

Assembly Instructions

ITEM NO. D4103-51S

SABLE CREST 5 PIECE SET
(ROUND DINING TABLE & 4 CHAIRS)






Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items and compare with the PARTS LIST and/or HARDWARE LIST shown below.









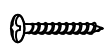
Please read the instructions thoroughly before assembly.

1. We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
2. Please do not tighten screws or bolts until the assembly is completed.
3. To level the chairs or table, before tightening all the screws, the chairs or table must be placed on a flat surface and then tighten the screws.
4. Please put all parts on a non-abrasive floor before assembly and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PARTS LIST

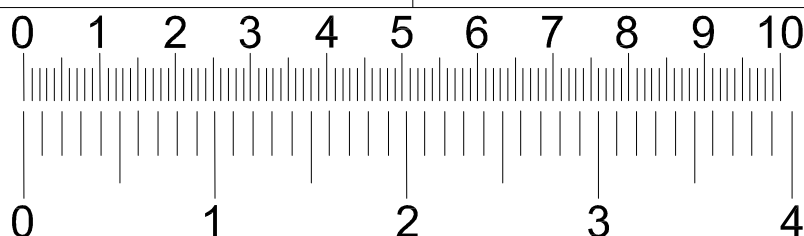
NO.	COMPONENT	SKETCH	QTY
A	CHAIR BACK		4PCS
B	SEAT		4PCS
C	LEFT SIDE FACING (LSF) LEG		4PCS
D	RIGHT SIDE FACING (RSF) LEG		4PCS
E	SIDE FACING (SF) STRETCHER		8PCS

HARDWARE LIST

NO.	COMPONENT	SKETCH	QTY
1	FLAT WASHER 1/4" DIA.		40 PCS
2	SPRING WASHER 1/4" DIA.		40 PCS
3	SHORT BOLT 1/4" x 1 3/4"		8 PCS
4	MEDIUM BOLT 1/4" x 2"		16 PCS
5	LONG BOLT 1/4" x 3 1/4"		16 PCS
6	ALLEN WRENCH 5/32"		1 PC
7	WOOD SCREW #8 x 1 3/4"		16 PCS

WEIGHT CAPACITY (PER CHAIR)

250 LBS



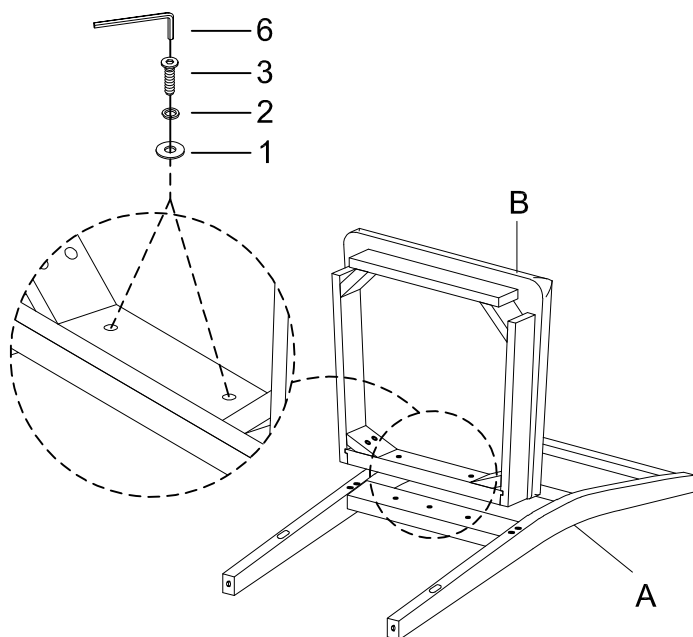
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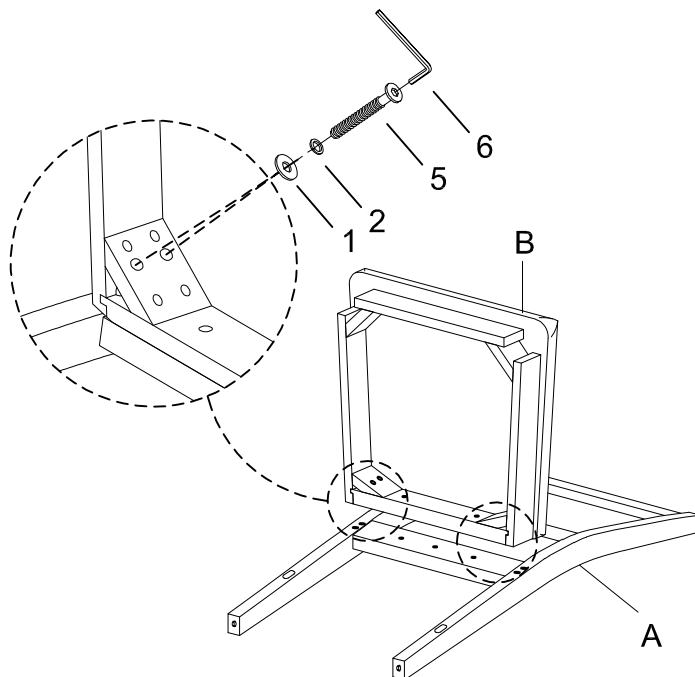
STEP 1

