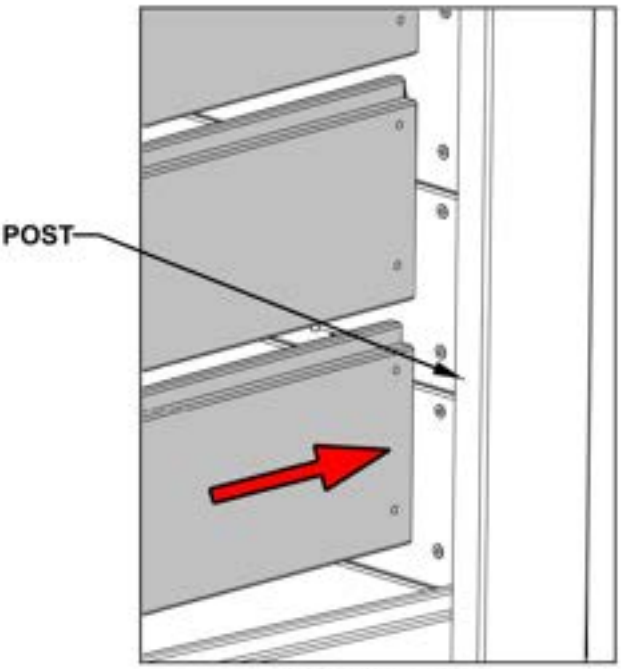
OJ17 WALL BOARD - W4L22394
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)



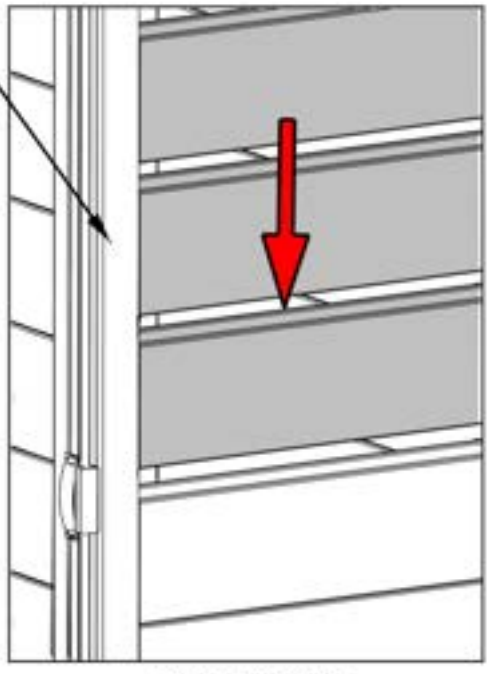
OJ18 WALL BOARD - W4L22395
(x1) 1 3/16"x5 1/4"x24 3/4" (30x134x629)

- STACK REMAINING WALL BOARDS AS SHOWN. NOTE THRU HOLE PLACEMENT.
- ALIGN THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY WITH PILOT HOLES IN WALL BOARDS AND ATTACH.
- THE LAST WALL BOARD OJ07 WILL NEED TO SLIDE IN FROM THE TOP OF THE DOOR WALL PANEL ASSEMBLY.





OUTSIDE VIEW



OUTSIDE VIEW

STEP 18 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
14	H101429	SCREW TFH 8X2 SS-BLK



OJ15 WALL BOARD - W4L22390
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



OJ03 WALL BOARD - W4L22349
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

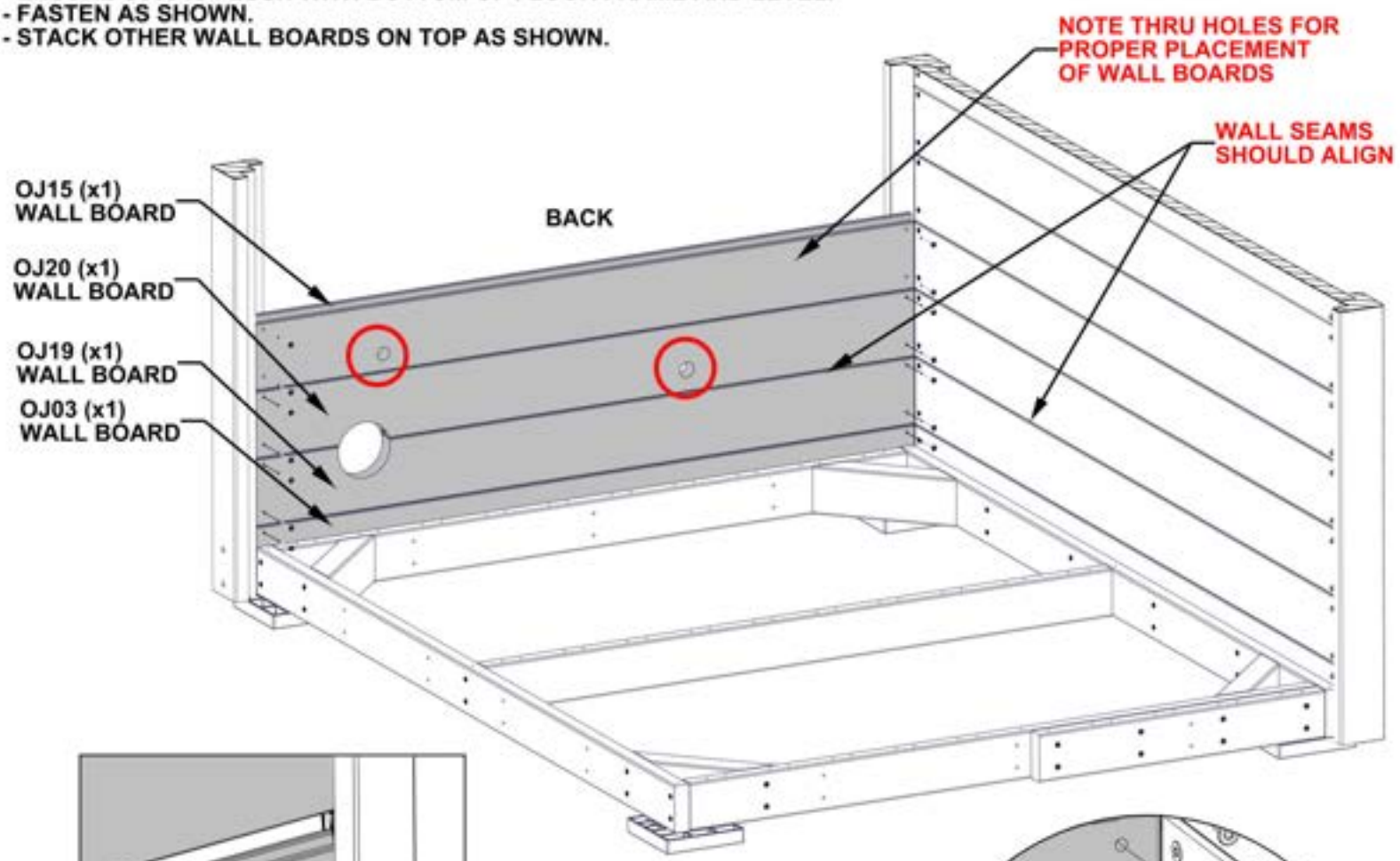


OJ19 WALL BOARD - W4L23760
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

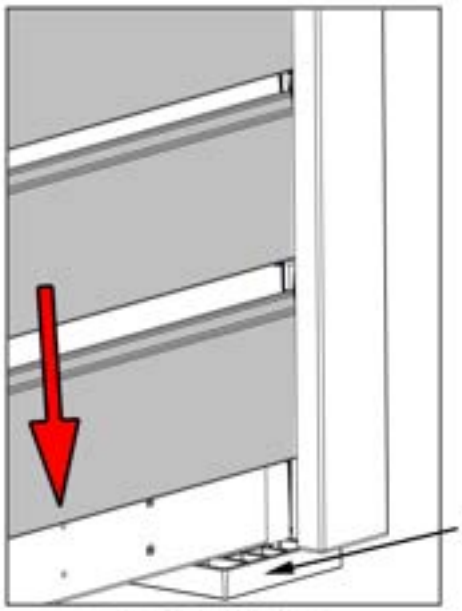


OJ20 WALL BOARD - W4L23759
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

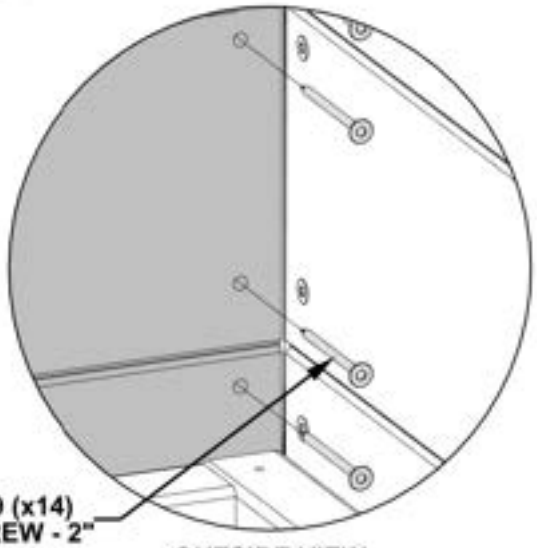
- SLIDE OJ03 BETWEEN FLOOR FRAME AND POSTS UNTIL IT REST ON TOP OF FLOOR ASSEMBLY FOOT.
- ENSURE OJ03 IS FLUSH WITH BOTTOM OF FLOOR FRAME AND LEVEL.
- FASTEN AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN.



LEFT WALL AND FRONT WALL HIDDEN FOR DETAIL



OUTSIDE VIEW



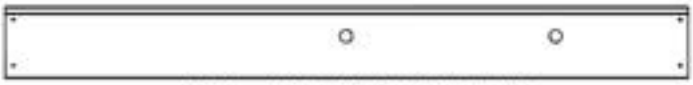
OUTSIDE VIEW

STEP 19 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
50	H101429	SCREW TFH 8X2 SS-BLK



OJ04 WALL BOARD - W4L22350
(x9) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

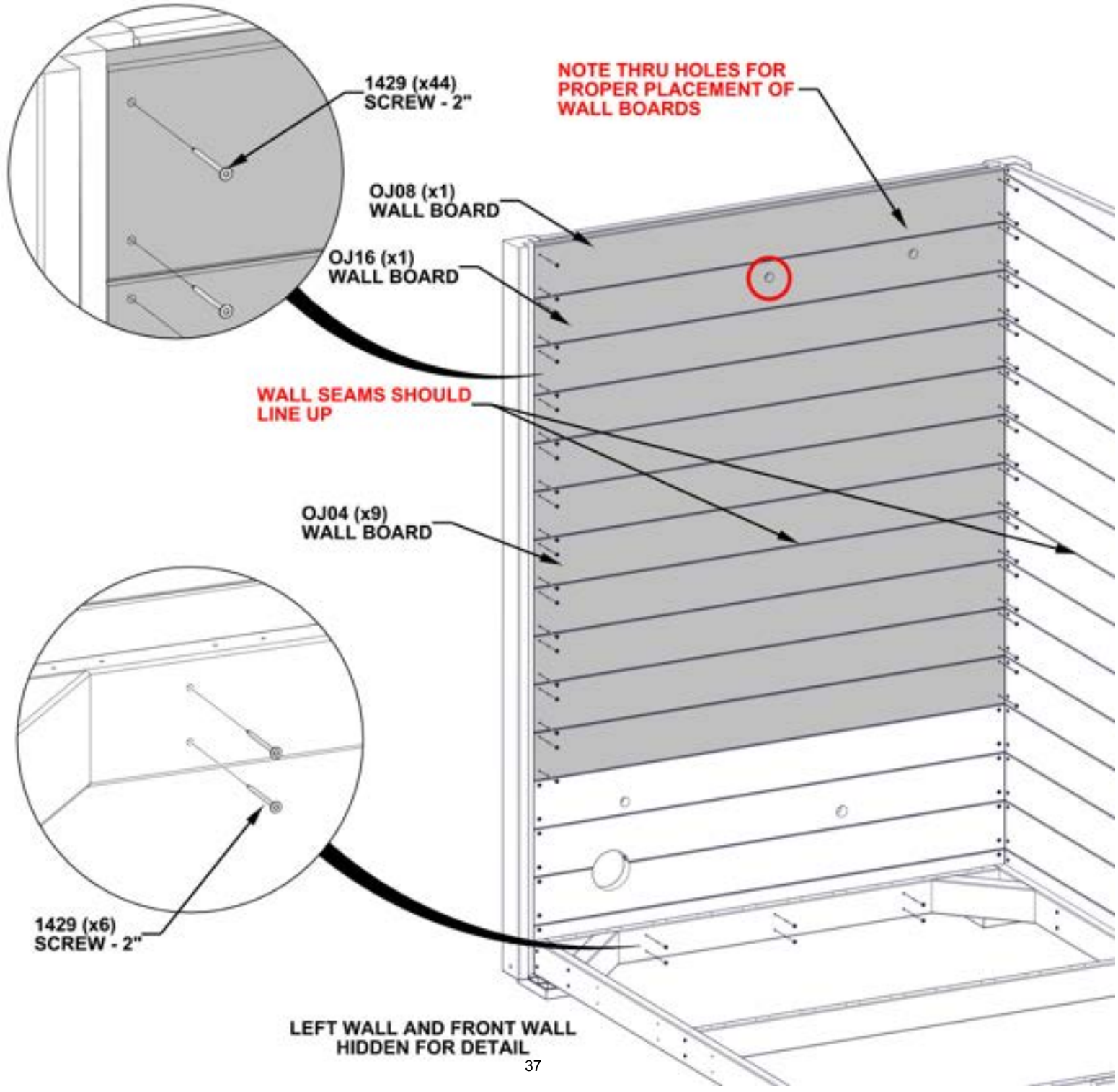


OJ16 WALL BOARD - W4L23761
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)



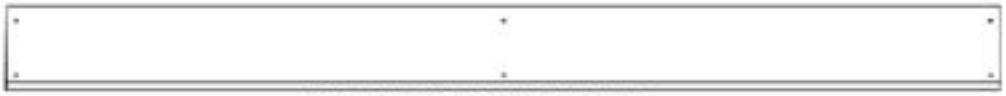
OJ08 WALL BOARD - W4L22354
(x1) 1 3/16"x5 1/4"x50 3/8" (30x134x1280)

- EVENLY SPACE REMAINING WALL BOARDS AS SHOWN. NOTE THRU HOLE PLACEMENT.

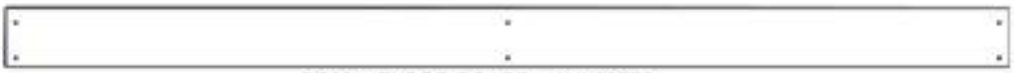


STEP 20 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
30	H101429	SCREW TFH 8X2 SS-BLK

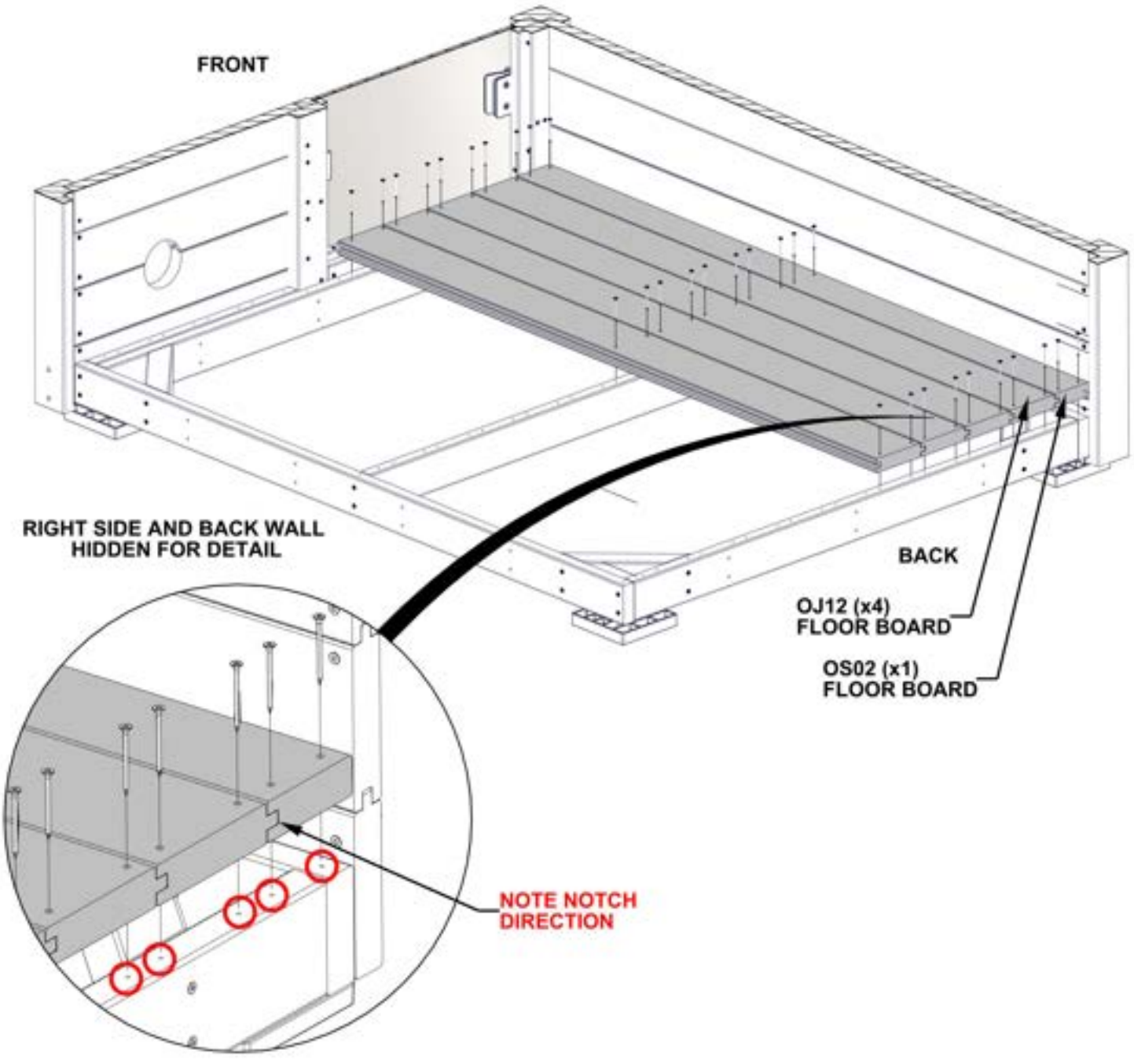


OJ12 FLOOR BOARD - W4L22376
(x4) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



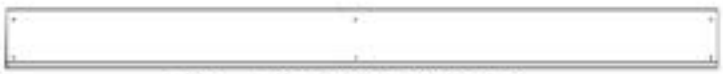
OS02 FLOOR BOARD - W4L22375
(x1) 1 3/16"x3 11/16"x61 7/8" (30x94x1572)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.



STEP 21 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
36	H101429	SCREW TFH 8X2 SS-BLK



OJ11 FLOOR BOARD - W4L22374
(x3) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ13 FLOOR BOARD - W4L22377
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

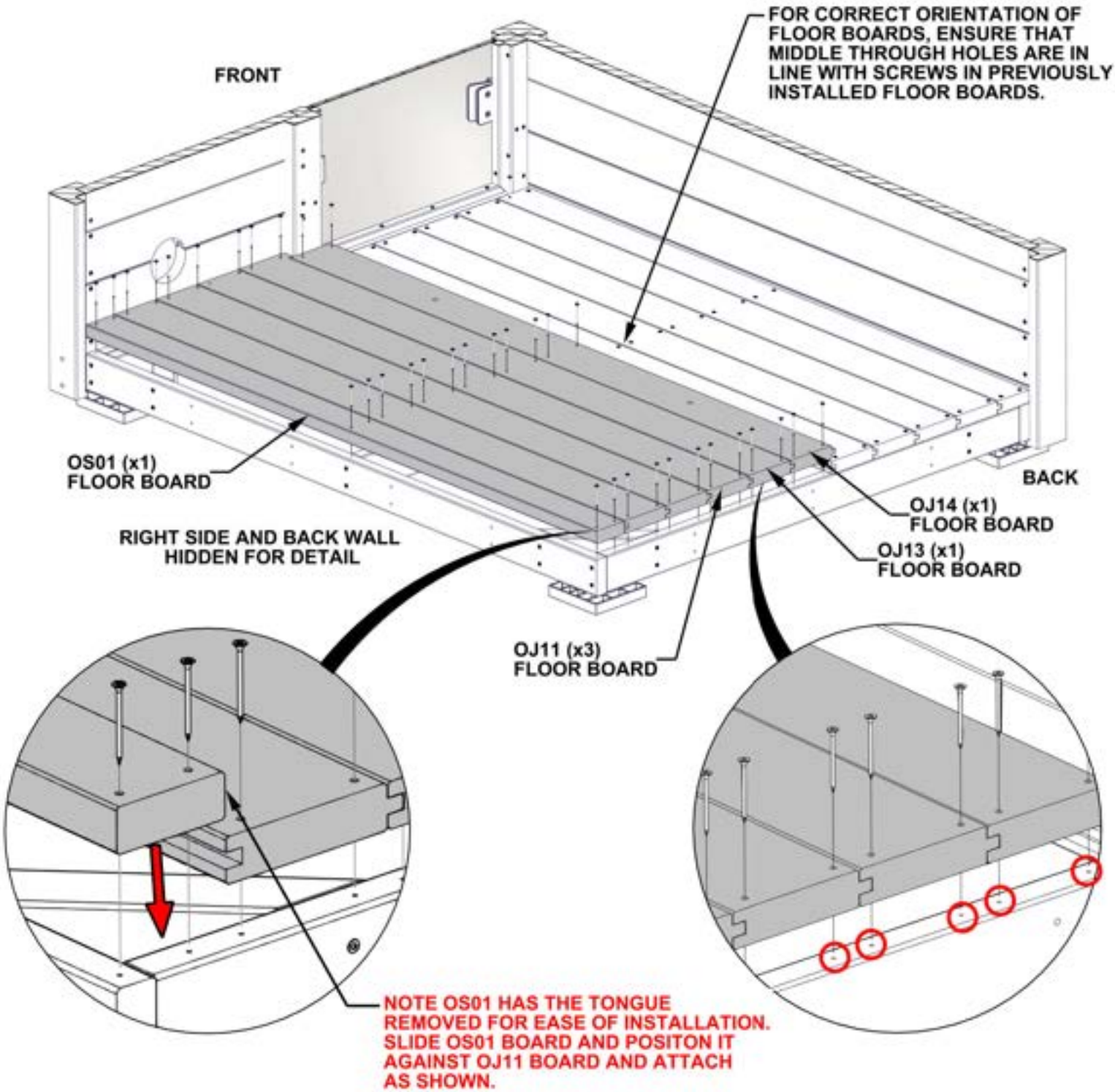


OS01 FLOOR BOARD - W4L22364
(x1) 1 3/16"x3 1/4"x63 1/16" (30x82x1602)



OJ14 FLOOR BOARD - W4L22379
(x1) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.



STEP 22 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
9	H101429	SCREW TFH 8X2 SS-BLK

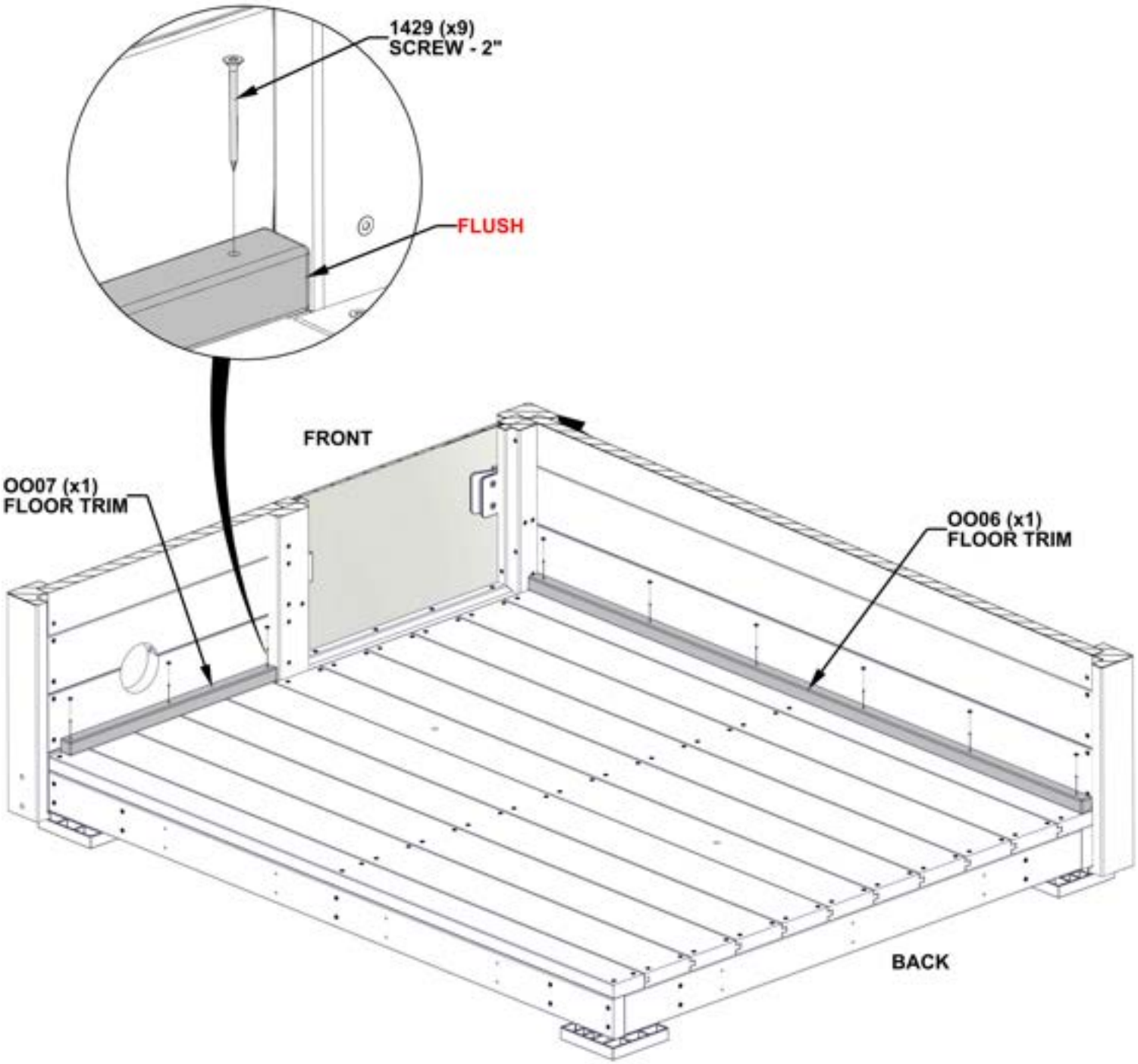


OO06 FLOOR TRIM - W4L22373
(x1) 1 3/16"x1 3/16"x61 7/8" (30x30x1572)



OO07 FLOOR TRIM - W4L22378
(x1) 1 3/16"x1 3/16"x21 13/16" (30x30x554)

- PRESS FLOOR TRIM AGAINST WALLS AND ATTACH AS SHOWN.

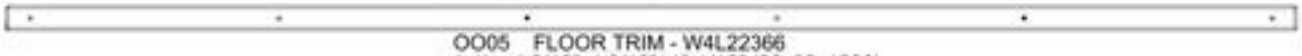


STEP 23 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
11	H101429	SCREW TFH 8X2 SS-BLK

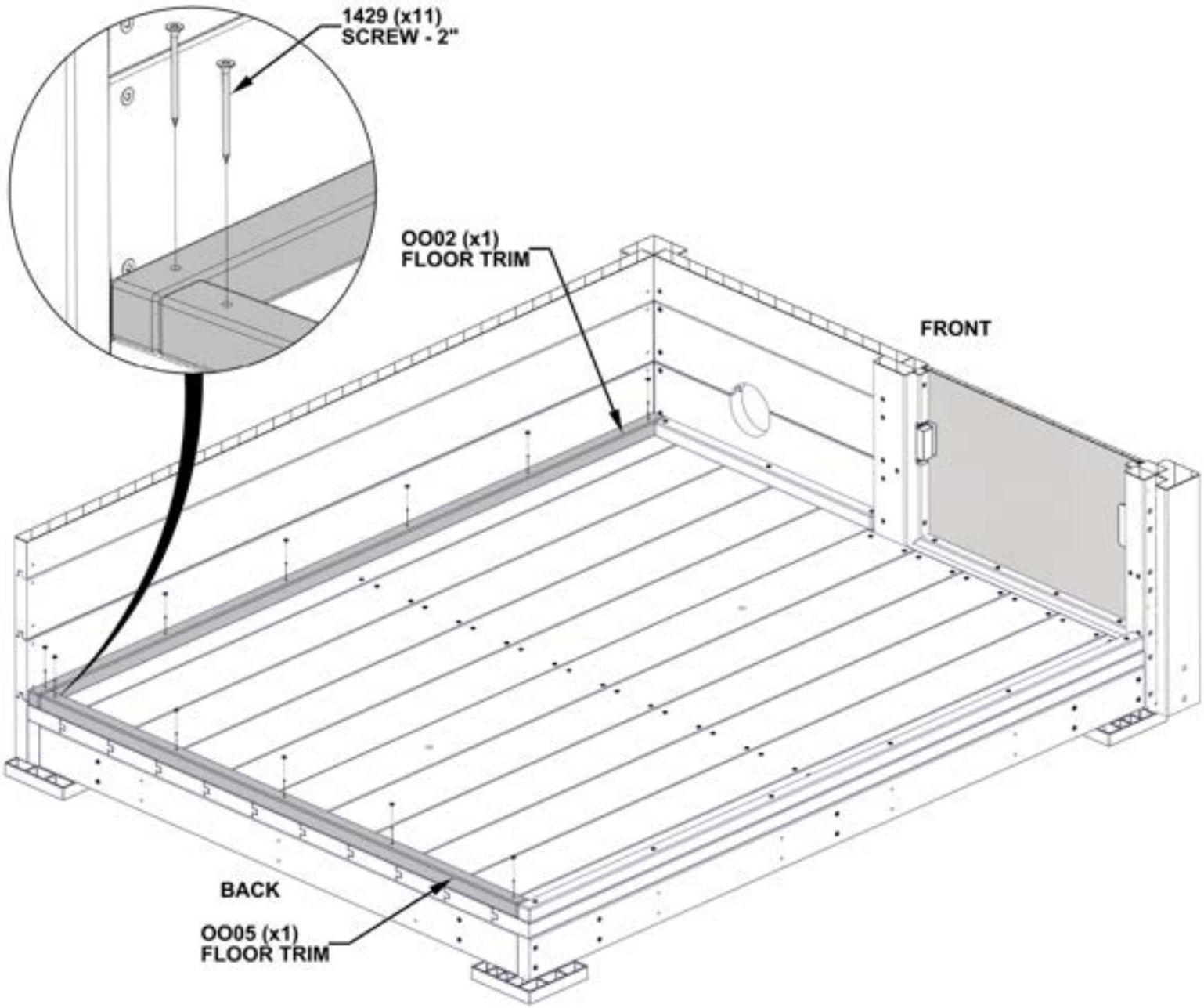


OO02 FLOOR TRIM - W4L22365
(x1) 1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO05 FLOOR TRIM - W4L22366
(x1) 1 3/16"x1 3/16"x48 1/16" (30x30x1220)

- PRESS FLOOR TRIM AGAINST WALLS AND ATTACH AS SHOWN.



LEFT SIDE AND BACK WALL HIDDEN FOR DETAIL

STEP 24 - HANDLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101403	POLY WASHER
2	H101402	SCREW TFH 1/4-20 X 1 5/8 SS

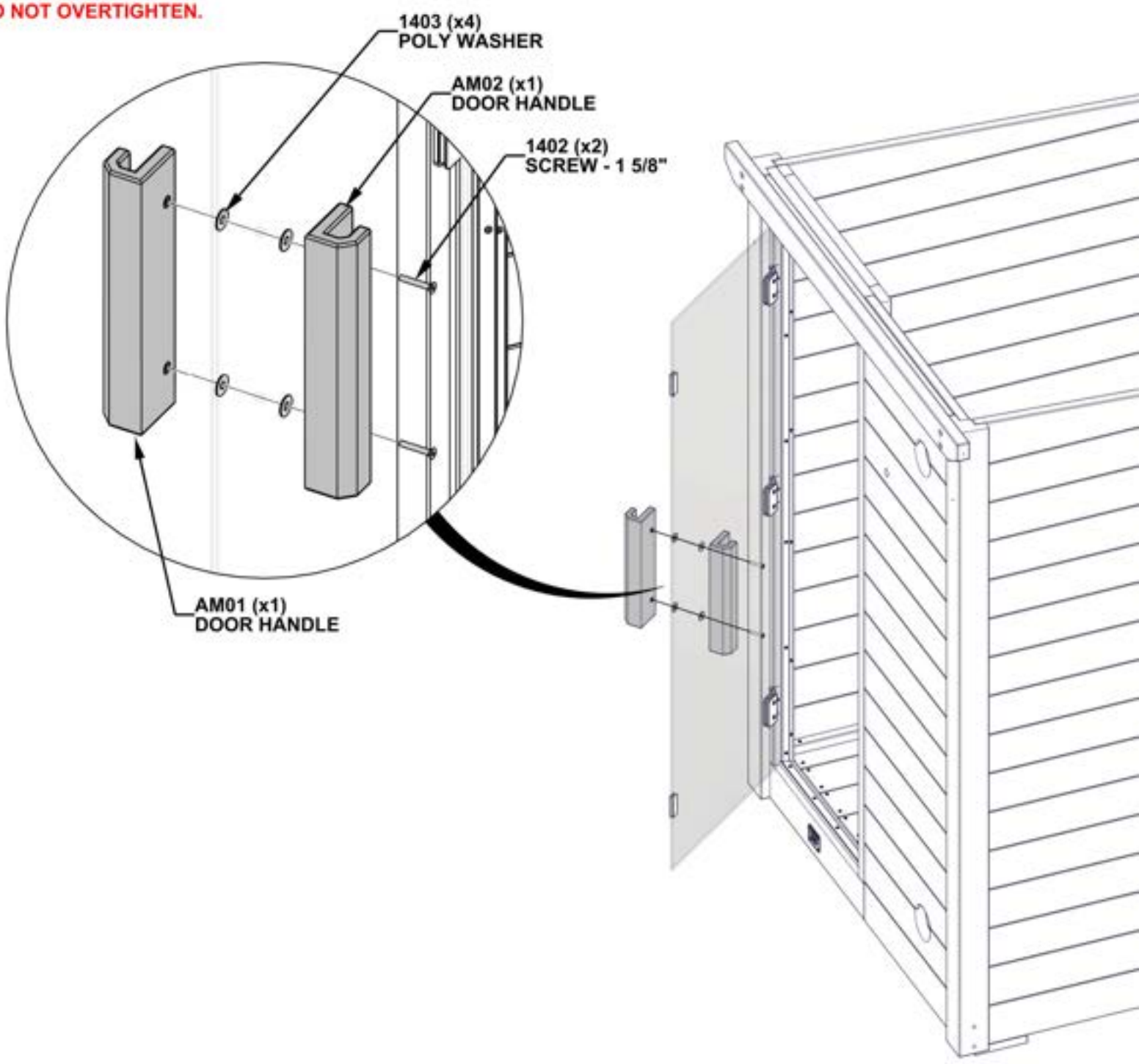


AM01 DOOR HANDLE - W2A04917
(x1) 2 1/4"x3"x13 5/16" (57x76x338)



AM02 DOOR HANDLE - W4L22361
(x1) 2 1/4"x3"x13 5/16" (57x76x338)

- ATTACH DOOR HANDLES AS SHOWN.
- DO NOT OVERTIGHTEN.



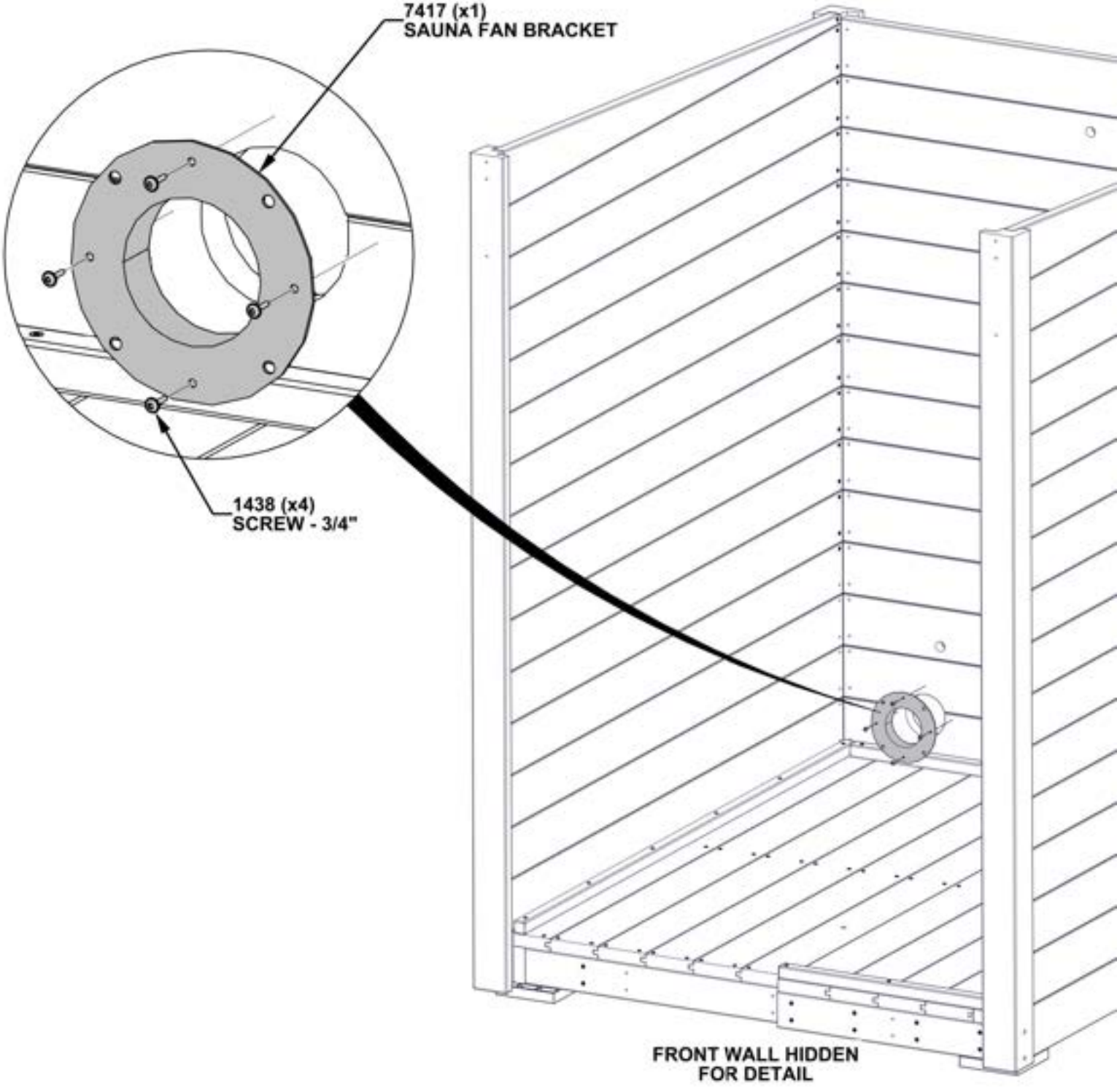
STEP 25 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M07417 SAUNA FAN BRACKET
(x1)

- CENTER BRACKET IN WALL PANEL HOLE AND ATTACH AS SHOWN.
- ENSURE SCREWS ARE INSERTED INTO SMALLER HOLES IN BRACKET.



