STANDARD
TEXTILE

Processing Procedure
Truval Sheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 min.	High	100°F	--
2.	Break	15 min.	Low	160°F	8 oz. Nonionic detergent 12 oz. Alkali (pH ≤ 11.0)
3.	Suds	10 min.	Low	160°F	½ Break Supplies
4.	Bleach	8 min.	Low	150°F	2 qt. 1% Sodium Hypochlorite
5.	Rinse	3 min.	High	135°F	--
6.	Rinse	3 min.	High	120°F	--
7.	Rinse	3 min.	High	105°F	--
8.	Rinse	3 min.	High	90°F	--
9.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

DRYING
After washing, tumble dry at a maximum temperature of 160°F and use an appropriate cool down cycle.

IRONING
If product is to be ironed, make certain it is properly conditioned to prevent over drying. The recommended ironing temperature is 325°F with a speed of 90-110 feet per minute.