Place the chair back (A) on a soft and clean surface.
Assemble the seat (B) with the chair back (A) by using allen key (6) with hardware 1, 2, and 3.
*Attention: DO NOT TIGHTEN THE BOLTS.



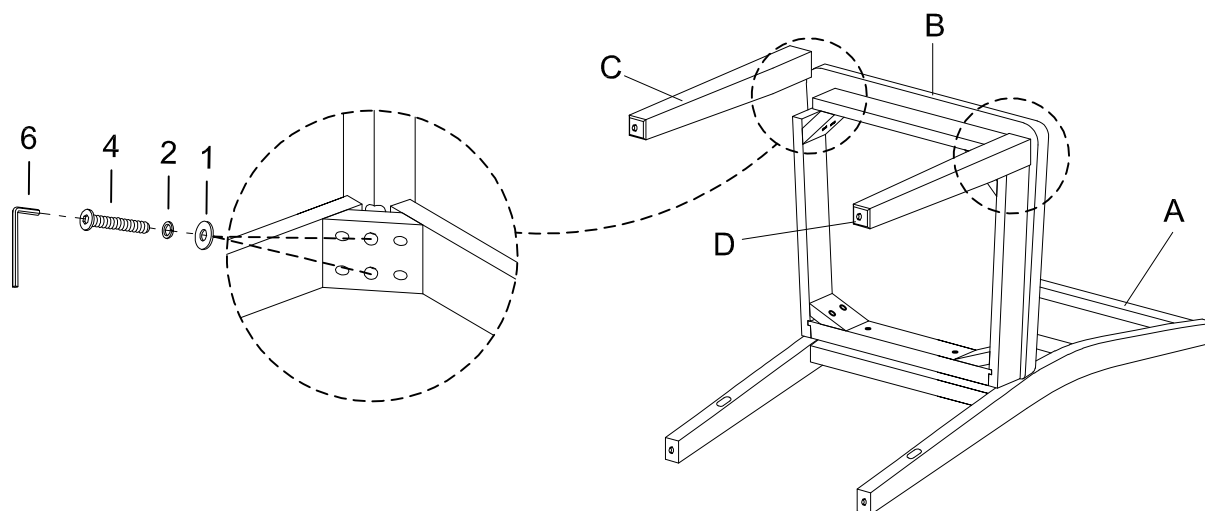
STEP 2

Assemble the seat (B) with the back legs of the chair back (A) by using allen key (6) with hardware 1, 2, and 5.
*Attention: DO NOT TIGHTEN THE BOLTS.



STEP 3

Assemble the LFS Leg (C) and RSF Leg (D) with the seat (B) by using allen key (6) with hardware 1, 2, and 4.
*Attention: DO NOT TIGHTEN THE BOLTS