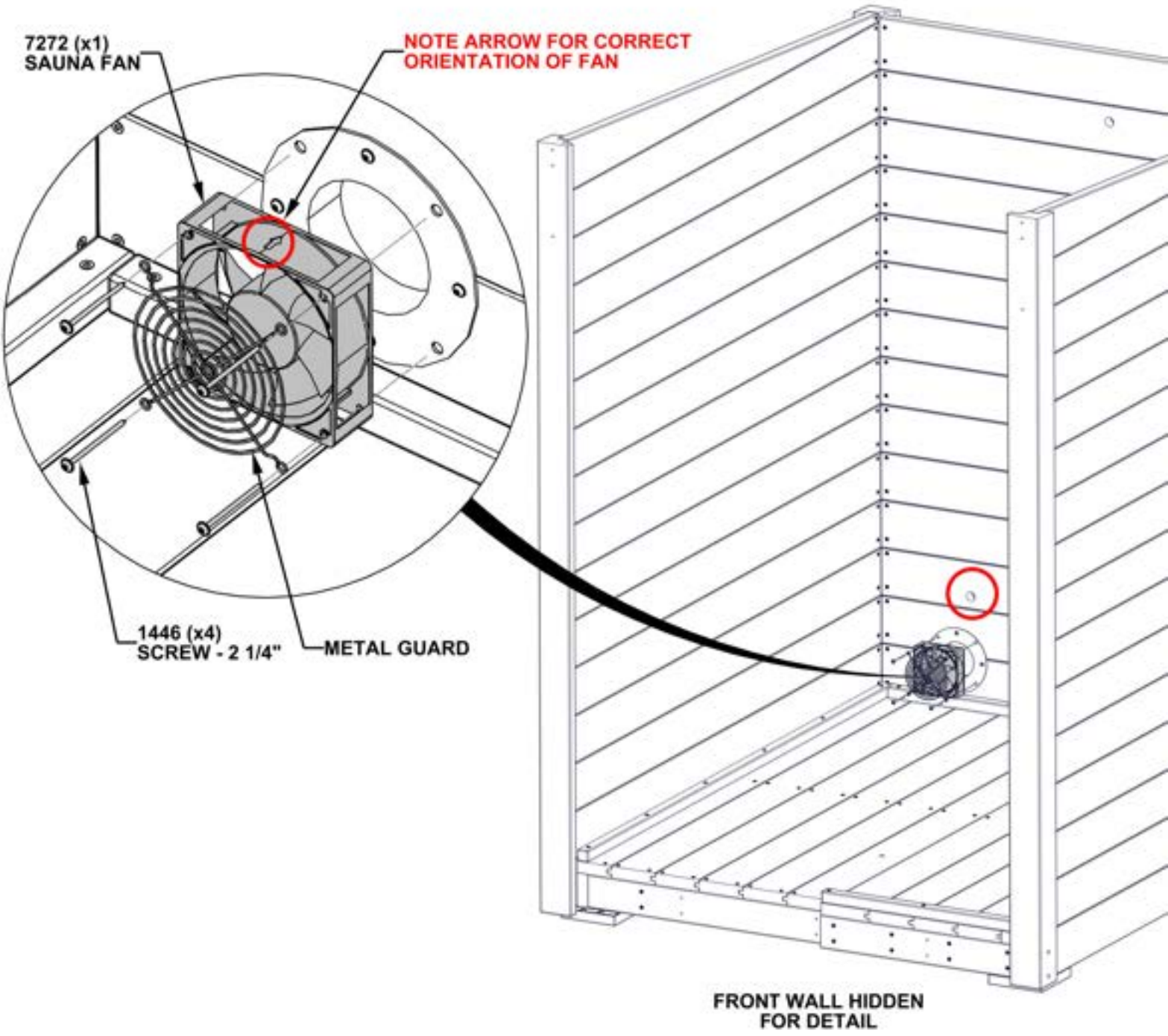
STEP 26 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101446	SCREW TWH 8x2 1/4 SS-BLK



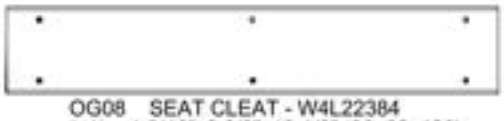
A4M07272 SAUNA FAN
(x1)

- ALIGN HOLES IN SAUNA FAN WITH LARGER HOLES IN BRACKET AND ATTACH AS SHOWN.
- FOR SAFETY, ATTACH METAL GUARD AS SHOWN.
- RUN WIRING FOR SAUNA FAN THROUGH INDICATED HOLE IN WALL ASSEMBLY.



STEP 27 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



OG08 SEAT CLEAT - W4L22384
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)

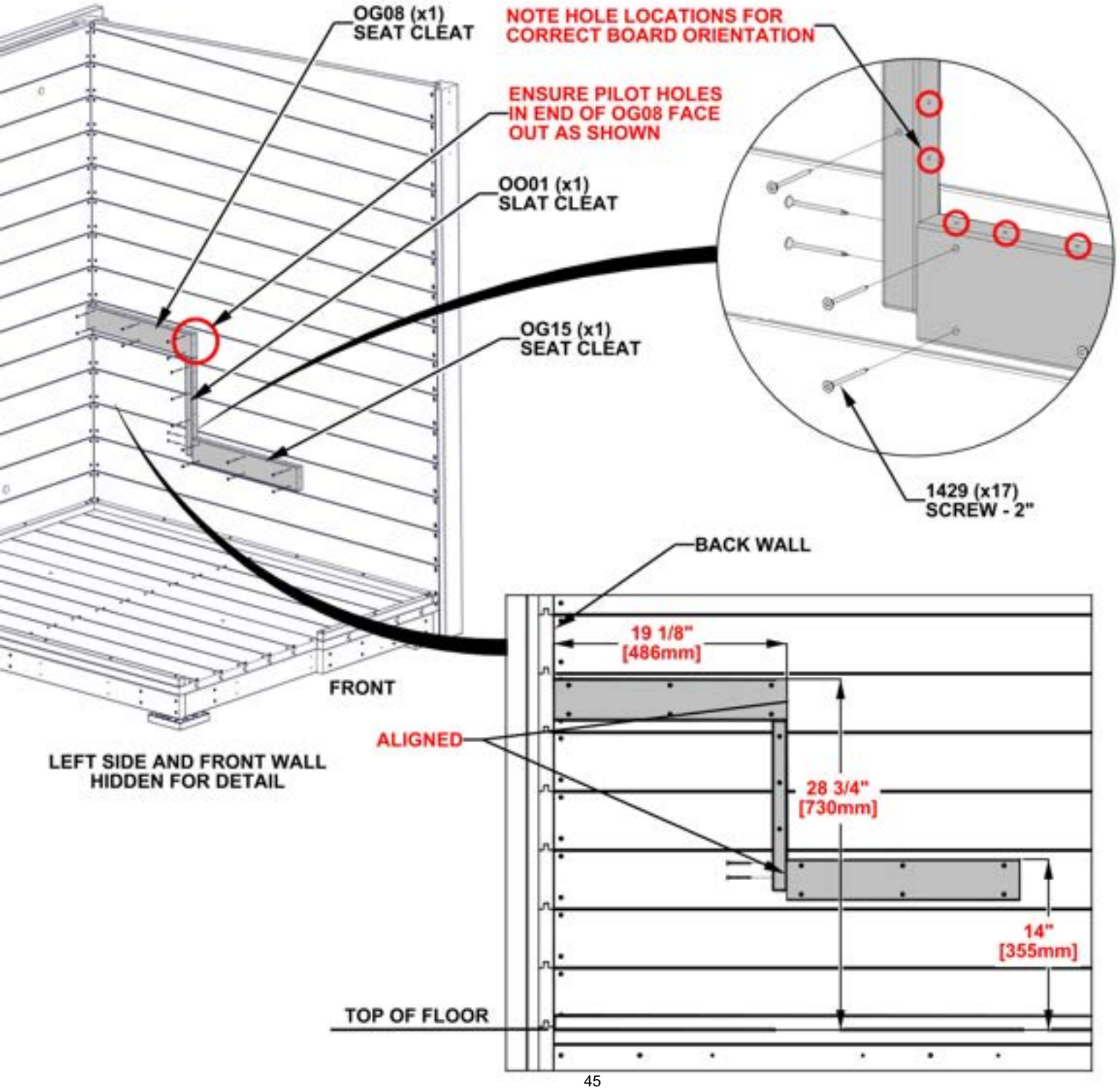


OG15 SEAT CLEAT - W4L22407
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



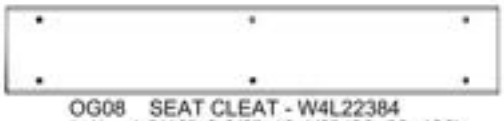
OO01 SLAT CLEAT - W4L22404
(x1) 1 3/16"x1 3/16"x14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.

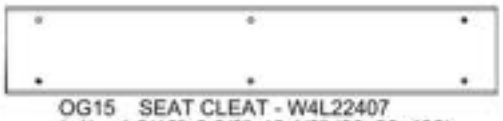


STEP 28 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



OG08 SEAT CLEAT - W4L22384
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)

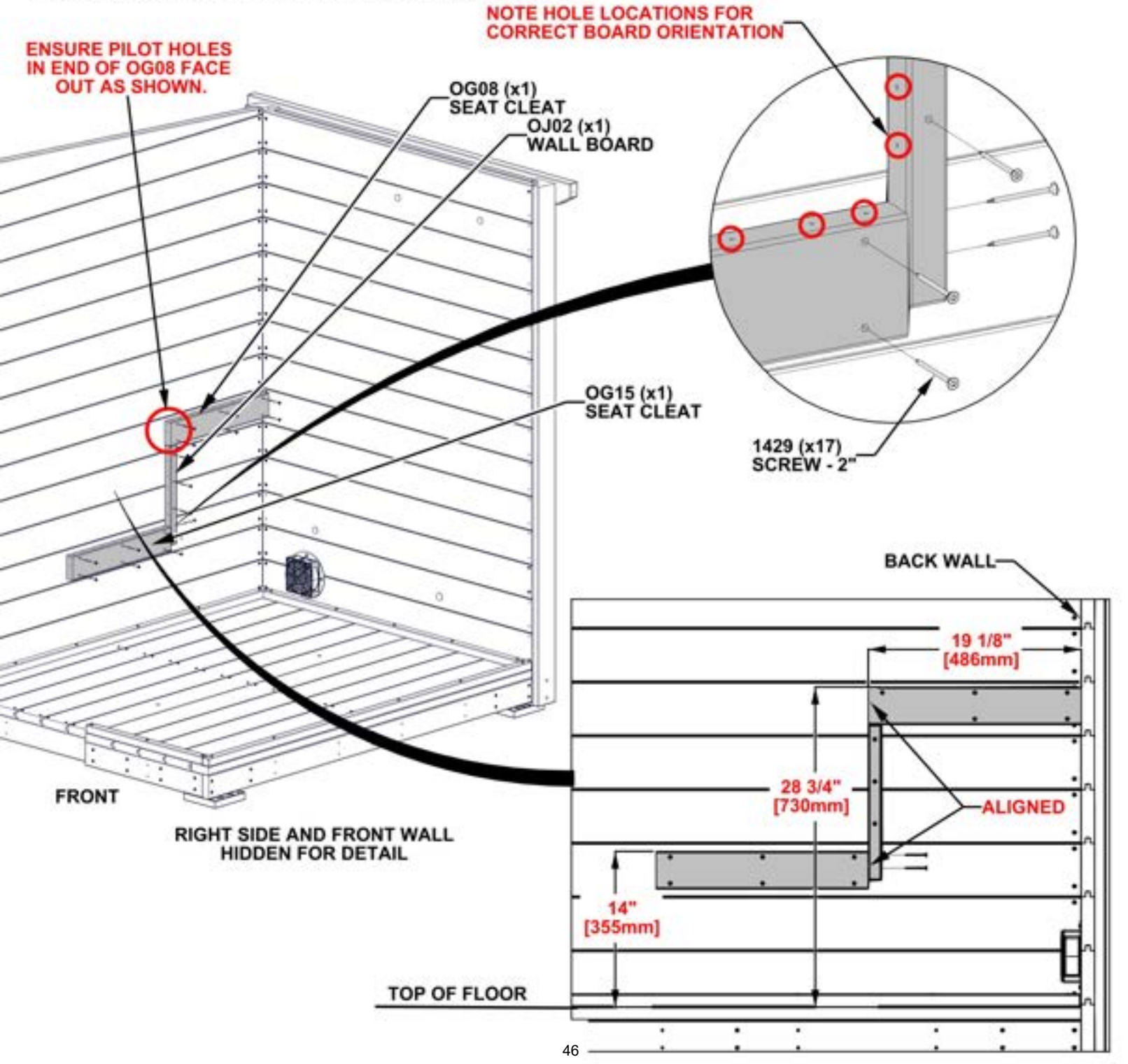


OG15 SEAT CLEAT - W4L22407
(x1) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



OO01 SLAT CLEAT - W4L22404
(x1) 1 3/16"x1 3/16"x14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.



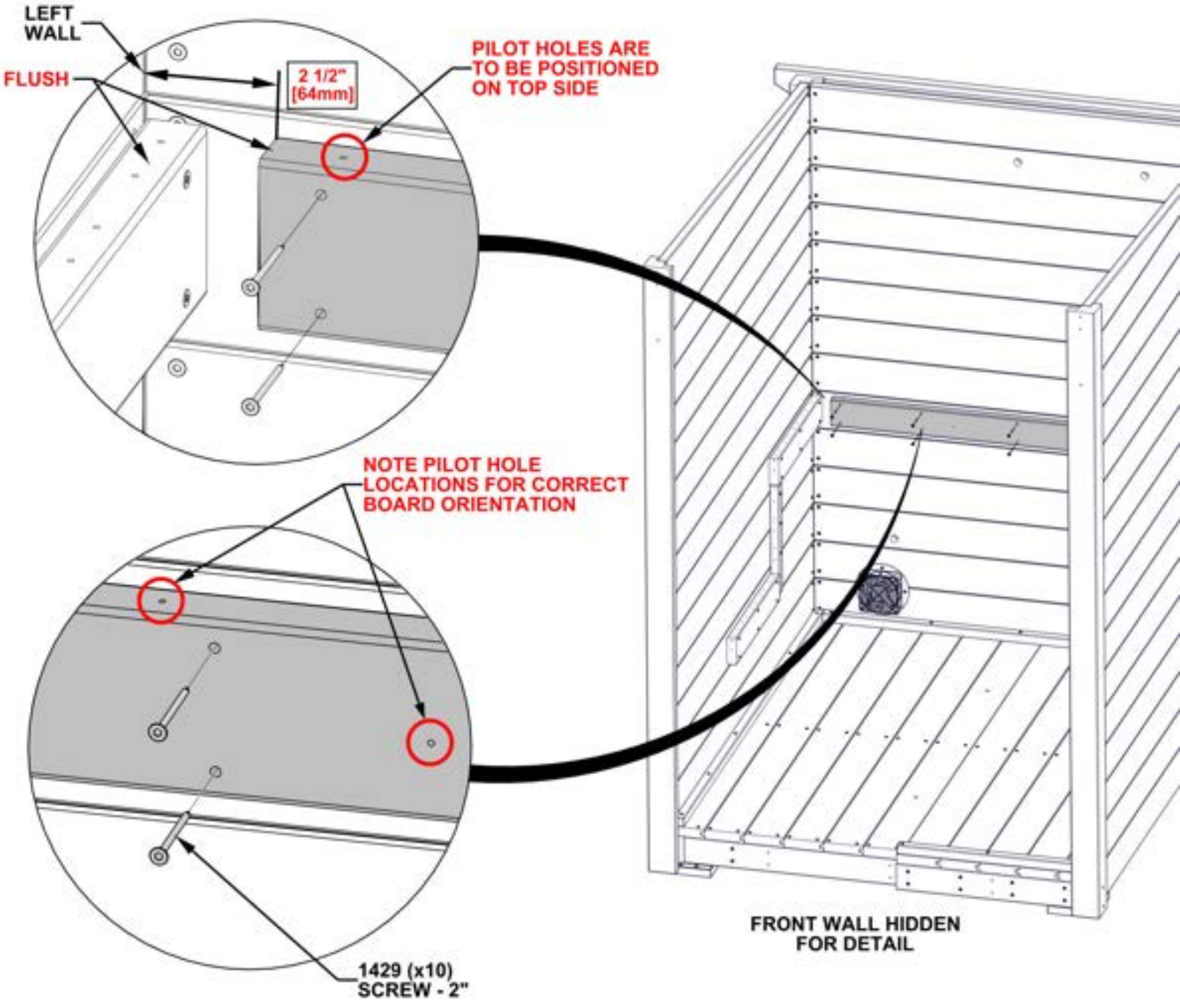
STEP 29 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101429	SCREW TFH 8X2 SS-BLK



OG07 SEAT CLEAT - W4L22382
(x1) 1 3/16"x3 3/8"x45 7/16" (30x86x1154)

- CLEAT SHOULD BE CENTERED ON THE BACK WALL.
- ENSURE TOP OF SEAT CLEAT ARE FLUSH WITH CLEATS ON SIDE WALLS.
- USE DIMENSIONS SHOWN TO LOCATE WALL CLEAT.
- MEASUREMENT SHOWN IS TAKEN FROM INSIDE THE WALL.
- ATTACH AS SHOWN.



STEP 30 - ELECTRICAL

QTY	PART NUMBER	DESCRIPTION
5	H101409	SCREW PPH 4x1/2 BLK



A6P01468 30mm SILCONE GROMMET
(x1)

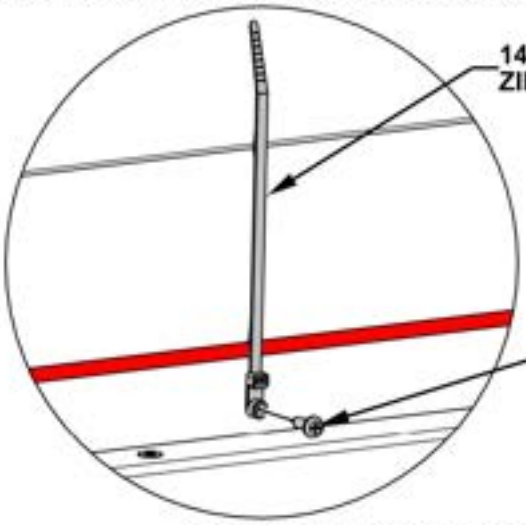


A6P01734 SAUNA POWER WIRE
(x1)

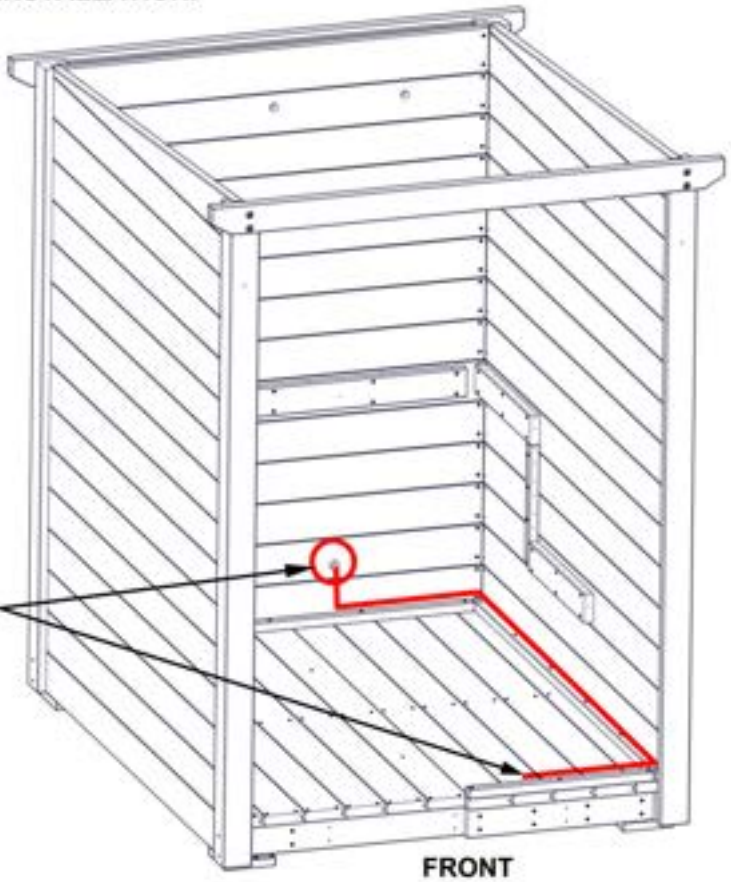


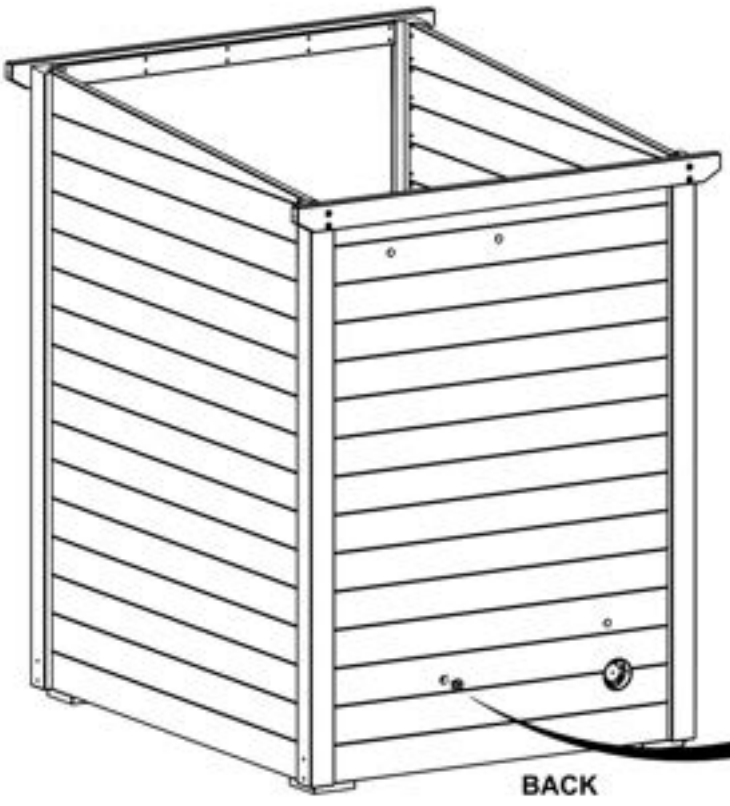
A6P01448 ZIP CABLE TIE
(x5)

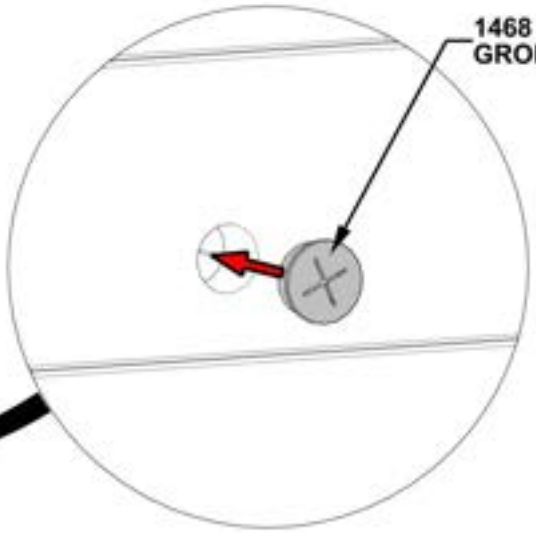
- USE PROVIDED GROMMET FOR POWER WIRE.
- WILL NEED TO REMOVE CONDUIT FITTING TO FEED SAUNA POWER WIRE THROUGH GROMMET.
- RUN SAUNA POWER WIRE AS SHOWN IN DETAIL BELOW.
- NOTE: LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.



RUN SAUNA POWER WIRE ALONG WALL. ATTACH WITH PROVIDED ZIP TIES AS SHOWN, LEAVING APPROXIMATELY 18" [457mm] FROM THE SIDEWALL FOR HEATER.

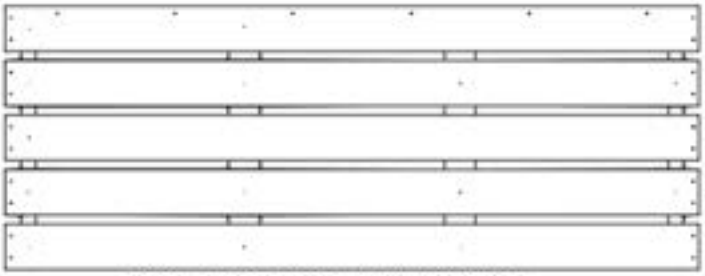






STEP 31 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101443	SCREW TWH 8x1 1/2 SS-BLK
4	H101431	SCREW TFH 8X2 1/2 SS-BLK



BA01 BENCH ASSEMBLY - W2A04918
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)

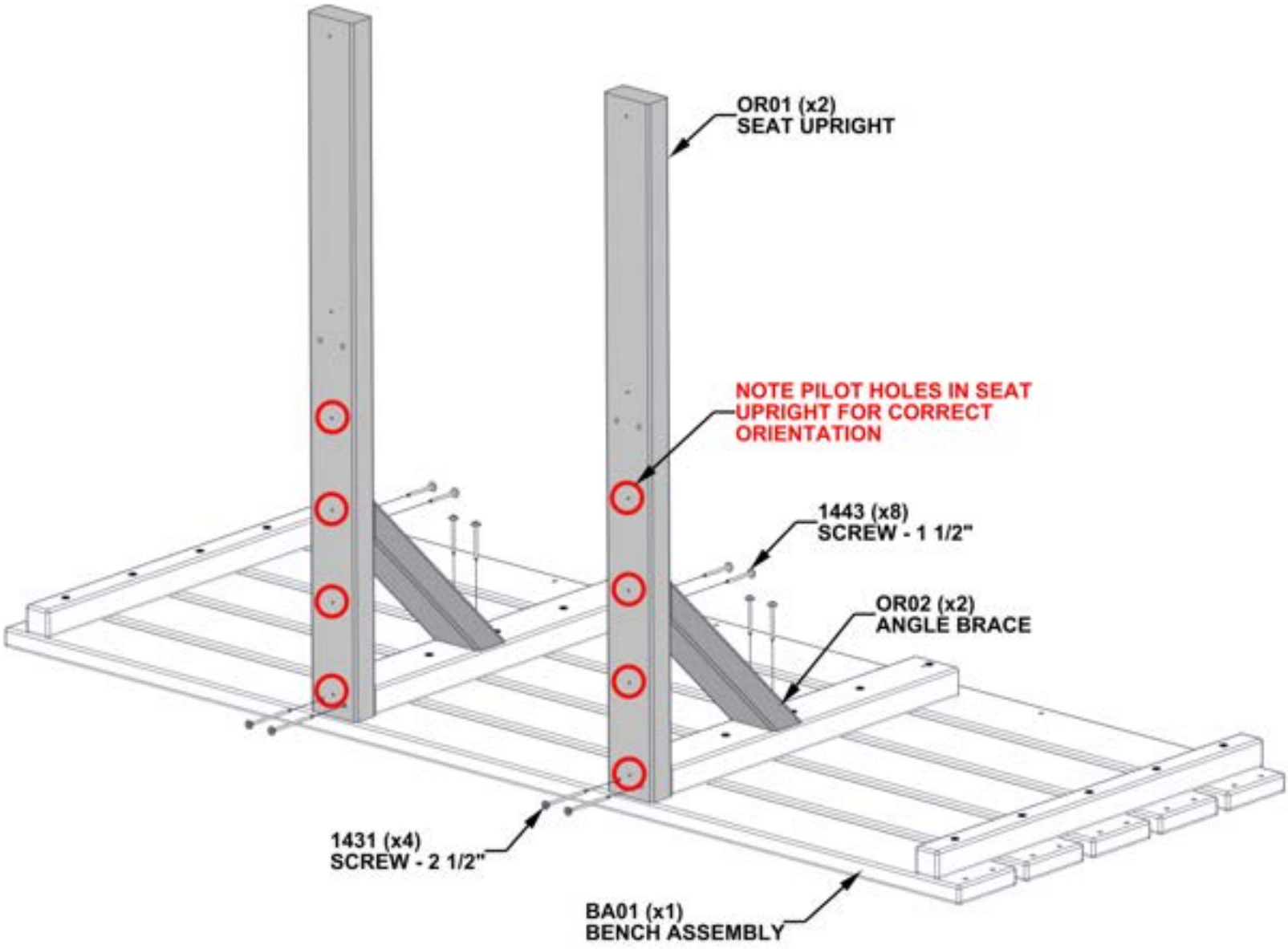


OR01 SEAT UPRIGHT - W4L22406
(x2) 1 3/16"x2 3/8"x28 3/4" (30x60x730)



OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16"x2 3/8"x10 7/8" (30x60x276)

- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



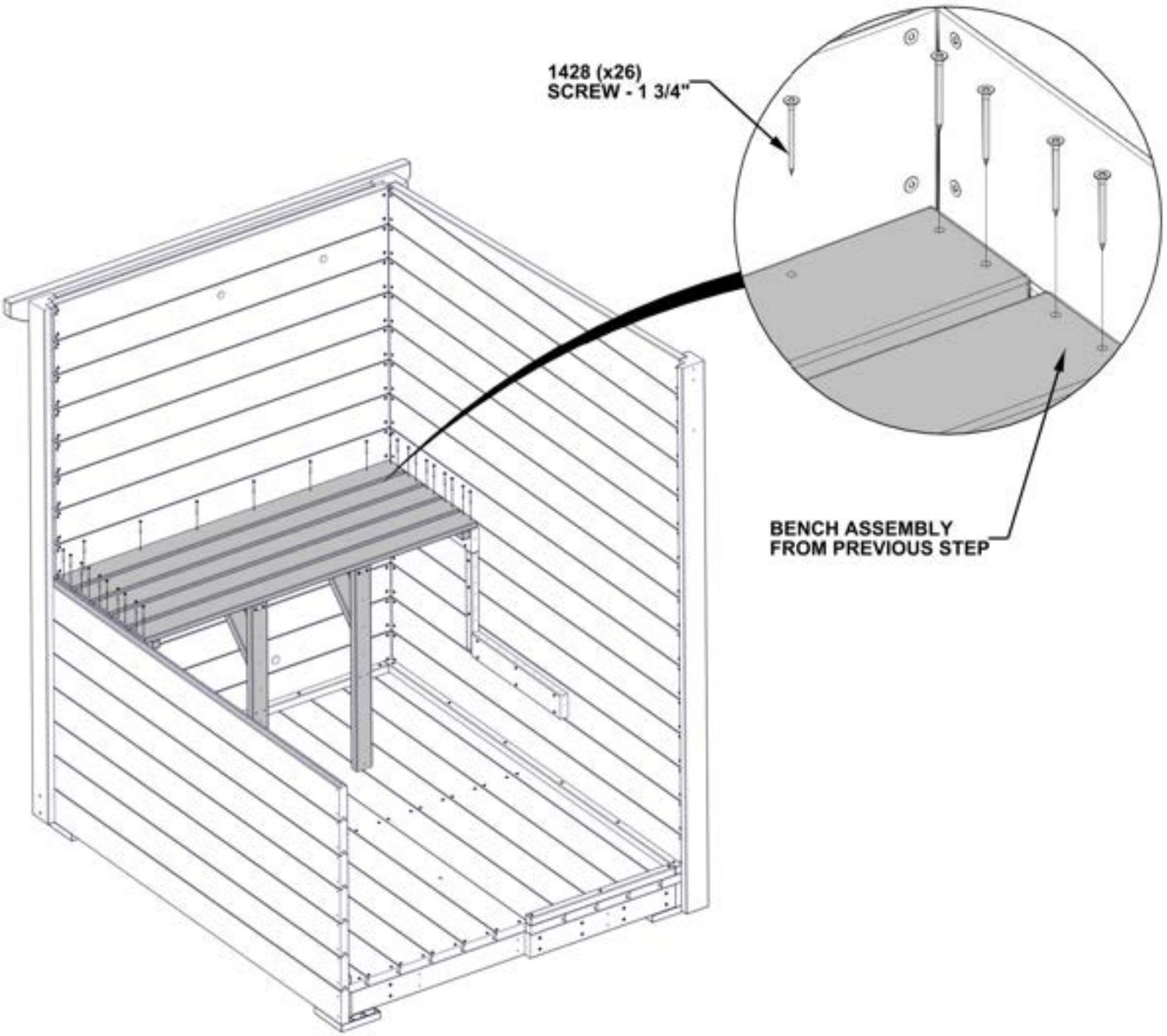
STEP 32 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H101428	SCREW TFH 8X1 3/4 SS-BLK



BENCH ASSEMBLY - STEP 30
(x1)

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



FRONT WALL AND PARTIAL LEFT SIDE
HIDDEN FOR DETAIL

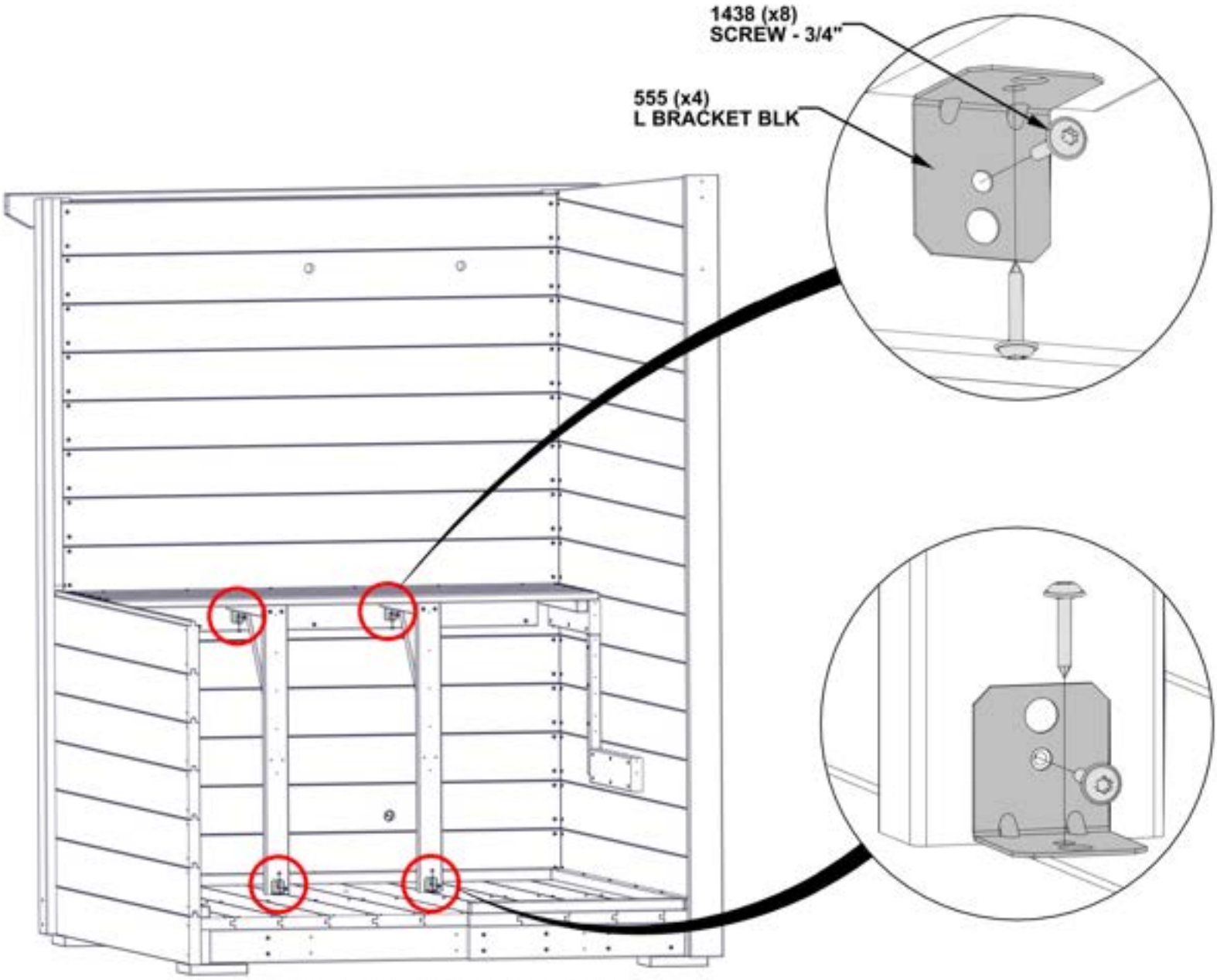
STEP 33 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x4)

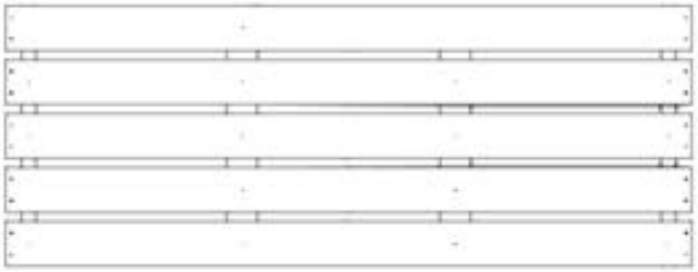
- ALIGN UPPER BRACKET THROUGH HOLES WITH PILOT HOLES IN WALL CLEAT AND ATTACH AS SHOWN.
- AFTER ATTACHING TO WALL CLEAT, SQUARE AND LEVEL LEGS AND ATTACH TO FLOOR AS SHOWN.



