

Processing Procedure Encircle Box Spring Cover

SPECIAL LAUNDERING PROCEDURES REQUIRED

- **DO NOT BLEACH**
- **TUMBLE DRY AND HAND FOLD**
- **DO NOT IRON**

BASIC REQUIREMENTS

- A. Equipment should be free of burrs and sharp edges.
- B. Washing equipment should have adequate level and temperature controls.
- C. Drying equipment must have adequate temperature and cool-down controls.
- D. Lint screens on dryers must be cleaned daily.

PROCESSING REQUIREMENTS

- A. Sorting. Encircle Box Spring Cover products should be handled separately from other products to optimize results at the laundry.
- B. Load washer to 70% of rated washer capacity. Fabric should float freely.
- C. When wash load is started, linen must be expedited through all processing procedures to prevent wrinkling.
- D. Formula. This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment, and experience.

<u>OPERATION</u>	<u>TIME</u>	<u>WATER LEVEL</u>	<u>TEMP.</u>	<u>SUPPLIES</u>
1. Flush	2 min.	High	100°F	--
2. Break/Suds	10 min.	Low	150°F	nonionic detergent & alkali
3. Suds	8 min.	Low	160°F	nonionic detergent
4. Rinse	3 min.	High	145°F	--
5. Rinse	3 min.	High	130°F	--
6. Rinse	3 min.	High	115°F	--
7. Sour	5 min.	Low	100°F	Sour to pH of 5.5 - 6.5
8. Extract	2-4 min.	Low Speed	N/A	Remove Promptly

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- E. For optimum appearance we recommend:
- Over-extraction needs to be avoided as the product needs to have a uniform moisture content during tumble drying to minimize process wrinkles. An extraction time of 60 seconds is recommended.
 - A cool down cycle after tumble drying is necessary to prevent basket wrinkles. A 5 to 10 minute cool down cycle is recommended.
 - Products should be immediately unloaded from the dryer and folded.
- F. The use of fabric softeners is not recommended.
- G. Load dryers to 50% of rated dryer capacity. Do not overload dryer, fabric should float freely. Dryer temperatures must be set for synthetic cycle; no more than 140°F.

Although ironing is not recommended as excessive heat from the ironer can cause print to migrate, following are suggested ironing parameters should ironing be a necessity.

1. Chest Temperature 250°F Maximum.
2. Run Speed 90-120 ft./min.
3. Important: The cover must be ironed while damp. Drying or pre-conditioning with heat is not recommended.