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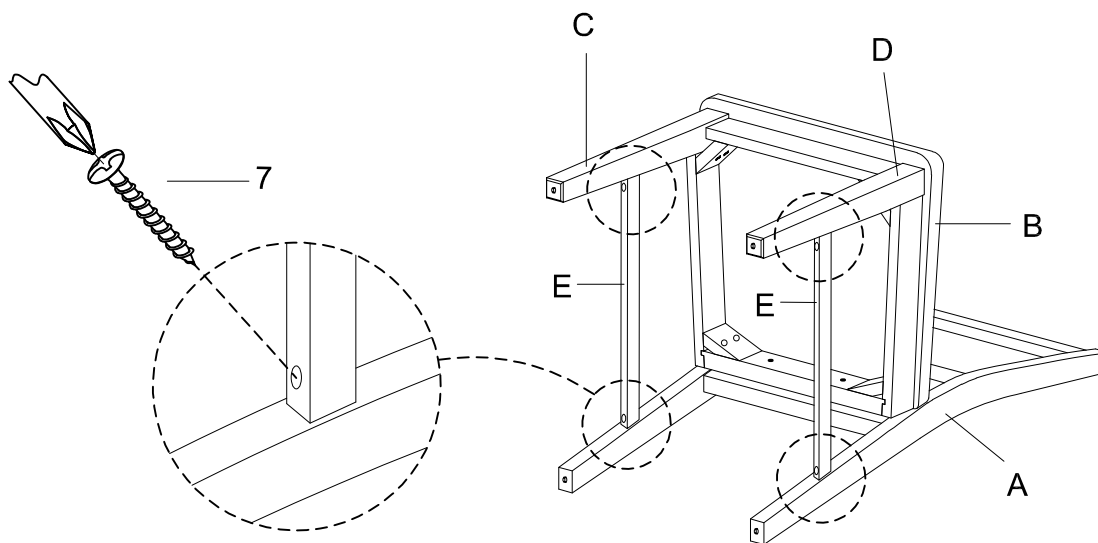
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STEP 4

Install the side stretchers (E) between the front legs (C & D) and the back legs of the chair back (A).

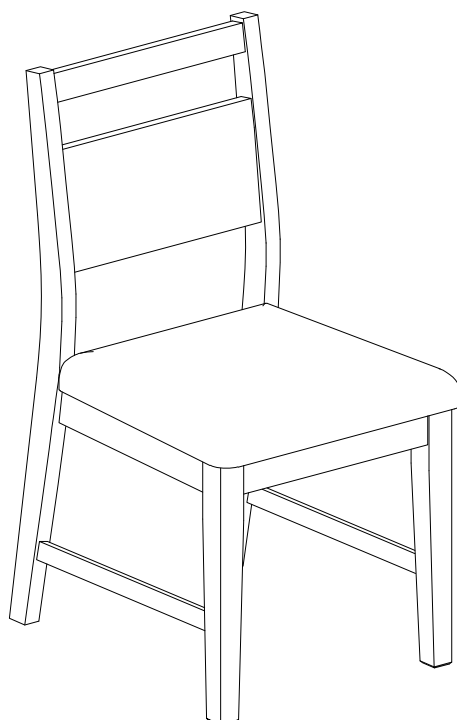
Assemble all the stretchers by using a screwdriver with hardware 7.

*Attention: DO NOT TIGHTEN THE SCREWS.



STEP 5

To level the chair, stand the chair up on a flat surface and tighten all the bolts by using allen key (6) and tighten all the screws by using a screwdriver.

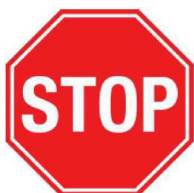


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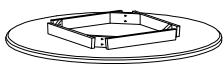



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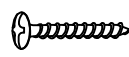



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PARTS LIST

NO.	COMPONENT	SKETCH	QTY
G	TABLE TOP		1PC
H	LEG		4PCS
I	UPPER STRETCHER		1PC
J	LOWER STRETCHER		1PC

HARDWARE LIST

NO.	COMPONENT	SKETCH	QTY
8	FLAT WASHER 5/16" DIA.		8 PCS
9	SPRING WASHER 5/16" DIA.		8 PCS
10	BOLT 5/16" x 2 1/2"		8 PCS
11	WOOD SCREW #8*1 1/2"		4 PCS
12	WOOD SCREW #8*1 3/16"		1 PC
13	ALLEN KEY 5/32"		1 PC
14	WOODEN DOWEL Ø8*1 3/16"		4 PCS