FRONT WALL AND PARTIAL LEFT SIDE
HIDDEN FOR DETAIL

STEP 34 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101443	SCREW TWH 8x1 1/2 SS-BLK
4	H101431	SCREW TFH 8X2 1/2 SS-BLK



BA02 BENCH ASSEMBLY - W2A04920
(x1) 1 15/16"x19 1/8"x50 1/4" (50x486x1276)

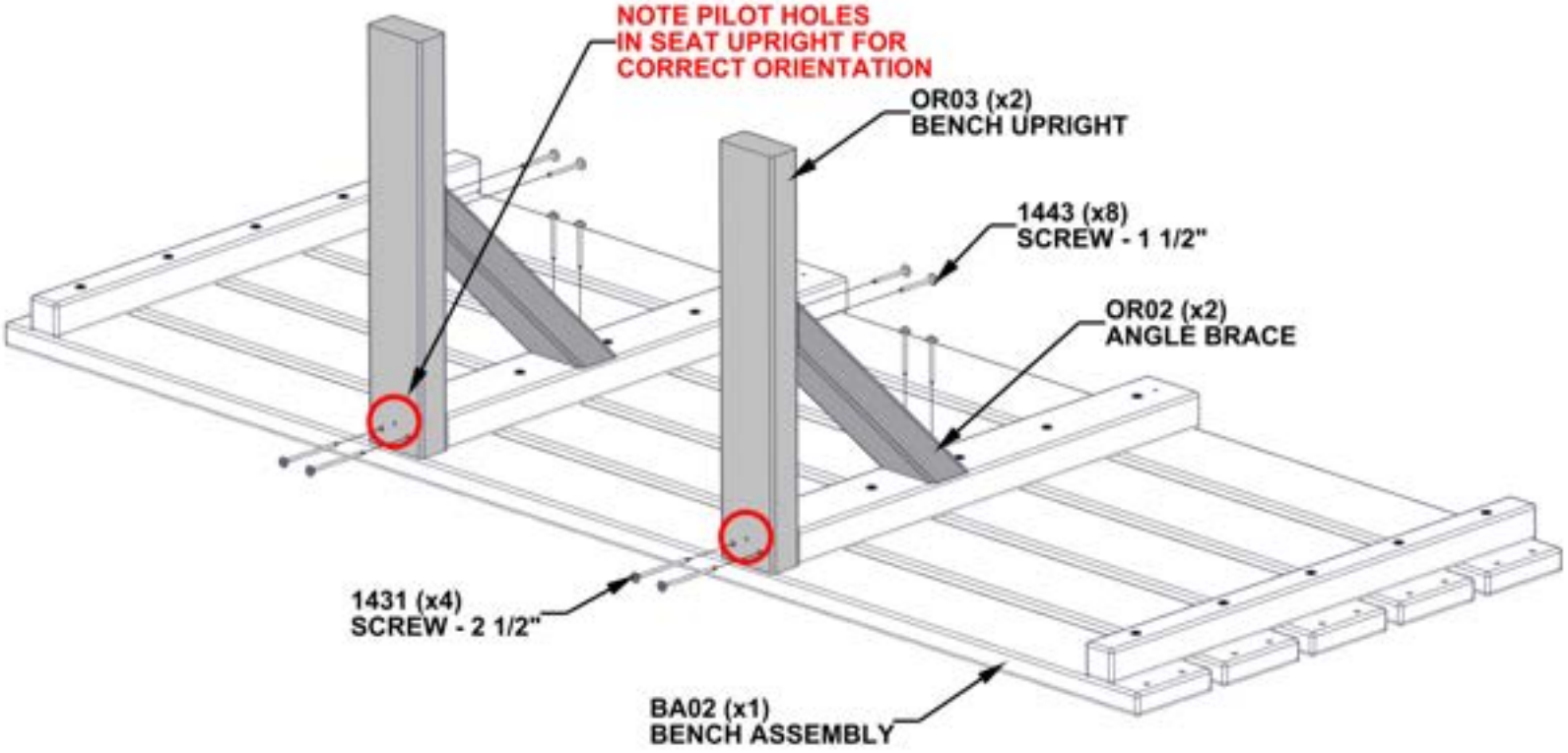


OR03 BENCH UPRIGHT - W4L22405
(x2) 1 3/16"x2 3/8"x14" (30x60x355)



OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16"x2 3/8"x10 7/8" (30x60x276)

- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



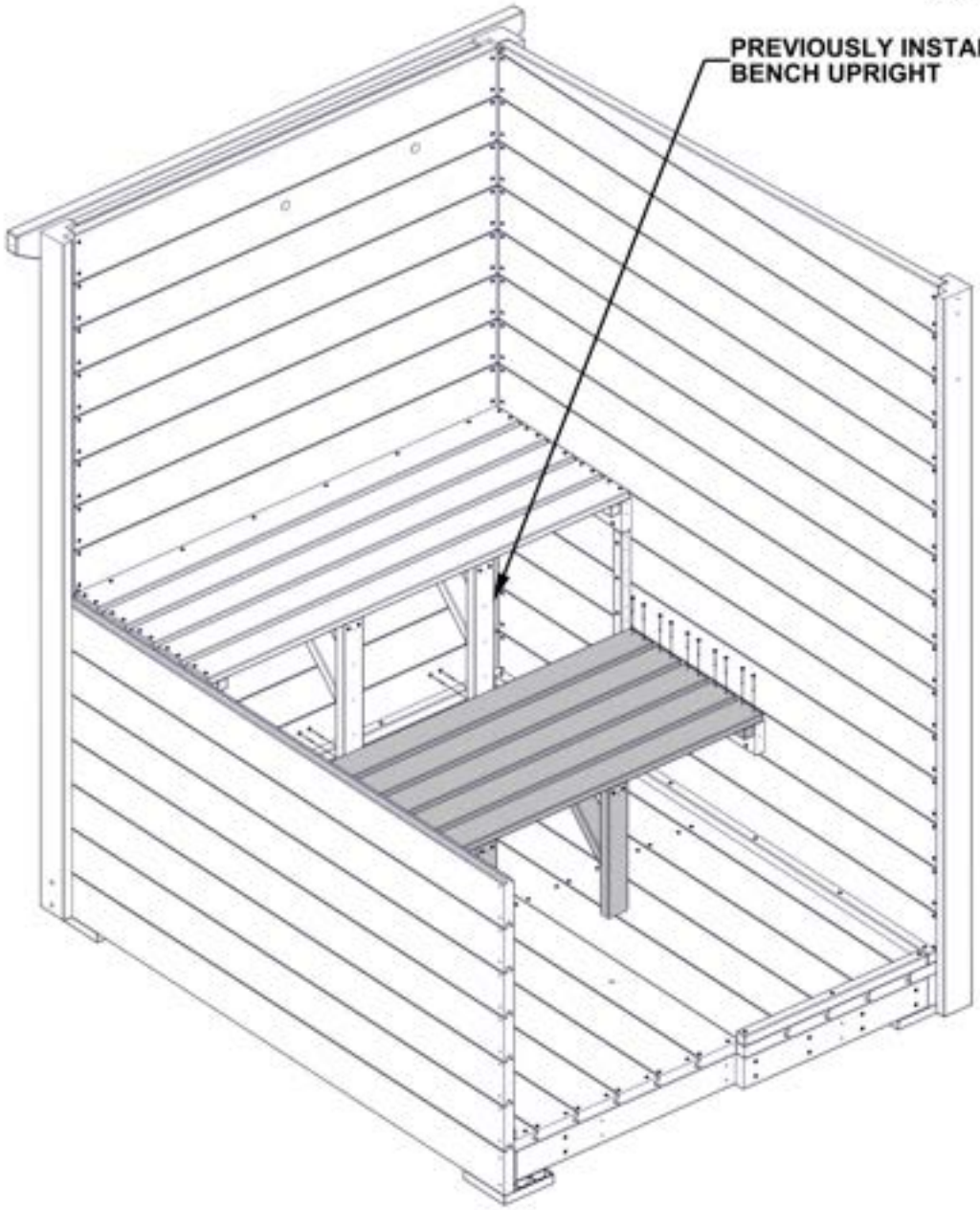
STEP 35 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK
20	H101428	SCREW TFH 8X1 3/4 SS-BLK

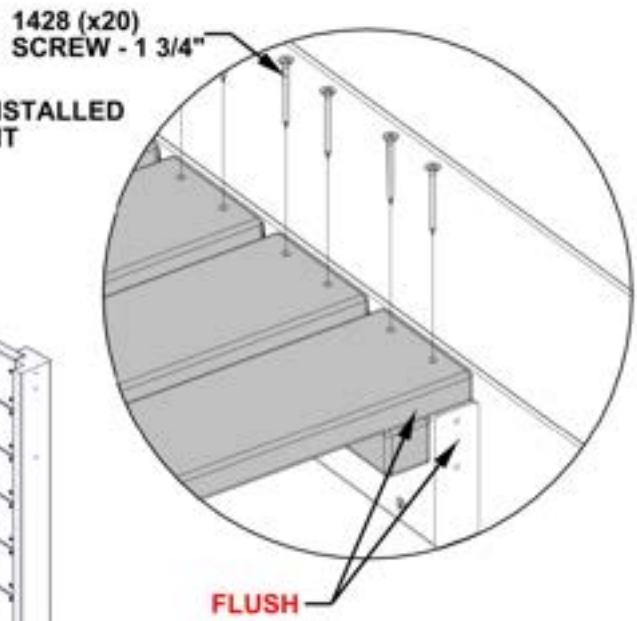


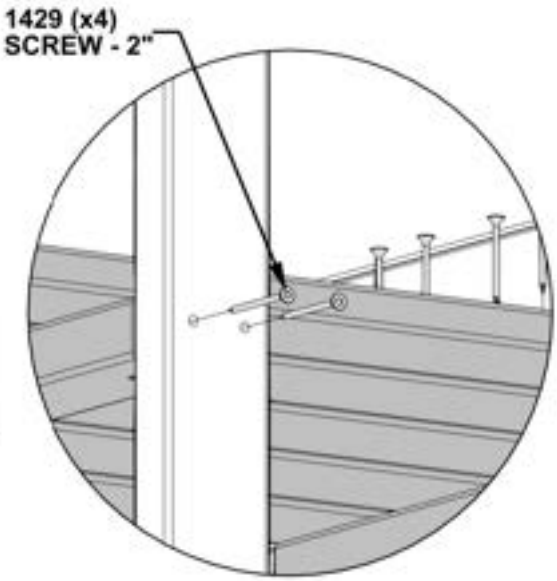
BENCH ASSEMBLY - STEP 34
(x1)

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.
- ALIGN THROUGH HOLES IN PREVIOUSLY INSTALLED BENCH UPRIGHTS WITH PILOT HOLES IN BENCH ASSEMBLY.



FRONT WALL AND PARTIAL LEFT SIDE
HIDDEN FOR DETAIL





VIEW UNDERNEATH BENCH AND BEHIND
PREVIOUSLY INSTALLED UPRIGHT

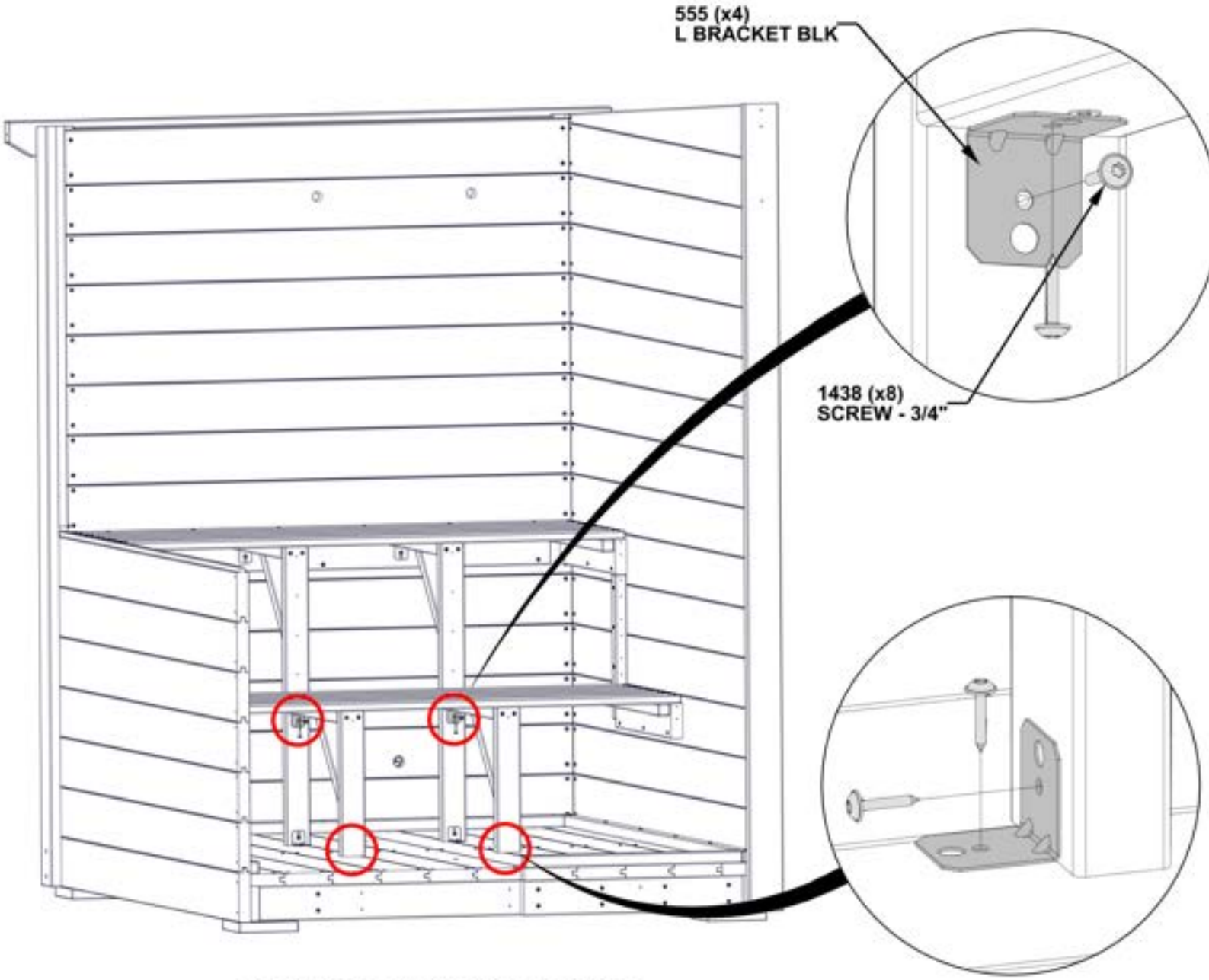
STEP 36 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x4)

- ALIGN BRACKETS WITH PILOT HOLES IN BACKS OF UPRIGHTS AND ATTACH AS SHOWN.



FRONT WALL AND PARTIAL LEFT SIDE HIDDEN FOR DETAIL

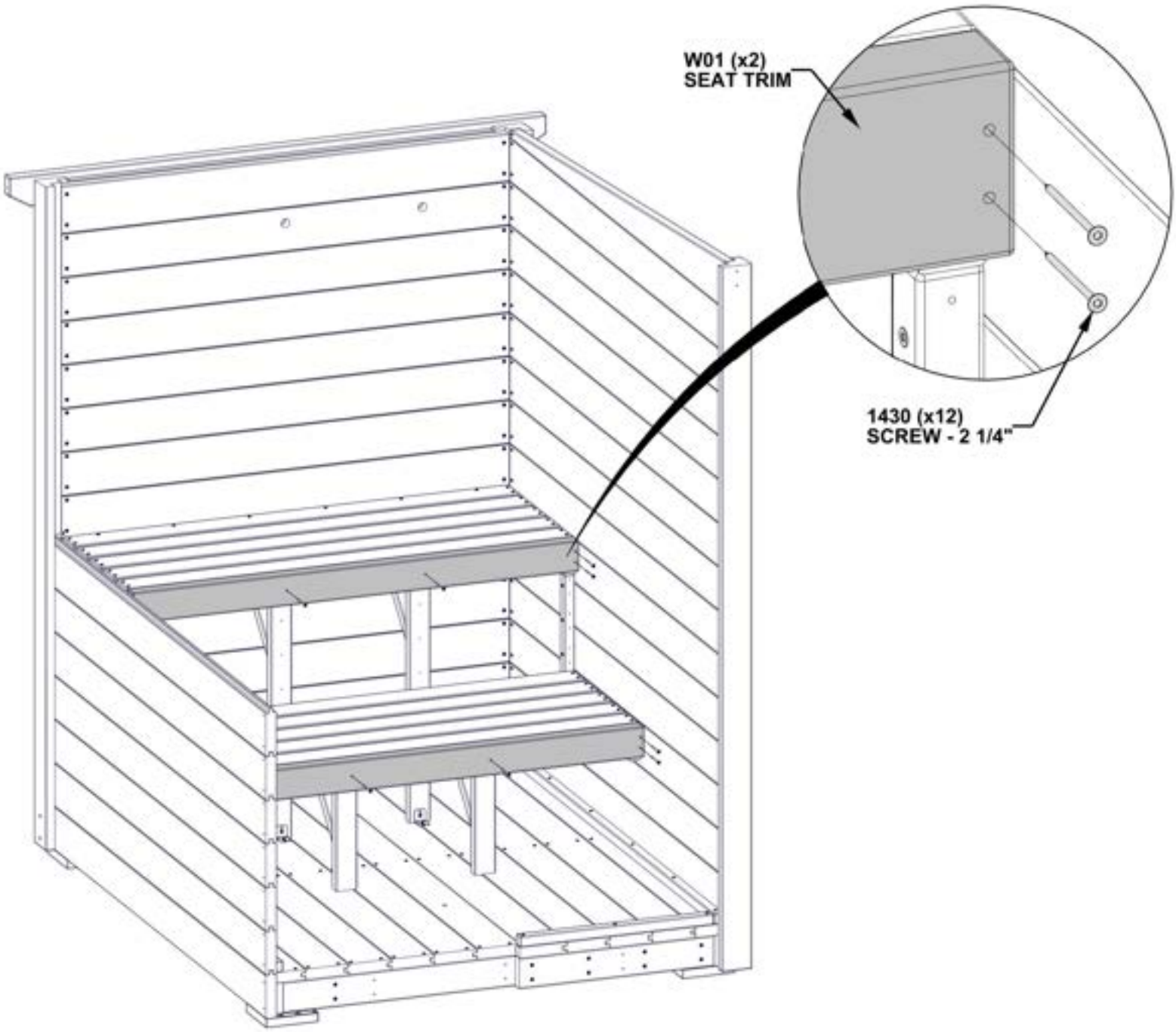
STEP 37 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101430	SCREW TFH 8X2 1/4 SS-BLK



W01 SEAT TRIM - W4L22383
(x2) 1 9/16"x3 3/8"x50 1/4" (40x86x1276)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH



FRONT WALL AND PARTIAL LEFT SIDE HIDDEN FOR DETAIL

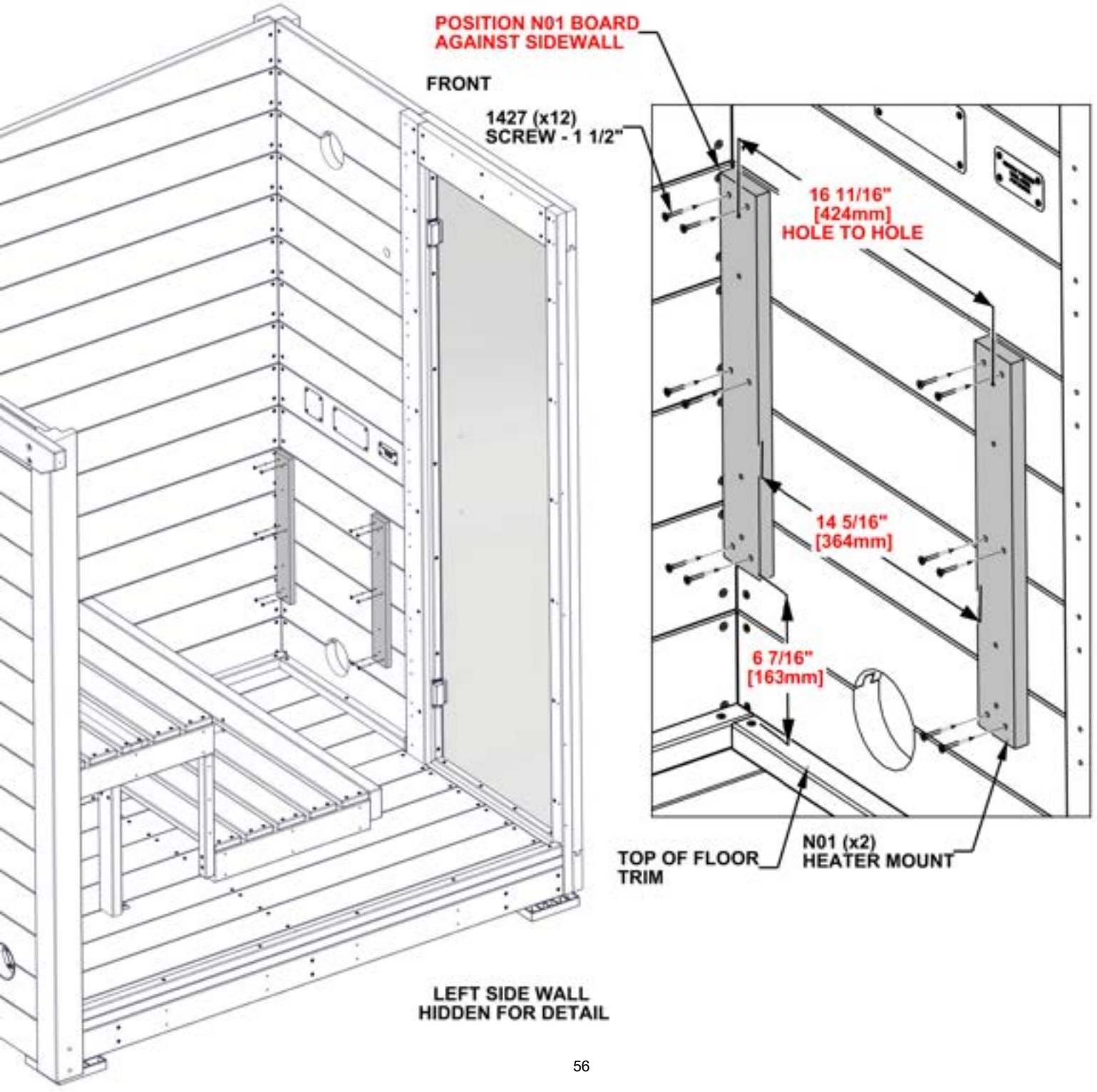
STEP 38 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
12	H101427	SCREW TFH 8X1 1/2 SS-BLK



N01 HEATER MOUNT - W4L22411
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)

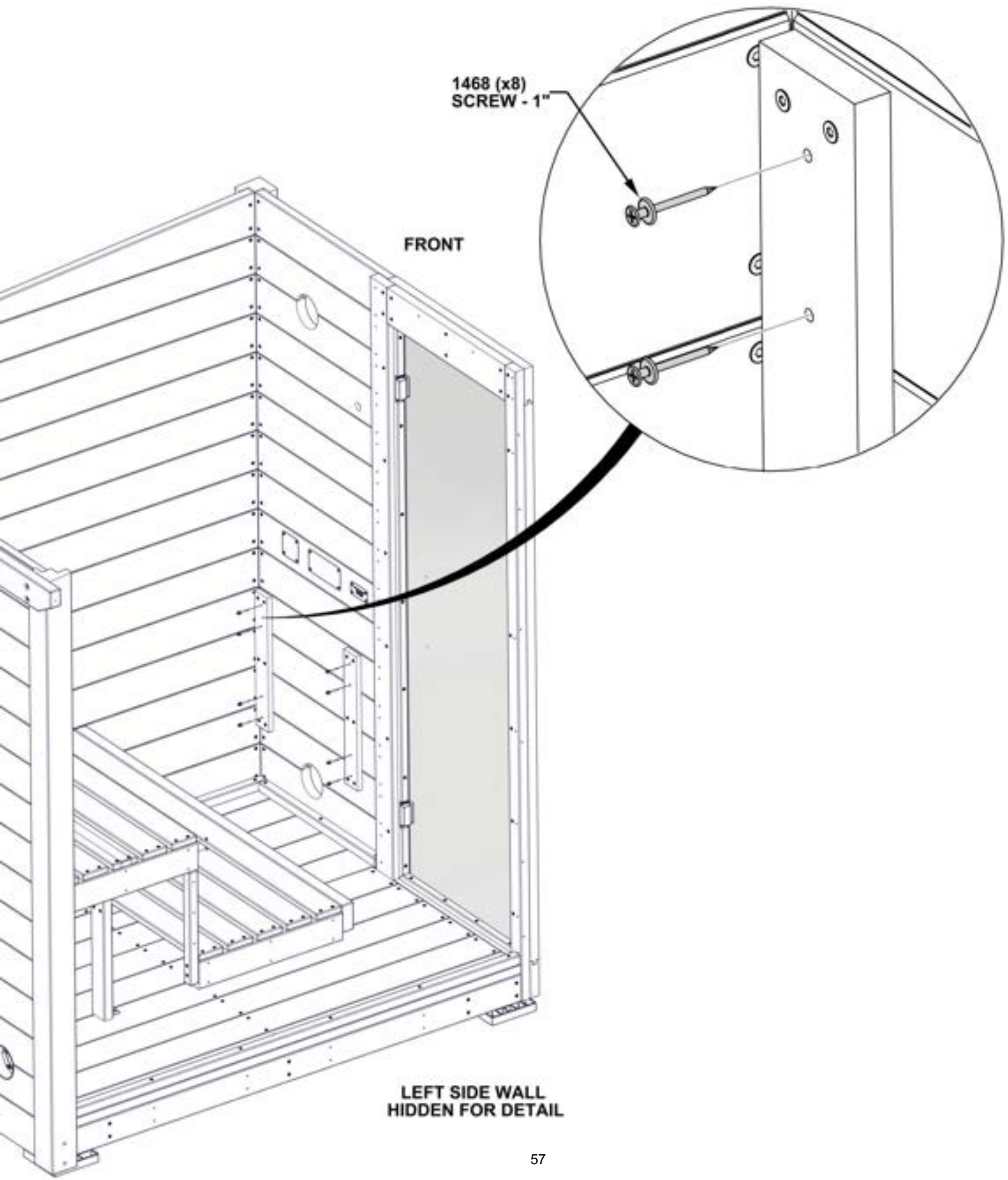
- FLUSH N01 BOARD AGAINST RIGHT SIDE WALL.
- USE DIMENSIONS SHOWN TO LOCATE HEATER MOUNT BOARDS AND ATTACH AS SHOWN.



STEP 39 - HEATER MOUNT INSTALLATION

QTY	PART NUMBER	DESCRIPTION
8	H101468	SCREW RAISED HEAD 8x1 BLK

- INSERT SCREWS INTO PILOT HOLES IN BOARDS INSTALLED IN PREVIOUS STEP.



STEP 40 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
15	H101428	SCREW TFH 8X1 3/4 SS-BLK



OO03 HEATER GUARD BOARD - W4L22038
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)

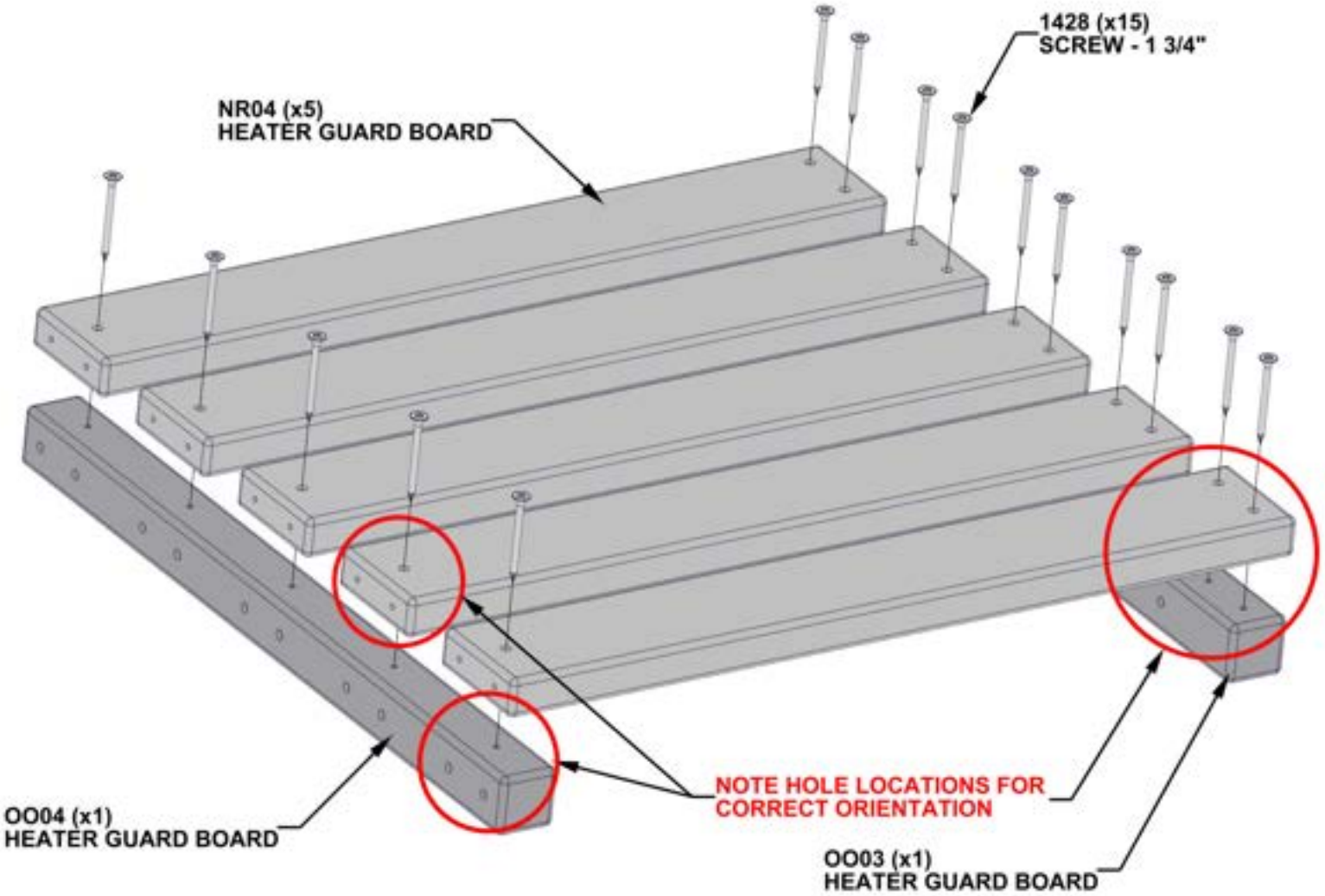


OO04 HEATER GUARD BOARD - W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



NR04 HEATER GUARD BOARD - W4L22412
(x5) 13/16"x2 3/8"x16 15/16" (20x60x430)

- ALIGN HOLES IN NR04 WITH PILOT HOLES IN OO03 AND OO04.



STEP 41 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
30	H101428	SCREW TFH 8X1 3/4 SS-BLK

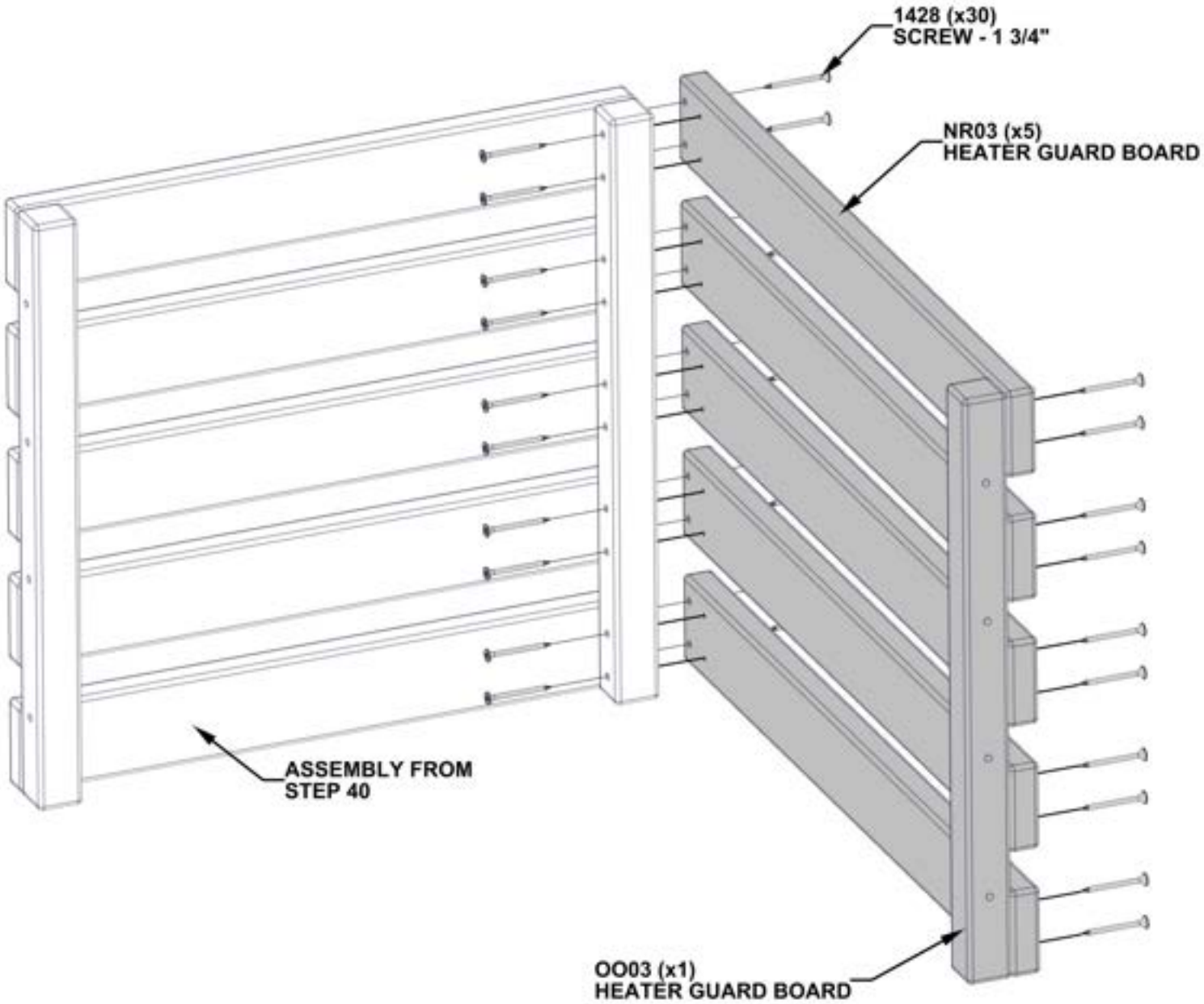


OO03 HEATER GUARD BOARD - W4L22038
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



NR03 HEATER GUARD BOARD - W4L22413
(x5) 13/16"x2 3/8"x21 3/16" (20x60x538)

- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



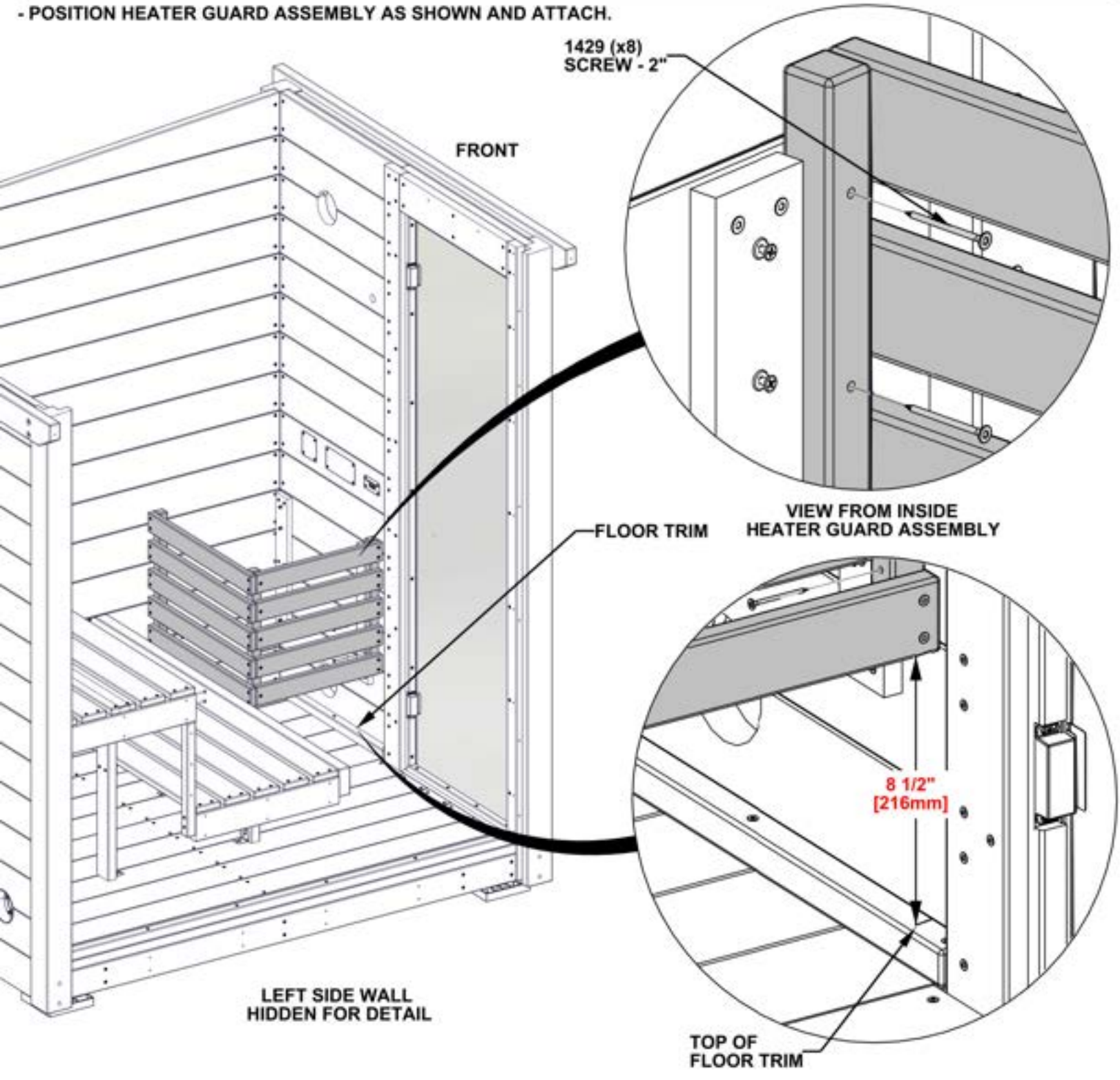
STEP 42 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK



HEATER GUARD ASSEMBLY - STEP 41
(x1)

- POSITION HEATER GUARD ASSEMBLY AS SHOWN AND ATTACH.



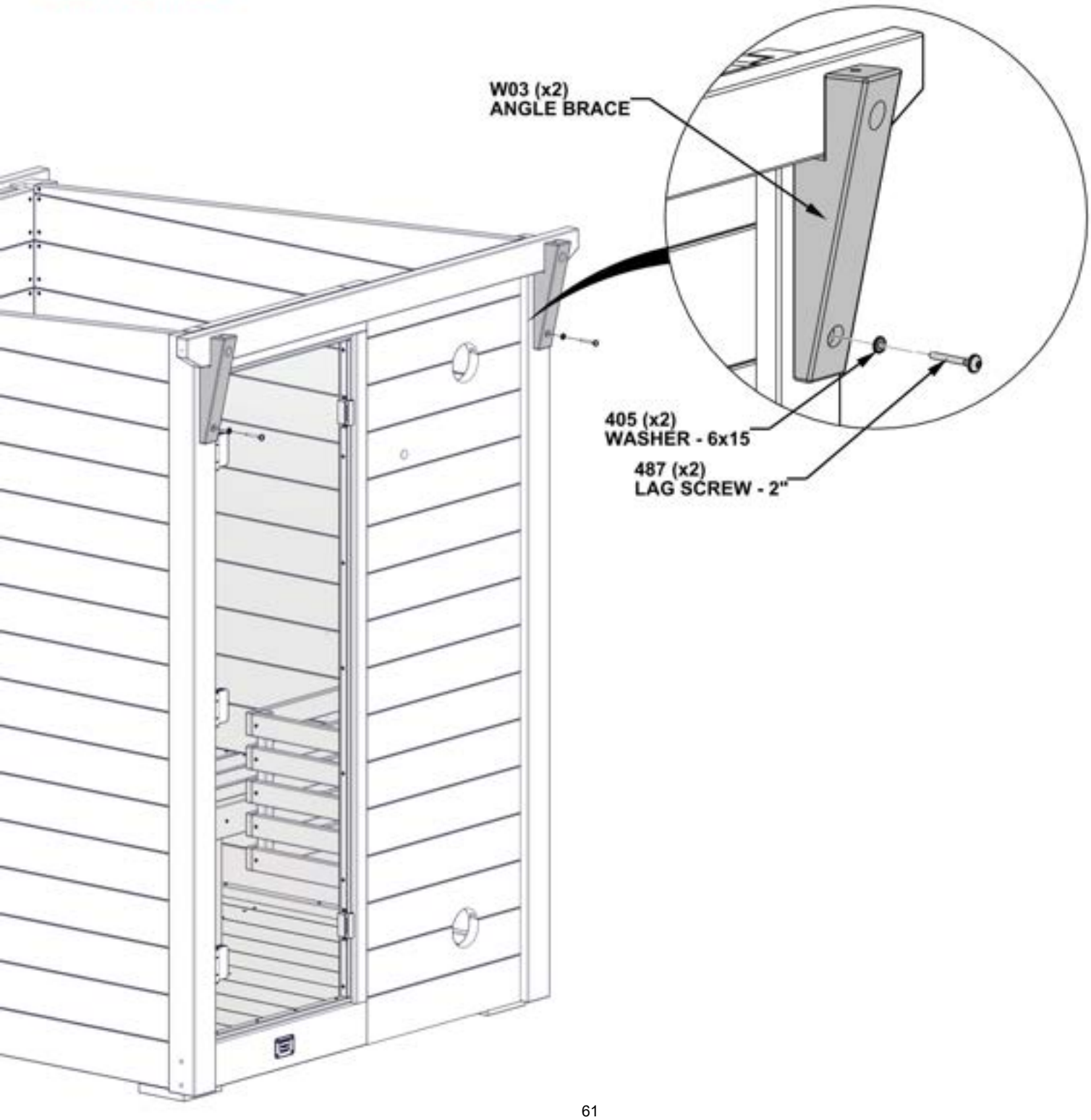
STEP 43 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100487	LAG SCREW WH 1/4x2 BLK
2	H100405	WASHER LOCK EXT 6x15

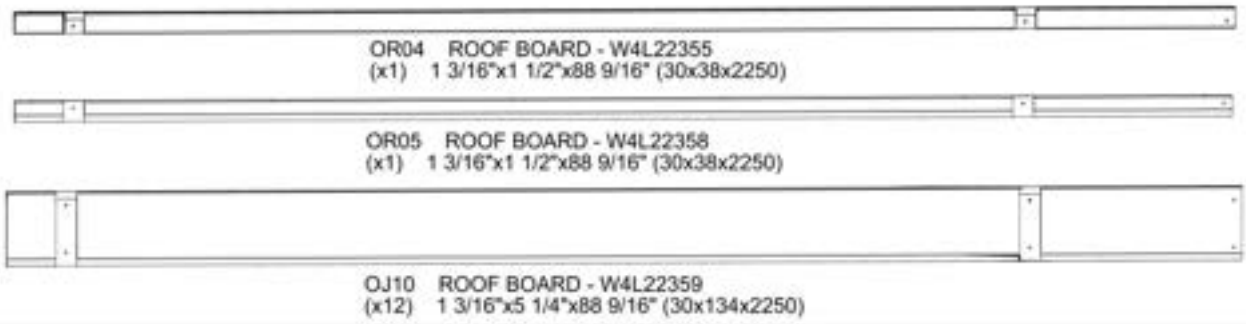


W03 ANGLE BRACE - W4L22409
(x2) 1 15/16"x3 3/8"x11 1/4" (50x86x285)

- ALIGN PILOT HOLES



STEP 44 - ROOF ASSEMBLY

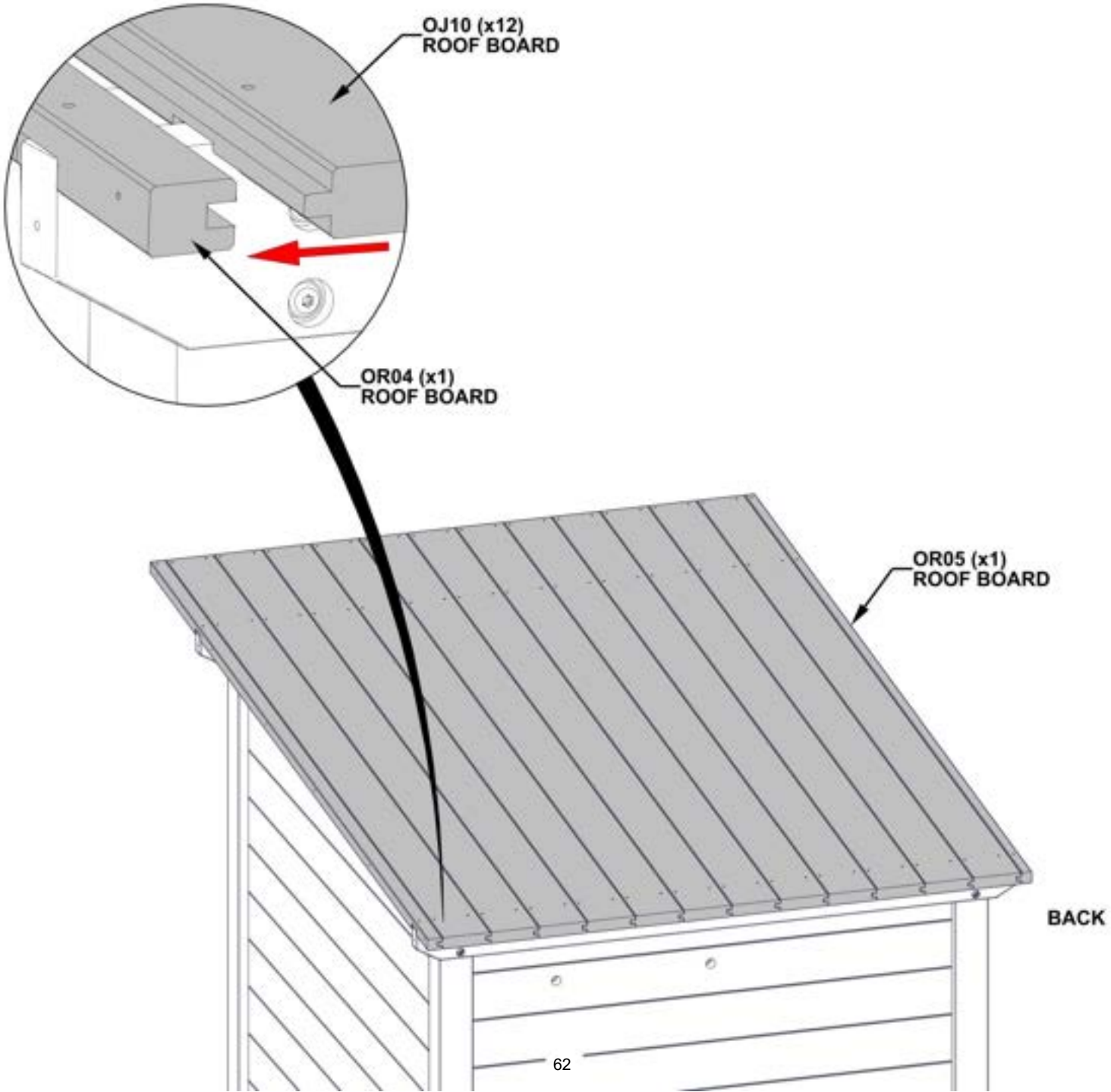


OR04 ROOF BOARD - W4L22355
(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)

OR05 ROOF BOARD - W4L22358
(x1) 1 3/16"x1 1/2"x88 9/16" (30x38x2250)

OJ10 ROOF BOARD - W4L22359
(x12) 1 3/16"x5 1/4"x88 9/16" (30x134x2250)

- EVENLY SPACE ROOF BOARDS ON TOP AS SHOWN. DO NOT FASTEN AT THIS TIME.



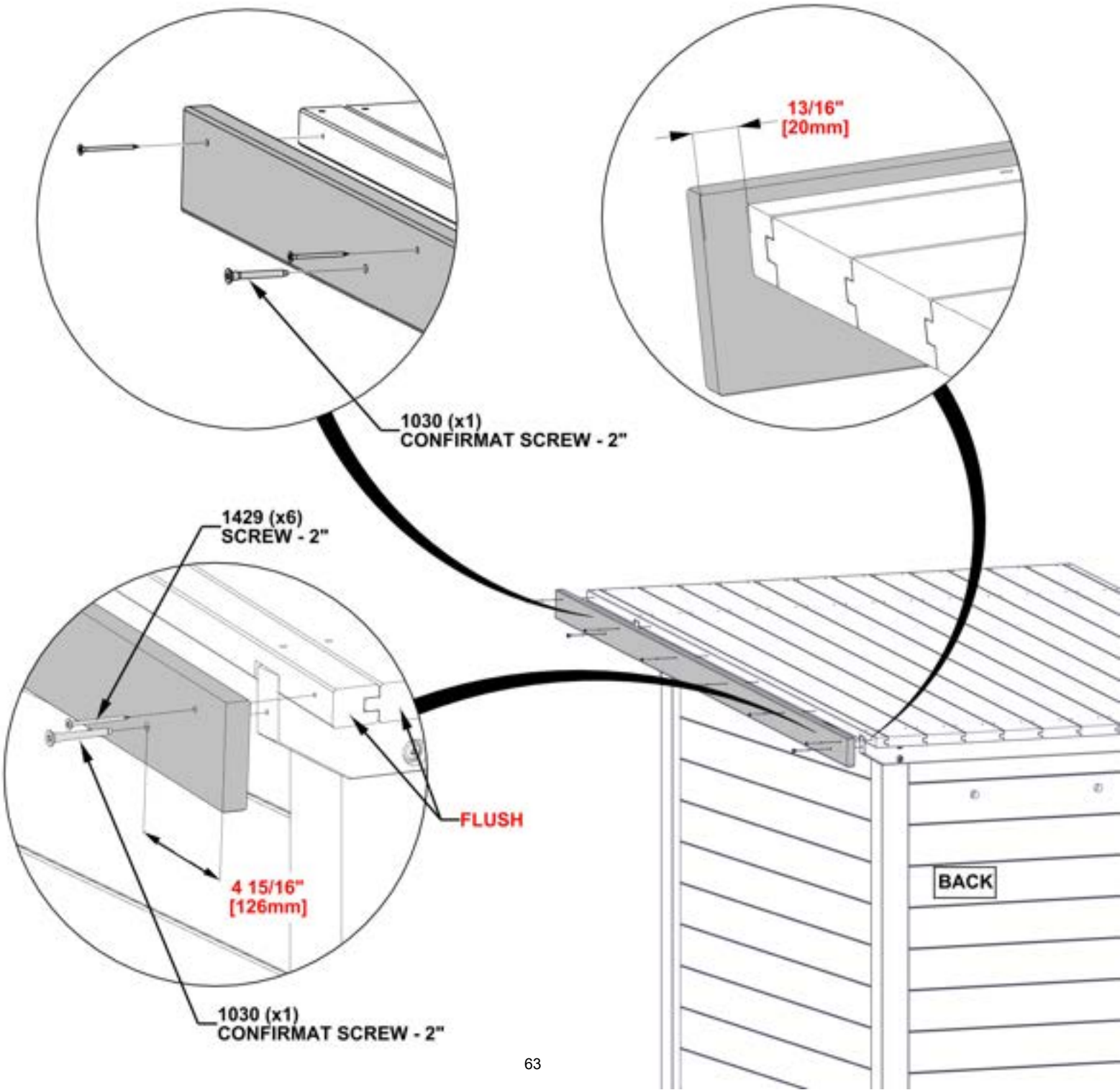
STEP 45 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK
2	H101030	SCREW CONFIRMAT 7x2 BLK



H01 ROOF TRIM - W4L22909
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE H01 AND ATTACH AS SHOWN.



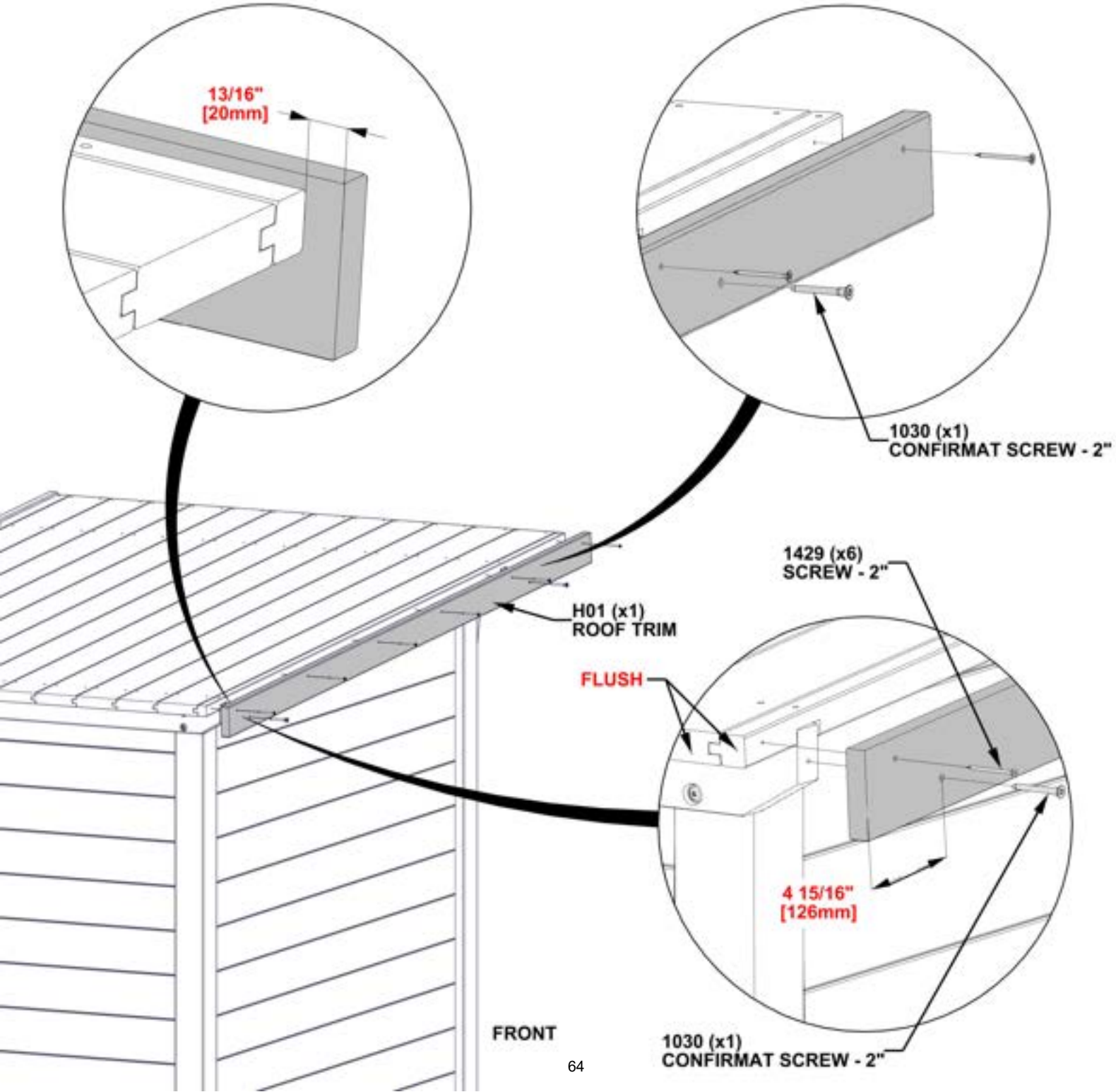
STEP 46 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK
2	H101030	SCREW CONFIRMAT 7x2 BLK



H01 ROOF TRIM - W4L22909
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

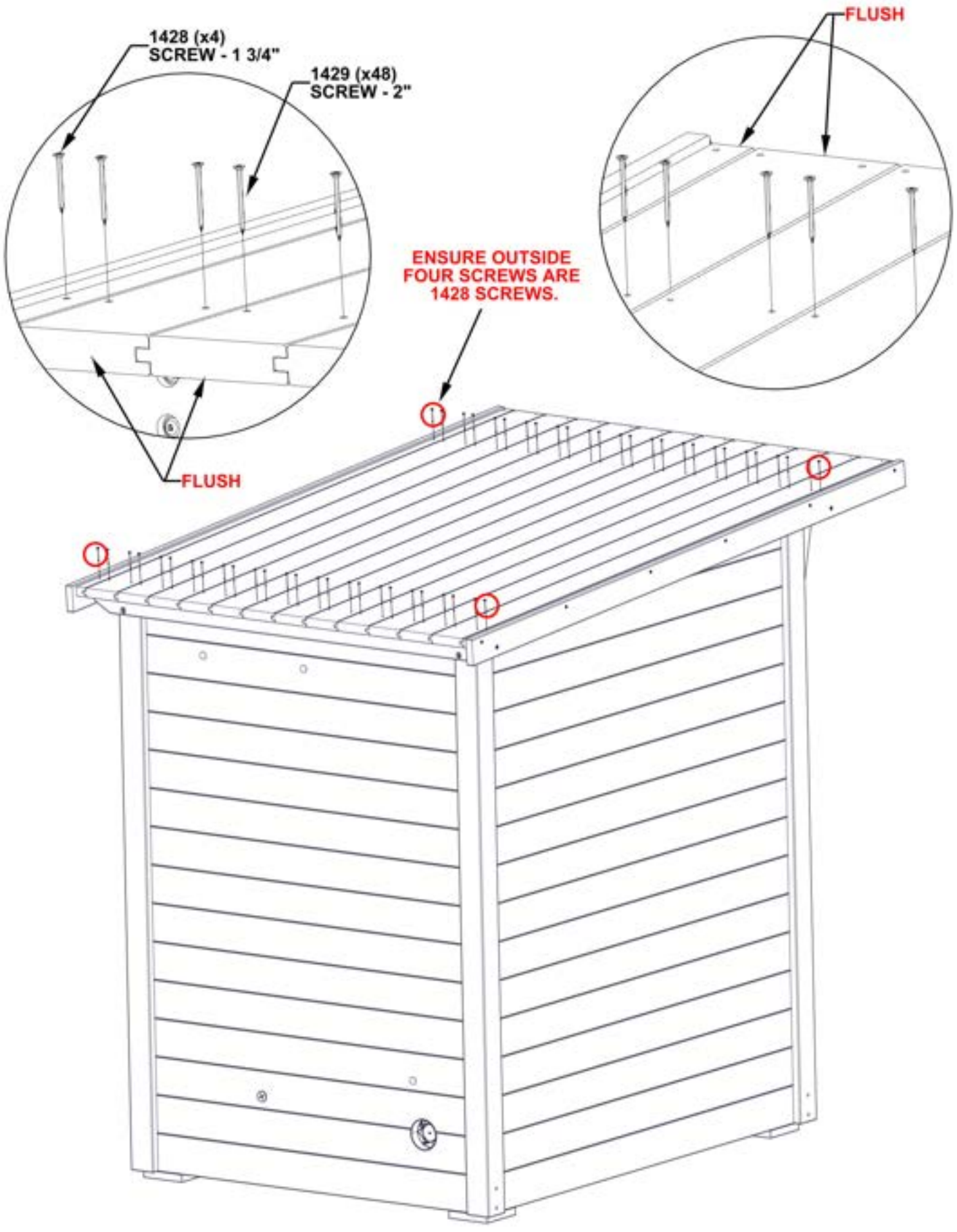
- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE H01 AND ATTACH AS SHOWN.



STEP 47 - ROOF ASSEMBLY

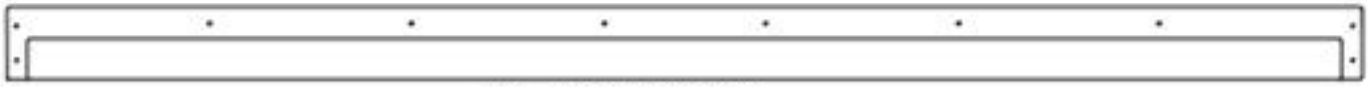
QTY	PART NUMBER	DESCRIPTION
48	H101429	SCREW TFH 8X2 SS-BLK
4	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ADJUST ROOF BOARDS AS NEEDED TO BE FLUSH BOTH AT FRONT AND BACK.
- ATTACH AS SHOWN.



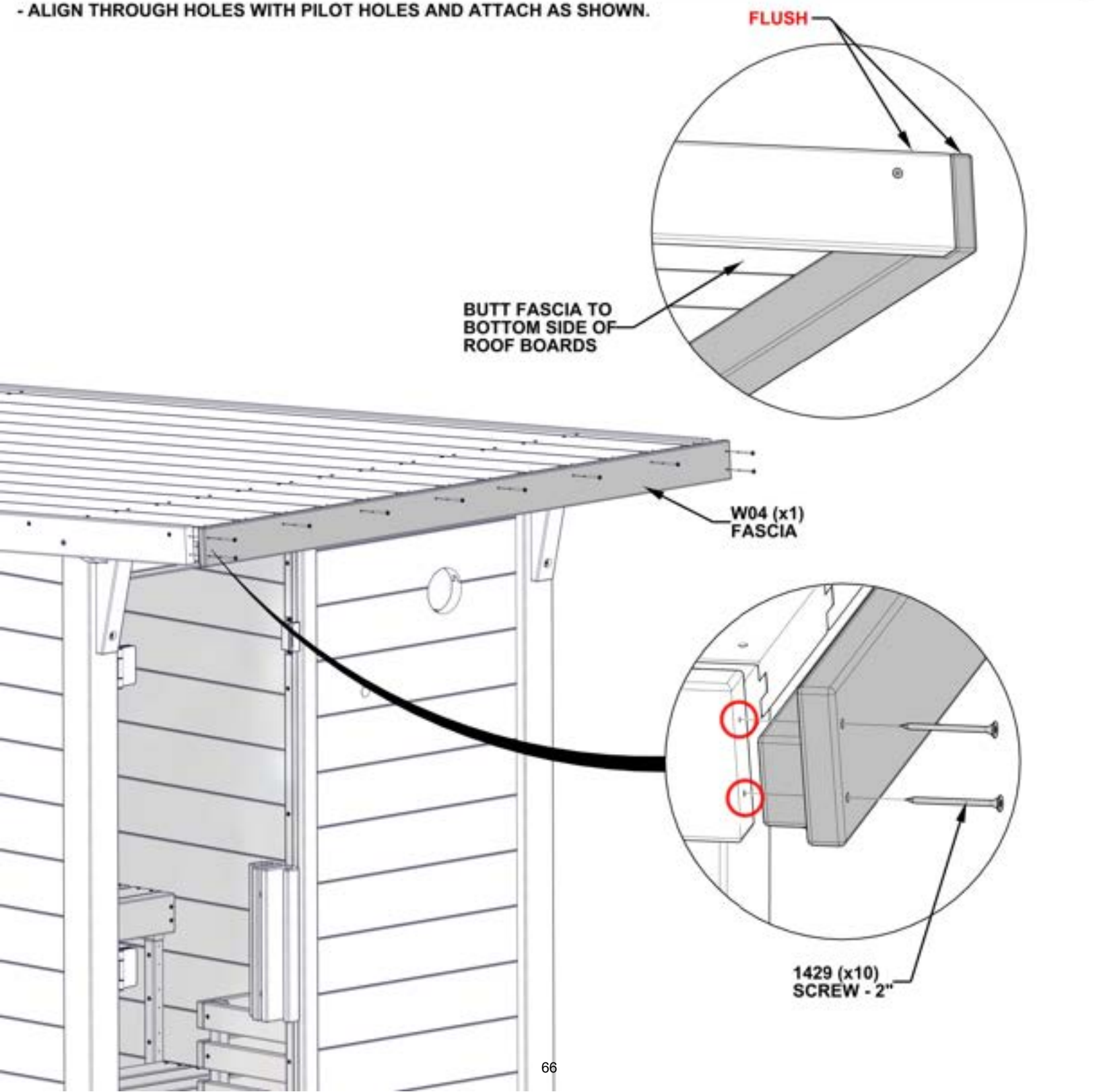
STEP 48 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101429	SCREW TFH 8X2 SS-BLK



W04 FASCIA - W4L22912
(x1) 1 15/16"x3 3/8"x62 5/16" (50x86x1583)

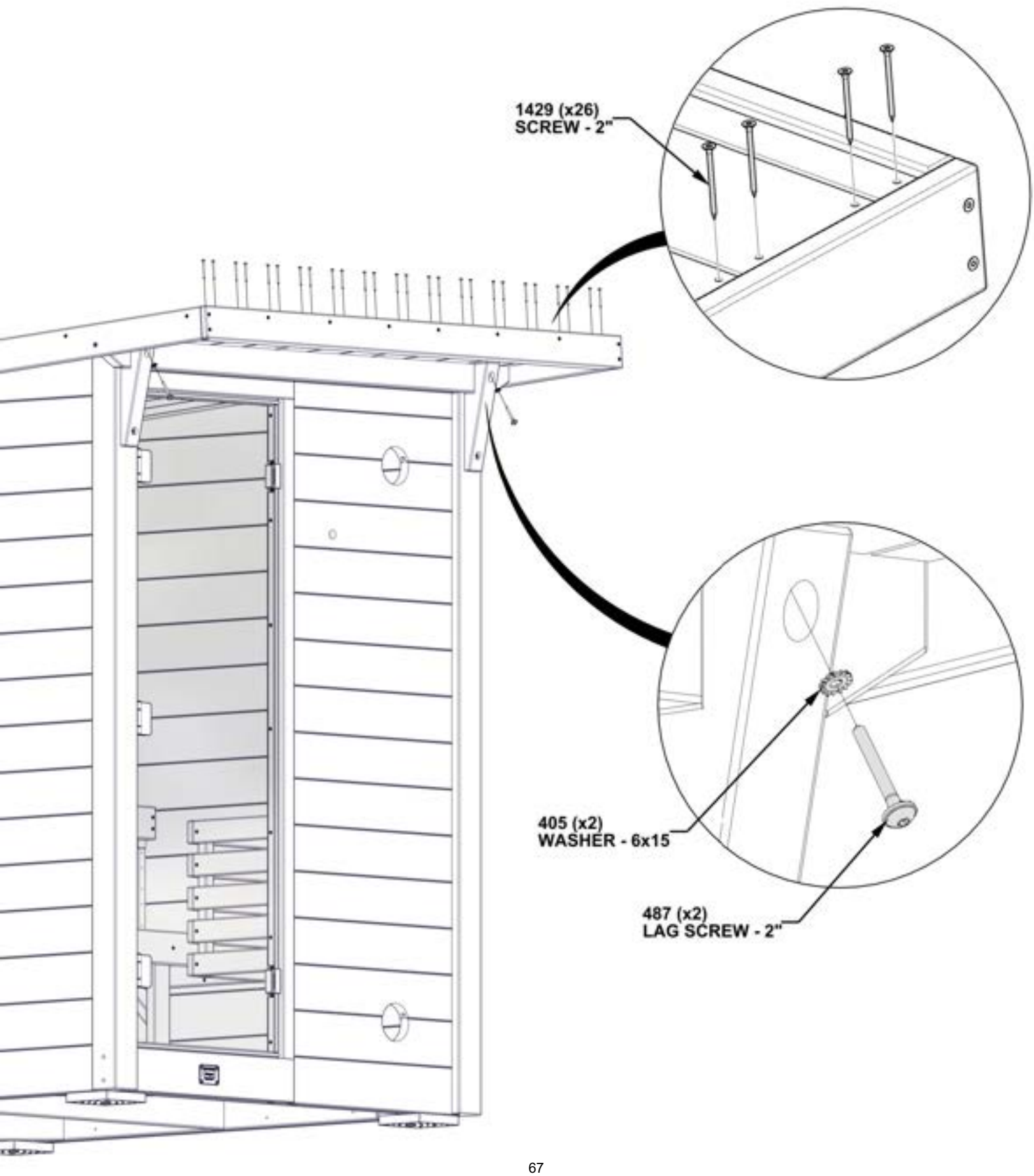
- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 49 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H101429	SCREW TFH 8X2 SS-BLK
2	H100487	LAG SCREW WH 1/4x2 BLK
2	H100405	WASHER LOCK EXT 6x15

- ATTACH ROOF BOARDS TO FASCIA AS SHOWN.