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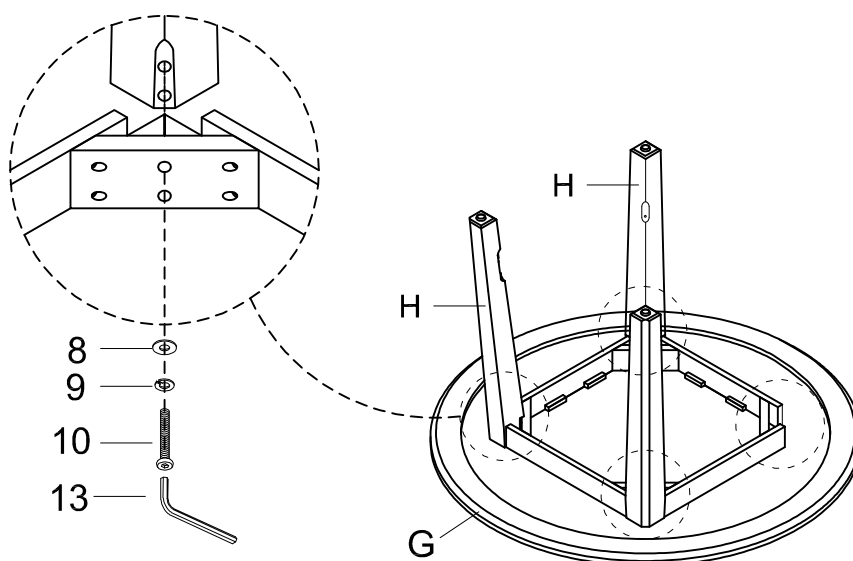
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STEP 1

Place the table top (G) upside down on a flat and clean surface.

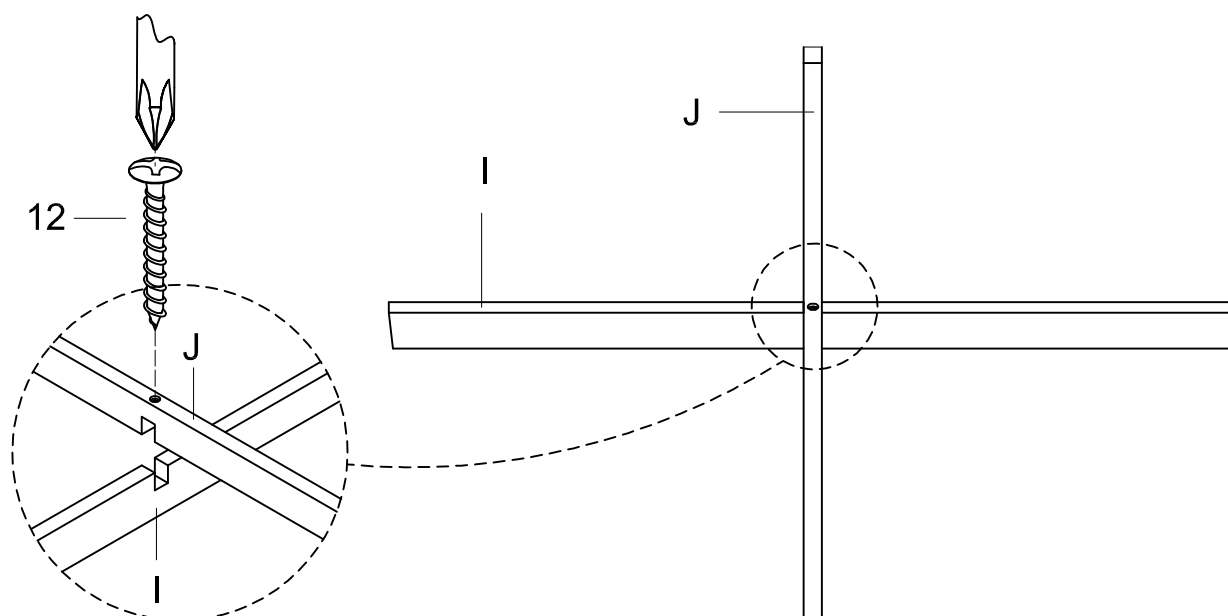
Assemble three legs (H) to the table top (G) by using allen key (13) with hardware 8, 9, and 10.

*Attention: DO NOT TIGHTEN THE BOLTS.