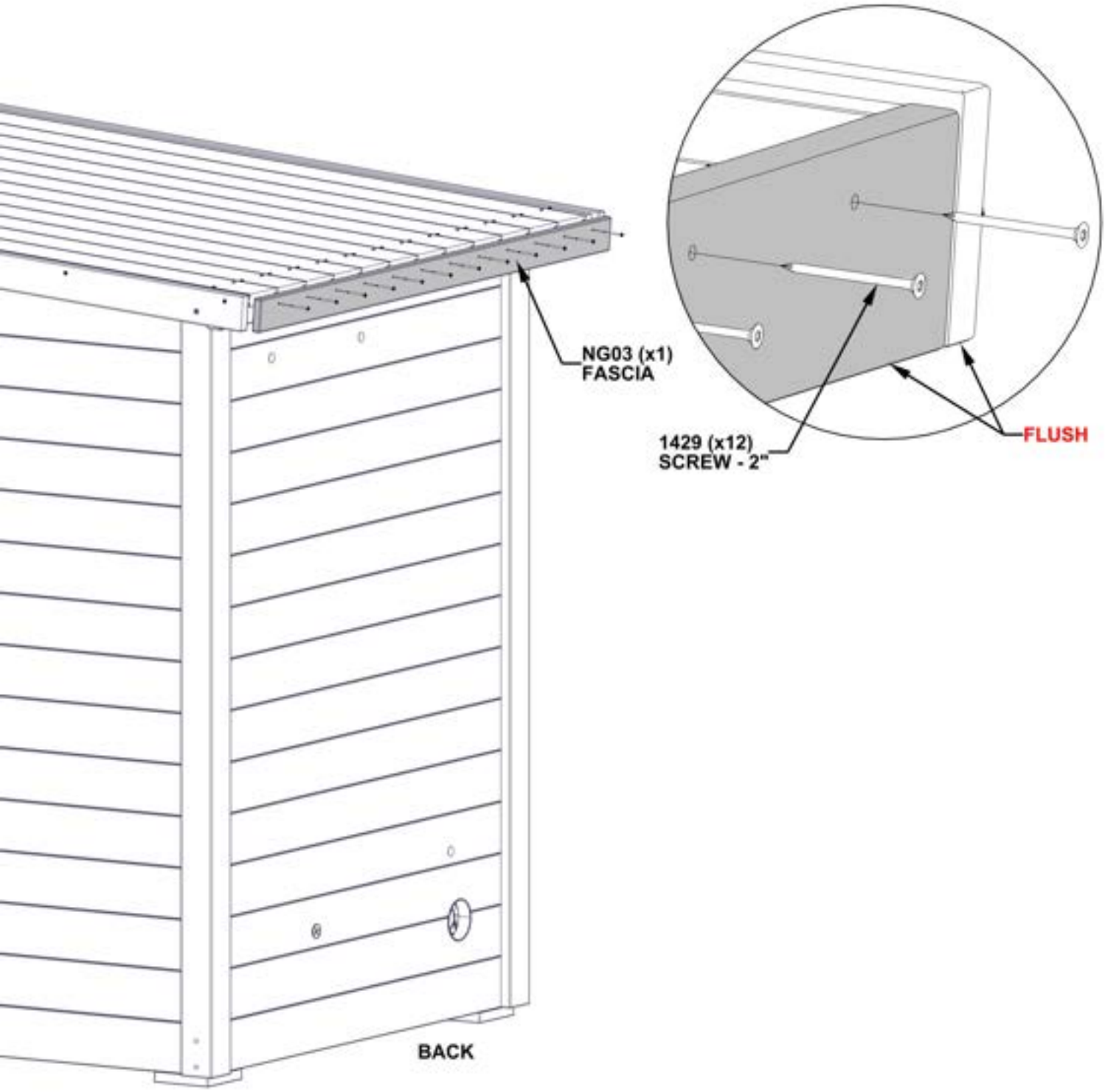


STEP 50 - ROOF ASSEMBLY

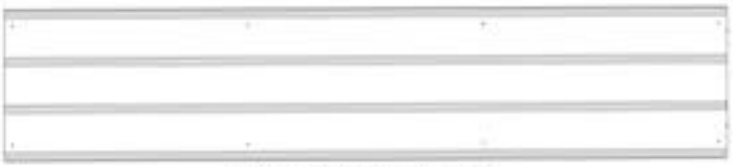
QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK



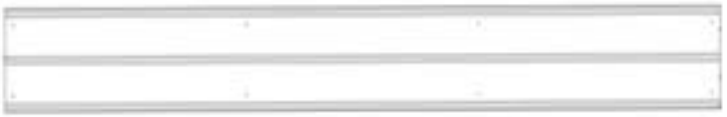
NG03 FASCIA - W4L22910
(x1) 13/16"x3 1/8"x60 3/8" (20x80x1534)



STEP 51 - ROOF ASSEMBLY

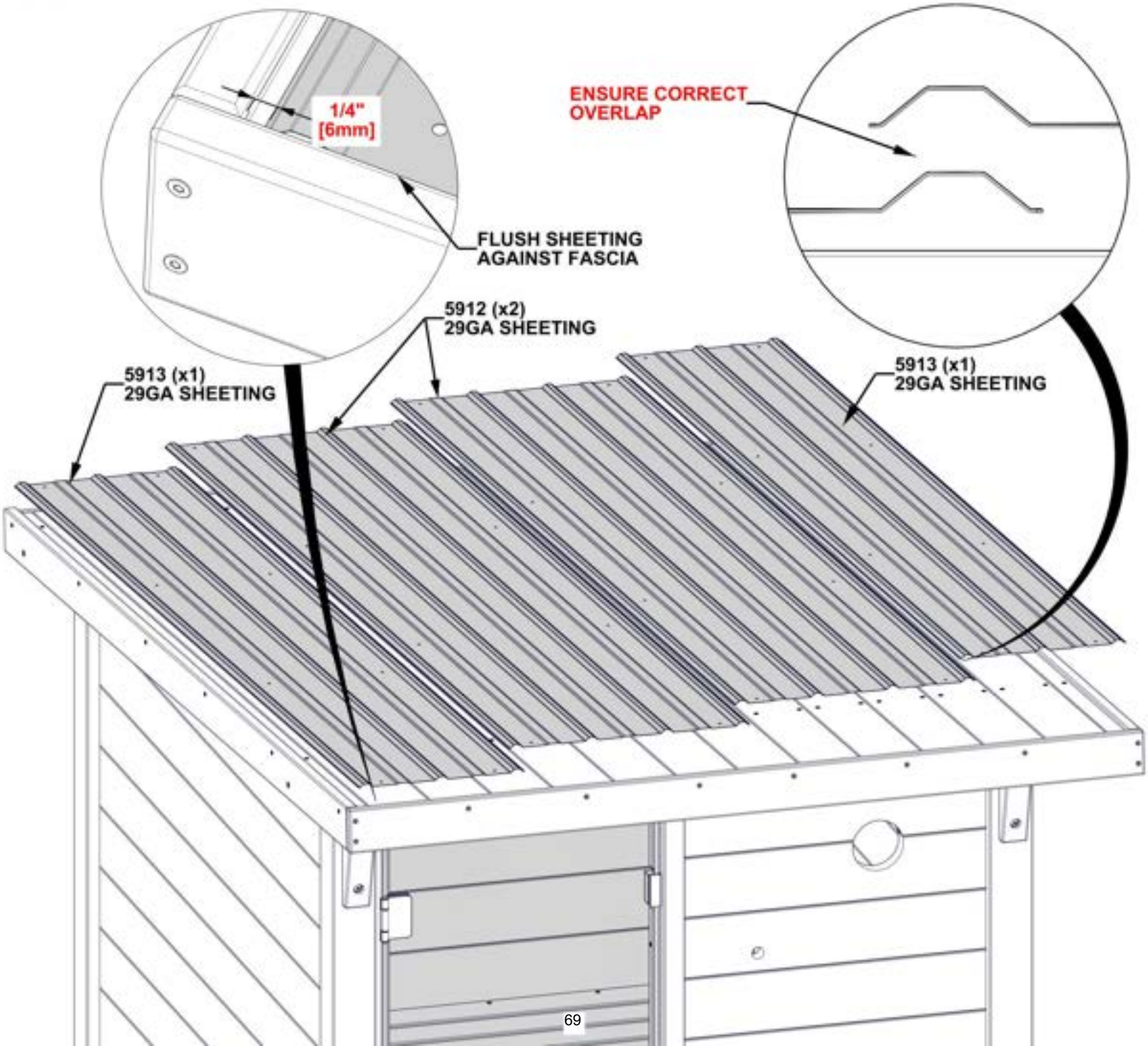


A4M05912 29GA SHEETING
(x2)



A4M05913 29GA SHEETING
(x2)

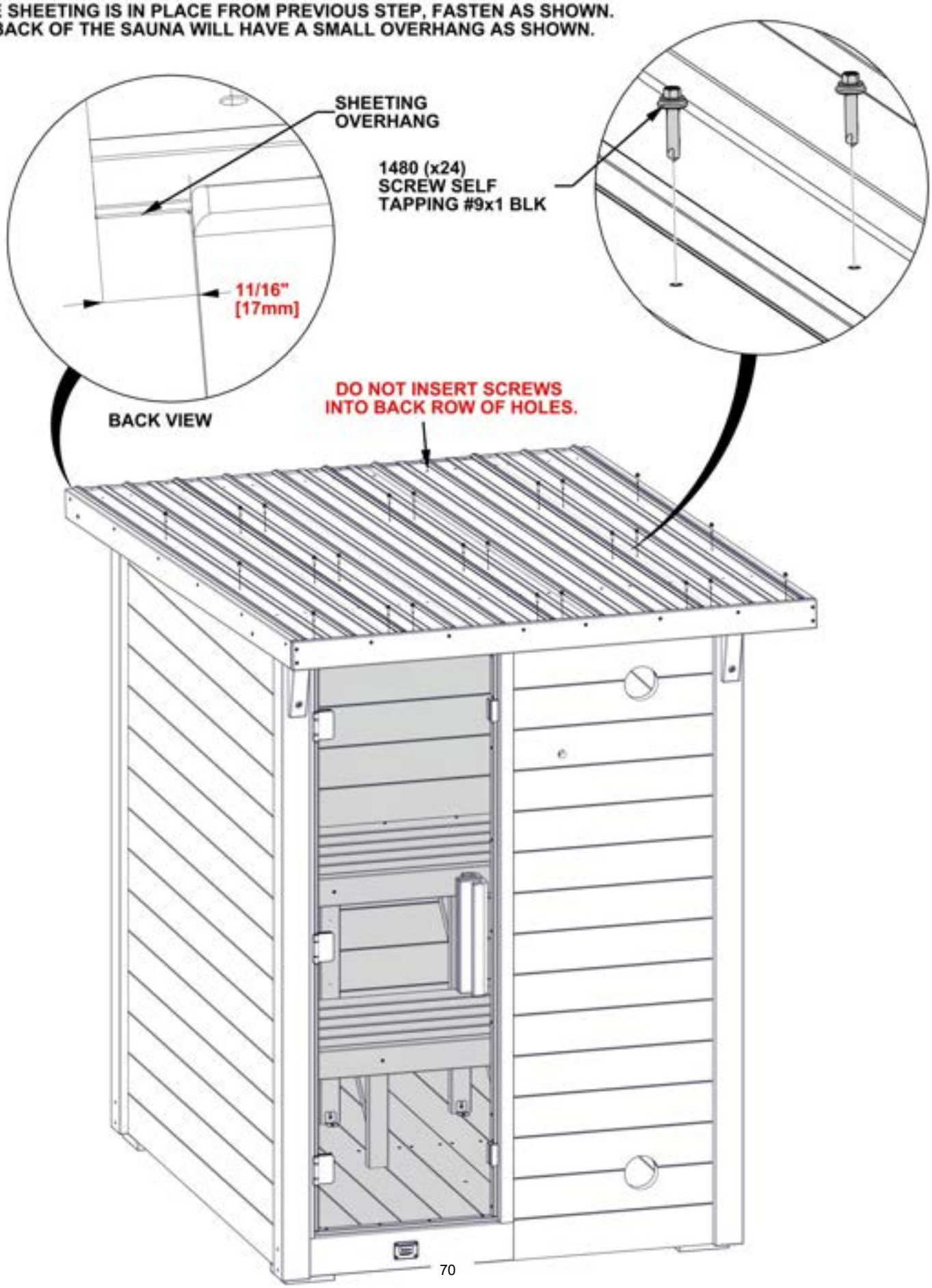
- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- STARTING ON LEFT HAND SIDE, HOLD SHEETING 1/4" [6mm] FROM ROOF TRIM AND FLUSH WITH FASCIA AS SHOWN.
- CONTINUE FROM LEFT TO RIGHT BY LAYING SHEETING DOWN OVERLAPPING EACH SHEET BY ONE RIB.
- WHEN ALL SHEETS ARE IN PLACE, VERIFY THAT THE GAP ON EACH SIDE TO THE ROOF TRIM IS EVEN AND ADJUST AS NEEDED.



STEP 52 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H101480	SCREW SELF TAPPING #9x1 BLK

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- ONCE SHEETING IS IN PLACE FROM PREVIOUS STEP, FASTEN AS SHOWN.
- THE BACK OF THE SAUNA WILL HAVE A SMALL OVERHANG AS SHOWN.



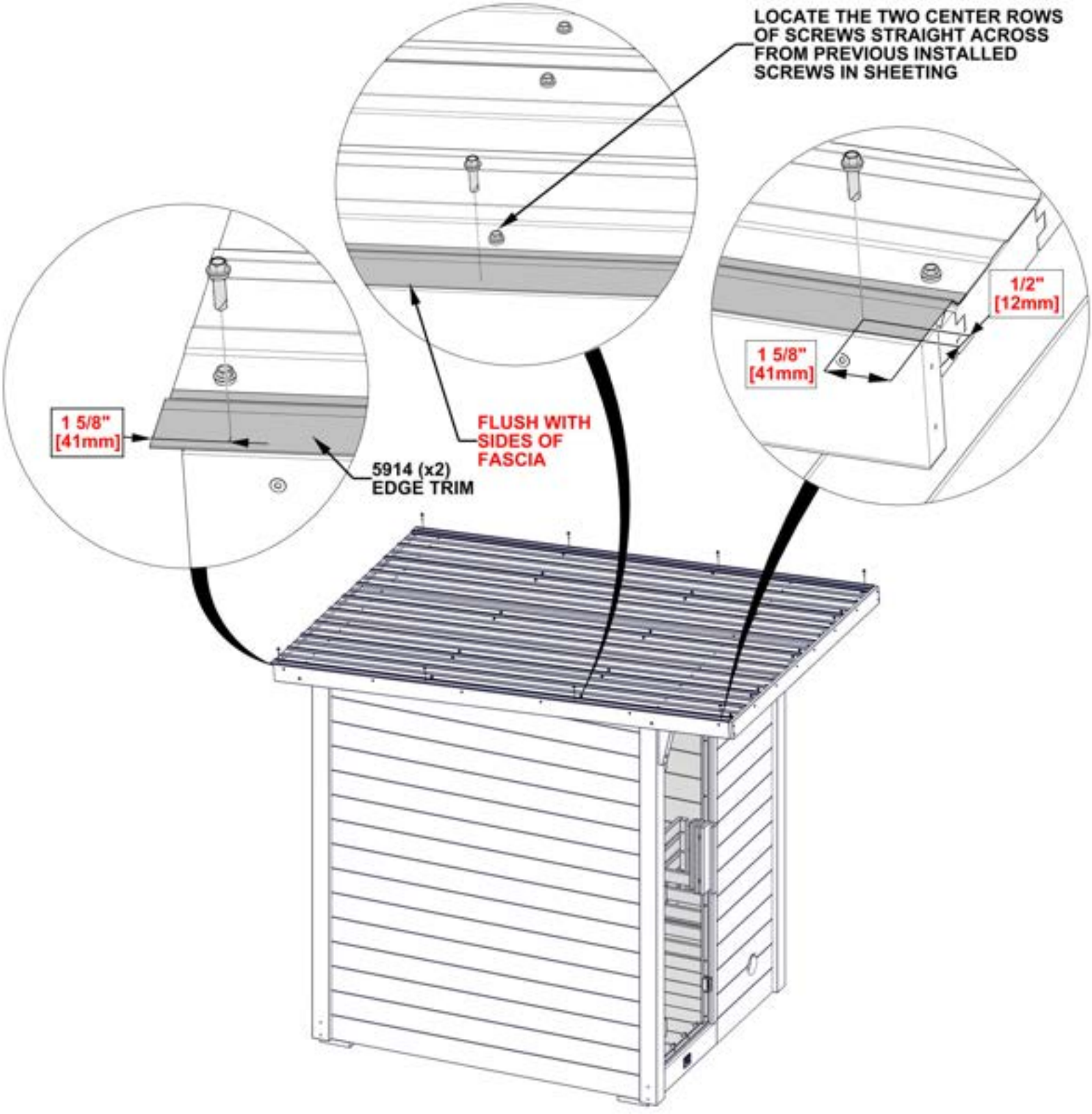
STEP 53 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101480	SCREW SELF TAPPING #9x1 BLK



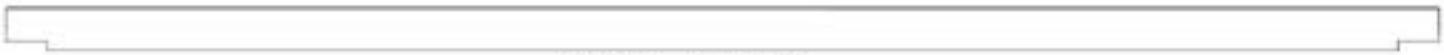
A4M05914 EDGE TRIM
(x2)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- FLUSH EDGE TRIM WITH SHEETING INSTALLED IN PREVIOUS STEP.
- ATTACH AS SHOWN AT THE APPROXIMATE LOCATIONS ON BOTH SIDES OF SANAUA.



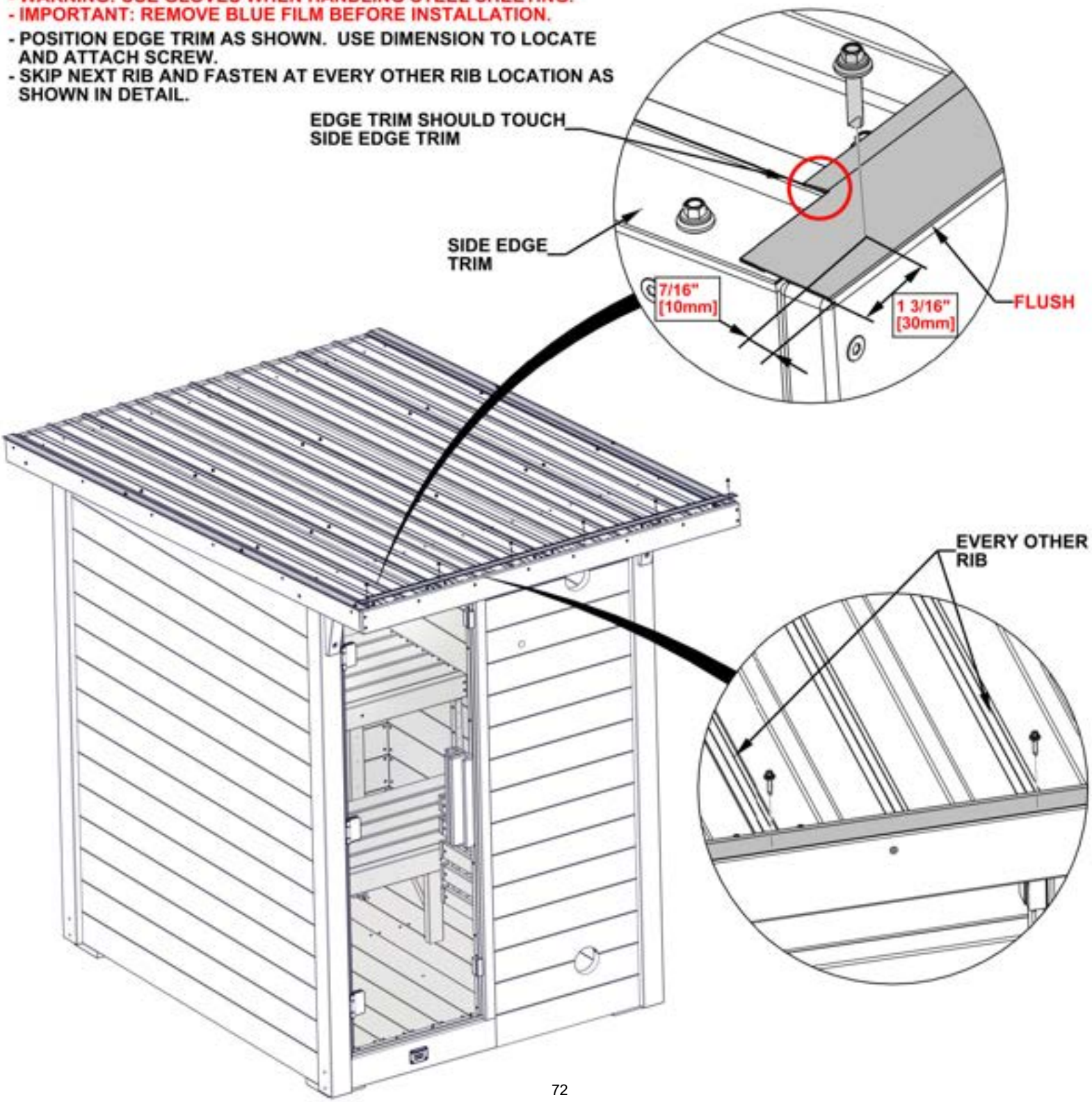
STEP 54 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101480	SCREW SELF TAPPING #9x1 BLK



A4M05915 EDGE TRIM
(x1)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- POSITION EDGE TRIM AS SHOWN. USE DIMENSION TO LOCATE AND ATTACH SCREW.
- SKIP NEXT RIB AND FASTEN AT EVERY OTHER RIB LOCATION AS SHOWN IN DETAIL.



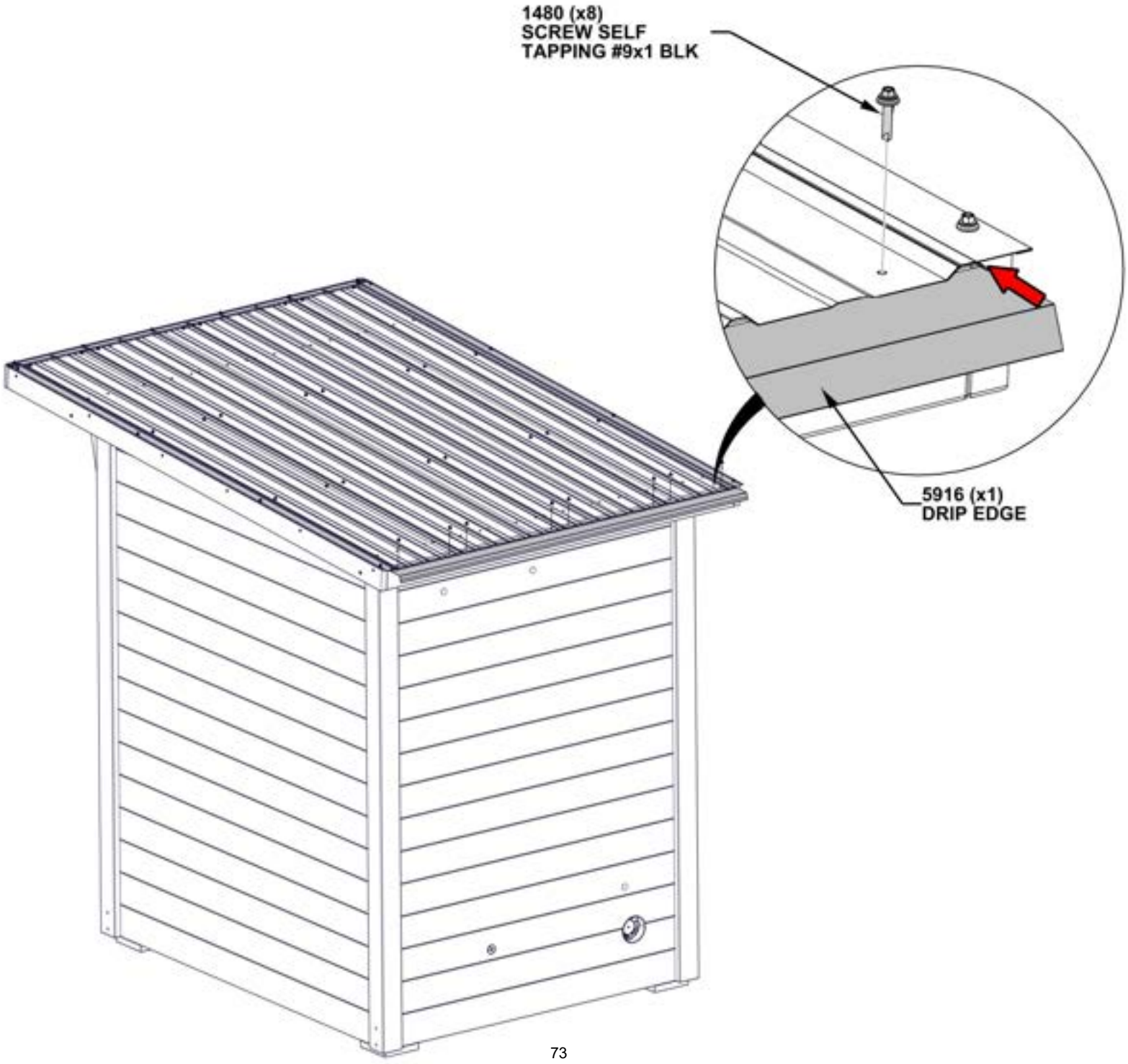
STEP 55 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101480	SCREW SELF TAPPING #9x1 BLK



A4M05916 DRIP EDGE
(x1)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- INSERT DRIP EDGE UNDER ROOF SHEETING AS SHOWN.
- PUSH IN EVENLY UNTIL DRIP EDGE CONTACTS THE BACK OF FASCIA BOARD AND ATTACH BACK ROW OF SCREWS.



STEP 56 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK

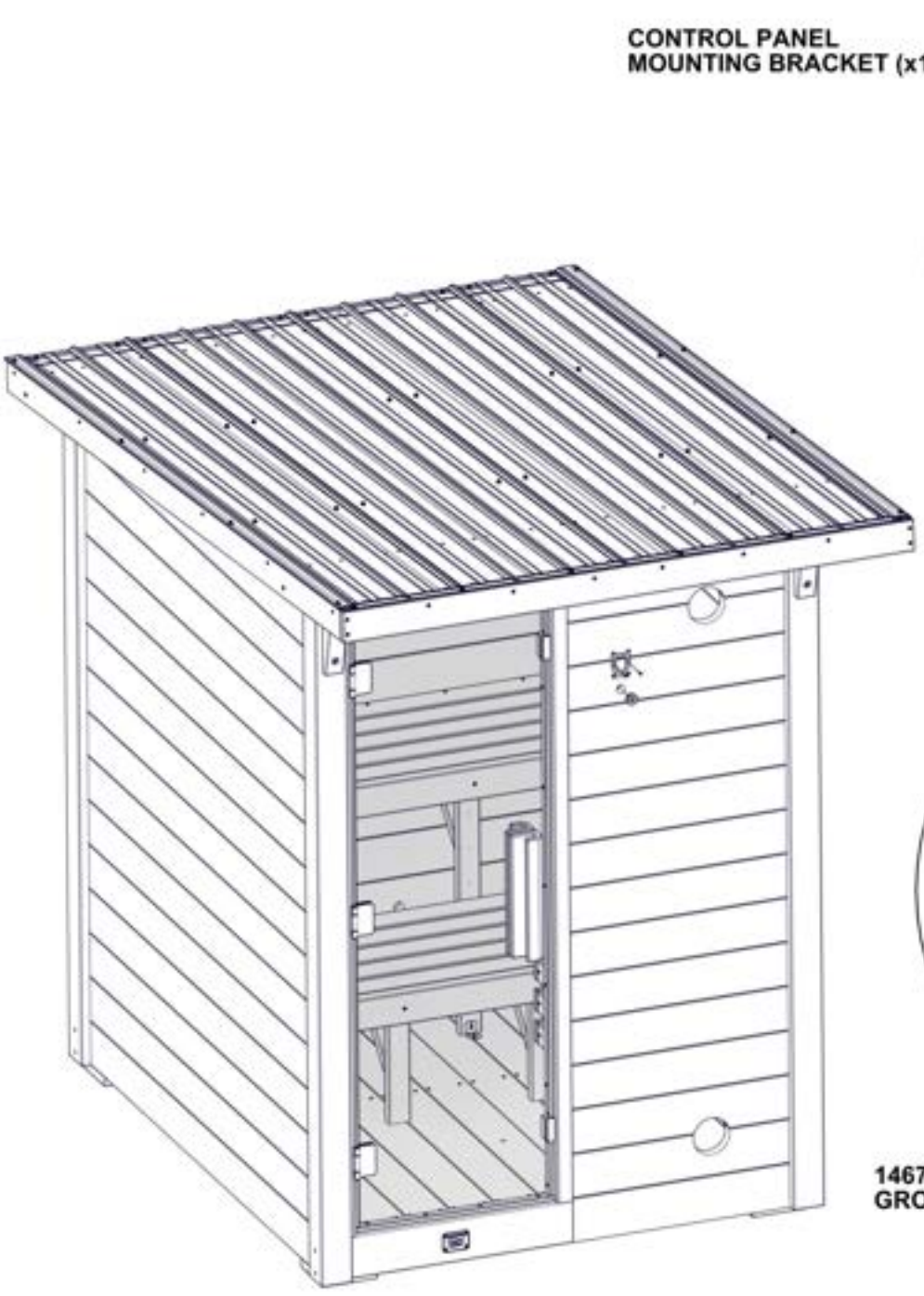


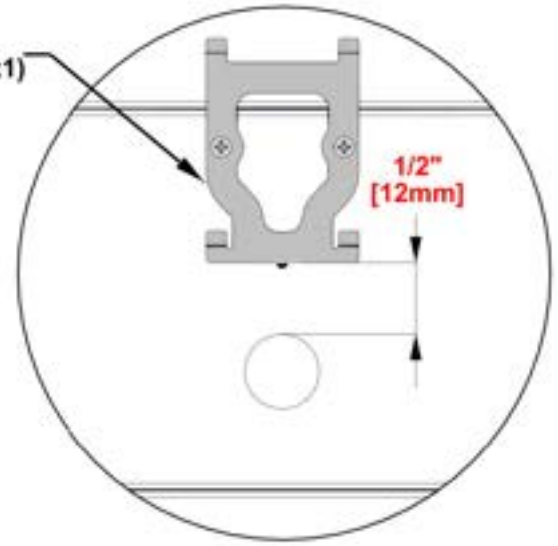
A4M05590-03 (x1) CONTROL PANEL MOUNTING BRACKET

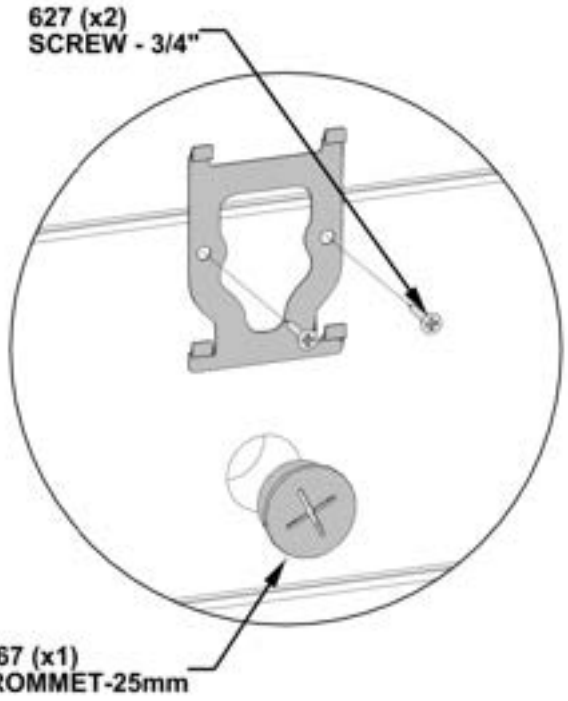


A6P01467 (x1) SILICONE GROMMET 25mm

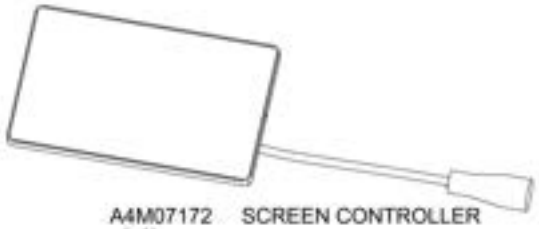
- CENTER MOUNTING BRACKET SLIGHTLY OVER CUTOUT IN WALL PANEL AND ATTACH AS SHOWN.
- INSERT GROMMET.



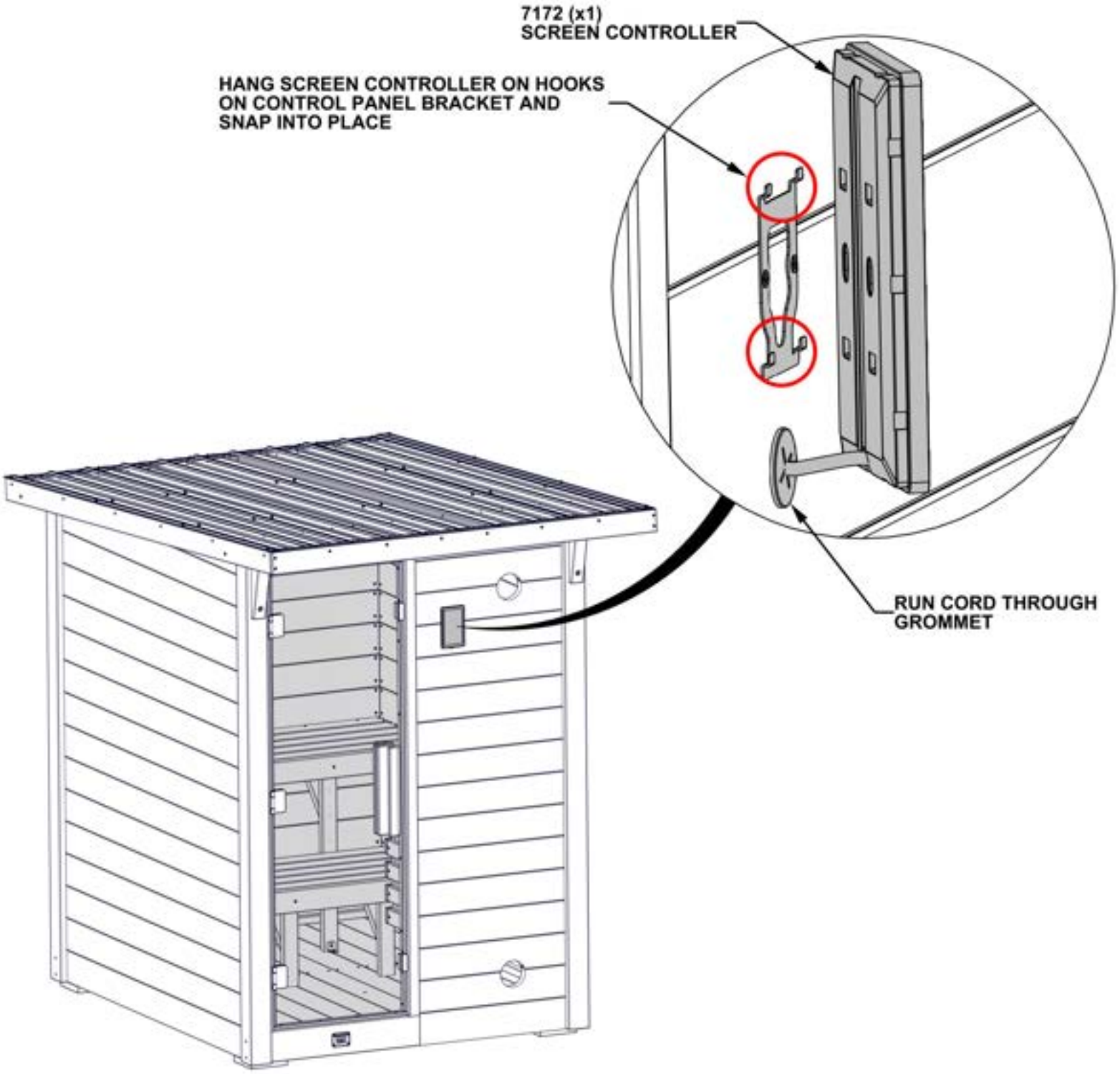




STEP 57 - CONTROL PANEL

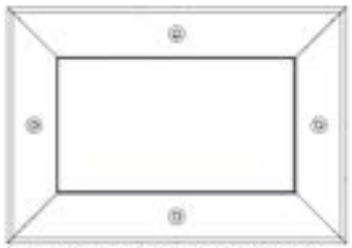


A4M07172 (x1) SCREEN CONTROLLER



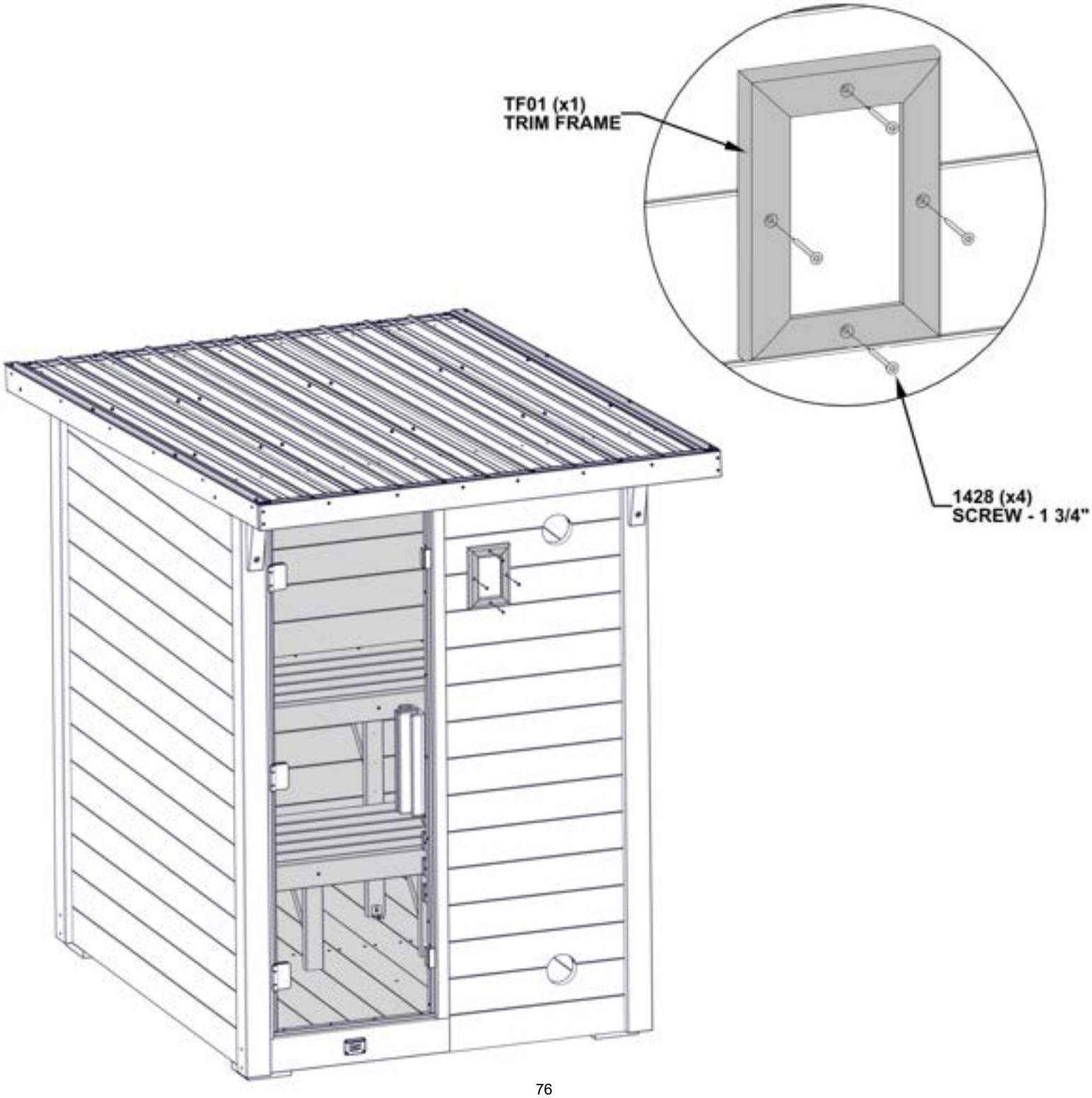
STEP 58 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
4	H101428	SCREW TFH 8X1 3/4 SS-BLK



TF01 TRIM FRAME - W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)

- PLACE TRIM FRAME ON CONTROL PANEL ENSURING IT SEATS AROUND THE CONTROL PANEL AND ATTACH AS SHOWN.



STEP 59 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

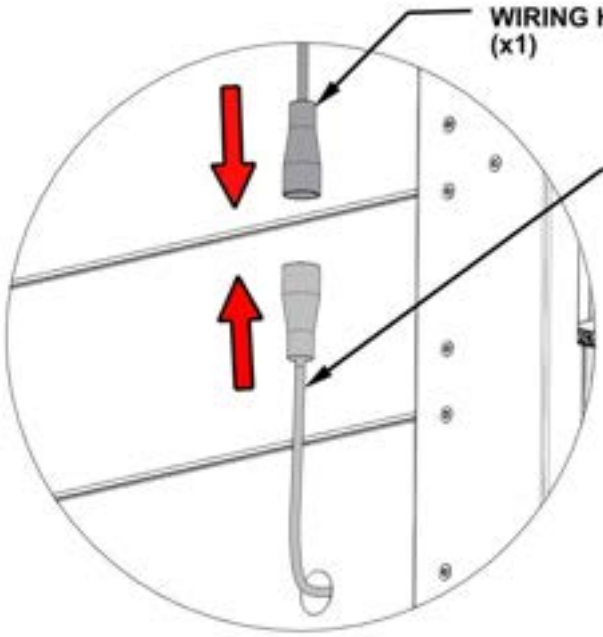


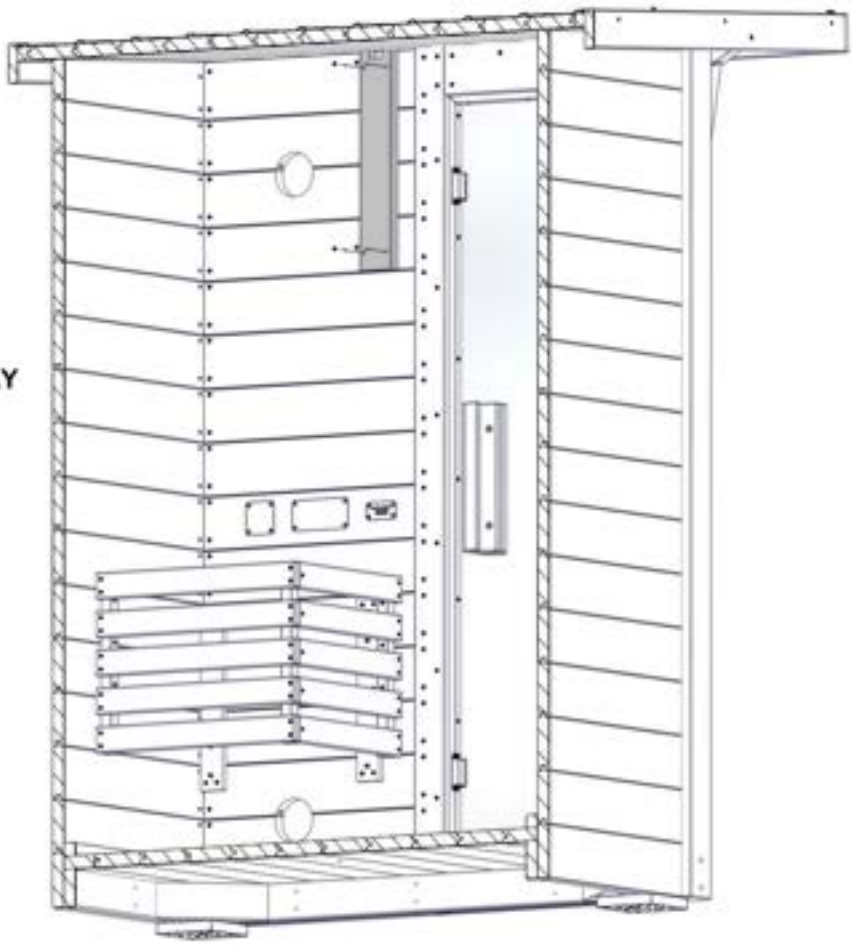
A4M05590-10 WIRING HARNESS
(x1)



OG12 WIREWAY BOARD - W4L22389
(x1) 1 3/16"x3 3/8"x19 3/4" (30x86x501)

- CONNECT WIRING HARNESS TO CORD FROM STEP 57
- HOLD CONNECTED CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN FRONT WALL, AND ATTACH BOARD AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.





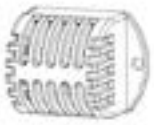
BACK OF SAUNA HIDDEN
FOR DETAIL

ENSURE NOTCH IS ORIENTED TO TOP AND WIREWAY BOARD IS POSITIONED AGAINST THE CEILING

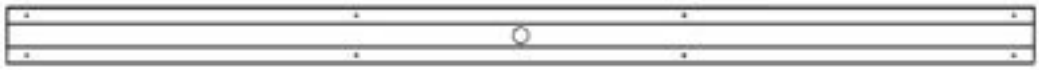


STEP 60 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101440	SCREW TWH 8x1 SS-BLK

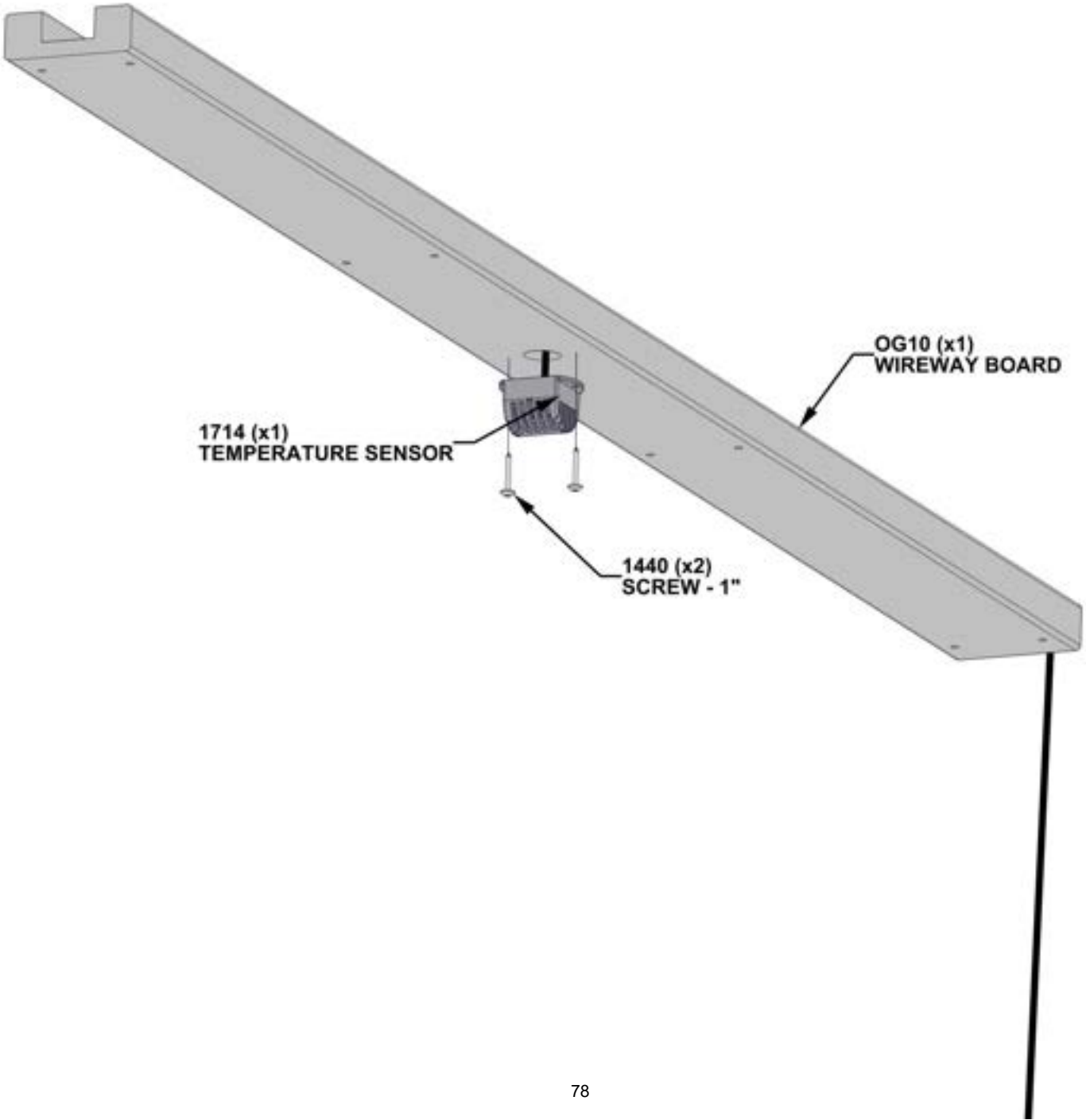


A6P01714 TEMPERATURE SENSOR
(x1)



OG10 WIREWAY BOARD - W4L23763
(x1) 1 3/16"x3 3/8"x60 3/4" (30x86x1543)

- RUN CORD THROUGH HOLE IN OG10 AND ATTACH AS SHOWN.



STEP 61 - WIREWAY ASSEMBLY

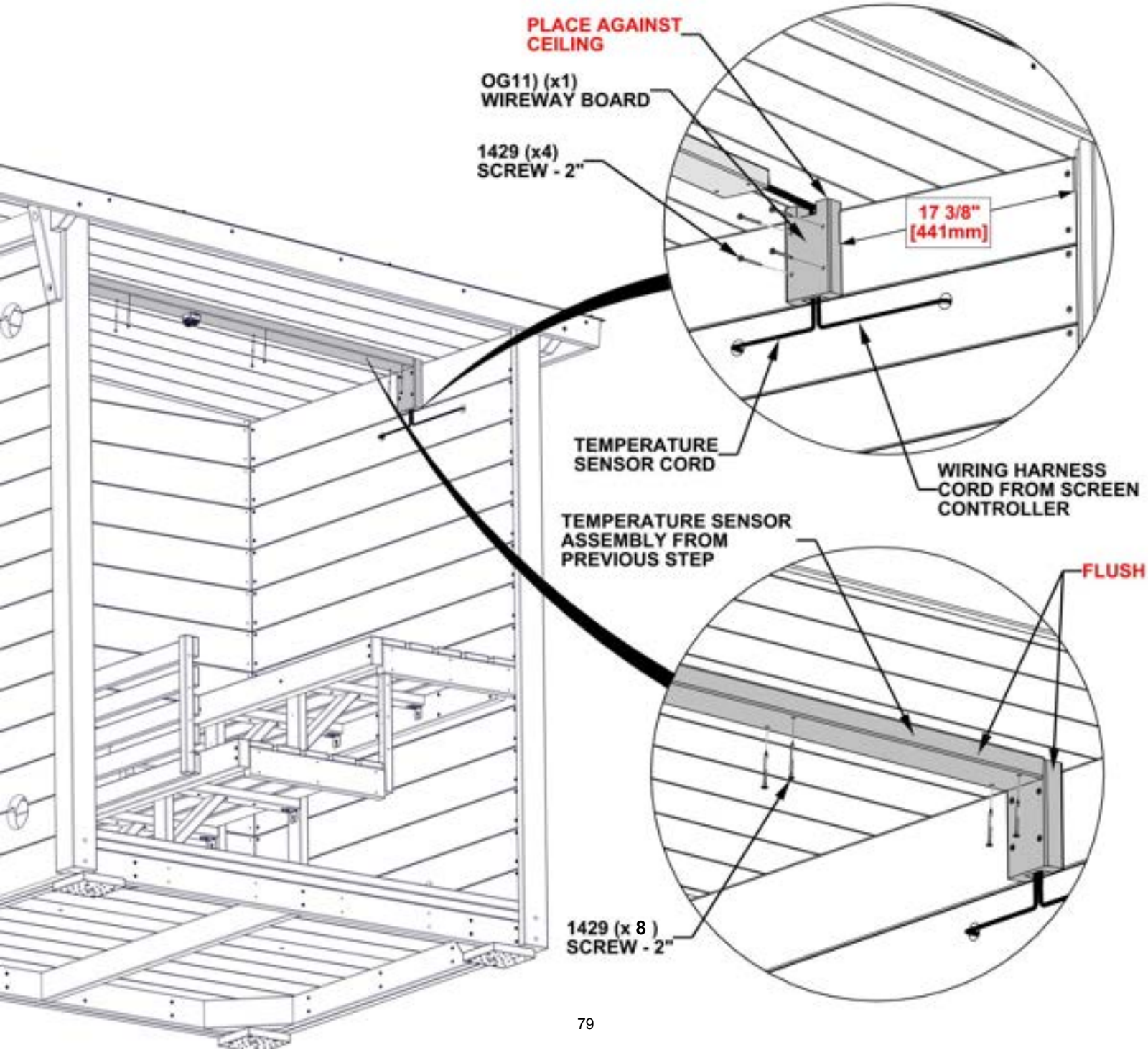
QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK





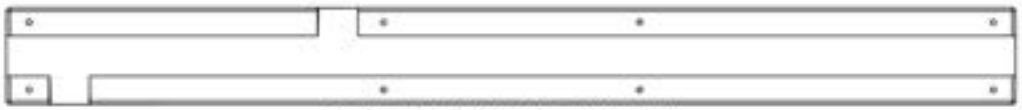
OG11 WIREWAY BOARD - W4L22388
(x1) 1 3/16"x3 3/8"x5 11/16" (30x86x144)

- RUN SENSOR CABLE THROUGH THE LEFT HOLE IN BACK WALL.
- USE DIMENSION SHOWN TO LOCATE AND ATTACH OG11. ENSURE THAT BOTH CABLES FROM PREVIOUS STEPS RUN IN THE GROOVE ON BACK SIDE OF OG11.
- PLACE WIREWAY ASSEMBLY WITH TEMP SENSOR AGAINST OG11. FLUSH SIDES AND ATTACH AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



STEP 62 - LIGHT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101437	SCREW TWH 8x5/8 SS-BLK



OG13 LIGHT MOUNT - W4L23762
(x1) 30x3 3/8"x35 7/16" (30x86x900)

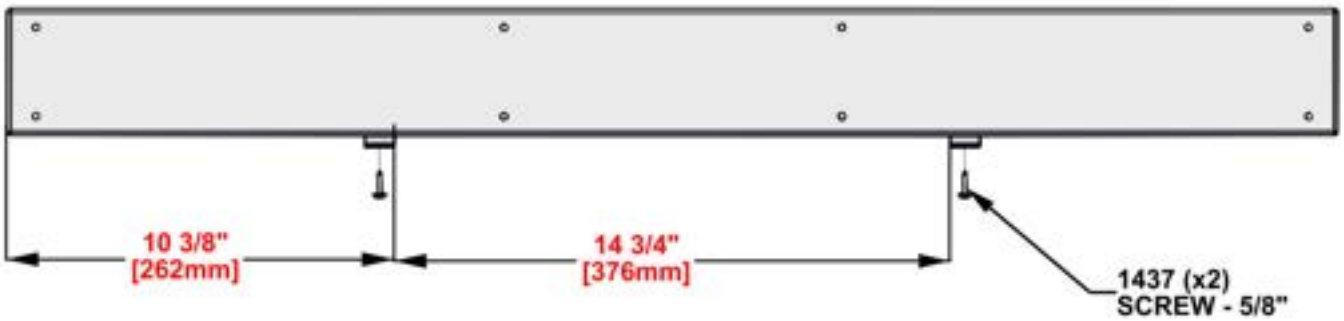


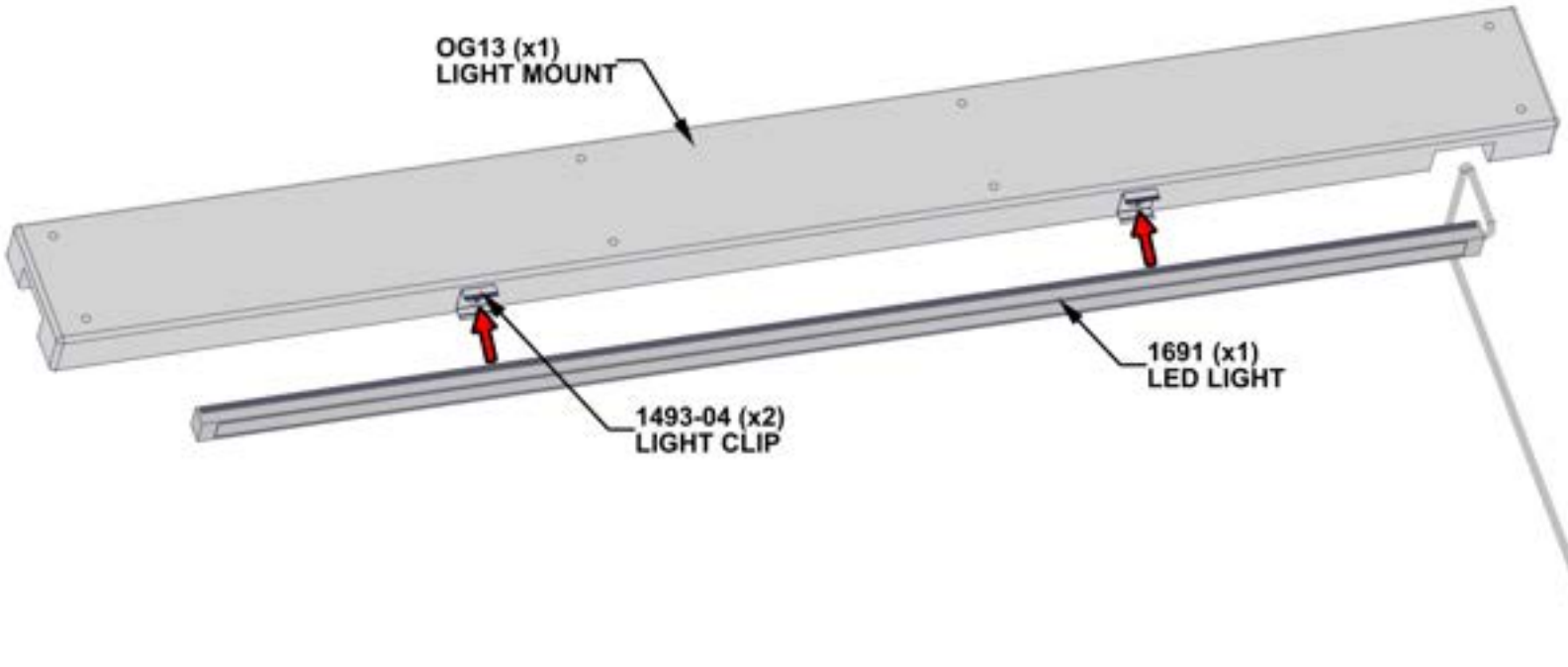
A6P01691 LED LIGHT
(x1)



A6P01493-04 LIGHT CLIP
(x2)

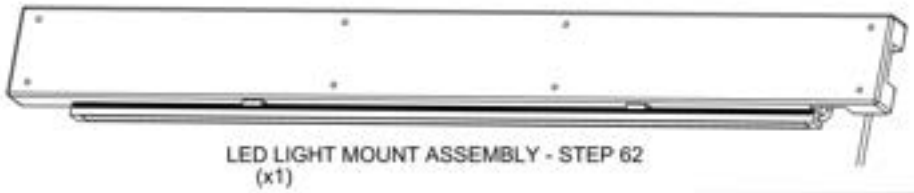
- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATIONS SHOWN.
- USE DIMENSIONS TO LOCATE CLIPS.
- SNAP LED LIGHT INTO CLIPS.





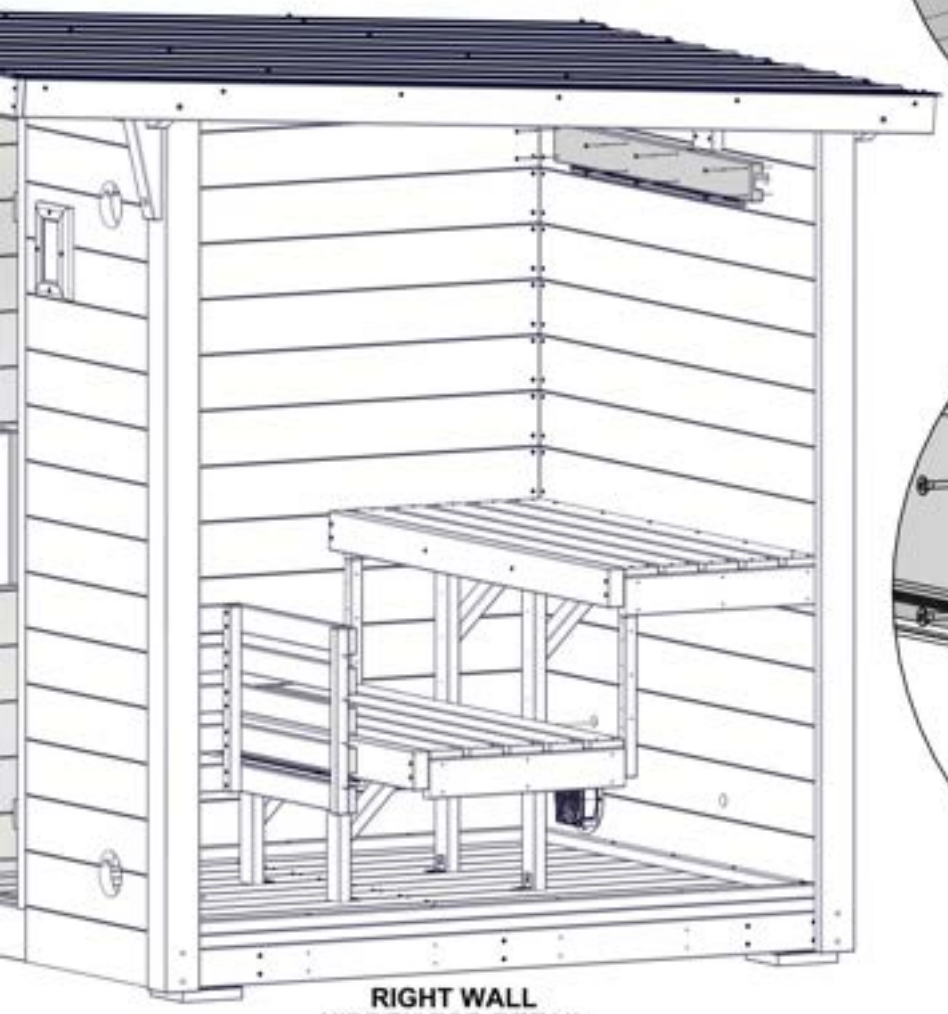
STEP 63 - LIGHT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

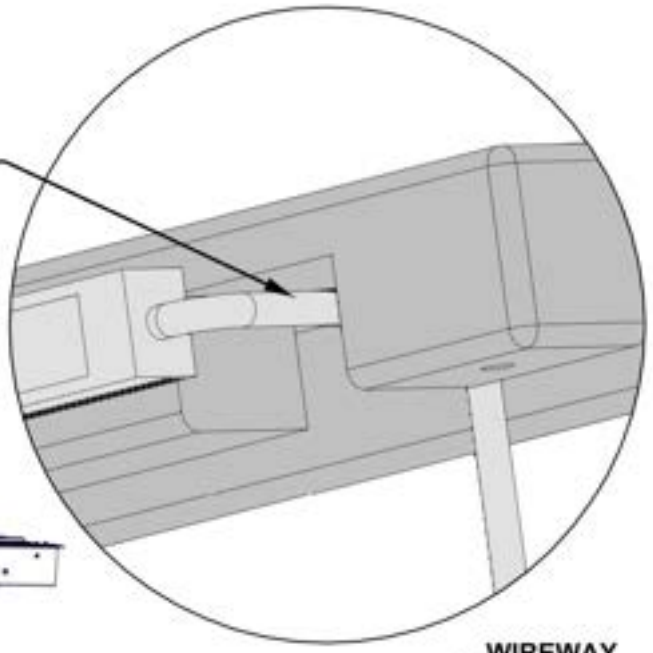


LED LIGHT MOUNT ASSEMBLY - STEP 62
(x1)

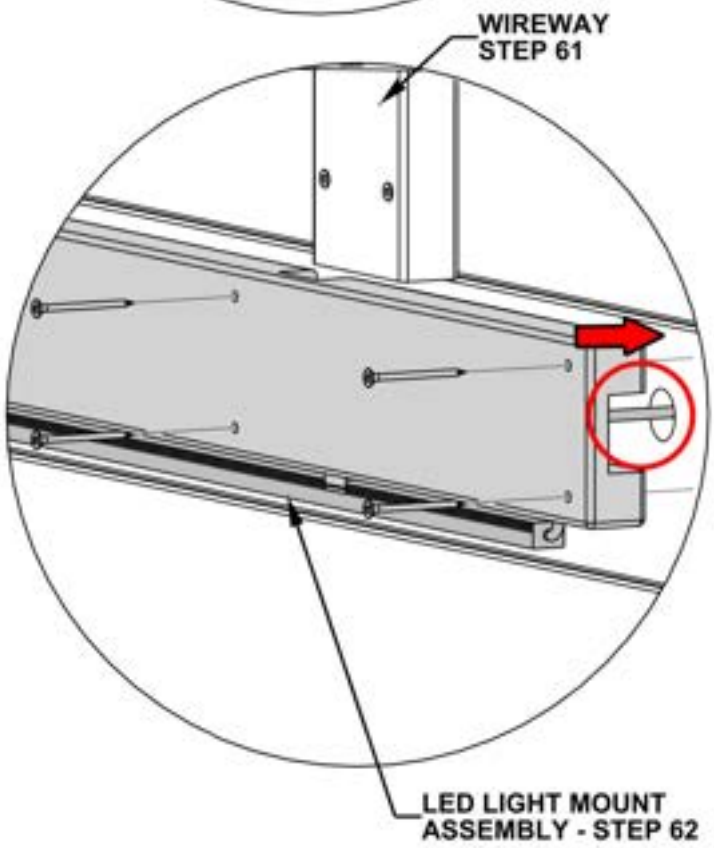
- RUN WIRE FROM LED LIGHT THROUGH THE LED LIGHT MOUNT ASSEMBLY NOTCH LOCATED AT THE BOTTOM AND THROUGH THE HOLE IN THE BACK WALL.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



RIGHT WALL
HIDDEN FOR DETAIL



RUN CORD THROUGH NOTCH IN BOTTOM OF LED LIGHT MOUNT ASSEMBLY



WIREWAY STEP 61

LED LIGHT MOUNT ASSEMBLY - STEP 62

STEP 64 - LIGHT ASSEMBLY

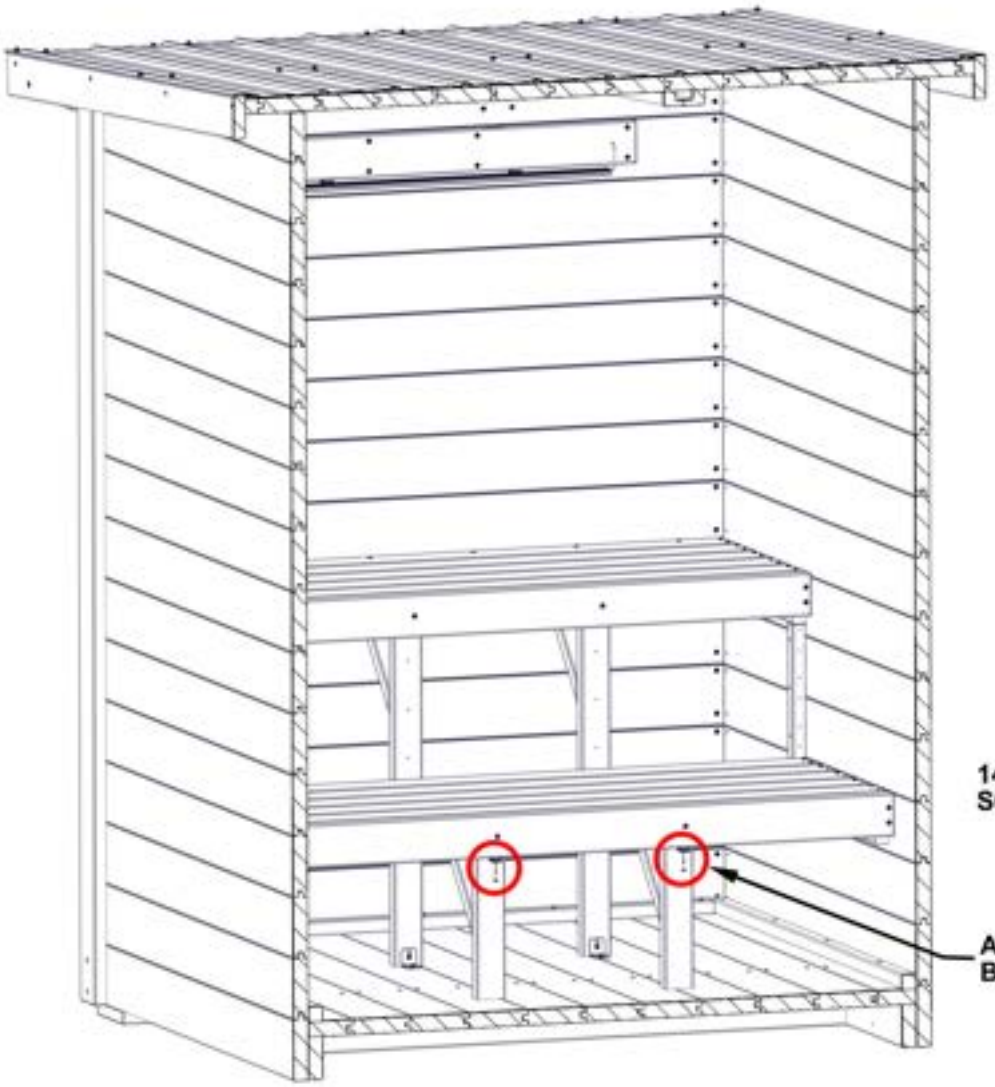
QTY	PART NUMBER	DESCRIPTION
2	H101437	SCREW TWH 8x5/8 SS-BLK

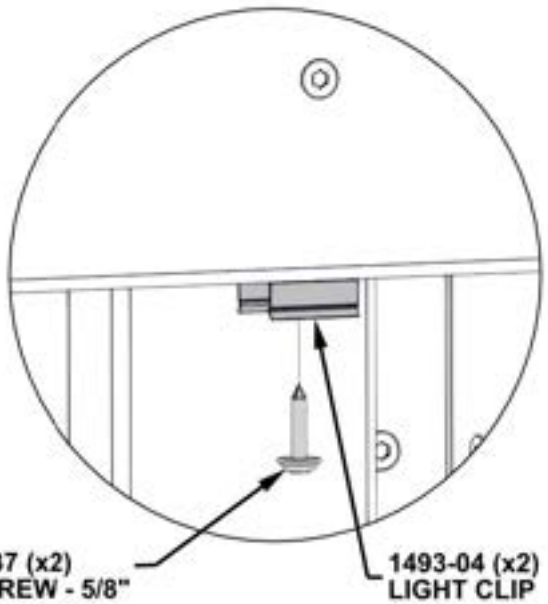


A6P01493-04 LIGHT CLIP
(x2)

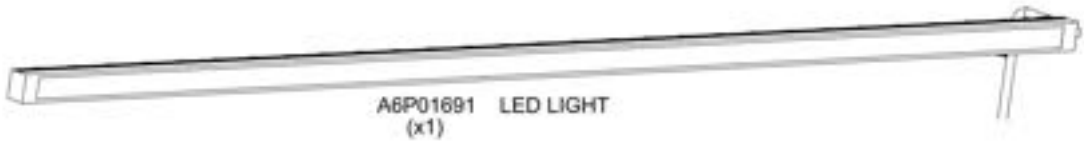
- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATION SHOWN.
- USE DIMENSIONS GIVEN BETWEEN LIGHT CLIPS AND CENTER ON BOARDS.





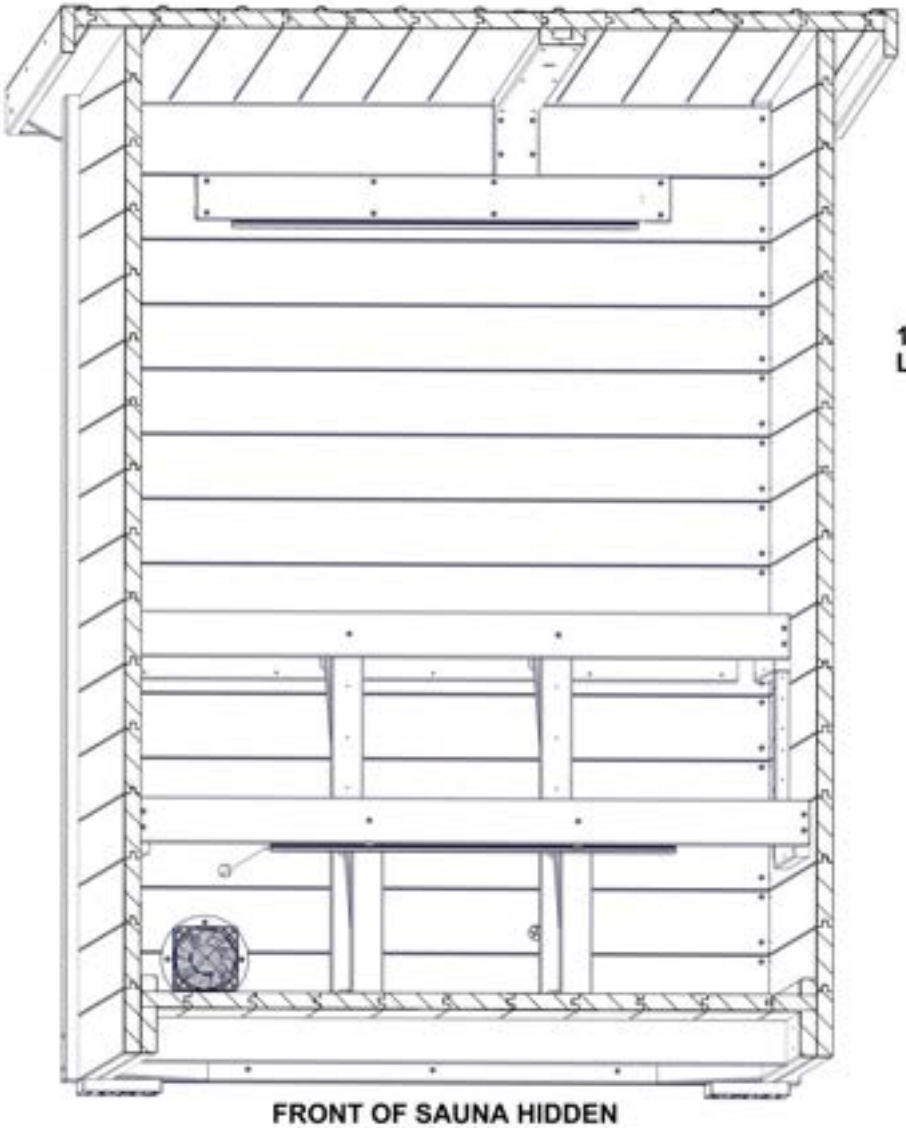


STEP 65 - LIGHT ASSEMBLY

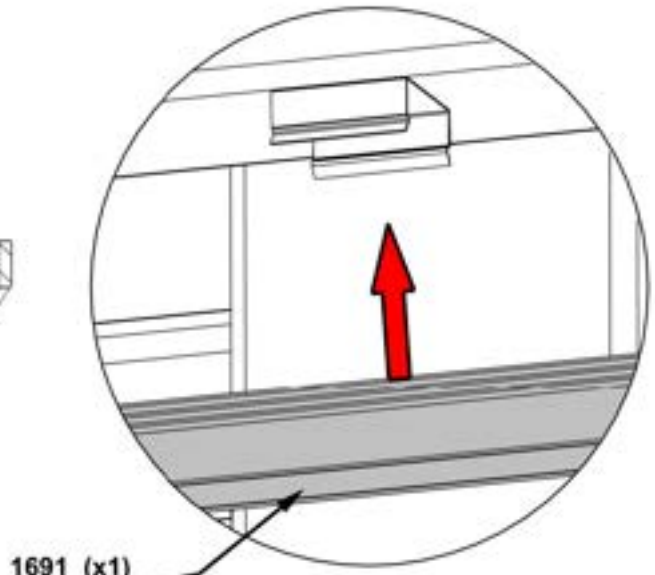


A6P01691 LED LIGHT
(x1)

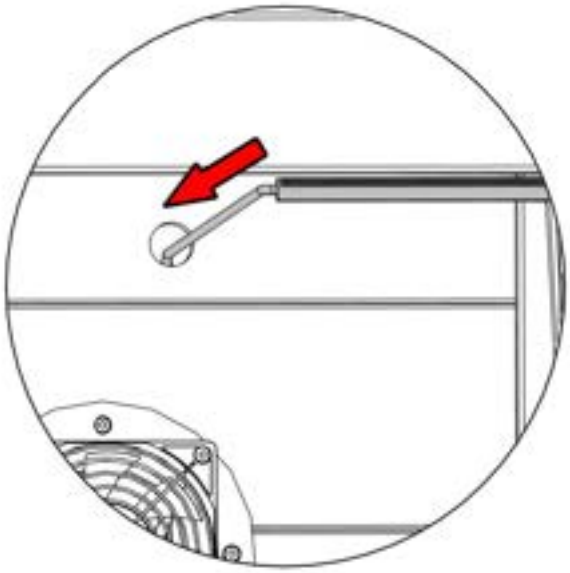
- BEFORE CLIPPING LIGHT INTO PLACE, RUN CORDS THROUGH HOLE IN BACK WALL.
- SNAP LED LIGHT INTO LIGHT CLIPS.



FRONT OF SAUNA HIDDEN
FOR DETAIL



1691 (x1)
LED LIGHT



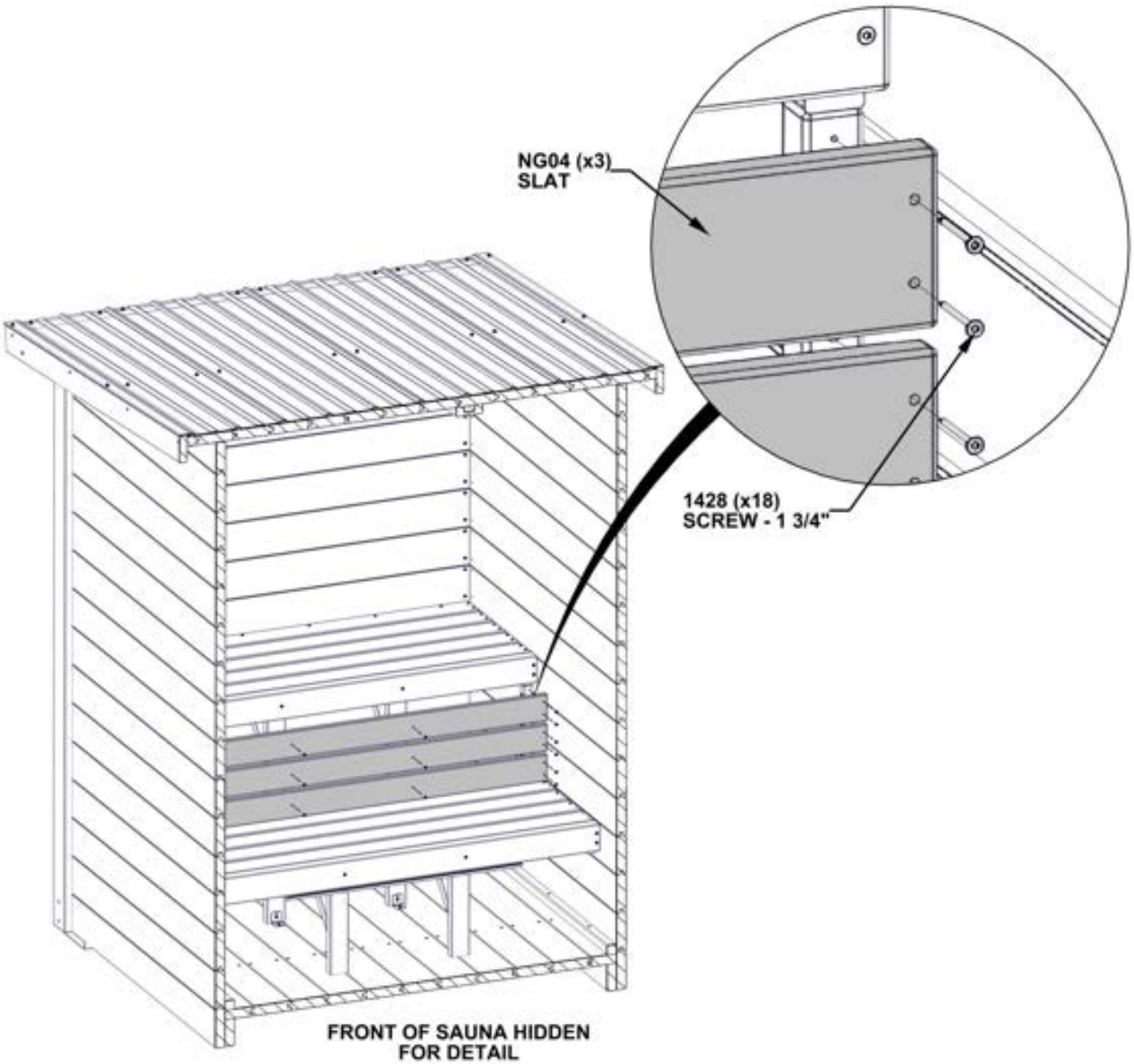
STEP 66 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
18	H101428	SCREW TFH 8X1 3/4 SS-BLK



NG04 SLAT - W4L22385
(x3) 13/16"x3 3/8"x50 1/4" (20x86x1276)

- ALIGN THROUGH HOLES IN SLATS WITH PILOT HOLES IN CLEATS AND UPRIGHTS.