STEP 2

Assemble the lower stretcher (J) with the upper stretcher (I) by using a screwdriver with hardware 12.

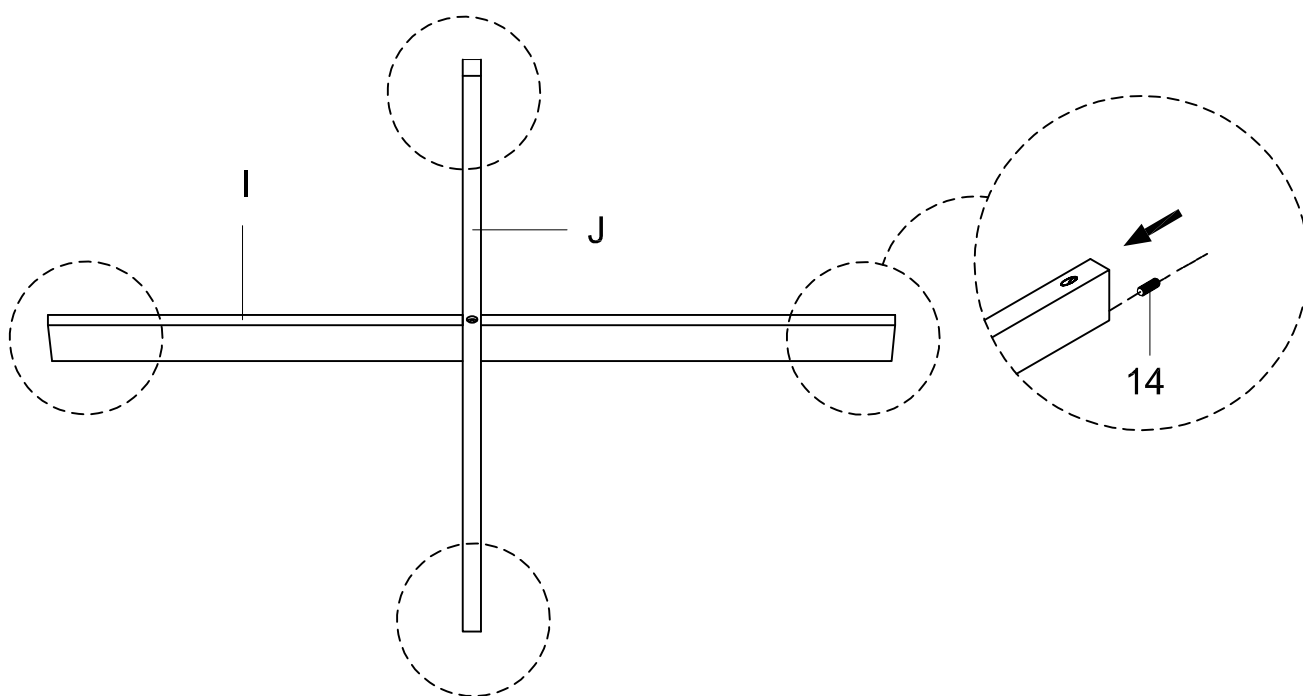


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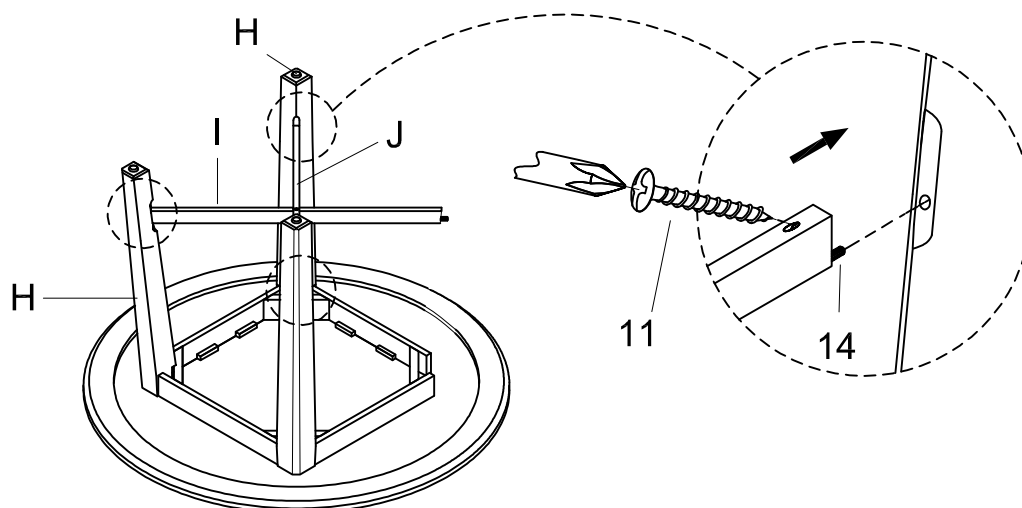
STEP 3