STEP 67 - GROMMET/VENT COVER INSTALLATION

QTY	PART NUMBER	DESCRIPTION
2	H101438	SCREW TWH 8x3/4 SS-BLK

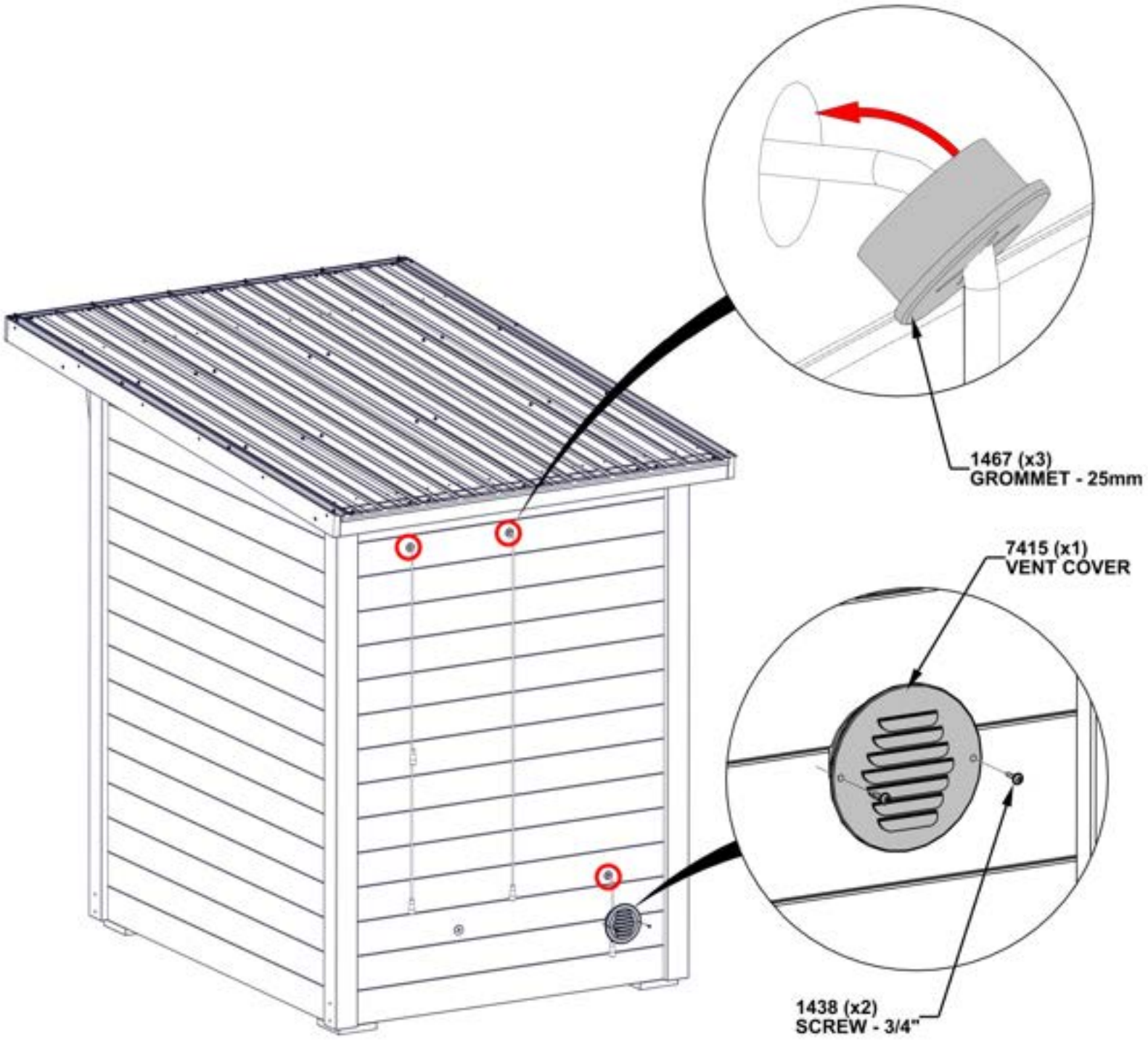


A6P01467 (x3) 25mm SILICONE GROMMET



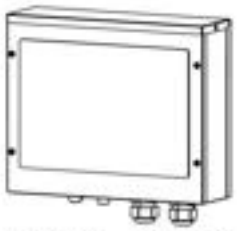
A4M07415 (x1) VENT COVER

- SLIDE GROMMETS OVER CORDS AND INSERT INTO HOLES IN BACK WALL.



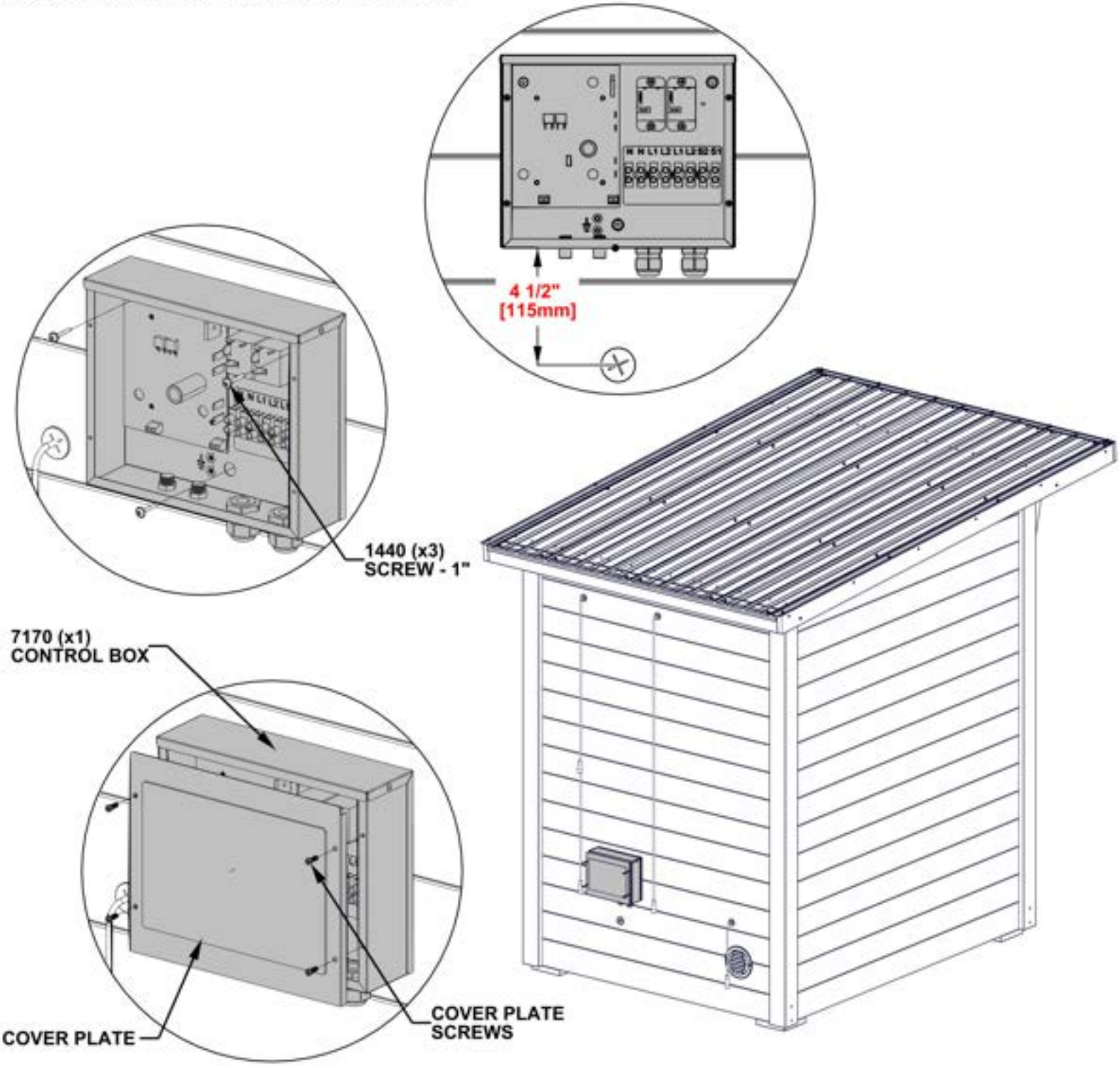
STEP 68 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
3	H101440	SCREW TWH 8x1 SS-BLK



A4M07170 (x1) CONTROL BOX

- REMOVE COVER PLATE FROM CONTROL PANEL BOX.
- POSITION CONTROL PANEL BOX IN APPROXIMATE LOCATION 4 1/2" ABOVE THE THROUGH HOLE AS SHOWN.
- REATTACH COVER PLATE.
- ATTACH PROVIDED ANTENNA TO CONTROL BOX.



STEP 69 - ELECTRICAL

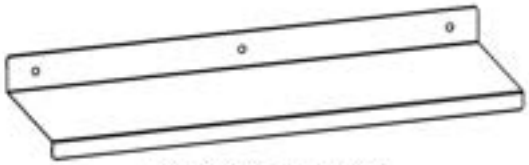
QTY	PART NUMBER	DESCRIPTION
3	H101480	SCREW SELF TAPPING #9x1 BLK
5	H101409	SCREW PPH 4x1/2 BLK



A6P01713 LED LIGHT 2-LEAD EXTENSION CABLE
(x1)

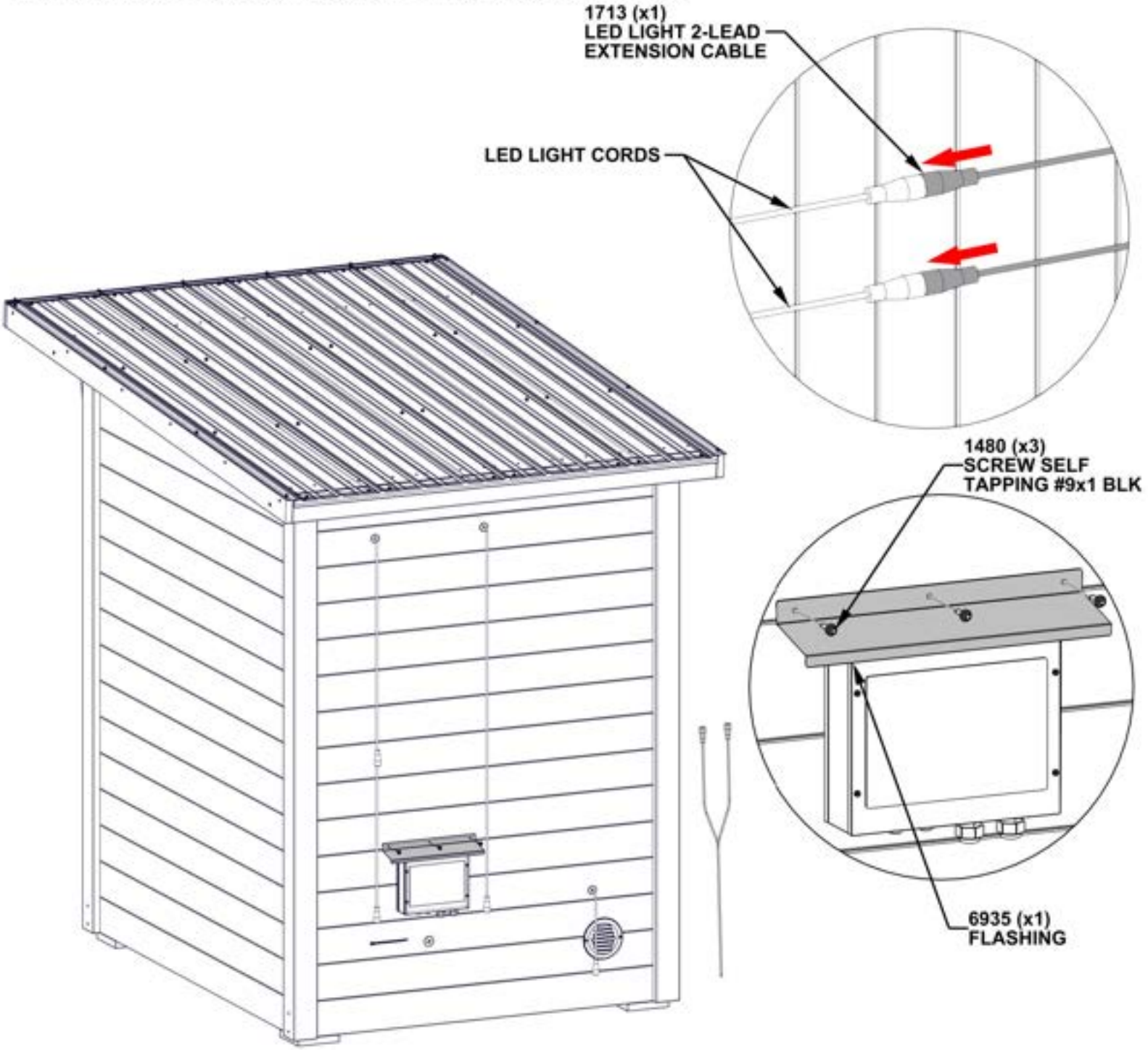


A6P01448 ZIP CABLE TIE
(x5)



A4M06935 FLASHING
(x1)

- ATTACH BOTH LIGHT CORDS TO 1713 AND PLUG INTO THE CONTROL BOX.
- USE ZIP CABLE TIES AND H101409 SCREWS TO ORGANIZE ALL WIRING ON BACK OF SAUNA.
- CENTER FLASHING OVER THE CONTROL BOX AND ATTACH AS SHOWN.



STEP 70 - VENT INSTALLATION

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK
3	H101426	SCREW TFH 8X1 1/4 SS-BLK

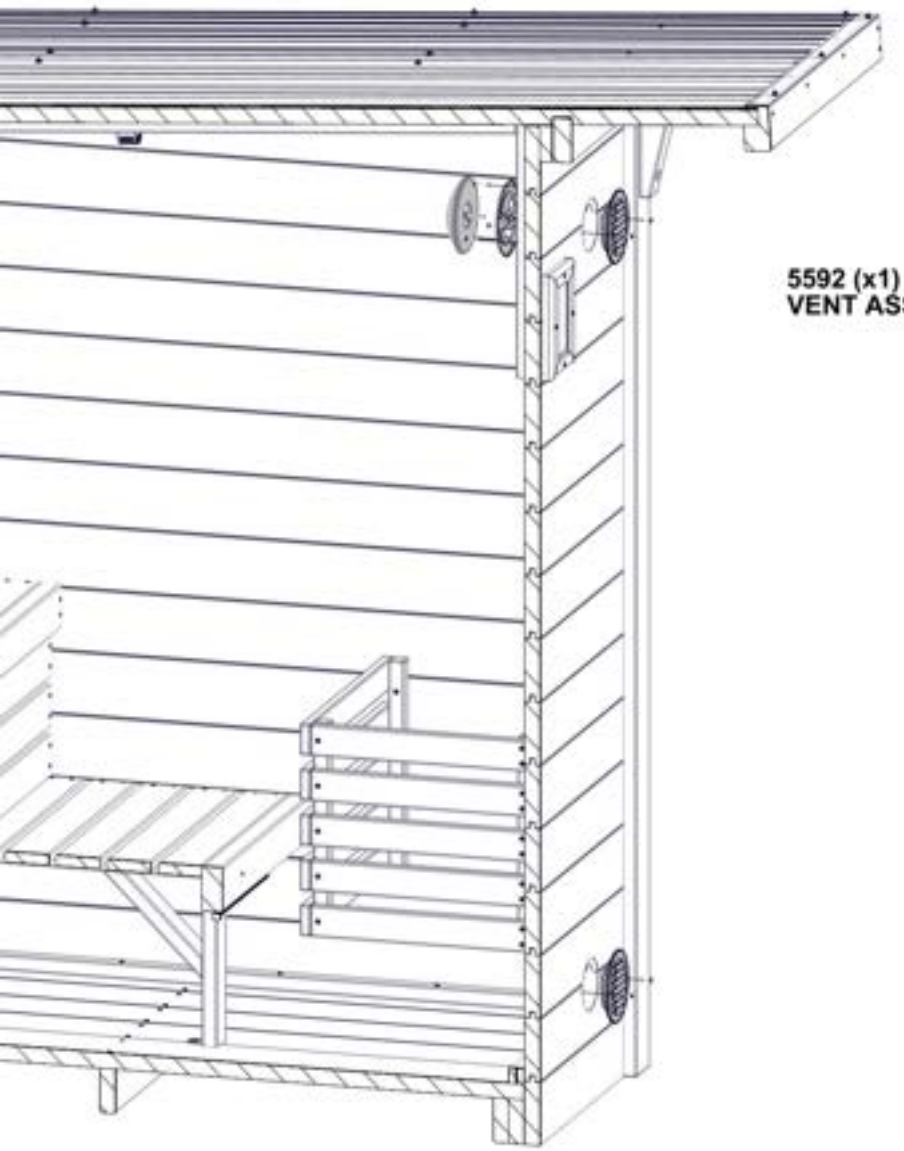


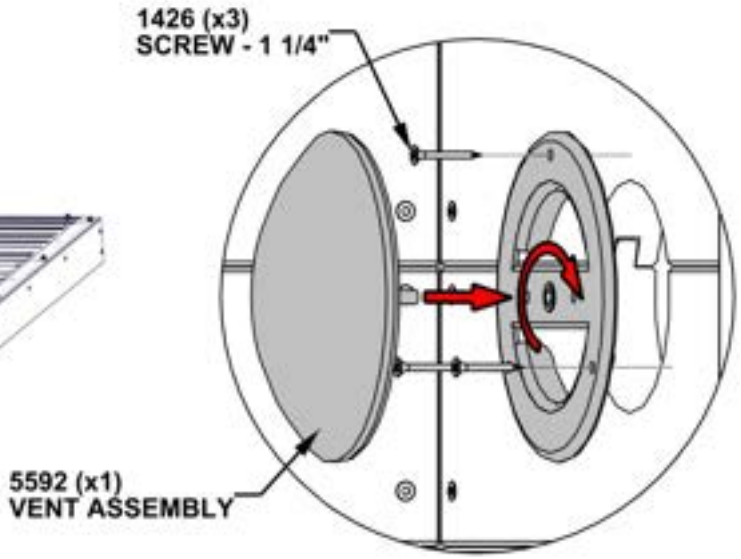
A4M05285 VENT COVER
(x2)

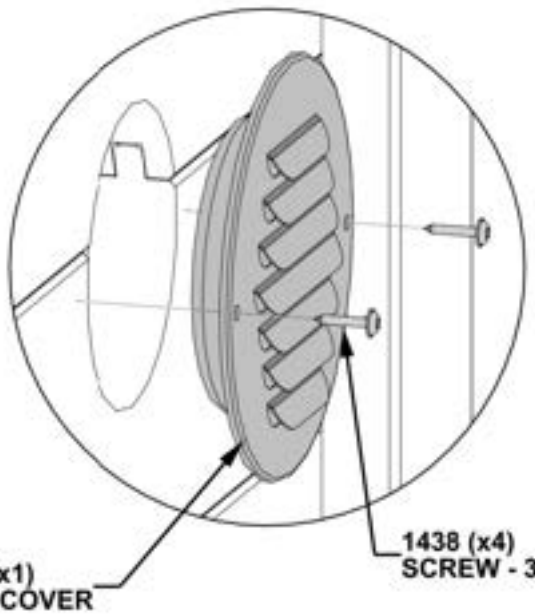


A4M05592 VENT ASSEMBLY
(x1)

- BEFORE ATTACHING VENT COVER, UNSCREW ADJUSTABLE VENT COVER FROM VENT BASE INSERT.
- ONCE VENT BASE INSERT IS ATTACHED, SCREW ADJUSTABLE VENT COVER BACK IN.

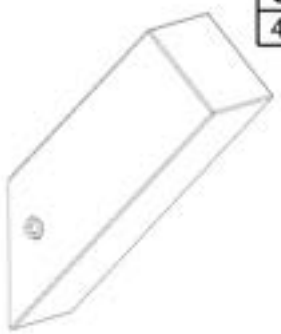






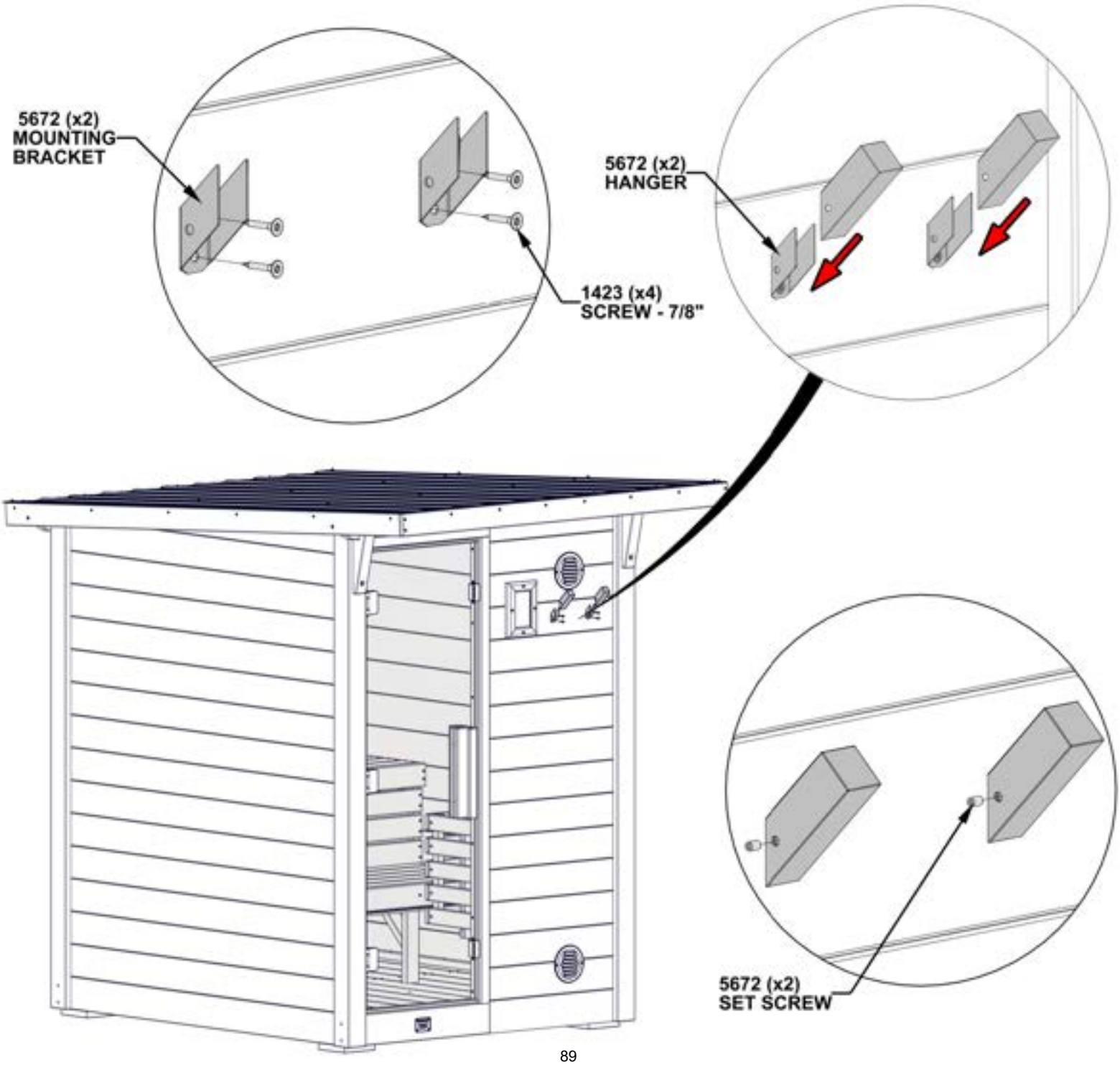
STEP 71 - TOWEL HANGER

QTY	PART NUMBER	DESCRIPTION
4	H101423	SCREW TFH 8X7/8 SS-BLK



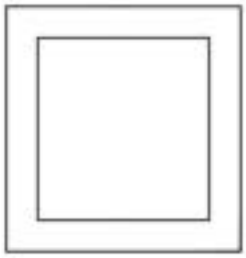
A4M05672 HANGER
(x2)

- INSTALL TOWEL HANGERS AT ANY DESIRED LOCATION ON THE RIGHT SIDE.
- HOWEVER, DO NOT INSTALL SCREWS AT THE SEAMS OF THE PANEL BOARDS.



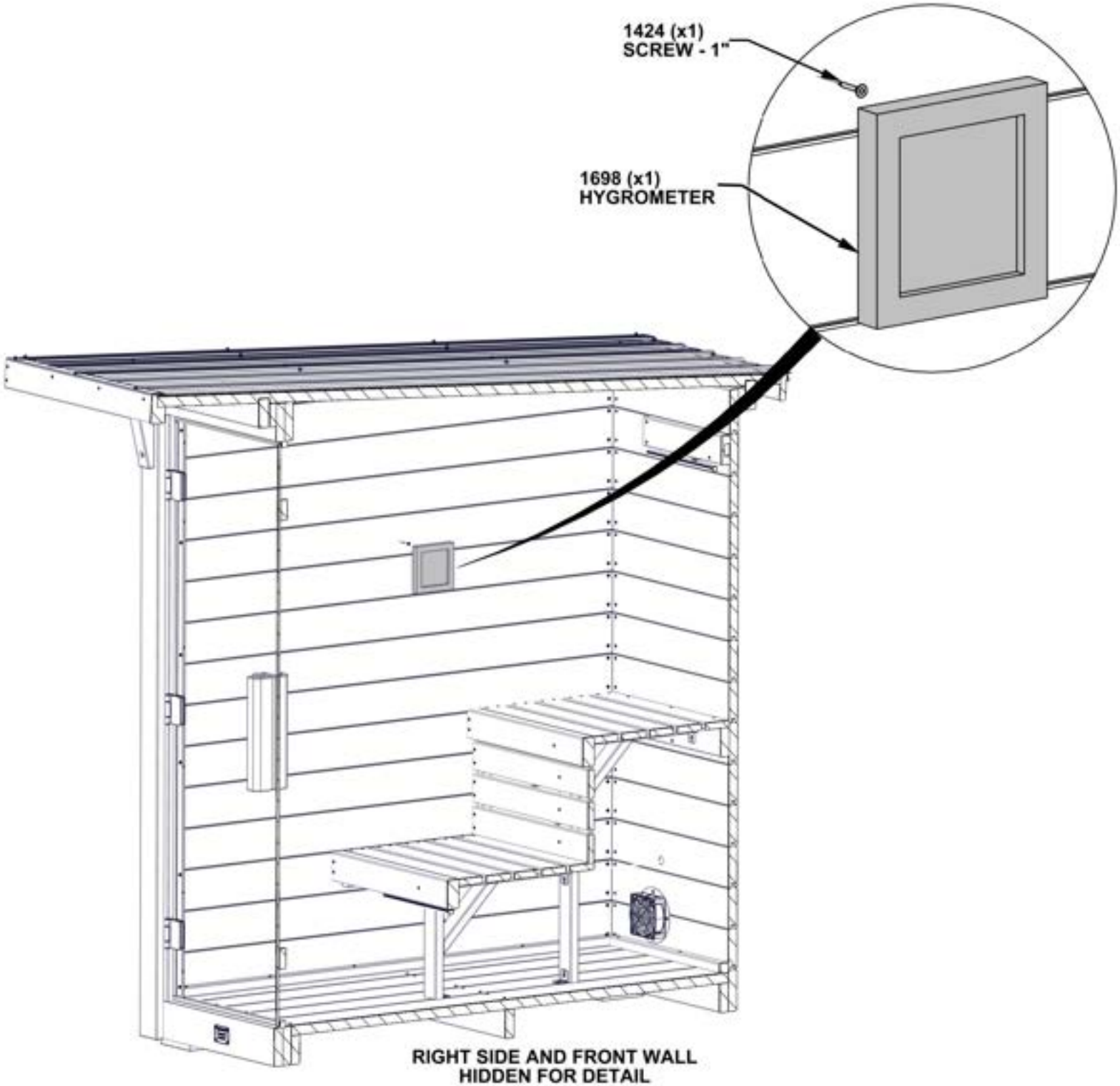
STEP 72 - HYGROMETER

QTY	PART NUMBER	DESCRIPTION
1	H101424	SCREW TFH 8X1 SS-BLK



A6P01698 (x1) HYGROMETER

- INSERT SCREW INTO SIDE WALL IN APPROXIMATE LOCATION SHOWN AND HANG HYGROMETER ON IT.



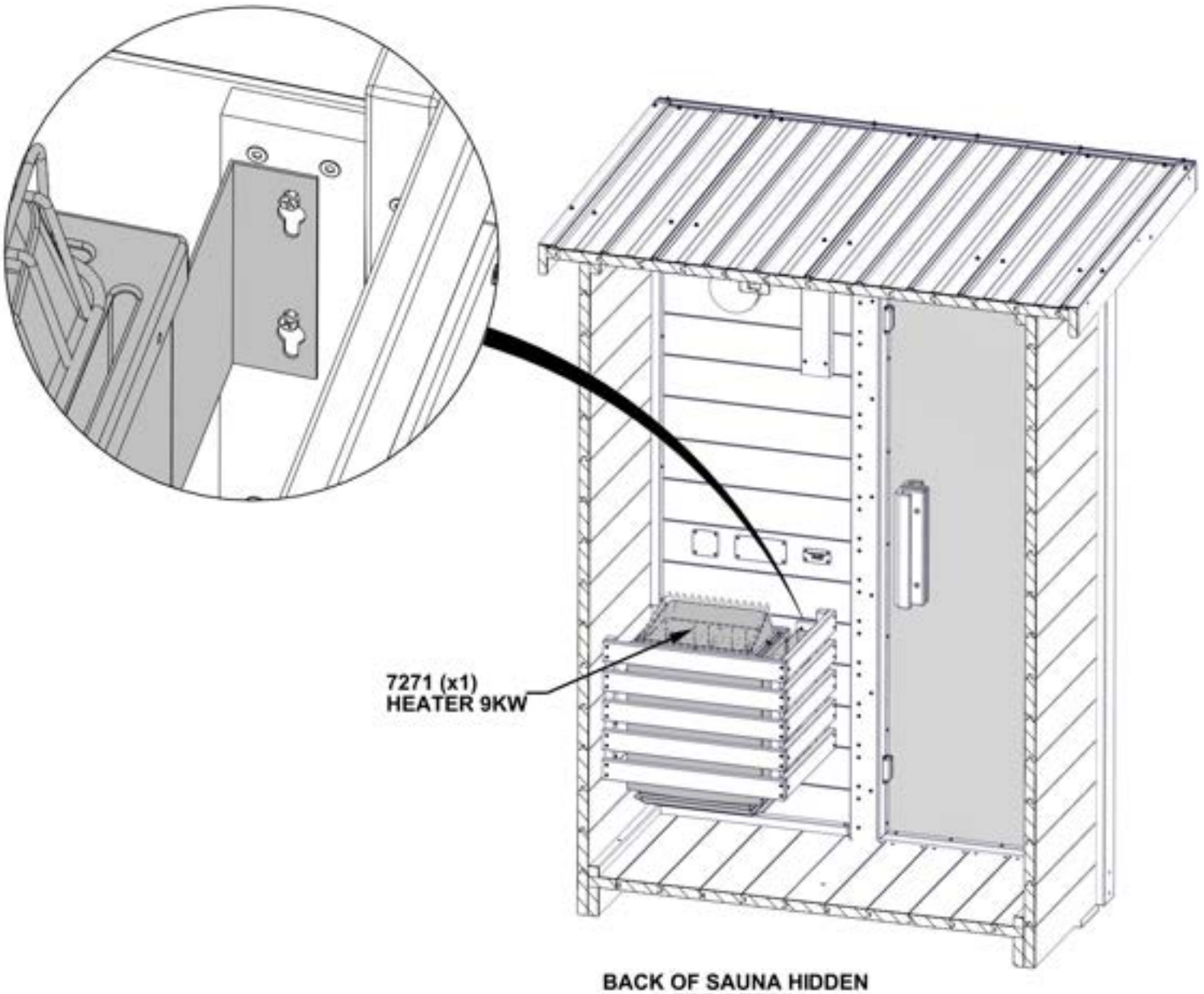
RIGHT SIDE AND FRONT WALL HIDDEN FOR DETAIL

STEP 73 - HEATER



A4M07271 HEATER 9KW
(x1)

- CAUTION: IMPROPER INSTALLATION OF THE HEATER COULD CAUSE HEATER TO FALL CAUSING BURNS OR OTHER INJURIES.
- DANGER! TURN OFF POWER TO THE HEATER AT THE BREAKER BEFORE BEGINNING INSTALLATION OR PERFORMING ANY MAINTENANCE. FAILURE TO TURN OFF THE POWER CAN RESULT IN ELECTROCUTION AND EVEN DEATH.
- ONCE FINISHED WITH THE SAUNA BUILD, A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.
- SEE HEATER INSTRUCTIONS FOR INSTALLATION.
- HANG HEATER ONTO SCREWS, ENSURING ALL 8 SCREWS ARE ALIGNED INTO THE SLOTS IN THE HEATER AS SHOWN.

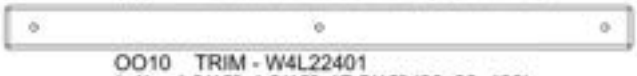


STEP 74 - TRIM

QTY	PART NUMBER	DESCRIPTION
7	H101429	SCREW TFH 8X2 SS-BLK

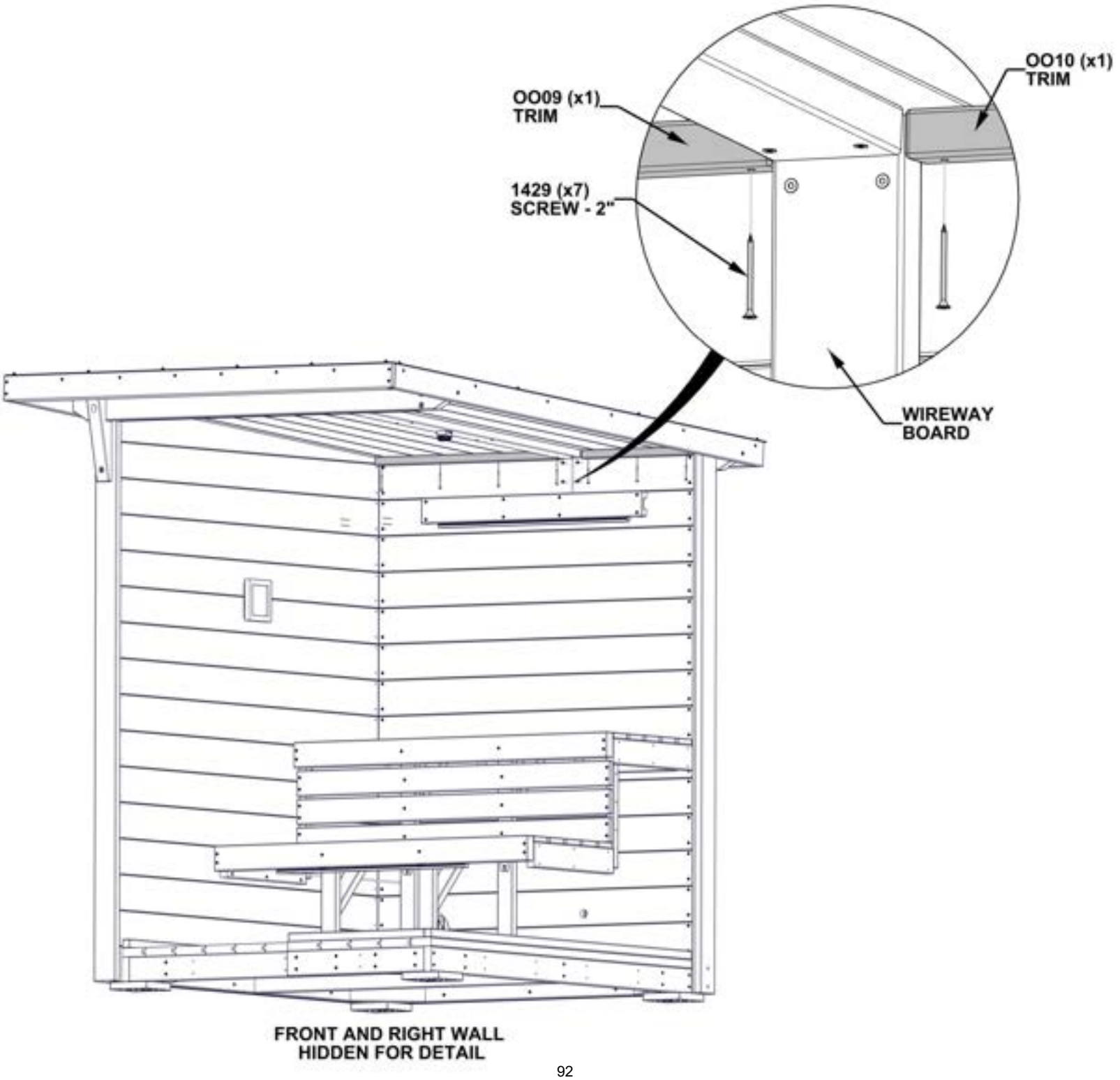


OO09 TRIM - W4L22400
(x1) 1 3/16"x1 3/16"x29 11/16" (30x30x754)



OO10 TRIM - W4L22401
(x1) 1 3/16"x1 3/16"x17 5/16" (30x30x439)

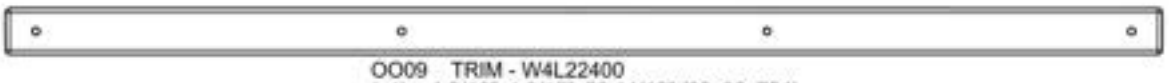
- POSITION TRIM AGAINST WIREWAY BOARD AND CEILING AND ATTACH AS SHOWN.