Insert the wooden dowel (14) into the ends of the lower stretcher (J) and the upper stretcher (I)



STEP 4

Assemble the lower stretcher (J) and the upper stretcher (I) to the three legs (H) by using a screwdriver with hardware 11



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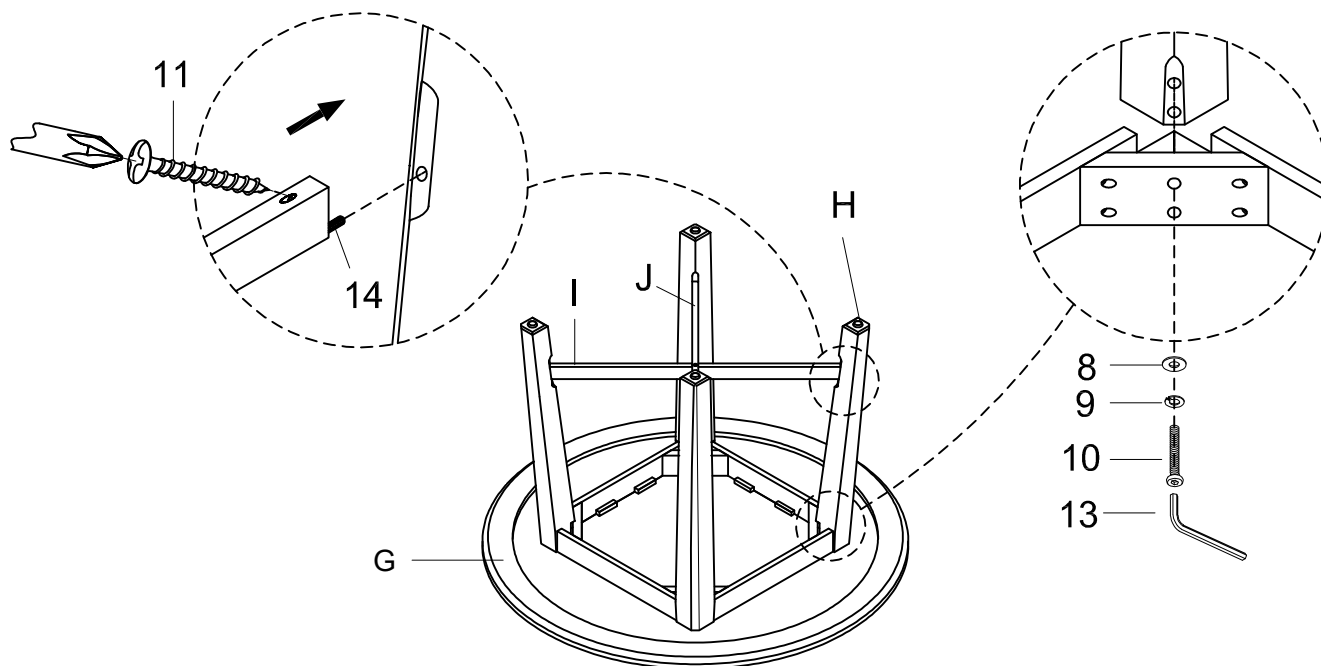
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STEP 5

Assemble the last leg (H) to the table top (G) by using allen key (13) with hardware 8, 9, and 10 and to the stretcher by using a screwdriver with hardware 11.

*Attention: AFTER ALL PARTS ARE INSTALLED TIGHTEN ALL BOLTS AND SCREWS.



STEP 6

To level the table, place the table on a flat surface and twist the levelers on the bottom of the table legs (H).