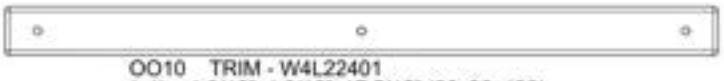
FRONT AND RIGHT WALL HIDDEN FOR DETAIL

STEP 75 - TRIM

QTY	PART NUMBER	DESCRIPTION
9	H101429	SCREW TFH 8X2 SS-BLK



OO09 TRIM - W4L22400
(x1) 1 3/16"x1 3/16"x29 11/16" (30x30x754)

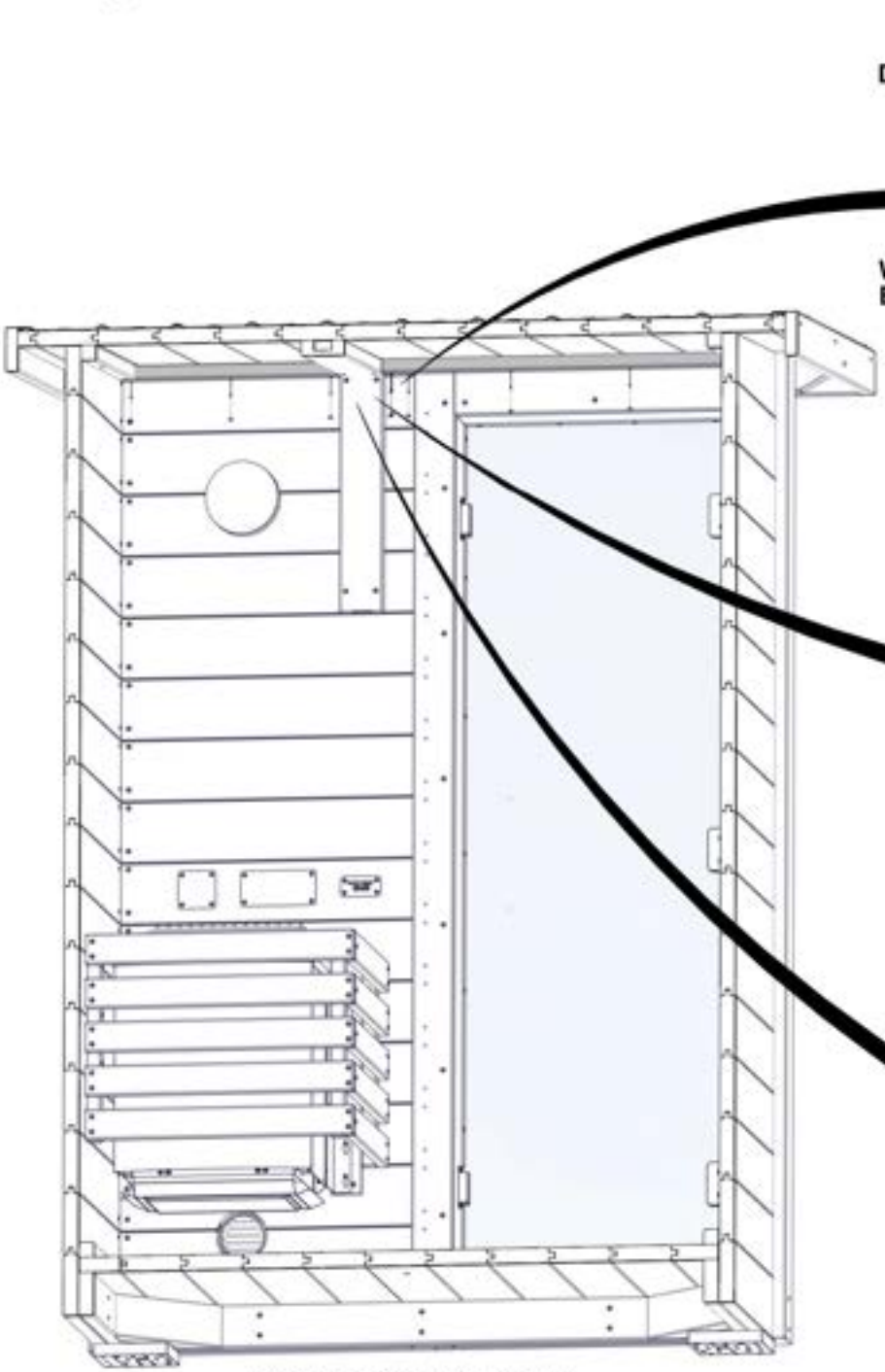


OO10 TRIM - W4L22401
(x1) 1 3/16"x1 3/16"x17 5/16" (30x30x439)

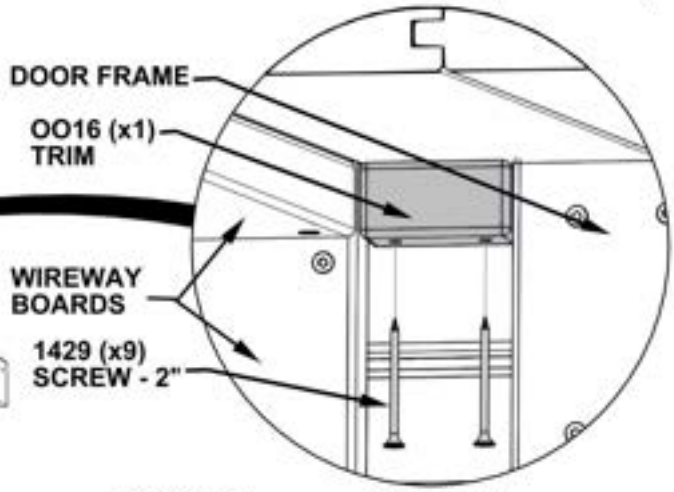


OO16 TRIM - W4L22415
(x1) 1 3/16"x1 3/16"x2 3/8" (30x30x60)

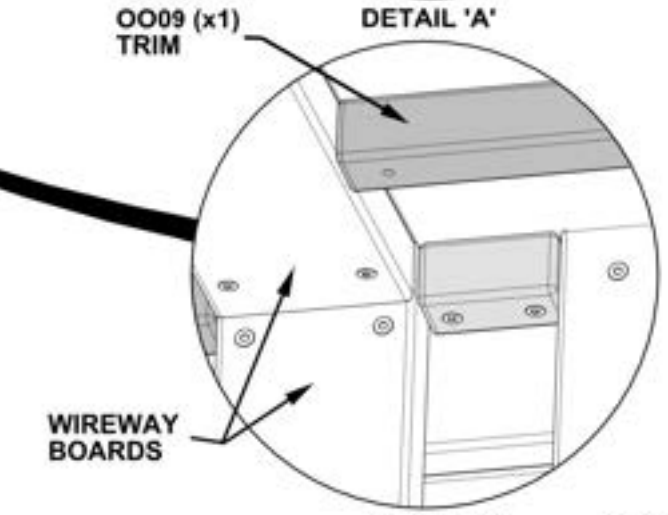
- POSITION OO16 BETWEEN WIREWAY BOARD AND DOOR FRAME AND ATTACH AS SHOWN. (DETAIL 'A')
- ONCE OO16 HAS BEEN INSTALLED, POSITION OO09 AGAINST OO16 AND WIREWAY BOARD AND ATTACH AS SHOWN. (DETAIL 'B' & 'C')
- LASTLY, POSITION OO10 TRIM BOARD AGAINST WALL AND WIREWAY BOARD AND ATTACH AS SHOWN. (DETAIL 'C')



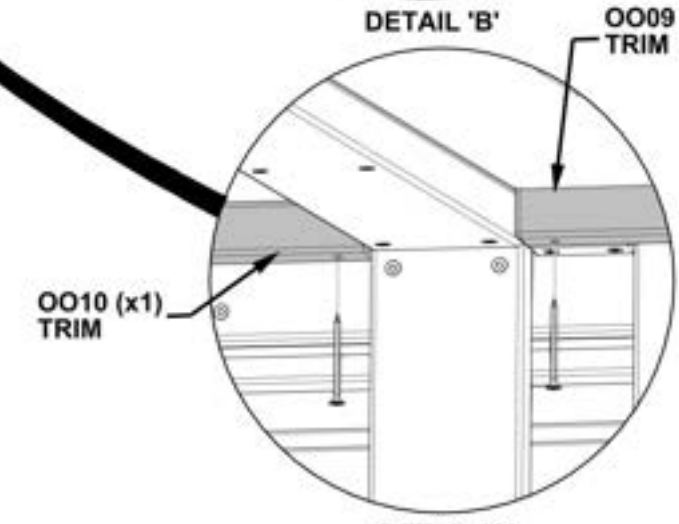
BACK OF SAUNA HIDDEN
FOR DETAIL



DETAIL 'A'



DETAIL 'B'



DETAIL 'C'

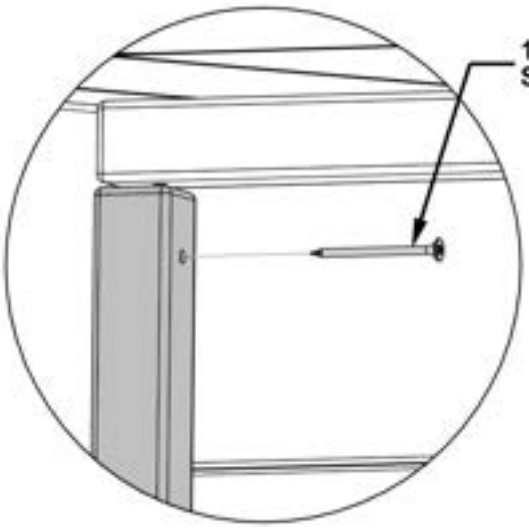
STEP 76 - TRIM

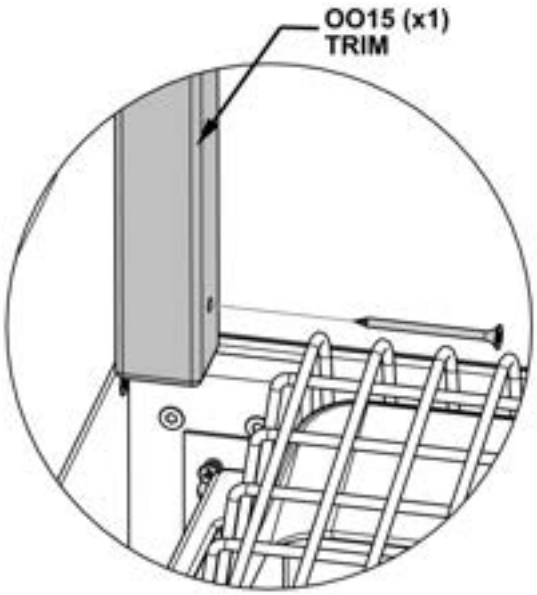
QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

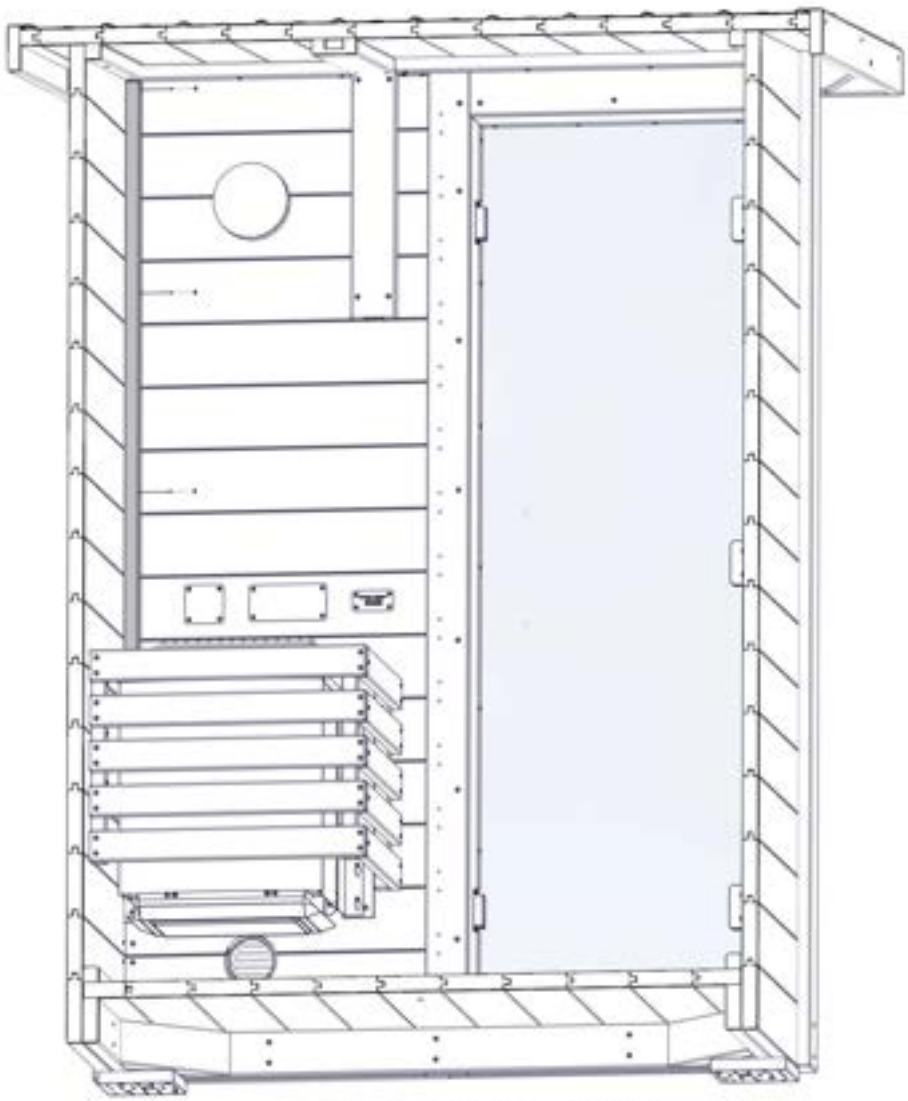


OO15 TRIM - W4L22608
(x1) 1 3/16"x1 3/16"x47 9/16" (30x30x1208)

- POSITION TRIM AGAINST WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.







BACK OF SAUNA HIDDEN FOR DETAIL

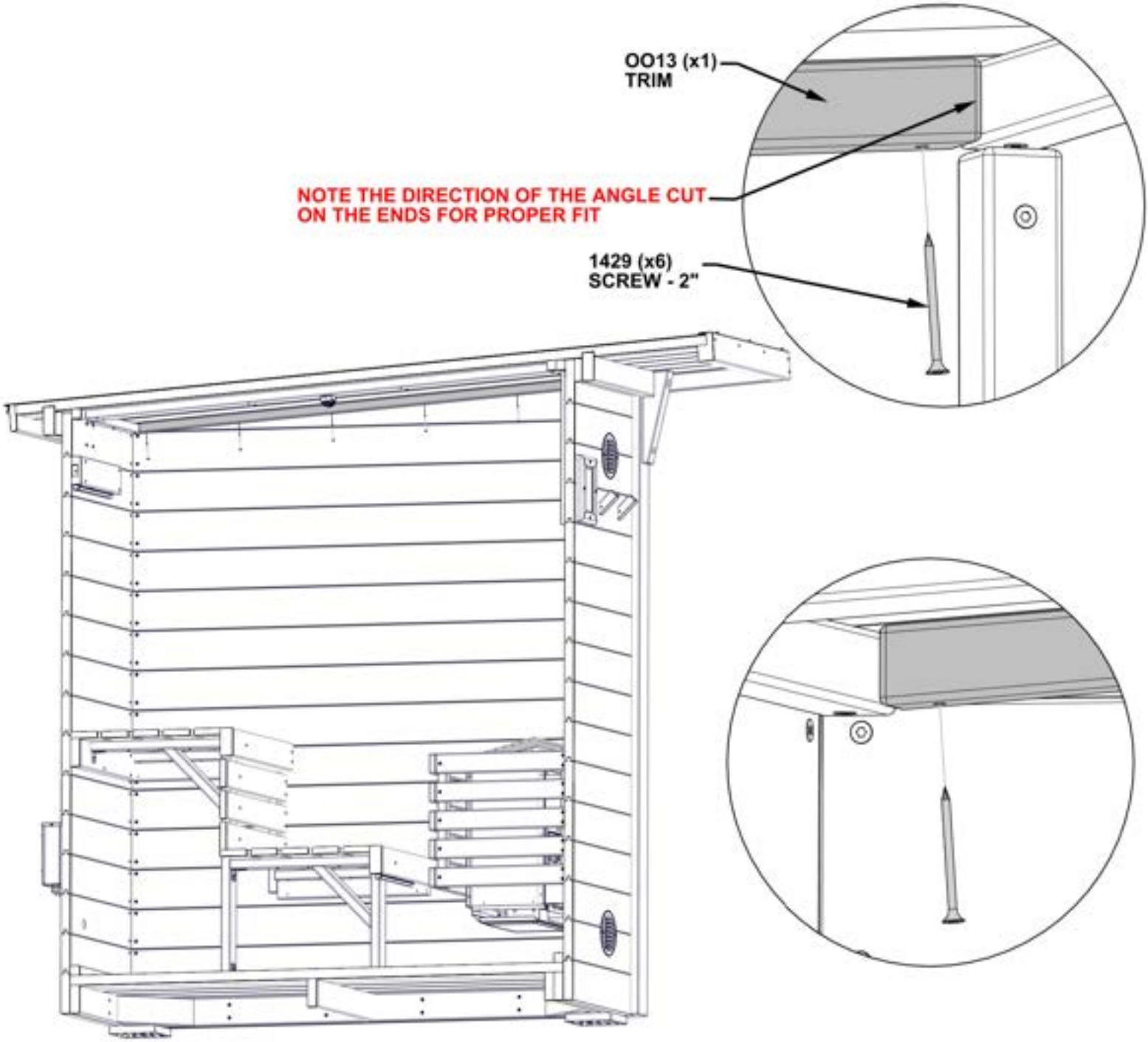
STEP 77 - TRIM

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OO13 TRIM - W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



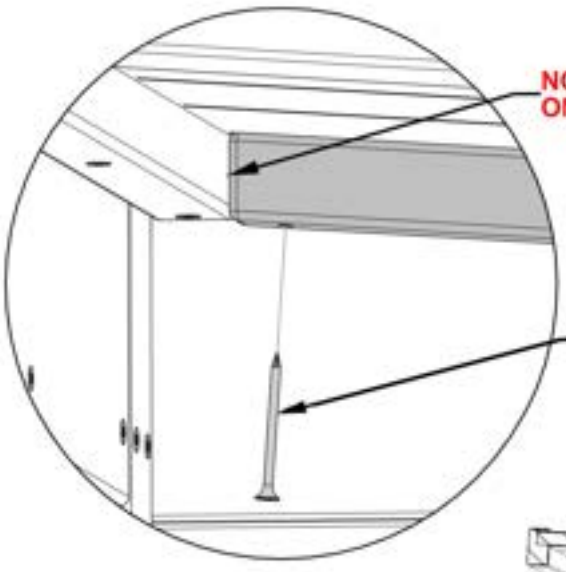
STEP 78 - TRIM

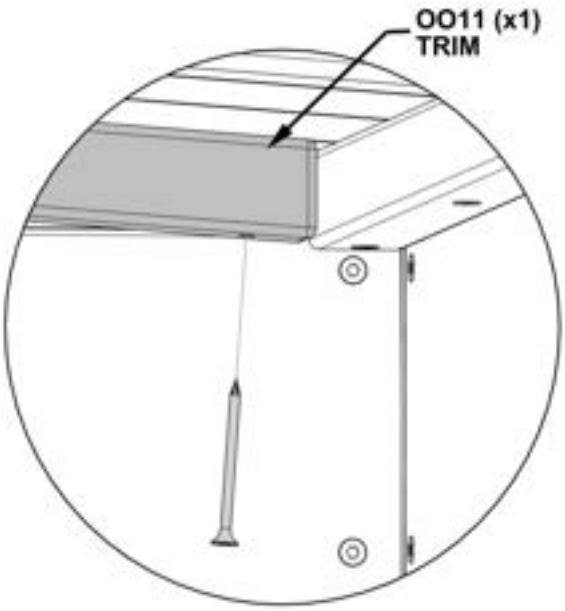
QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK

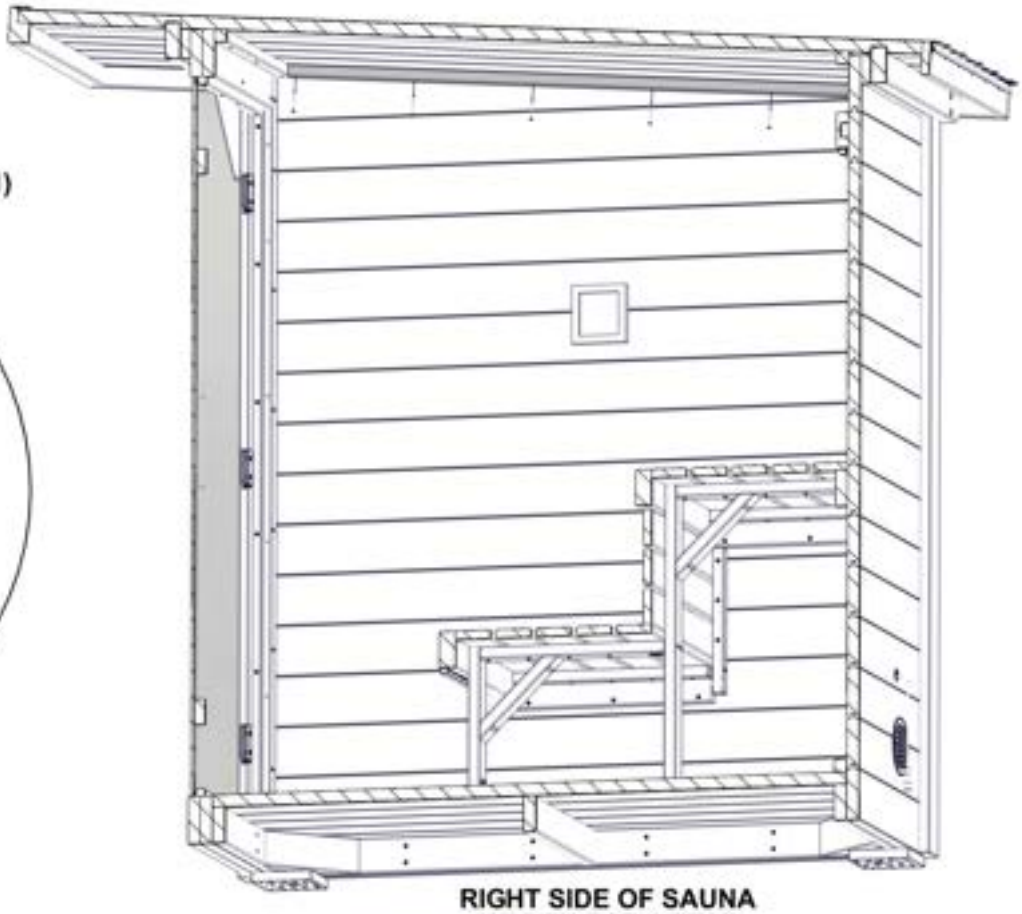


OO11 TRIM - W4L22402
(x1) 1 3/16"x1 3/16"x59 13/16" (30x30x1519)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.







RIGHT SIDE OF SAUNA
HIDDEN FOR DETAIL

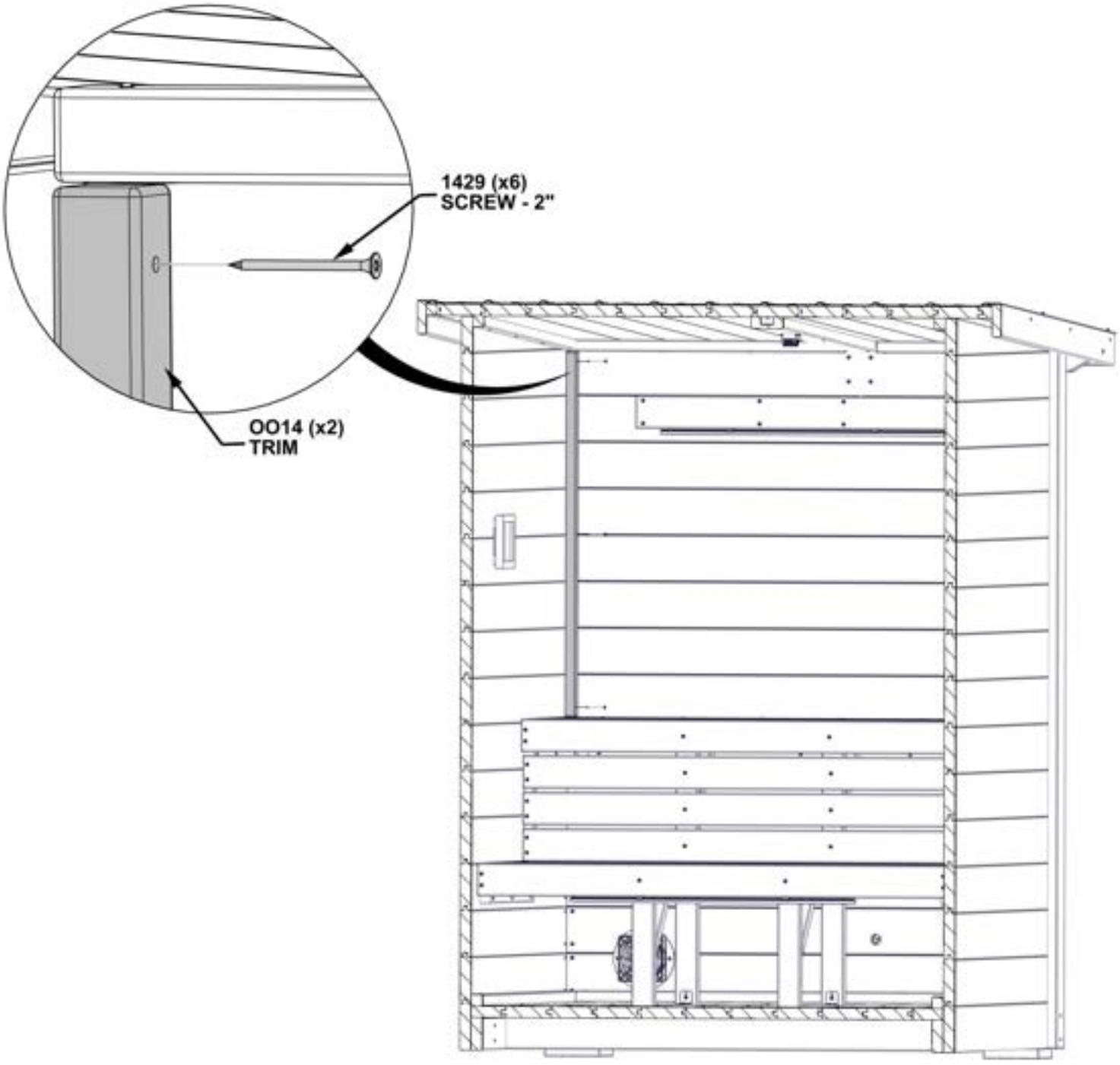
STEP 79 - TRIM

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



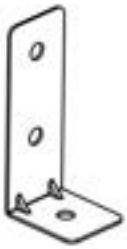
OO14 TRIM - W4L22607
(x2) 1 3/16"x1 3/16"x37 7/8" (30x30x962)

- POSITION TRIM AGAINST WALLS AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.
- REPEAT FOR OTHER SIDE.



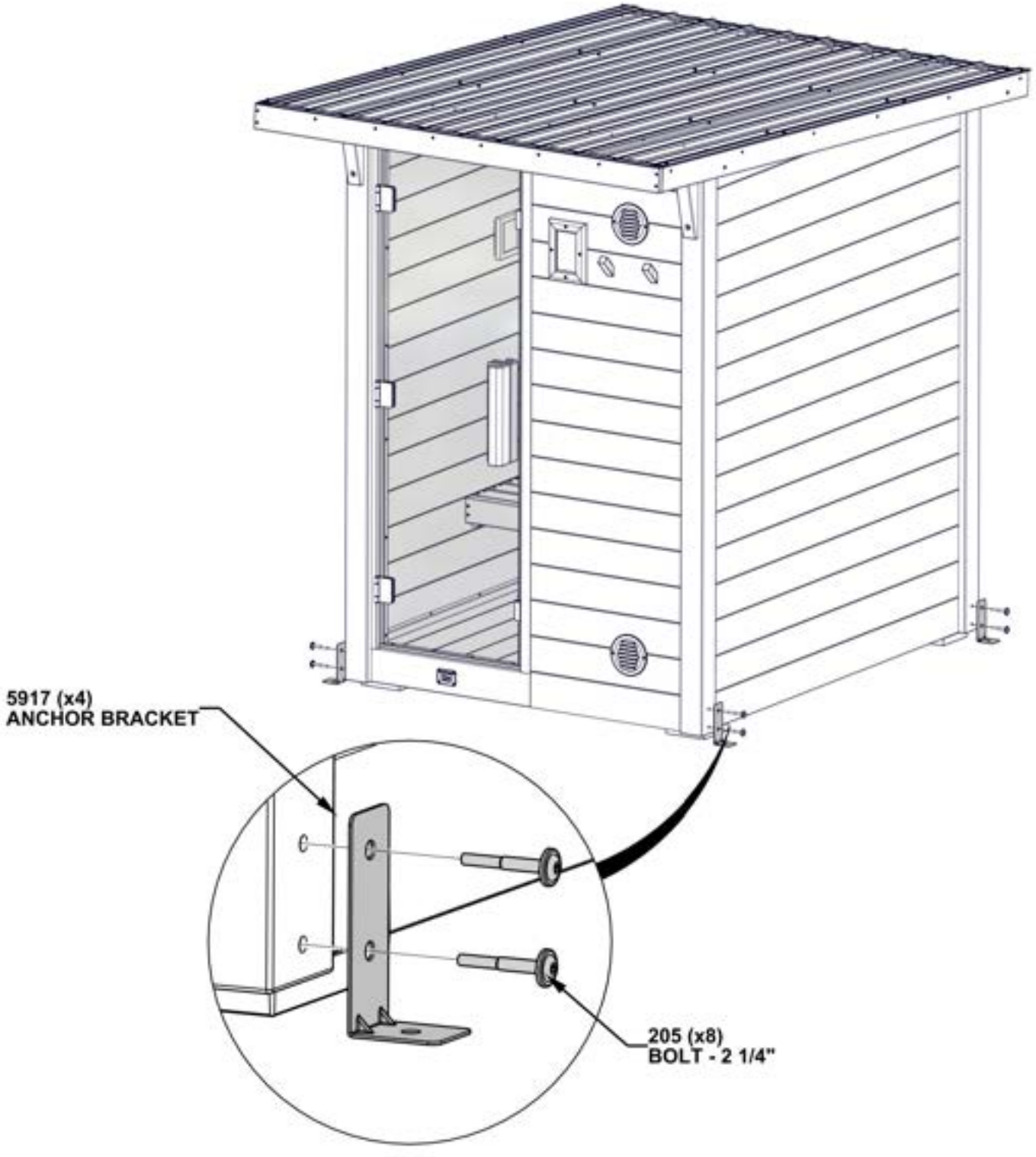
STEP 80 - ANCHORS

QTY	PART NUMBER	DESCRIPTION
8	H100205	BOLT WH 5/16x2 1/4 BLK

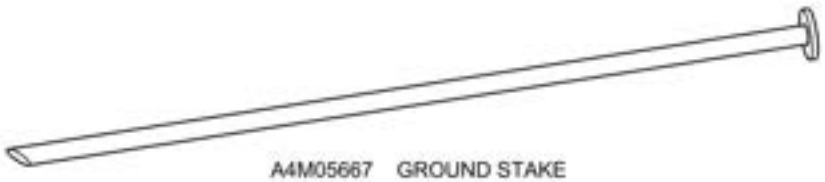


A4M05917 (x4) ANCHOR BRACKET

- ALIGN HOLES IN ANCHOR BRACKETS WITH HOLES IN POST AND ATTACH AS SHOWN.



STEP 81 - ANCHORING TO GROUND



A4M05667 GROUND STAKE
(x4)

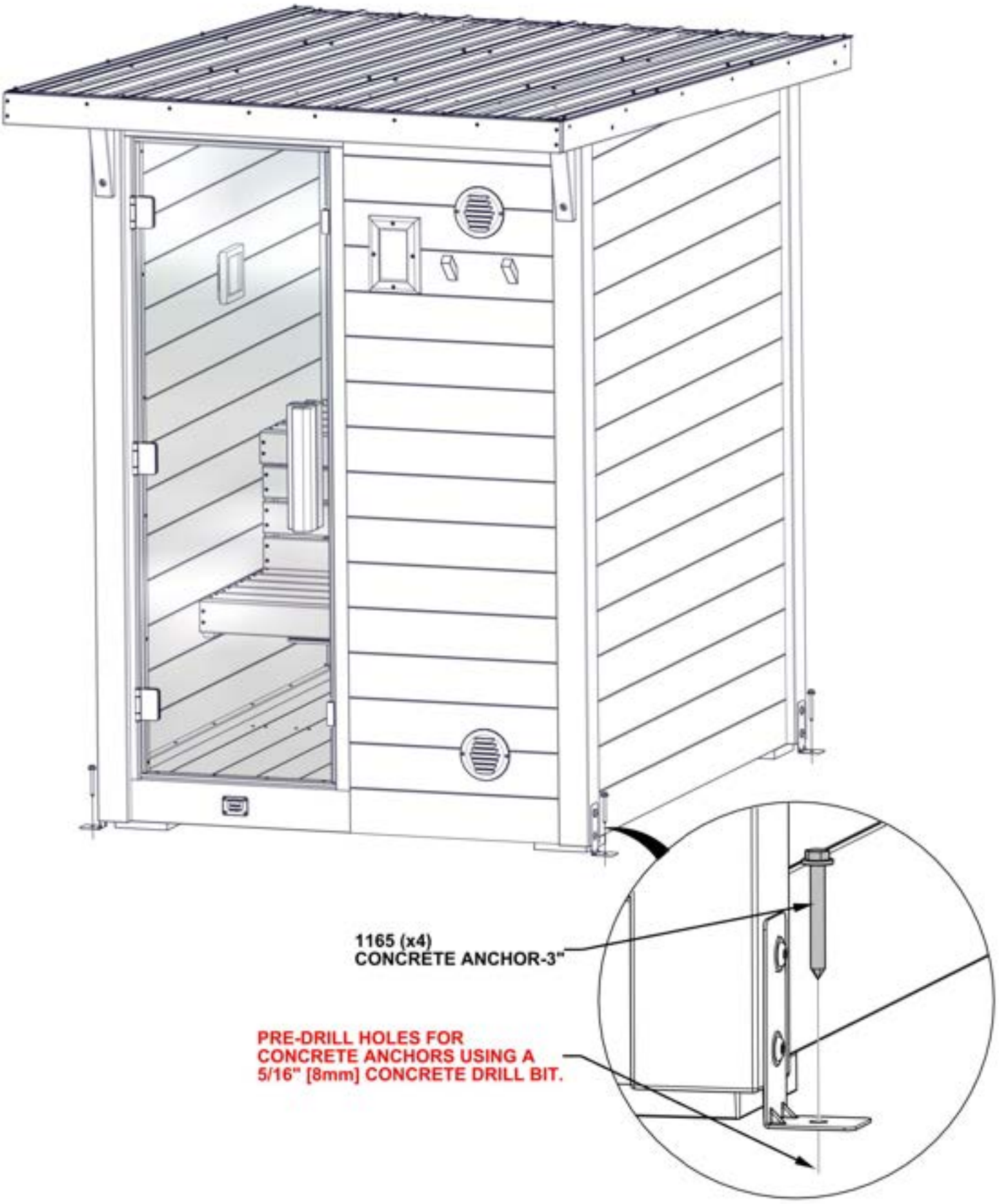
- IF SAUNA IS TO SIT ON A CONCRETE SURFACE, SEE STEP 82 .



STEP 82 - ANCHORING TO CONCRETE

QTY	PART NUMBER	DESCRIPTION
4	H101165	CONCRETE ANCHOR 3/8x3" BLK

- IF SAUNA IS TO SIT ON THE GROUND, SEE STEP 81.



STEP 83 - FINISH

- ONCE THE ASSEMBLY IS COMPLETE, SWEEP AND VACUUM THE INSIDE OF THE SAUNA. WIPE DOWN THE ENTIRE SAUNA WITH A DAMP CLOTH TO REMOVE ANY REMAINING DIRT, DUST, AND DEBRIS.
- THE OUTSIDE ONLY NEEDS TO BE SEALED. STAINING IS OPTIONAL BASED ON DESIRED LOOK.

- DO NOT USE CHEMICAL-BASED CLEANING AGENTS INSIDE THE SAUNA.

